# Goldmax, 300 Series, Conformally Coated, **COG Dielectric, 25 - 250 VDC (Commercial Grade)**



### **Overview**

KEMET's Goldmax conformally coated radial leaded ceramic capacitors in COG dielectric feature a 125°C maximum operating temperature. The Electronics Industries Alliance (EIA) characterizes COG dielectric as a Class I "stable" material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with

respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/°C from -55°C to +125°C.

These devices meets the flame test requirements outlined in UL Standard 94V-0.

### **Benefits**

- · Radial leaded form factor
- Conformally coated
- 0.100", 0.200", 0.250" and 0.400" lead spacing
- Operating temperature range of -55°C to +125°C
- · Lead (Pb)-Free, RoHS and REACH compliant
- DC voltage ratings of 25 V, 50 V, 100 V, 200 V and 250 V
- Capacitance offerings ranging from 1.0 pF up to 0.47 μF



# **Ordering Information**

C		320		C	153	J	5	G	5	T	A	7301
Ceramic	St	yle/Si	ze	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance <sup>1</sup>	Rated Voltage (VDC)	Dielectric	Design	Lead Finish²	Failure Rate	Packaging (C-Spec)
	315 316 317 318 320 321 322 323	324 325 326 327 328 330 331 333	335 336 340 346 350 356	C = Standard	First two digits represent significant figures. Third digit specifies number of zeros.	D = ±0.5 pF F = ±1% G = ±2% J = ±5% K = ±10%	3 = 25 5 = 50 1 = 100 2 = 200 A = 250	G = COG	5 = Multilayer	T = 100% Matte Sn H = SnPb (60/40)	A = N/A	See "Packaging C-Spec Ordering Options Table" below

<sup>&</sup>lt;sup>1</sup> Additional capacitance tolerance offerings may be available. Contact KEMET for details.

Standard: 100% matte tin (Sn) with nickel (Ni) underplate and steel core ("T" designation).

Alternative 1: 60% tin (Sn)/40% lead (Pb) finish with copper-clad steel core ("H" designation).

Alternative 2: 60% tin (Sn)/40% lead (Pb) finish with 100% copper core (available with "H" designation code with C-Spec). Contact KEMET for C-Spec details.

<sup>&</sup>lt;sup>2</sup> Lead materials:



### Benefits cont.

- Available capacitance Tolerances of ±0.5 pF, ±1%, ±2%, ±5%, and ±10%
- Extremely low ESR and ESL
- High thermal stability
- · High ripple current capability
- No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature from -55°C to +125°C

- No capacitance decay with time
- · Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated lead finish allowing for excellent solderability
- SnPb-plated lead finish option available upon request (Sn60/Pb40)
- Encapsulation meets flamability standard UL 94V-0

### **Applications**

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.

## **Application Notes**

These devices are not recommended for use in overmold applications and/or processes.

# **Packaging C-Spec Ordering Options Table**

Packaging Type <sup>1</sup>	Packaging/Grade Ordering Code (C-Spec)
Bulk Bag	Not required (Blank)
12" Tape & Reel (16.0 ±0.5 mm lead length)	7301
12" Tape & Reel (18.0 mm minimum lead length)	7303 and TR
Ammo Pack (16.0 ±0.5 mm lead length)	7305
Ammo Pack (18.0 mm minimum lead length)	7317

<sup>&</sup>lt;sup>1</sup> Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging. Bulk bag option is required for Size/Style C321 and C331.

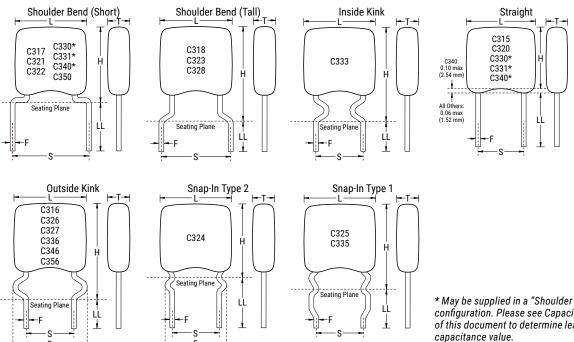
<sup>&</sup>lt;sup>1</sup> "Tape and Reel" packaging option is not available for Size/Style C321 and C331. For more information see "Packaging Quantities".

<sup>&</sup>lt;sup>1</sup> "Ammo Pack" packaging option is not available for Size/Style C321, C331, C350, and C356. For more information see "Packaging Quantities".

<sup>&</sup>lt;sup>1</sup> "Ammo Pack" and "Tape and Reel" packaging options have the same lead tape configuration. For more information see "Tape & Reel Packaging Information".



