



MSE Otomasyon

Adres Güzelyurt, 5748. Sk, 45030 Yunusemre/Manisa

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Müşteri

PEPSICO

Şirket / Üretici

MSE Otomasyon

Proje Tanımı

Sidel-TCU 100

Tür

PLC

Montaj Yeri

Manisa

Proje sorumlusu

Şaban CAMBAZ

Üretim Yılı

2024

Oluşturulma Tarihi 10/31/2024

Değiştirilme Tarihi 1/22/2025

tarafından Harun DURMUŞ

Number of pages 19



Kapak Sayfası

Düzenleyen

Harun DURMUŞ

D. Tarihi

10/31/2024

Onaylayan:



Proje İsmi:
Sidel-TCU 100

Sonraki

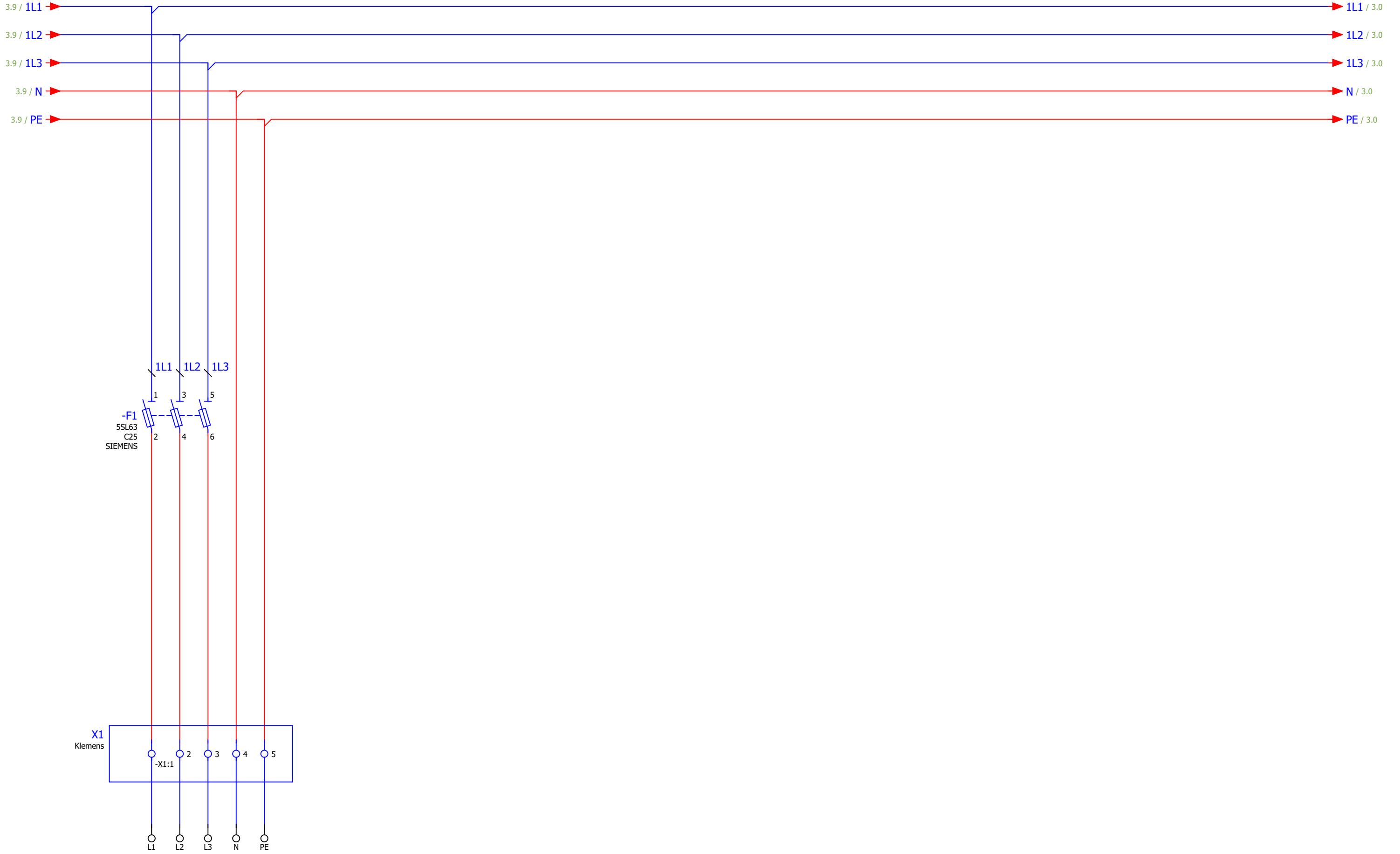
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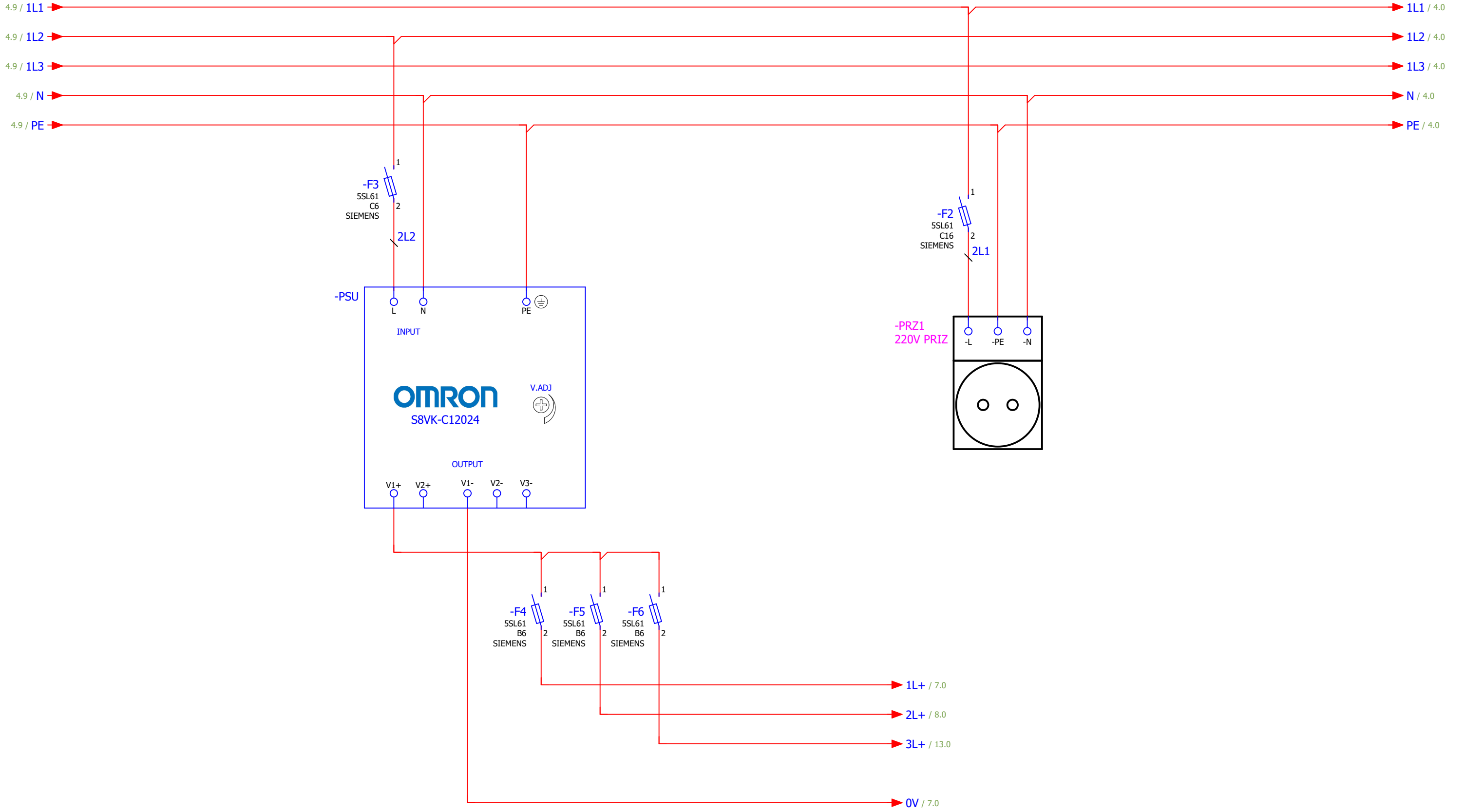
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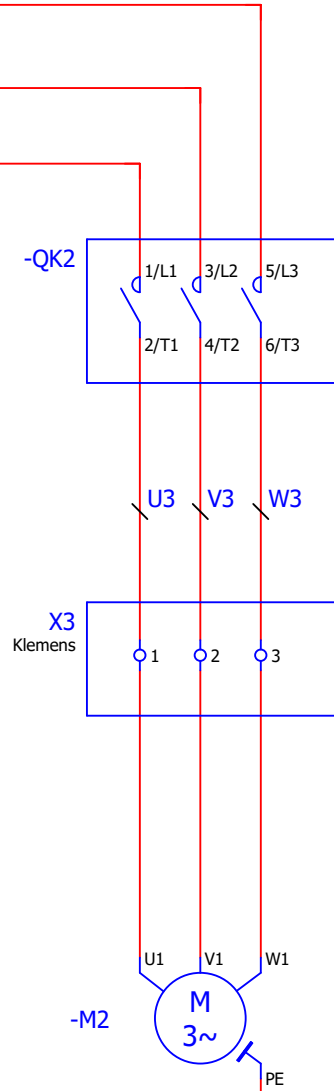
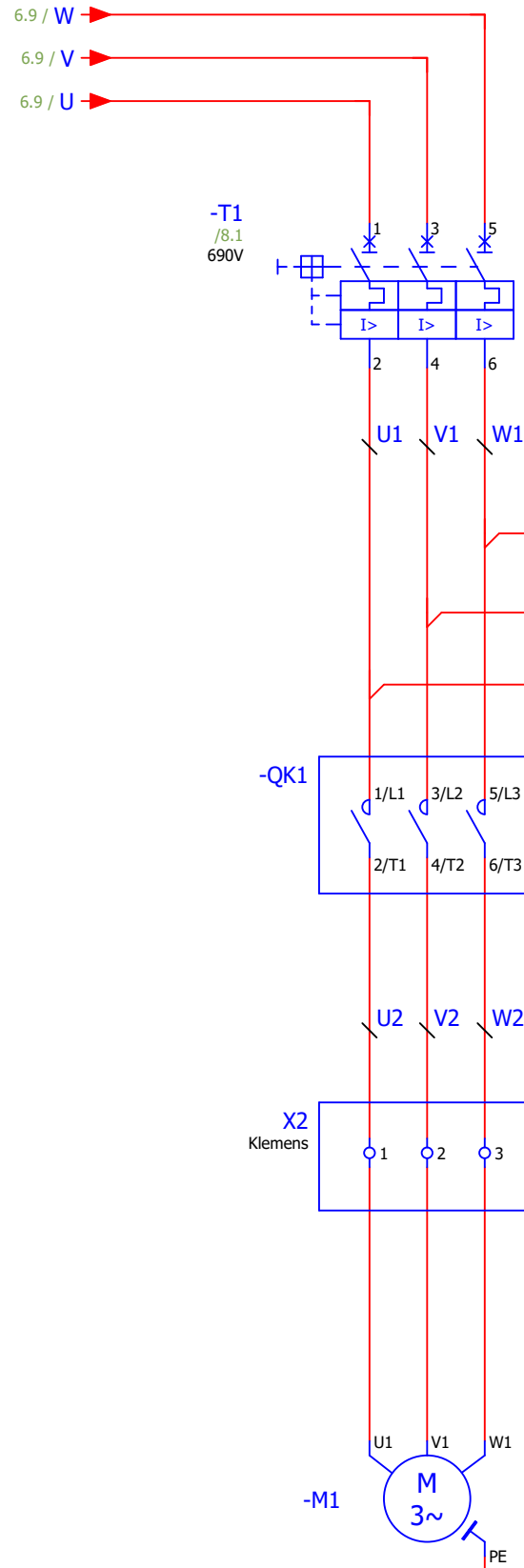
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Sayfa

