# Lecture 25

### Materials and their structure- Polymers

#### **Textbooks:**

- Introduction to materials science and Engineering: V. Raghavan
- Materials Science and Engineering: Callister and Rethwisch

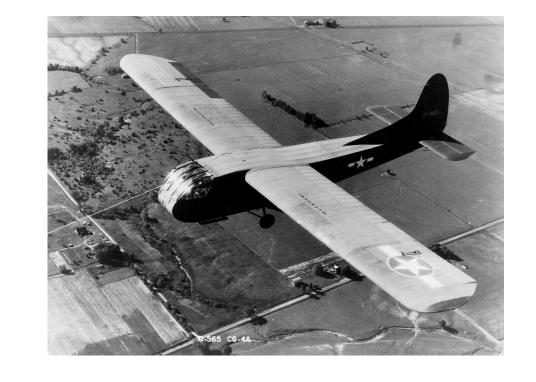
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# Recap...

- 1.Non-crystalline solids: amorphous solids (glass)
- 2. Structure of Silicates
- 3. Supercooling: glass formation
- 4. Energy landscape of glasses

# Metals are usually considered more important than wood.. Is that a correct convention?









More robust in ice than steel ships

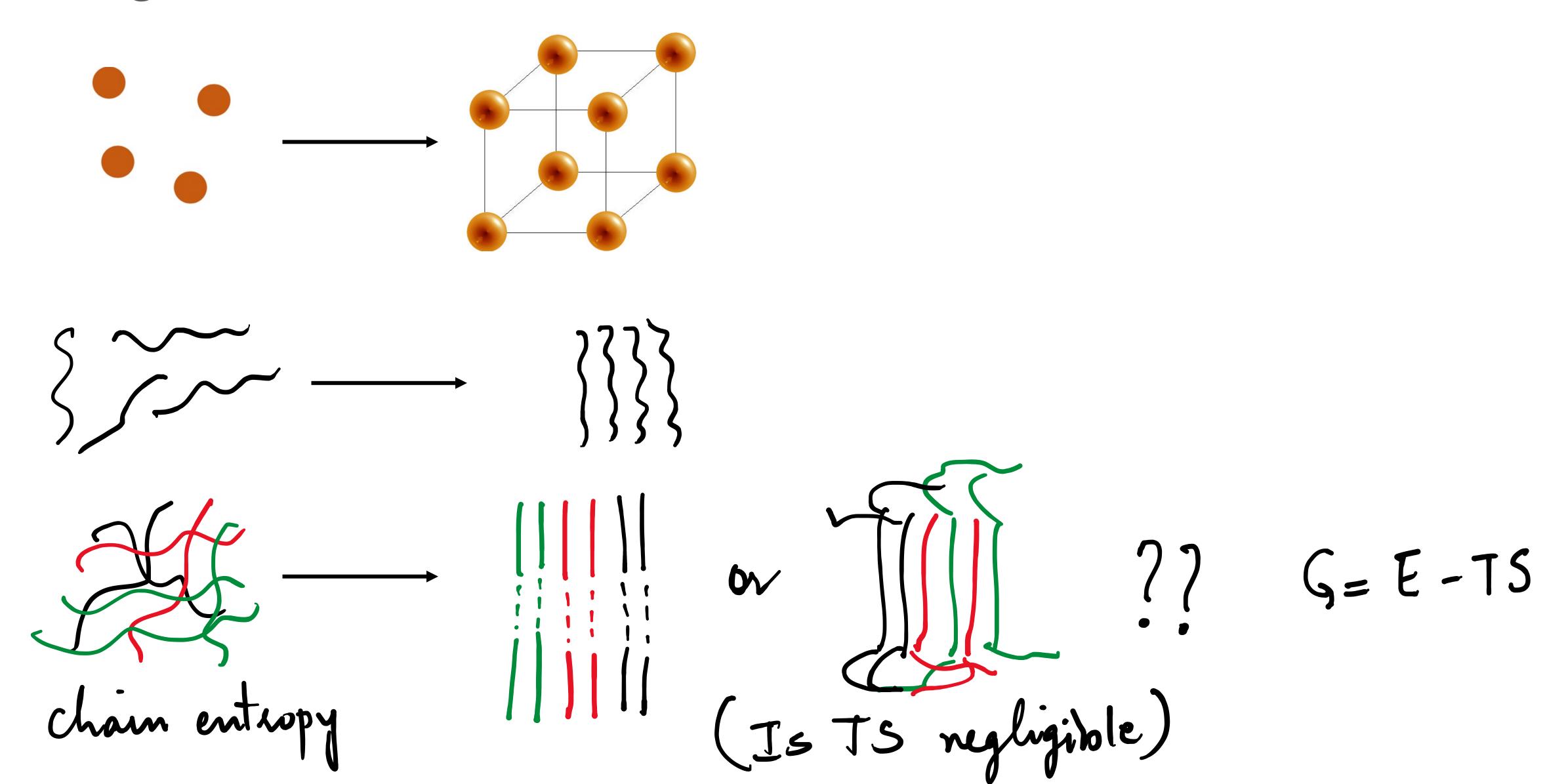
Composed of cellulose: polymer of glucose= SUGAR!

