

Arjuna Gazebo Simulation – Complete Guide (v2)

ros_sim Workspace | ROS Noetic | Ubuntu 20.04

LIDAR · Camera · IMU · Teleop · Obstacle Avoidance · SLAM · Navigation

WORKSPACE STRUCTURE

```
ros_sim/
└── src/
    └── arjuna_gazebo/
        ├── package.xml
        ├── CMakeLists.txt
        ├── urdf/
        │   └── arjuna_sim.urdf           ← robot model + all sensor plugins
        ├── worlds/
        │   └── arjuna_world.world      ← 10×10 m room + 4 obstacle boxes
        ├── launch/
        │   ├── arjuna_sim.launch       ← Gazebo + robot + all sensors
        │   ├── teleop.launch          ← keyboard control (standard)
        │   ├── obstacle_avoidance.launch ← autonomous obstacle avoidance
        │   ├── slam_mapping.launch     ← build a map while driving
        │   └── navigation.launch      ← autonomous point-to-point nav
        └── config/
            ├── costmap_common_params.yaml   ← shared costmap settings
            ├── global_costmap_params.yaml   ← global planner costmap
            ├── local_costmap_params.yaml    ← local planner costmap
            ├── base_local_planner_params.yaml ← DWA planner speeds
            ├── move_base_params.yaml        ← move_base general settings
            └── amcl_params.yaml           ← localisation settings
        └── maps/
            └── README.txt                 ← save your maps here after SLAM
        └── scripts/
            ├── teleop_key.py             ← custom keyboard teleop (w/a/s/d)
            ├── obstacle_avoidance.py    ← LIDAR-based obstacle avoidance
            ├── go_to_point.py           ← navigate to one point
            └── multi_point_nav.py       ← navigate through multiple waypoints
```

PART 1 – INSTALLATION

Step 1 – Install All Required Packages

```
sudo apt update && sudo apt upgrade -y
```

```
sudo apt install -y \
  ros-noetic-gazebo-ros-pkgs \
  ros-noetic-gazebo-ros-control \
  ros-noetic-robot-state-publisher \
  ros-noetic-joint-state-publisher \
  ros-noetic-teleop-twist-keyboard \
  ros-noetic-gmapping \
  ros-noetic-map-server \
  ros-noetic-amcl \
  ros-noetic-move-base \
  ros-noetic-dwa-local-planner \
  ros-noetic-navfn \
  ros-noetic-costmap-2d \
  ros-noetic-nav-core \
  ros-noetic-move-base-msgs \
  ros-noetic-actionlib \
  xterm
```

Installation Table

Package	Why It Is Needed
ros-noetic-gazebo-ros-pkgs	Core Gazebo-ROS integration. Without this Gazebo cannot publish or subscribe to any ROS topic.
ros-noetic-gazebo-ros-control	Allows Gazebo plugins to control robot joints via /cmd_vel commands.
ros-noetic-robot-state-publisher	Reads URDF and publishes TF coordinate frame transforms for every robot link.
ros-noetic-joint-state-publisher	Publishes wheel joint positions. Required for TF and robot model rendering.
ros-noetic-teleop-twist-keyboard	Standard keyboard teleoperation package.

Package	Why It Is Needed
ros-noetic-gmapping	SLAM mapping algorithm. Builds a 2D occupancy grid map from LIDAR and odometry.
ros-noetic-map-server	Loads a saved map file and publishes it on <code>/map</code> . Used in navigation.
ros-noetic-amcl	Adaptive Monte Carlo Localisation. Locates the robot on a saved map using particle filters.
ros-noetic-move-base	The ROS Navigation Stack core. Handles path planning, costmaps, and sends velocity commands to drive the robot to a goal.
ros-noetic-dwa-local-planner	Dynamic Window Approach local planner. Computes safe velocity commands in real time to follow the global path.
ros-noetic-navfn	Global path planner (Dijkstra algorithm). Finds the shortest path from current position to the goal on the map.
ros-noetic-costmap-2d	Costmap library. Converts sensor data and map data into a grid showing where the robot can safely drive.
ros-noetic-nav-core	Common interfaces (base classes) for all navigation planners. Required by move_base.
ros-noetic-move-base-msgs	Message types for sending goals to move_base (<code>MoveBaseAction</code> , <code>MoveBaseGoal</code>).
ros-noetic-actionlib	Action library for sending long-running goals with feedback. Used by <code>go_to_point.py</code> and <code>multi_point_nav.py</code> .
xterm	Opens a separate terminal window for teleop. Required by <code>teleop.launch</code> .

Step 2 – Unzip and Build

```
unzip ros_sim.zip
cd ros_sim
catkin_make
```

Expected output ends with:

```
[100%] Built target arjuna_gazebo_generate_messages
```

If errors:

```
rosdep install --from-paths src --ignore-src -r -y  
catkin_make
```

Step 3 – Source the Workspace

Add to `.bashrc` so every terminal has it automatically:

```
echo "source ~/ros_sim-devel/setup.bash" >> ~/.bashrc  
source ~/.bashrc
```

Or source manually in each terminal:

```
source ~/ros_sim-devel/setup.bash
```

PART 2 – FILE-BY-FILE CODE EXPLANATION

FILE 1 – package.xml

Purpose: Tells ROS the package name, version, and every other ROS package it depends on.

Tag	Explanation
<code><n>arjuna_gazebo</n></code>	Package name. Must match the folder name exactly. Used in all <code>roslaunch arjuna_gazebo ...</code> commands.
<code><version>2.0.0</version></code>	Version number. Updated to 2.0 to reflect SLAM and navigation additions.
<code><buildtool_depend>catkin</buildtool_depend></code>	Build system – catkin is the standard ROS build tool. Required in every ROS package.
<code><depend>rospy</depend></code>	Python ROS client library. Needed to write ROS nodes in Python.