19

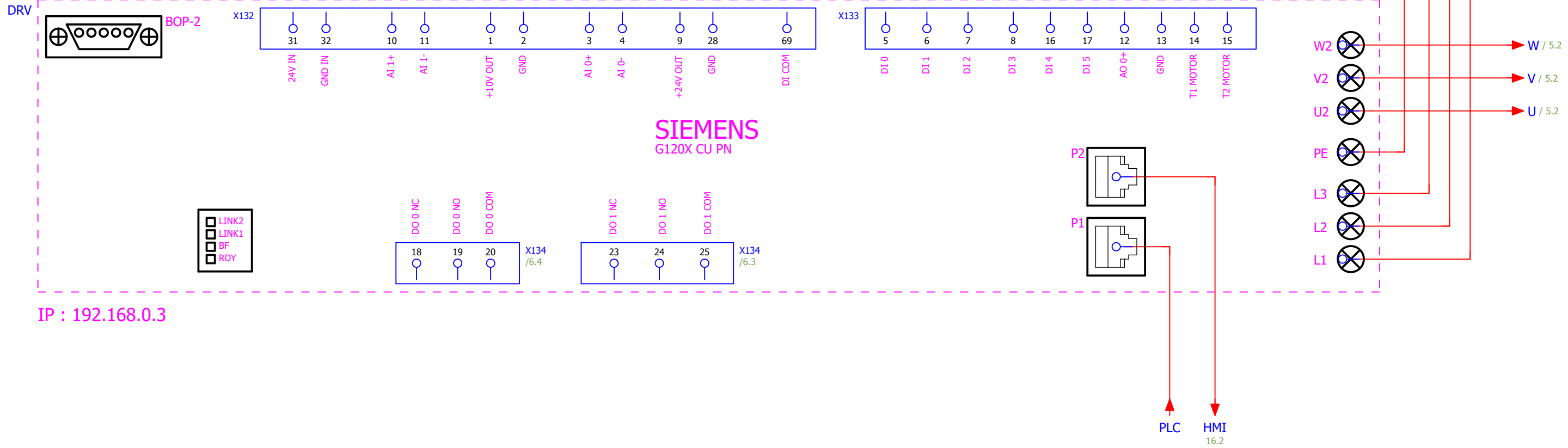
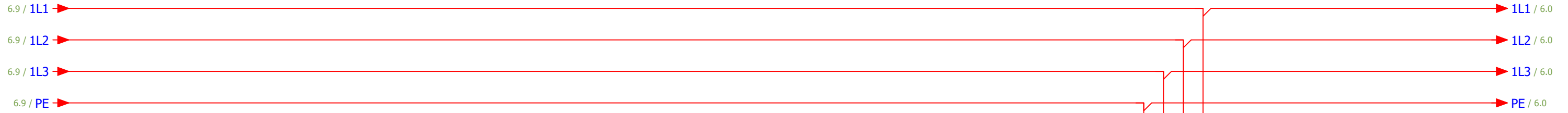


