

Q1) 1) $f^* = \bigcup_{n \geq 0} f^n = \bigcup_{n \geq 0} f^n(a, b)$

f^* contains all binary relations of the form (a, b)
 $(f^*)^{-1}$ contains all the reverse mappings of the form (b, a)

$(f^* \cup (f^*)^{-1})^*$ is an reflexive symmetric & transitive closure, while $f^* \cup (f^*)^{-1}$ only has reflexive and symmetric elements
 $\therefore f^* \cup (f^*)^{-1}$ will definitely be a subset of $(f^* \cup (f^*)^{-1})^*$

2) $(f^* \cup (f^*)^{-1})^* \neq f^* \cup (f^*)^{-1}$ as both contain

reflexive and symmetric elements but $f^* \cup (f^*)^{-1}$ does not contain transitive elements. Multiple transitive elements would be a part of only LHS.