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We have a Tennant 6600 sweeper at work (2007 model) with a GM 1.6 Vortec engine. The engine has once again blown a head gasket. This latest makes the 4th time since the sweeper entered service in 2007. From what I gather reading around the internet, this engine has a reputation as having "2 year head gaskets", and that sure seems to fit.

1.6 Vortec engine woes. Discussion about troubleshooting ...

Requires Vortec 6.0L V8 engine. With available Vortec 6.0L V8 engine. With available Vortec 6.0L V8

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2008 1600 Industrial - helmarparts.com

Update. I did find an engine service manual for this engine. Would any one out there have had the opportunity to replace a water pump on this engine without having the Special tools needed to accomplish this procedure. Trying to locate flywheel locking tool KM911 or suitable replacement. Seems this engine was predominitly used in the UK.

Vortec 1600 service manual - SmokStak

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Engines | GM Service Repair Workshop Manuals

INDUSTRIAL ENGINES - GM 1.6L GM 1.6L Industrial Engine. These are brand new General Motors Vortec 1600, 1.6 liter industrial engines. They are complete as seen in our pictures and are found commonly found in Kohler generators, sweepers made by Tennant, Nilfisk, Power boss, Blue line, and Masco Aerial lifts.

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