# **Dimensions - Inches (Millimeters)**



<sup>\*</sup> May be supplied in a "Shoulder Bend" or "Straight" Lead configuration. Please see Capacitance Range Waterfall section of this document to determine lead configuration availability by

Series	Style / Size	S Lead Spacing ±0.030 (0.78)	L Length Maximum	H Height Maximum	T Thickness Maximum	F Lead Diameter +0.004 (0.10), -0.001 (0.025)	LL Lead Length Minimum
C31X	315		0.150 (3.81)	0.120 (3.14)	0.100 (2.54)		0.276 (7.00)
CSIX	316		0.150 (3.81)	0.230 (5.84)	0.100 (2.54)		0.200 (5.08)
	324	0.100 (2.54)	0.200 (5.08)	0.230 (5.84)	0.125 (3.18)1		0.276 (7.00)
C32X	320		0.200 (5.08)	0.230 (5.84)	0.125 (3.18)1		0.276 (7.00)
	326		0.200 (5.08)	0.300 (7.62)	0.125 (3.18)1		0.200 (5.08)
0017	317	0.000 (5.00)	0.150 (3.81)	0.200 (5.08)	0.100 (2.54)		0.276 (7.00)
C31X	318	0.200 (5.08)	0.150 (3.81)	0.235 (5.97)	0.100 (2.54)		0.276 (7.00)
	321	0.250 (6.35)	0.200 (5.08)	0.260 (6.60)	0.125 (3.18)1		0.276 (7.00)
	322		0.200 (5.08)	0.260 (6.60)	0.125 (3.18)1		0.276 (7.00)
0007	323		0.200 (5.08)	0.300 (7.62)	0.125 (3.18)1	0.000 (0.51)	0.276 (7.00)
C32X	325	0.000 (5.00)	0.200 (5.08)	0.300 (7.62)	0.125 (3.18)1	0.020 (0.51)	0.276 (7.00)
	328	0.200 (5.08)	0.200 (5.08)	0.300 (7.62)	0.125 (3.18)1		0.276 (7.00)
	327		0.200 (5.08)	0.320 (8.13)	0.125 (3.18)1		0.200 (5.08)
	330		0.280 (7.11)	0.360 (9.14)	0.160 (4.07)		0.276 (7.00)
	331	0.250 (6.35)	0.300 (7.62)	0.360 (9.14)	0.160 (4.07)		0.276 (7.00)
C33X	333		0.280 (7.11)	0.400 (10.16)	0.160 (4.07)		0.276 (7.00)
	335		0.280 (7.11)	0.400 (10.16)	0.160 (4.07)		0.276 (7.00)
	336	0.200 (5.08)	0.280 (7.11)	0.400 (10.16)	0.160 (4.07)	•	0.200 (5.08)
00.47	340		0.290 (7.36)	0.400 (10.16)	0.160 (4.07)		0.276 (7.00)
C34X	346		0.290 (7.36)	0.400 (10.16)	0.160 (4.07)		0.200 (5.08)
0057	350	0.400 (10.16)	0.330 (8.38)	0.400 (10.16)	0.200 (5.08)	0.005 (0.64)	0.276 (7.00)
C35X	356	0.400 (10.16)	0.330 (8.38)	0.400 (10.16)	0.200 (5.08)	0.025 (0.64)	0.200 (5.08)

<sup>&</sup>lt;sup>1</sup> Thickness maximum (T) = 0.160" (4.07 mm) for capacitance values greater than or equal to 4.7  $\mu$ F



### **Qualification/Certification**

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 2, Performance & Reliability.

## **Environmental Compliance**

Lead (Pb)-free, REACH and RoHS compliant without exemptions when ordered with a 100% tin (Sn) wire lead finish. Product ordered with tin/ lead (Sn60/Pb40) wire lead finish do not meet RoHS criteria.

Series	Termination Finish (Wire Lead)	RoHS Compliant	RoHS Exemption Code	REACH Compliant <sup>1</sup>	Halogen Free
300 (C3XX)	100% Matte Sn	Yes	n/a	Yes	Yes
300 (C3XX)	Sn60/Pb40	No	n/a	Yes	Yes

<sup>&</sup>lt;sup>1</sup> REACH compliance indicates product <u>does not</u> contain Substance/s of Very High Concern (SVHC)

### **Electrical Parameters/Characteristics**

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Cap Loss/Decade Hour)	0%
Dielectric Withstanding Voltage	250% of rated voltage (5±1 second and charge/discharge not exceeding 50 mA at 25°C)
Dissipation Factor (DF) Maximum Limit at 25°C	0.1%
Insulation Resistance (IR) Limit at 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120±5 seconds at 25°C)

To obtain IR limit, divide  $M\Omega$ - $\mu$ F value by the capacitance and compare to  $G\Omega$  limit. Select the lower of the two limits. Capacitance and dissipation factor (DF) measured under the following conditions:

1 MHz ±100 kHz and 1.0  $V_{rms}$  ±0.2 V if capacitance  $\leq$  1,000 pF

1 kHz  $\pm 50$  Hz and 1.0 V  $_{rms}$   $\pm 0.2$  V if capacitance > 1,000 pF

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

### **Post Environmental Limits**

	High Temperature Life, Biased Humidity and Storage Life							
Style/Size	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance			
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit			



