	Gap KBM			Cover Page	
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
	Product Status:	Concept	Product Type:	Pant	Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer: Schepis, Alicia
Sourcing Office: Vietnam		Merch Number(s): (,);		Vendor Collaboration: Yes	
Vendor: SAE-A TRADING CO., LTD (1002249)					
Factory:					

Tech Pack Summary

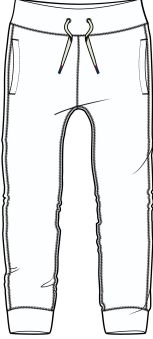
Tech Pack Comment


Sections Included

Section Name	Section Description	Status	Modified Date
BOM		Concept	Mar 7, 2019 4:22 AM PST
How to Measure	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
Measurement Chart	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
QA Base Size	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
QA All Sizes	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
Jumps	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
Sample Measurements Full	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
Sample Measurements Summary	Regular; slim straight in22.75leg5.5	Preliminary	Mar 19, 2019 1:08 PM PDT
Sketches			Mar 1, 2019 12:43 PM PST
Images			Mar 1, 2019 1:43 PM PST

Native Files Included

Type	Description	File Name	File Size	Modified Date
Document	2/21/18 QPR	454934_SH CC WTR FLC PANT_QPR_2.21.18.docx	1.44 MB	Mar 1, 2019 1:43 PM PST
Patterns		bgn208f17_849045_saea.MDL	52.25 kB	Mar 19, 2019 1:08 PM PDT

	Gap KBM			Bill of Materials		
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
	Product Status:	Concept	Product Type:	Pant	Theme:	
	Category:	KNITS	Sub-Category:	KNIT BOTTOMS	Item Type:	PANTS
	BOM #	000501898	Tech Designer:	Hong, Sandra	Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s):	(,);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
	Factory:					
	Packaging Instr:	FLAT PACK			BOM Last Mod:	Mar 7, 2019 4:22 AM PST
	Comments:					

										(SET A: CC1-4 of 4)			
										CC1 LIGHT GREY HEATH ER CATIO NIC	CC2 CHROME BLUE CATIO NIC	CC3 TAPES TRY NAVY CATIO NIC	CC4 bph17 7236-A
Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage					
	Knit 176724 FLEECE 250GSM SNOWFLAKE FLEECE	100% Polyester / gg / 630D/672F +150D/48F lb / 58.0 in / 250.0 g/ m2 / TBD	SAE-A TRADING CO, LTD SS-2014-2326			lb	0.0	BODY, WAISTBAND, PATCH POCKET, CUFFS	LIGHT GREY HEATHER CATION IC	CHROME BLUE CATION IC	TAPESTRY NAVY CATION IC	bph177 236-A	
	Knit 104360 BLUE SUEDED JERSEY	100% Cotton / 19 gg / 20/1 lb / 68.0 in / 185.0 g/m2 / TBD	SAE-A TRADING CO, LTD SAEA3-1-0121			lb	0.0	TOP LAYER OF POCKET BAG	SILVER -873	CHROME BLUE	TAPESTRY NAVY	B08-000	
Trim													
	Elastic 27256 ELASTIC	///	FACTORY SUPPLIED FACTORY SUPPLIED / SEE USAGE COMMENTS			yd	0.0	INSIDE WAISTBAND	WHITE	WHITE	BLACK	BLACK	
	Thread Trim 183757 Spun Polyester_Gap	Spun Polyester / n/a tex /	A&E or Coats Shell RD: 183427			TBD	0.0	ALL THREAD	DTM	DTM	DTM	DTM	
	Grommet 50718 GROMMET METAL EYELET ROUNDED SHAPE		Glory Metal Products Mfg Ltd EYELET			TBD	0.0	DRAW CORD ENTRIES	GY18 DARK PEWTER	GY18 DARK PEWTER	GY18 DARK PEWTER	GY18 DARK PEWTER	
	Cord 214781 CORD AND TIP- COTTON ROUND SOLID WITH RUBBER DOUBLE DIP TIP ARTICLE NT-1272m + NT-1589aN	// mm	NICE TRIMS INDUSTRIAL COMPANY LIMITED NT-1272m + NT-1589aN			TBD	0.0	AT WAISTBAND, CROSSED AT CF	GROUND ORGANIC WHITE / DIP A MODERN RED / DIP B TRUE INDIGO	GROUND ORGANIC WHITE / DIP A MODERN RED / DIP B TRUE INDIGO	GROUND ORGANIC WHITE / DIP A MODERN RED / DIP B TRUE INDIGO	GROUND ORGANIC WHITE / DIP A MODERN RED / DIP B TRUE INDIGO	




Master Style:506570; BGN205H19

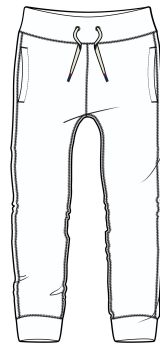
Sourcing Office:Vietnam

Product:SWTR FL P JPN

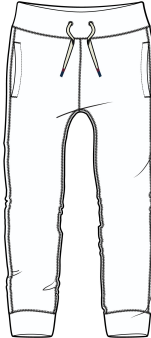
Vendor:SAE-A TRADING CO., LTD (1002249)

Description:

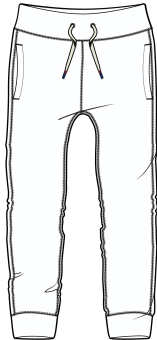
										(SET A: CC1-4 of 4)			
										CC1	CC2	CC3	CC4
										LIGHT GREY HEATH ER CATIO NIC	CHROME BLUE CATIO NIC	TAPES TRY NAVY CATIO NIC	bph17 7236-A
Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage					
Packaging / Labels													
	Product Label 229032 GAPKIDS TOPS AND OUTERWEAR MAIN LABEL - LOOP + Size/COO label - GKLBL-229032-G(GLOBAL) GKLBL-229032-C(CANADA) GKLBL-229032-E(EUROPE)	///	APPROVED SUPPLIERS: AVERY DENNISON, SML, R-PAC, SAMWON				0.0	CB inside waistband					
	Care/Content Label 188658 Gap_Universal_Normal Wash_C&C Label (Global) - 30mm Slit edge single face satin tape	///	Approved Suppliers: Avery Dennison, SML, R-Pac			TBD	0.0						
	Product Label 239209 GAPKIDS AND BABYGAP CLAMP LABELS - INWARD FACING CLAMP LABEL - GKLBL-239209-G(GLOBAL) GKLBL-239209-C(CANADA) GKLBL-239209-E(EUROPE)	///	APPROVED SUPPLIERS: AVERY DENNISON, R- PAC, SML, SAMWON				0.0	CLAMPED AT BACK POCKET HEM 1/2 INCH IN FROM RIGHT POCKET EDGE					

