

Two-Way ANOVA without Replication

The cutting speeds of four types of tools are being compared in an experiment. Five materials of varying degree of hardness are to be used as experimental blocks. Measurements of cutting time (in seconds) according to types of tool (Factor A) and Hardness of Material (Factor B) are given in the table below.

I Factor A levels, J Factor B levels

Factor A	1	2	Factor B 3	4	5	Factor A Means
1	12	2	8	1	7	$\bar{y}_{1\bullet} = 6$
2	20	14	17	12	17	$\bar{y}_{2\bullet} = 16$
3	13	7	13	8	14	$\bar{y}_{3\bullet} = 11$
4	11	5	10	3	6	$\bar{y}_{4\bullet} = 7$
Factor B Means	$\bar{y}_{\bullet 1} = 14$	$\bar{y}_{\bullet 2} = 7$	$\bar{y}_{\bullet 3} = 12$	$\bar{y}_{\bullet 4} = 6$	$\bar{y}_{\bullet 5} = 11$	$\bar{y}_{\bullet\bullet} = 10$

$$\begin{aligned}
 \sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{\bullet\bullet})^2 &= J \sum_{i=1}^I (\bar{y}_{i\bullet} - \bar{y}_{\bullet\bullet})^2 + I \sum_{j=1}^J (\bar{y}_{\bullet j} - \bar{y}_{\bullet\bullet})^2 + \sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{i\bullet} - \bar{y}_{\bullet j} + \bar{y}_{\bullet\bullet})^2 \\
 \text{SST} & \qquad \qquad \text{SSA} & \qquad \qquad \text{SSB} & \qquad \qquad \text{SSR} \\
 IJ - 1 & \qquad \qquad I - 1 & \qquad \qquad J - 1 & \qquad \qquad (I - 1)(J - 1)
 \end{aligned}$$

ANOVA table:

Source	SS	DF	MS	F
Factor A	310	3	103.3333	51.66667
Factor B	184	4	46	23
Residuals	24	12	2	
Total	518	19		

$$y_{ij} = \bar{y}_{..} + (\bar{y}_{i.} - \bar{y}_{..}) + (\bar{y}_{.j} - \bar{y}_{..}) + (y_{ij} - \bar{y}_{i.} - \bar{y}_{.j} + \bar{y}_{..})$$

$$\begin{bmatrix} 12 & 2 & 8 & 1 & 7 \\ 20 & 14 & 17 & 12 & 17 \\ 13 & 7 & 13 & 8 & 14 \\ 11 & 5 & 10 & 3 & 6 \end{bmatrix} = \begin{bmatrix} 10 & 10 & 10 & 10 & 10 \\ 10 & 10 & 10 & 10 & 10 \\ 10 & 10 & 10 & 10 & 10 \\ 10 & 10 & 10 & 10 & 10 \end{bmatrix}$$

$$+ \begin{bmatrix} -4 & -4 & -4 & -4 & -4 \\ 6 & 6 & 6 & 6 & 6 \\ 1 & 1 & 1 & 1 & 1 \\ -3 & -3 & -3 & -3 & -3 \end{bmatrix} + \begin{bmatrix} 4 & -3 & 2 & -4 & 1 \\ 4 & -3 & 2 & -4 & 1 \\ 4 & -3 & 2 & -4 & 1 \\ 4 & -3 & 2 & -4 & 1 \end{bmatrix}$$

$$+ \begin{bmatrix} 2 & -1 & 0 & -1 & 0 \\ 0 & 1 & -1 & 0 & 0 \\ -2 & -1 & 0 & 1 & 2 \\ 0 & 1 & 1 & 0 & -2 \end{bmatrix}$$

$$\text{SST} \quad \sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{..})^2 \quad IJ - 1 \text{ d.f.}$$

$$\text{SSA} \quad \sum_{i=1}^I \sum_{j=1}^J (\bar{y}_{i.} - \bar{y}_{..})^2 = J \sum_{i=1}^I (\bar{y}_{i.} - \bar{y}_{..})^2 \quad I - 1 \text{ d.f.}$$

$$\text{SSB} \quad \sum_{i=1}^I \sum_{j=1}^J (\bar{y}_{.j} - \bar{y}_{..})^2 = I \sum_{j=1}^J (\bar{y}_{.j} - \bar{y}_{..})^2 \quad J - 1 \text{ d.f.}$$

$$\text{SSR} \quad \sum_{i=1}^I \sum_{j=1}^J (y_{ij} - \bar{y}_{i.} - \bar{y}_{.j} + \bar{y}_{..})^2 \quad (I - 1)(J - 1) \text{ d.f.}$$

$$\begin{aligned} \text{SSA} &= 5 \times [(6 - 10)^2 + (16 - 10)^2 + (11 - 10)^2 + (7 - 10)^2] \\ &= 5 \times [16 + 36 + 1 + 9] = 310. \end{aligned}$$

$$\begin{aligned} \text{SSB} &= 4 \times [(14 - 10)^2 + (7 - 10)^2 + (12 - 10)^2 + (6 - 10)^2 + (11 - 10)^2] \\ &= 4 \times [16 + 9 + 4 + 16 + 1] = 184. \end{aligned}$$

$$\text{SSR} = (12 - 6 - 14 + 10)^2 + (2 - 6 - 7 + 10)^2 + \dots + (6 - 7 - 11 + 10)^2 = 24.$$

$$\text{SST} = (12 - 10)^2 + (2 - 10)^2 + \dots + (6 - 10)^2 = 518.$$

```
Time <- c(12,2,8,1,7,20,14,17,12,17,13,7,13,8,14,11,5,10,3,6)
A <- c(1,1,1,1,1,2,2,2,2,2,3,3,3,3,3,4,4,4,4,4)
B <- c(1,2,3,4,5,1,2,3,4,5,1,2,3,4,5,1,2,3,4,5)
results <- lm(Time ~ factor(A) + factor(B))
summary(aov(results))

##               Df Sum Sq Mean Sq F value    Pr(>F)
## factor(A)      3    310    103.3    51.67 3.91e-07 ***
## factor(B)      4    184     46.0    23.00 1.49e-05 ***
## Residuals     12     24      2.0
## ---
## Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

$$Y_{ij} = \mu + \alpha_i + \beta_j + \varepsilon_{ij}, \quad i = 1, 2, 3, 4, \quad j = 1, 2, 3, 4, 5,$$

ε_{ij} are independent $N(0, \sigma^2)$ random variables.

$$\alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 = 0, \quad \beta_1 + \beta_2 + \beta_3 + \beta_4 + \beta_5 = 0,$$

$$H_0: \alpha_1 = \alpha_2 = \alpha_3 = \alpha_4 = 0$$

```
qf(0.95,3,12)
```

```
## [1] 3.490295
```

```
qf(0.99,3,12)
```

```
## [1] 5.952545
```

F = 51.66667

Reject H_0

$$H_0: \beta_1 = \beta_2 = \beta_3 = \beta_4 = \beta_5 = 0$$

```
qf(0.95,4,12)
```

```
## [1] 3.259167
```

```
qf(0.99,4,12)
```

```
## [1] 5.411951
```

F = 23

Reject H_0