TECO (TAIAN TP03)

TECO (TAIAN TP03) series PLC http://www.teco.com.tw/sa/en/

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	TAIAN TP03 Series		
Com port	RS485 4w		
Baud rate	19200	9600, 19200	
Parity bit	None	Even, Odd, None	
Data Bits	8	8	
Stop Bits	2	1	
PLC Station No.	1	1-31	

Device address:

Bit/Word	Device Type	Format	Range	Memo
B	C	dddd	0 ~ 9999	
B	M	dddd	0 ~ 9999	
B	S	dddd	0 ~ 9999	
B	T	dddd	0 ~ 9999	
B	X	ooo	0 ~ 377	
B	Y	ooo	0 ~ 377	
W	D	dddd	0 ~ 9999	
W	V	dddd	0 ~ 9999	
W	Z	dddd	0 ~ 9999	
W	T_Curent	dddd	0 ~ 9999	
W	C_Curent	dddd	0 ~ 9999	
W	T_Preset	dddd	0 ~ 9999	
W	C_Preset	dddd	0 ~ 9999	

Wiring diagram:

MT8000 RS-485 4w
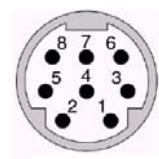
9P D-SUB

TP03 PC/PDA port

8 Pin mini DIN

1	RX-
2	RX+
5	GND
3	TX-
4	TX+

4	TX-
7	TX+
3	GND
1	RX-
2	RX+

8 Pin mini DIN

Female