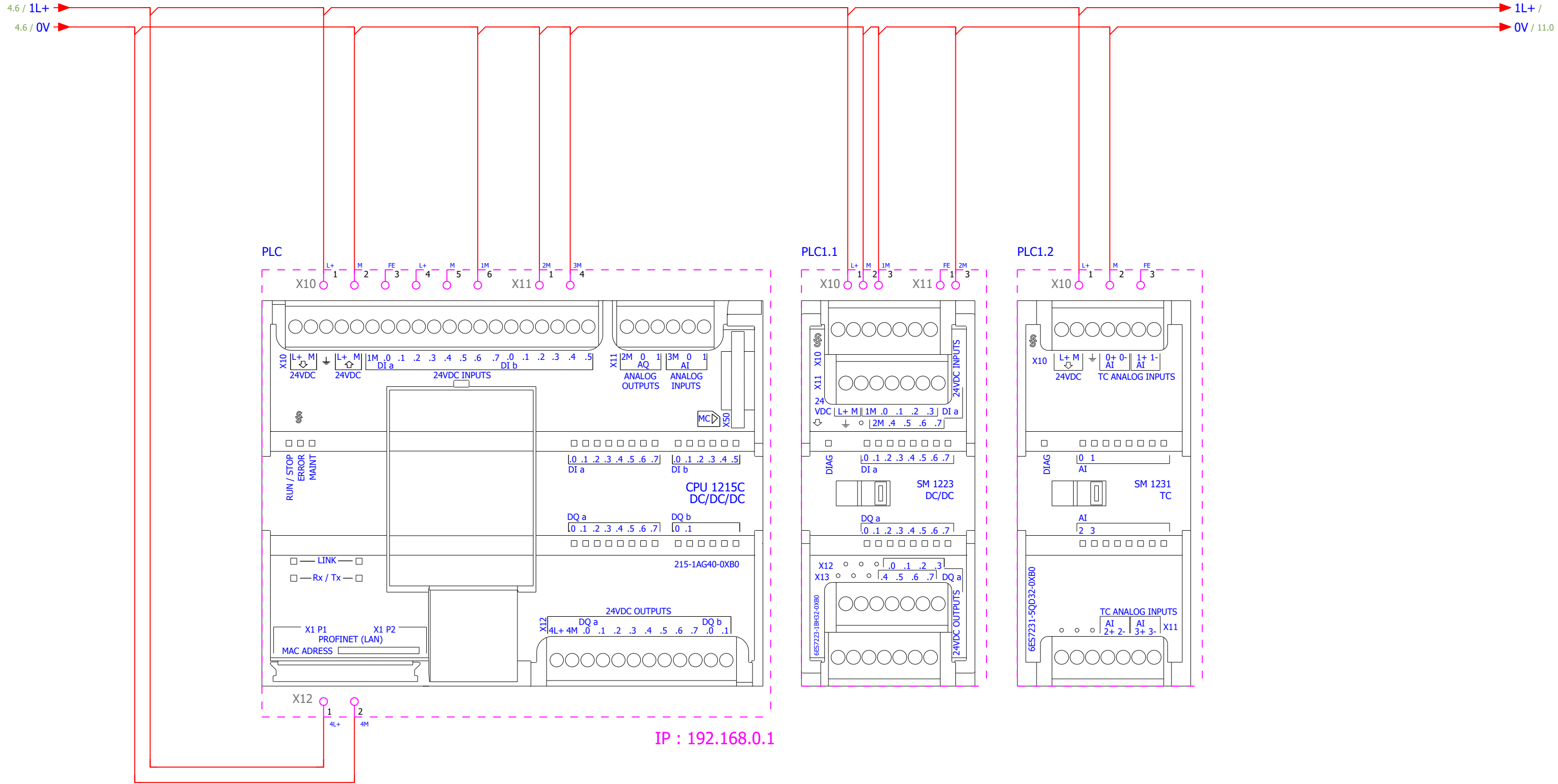


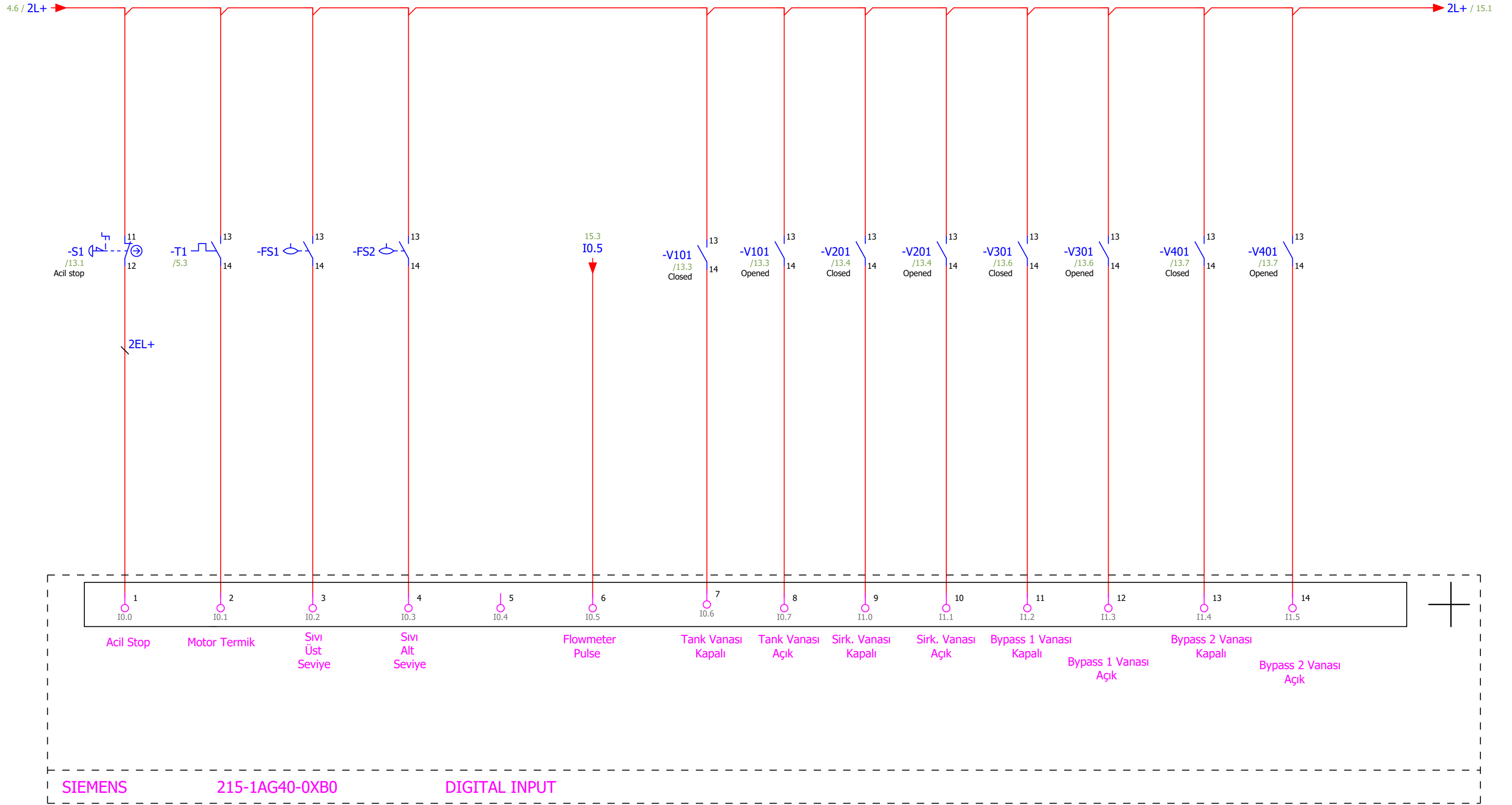


5.8 / PE →

→ PE / 5.1







PLC

1
PIW02
PIW2

SIEMENS

215-1AG40-0XB0

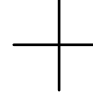
ANALOG INPUT

PLC

SIEMENS

215-1AG40-0XB0

ANALOG OUTPUT



Oransal Vana

X11

PQW64

1

PQW66

2

-AQ0

14.5

PLC

SIEMENS

215-1AG40-0XB0

DIGITAL OUTPUT

M1 (MOTOR)
SağM2 (MOTOR)
SolTank Dolum Vanası
Aç

Boş

Sirkülasyon Vanası
KapatSirkülasyon Vanası
AçBypass 1 Vanası
KapatBypass 1 Vanası
AçBypass 2 Vanası
KapatBypass 2 Vanası
AçQ0.0
1Q0.1
2Q0.2
3Q0.3
4Q0.4
5Q0.5
6Q0.6
7Q0.7
8Q1.0
9Q1.1
10-R1
A1
A2-R2
A1
A2-R3
A1
A2-R4
A1
A2-R5
A1
A2-R6
A1
A2-R7
A1
A2-R8
A1
A2-R9
A1
A2-R10
A1
A2