	Gap KBM		Measurement Chart - <i>Regular; slim straight in</i> 22.75 <i>leg</i> 5.5				
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19		Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits		Area:	GS
	Product Status:	Concept	Product Type:	Pant		Theme:	
	BOM #:	000501898	Tech Designer:	Hong, Sandra		Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s):	(,);		Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)					
Factory:							
Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha		Block:	GBKACTP ACTIVE PANTS (r1)		MC Last Mod:	Mar 19, 2019 1:08 PM PDT
	Knit Machine; XXS - XXL; Base (M)					MC Status:	Preliminary
Comments:	3/19/19 SAME BODY FROM FA18 404934					UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	XXL			
1186	Straight Waistband		Relaxed	Y	1/2	1/2	9 3/4	10 3/4	11 3/4	12 1/4	12 3/4	13 1/4			
1187	Waist Extended		17.5"	Y	1/2	1/2	13 1/2	14 1/2	15 1/2	16	16 1/2	17			
1185	Waistband Height				999	999	2	2	2	2	2	2			
1250977	Grommet Spacing:Center to Center of Grommet				0	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2			
1356	Front Rise to Top Edge			Y	1/4	1/4	8 5/8	9 3/8	10	10 3/8	10 3/4	11 1/8			
1357	Back Rise to Top Edge			Y	1/4	1/2	11 5/8	12 3/8	13	13 3/8	13 3/4	14 1/8			
1209	Hip Position at Sideseam from Top Edge				0	0	5 1/2	6	6 1/2	7	7	7 1/2			
1215	Low Hip 3-Point Measurement			Yes	1/2	1/2	13 1/2	14 1/2	15 1/2	16	16 1/2	17			
1378	Thigh		1" from Rise Seam / >= 17"	Y	3/8	3/8	8	8 1/2	9	9 3/8	9 3/4	10 1/8			
1250978	knee width (position half of inseam length from crotch)			Yes	1/4	1/4	5 3/4	6 3/8	7	7 3/8	7 3/4	8 1/8			
1258	Bottom Opening Straight	xs s was-.25	Pant	Y	3/8	3/8	4 3/4	5 1/8	5 1/2	5 3/4	6	6 1/4			
1535	Trim Height				999	999	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2			
1384	Inseam		Long	Y	1/2	1/2	16 3/4	19 3/4	22 3/4	24 1/2	26 1/4	27 3/4			
1514	Sideseam Forward				999	999	1/2	1/2	1/2	1/2	1/2	1/2			
1586	Onseam Pocket Opening				1/4	1/4	4 1/2	5	5 1/2	5 1/2	5 3/4	5 3/4			
1570	Welt Pocket Height		Front Pocket		999	999	5/8	5/8	5/8	5/8	5/8	5/8			
1650	Onseam Pocket Placement from__	Onseam Pocket Placement from waistband seam			999	999	1/2	1/2	1/2	1/2	1/2	1/2			
1250979	Pocket Bag Height	front			0	0	7	7 1/2	8	8	8 1/4	8 1/4			
1250980	Pocket Bag Width	front			0	0	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6			
1567	Pocket Width at Top	G xs s was-.375	Back Pocket		1/4	1/4	4	4 1/4	4 1/2	4 1/2	4 3/4	4 3/4			
1565	Pocket Height at Center	G xs s was-.375	Back Pocket		1/4	1/4	4	4 1/4	4 1/2	4 1/2	4 3/4	4 3/4			
1670	Back Pocket Placement Horizontal from Center Back	G xs s was-.25			1/8	1/8	1 1/4	1 3/8	1 1/2	1 1/2	1 3/4	1 3/4			
1655	Pocket Placement Vertical from Waist Seam at Center Corner	pocket opening edge parallel to floor	Back Pocket		1/4	1/4	1 1/4	1 1/2	1 1/2	1 1/2	1 3/4	1 3/4			
1516	Hem Height	back pocket hem height	Hem		999	999	5/8	5/8	5/8	5/8	5/8	5/8			

	Gap KBM		Measurement Chart - <i>Regular; slim straight in22.75leg5.5</i>			
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
	Product Status:	Concept	Product Type:	Pant	Theme:	
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s):	(,);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
	Factory:					
	Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
		Knit Machine; XXS - XXL; Base (M)			MC Status:	Preliminary
	Comments:	3/19/19 SAME BODY FROM FA18 404934			UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XS	S	M	L	XL	XXL			
1439	Drawcord Length Exposed-Each	Functional Drawcord Fully Extended Each			1/4	0	3	3	3	3	3	3			

	Gap KBM				QA All Sizes - Regular; slim straight in22.75leg5.5			
	Master Style:	506570; BGN205H19		Line Plan:	Gap Boys Active Knits HO19		Flow:	
	Product Description:	SWTR FL P JPN		Product Team:	Gap Boys Knits		Area:	GS
	Product Status:	Concept		Product Type:	Pant		Theme:	
	BOM #:	000501898		Tech Designer:	Hong, Sandra		Designer:	Schepis, Alicia
Sourcing Office:	Vietnam		Merch Number(s):	(,);		Vendor Collaboration:	Yes	
Vendor:	SAE-A TRADING CO., LTD (1002249)							
Factory:								
Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha		Block:	GBKACTP ACTIVE PANTS (r1)		MC Last Mod:	Mar 19, 2019 1:08 PM PDT	
	Knit Machine; XXS - XXL; Base (M)					MC Status:	Preliminary	
Comments:	3/19/19 SAME BODY FROM FA18 404934					UOM:	Inches	