Table 1A - C31X Style/Size, Capacitance Range Waterfall

	C315, C	316, C317, C318 S	Style/Size (0.100"	and 0.200" Lead	Spacing)	
Rated Vol	tage (VDC)	25	50	100	200	250
Voltag	e Code	3	5	1	2	Α
Capacitance	Capacitance Tolerance			Code (Available	•	
1pF		109	109	109	109	109
1.1pF 1.2pF		119 129	119 129	119 129	119 129	119 129
1.3pF		139	139	139	139	139
1.5pF		159	159	159	159	159
1.6pF		169	169	169	169	169
1.8pF 2.0pF		189 209	189 209	189 209	189 209	189 209
2.0pF 2.2pF		229	229	209	209	209
2.4pF		249	249	249	249	249
2.7pF		279	279	279	279	279
3.0pF	D = ±0.5pF	309	309	309	309	309
3.3pF	2 20.001	339	339	339	339	339
3.6pF 3.9pF		369 399	369 399	369 399	369 399	369 399
3.9pF 4.3pF		439	439	439	439	439
4.7pF		479	479	479	479	479
5.1pF		519	519	519	519	519
5.6pF		569	569	569	569	569
6.2pF		629	629	629	629	629
6.8pF	-	689	689	689	689	689
7.5pF 8.2pF		759 829	759 829	759 829	759 829	759 829
9.1pF		919	919	919	919	919
10pF		100	100	100	100	100
11pF		110	110	110	110	110
12pF		120	120	120	120	120
13pF		130	130	130	130	130
15pF	-	150	150	150	150	150
16pF 18pF		160 180	160 180	160 180	160 180	160 180
20pF		200	200	200	200	200
22pF		220	220	220	220	220
24pF		240	240	240	240	240
27pF		270	270	270	270	270
30pF	-	300	300	300	300	300
33pF 36pF		330 360	330 360	330 360	330 360	330 360
3орг 39pF	F = ±1%	390	390	390	390	390
43pF	G = ±2%	430	430	430	430	430
47pF	J = ±5%	470	470	470	470	470
51pF	K = ±10%	510	510	510	510	510
56pF		560	560	560	560	560
62pF 68pF		620 680	620 680	620 680	620 680	620 680
75pF		750	750	750	750	750
82pF		820	820	820	820	820
91pF		910	910	910	910	910
100pF		101	101	101	101	101
110pF		111	111	111	111	111
120pF		121 131	121 131	121 131	121 131	121 131
130pF 150pF		151	151	151	151	151
160pF		161	161	161	161	161
180pF		181	181	181	181	181
200pF		201	201	201	201	201
Rated Vol	tage (VDC)	25	50	100	200	250
Volton	e Code	3	5	1	2	A



Table 1A - C31X Style/Size, Capacitance Range Waterfall cont.

	C315, C	316, C317, C318		and 0.200" Lead	Spacing)	
Rated Volt	age (VDC)	25	50	100	200	250
Voltage	e Code	3	5	1	2	Α
Capacitance	Capacitance Tolerance		Capacitance	Code (Available	Capacitance)	
220pF		221	221	221	221	221
240pF		241	241	241	241	241
270pF 300pF		271 301	271 301	271 301	271 301	271 301
330pF		331	331	331	331	331
360pF		361	361	361	361	361
390pF		391	391	391	391	391
430pF		431	431	431	431	431
470pF		471	471	471	471	471
510pF 560pF		511 561	511 561	511 561	511 561	511 561
620pF		621	621	621	621	621
680pF		681	681	681	681	681
750pF		751	751	751	751	751
820pF		821	821	821	821	821
910pF		911	911	911	911	911
1000pF		102	102	102	102	102
1100pF		112	112	112	112	112
1200pF		122 132	122 132	122 132	122 132	122 132
1300pF 1500pF		152	152	152	152	152
1600pF		162	162	162	162	162
1800pF		182	182	182	182	182
2000pF	F = ±1%	202	202	202	202	202
2200pF	G = ±2% J = ±5%	222	222	222	222	222
2400pF	K = ±10%	242	242	242	242	242
2700pF	210.0	272	272	272	272	272
3000pF		302	302	302	302	302
3300pF		332 362	332 362	332 362	332 362	332 362
3600pF 3900pF		392	392	392	392	392
4300pF		432	432	432	432	432
4700pF		472	472	472	472	472
5100pF		512	512	512	512	512
5600pF		562	562	562	562	562
6200pF		622	622	622	622	622
6800pF		682	682	682	682	682
7500pF		752	752	752	752	752
8200pF		822 912	822 912	822 912	822	822
9100pF 0.01µF		103	103	103		
0.012μF		123	123	123		
0.015μF		153	153	153		
0.018µF		183	183			
0.022µF		223	223			
0.027μF		273				
0.033μF		333				
0.039µF		393				
0.047µF	(117.0)	473				
	age (VDC)	25	50	100	200	250
Voltag	e Code	3	5	1	2	A