- -Strong
- Not brittle



Crystalline sugar is brittle!

# What distinguishes polymers from small molecules and oligomers?

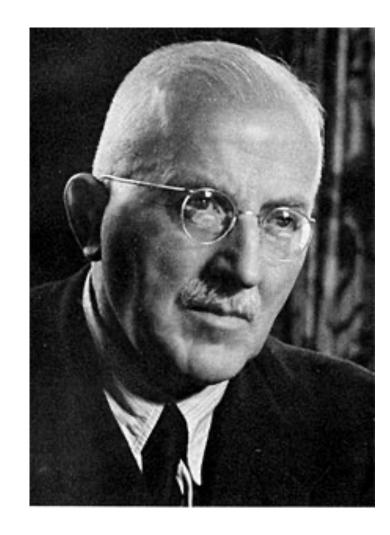


# Poly+mer

- Substances composed of molecules of relatively high mass with repeating units. Long chain molecules containing thousand to million atoms
- BIG molecules
- How BIG?
- No. of repeating units: 10+ to 10<sup>6</sup>
- Molecular weight: molecular mass X (6.023X10<sup>23</sup>)
- Polymers are mixtures: average values are used

### Hermann Staudinger

#### Macromolecular Hypothesis





A polymer model

#### 1920:

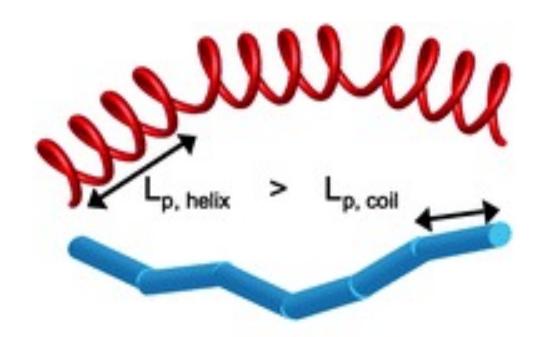
- Elementary units of polymers called *monomers*
- Colloidal properties of polymers: sizes of macromolecules

1953 Nobel Prize in Chemistry

# Hans Kuhn Macromolecular sizes



- -Decoiling of a random coiled chain molecule in a flowing viscous solvent.
- 1943: Polymer molecules were described as chains of statistical chain elements.



# Paul Flory Polymers in solution



- -Swelling of a single chain in a good solvent
- Thermodynamics of polymer solutions along with Huggins
- Distribution of molar mass, hydrodynamics

