

Material: Fe-1.5 % Cu-0.6 % C; iron: water atomised

carbon: not specified; sintering: 800 °C, 30 min, 70 % N2 + 30 % H2 plus 1120 °C, 30 min, 70 % N2 + 30 % H2 (DPDS)

heat treatment: -

density: 7.4 ± 0.05 g/cm³

mech. properties: H = -; R_{p0.2} = -; R_m = 500 MPa

Specimen: rectangular bar 90 x 11 x 5, central hole Ø 2mm, hole compacted, K₁ = 2.8; surface as sintered

Loading mode: axial, R = -1; 25 Hz

Limiting no. of cyles: 2 · 10⁶ Endurance limit: 100 MPa

Refernece: C.M. Sonsino: Schwingfestigkeit von verschiedenen Sinterstählen und Bemessungskriterien für gesinterte Bauteile; LBF-

Report No. FB-170; Fraunhofer-Institut für Betriebsfestigkeit, Darmstadt, 1984

| Stress amplitude: | 105 | 145 | 182 | MPa |
|--------------------|----------|---------|--------|------|
| Cycles to failure: | 1006.862 | 91,616 | 21,231 | 1000 |
| | 1255.943 | 97,044 | 25,059 | |
| | 1861.959 | 128,816 | 27,100 | |
| | 2004.334 | 165,566 | 33,264 | |
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