7.9 / 0V

0V / 13.0

COM 14 /13.1

COM 14 /13.2

COM 14 /13.3

COM 14 /13.3

COM 14 /13.4

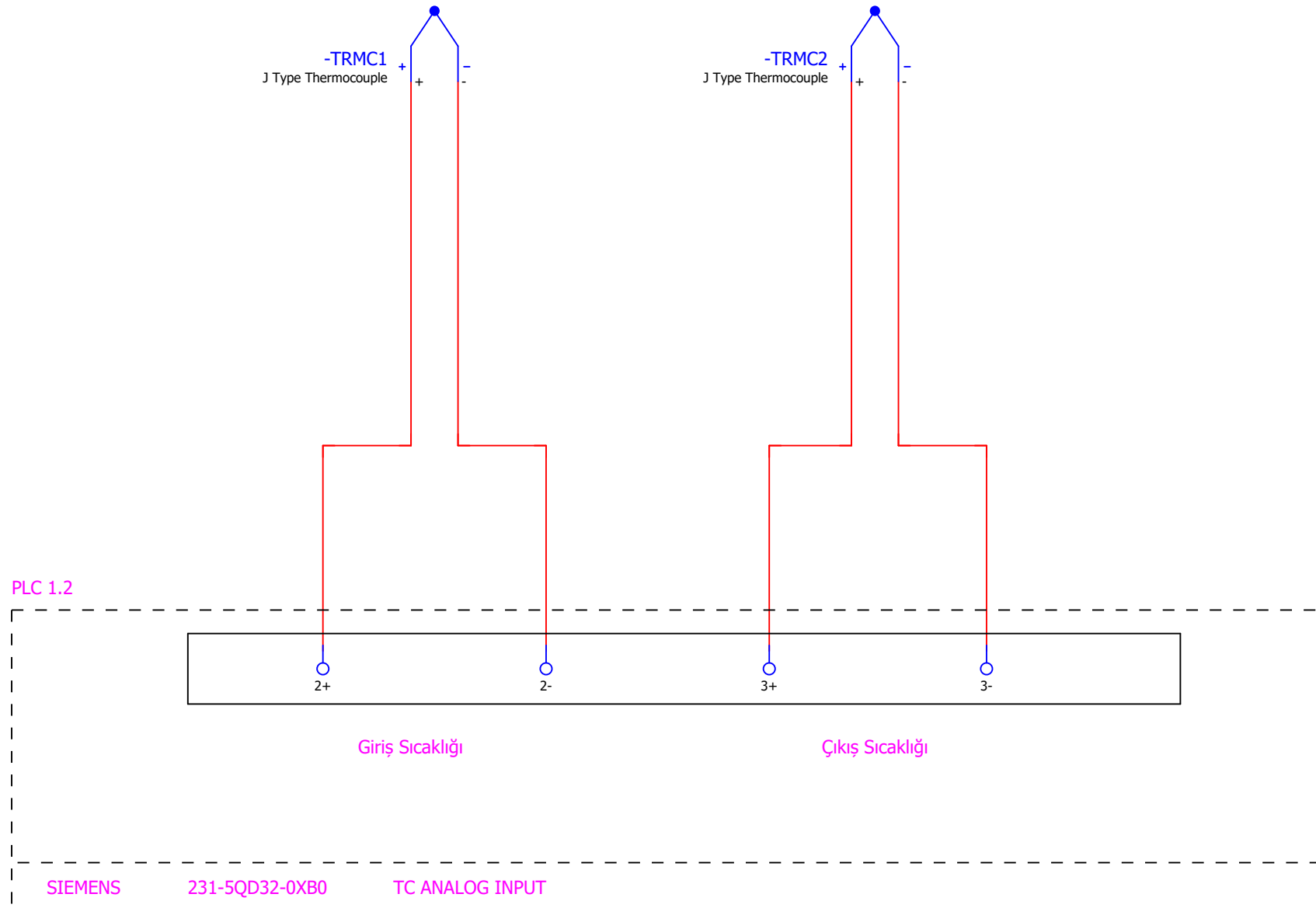
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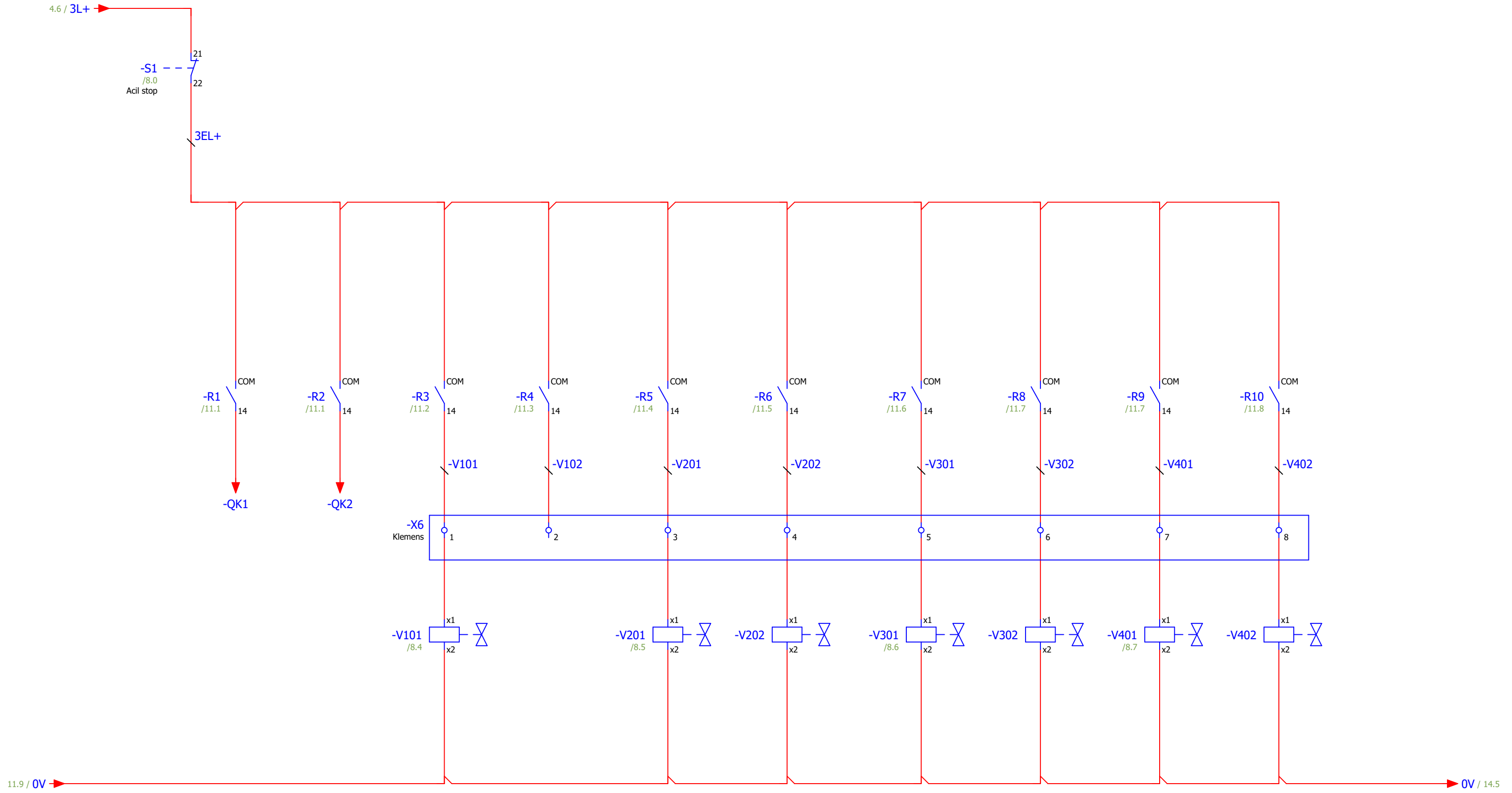
