

# CE394M: An introduction to plasticity

Krishna Kumar

University of Texas at Austin

*krishnak@utexas.edu*

April 9, 2019

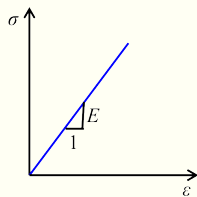
# Overview

1 Constitutive modeling

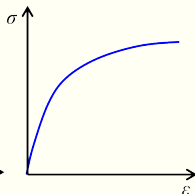
2 Plasticity

- Equations of plasticity

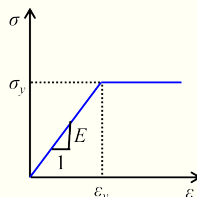
# Constitutive law



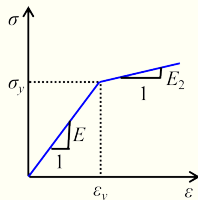
Linearly Elastic



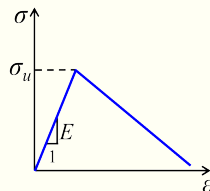
Nonlinear



Elastic – perfectly Plastic

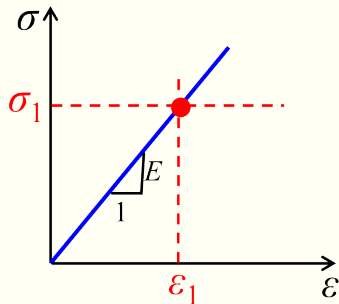
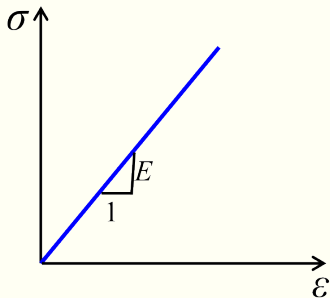


Elastic – Linear Hardening



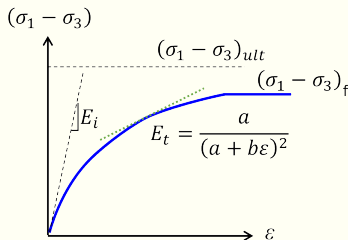
Elastic – Linear Softening

# Isotropic linear elasticity

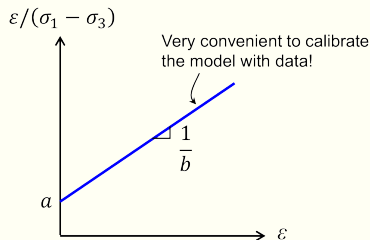


The knowledge of strain alone allows us to obtain the stress value.

## Hyperbolic model (Duncan and Chang., 1970)



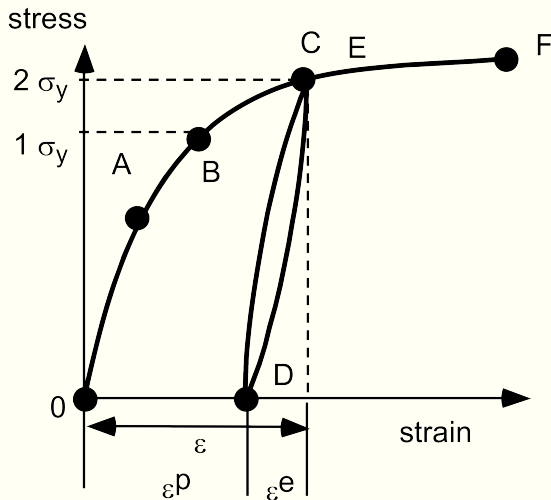
Hyperbolic stress-strain relationship



Transformation of hyperbolic relations

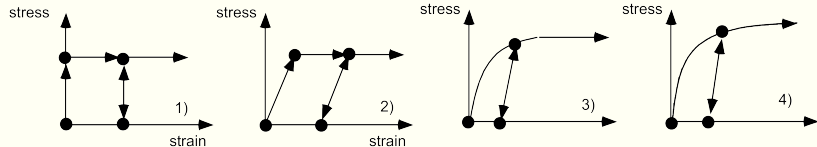
There is no physical meaning to  $(\sigma_1 - \sigma_3)_{ult}$ . The  $(\sigma_1 - \sigma_3)_f$  is determined from the strength criteria  $\tau = c + \sigma' \tan \phi'$  (drained) or  $\tau = s_u$  (total stress undrained).