Tag	Explanation
<depend>geometry_msgs</depend>	Contains Twist message for /cmd_vel . Used by teleop and obstacle avoidance.
<depend>sensor_msgs</depend>	Contains LaserScan , Imu , Image . Used to read LIDAR, IMU, camera topics.
<depend>nav_msgs</depend>	Contains OccupancyGrid (map), Odometry . Used by gmapping and navigation.
<depend>actionlib</depend>	Action client/server library. Used by go_to_point.py and multi_point_nav.py to send goals to move_base.
<depend>move_base_msgs</depend>	Contains MoveBaseAction and MoveBaseGoal message types used in navigation scripts.
<depend>gmapping</depend>	SLAM package dependency – needed for slam_mapping.launch.
<depend>map_server</depend>	Map loading package dependency – needed for navigation.launch.
<depend>amcl</depend>	Localisation package dependency – needed for navigation.launch.
<depend>move_base</depend>	Navigation stack core – needed for navigation.launch.

FILE 2 – CMakeLists.txt

Purpose: Build instructions for catkin.

Line	Explanation
cmake_minimum_required(VERSION 3.0.2)	Minimum CMake version. ROS Noetic requires 3.0.2 or higher.
project(arjuna_gazebo)	Project name – must match package.xml exactly.
find_package(catkin REQUIRED COMPONENTS ...)	Finds catkin and all listed ROS component packages before building.
catkin_package()	Declares this as a catkin package so others can depend on it.

Line	Explanation
catkin_install_python(PROGRAMS ...)	Registers all four Python scripts as ROS executables so <code>rosrun</code> can find and run them.
install(DIRECTORY launch urdf worlds config maps ...)	Copies all resource folders into the install space. <code>\$(find arjuna_gazebo)</code> in launch files depends on this.

FILE 3 – urdf/arjuna_sim.urdf

Purpose: Complete physical description of the robot – shape, joints, sensor plugins.

A – Base Body

URDF Element	Explanation
<code><link name="base_link"></code>	Root link of the robot. Everything attaches to this. <code>base_link</code> is the standard name in ROS.
<code><box size="0.45 0.30 0.10"/></code>	Robot body dimensions: 45 cm long, 30 cm wide, 10 cm tall.
<code><color rgba="0.2 0.4 0.8 1.0"/></code>	Blue colour. RGBA values 0.0–1.0. Last value 1.0 = fully opaque.
<code><collision><geometry></code>	Physics collision shape used by Gazebo. Matches visual shape so hits look correct.
<code><mass value="5.0"/></code>	Body mass in kg. Affects how quickly the robot accelerates and decelerates.
<code><inertia ixx="0.05" iyy="0.10" izz="0.15"/></code>	Rotational inertia tensor. Required for stable Gazebo physics. Values calculated from mass × dimensions.

B – Wheels (same structure for all 4)

URDF Element	Explanation
<code><cylinder radius="0.05" length="0.04"/></code>	Wheel shape: 5 cm radius (10 cm diameter), 4 cm wide.
<code><joint type="continuous"></code>	Joint with no angle limit – wheel can spin indefinitely. Correct type for drive wheels.
<code><parent link="base_link"/></code>	Wheel is a child of the body – moves with the body.

URDF Element	Explanation
<origin xyz="0.15 0.17 -0.03" rpy="-1.5708 0 0"/>	Front-left wheel position: 15 cm forward, 17 cm left, 3 cm below body centre. rpy="-1.5708 0 0" rotates the cylinder 90° so it stands upright sideways instead of lying flat.
<axis xyz="0 0 1"/>	Wheel spins around its local Z axis (after the rotation this is the correct lateral axis).
Front-right origin	xyz="0.15 -0.17 -0.03" – same front, opposite side (negative Y).
Rear-left origin	xyz="-0.15 0.17 -0.03" – negative X for rear.
Rear-right origin	xyz="-0.15 -0.17 -0.03" – rear and right.

C – LIDAR Link

URDF Element	Explanation
<cylinder radius="0.04" length="0.05"/>	Red cylinder representing the RPLIDAR body.
<joint type="fixed">	LIDAR does not rotate relative to the body. Fixed joint.
<origin xyz="0.0 0.0 0.20"/>	LIDAR is placed 20 cm above the body centre. Raised from 0.10 to 0.20 to sit above the camera block – prevents the camera from appearing as an obstacle in the scan.

D – Camera Link

URDF Element	Explanation
<box size="0.04 0.08 0.04"/>	Grey box representing the camera – 4 cm deep, 8 cm wide, 4 cm tall.
<joint type="fixed">	Camera does not move. Fixed joint.
<origin xyz="0.20 0.0 0.08"/>	Placed 20 cm forward and 8 cm above body centre – front face of the robot.

E – Gazebo Plugins

Plugin	Library File	Topics	Explanation
Skid Steer Drive	libgazebo_ros_skid_steer_drive.so	Subscribes /cmd_vel , Publishes /odom	Controls all wheels from velocity commands

Plugin	Library File	Topics	Explanation
			Acts as the motor drive
LIDAR	libgazebo_ros_laser.so	Publishes /scan	Fires 360 simulated laser pulses per rotation. Output is identical to real RPLIDA.
Camera	libgazebo_ros_camera.so	Publishes /camera/image_raw	Renders a virtual camera from the camera_link position.
IMU	libgazebo_ros_imu_sensor.so	Publishes /imu/data	Simulates accelerometer, gyroscope, and orientation at 50 Hz.

Plugin Parameter	Value	Explanation
<leftFrontJoint>	front_left_joint	Maps the drive plugin to the correct wheel joint names in URDF.
<wheelSeparation>	0.34	Distance between left and right wheels in metres. Used for differential kinematics.
<wheelDiameter>	0.10	Wheel diameter in metres (radius 0.05×2). Converts RPM to m/s.
<commandTopic>	cmd_vel	Topic to receive drive commands from. Teleop and all navigation nodes publish here.
<broadcastTF>	1	Enables automatic odom → base_link TF publishing. Required for gmapping and navigation.
<samples>	360	One laser pulse per degree – full 360° scan.
<min_angle> / <max_angle>	$-\pi$ / $+\pi$	Scan covers complete circle.
<mu1> / <mu2>	1.5	Wheel friction coefficients. 1.5 gives good grip without sliding.

Plugin Parameter	Value	Explanation
<kp>	1e6	Ground contact stiffness. Prevents wheels sinking into floor.

