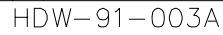


배 부 처



TOLERANCES—UNLESS OTHERWISE SPECIFIED						
WORK		TURN. PUNCH'G. DIST. OF HOLE	M.L.D. DIE PRON. CSTG DRAW.	CH. SMELT WELD GAS	CSTG. CTG.	CSTG. FORG.
SIZE	TO INCL.					
OVER	10 INCL.					
1	4	± 0.1	± 0.2		± 0.3	± 0.5
4	16	± 0.2	± 0.3		± 0.5	± 0.7
16	63	± 0.3	± 0.4		± 0.7	± 0.9
63	250	± 0.4	± 0.6		± 1.2	± 1.3
250	500	± 0.6	± 0.8		± 1.5	± 1.8
500	1000	± 0.8	± 1.0		± 2.0	± 2.5
1000	2000	± 1.1	± 1.5		± 2.5	± 3.0
ANGLE		± 0.25°	± 0.5°		± 1.0°	± 2.0°

A3 (420mmx297MM)