# Classical plasticity

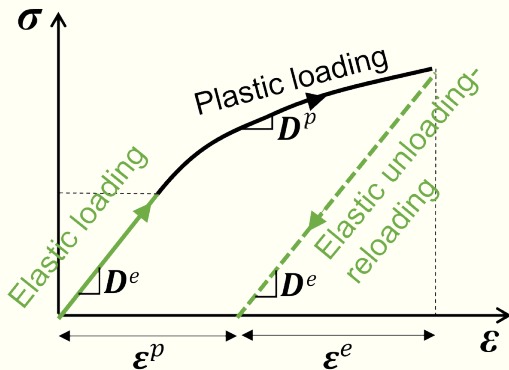


Specimen 1 at point 0 same as specimen 2 at point D, but yield stress of specimen 2 is greater than the yield stress of specimen 1 due to **plastic hardening**.

# Classical plasticity



# Elasto-plastic materials



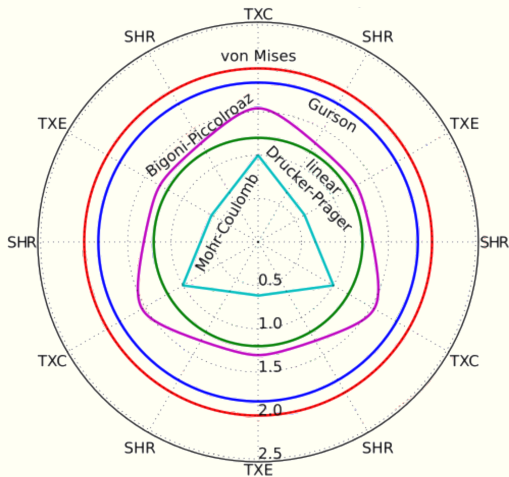


# Basic concepts of classical plasticity

To formulate an elasto-plastic constitutive model we need:

# Yield functions

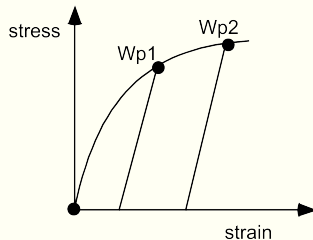
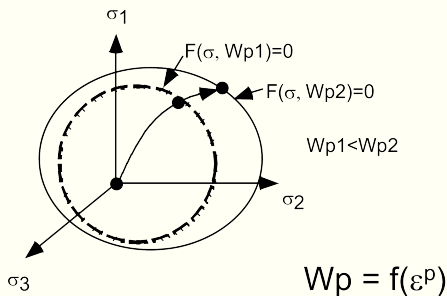
defines when plastic strains occur. If the material is isotropic, we can use the principal stresses to define the stress state.



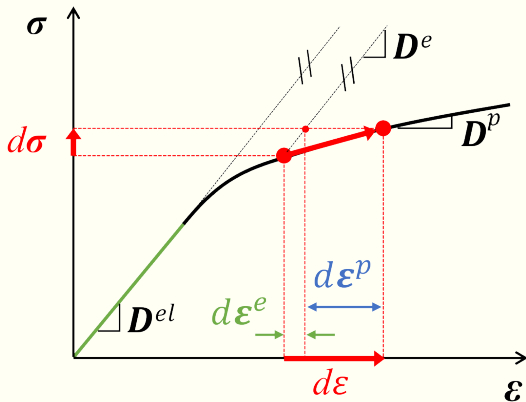
Wikipedia

# Hardening law

How the threshold of yielding changes with plastic strain or how the yield function changes with plastic strain.