Table 1B - C32X Style/Size, Capacitance Range Waterfall

Rated Volt	age (VDC)	25	50	100	200	250
Voltage		3	5	1	2	A
Capacitance	Capacitance Tolerance			Code (Available		
1pF		109	109	109	109	109
1.1pF	_	119	119	119	119	119
1.2pF 1.3pF	-	129 139	129 139	129 139	129 139	129 139
1.5pF	-	159	159	159	159	159
1.6pF		169	169	169	169	169
1.8pF		189	189	189	189	189
2.0pF		209	209	209	209	209
2.2pF		229	229	229	229	229
2.4pF		249	249	249	249	249
2.7pF 3.0pF		279 309	279 309	279 309	279 309	279 309
3.0pF 3.3pF	D = ±0.5pF	339	339	339	339	339
3.6pF	-	369	369	369	369	369
3.9pF		399	399	399	399	399
4.3pF		439	439	439	439	439
4.7pF		479	479	479	479	479
5.1pF		519	519	519	519	519
5.6pF	_	569	569	569	569	569
6.2pF 6.8pF		629 689	629 689	629 689	629 689	629 689
7.5pF	-	759	759	759	759	759
8.2pF		829	829	829	829	829
9.1pF		919	919	919	919	919
10pF		100	100	100	100	100
11pF		110	110	110	110	110
12pF	_	120	120	120	120	120
13pF		130	130	130	130	130
15pF 16pF		150 160	150 160	150 160	150 160	150 160
18pF		180	180	180	180	180
20pF		200	200	200	200	200
22pF		220	220	220	220	220
24pF		240	240	240	240	240
27pF		270	270	270	270	270
30pF		300	300	300	300	300
33pF 36pF		330 360	330 360	330 360	330 360	330 360
36pF 39pF	F = ±1%	390	390	390	390	390
43pF	G = ±2%	430	430	430	430	430
47pF	J = ±5%	470	470	470	470	470
51pF	K = ±10%	510	510	510	510	510
56pF		560	560	560	560	560
62pF		620	620	620	620	620
68pF 75pF		680 750	680 750	680 750	680 750	680 750
75pF 82pF		820	820	820	820	820
91pF		910	910	910	910	910
100pF		101	101	101	101	101
110pF		111	111	111	111	111
120pF		121	121	121	121	121
130pF		131	131	131	131	131
150pF		151	151	151	151	151
160pF		161 181	161 181	161 181	161 181	161 181
180pF 200pF		201	201	201	201	201
Rated Volt	ane (VDC)	25	50	100	200	250



Table 1B - C32X Style/Size, Capacitance Range Waterfall cont.

	C320, C322,	, C323, C326, C3	328 Style/Size (0.10	00" and 0.200" Le	ead Spacing)	
Rated Volt	age (VDC)	25	50	100	200	250
Voltag	e Code	3	5	1	2	A
Capacitance	Capacitance Tolerance		Capacitance	Code (Available	Capacitance)	
220pF		221	221	221	221	221
240pF		241	241	241	241	241
270pF		271	271 301	271 301	271	271 301
300pF 330pF		301 331	331	331	301 331	331
360pF		361	361	361	361	361
390pF		391	391	391	391	391
430pF		431	431	431	431	431
470pF		471	471	471	471	471
510pF		511	511	511	511	511
560pF		561	561	561	561	561
620pF		621	621	621	621	621
680pF		681	681	681	681	681
750pF		751	751	751	751	751 921
820pF 910pF		821 911	821 911	821 911	821 911	821 911
1000pF		102	102	102	102	102
1100pF		112	112	112	112	112
1200pF		122	122	122	122	122
1300pF		132	132	132	132	132
1500pF		152	152	152	152	152
1600pF		162	162	162	162	162
1800pF		182	182	182	182	182
2000pF		202	202	202	202	202
2200pF		222	222	222	222	222
2400pF		242	242	242	242	242
2700pF	F = ±1%	272 302	272 302	272 302	272 302	272 302
3000pF 3300pF	G = ±2% J = ±5%	332	332	332	332	332
3600pF	K = ±10%	362	362	362	362	362
3900pF	210.0	392	392	392	392	392
4300pF		432	432	432	432	432
4700pF		472	472	472	472	472
5100pF		512	512	512	512	512
5600pF		562	562	562	562	562
6200pF		622	622	622	622	622
6800pF		682	682	682	682	682
7500pF		752	752	752	752	752
8200pF		822 912	822 912	822 912	822 912	822 912
9100pF 0.01µF		103	103	103	103	103
0.012µF		123	123	123	123	123
0.015µF		153	153	153	153	153
0.018µF		183	183	183	183	183
0.022µF		223	223	223	223	223
0.027µF		273	273	273	273	273
0.033µF		333	333	333	333	333
0.039µF		393	393	393	393	393
0.047µF		473	473	473	473	473
0.056µF		563	563	563		
0.068µF		683 823	683 823	683 823		
0.082μF 0.100μF		104	104	104		
0.120µF		124	124	104	<u> </u>	
0.150μF		154	154			
0.180µF		184				
	age (VDC)	25	50	100	200	250
Voltag	e Code	3	5	1	2	A