Set A															
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XS		S		M		L		XL
1186	Straight Waistband		Relaxed	Y	1/2	1/2	9 3/4		10 3/4		11 3/4		12 1/4		12 3/4
1187	Waist Extended		17.5"	Y	1/2	1/2	13 1/2		14 1/2		15 1/2		16		16 1/2
1185	Waistband Height				999	999	2		2		2		2		2
1250977	Grommet Spacing:Center to Center of Grommet				0	0	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2
1356	Front Rise to Top Edge			Y	1/4	1/4	8 5/8		9 3/8		10		10 3/8		10 3/4
1357	Back Rise to Top Edge			Y	1/4	1/2	11 5/8		12 3/8		13		13 3/8		13 3/4
1209	Hip Position at Sideseam from Top Edge				0	0	5 1/2		6		6 1/2		7		7
1215	Low Hip 3-Point Measurement			Yes	1/2	1/2	13 1/2		14 1/2		15 1/2		16		16 1/2
1378	Thigh		1" from Rise Seam / >= 17"	Y	3/8	3/8	8		8 1/2		9		9 3/8		9 3/4
1250978	knee width (position half of inseam length from crotch)			Yes	1/4	1/4	5 3/4		6 3/8		7		7 3/8		7 3/4
1258	Bottom Opening Straight	xs s was-.25	Pant	Y	3/8	3/8	4 3/4		5 1/8		5 1/2		5 3/4		6
1535	Trim Height				999	999	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2
1384	Inseam		Long	Y	1/2	1/2	16 3/4		19 3/4		22 3/4		24 1/2		26 1/4
1514	Sideseam Forward				999	999	1/2		1/2		1/2		1/2		1/2
1586	Onseam Pocket Opening				1/4	1/4	4 1/2		5		5 1/2		5 1/2		5 3/4
1570	Welt Pocket Height		Front Pocket		999	999	5/8		5/8		5/8		5/8		5/8
1650	Onseam Pocket Placement from___	Onseam Pocket Placement from waistband seam			999	999	1/2		1/2		1/2		1/2		1/2
1250979	Pocket Bag Height	front			0	0	7		7 1/2		8		8		8 1/4
1250980	Pocket Bag Width	front			0	0	5 1/4		5 1/2		5 1/2		5 3/4		5 3/4
1567	Pocket Width at Top	G xs s was-.375	Back Pocket		1/4	1/4	4		4 1/4		4 1/2		4 1/2		4 3/4
1565	Pocket Height at Center	G xs s was-.375	Back Pocket		1/4	1/4	4		4 1/4		4 1/2		4 1/2		4 3/4
1670	Back Pocket Placement Horizontal from Center Back	G xs s was-.25			1/8	1/8	1 1/4		1 3/8		1 1/2		1 1/2		1 3/4
1655	Pocket Placement Vertical from Waist Seam at Center Corner	pocket opening edge parallel to floor	Back Pocket		1/4	1/4	1 1/4		1 1/2		1 1/2		1 1/2		1 3/4
1516	Hem Height	back pocket hem height	Hem		999	999	5/8		5/8		5/8		5/8		5/8

	Gap KBM		QA All Sizes - Regular; slim straight in22.75leg5.5		
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
	Product Status:	Concept	Product Type:	Pant	Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer: Schepis, Alicia
Sourcing Office:		Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes
Vendor:		SAE-A TRADING CO., LTD (1002249)			
Factory:					
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod: Mar 19, 2019 1:08 PM PDT
		Knit Machine; XXS - XXL; Base (M)			MC Status: Preliminary
Comments:		3/19/19 SAME BODY FROM FA18 404934			UOM: Inches

														Set A									
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XS		S		M		L		XL								
1439	Drawcord Length Exposed-Each	Functional Drawcord Fully Extended Each			1/4	0	3		3		3		3		3								

	Gap KBM		QA All Sizes - Regular; slim straight in22.75leg5.5		
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
	Product Status:	Concept	Product Type:	Pant	Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer: Schepis, Alicia
Sourcing Office:		Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes
Vendor:		SAE-A TRADING CO., LTD (1002249)			
Factory:					
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod: Mar 19, 2019 1:08 PM PDT
		Knit Machine; XXS - XXL; Base (M)			MC Status: Preliminary
Comments:		3/19/19 SAME BODY FROM FA18 404934		UOM:	Inches

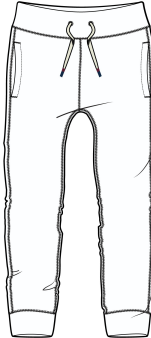
Set B											
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXL				
1186	Straight Waistband		Relaxed	Y	1/2	1/2	13 1/4				
1187	Waist Extended		17.5"	Y	1/2	1/2	17				
1185	Waistband Height				999	999	2				
1250977	Grommet Spacing:Center to Center of Grommet				0	0	1 1/2				
1356	Front Rise to Top Edge			Y	1/4	1/4	11 1/8				
1357	Back Rise to Top Edge			Y	1/4	1/2	14 1/8				
1209	Hip Position at Sideseam from Top Edge				0	0	7 1/2				
1215	Low Hip 3-Point Measurement			Yes	1/2	1/2	17				
1378	Thigh		1" from Rise Seam / >= 17"	Y	3/8	3/8	10 1/8				
1250978	knee width (position half of inseam length from crotch)			Yes	1/4	1/4	8 1/8				
1258	Bottom Opening Straight	xs s was-.25	Pant	Y	3/8	3/8	6 1/4				
1535	Trim Height				999	999	1 1/2				
1384	Inseam		Long	Y	1/2	1/2	27 3/4				
1514	Sideseam Forward				999	999	1/2				
1586	Onseam Pocket Opening				1/4	1/4	5 3/4				
1570	Welt Pocket Height		Front Pocket		999	999	5/8				
1650	Onseam Pocket Placement from__	Onseam Pocket Placement from waistband seam			999	999	1/2				
1250979	Pocket Bag Height	front			0	0	8 1/4				
1250980	Pocket Bag Width	front			0	0	6				
1567	Pocket Width at Top	G xs s was-.375	Back Pocket		1/4	1/4	4 3/4				
1565	Pocket Height at Center	G xs s was-.375	Back Pocket		1/4	1/4	4 3/4				
1670	Back Pocket Placement Horizontal from Center Back	G xs s was-.25			1/8	1/8	1 3/4				
1655	Pocket Placement Vertical from Waist Seam at Center Corner	pocket opening edge parallel to floor	Back Pocket		1/4	1/4	1 3/4				
1516	Hem Height	back pocket hem height	Hem		999	999	5/8				

	Gap KBM		QA All Sizes - Regular; slim straight in22.75leg5.5		
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
	Product Status:	Concept	Product Type:	Pant	Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer: Schepis, Alicia
Sourcing Office:		Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes
Vendor:		SAE-A TRADING CO., LTD (1002249)			
Factory:					
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod: Mar 19, 2019 1:08 PM PDT
		Knit Machine; XXS - XXL; Base (M)			MC Status: Preliminary
Comments:		3/19/19 SAME BODY FROM FA18 404934			UOM: Inches

							Set B							
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXL							
1439	Drawcord Length Exposed-Each	Functional Drawcord Fully Extended Each			1/4	0	3							

	Gap KBM		QA Base Size - <i>Regular; slim straight in</i> 22.75 <i>leg</i> 5.5			
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
	Product Status:	Concept	Product Type:	Pant	Theme:	
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes	
Vendor:	SAE-A TRADING CO., LTD (1002249)					
Factory:						
Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod:	Mar 19, 2019 1:08 PM PDT	
	Knit Machine; XXS - XXL; Base (M)			MC Status:	Preliminary	
Comments:	3/19/19 SAME BODY FROM FA18 404934			UOM:	Inches	