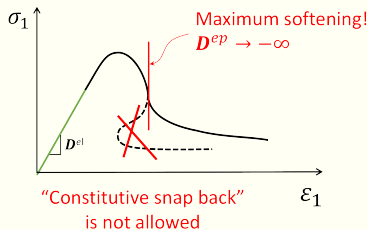
# Equations of elasto-plasticity: 1. Stress-strain relation



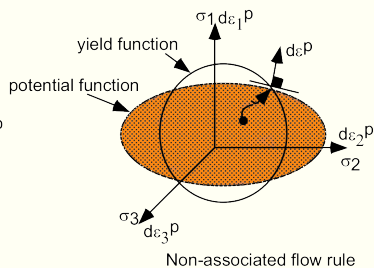
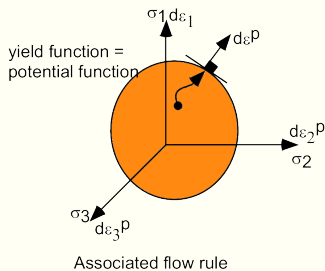
# Equations of elasto-plasticity: 2. Flow rule

# Drucker's postulate

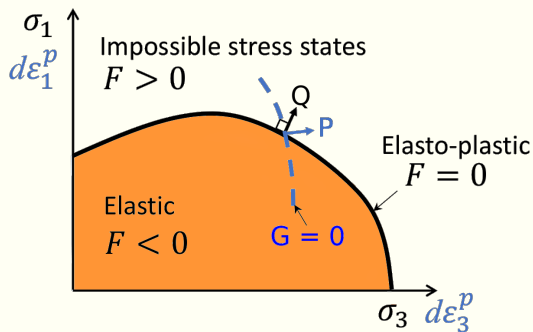
Drucker (1952) established that for a stable inelastic material in a closed stress cycle, a positive work must be done.



# Associated and non-associated plasticity



# Equations of elasto-plasticity: 3. Consistency condition





# Equations of elasto-plasticity: 3. Consistency condition

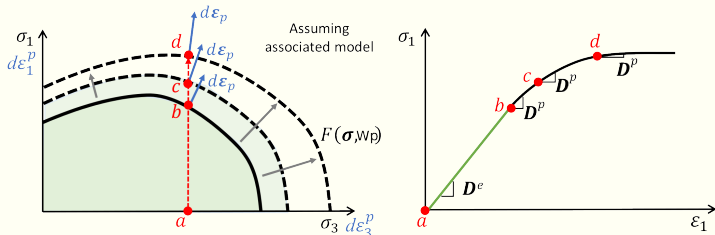
The consistency condition can be written as:

$$\begin{aligned}dF &= \left( \frac{\partial F}{\partial \sigma} \right)^T \cdot d\sigma + \frac{\partial F}{\partial Wp} \cdot dWp &&= 0 \\&= \left( \frac{\partial F}{\partial \sigma} \right)^T \cdot d\sigma + \left( \frac{\partial F}{\partial Wp} \right) \cdot \left( \frac{\partial Wp}{\partial \epsilon^p} \right)^T \cdot d\epsilon^p &&= 0 \\&= \left( \frac{\partial F}{\partial \sigma} \right)^T \cdot d\sigma + \left( \frac{\partial F}{\partial Wp} \right) \left( \frac{\partial Wp}{\partial \epsilon^p} \right)^T \cdot \frac{\partial G}{\partial \sigma} d\lambda &&= 0 \\dF &= \left( \frac{\partial F}{\partial \sigma} \right)^T \cdot d\sigma - H d\lambda &&= 0.\end{aligned}$$

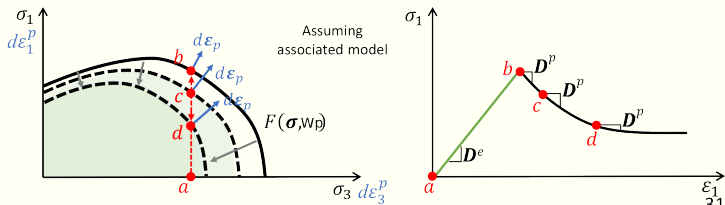
if  $H > 0$ : Hardening, if  $H = 0$ : perfect plasticity, if  $H < 0$ : softening.

# Hardening v Softening

Linear elastic – hardening plastic material  $H > 0$

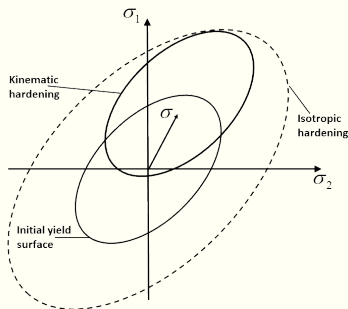


Linear elastic – softening plastic material  $H < 0$



# Isotropic v kinematic hardening

Two primary types of hardening laws: density and kinematic hardening.



