## MLL 100

# Introduction to Materials Science and Engineering

Lecture-10 (January 28, 2022)

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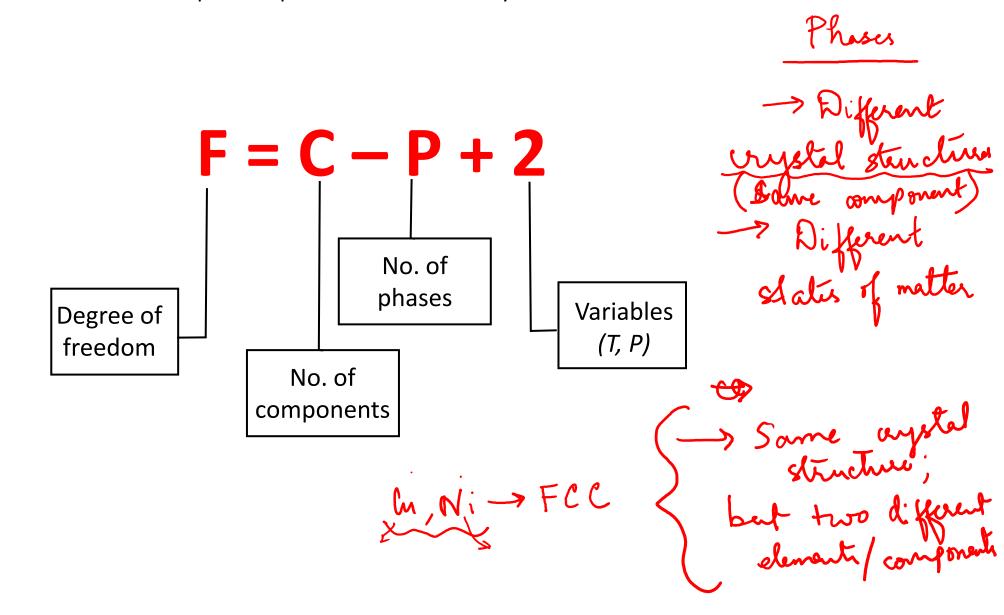


## What have we learnt in Lecture-9?

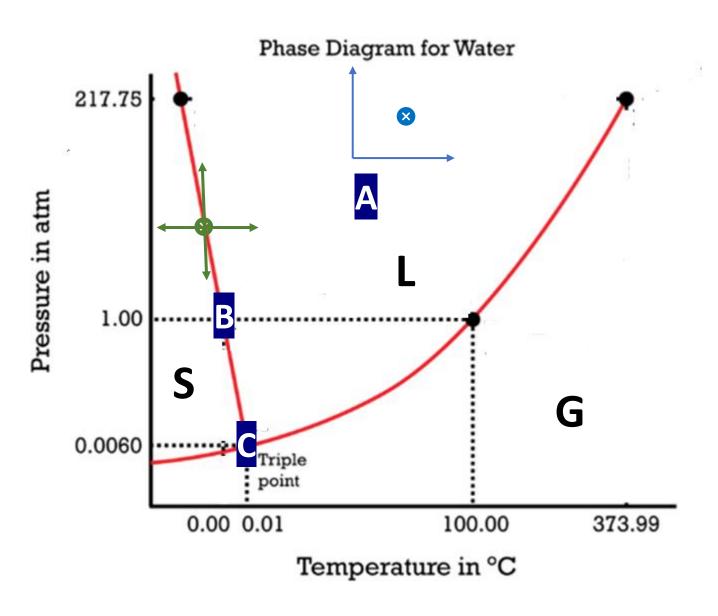
- Component
- Phase
- ☐ Phase diagram
- Phase equilibrium
- Chemical potential
- ☐ Gibb's phase rule

## Gibb's phase rule

Gives information about the conditions of phase equilibrium in different systems.



## Single-component system





$$C = 1$$

$$P = 1$$

$$F = 1-1+2 = 2$$



Both T and P can be varied independently, still will be in 'L' phase.



$$C = 1$$

$$P = 2$$

$$F = 1-2+2 = 1$$



Either T and P can be varied independently.