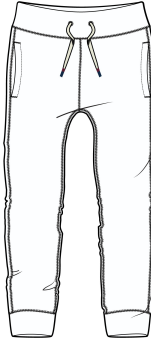
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	M						
1186	Straight Waistband		Relaxed	Y	1/2	1/2	11 3/4						
1187	Waist Extended		17.5"	Y	1/2	1/2	15 1/2						
1185	Waistband Height				999	999	2						
1250977	Grommet Spacing:Center to Center of Grommet				0	0	1 1/2						
1356	Front Rise to Top Edge			Y	1/4	1/4	10						
1357	Back Rise to Top Edge			Y	1/4	1/2	13						
1209	Hip Position at Sideseam from Top Edge				0	0	6 1/2						
1215	Low Hip 3-Point Measurement			Yes	1/2	1/2	15 1/2						
1378	Thigh		1" from Rise Seam / >= 17"	Y	3/8	3/8	9						
1250978	knee width (position half of inseam length from crotch)			Yes	1/4	1/4	7						
1258	Bottom Opening Straight	xs s was-.25	Pant	Y	3/8	3/8	5 1/2						
1535	Trim Height				999	999	1 1/2						
1384	Inseam		Long	Y	1/2	1/2	22 3/4						
1514	Sideseam Forward				999	999	1/2						
1586	Onseam Pocket Opening				1/4	1/4	5 1/2						
1570	Welt Pocket Height		Front Pocket		999	999	5/8						
1650	Onseam Pocket Placement from__	Onseam Pocket Placement from waistband seam			999	999	1/2						
1250979	Pocket Bag Height	front			0	0	8						
1250980	Pocket Bag Width	front			0	0	5 1/2						
1567	Pocket Width at Top	G xs s was-.375	Back Pocket		1/4	1/4	4 1/2						
1565	Pocket Height at Center	G xs s was-.375	Back Pocket		1/4	1/4	4 1/2						
1670	Back Pocket Placement Horizontal from Center Back	G xs s was-.25			1/8	1/8	1 1/2						
1655	Pocket Placement Vertical from Waist Seam at Center Corner	pocket opening edge parallel to floor	Back Pocket		1/4	1/4	1 1/2						
1516	Hem Height	back pocket hem height	Hem		999	999	5/8						

	Gap KBM		QA Base Size - Regular; slim straight in22.75leg5.5			
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
	Product Status:	Concept	Product Type:	Pant	Theme:	
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s):	(,);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:						
Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod:	Mar 19, 2019 1:08 PM PDT	
	Knit Machine; XXS - XXL; Base (M)			MC Status:	Preliminary	
Comments:	3/19/19 SAME BODY FROM FA18 404934			UOM:	Inches	

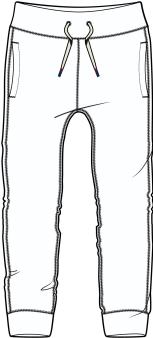
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	M						
1439	Drawcord Length Exposed-Each	Functional Drawcord Fully Extended Each			1/4	0	3						

	Gap KBM		Jumps - Regular; slim straight in22.75leg5.5			
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19		Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits		Area: GS
	Product Status:	Concept	Product Type:	Pant		Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra		Designer: Schepis, Alicia
Sourcing Office:		Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes	
Vendor:		SAE-A TRADING CO., LTD (1002249)		MC Last Mod:		Mar 19, 2019 1:08 PM PDT
Factory:				MC Status:		Preliminary
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:		GBKACTP ACTIVE PANTS (r1)	
		Knit Machine; XXS - XXL; Base (M)		UOM:		Inches
Comments:		3/19/19 SAME BODY FROM FA18 404934				

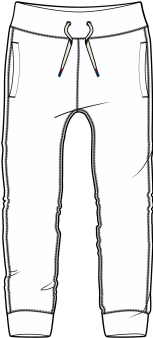
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL			
1186	Straight Waistband		Relaxed	Y	1/2	1/2	0	-1	-1	11 3/4	1/2	1/2	1/2			
1187	Waist Extended		17.5"	Y	1/2	1/2	0	-1	-1	15 1/2	1/2	1/2	1/2			
1185	Waistband Height				999	999	0	0	0	2	0	0	0			
1250977	Grommet Spacing:Center to Center of Grommet				0	0	0	0	0	1 1/2	0	0	0			
1356	Front Rise to Top Edge			Y	1/4	1/4	0	-3/4	-5/8	10	3/8	3/8	3/8			
1357	Back Rise to Top Edge			Y	1/4	1/2	0	-3/4	-5/8	13	3/8	3/8	3/8			
1209	Hip Position at Sideseam from Top Edge				0	0	0	-1/2	-1/2	6 1/2	1/2	0	1/2			
1215	Low Hip 3-Point Measurement			Yes	1/2	1/2	0	-1	-1	15 1/2	1/2	1/2	1/2			
1378	Thigh		1" from Rise Seam / >= 17"	Y	3/8	3/8	0	-1/2	-1/2	9	3/8	3/8	3/8			
1250978	knee width (position half of inseam length from crotch)			Yes	1/4	1/4	0	-5/8	-5/8	7	3/8	3/8	3/8			
1258	Bottom Opening Straight	xs s was-.25	Pant	Y	3/8	3/8	0	-3/8	-3/8	5 1/2	1/4	1/4	1/4			
1535	Trim Height				999	999	0	0	0	1 1/2	0	0	0			
1384	Inseam		Long	Y	1/2	1/2	0	-3	-3	22 3/4	1 3/4	1 3/4	1 1/2			
1514	Sideseam Forward				999	999	0	0	0	1/2	0	0	0			
1586	Onseam Pocket Opening				1/4	1/4	-3/8	-1/2	-1/2	5 1/2	0	1/4	0			
1570	Welt Pocket Height		Front Pocket		999	999	0	0	0	5/8	0	0	0			
1650	Onseam Pocket Placement from__	Onseam Pocket Placement from waistband seam			999	999	0	0	0	1/2	0	0	0			
1250979	Pocket Bag Height	front			0	0	0	-1/2	-1/2	8	0	1/4	0			
1250980	Pocket Bag Width	front			0	0	0	-1/4	0	5 1/2	1/4	0	1/4			
1567	Pocket Width at Top	G xs s was-.375	Back Pocket		1/4	1/4	0	-1/4	-1/4	4 1/2	0	1/4	0			
1565	Pocket Height at Center	G xs s was-.375	Back Pocket		1/4	1/4	0	-1/4	-1/4	4 1/2	0	1/4	0			
1670	Back Pocket Placement Horizontal from Center Back	G xs s was-.25			1/8	1/8	0	-1/8	-1/8	1 1/2	0	1/4	0			
1655	Pocket Placement Vertical from Waist Seam at Center Corner	pocket opening edge parallel to floor	Back Pocket		1/4	1/4	0	-1/4	0	1 1/2	0	1/4	0			
1516	Hem Height	back pocket hem height	Hem		999	999	0	0	0	5/8	0	0	0			

	Gap KBM		Jumps - Regular; slim straight in22.75leg5.5			
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
	Product Status:	Concept	Product Type:	Pant	Theme:	
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer:	Schepis, Alicia
	Sourcing Office:	Vietnam	Merch Number(s): (,);		Vendor Collaboration: Yes	
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
	Factory:					
	Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
		Knit Machine; XXS - XXL; Base (M)			MC Status:	Preliminary
	Comments:	3/19/19 SAME BODY FROM FA18 404934			UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL		
1439	Drawcord Length Exposed-Each	Functional Drawcord Fully Extended Each			1/4	0	0	0	0	3	0	0	0		