- 1 **Density hardening:** also referred to as isotropic hardening.  
 $(\sigma_1 - \sigma_3) - 2c(h) = 0$
- 2 **Kinematic hardening:** typically describing fabric anisotropy. No change in size of yield surface but translating in stress space.  
 $F = (\sigma_1 - \sigma_3) - \alpha(h) - 2c = 0.$

# Basic concepts of elasto-plasticity

The response of the material is:

- **elastic:**
- **elasto-plastic:**

Note: When the response is elastic, we have no problem! Knowing the strain, we directly can calculate the stress ( $d\sigma = D^e \cdot d\varepsilon$ ).

The difficulty arises when the material response is elasto-plastic, we need to determine  $D^P$ !

# Equations of elasto-plasticity

For an elasto-plastic material:

- Input material:
  - Results from FE analysis:
  - unknowns:
  - What we are interested:
- 1 Stress-strain:  $d\sigma = D^e \cdot (d\varepsilon - d\varepsilon^P)$
  - 2 Consistency-condition:  $dF = \frac{\partial F}{\partial \sigma}^T \cdot d\sigma - H d\lambda$
  - 3 Flow rule:  $d\varepsilon^P = \frac{\partial G}{\partial \sigma} d\lambda$ .

Solution procedure:

# Equations of elasto-plasticity

Eq 1 and 3 (stress-strain & flow rule) in Eq 2 (consistency condition) for  $d\lambda$

$$dF = \left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \cdot \left( d\varepsilon - \frac{\partial G}{\partial \sigma} d\lambda \right) - H d\lambda = 0$$

$$d\lambda = \frac{\left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \cdot d\varepsilon}{\left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \left( \frac{\partial G}{\partial \sigma} \right) + H}$$

$$\left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \frac{\partial G}{\partial \sigma} + H > 0$$

$d\lambda$  in Eq 3  $\rightarrow d\varepsilon^P$

$$d\varepsilon^P = \frac{\partial G}{\partial \sigma} d\lambda = \frac{\partial G}{\partial \sigma} \frac{\left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \cdot d\varepsilon}{\left( \frac{\partial F}{\partial \sigma} \right)^T \cdot D^e \left( \frac{\partial G}{\partial \sigma} \right) + H}$$

# Equations of elasto-plasticity

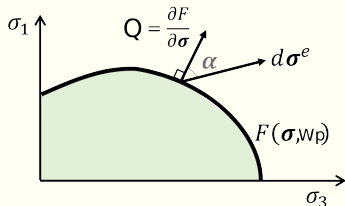
$d\varepsilon^P$  in Eq 1  $\rightarrow d\sigma$

$$\begin{aligned} d\sigma &= D^e \cdot (d\varepsilon - d\varepsilon^P) \\ &= D^e \cdot \left( d\varepsilon - \frac{\partial G}{\partial \sigma} \frac{\left(\frac{\partial F}{\partial \sigma}\right)^T \cdot D^e \cdot d\varepsilon}{\left(\frac{\partial F}{\partial \sigma}\right)^T \cdot D^e \left(\frac{\partial G}{\partial \sigma}\right) + H} \right) \end{aligned}$$

$$d\sigma' = \left[ D^e - \frac{D^e \left(\frac{\partial G}{\partial \sigma'}\right) \left(\frac{\partial F}{\partial \sigma'}\right)^T D^e}{-\left(\frac{\partial F}{\partial W_p}\right) \left(\frac{\partial W_p}{\partial \varepsilon^P}\right)^T \left(\frac{\partial G}{\partial \sigma'}\right) + \left(\frac{\partial F}{\partial \sigma'}\right)^T D^e \left(\frac{\partial G}{\partial \sigma'}\right)} \right] d\varepsilon$$