Table 1C - C32X Style/Size, Capacitance Range Waterfall

	C321, C324, C32	5, C327 Style/Siz	e (0.100" and 0.200"	Lead Spacing)	
Rated Volt	age (VDC)	50	100	200	250
Voltage	e Code	5	1	2	A
Capacitance	Capacitance Tolerance	(	Capacitance Code (A	vailable Capacitance	)
1pF		109	109	109	109
1.1pF 1.2pF	_	119 129	119 129	119 129	119 129
1.3pF		139	139	139	139
1.5pF		159	159	159	159
1.6pF		169	169	169	169
1.8pF		189	189	189	189
2.0pF 2.2pF		209 229	209 229	209 229	209 229
2.4pF		249	249	249	249
2.7pF		279	279	279	279
3.0pF	D = ±0.5pF	309	309	309	309
3.3pF	υ 20.0μι	339	339	339	339
3.6pF 3.9pF		369 399	369 399	369 399	369 399
4.3pF		439	439	439	439
4.7pF		479	479	479	479
5.1pF		519	519	519	519
5.6pF		569	569	569	569
6.2pF		629 689	629 689	629 689	629
6.8pF 7.5pF		759	759	759	689 759
8.2pF		829	829	829	829
9.1pF		919	919	919	919
10pF		100	100	100	100
11pF		110	110	110	110
12pF		120	120	120	120
13pF 15pF		130 150	130 150	130 150	130 150
16pF		160	160	160	160
18pF		180	180	180	180
20pF		200	200	200	200
22pF		220	220	220	220
24pF		240	240	240	240
27pF 30pF	_	270 300	270 300	270 300	270 300
33pF		330	330	330	330
36pF		360	360	360	360
39pF	F = ±1%	390	390	390	390
43pF	G = ±2%	430	430	430	430
47pF	J = ±5% K = ±10%	470 510	470 510	470 510	470 510
51pF 56pF	110/0	560	560	560	560
62pF		620	620	620	620
68pF		680	680	680	680
75pF		750	750	750	750
82pF		820	820	820	820
91pF 100pF		910 101	910 101	910 101	910 101
110pF		111	111	111	111
120pF		121	121	121	121
130pF		131	131	131	131
150pF		151	151	151	151
160pF		161	161	161	161
180pF 200pF		181 201	181 201	181 201	181 201
Rated Volt	age (VDC)	50	100	200	250
nateu voit	e Code	5	1	2	A



Table 1C - C32X Style/Size, Capacitance Range Waterfall cont.

	C321, C324, C32	25, C327 Style/Siz	e (0.100" and 0.200"	Lead Spacing)	
Rated Vol	tage (VDC)	50	100	200	250
Voltag	je Code	5	1	2	Α
Capacitance	Capacitance Tolerance		Capacitance Code (A	vailable Capacitance	)
220pF		221	221	221	221
240pF		241	241	241	241
270pF		271	271	271	271
300pF		301	301	301	301
330pF	-	331	331	331	331
360pF	-	361 391	361 391	361 391	361 391
390pF 430pF	_	431	431	431	431
470pF	-	471	471	471	471
510pF		511	511	511	511
560pF		561	561	561	561
620pF		621	621	621	621
680pF		681	681	681	681
750pF		751	751	751	751
820pF		821	821	821	821
910pF		911	911	911	911
1000pF	_	102	102	102	102
1100pF	_	112 122	112 122	112 122	112 122
1200pF 1300pF		132	132	132	132
1500pF		152	152	152	152
1600pF	-	162	162	162	162
1800pF		182	182	182	182
2000pF		202	202	202	202
2200pF		222	222	222	222
2400pF		242	242	242	242
2700pF	F = ±1%	272	272	272	272
3000pF	G = ±2%	302	302	302	302
3300pF	J = ±5%	332	332	332	332
3600pF	K = ±10%	362	362	362	362
3900pF		392	392	392	392
4300pF 4700pF	-	432 472	432 472	432 472	432 472
5100pF		512	512	512	512
5600pF		562	562	562	562
6200pF	-	622	622	622	622
6800pF		682	682	682	682
7500pF		752	752	752	752
8200pF		822	822	822	822
9100pF		912	912	912	912
0.01µF		103	103	103	103
0.012μF		123	123	123	123
0.015µF	-	153	153	153	153
0.018μF 0.022μF		183 223	183 223	183 223	183 223
0.022μF 0.027μF	-	273	273	273	273
0.027μF 0.033μF		333	333	333	333
0.039µF		393	393	393	393
0.047μF		473	473	473	473
0.056µF		563	563	563	
0.068µF		683	683	683	
0.082µF		823	823	823	
0.100μF		104	104	104	
0.120µF		124	124		
0.150µF		154 184	154		
0.180µF	to me (MDO)		100	000	050
	tage (VDC)	50	100	200	250
Voltag	je Code	5	1	2	A