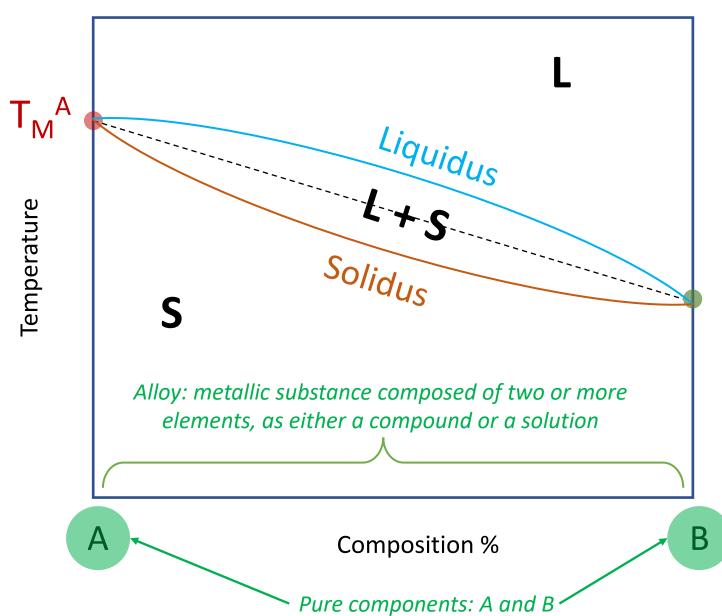


$$C = 1$$

$$P = 3$$

$$F = 1-3+2 = 0$$

Neither T and P can be varied independently.



#### **Liquidus:**

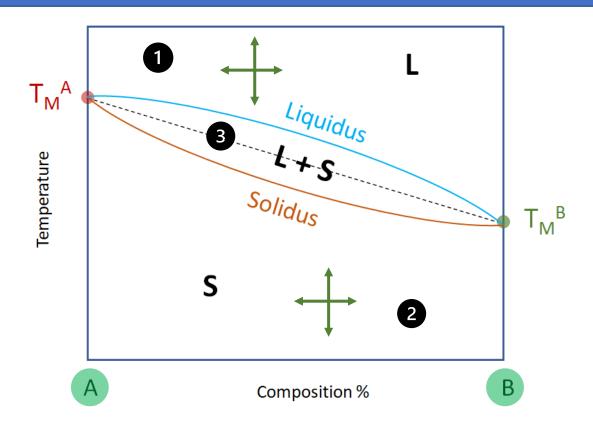
- Temperature above which the alloy is completely liquid.
- Below Liquidus, solidification starts.

 $T_M^B$ 

#### **Solidus:**

- Temperature below which the alloy is completely solid.
- Above solidus, liquefaction starts.

## Condensed Gibb's phase rule (Pressure is constant)



$$F = C - P + 1$$

- Pressure is constant.
- '1' stands for the state variable: Temperature.

1 
$$C = 2 (A \text{ and } B)$$

$$P = 1$$
 (Liquid)

$$F = 2-1+1 = 2$$

- Both T and C can be varied independently, still will be in 'L' phase.
- **2** C = 2 (A and B)

$$P = 1$$
 (Solid)

$$F = 2-1+1 = 2$$

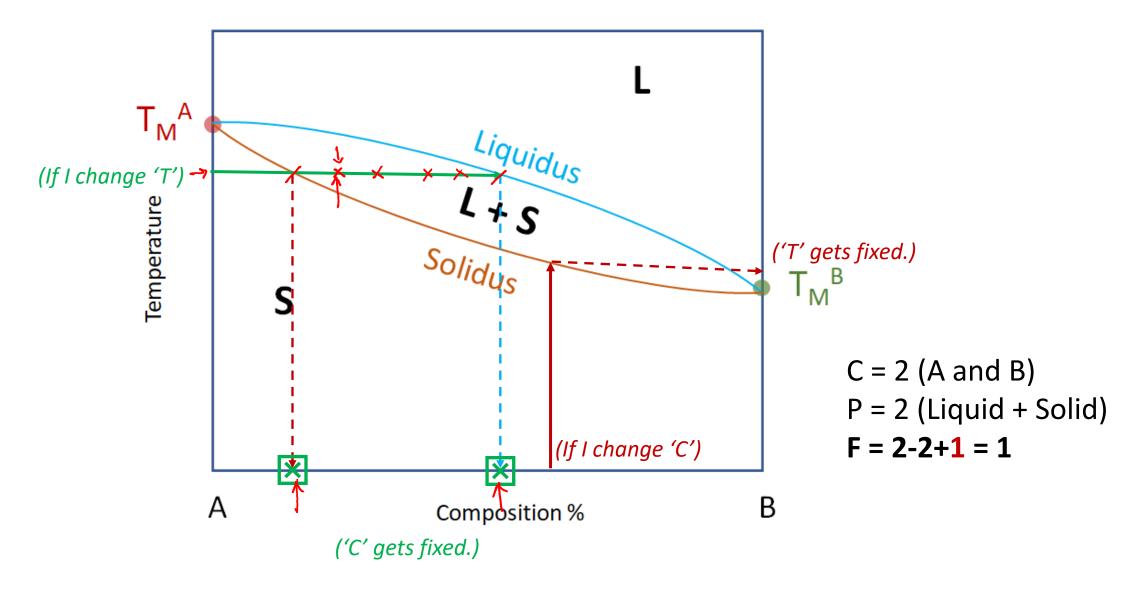
- Both T and C can be varied independently, still will be in 'S' phase.
- C = 2 (A and B)