FILE 4 – worlds/arjuna_world.world

Purpose: Defines the Gazebo simulation environment – the room and all obstacles.

Element	Value / Setting	Explanation
<include><uri>model://sun</uri>	Built-in sun model	Adds directional lighting. Without this the world is completely dark.
<include><uri>model://ground_plane</uri>	Built-in ground	Flat grey floor. Without this the robot falls through empty space.
<static>true</static>	All walls and obstacles	Makes objects immovable with infinite mass. Robot cannot push them.
Wall north pose	0 5 0.5 0 0 0	Centred at x=0, y=5 m (north edge), z=0.5 m (half the 1 m wall height).
Wall dimensions	10.2 × 0.2 × 1.0 m	10.2 m long to cover full room width with corner overlap. 0.2 m thick. 1 m tall.
obstacle_red_pose	2.5 0 0.3	Directly in front of the robot at spawn – first thing the robot encounters. Red colour.
obstacle_green_pose	-1.5 3.0 0.3	Left-rear area. Green colour.
obstacle_blue_pose	-2.0 -2.5 0.3	Rear-right area. Blue colour.
obstacle_yellow_pose	3.0 -3.0 0.3	Front-right area. Yellow colour.
Obstacle dimensions	0.5 × 0.5 × 0.6 m	50 cm wide. 60 cm tall – taller than the LIDAR height at 20 cm. LIDAR will always detect them.

FILE 5 – launch/arjuna_sim.launch

Purpose: Launches Gazebo with the world, spawns the robot, starts TF publishers.

Line	Explanation
<param name="robot_description" textfile="...urdf"/>	Loads the URDF file as a text string into the ROS parameter server. All other nodes read the robot description from here.
\$(find arjuna_gazebo)	ROS macro that resolves to the full filesystem path of the package. Works from any directory.
<include file="\$(find gazebo_ros)/launch/empty_world.launch">	Reuses the standard Gazebo launch file and overrides its arguments.
<arg name="world_name" value="...arjuna_world.world"/>	Passes our custom world file to Gazebo instead of the default empty world.
<arg name="use_sim_time" value="true"/>	All ROS nodes use Gazebo's simulated clock. Required for correct timing in simulation.
<arg name="gui" value="true"/>	Opens the Gazebo graphical window. Set to false for headless/server use.
spawn_model args="-urdf -model arjuna_sim -param robot_description -x 0 -y 0 -z 0.1"	Reads URDF from parameter server and places the robot at coordinates (0, 0, 0.1). The 0.1 m Z offset prevents clipping into the ground.
-R 0.0 -P 0.0 -Y 0.0	Initial orientation: roll, pitch, yaw all zero. Robot faces the positive X direction (toward the red obstacle).
joint_state_publisher	Reads all joint angles and publishes on /joint_states . robot_state_publisher reads this to compute transforms.
robot_state_publisher	Reads URDF + joint_states and publishes TF for every link. Required by gmapping, amcl, move_base, and rviz.

FILE 6 – launch/slam_mapping.launch

Purpose: Starts the gmapping SLAM node to build a map while driving.

Parameter	Value	Explanation
base_frame	base_link	TF frame of the robot centre. gmapping uses this as the robot pose reference.
odom_frame	odom	TF frame of odometry. gmapping uses $\text{odom} \rightarrow \text{base_link}$ to track relative movement between scans.
map_frame	map	Output frame. gmapping publishes the $\text{map} \rightarrow \text{odom}$ transform as it builds the map.
scan_topic	/scan	LIDAR input topic. gmapping reads this to update the map.
maxUrange	10.0	Maximum range used for map building in metres. Readings beyond this are ignored to reduce noise.
maxRange	12.0	Maximum physical range of the sensor.
minimumScore	50	Quality threshold for accepting a scan match. Low = accept more scans (faster but noisier). High = stricter quality.
map_update_interval	1.0	Seconds between map grid updates. Lower = smoother map updates but more CPU.
linearUpdate	0.2	Robot must move 20 cm before a new scan is processed. Prevents over-processing when stationary.
angularUpdate	0.3	Robot must rotate $\sim 17^\circ$ before a new scan is processed.
delta	0.05	Map resolution: 5 cm per cell. Each cell is 5×5 cm in the real world.
xmin/ymin/xmax/ymax	-10 to +10	Map boundaries in metres. Set to match the 10×10 m world size.
particles	50	Number of particle filter particles. More particles = more accurate but slower. 50 is good for simulation.

FILE 7 – launch/navigation.launch

Purpose: Loads saved map, starts AMCL localisation, and starts move_base for autonomous navigation.

Node	Package	Explanation
map_server	map_server	Reads <code>maps/my_map.yaml</code> , loads the <code>.pgm</code> image file, and publishes the map on <code>/map</code> as a <code>nav_msgs/OccupancyGrid</code> .
amcl	amcl	Adaptive Monte Carlo Localisation. Reads <code>/scan</code> and <code>/odom</code> , compares real sensor readings to the saved map, and estimates where the robot actually is on the map. Publishes <code>map → odom</code> TF.
move_base	move_base	The navigation brain. Receives a goal pose, runs the global planner to find a route, runs the local planner (DWA) to follow it in real time, and publishes velocity commands to <code>/cmd_vel</code> .

<rosparam file=... line	What it loads
<code>move_base_params.yaml</code>	Planner selection (navfn global, DWA local), update frequencies, recovery behaviour.
<code>costmap_common_params.yaml</code> into <code>global_costmap</code> namespace	Applies <code>robot_radius</code> , <code>obstacle layer</code> , <code>inflation layer</code> settings to the global costmap.
<code>costmap_common_params.yaml</code> into <code>local_costmap</code> namespace	Same settings applied to the local costmap.
<code>global_costmap_params.yaml</code>	Sets global costmap reference frame (<code>map</code>), update rate, static map usage.
<code>local_costmap_params.yaml</code>	Sets local costmap reference frame (<code>odom</code>), rolling window size (4×4 m), update rate.
<code>base_local_planner_params.yaml</code>	DWA planner velocity limits, acceleration limits, goal tolerance, scoring weights.

