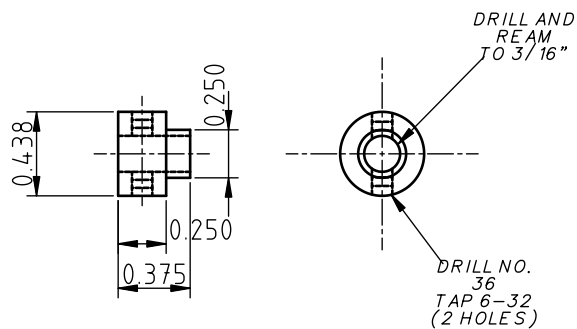
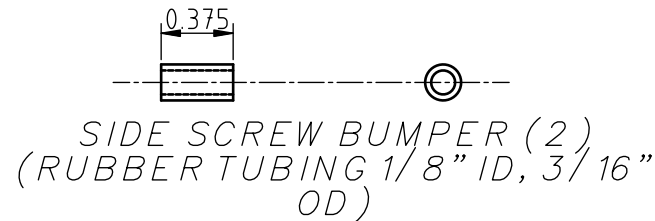
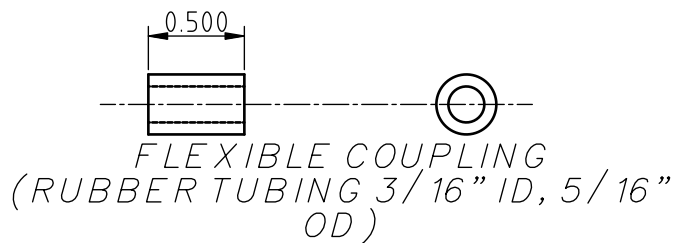


CAPSTAN ADAPTER  
(MILD STEEL)



MOTOR COUPLING  
(MILD STEEL)



NOTES:

1. BORE 0.250 DIA INSET INTO BASE OF CAPSTAN 0.062 DEEP TO LOCATE CAPSTAN ADAPTER
2. DRILL AND TAP BASE OF CAPSTAN FOR #6-32 SCREW TO SECURE CAPSTAN ADAPTER
3. PERMANENTLY ATTACH ADAPTER TO BASE OF CAPSTAN WITH SCREW AND RED LOCKTITE OR SIMILAR
4. USE 1/2 INCH #6-32 SET SCREWS FOR SIDE SCREWS OF MOTOR COUPLING
5. SLIP SIDE SCREW RUBBER BUMPERS OVER SIDE SCREWS
6. ADJUST LENGTH OF FLEXIBLE COUPLING SO THAT SIDE SCREWS ARE ALIGNED WITH TEFLON BUMPERS ON CAPSTAN
7. USE GORILLA GLUE OR SIMILAR TO GLUE FLEXIBLE COUPLING BETWEEN CAPSTAN END AND MOTOR COUPLING