## **KUKA** operation

- First, in KUKA\_listener, run the udp2tcp program.
- Second, in KUKA\_talker, run the server program (kukaopcserver.c).
- Third, in KUKA\_talker again, run the kuka program (kukaswopcclient.c).
- Fourth, in KUKA controller, run pnp1224 program in Aut mode. (the first time you start the controller, you need run the code in T1 mode for 1 or 2 second, and then change to Aut mode)