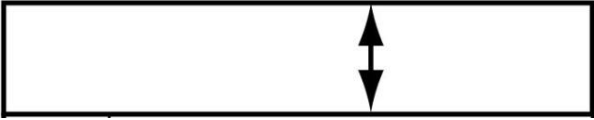

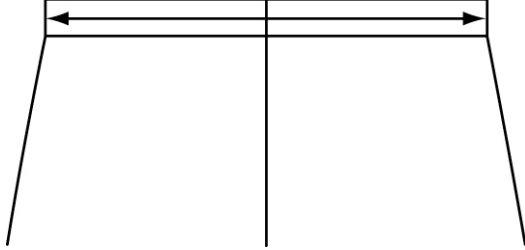
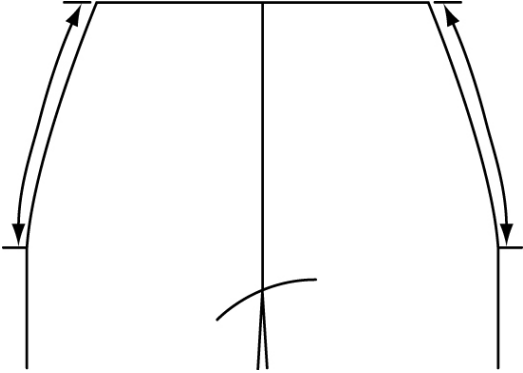
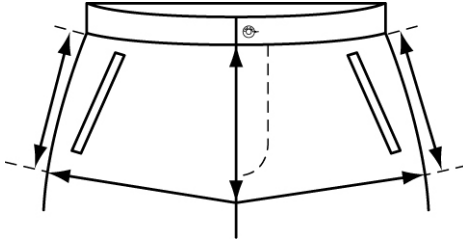
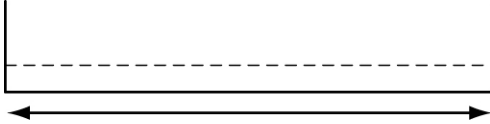
	Gap KBM		Sample Measurements Full - <i>Regular; slim straight</i> <i>in22.75leg5.5</i>	
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
	Product Status:	Concept	Product Type:	Pant
	BOM #:	000501898	Tech Designer:	Hong, Sandra
	Sourcing Office:	Vietnam	Merch Number(s):	(,);
	Vendor:	SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	Yes
	Factory:			
	Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)
		Knit Machine; XXS - XXL; Base (M)		
	Comments:	3/19/19 SAME BODY FROM FA18 404934	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
			MC Status:	Preliminary
			UOM:	Inches

This measurement chart doesn't contain any sample measurements

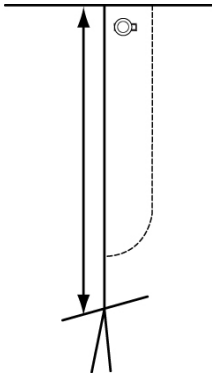
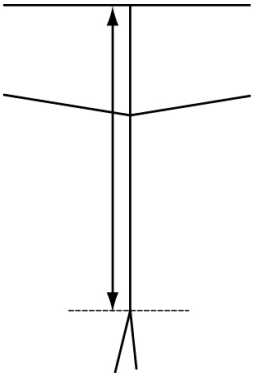
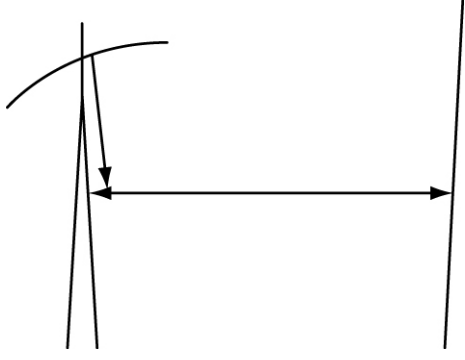
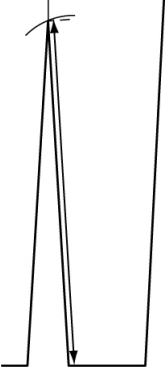
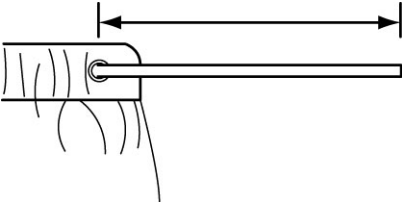
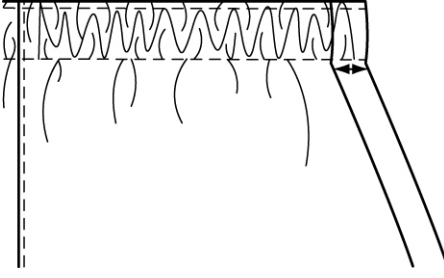
	Gap KBM		Sample Measurements Summary - <i>Regular; slim straight</i> in22.75leg5.5	
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
	Product Status:	Concept	Product Type:	Pant
	BOM #:	000501898	Tech Designer:	Hong, Sandra
	Sourcing Office:	Vietnam	Merch Number(s):	(,);
	Vendor:	SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	Yes
	Factory:			
	Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)
		Knit Machine; XXS - XXL; Base (M)		
	Comments:	3/19/19 SAME BODY FROM FA18 404934	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
			MC Status:	Preliminary
			UOM:	Inches

This measurement chart doesn't contain any sample measurements

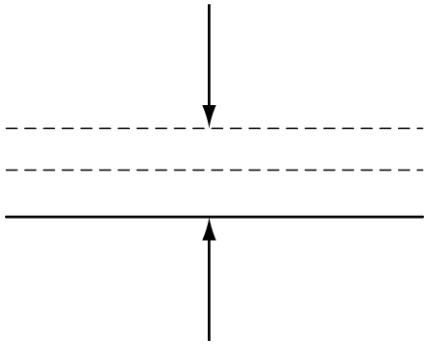
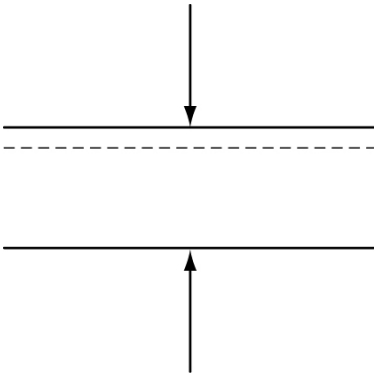
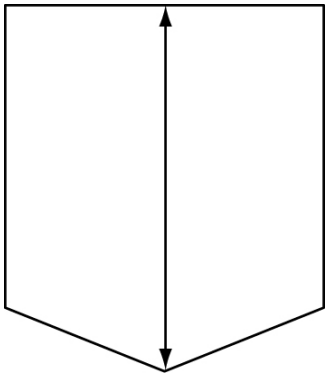
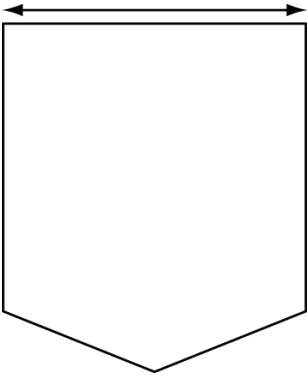