FILE 8 – config/costmap_common_params.yaml

Purpose: Shared settings for both global and local costmaps – robot size and obstacle detection.

Parameter	Value	Explanation
robot_radius	0.25	25 cm circular footprint. The planner will not route the robot through gaps smaller than $2 \times 0.25 = 50$ cm.
observation_sources	laser_scan_sensor	Name of the sensor configuration used for obstacle detection.
sensor_frame	lidar_link	TF frame the LIDAR data comes from. Must match <code>frameName</code> in URDF LIDAR plugin.
data_type	LaserScan	Message type on the LIDAR topic.
topic	/scan	Subscribes to the LIDAR topic.
marking: true	—	When a reading detects an obstacle — mark that cell as occupied in the costmap.
clearing: true	—	When a reading shows free space — clear that cell in the costmap.
inflation_radius	0.35	Adds a 35 cm safety buffer around every obstacle. Planner routes around this buffer. Adjust to make the robot more or less cautious.
cost_scaling_factor	5.0	How quickly the inflation cost drops off from the obstacle edge. Higher = steeper drop = narrower buffer effect.
resolution	0.05	5 cm per costmap cell. Must match gmapping <code>delta</code> setting.

FILE 9 – config/global_costmap_params.yaml

Purpose: Settings for the costmap used by the global path planner.

Parameter	Value	Explanation
global_frame	map	Global costmap is in map coordinates — uses the saved/built map as reference.
robot_base_frame	base_link	Robot position is tracked relative to this frame.
update_frequency	2.0 Hz	Updates costmap 2 times per second. Slower than local costmap — global plan does not need to react in real time.

Parameter	Value	Explanation
static_map	true	Uses the map loaded by map_server as its base layer. Static obstacles from the map are included.
plugins	static + obstacle + inflation	Three layers: the saved map, live sensor obstacles, and inflation buffer.

FILE 10 – config/local_costmap_params.yaml

Purpose: Settings for the costmap used by the local planner (real-time obstacle avoidance).

Parameter	Value	Explanation
global_frame	odom	Local costmap is in odometry coordinates – follows the robot as it moves.
update_frequency	5.0 Hz	Updates 5 times per second – fast enough for real-time avoidance.
static_map	false	Does NOT use the saved map. Only uses live sensor data.
rolling_window	true	The 4x4 m window moves with the robot – always centred on the robot.
width / height	4.0 m	Size of the local costmap window.
resolution	0.05	5 cm per cell – same as global costmap.
plugins	obstacle + inflation	Only two layers: live sensor obstacles and inflation. No static map layer needed.

FILE 11 – config/base_local_planner_params.yaml

Purpose: DWA (Dynamic Window Approach) local planner tuning – velocity limits and goal tolerance.

Parameter	Value	Explanation
max_vel_x	0.4 m/s	Maximum forward speed during navigation. Lower than obstacle avoidance to be safer.
min_vel_x	0.0 m/s	Allows the robot to stop.
max_vel_y / min_vel_y	0.0	No sideways movement. Arjuna is a differential drive robot – it cannot slide sideways.

Parameter	Value	Explanation
max_vel_trans	0.4 m/s	Maximum combined translational speed.
min_vel_trans	0.1 m/s	Minimum speed while moving. Prevents very slow creeping.
max_vel_theta	0.8 rad/s	Maximum rotation speed (~46°/s).
min_vel_theta	0.3 rad/s	Minimum rotation speed to ensure turns complete.
acc_lim_x	1.0 m/s ²	Forward acceleration limit – how quickly the robot can speed up or slow down.
acc_lim_theta	1.5 rad/s ²	Rotational acceleration limit.
xy_goal_tolerance	0.20 m	Robot considers itself at the goal when within 20 cm.
yaw_goal_tolerance	0.15 rad	Acceptable heading error at goal (~8.6°).
sim_time	1.5 s	DWA simulates 1.5 seconds ahead when sampling velocity commands.
vx_samples	10	Number of different forward speeds to try when looking for the best velocity.
vth_samples	20	Number of different angular speeds to try. More samples = better path but more CPU.
path_distance_bias	32.0	How strongly the robot follows the planned global path. Higher = follows path more strictly.
goal_distance_bias	20.0	How strongly the robot heads toward the goal.
occdist_scale	0.02	How strongly the robot avoids obstacles in the costmap.

FILE 12 – config/move_base_params.yaml

Purpose: General move_base settings – planner selection, timing, recovery.

Parameter	Value	Explanation
base_global_planner	navfn/NavfnROS	Dijkstra-based global planner. Finds shortest path on the costmap

Parameter	Value	Explanation
		from current position to goal.
base_local_planner	dwa_local_planner/DWAPlannerROS	DWA local planner. Converts global path into velocity commands for real-time driving.
planner_frequency	1.0 Hz	Global plan is recalculated once per second.
controller_frequency	5.0 Hz	Local planner runs 5 times per second – fast enough for smooth motion.
planner_patience	5.0 s	If no global plan found in 5 seconds – attempt recovery behaviour.
controller_patience	15.0 s	If robot makes no progress in 15 seconds – attempt recovery.
recovery_behavior_enabled	true	Enables automatic recovery when stuck.
clearing_rotation_allowed	true	Recovery behaviour: spin in place to clear the costmap and detect new obstacles.

Parameter	Value	Explanation
oscillation_timeout	10.0 s	If robot oscillates (goes back and forth) for 10 seconds – trigger recovery.
oscillation_distance	0.2 m	Robot must move 20 cm between checks to not be considered oscillating.

FILE 13 – config/amcl_params.yaml

Purpose: AMCL particle filter localisation settings.

Parameter	Value	Explanation
min_particles	500	Minimum number of particles. More particles = more accurate but slower.
max_particles	2000	Maximum particles. AMCL adapts between min and max based on uncertainty.
alpha1-alpha4	0.2, 0.2, 0.8, 0.2	Odometry noise model. How much the real wheel motion differs from what odometry reports. Higher values = trust odometry less.
laser_model_type	likelihood_field	Likelihood field model – faster and works better in simulation than beam model.
laser_max_beams	60	Number of LIDAR beams used per update (subset of 360 for speed).
update_min_d	0.1 m	Resample particles after robot moves 10 cm.
update_min_a	0.2 rad	Resample after rotating ~11°.
odom_frame_id	odom	Must match the odometry frame from the drive plugin.