$$P = 2$$
 (Liquid + Solid)

$$F = 2-2+1 = 1$$

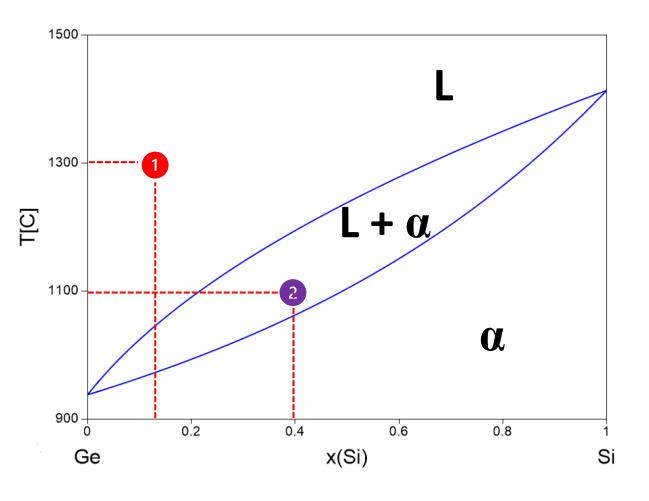
• Either T or C can be varied independently, only then 'L+S' two-phase will be in equilibrium.

3 Anywhere within the two-phase region (L + S)



• Either T or C can be varied independently, only then 'L+S' two-phase will be in equilibrium.

## Isomorphous phase diagram



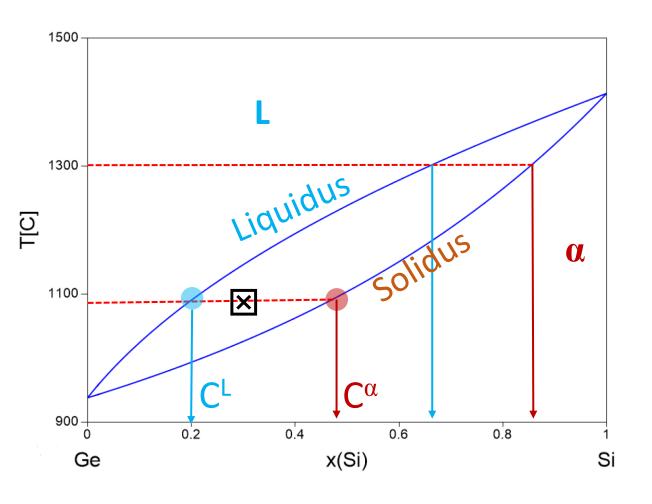
☐ Which phases are in equilibrium?

(Temperature and Composition)

1 Phase: Liquid (L)

2 Phase: Liquid (L) +  $\alpha$ 

## Tie-line

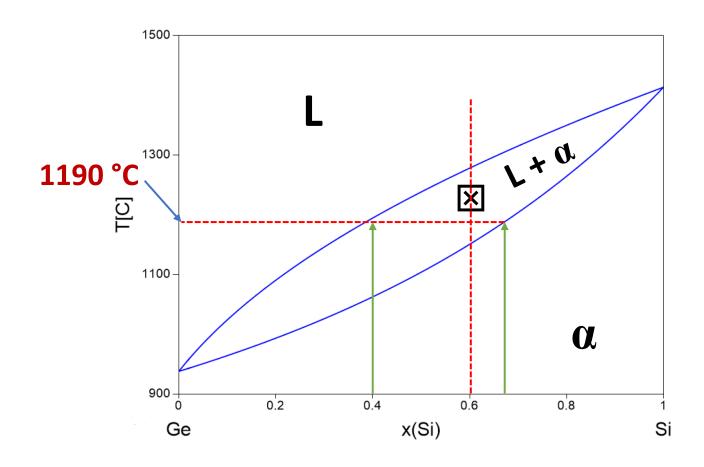


☐ What are the composition of phases in equilibrium?

