



Material: Fe-1.5 % Cu-0.6 % C; iron: water atomised

carbon: not specified; sintering: 1120 °C, 30 min, 70 % N₂ + 30

heat treatment: -

density: 6.92 g/cm³

mech. properties: H = 122 HV10; R_{p0.2} = 359 MPa; R_m = 433 MPa

Specimen: rectangular bar 90 x 11 x 5, central hole ∅ 2 mm, hole compacted, K_t = 2.8; surface as sintered

Loading mode: axial; R = -1; 25Hz

Limiting no. of cycles: 2 · 10⁶

Endurance limit: 68.5 MPa (extrapolated)

Reference: C.M. Sonsino: Ermittlung anwendungsrelevanter Kenngrößen für Sintermetalle. LBF-Report No. FB-158: Fraunhofer-Institut für Betriebsfestigkeit, Darmstadt, 1981

Stress amplitude:	100	105	125	MPa
Cycles to failure:	112,972	124,730	31,693	· 1000
	124,730		37,668	
	161,797			
	167,483			
	185,768			