Parameter	Value	Explanation
base_frame_id	base_link	Must match the robot base frame in URDF.
global_frame_id	map	The map coordinate frame.
initial_pose_x/y/a	0.0, 0.0, 0.0	Robot assumed to start at map origin facing east. Change if robot spawns elsewhere.

FILE 14 – scripts/teleop_key.py

Purpose: Custom keyboard teleop using w/a/s/d keys. No extra packages needed.

Code Line	Explanation
<code>#!/usr/bin/env python3</code>	Shebang line – tells the OS to use Python 3. Required for <code>rosrun</code> to execute the file directly.
<code>from geometry_msgs.msg import Twist</code>	Imports the <code>Twist</code> message type containing <code>linear.x</code> and <code>angular.z</code> fields for velocity control.
<code>import tty, termios</code>	Terminal control libraries built into Python. Used to capture single keypresses without pressing Enter.
<code>FORWARD_SPEED = 0.3</code>	Forward speed in m/s. Edit this to make the robot faster or slower.
<code>TURN_SPEED = 0.5</code>	Turning speed in rad/s. Edit this for sharper or gentler turns.
<code>def get_key():</code>	Reads exactly one character from keyboard immediately on press – no Enter needed.
<code>fd = sys.stdin.fileno()</code>	Gets the file descriptor number for standard input (the keyboard).
<code>old = termios.tcgetattr(fd)</code>	Saves the current terminal settings so they can be restored after reading.
<code>tty.setraw(fd)</code>	Puts the terminal in raw mode – characters sent immediately on press, no line buffering.
<code>ch = sys.stdin.read(1)</code>	Reads exactly one character.

Code Line	Explanation
termios.tcsetattr(fd, termios.TCSADRAIN, old)	Restores the original terminal settings. In finally block so it always runs even if an error occurs.
rospy.init_node('teleop_key')	Registers this script as a ROS node. Must be called before any ROS communication.
pub = rospy.Publisher('/cmd_vel', Twist, queue_size=10)	Creates a publisher on /cmd_vel . The Gazebo drive plugin subscribes here and moves the wheels.
twist = Twist()	Creates a Twist message. All fields start at 0.0 by default.
while not rospy.is_shutdown():	Keeps running until Ctrl+C or roscore stops. Cleaner than while True .
key == 'w': twist.linear.x = FORWARD_SPEED	W key: set forward speed, no rotation.
key == 's': twist.linear.x = - FORWARD_SPEED	S key: negative linear.x = move backward.
key == 'a': twist.angular.z = TURN_SPEED	A key: positive angular.z = turn left (counter-clockwise). linear.x = 0 = turn in place.
key == 'd': twist.angular.z = - TURN_SPEED	D key: negative angular.z = turn right (clockwise).
key == 'x': twist = zero	X key: zero all fields = full stop.
key == 'q': pub.publish(twist); break	Q key: publish a final stop command then exit cleanly.
else: twist = zero	Any unknown key: stop. Prevents robot from continuing a command accidentally.
pub.publish(twist)	Sends the Twist message to /cmd_vel . Drive plugin receives it and spins wheels.

FILE 15 – scripts/obstacle_avoidance.py

Purpose: Reads LIDAR, decides direction, publishes velocity commands automatically.

Code Line	Explanation
OBSTACLE_DIST = 0.7	React when an obstacle is within 0.7 m in front. Increase to react earlier.

Code Line	Explanation
FORWARD_SPEED = 0.3	Default forward speed when path is clear.
TURN_SPEED = 0.5	Speed when turning to avoid an obstacle.
cmd_pub = None	Global publisher variable – declared here so both main() and scan_callback() can use it.
<pre data-bbox="181 466 687 551">def get_min_dist(ranges, angle_min, angle_inc, from_deg, to_deg):</pre>	Helper function. Finds the closest valid distance in a defined angular region of the LIDAR scan. Angle-based so it works with any number of scan samples (360 in Gazebo, 850 on real RPLIDAR).
<pre data-bbox="181 642 540 699">from_rad = math.radians(from_deg)</pre>	Converts the region boundary angles to radians (LaserScan stores angles in radians).
<pre data-bbox="181 747 474 804">for i, dist in enumerate(ranges):</pre>	Loops through every LIDAR pulse. i = pulse index, dist = measured distance.
<pre data-bbox="181 853 605 910">if math.isinf(dist) or math.isnan(dist): continue</pre>	Skips invalid readings. inf means nothing detected in that direction. nan means sensor error. Both break min().
<pre data-bbox="181 1001 605 1036">if dist <= 0.01: continue</pre>	Skips readings under 1 cm – sensor self-noise or the robot detecting its own body.
<pre data-bbox="181 1106 572 1163">angle = angle_min + i * angle_inc</pre>	Calculates the actual angle this pulse was fired at in radians.
<pre data-bbox="181 1212 687 1269">if from_rad <= angle <= to_rad: distances.append(dist)</pre>	Collects only the readings inside the region we are checking.
<pre data-bbox="181 1317 572 1374">return min(distances) if distances else 10.0</pre>	Returns the closest obstacle in the region. Returns 10.0 (effectively clear) if no valid readings found.
<pre data-bbox="181 1465 670 1522">front = get_min_dist(..., -15, 15)</pre>	Closest obstacle in the 30° cone ahead ($\pm 15^\circ$ around 0°).
<pre data-bbox="181 1571 638 1628">left = get_min_dist(..., 15, 90)</pre>	Closest obstacle in the 75° arc to the left.
<pre data-bbox="181 1634 670 1691">right = get_min_dist(..., -90, -15)</pre>	Closest obstacle in the 75° arc to the right.
<pre data-bbox="181 1740 589 1776">if front > OBSTACLE_DIST:</pre>	Front clear – move forward.
<pre data-bbox="181 1803 491 1839">elif left >= right:</pre>	Front blocked. Left has more space – turn left toward the opening.
<pre data-bbox="181 1888 638 1924">twist.angular.z = TURN_SPEED</pre>	Positive angular.z = turn left. linear.x = 0 = turn in place.