M.L. Huggins: conceived the idea of Hydrogen bonding

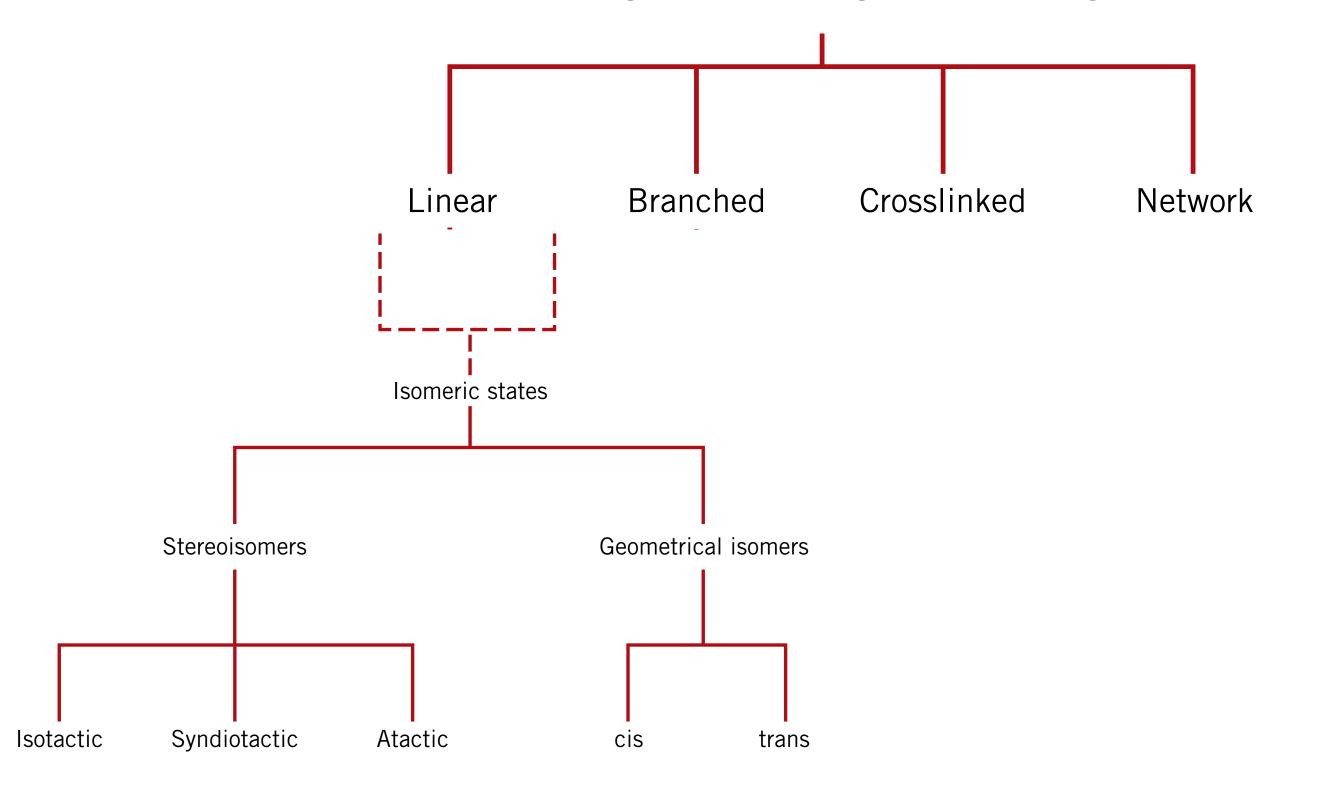
# Four main properties

1.Chemistry: monomer

2. Size: molecular Weight and degree of polymerization

3. Shape: chain twisting, entanglement

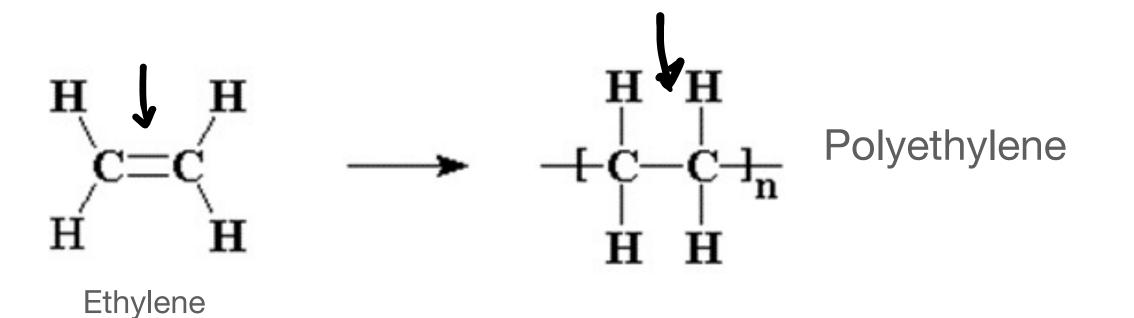
4. Structure: Density and crystallinity

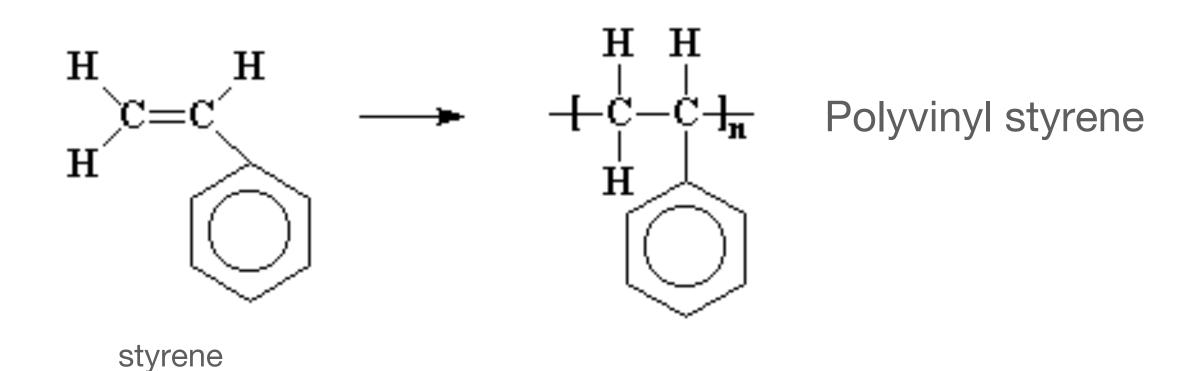


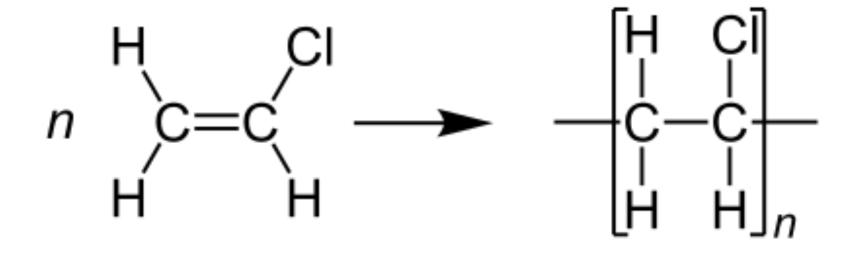


