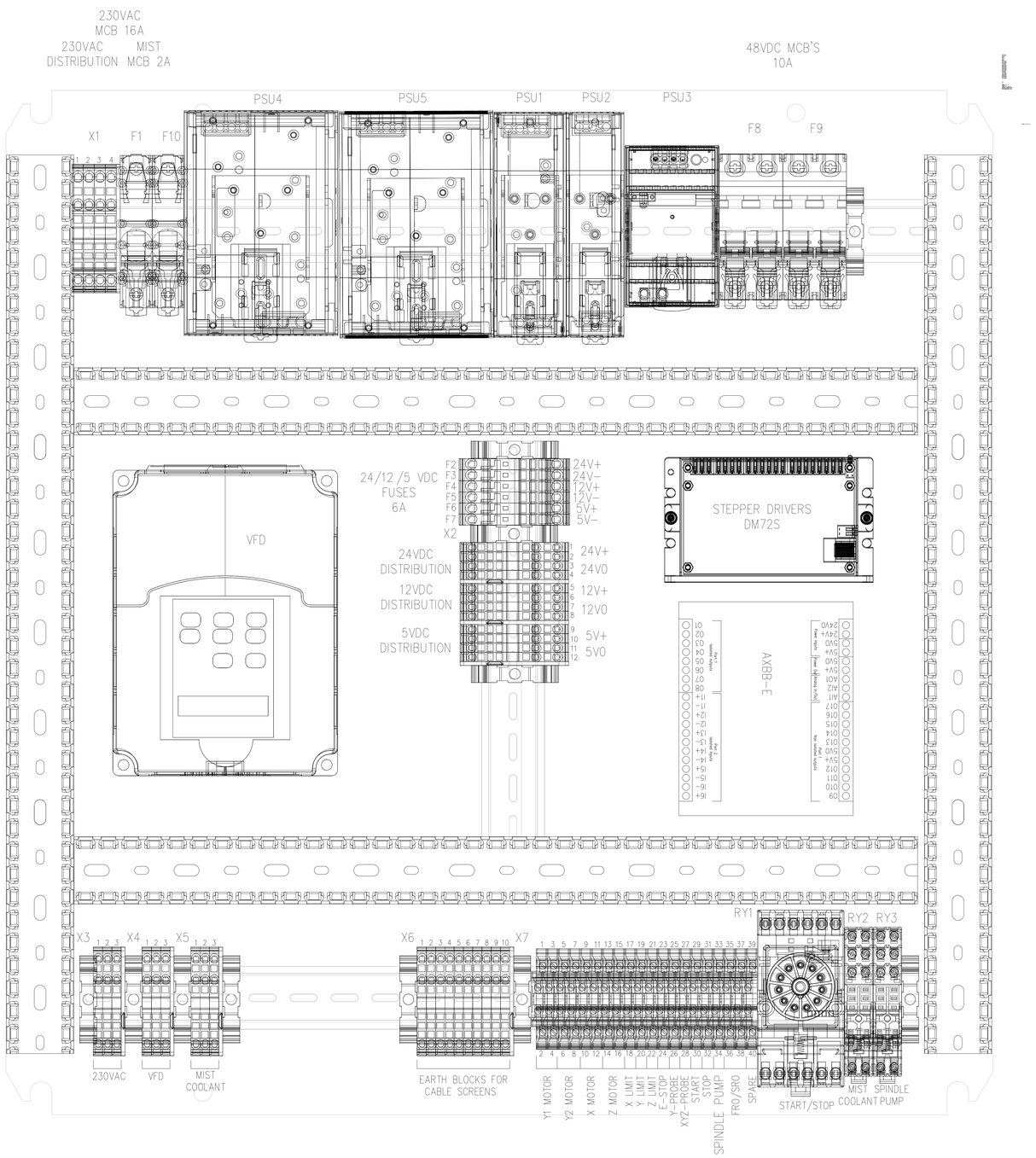

EQUIPMENT			
DESIGNATION	DESCRIPTION	MODEL	MANUFACTURER
F1	230VAC INPUT MCB	16A	SCHNEIDER
F2–F7	24, 12, 5VDC FUSES	6A	SCHNEIDER
F8,F9	48VDC STEPPER DRIVERS MCB'S	10A	SCHNEIDER
F10	MIST COOLANT MCB	2A	SCHNEIDER
AXBB–E	CONTROLLER	AXBB–E	UCCNC
DRIVERS	STEPPER DRIVERS	DM57S	MURR ELECTRONIC
X2–X8	2.5MM² TERMINAL BLOCKS	ST 2.5–TWIN	PHOENIX CONTACT
X1	4MM² TERMINAL BLOCKS	ST 4–TWIN	PHOENIX CONTACT
END BLOCKS	35MM² END BLOCKS	UK 35–N	PHOENIX CONTACT
VFD	Huanyang HY02D223B 2.2kW VFD	HY02D223B	Huanyang
PSU1	230VAC/24VDC POWER SUPPLY	EDR–120–24	MEANWELL
PSU2	230VAC/5VDC POWER SUPPLY	HDR–60–5	MEANWELL
PSU3	230VAC/12VDC POWER SUPPLY	NDR–75–12	MEANWELL
PSU4, 5	230VAC/48VDC POWER SUPPLY	NDR–480–48	MEANWELL
RY1, 2, 3	FINDER 97 SERIES BASE	97.02 SPA	FINDER
	FINDER 46 SERIES 24VDC RELAY DPDT	46.52.9.024.0074	FINDER

ISSUE	AMENDMENT	BY	CH'D	COMPANY	PROJECT	APP'D	DATE
01	REV 1	HB					04/23

CNC CONTROL BOX

JOB REF.

DRAWING NUMBER 1

MANUFACTURER

SUPPLEMENTARY DIST.

ISSUE 01