Code Line	Explanation
else:	Front blocked, right side has more space – turn right.
twist.angular.z = -TURN_SPEED	Negative angular.z = turn right.
cmd_pub.publish(twist)	Sends the decision to /cmd_vel . Robot moves accordingly.
rospy.loginfo(...)	Prints state and distances every scan – students can watch the decisions live.
rospy.Subscriber('/scan', LaserScan, scan_callback)	Subscribes to LIDAR. scan_callback fires automatically at 10 Hz.
rospy.spin()	Keeps the node alive waiting for LIDAR messages. Without this the program exits immediately.

FILE 16 – scripts/go_to_point.py

Purpose: Sends one navigation goal to move_base. Robot plans a path and drives there autonomously.

Code Line	Explanation
GOAL_X = 2.0	Target X coordinate in the map frame (metres). Change to any valid map position.
GOAL_Y = 2.0	Target Y coordinate in the map frame (metres).
GOAL_YAW = 0.0	Final heading at the goal in radians. 0 = face east. 1.57 = face north. 3.14 = face west.
def yaw_to_quaternion(yaw):	Converts a yaw angle in radians to a quaternion (x, y, z, w). move_base requires orientation as a quaternion not degrees.
q.z = math.sin(yaw / 2.0)	Z component of quaternion from yaw angle.
q.w = math.cos(yaw / 2.0)	W component of quaternion from yaw angle. X and Y are 0 for pure yaw rotation.
client = actionlib.SimpleActionClient('move_base',	Creates an action client that connects to the move_base

Code Line	Explanation
MoveBaseAction)	action server. Actions are like service calls but long-running with feedback.
client.wait_for_server()	Blocks until move_base is fully started. Must be called before sending any goal.
goal = MoveBaseGoal()	Creates a goal message containing the target position and orientation.
goal.target_pose.header.frame_id = "map"	Goal coordinates are in the map frame. AMCL and move_base both work in this frame.
goal.target_pose.header.stamp = rospy.Time.now()	Timestamp for the goal. Required for TF to work correctly.
goal.target_pose.pose.position.x = x	Sets the target X position.
goal.target_pose.pose.orientation = yaw_to_quaternion(yaw)	Sets the target heading as a quaternion.
client.send_goal(goal)	Sends the goal to move_base. move_base immediately starts planning and driving.
client.wait_for_result()	Blocks until the robot reaches the goal or gives up.
result = client.get_state()	Gets the final status code: 3 = SUCCEEDED, 4 = ABORTED, 5 = REJECTED.
if result == actionlib.GoalStatus.SUCCEEDED:	Checks if the robot actually reached the goal.

FILE 17 – scripts/multi_point_nav.py

Purpose: Sends multiple goals to move_base in sequence. Robot visits each waypoint in order.

Code Line	Explanation
WAYPOINTS = [(x, y, yaw), ...]	List of waypoints to visit. Each is a tuple of (X metres, Y metres, yaw radians). Robot visits them in list order.

Code Line	Explanation
(0.0, 0.0, 0.0)	Last waypoint returns robot to map origin (home position).
def send_goal(client, x, y, yaw, waypoint_num):	Sends one goal and waits for result. Returns True if reached, False if failed. Same logic as go_to_point.py.
for i, (x, y, yaw) in enumerate(WAYPOINTS):	Loops through every waypoint. enumerate gives both the index i and the values.
if rospy.is_shutdown(): break	Stops the loop cleanly if Ctrl+C is pressed mid-navigation.
success = send_goal(client, x, y, yaw, i + 1)	Send this waypoint as a goal. Waits for completion before continuing.
rospy.logwarn("Skipping to next waypoint...")	If a waypoint fails, the script continues to the next one rather than stopping entirely.
rospy.sleep(1.0)	1 second pause between waypoints. Gives the robot time to stabilise before the next goal.
rospy.loginfo("NAVIGATION COMPLETE")	Summary printed when all waypoints are processed. Shows how many were reached and how many failed.

PART 3 – TOPICS REFERENCE

Topic	Message Type	Direction	Pul
/cmd_vel	geometry_msgs/Twist	← input	tele obs mo
/scan	sensor_msgs/LaserScan	→ output	Gaz
/camera/image_raw	sensor_msgs/Image	→ output	Gaz plu
/imu/data	sensor_msgs/Imu	→ output	Gaz
/odom	nav_msgs/Odometry	→ output	Gaz

Topic	Message Type	Direction	Publisher
/map	nav_msgs/OccupancyGrid	→ output	gmSLAM (nav)
/amcl_pose	geometry_msgs/PoseWithCovarianceStamped	→ output	amcl
/move_base/goal	move_base_msgs/MoveBaseActionGoal	← input	go_moverviz
/tf	TF transforms	↔ both	robot/driver

PART 4 – HOW SLAM AND NAVIGATION WORK

SLAM (Simultaneous Localisation and Mapping)

```

Robot moves around the room
    ↓
LIDAR publishes /scan (360 distance readings every 0.1 sec)
    ↓
Drive plugin publishes /odom (estimated position from wheel rotations)
    ↓
gmapping reads both – matches each new scan to previously seen features
    ↓
Builds an occupancy grid map:
    White cells = free space (robot can drive here)
    Black cells = wall or obstacle detected
    Grey cells = unknown (not yet scanned)
    ↓
Publishes /map – visible in rviz as the map grows
    ↓
When room is fully mapped → save with map_saver

```

Navigation (After Map is Saved)

```

map_server loads my_map.yaml → publishes /map
    ↓
amcl compares live /scan to the saved map
    → estimates robot's current position → publishes map→odom TF
generated by "Markdown to PDF Fast Converter" ↗ https://dub.sh/79wTuSy

```

```
↓  
move_base receives a goal (x, y) in map coordinates  
↓  
Global planner (navfn) – finds shortest path on the global costmap  
↓  
Local planner (DWA) – follows path while avoiding live obstacles  
→ publishes /cmd_vel with safe velocity commands  
↓  
Gazebo drive plugin receives /cmd_vel → wheels turn → robot moves  
↓  
Process repeats at 5 Hz until robot reaches the goal
```

PART 5 – EXPERIMENTS WITH COMMANDS

Source the workspace in every new terminal before running anything:

```
source ~/ros_sim/devel/setup.bash
```

EXPERIMENT 1 – Load Robot Only (Empty World)

What you see: Gazebo opens. Blue robot with red LIDAR cylinder and grey camera box appears in an empty world. No walls. No obstacles.