# Chemistry of polymers

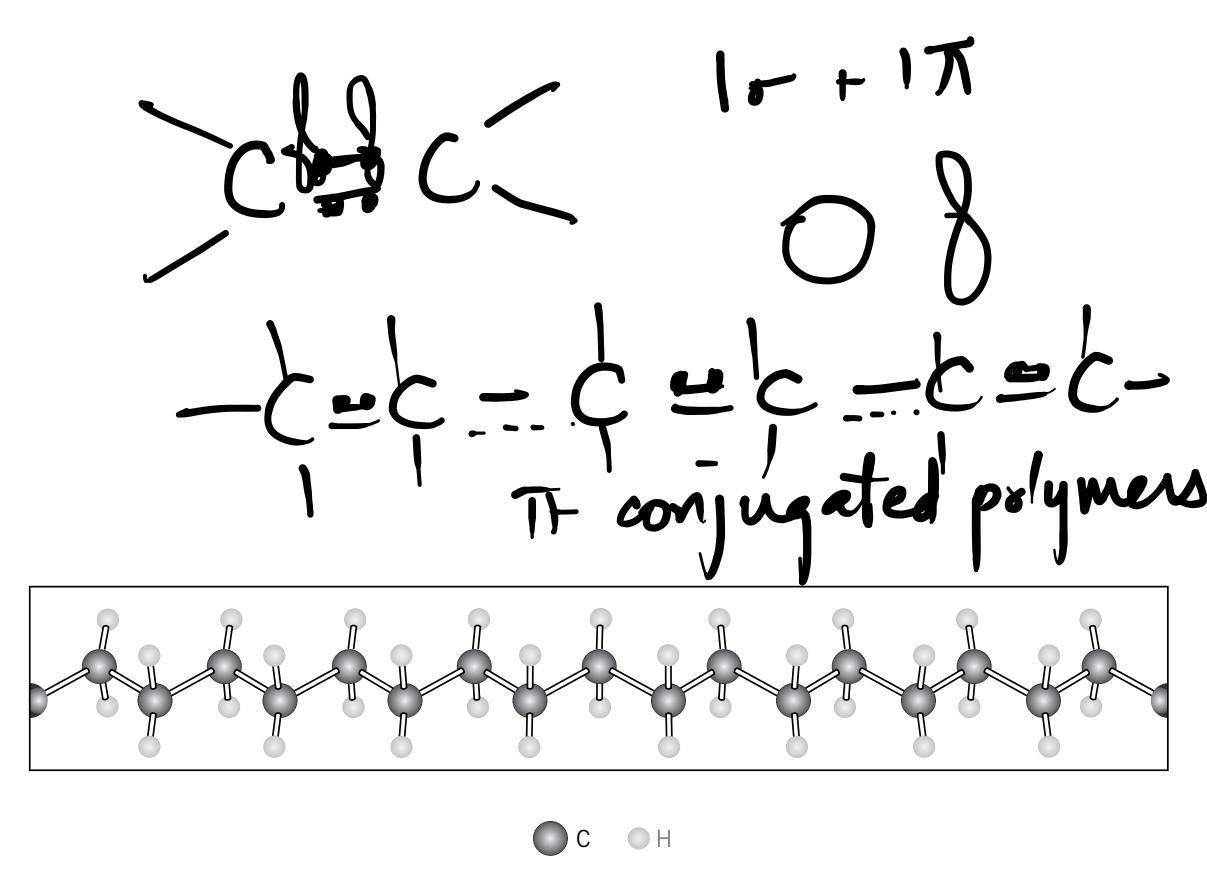
### Monomers of vinyl polymers







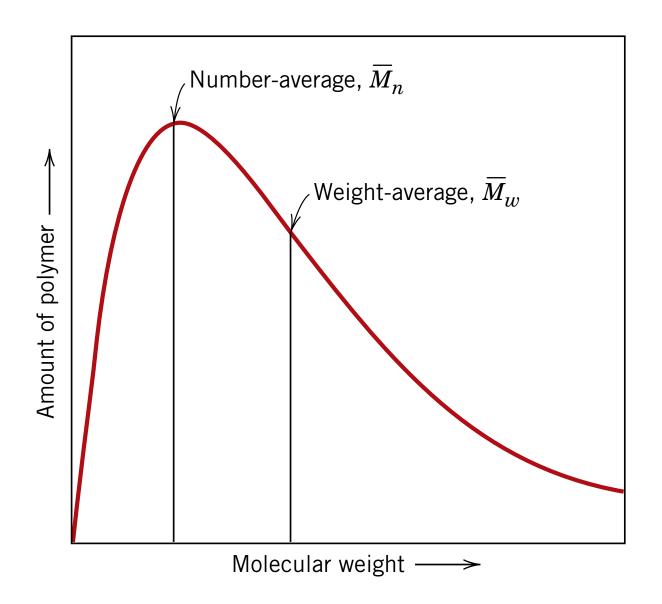
Polyvinyl chloride



vinyl chloride

## Molecular weight of polymers

#### Macromolecules

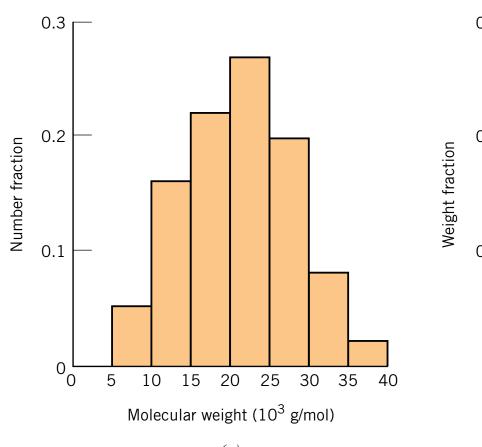


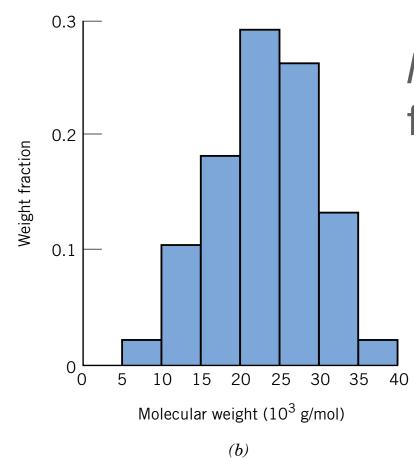
The number-average molecular weight  $M_n$  is obtained by dividing the chains into a series of size ranges and then determining the number fraction of chains within each size range  $\overline{M}_n = \sum x_i M_i$ 

where *Mi* represents the mean (middle) molecular weight of size range *i*, and *xi* is the fraction of the total number of chains within the corresponding size range.

A weight-average molecular weight Mw is based on the weight fraction of molecules within the various size ranges