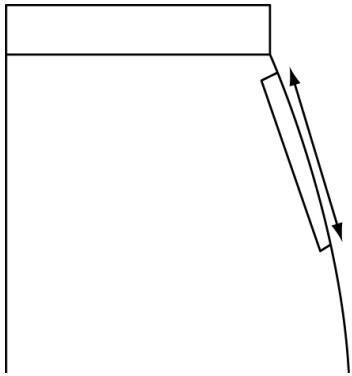
	Gap KBM		How to Measure - Regular; slim straight in22.75leg5.5	
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
	Product Status:	Concept	Product Type:	Pant
	BOM #:	000501898	Tech Designer:	Hong, Sandra
Sourcing Office:		Vietnam	Merch Number(s):	(,);
Vendor:		SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	Yes
Factory:				
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)
		Knit Machine; XXS - XXL; Base (M)	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
Comments:		3/19/19 SAME BODY FROM FA18 404934	MC Status:	Preliminary
			UOM:	Inches

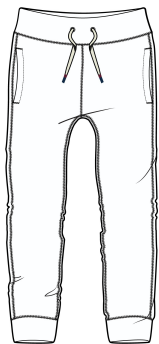
1185; Waistband Height  <p>Measure from top edge to bottom edge/seam of waistband.</p>	1186; Straight Waistband  <p>Line up front and back top edges of waistband to form a straight line. Measure through the center of band from edge to edge.</p>	1187; Waist Extended  <p>Line up front and back top edges of band. Stretch to maximum and measure through the center of band from edge to edge.</p>
1209; Hip Position at Sideseam from Top Edge  <p>To determine hip position, measure from top edge of waist along sideseam.</p>	1215; Low Hip 3-Point Measurement  <p>With waist falling in its natural position, lay the garment flat across the hip. At specified hip position, measure from side edge to center front to side edge, with pleats open. Top edge of tape should be placed at the low hip position.</p>	1258; Bottom Opening Straight  <p>Measure straight at bottom of garment edge to edge with vents closed. On uneven hems measure straight at shortest hem.</p>

	Gap KBM		How to Measure - Regular; slim straight in22.75leg5.5		
	Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
	Product Status:	Concept	Product Type:	Pant	Theme:
	BOM #:	000501898	Tech Designer:	Hong, Sandra	Designer: Schepis, Alicia
Sourcing Office: Vietnam		Merch Number(s): (,);		Vendor Collaboration: Yes	
Vendor: SAE-A TRADING CO., LTD (1002249)		Grade Rule: Gap Boy Knit/Sweater Bottoms Alpha		Block: GBKACTP ACTIVE PANTS (r1)	
Factory:		Knit Machine; XXS - XXL; Base (M)		MC Last Mod: Mar 19, 2019 1:08 PM PDT	
Comments: 3/19/19 SAME BODY FROM FA18 404934				MC Status: Preliminary	
				UOM: Inches	

<p>1356; Front Rise to Top Edge</p>  <p>Measure from top edge of waist along front rise to inseam join. This measurement includes the waistband. (Refer to HTM guidelines for garments with fell stitching)</p>	<p>1357; Back Rise to Top Edge</p>  <p>Measure from top edge of waist along back rise to inseam join. This measurement includes the waistband. (Refer to HTM guidelines for garments with fell stitching)</p>	<p>1378; Thigh</p>  <p>At specified distance from the rise seam along the inseam, measure straight across edge to edge parallel to leg opening. (Refer to HTM guidelines for garments with fell stitching at the rise).</p>
<p>1384; Inseam</p>  <p>Measure from rise seam to bottom of leg opening following shape of the inseam. (Refer to HTM guidelines for garments with fell stitching at the rise).</p>	<p>1439; Drawcord Length Exposed-Each</p>  <p>Measure in relaxed position and drawcord fully extended from opening to end of drawcord.</p>	<p>1514; Sideseam Forward</p>  <p>Measure from natural fold to sideseam.</p>

	Gap KBM		How to Measure - Regular; slim straight in22.75leg5.5	
	Master Style:	506570 ; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
	Product Status:	Concept	Product Type:	Pant
	BOM #:	000501898	Tech Designer:	Hong, Sandra
Sourcing Office:		Vietnam	Merch Number(s): (,);	
Vendor:		SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	
Factory:			Yes	
Grade Rule:		Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)
		Knit Machine; XXS - XXL; Base (M)	MC Last Mod:	
			Mar 19, 2019 1:08 PM PDT	
Comments:		3/19/19 SAME BODY FROM FA18 404934	MC Status:	Preliminary
			UOM:	Inches

1516; Hem Height  <p>Measure from bottom edge to top stitch line.</p>	1535; Trim Height  <p>Measure from edge to edge/seam</p>	1565; Pocket Height at Center  <p>Measure from top edge to bottom edge at center.</p>
1567; Pocket Width at Top  <p>Measure from edge to edge at top.</p>	1570; Welt Pocket Height  <p>Measure height of welt from edge to edge. If double welt, measure total height of pocket.</p>	1586; Onseam Pocket Opening  <p>Measure opening from end to end.</p>



Gap KBM

How to Measure - Regular; slim straight in22.75leg5.5

Master Style:	506570 ; BGN205H19
Product Description:	SWTR FL P JPN
Product Status:	Concept
BOM #:	000501898

Line Plan:	Gap Boys Active Knits HO19
Product Team:	Gap Boys Knits
Product Type:	Pant
Tech Designer:	Hong, Sandra

Flow:
Area: GS

Theme:
Designer: Schepis, Alicia

Sourcing Office: Vietnam
Vendor: SAE-A TRADING CO., LTD (1002249)
Factory:

Merch Number(s): (,);

Vendor Collaboration: Yes

Grade Rule: Gap Boy Knit/Sweater Bottoms Alpha

Knit Machine: XXS - XXL; Base (M)

Block: GBKACTP ACTIVE PANTS (r1)

MC Last Mod: Mar 19, 2019 1:08 PM PDT

MC Status: Preliminary

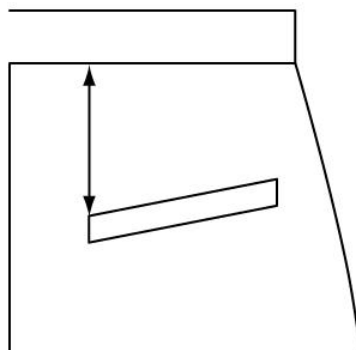
Comments:	3/19/19 SAME BODY FROM FA18 404934
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UOM: Inches

1650; Onseam Pocket Placement from__

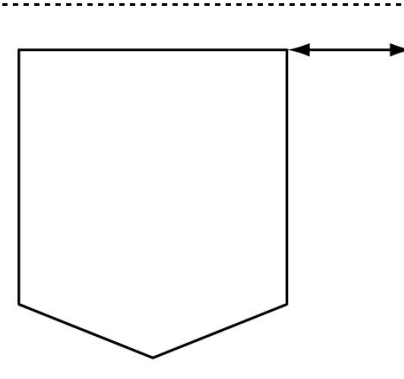
Measure from the point specified on GSS to the pocket edge.