Table 1D - C33X Style/Size, Capacitance Range Waterfall

Rated Voltage (VDC)		50	100	200	250
Voltag	• ` '	5	1	2	Α
Voltag		<u> </u>	ı		
Capacitance	Capacitance Tolerance	(	Capacitance Code (A	vailable Capacitance	2)
470pF		471*	471*	471*	471*
510pF		511*	511*	511*	511*
560pF		561*	561*	561*	561*
620pF		621*	621*	621*	621*
680pF		681* 751*	681* 751*	681*	681* 751*
750pF 820pF		821*	821*	751* 821*	821*
910pF		911*	911*	911*	911*
1000pF		102*	102*	102*	102*
1100pF		112*	112*	112*	112*
1200pF		122*	122*	122*	122*
1300pF		132*	132*	132*	132*
1500pF		152*	152*	152*	152*
1600pF		162*	162*	162*	162*
1800pF		182*	182*	182*	182*
2000pF		202*	202*	202*	202*
2200pF		222*	222*	222*	222*
2400pF		242*	242*	242*	242*
2700pF		272*	272*	272*	272*
3000pF		302*	302*	302*	302*
3300pF		332*	332*	332*	332*
3600pF		362*	362*	362*	362*
3900pF		392*	392*	392*	392*
4300pF		432*	432*	432*	432*
4700pF	F = ±1%	472* 512*	472* 512*	472*	472*
5100pF	G = ±2%	562*	562*	512* 562*	512* 562*
5600pF 6200pF	J = ±5%	622*	622*	622*	622*
6800pF	K = ±10%	682*	682*	682*	682*
7500pF		752*	752*	752*	752*
8200pF		822*	822*	822*	822*
9100pF		912*	912*	912*	912*
0.01µF		103*	103*	103*	103*
0.012μF		123*	123*	123*	123*
0.015μF		153*	153*	153*	153*
0.018µF		183*	183*	183*	183*
0.022µF		223*	223*	223*	223*
0.027µF		273*	273*	273*	273*
0.033µF		333*	333*	333*	333*
0.039µF		393*	393*	393*	393*
0.047μF		473*	473*	473*	473*
0.056μF		563*	563*	563	563
0.068µF		683*	683*	683	683
0.082μF 0.100μF		823* 104*	823* 104*	823 104	823 104
0.100μF 0.120μF		104*	104*	104	104
0.120μF 0.150μF		154*	154	154	
0.180μF		184	184	184	
0.180μF 0.220μF		224	224	104	
0.270μF		274	274		
0.330μF		334	334		
0.390μF		394	• • • • • • • • • • • • • • • • • • • •		
0.470µF		474			
Rated Volt	age (VDC)	50	100	200	250
	e Code	5	1	2	

<sup>\*</sup> Capacitor is supplied with a "Shoulder-Bend" lead configuration in Style/Size C330 and C331.



# Table 1E - C34X Style/Size, Capacitance Range Waterfall

C340, C346 Style/Size (0.200" Lead Spacing)					
Rated Volt	Rated Voltage (VDC)		100	200	
Voltag	Voltage Code		1	2	
Capacitance Capacitance Tolerance		Capacitance Code (Available Capacitance)			
0.01µF		103*	103*	103	
0.012µF		123*	123	123	
0.015µF		153	153	153	
0.018µF		183	183	183	
0.022µF	F = ±1%	223	223	223	
0.027µF	G = ±2% J = ±5%	273	273	273	
0.033µF	J = ±5% K = ±10%	333	333	333	
0.039µF	K - 110%	393	393	393	
0.047µF		473	473	473	
0.056µF		563	563		
0.068µF		683	683		
Rated Volt	age (VDC)	50	100	200	
Voltage Code		5	1	2	

<sup>\*</sup> Capacitor is supplied with a "Shoulder-Bend" lead configuration in Style/Size C340

Table 1F - C35X Style/Size, Capacitance Range Waterfall

C350, C356 Style/Size (0.400" Lead Spacing)					
Rated Volt	age (VDC)	50	100	200	
Voltage Code		5	1	2	
Capacitance	Capacitance Tolerance	Capacitance Code (Available Capacitance)			
4700pF		472	472	472	
5100pF		512	512	512	
5600pF		562	562	562	
6200pF		622	622	622	
6800pF		682	682	682	
7500pF		752	752	752	
8200pF		822	822	822	
9100pF		912	912	912	
0.01µF		103	103	103	
0.012µF		123	123	123	
0.015µF		153	153	153	
0.018µF		183	183	183	
0.022µF	E .40:	223	223	223	
0.027µF	F = ±1%	273	273	273	
0.033µF	G = ±2% J = ±5%	333	333	333	
0.039µF	J = ±5% K = ±10%	393	393	393	
0.047µF	N - 110/6	473	473	473	
0.056µF		563	563	563	
0.068µF		683	683	683	
0.082µF		823	823	823	
0.100µF		104	104	104	
0.120µF		124	124	124	
0.150µF		154	154	154	
0.180µF		184	184	184	
0.220µF		224	224	224	
0.270µF		274	274		
0.330µF		334	334		
0.390µF		394			
0.470µF		474			
Rated Volt	age (VDC)	50	100	200	
Voltag	e Code	5	1	2	



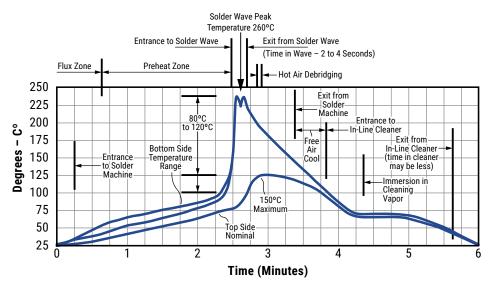
### **Soldering Process**

### **Recommended Soldering Methods:**

- · Solder Wave
- Hand Soldering (Manual)

### **Recommended Soldering Profile:**

· Optimum Wave Solder Profile



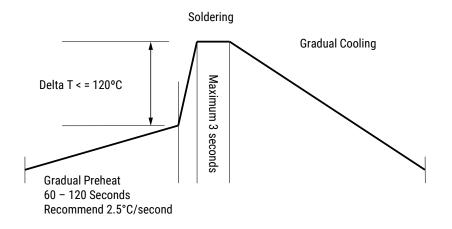
#### Mounting

All encased capacitors will pass the Resistance to Soldering Heat of MIL-STD-202, Method 210, Condition C. This test simulates wave solder topside board mount product. This demonstration of resistance to solder heat is in accordance with what is believed to be the industry standard. More severe treatment must be considered reflective of an improper soldering process.