# Plastic loading v elastic unloading

Depending on  $\alpha$ , we might have three different scenarios:



$$\text{If } \alpha < 90^\circ \Rightarrow \left(\frac{\partial F}{\partial \sigma}\right)^T \cdot \mathbf{D}^e \cdot d\boldsymbol{\varepsilon} > 0$$

$$\Rightarrow d\lambda > 0 \Rightarrow d\boldsymbol{\varepsilon}^p > 0$$

$\Rightarrow$  **Elastoplastic loading**

$$\Rightarrow dF = 0$$

$$\text{If } \alpha = 90^\circ \Rightarrow \left(\frac{\partial F}{\partial \sigma}\right)^T \cdot \mathbf{D}^e \cdot d\boldsymbol{\varepsilon} = 0$$

$$\Rightarrow d\lambda = 0 \Rightarrow d\boldsymbol{\varepsilon}^p = 0$$

$\Rightarrow$  **Neutral loading**

$$\Rightarrow dF = 0$$

$$\text{If } \alpha > 90^\circ \Rightarrow \left(\frac{\partial F}{\partial \sigma}\right)^T \cdot \mathbf{D}^e \cdot d\boldsymbol{\varepsilon} < 0$$

$$\Rightarrow d\lambda < 0 \Rightarrow d\boldsymbol{\varepsilon}^p = 0$$

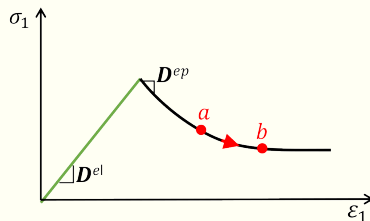
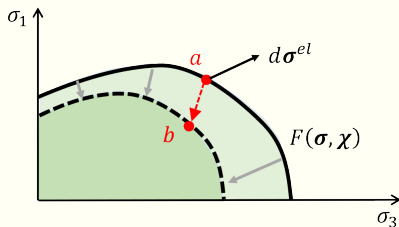
$\Rightarrow$  **Elastic unloading**

$$\Rightarrow dF < 0$$

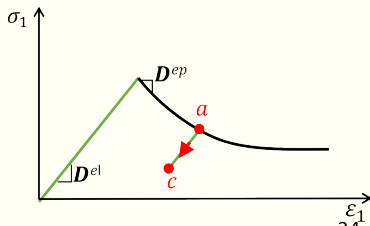
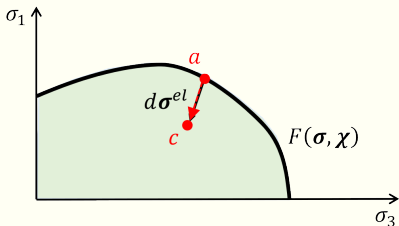


# Plastic loading v elastic unloading

Don't confuse **elastoplastic loading** with softening...



...with **elastic unloading**

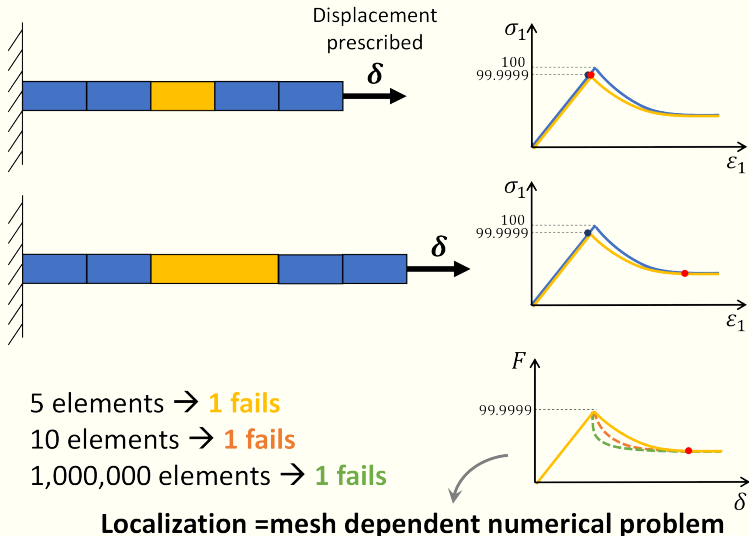


# Problems associated to softening

- 1 The modeling of **strain softening** (i.e. strength decreases from peak to residual conditions) leads to the localization phenomenon.
- 2 Localization shows up when all deformation is absorbed by one element, while the neighboring elements remain under elastic conditions.
- 3 The solution depends on the element size, hence the localization is a **mesh dependent numerical problem**.
- 4 **Solution:** regularization techniques: non-local integration, strain softening models dependent on the element size,...
- 5 Be careful: Most of the commercial software do not include regularization techniques.

# Problems associated to softening

Don't confuse **elastoplastic loading** with **softening**...



# FE workflow