$$\overline{M}_w = \sum w_i M_i$$



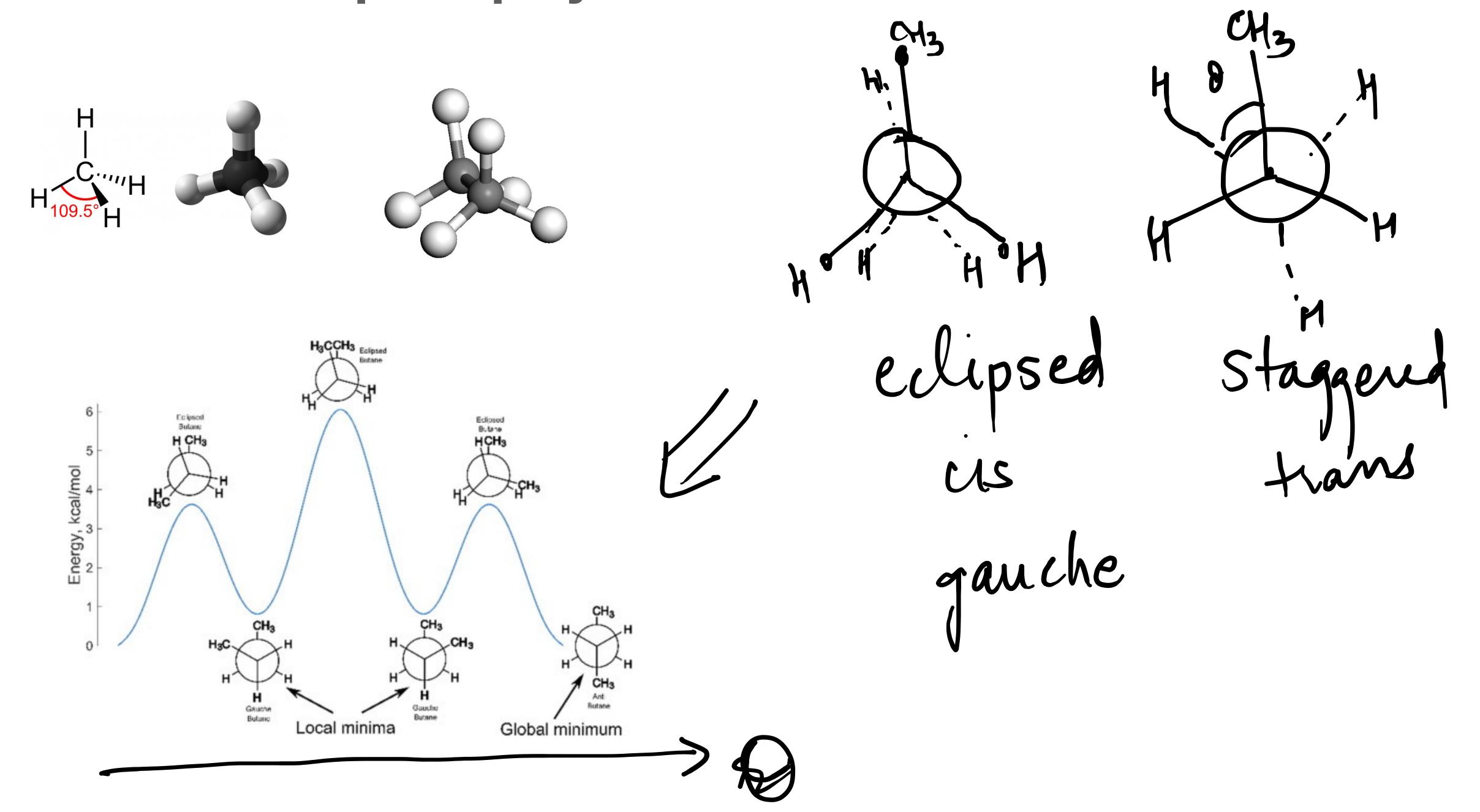


Mi is the mean molecular weight within a size range, whereas wi denotes the weight fraction of molecules within the same size interval.

An alternate way of expressing average chain size of a polymer is as the **degree of polymerization**, *DP*, which represents the average number of repeat units of chain. The relationship between DP and number-average molecular weight is