Purpose: Verify the robot URDF loads correctly and all sensor topics appear.

```
# Terminal 1 – launch simulation  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2 – verify all topics appeared  
rostopic list
```

Expected topics:

```
/scan  
/camera/image_raw  
/imu/data  
/odom
```

```
/cmd_vel  
/tf
```

Verify sensors are publishing:

```
rostopic hz /scan          # → ~10 Hz  
rostopic hz /imu/data      # → ~50 Hz  
rostopic hz /camera/image_raw # → ~30 Hz
```

EXPERIMENT 2 – Robot with Environment

What you see: Full 10×10 m room with 4 grey walls. Four coloured obstacle boxes inside – red (front), green (left), blue (rear), yellow (right). Robot spawns at centre facing the red box.

Purpose: Verify the world loads and LIDAR detects the walls and obstacles.

```
# Terminal 1  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2 – view LIDAR readings  
rostopic echo /scan | grep -A5 "ranges"  
  
# Terminal 3 – visualise in rviz  
rviz
```

rviz setup:

1. Fixed Frame → odom
 2. Add → **RobotModel** (see 3D robot)
 3. Add → **LaserScan** → Topic: /scan (see laser dots on walls)
-

EXPERIMENT 3 – Robot with Environment and Teleop

What you see: Robot in the room. You drive it manually using keyboard.

Option A – Custom teleop (w/a/s/d, no extra window):

```
# Terminal 1  
roslaunch arjuna_gazebo arjuna_sim.launch
```

```
# Terminal 2 – drive with keyboard  
rosrun arjuna_gazebo teleop_key.py
```

Key	Action
w	Forward
s	Backward
a	Turn Left
d	Turn Right
x	Stop
q	Quit

Option B – Standard teleop (opens in separate xterm window):

```
# Terminal 1  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2  
roslaunch arjuna_gazebo teleop.launch
```

Key	Action
i	Forward
,	Backward
j	Turn Left
l	Turn Right
k	Stop
q / z	Speed up / slow down

EXPERIMENT 4 – Robot with Obstacle Avoidance

What you see: Robot starts moving forward automatically. Detects the red box → turns toward more open space → continues forward → repeats for every obstacle it encounters.

Purpose: Demonstrate reactive navigation using LIDAR.

```
# Terminal 1  
roslaunch arjuna_gazebo arjuna_sim.launch
```

generated by "Markdown to PDF Fast Converter" 🍦 <https://dub.sh/79wTuSy>

```
# Terminal 2  
roslaunch arjuna_gazebo obstacle_avoidance.launch
```

Expected Terminal 2 output:

```
[FORWARD ] Front: 3.45m Left: 4.20m Right: 3.80m  
[FORWARD ] Front: 1.23m Left: 3.90m Right: 4.10m  
[TURN RIGHT] Front: 0.55m Left: 1.20m Right: 3.40m  
[TURN RIGHT] Front: 0.71m Left: 1.50m Right: 3.60m  
[FORWARD ] Front: 2.10m Left: 3.20m Right: 3.80m
```

Tune the behaviour by editing scripts/obstacle_avoidance.py :

```
OBSTACLE_DIST = 0.7 # increase to react earlier  
FORWARD_SPEED = 0.3 # increase for faster movement  
TURN_SPEED = 0.5 # increase for sharper turns
```

After editing: cd ~/ros_sim && catkin_make && source devel/setup.bash

EXPERIMENT 5 – SLAM Mapping

What you see: Robot in the room. A 2D map grows in rviz in real time as you drive. White = explored free space. Black = walls and obstacles. Grey = unexplored.

Purpose: Build a map of the room that will be used for autonomous navigation.

Step A – Start simulation and mapper:

```
# Terminal 1 – simulation  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2 – start SLAM mapper  
roslaunch arjuna_gazebo slam_mapping.launch  
  
# Terminal 3 – drive around to build the map  
rosrun arjuna_gazebo teleop_key.py
```

Step B – Watch the map build in rviz:

```
# Terminal 4  
rviz
```

rviz setup:

1. Fixed Frame → map
2. Add → **RobotModel**
3. Add → **Map** → Topic: /map (watch the map grow as you drive)
4. Add → **LaserScan** → Topic: /scan

Step C – Drive the robot around the entire room:

- Drive along all walls
- Drive past all 4 obstacles
- Return to starting position
- The map should show all walls and obstacles as black cells

Step D – Save the map when complete:

```
# Terminal 5 – save the map  
rosrun map_server map_saver -f ~/ros_sim/src/arjuna_gazebo/maps/my_map
```

This creates two files:

```
maps/my_map.pgm      ← map image (open in any image viewer)  
maps/my_map.yaml    ← metadata (resolution, origin)
```

Do not close Gazebo after saving – use the same session for Experiment 6.

EXPERIMENT 6 – Single Point Navigation (go_to_point)

What you see: Robot automatically plans a path to a single target coordinate and drives there. move_base handles all path planning and obstacle avoidance.

Prerequisite: Experiment 5 completed – maps/my_map.yaml must exist.

