



Synchronous Training Worker



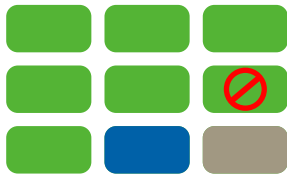
SDC checker



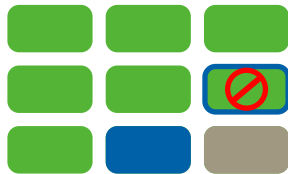
Hot spare



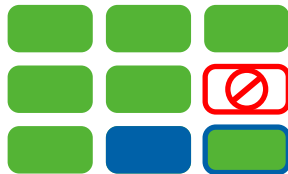
Normal training state



Defective machine
causes SDC



SDC checker
automatically
identifies SDC



SDC checker moves
training to hot spare
and sends defective
machine for repair