The above figure is a recommended solder wave profile for both axial and radial leaded ceramic capacitors.

Hand Soldering (Manual)

### **Manual Solder Profile with Pre-heating**





## Table 2 - Performance & Reliability: Test Methods and Conditions

Stress	Reference	Test or Inspection Method
Solderability	J-STD-002	Magnification 50X. Conditions: a) Method A, at 235°C, Category 3
Temperature Cycling	JESD22 Method JA-104	5 cycles (-55°C to +125°C), measurement at 24 hours ±4 hours after test conclusion.
Biased Humidity	MIL-STD-202	Load humidity, 1,000 hours 85°C/85%RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion.
Diasea Humarty	Method 103	Low volt humidity, 1,000 hours 85C°/85%RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion.
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Unpowered. Measurement at 24 hours ±4 hours after test conclusion.
Thermal Shock	MIL-STD-202 Method 107	-55°C to +125°C. Note: Number of cycles required – 300. Maximum transfer time – 20 seconds. Dwell time – 15 minutes. Air – Air.
High Temperature Life	MIL-STD-202 Method 108/EIA-198	1,000 hours at 125°C (85°C for Z5U) with 1 X rated voltage applied.
Storage Life	MIL-STD-202 Method 108	125°C, 0 VDC for 1,000 hours.
Vibration	MIL-STD-202 Method 204	5 g for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8"X5" PCB .031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz.
Resistance to Soldering Heat	MIL-STD-202 Method 210	Condition B. No preheat of samples. Note: single wave solder – procedure 2.
Terminal Strength	MIL-STD-202 Method 211	Conditions A (454g), Condition C (227g)
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition C.
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical – OKEM Clean or equivalent.

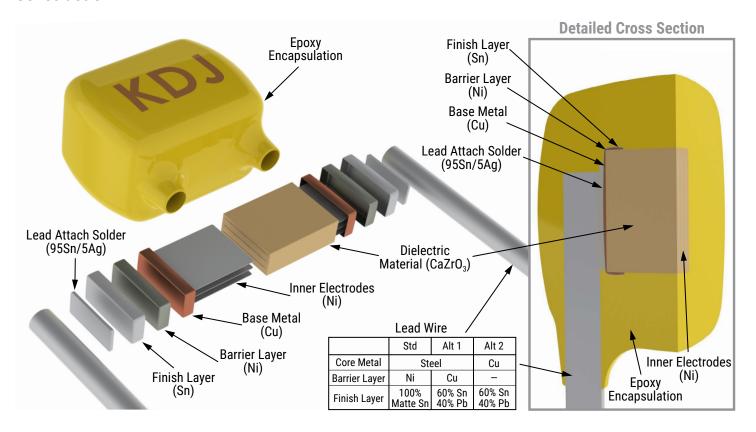
# **Storage & Handling**

The un-mounted storage life of a leaded ceramic capacitor is dependent upon storage and atmospheric conditions as well as packaging materials. While the ceramic chips enveloped under the epoxy coating themselves are quite robust in most environments, solderability of the wire lead on the final epoxy-coated product will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature and exposure to direct sunlight – reels may soften or warp, and tape peel force may increase.

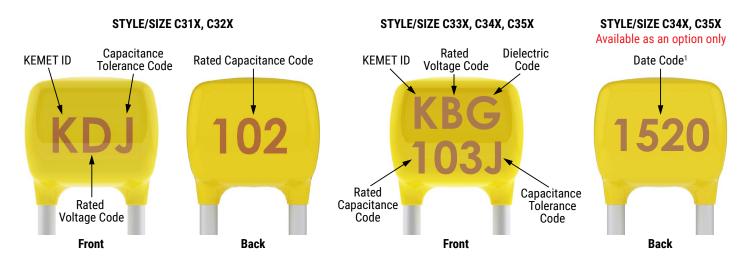
KEMET recommends storing the un-mounted capacitors in their original packaging, in a location away from direct sunlight, and where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 18 months of receipt. For applications requiring pre-tinning of components, storage life may be extended if solderability is verified. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes.



### Construction



# **Marking**



<sup>&</sup>lt;sup>1</sup> To properly request the inclusion of the date code in the marking information provided on the component, ordering code C-SPEC 9207 must be added to the end of the ordering code.

Date Code			
15	20		
Manufacturing Year: 15 = 2015	Manufacturing Week: 20 = Week 20 (of mfg. calendar year)		



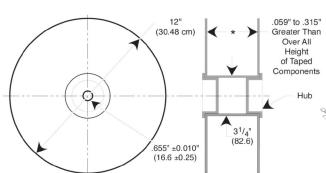
# **Packaging Quantities**

Style/ Size	Standard Bulk Quantity	Ammo Pack Quantity Maximum	Reel Quantity Maximum (12" Reel)	
315				
316				
317		2500	2500	
318				
320				
321		N/A	N/A	
322	500/Bag			
323				
324				
325		2500	2500	
326				
327				
328				
330		1500	1500	
331		N/A	N/A	
333	250/Bag			
335		1500		
336				
340	100/Pog	1000	1000	
346	100/Bag	1000	1000	
350	EO/Dog	NI/A	E00	
356	50/Bag	N/A	500	



## **Tape & Reel Packaging Information**

KEMET offers standard reeling of Molded and Conformally Coated Radial Leaded Capacitors in accordance with EIA standard 468. Parts are taped to a tagboard carrier strip, and wound on a reel as shown in Figure 1. Kraft paper interleaving is inserted between the layers of capacitors on the reel. Ammopack is also available, with the same lead tape configuration and package quantities.