Step A – If starting fresh (Gazebo not running):

```
# Terminal 1  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2  
roslaunch arjuna_gazebo navigation.launch
```

If continuing from Experiment 5 (Gazebo still running):

```
# Stop slam_mapping (Ctrl+C in Terminal 2)  
# Then start navigation instead:  
roslaunch arjuna_gazebo navigation.launch
```

Step B – Set your target in go_to_point.py:

```
gedit ~/ros_sim/src/arjuna_gazebo/scripts/go_to_point.py
```

Edit these lines:

```
GOAL_X    = 2.0      # target X in metres  
GOAL_Y    = 2.0      # target Y in metres  
GOAL_YAW = 0.0      # final heading (0 = face east)
```

Save the file. Rebuild:

```
cd ~/ros_sim && catkin_make && source devel/setup.bash
```

Step C – Run navigation:

```
# Terminal 3  
rosrun arjuna_gazebo go_to_point.py
```

Step D – Watch in rviz:

```
# Terminal 4  
rviz
```

rviz setup:

2. Add → **RobotModel**
3. Add → **Map** → Topic: /map
4. Add → **Path** → Topic: /move_base/NavfnROS/plan (shows planned path)
5. Add → **LaserScan** → Topic: /scan

You can also send goals from rviz directly:

- Click **2D Nav Goal** button in the toolbar
- Click a location on the map
- Robot drives there automatically

Expected terminal output:

```
[INFO] go_to_point started
[INFO] Target: X=2.00  Y=2.00  Yaw=0.00
[INFO] Sending goal → X: 2.00  Y: 2.00
[INFO] GOAL REACHED – arrived at (2.00, 2.00)
```

EXPERIMENT 7 – Multi-Point Navigation (Waypoints)

What you see: Robot visits multiple points in sequence automatically. Each waypoint is reached before the robot moves to the next one. Final waypoint returns to home.

Prerequisite: Experiment 5 completed. navigation.launch running.

Step A – Edit the waypoints in multi_point_nav.py:

```
gedit ~/ros_sim/src/arjuna_gazebo/scripts/multi_point_nav.py
```

Find and edit the WAYPOINTS list:

```
WAYPOINTS = [
    ( 2.0,  2.0,  0.0),    # Waypoint 1
    ( 2.0, -2.0,  0.0),    # Waypoint 2
    (-2.0, -2.0,  3.14),   # Waypoint 3
    (-2.0,  2.0,  3.14),   # Waypoint 4
    ( 0.0,  0.0,  0.0),    # Waypoint 5 – home
]
```

Waypoint coordinates must be inside the room (within ±4.5 m) and not inside an obstacle.

Save and rebuild:

```
cd ~/ros_sim && catkin_make && source devel/setup.bash
```

Step B – Make sure navigation is running:

```
# Terminal 1 – if not already running  
roslaunch arjuna_gazebo arjuna_sim.launch  
  
# Terminal 2 – if not already running  
roslaunch arjuna_gazebo navigation.launch
```

Step C – Run the waypoint navigator:

```
# Terminal 3  
rosrun arjuna_gazebo multi_point_nav.py
```

Expected terminal output:

```
[INFO] Waiting for move_base action server...  
[INFO] move_base is ready.  
[INFO] Starting waypoint navigation - 5 waypoints  
[INFO] _____  
[INFO] Waypoint 1 / 5 → X: 2.00 Y: 2.00 Yaw: 0.00  
[INFO] ✓ Waypoint 1 REACHED  
[INFO] _____  
[INFO] Waypoint 2 / 5 → X: 2.00 Y: -2.00 Yaw: 0.00  
[INFO] ✓ Waypoint 2 REACHED  
...  
[INFO] _____  
[INFO] NAVIGATION COMPLETE  
[INFO] Waypoints reached : 5  
[INFO] Waypoints failed : 0  
[INFO] Total waypoints : 5
```

PART 6 – QUICK COMMAND REFERENCE

Action	Command
Build workspace	cd ~/ros_sim && catkin_make
Source workspace	source ~/ros_sim/devel/setup.bash
Simulation	
Launch Gazebo + robot	roslaunch arjuna_gazebo arjuna_sim.launch
Custom teleop (w/a/s/d)	rosrun arjuna_gazebo teleop_key.py
Standard teleop (i/j/k/l)	roslaunch arjuna_gazebo teleop.launch
Obstacle avoidance	roslaunch arjuna_gazebo obstacle_avoidance.launch
SLAM	
Start SLAM mapping	roslaunch arjuna_gazebo slam_mapping.launch
Save completed map	rosrun map_server map_saver -f ~/ros_sim/src/arjuna_gazebo/maps/my_map
Navigation	
Start navigation stack	roslaunch arjuna_gazebo navigation.launch
Navigate to one point	rosrun arjuna_gazebo go_to_point.py
Navigate multiple points	rosrun arjuna_gazebo multi_point_nav.py
Diagnostics	
List all topics	rostopic list
Check LIDAR rate	rostopic hz /scan
Check IMU rate	rostopic hz /imu/data
Watch cmd_vel live	rostopic echo /cmd_vel
Watch robot pose	rostopic echo /amcl_pose
List running nodes	rosvn node list
Kill Gazebo cleanly	killall gzserver gzclient
Kill all ROS nodes	rosvn node kill -a

PART 7 – COMMON ERRORS AND FIXES

Error	Cause	Fix
Couldn't find library libgazebo_ros_skid_steer_drive.so	gazebo-ros-pkgs not installed	sudo apt install ros-noetic-gazebo-ros-pkgs
/scan not in rostopic list	LIDAR plugin failed	Check Terminal 1 for [Err]. Verify libgazebo_ros_laser.so in URDF.
robot visible but does not move	Teleop terminal not focused	Click inside the teleop window before pressing keys.
map not building in rviz	Fixed Frame wrong	Set Fixed Frame to map (not odom) in rviz during SLAM.
navigation.launch fails: map file not found	Map not saved yet	Run Experiment 5 first and save the map.
GOAL FAILED during navigation	Goal inside obstacle or wall	Choose coordinates not blocked. Check costmap in rviz.
AMCL: no laser scan received	/scan not publishing	Verify LIDAR plugin loaded: rostopic hz /scan .
Robot spins but does not localise	AMCL initial pose wrong	In rviz use 2D Pose Estimate button to set the robot's starting position on the map.
catkin_make fails	Missing dependency	rosdep install --from-paths src --ignore-src -r -y then retry.
Gazebo very slow	Not enough GPU/RAM	Close other apps. Lower Gazebo rendering in View menu.
Robot sinks into ground	Wheel friction/contact wrong	Ensure <kp>1e6</kp> in URDF wheel friction settings.
Obstacle avoidance: robot spins in circles	LIDAR angle convention mismatch	Swap left and right angle values in obstacle_avoidance.py .