$$DP = \frac{\overline{M}_n}{m}$$

# Molecular shape of polymers or chain conformations



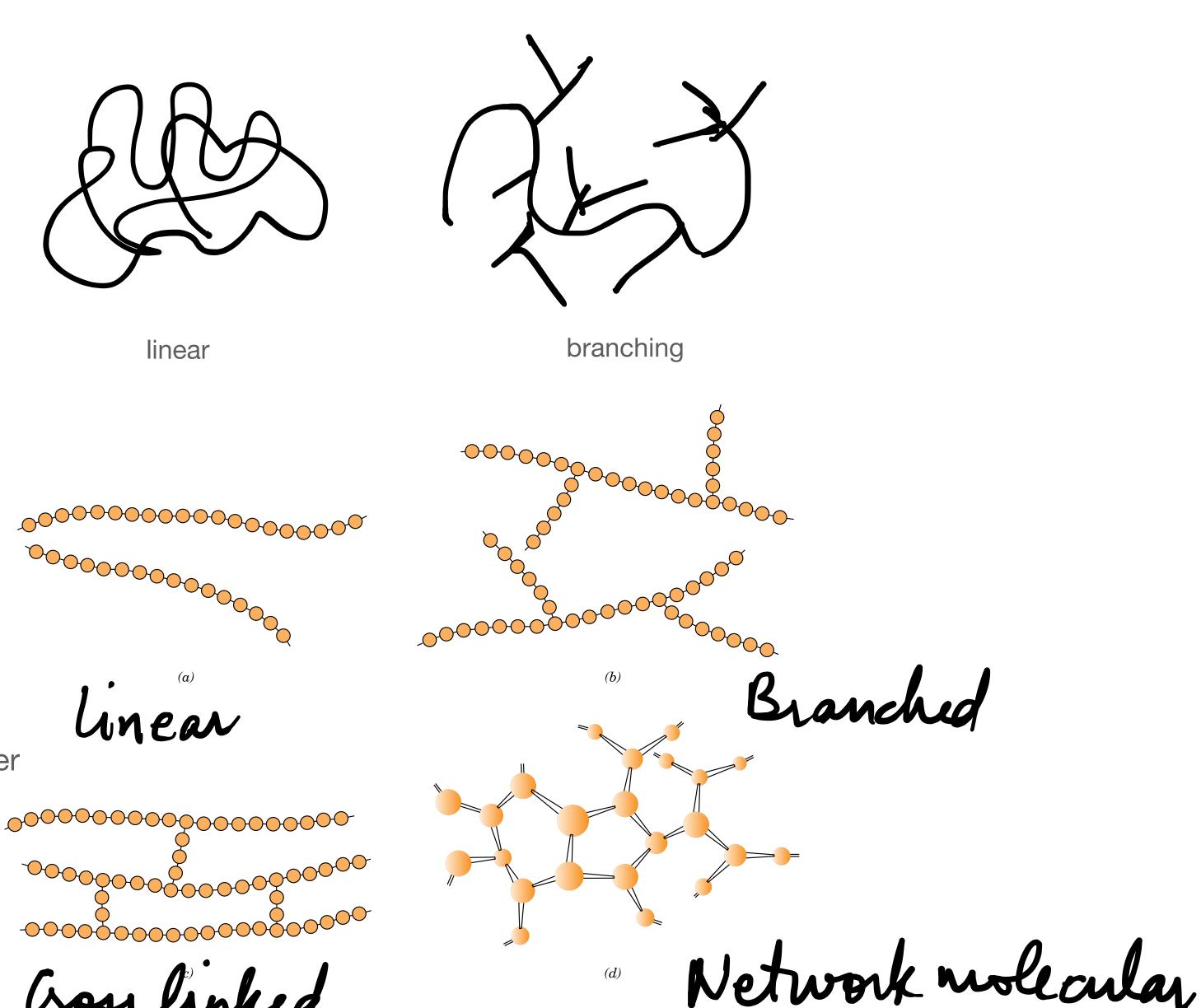
#### Structure of Polymers: What decides crystallinity in polymers?

Cross linked

### **Branching**





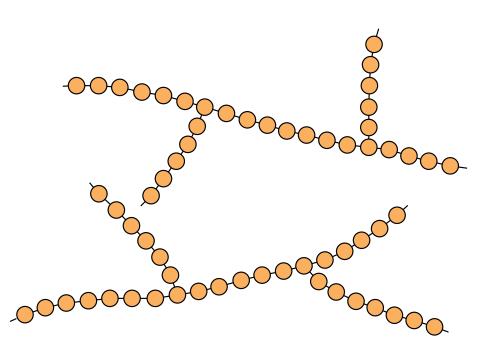


### **Thermoplasts and Thermosets**

#### Classification based on response to temperature

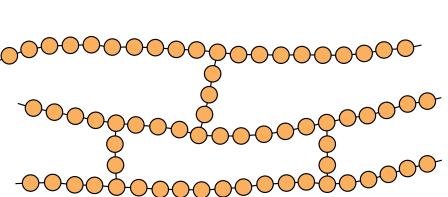
#### Thermoplasts:

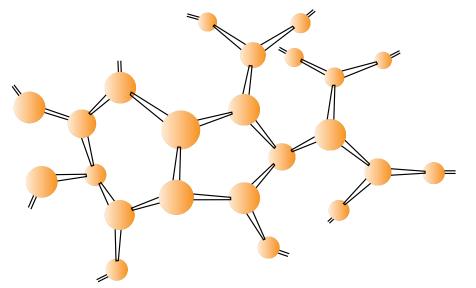
- soften when heated (and eventually liquefy) and harden when cooled—processes that are totally reversible and may be repeated.
- Secondary forces: van der Waals interactions between chains
- Linear and branched polymers
- Examples: polyethylene, polystyrene, poly(ethylene tere- phthalate), and poly(vinyl chloride)