1655; Pocket Placement Vertical from Waist Seam at Center Corner



Measure from waistband seam to top of pocket at center corner.

1670; Back Pocket Placement Horizontal from Center Back



Measure from center back seam to top edge of pocket.

1250977; Grommet Spacing:Center to Center of Grommet

1250978; knee width (position half of inseam length from crotch)

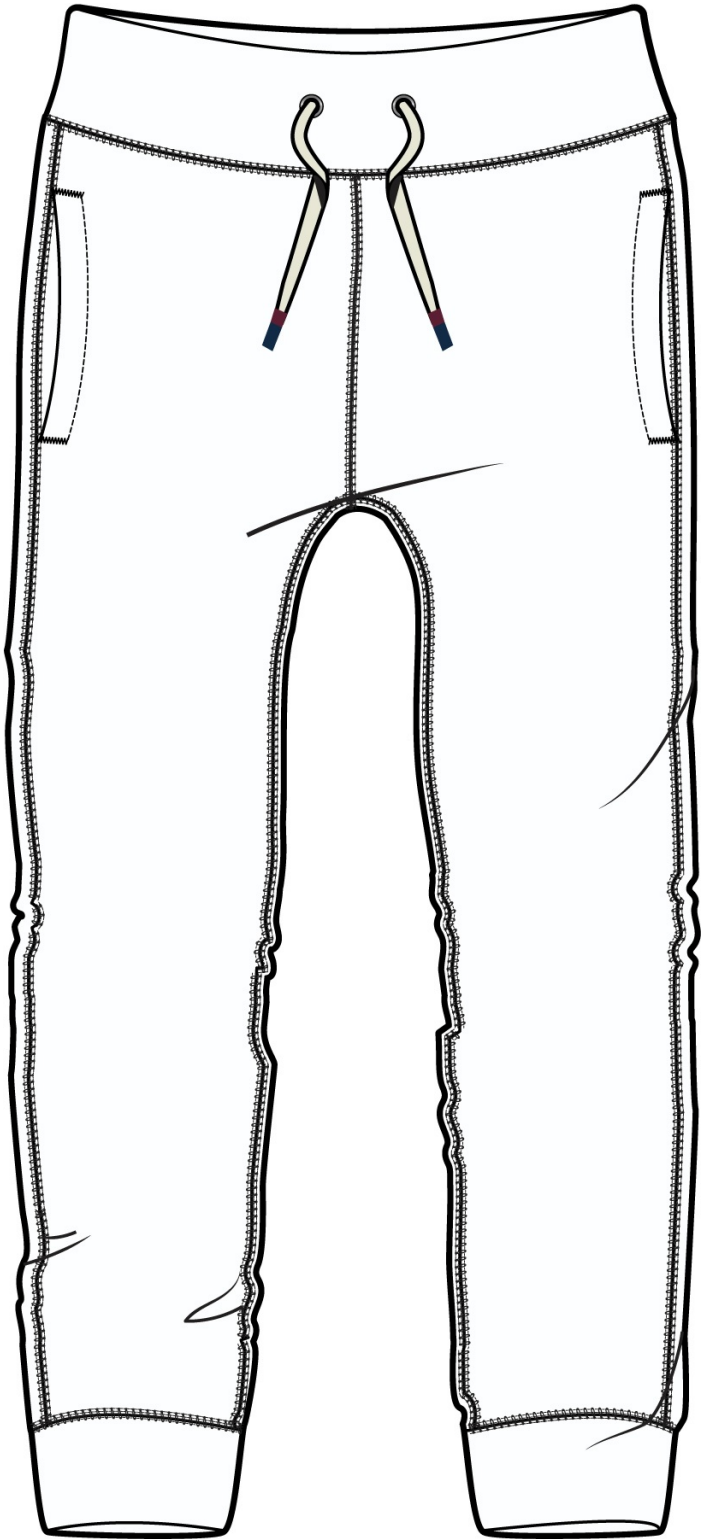
1250979; Pocket Bag Height

measure at half knee

	Gap KBM		How to Measure - <i>Regular; slim straight in</i>22.75leg5.5	
	Master Style:	506570 ; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
	Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
	Product Status:	Concept	Product Type:	Pant
	BOM #:	000501898	Tech Designer:	Hong, Sandra
	Sourcing Office:	Vietnam	Merch Number(s):	(,);
	Vendor:	SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	Yes
	Factory:			
	Grade Rule:	Gap Boy Knit/Sweater Bottoms Alpha	Block:	GBKACTP ACTIVE PANTS (r1)
		Knit Machine; XXS - XXL; Base (M)		
	Comments:	3/19/19 SAME BODY FROM FA18 404934	MC Last Mod:	Mar 19, 2019 1:08 PM PDT
			MC Status:	Preliminary
			UOM:	Inches

1250980; Pocket Bag Width

Gap KBM		Sketches - generic		
Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:
Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area: GS
Product Status:	Concept	Product Type:	Pant	Theme:
Sourcing Office:	Vietnam	Merch Number(s):	(,);	Vendor Collaboration: Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)			
Factory:				
Comments:	Sketch View Last Mod: Mar 1, 2019 12:43 PM PST			



Gap KBM**Sketches - generic**

Master Style: 506570; BGN205H19
Product Description: SWTR FL P JPN
Product Status: Concept

Line Plan: Gap Boys Active Knits HO19
Product Team: Gap Boys Knits
Product Type: Pant

Flow:
Area: GS
Theme:

