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| 【課後測驗】IDL問題分析與解決程序-DMAIC |

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| 黃底標示表「答錯的題目」 |
| 1. 專案所提出的改善方式，大家都清楚，不需要再加入標準化。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 2. 衡量專案之Baseline，不包含哪一項指標類型？   |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 必達目標 | |  | 次要指標 | |  | 主要指標 | |  | 衍生指標 | | | 得分: 10 |
| 3. 針對真因擬定之對策需經過驗證才可實施。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 4. A phase所找到的真因在I phase中均需要擬定對策。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 5. SIPOC的繪製從Suppliers開始，確認輸入的供應商是誰。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 6. 以評選的工具來說，柏拉圖較決策矩陣圖更為主觀。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 7. 下列哪一個圖無法比較改善前後的差異?   |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 雷達圖 | |  | 系統圖 | |  | 柏拉圖 | |  | 直方圖 | | | 得分: 10 |
| 8. 下列哪一個是計量型資料?   |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 缺陷個數 | |  | 厚度 | |  | 出席/缺席 | |  | 合格/不合格 | | | 得分: 10 |
| 9. 在D階段涉及到定義不明的名詞可以不需要多解釋。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | | 得分: 10 |
| 10.  A phase找到的原因需經過驗證後才能明確是真因。   |  |  |  |  |  | | --- | --- | --- | --- | --- | | |  |  | | --- | --- | |  | 是 | |  | 否 | | |  |