#### **Thermosets:**

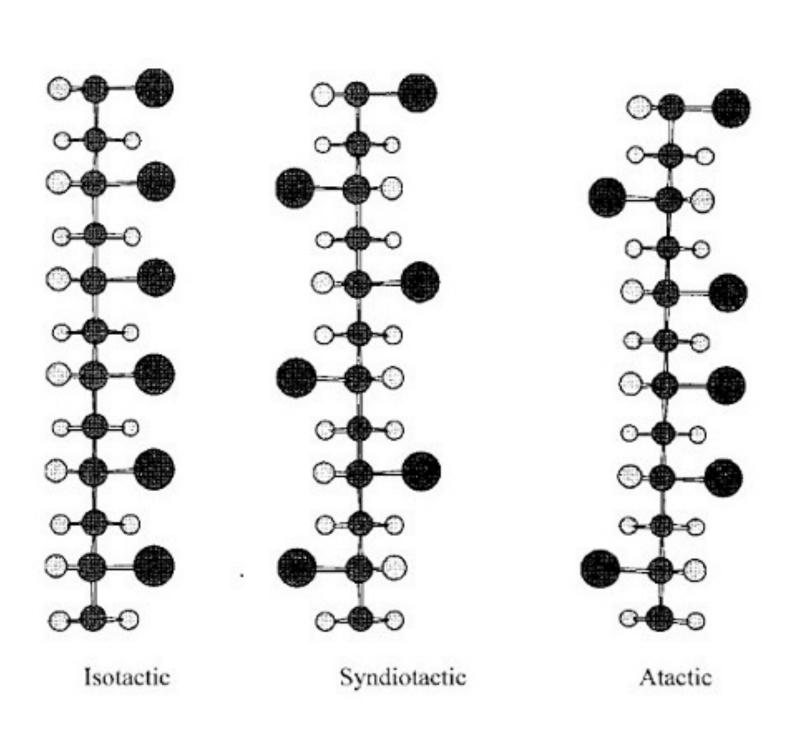
- They become permanently hard during their formation, and do not soften upon heating
- Network polymers and covalent cross linked polymers
- Thermoset polymers are generally harder and stronger than thermoplastics and have better dimensional stability.
- Examples: vulcanized rubbers, epoxies, and phenolics and some polyester resins

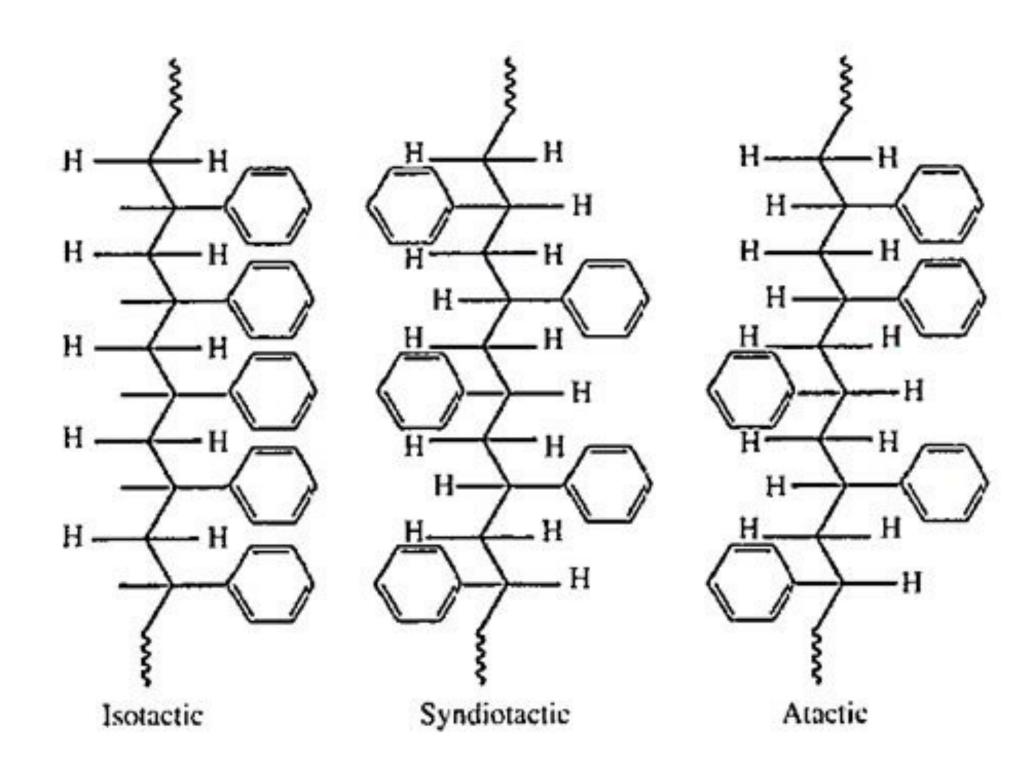




### Structure of Polymers: What decides crystallinity in polymers?

Tacticity (Stereochemistry: arrangement or order)





Isotactic and Syndiotactic can pack easily and density will be higher