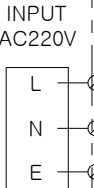


[illegible][illegible][illegible][illegible][illegible][illegible][illegible][illegible][illegible][illegible][illegible][illegible]

COL. 109 (HNPS2)

## CAR – HNPS2 & WALL LIGHT



TOLERANCES—UNLESS OTHERWISE SPECIFIED					
WORK		TURN. PRCN'G DIST. OF HOLE	MLDG. DIE CSTG PRCN.CSTG DRAW.	SH.MELD WELD GAS CTG.	CSTG. FORG.
SIZE					
OVER	TO INCL.				
1	4	± 0.1	± 0.2	± 0.3	± 0.5
4	16	± 0.2	± 0.3	± 0.5	± 0.7
16	63	± 0.3	± 0.4	± 0.7	± 0.9
63	250	± 0.4	± 0.6	± 1.2	± 1.3
250	500	± 0.6	± 0.8	± 1.5	± 1.8
500	1000	± 0.8	± 1.0	± 2.0	± 2.5
1000	2000	± 1.1	± 1.5	± 2.5	± 3.3
ANGLE		± 0.25'	± 0.5'	± 1.0'	± 2.0'

UNIT 단위	MM	APPAR.	GT, GT-R, GT-E
SCALE 척도	N/S	TITLE 제 목	ELEM.W.DIAGRAM
3RD ANGLE 3 각 법			
REF. NO 참고도면	DWG. NO 도면번호	HE001109	1/1