Carrier Strip

CHARGED:

C

Figure 1

Figure 3: Standard Reel

(Note: Non-standard lead lengths available in bulk only.)

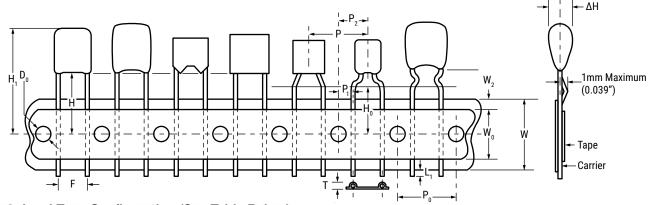


Figure 2: Lead Tape Configuration (See Table Below)

# **Ceramic Radial Tape and Reel Dimensions**

Metric will govern

	Constant Dimensions — Millimeters (Inches)							
D <sub>0</sub> ±0.2 (0.008)	P <sub>0</sub> ±0.3 (0.012)	ΔH ±0.2 (0.008)	L <sub>1</sub> Maximum	t ±0.2 (0.008)	T Maximum	W +1.0/-0.5 (+0.039/-0.020)	W₀ Minimum	W <sub>2</sub> Maximum
4.00 (0.157)	12.7 (0.500)	4.0 (0.157)	1.0 (0.039)	0.7 (0.051)	1.5 (0.059)	18.0 (0.709)	5.0 (0.197)	3.0 (0.118)



## **Ceramic Radial Tape and Reel Dimensions cont.**

Metric will govern

	Variable Dimensions — Millimeters (Inches)							
				ŀ	1	ŀ	0	
F	P <sub>1</sub>	Р	P <sub>2</sub>	Straight Lead	Configuration	Formed Lead	Configuration <sup>2</sup>	
±0.78 (0.030) <sup>1</sup>	±0.30 (0.012) <sup>1</sup>	±0.3 (0.012)	±1.3 (0.051)	Packaging C-Spec <sup>3</sup>				
				7301/7305	7303/7317	7301/7305	7303/7317	
2.54 (0.100)	5.08 (0.200)	12.7 (0.500)	6.35 (0.250)					
4.32 (0.170)	3.89 (0.153)	12.7 (0.500)	6.35 (0.250)					
5.08 (0.200)	3.81 (0.150)	12.7 (0.500)	6.35 (0.250)					
5.59 (0.220)	3.25 (0.128)	12.7 (0.500)	6.35 (0.250)					
6.98 (0.275)	2.54 (0.100)	12.7 (0.500)	6.35 (0.250)					
7.62 (0.300)	2.24 (0.088)	12.7 (0.500)	6.35 (0.250)	16.0±0.5 (0.630±0.020)	18.0 (0.709) Minimum	16.0±0.5 (0.630±0.020)	18.0 (0.709) Minimum	
9.52 (0.375)	7.62 (0.300)	12.7 (0.500)	6.35 (0.250)					
10.16 (0.400)	7.34 (0.290)	25.4 (1.000)	N/A					
12.06 (0.475)	6.35 (0.250)	25.4 (1.000)	N/A					
14.60 (0.575)	5.08 (0.200)	25.4 (1.000)	N/A					
17.14 (0.675)	3.81 (0.15)	25.4 (1.000)	N/A					

<sup>&</sup>lt;sup>1</sup> Measured at the egress from the carrier tape, on the component side.

<sup>&</sup>lt;sup>3</sup> The "Packaging C-Spec" is a 4 digit code which identifies the packaging type, lead length and/or lead material. When ordering, the proper code must be included in the 15th through 18th character positions of the ordering code. See "Ordering Information" section of this document for further details.

	Symbol Reference Table			
$D_{o}$	Sprocket Hole Diameter			
$P_0$	Sprocket Hole Pitch			
Р	Component Pitch			
F	Lead Spacing			
P <sub>1</sub>	Sprocket Hole Center to Lead Center			
$P_{_{2}}$	Sprocket Hole Center To Component Center			
Н	Height to Seating Plane (Straight Leads Only)			
$H_{\scriptscriptstyle{0}}$	Height to Seating Plane (Formed Leads Only)			
H <sub>1</sub>	Component Height Above Tape Center			
ΔΗ	Component Alignment			
L <sub>1</sub>	Lead Protrusion			
t	Composite Tape Thickness			
W	Carrier Tape Width			
W <sub>o</sub>	Hold-Down Tape Width			
W <sub>2</sub>	Hold-Down Tape Location			

<sup>&</sup>lt;sup>2</sup> Formed lead configuration includes: "shoulder bend", "inside kink", "outside kink", and "snap-in". For more information regarding available lead configurations see "Dimensions" section of this document.



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C320C124K5G5TA C323C751K3G5TA C327C154J3G5TA C327C111KAG5TA C331C153KAG5TA
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