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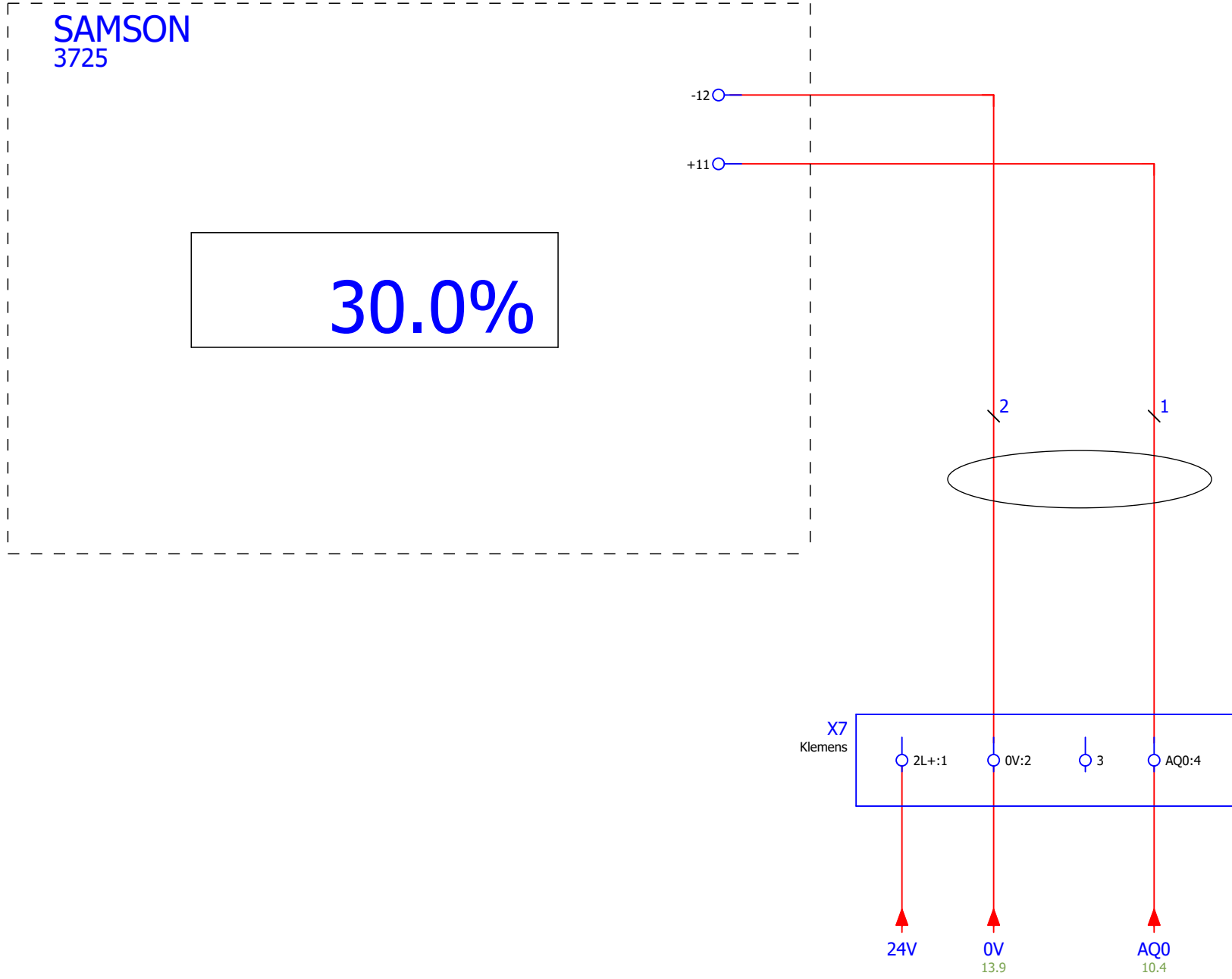
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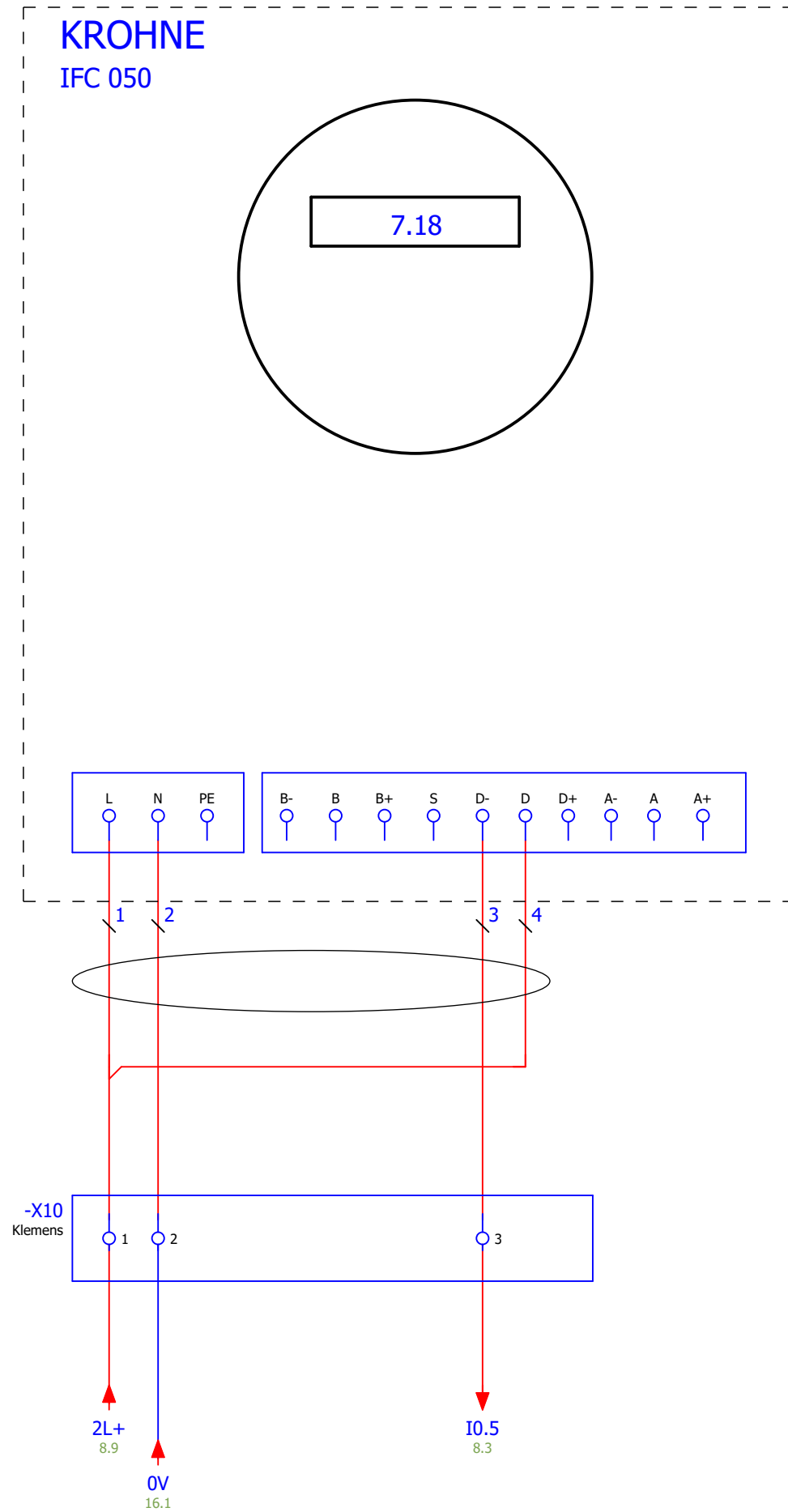
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COM 14 /13.8





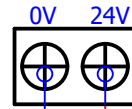
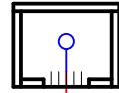




IP : 192.168.0.2

SIEMENS HMI

6AV2 123-2JB03-0AX0



15.1 / 0V -

18.3 / 2L+ -

HMI
6.7