C<sup>L</sup>: Composition of liquid phase

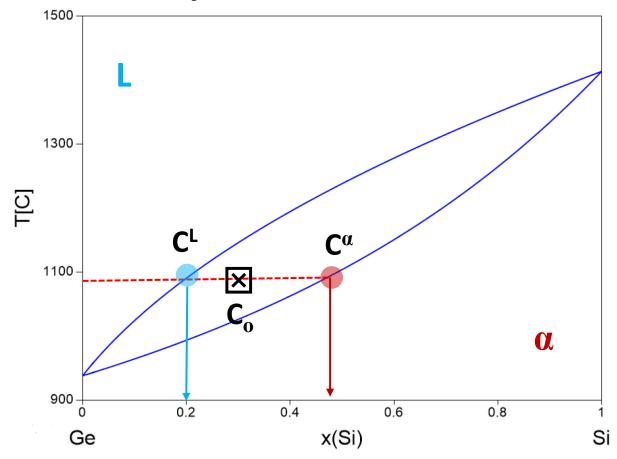
 $C^{\alpha}$ : Composition of  $\alpha$  phase

An alloy with an average composition,  $C_o = 0.6 \%$  Si has two phases in equilibrium. The composition of the phases, L and  $\alpha$  are 0.40 and 0.67 % Si respectively. At what temperature is such an alloy stable?



## Lever rule

 $C_0$ : average composition of alloy



☐ In what fraction are the phases present?

$$\frac{f_L}{f_\alpha} = ?$$

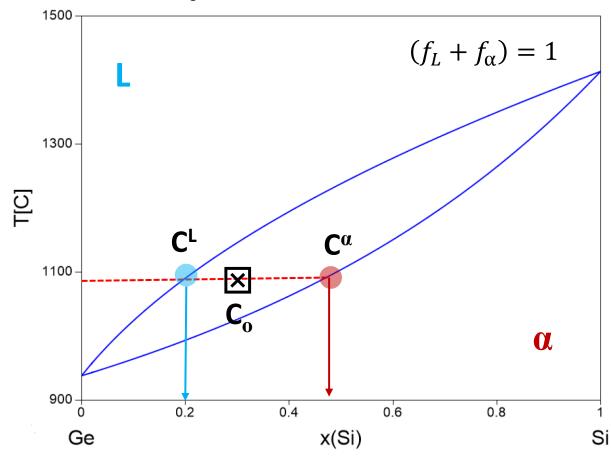
$$f_L.C^L + f_\alpha.C^\alpha = (f_L + f_\alpha).C_o$$

$$\frac{f_L}{f_\alpha} \cdot C^L + 1 \cdot C^\alpha = \left(\frac{f_L}{f_\alpha} + 1\right) \cdot C_o$$

$$\frac{f_L}{f_\alpha} = \frac{(C_o - C^\alpha)}{(C^L - C_o)}$$

### Lever rule

 $C_0$ : average composition of alloy



$$f_{\alpha} = \frac{\left(C^{L} - C_{o}\right)}{\left(C^{L} - C^{\alpha}\right)} \qquad f_{L} = \frac{\left(C_{o} - C^{\alpha}\right)}{\left(C^{L} - C^{\alpha}\right)}$$

☐ In what fraction are the phases present?

$$\frac{f_L}{f_\alpha} = \frac{(C_o - C^\alpha)}{(C^L - C_o)}$$

$$1 + \frac{f_L}{f_{\alpha}} = 1 + \frac{(C_o - C^{\alpha})}{(C^L - C_o)}$$

$$\frac{f_{\alpha} + f_L}{f_{\alpha}} = \frac{(C^L - C_o) + (C_o - C^{\alpha})}{(C^L - C_o)}$$

$$\frac{1}{f_{\alpha}} = \frac{(C^L) - (C^{\alpha})}{(C^L - C_o)}$$

1300-  
1100-  
Ge 
$$x(Si)$$
  $Si$   $C^{L}=0.38$   $C^{\alpha}=0.63$ 

$$f_{\alpha} = \frac{(C^L - C_o)}{(C^L - C^{\alpha})} = \frac{(0.38 - 0.50)}{(0.38 - 0.63)} = 0.48$$

$$f_L = \frac{(C_o - C^{\alpha})}{(C^L - C^{\alpha})} = \frac{(0.50 - 0.63)}{(0.38 - 0.63)} = 0.52$$