Sourcing Office: Vietnam

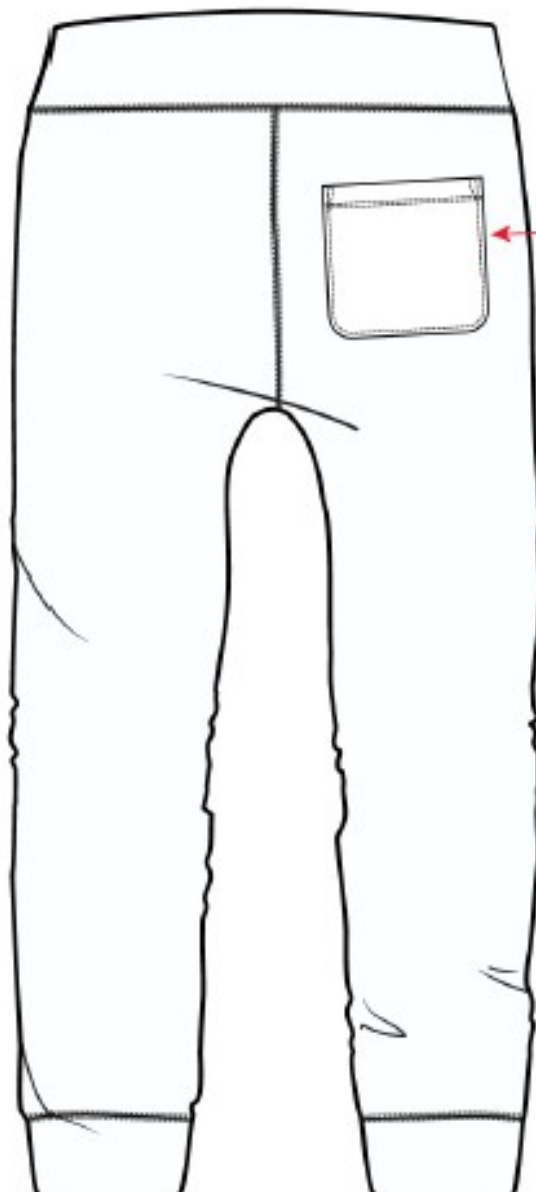
Merch Number(s): (,);

Vendor Collaboration: Yes

Vendor: SAE-A TRADING CO., LTD (1002249)
Factory:

Comments:

Sketch View Last Mod: Mar 1, 2019 12:43 PM PST

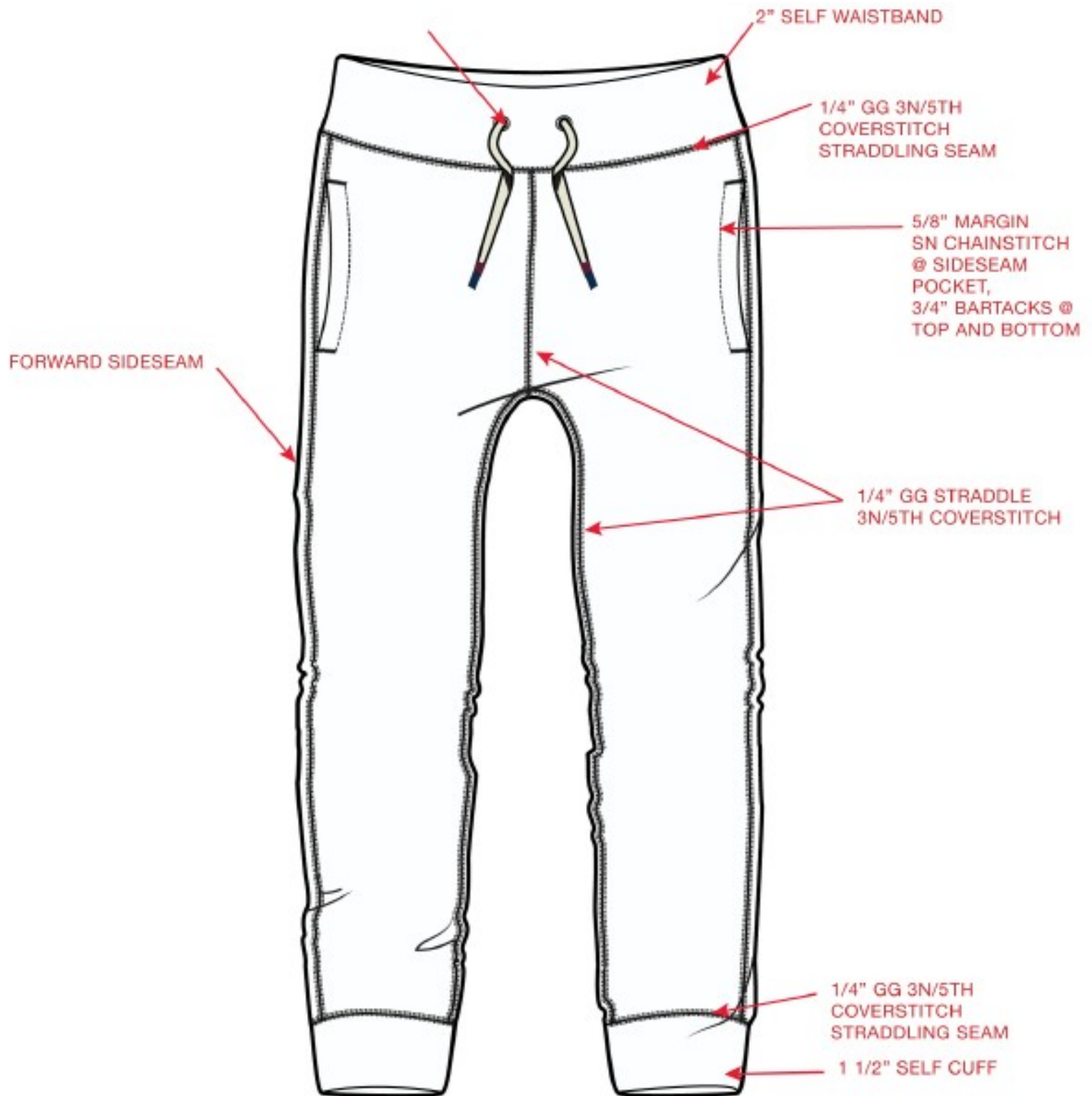
BACK VIEW

PATCH POCKET WITH
1/8" MARGIN SN
ATTACH; 5/8" HEM
AT OPENING
WITH 1/16" MARGIN
1/8" GG 2N/3TH ATTACH;
TRIANGULAR STAY
STITCH @ TOP CORNERS

Gap KBM

Sketches - generic

Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19	Flow:	
Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits	Area:	GS
Product Status:	Concept	Product Type:	Pant	Theme:	
Sourcing Office:	Vietnam	Merch Number(s):	(,);	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Comments:	Sketch View Last Mod: Mar 1, 2019 12:43 PM PST				



Gap KBM			Images
Master Style:	506570; BGN205H19	Line Plan:	Gap Boys Active Knits HO19
Product Description:	SWTR FL P JPN	Product Team:	Gap Boys Knits
Product Status:	Concept	Flow:	GS
		Product Type:	Pant
		Theme:	
Sourcing Office:	Vietnam	Merch Number(s):	(,);
Vendor:	SAE-A TRADING CO., LTD (1002249)	Vendor Collaboration:	Yes
Factory:			
File Name:	fleece pants.jpg	Image Last Mod:	Mar 1, 2019 1:43 PM PST

