

# 16-Bit, 100-kSPS, Serial Interface, microPower, Miniature, True-Differential Input, SAR Analog-to-Digital Converter

Check for Samples: [ADS8867](#)

## FEATURES

- Sample Rate: 100 kHz
- No Latency Output
- Unipolar, True-Differential Input Range:  
 $-V_{REF}$  to  $+V_{REF}$
- Wide Common-Mode Voltage Range:  
0 V to  $V_{REF}$  with 90-dB CMRR (min)
- SPI™-Compatible Serial Interface with  
Daisy-Chain Option
- Excellent AC and DC Performance:
  - SNR: 96 dB, THD: –115 dB
  - INL:  $\pm 1.0$  LSB (max)
  - DNL:  $\pm 1.0$  LSB (max), 16-Bit NMC
- Wide Operating Range:
  - AVDD: 2.7 V to 3.6 V
  - DVDD: 1.65 V to 3.6 V  
(Independent of AVDD)
  - REF: 2.5 V to 5 V (Independent of AVDD)
  - Operating Temperature: –40°C to +85°C
- Low-Power Dissipation:
  - 0.7 mW at 100 kSPS
  - 70 µW at 10 kSPS
- Power-Down Current (AVDD): 50 nA
- Full-Scale Step Settling to 16 Bits: 1200 ns
- Packages: MSOP-10 and SON-10

## APPLICATIONS

- Automatic Test Equipment (ATE)
- Instrumentation and Process Controls
- Precision Medical Equipment
- Low-Power, Battery-Operated Instruments

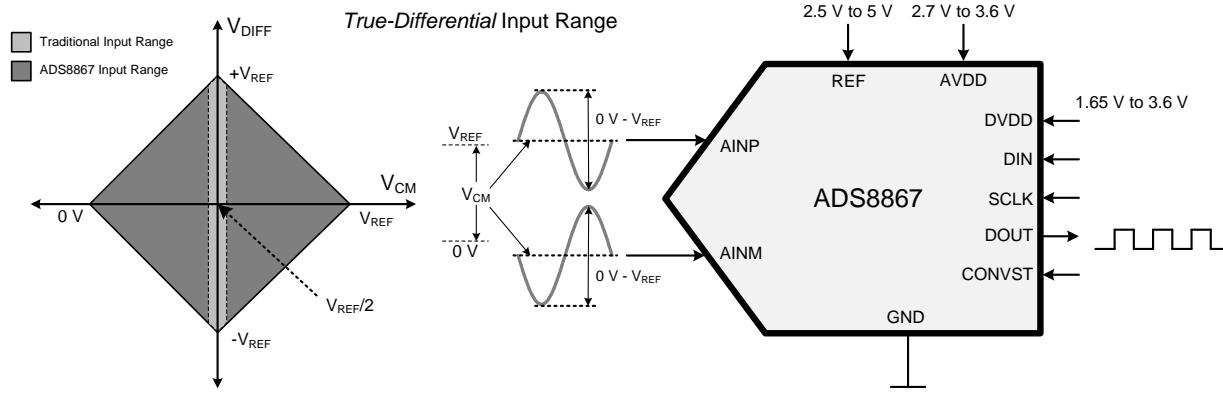
## DESCRIPTION

The ADS8867 is a 16-bit, 100-kSPS, true-differential input, analog-to-digital converter (ADC). The device operates with a 2.5-V to 5-V external reference, offering a wide selection of signal ranges without additional input signal scaling. The reference voltage setting is independent of, and can exceed, the analog supply voltage (AVDD).

The device offers an SPI-compatible serial interface that also supports daisy-chain operation for cascading multiple devices.

The device supports unipolar, true-differential analog input signals with a differential input swing of  $-V_{REF}$  to  $+V_{REF}$ . This true-differential analog input structure allows for a common-mode voltage of any value in the range of 0 V to  $+V_{REF}$  (when both inputs are within the operating input range of  $-0.1$  V to  $V_{REF} + 0.1$  V).

Device operation is optimized for very low-power operation. Power consumption directly scales with speed. This feature makes the ADS8867 excellent for lower-speed applications.



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### FAMILY INFORMATION<sup>(1)</sup>

| THROUGHPUT | 18-BIT, TRUE-DIFFERENTIAL | 16-BIT, SINGLE-ENDED                  | 16-BIT, TRUE-DIFFERENTIAL             |
|------------|---------------------------|---------------------------------------|---------------------------------------|
| 100 kSPS   | <a href="#">ADS8887</a>   | <a href="#">ADS8866</a>               | <a href="#">ADS8867</a>               |
| 250 kSPS   | —                         | —                                     | —                                     |
| 400 kSPS   | <a href="#">ADS8885</a>   | <a href="#">ADS8864</a>               | <a href="#">ADS8865</a>               |
| 500 kSPS   | —                         | <a href="#">ADS8319<sup>(2)</sup></a> | <a href="#">ADS8318<sup>(2)</sup></a> |
| 680 kSPS   | <a href="#">ADS8883</a>   | <a href="#">ADS8862</a>               | <a href="#">ADS8863</a>               |
| 1 MSPS     | <a href="#">ADS8881</a>   | <a href="#">ADS8860</a>               | <a href="#">ADS8861</a>               |

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or visit the device product folder at [www.ti.com](http://www.ti.com).

(2) Pin-to-pin compatible device with AVDD = 5 V.

### ABSOLUTE MAXIMUM RATINGS<sup>(1)</sup>

Over operating free-air temperature range, unless otherwise noted.

|   | VALUE |            | UNIT |
|---|-------|------------|------|
|   | MIN   | MAX        |      |
| AINP to GND or AINN to GND                  | -0.3  | REF + 0.3  | V    |
| AVDD to GND or DVDD to GND                  | -0.3  | 4          | V    |
| REF to GND                                  | -0.3  | 5.7        | V    |
| Digital input voltage to GND                | -0.3  | DVDD + 0.3 | V    |
| Digital output to GND                       | -0.3  | DVDD + 0.3 | V    |
| Operating temperature range, T <sub>A</sub> | -40   | +85        | °C   |
| Storage temperature range, T <sub>stg</sub> | -65   | +150       | °C   |

(1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *electrical characteristics* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### THERMAL INFORMATION

| THERMAL METRIC <sup>(1)</sup>                                   | ADS8867 |         | UNITS |
|---|---------|---------|-------|
|   | DGS     | DRC     |       |
|   | 10 PINS | 10 PINS |       |
| θ <sub>JA</sub> Junction-to-ambient thermal resistance          | 151.9   | 111.1   | °C/W  |
| θ <sub>JCTop</sub> Junction-to-case (top) thermal resistance    | 45.4    | 46.4    |       |
| θ <sub>JB</sub> Junction-to-board thermal resistance            | 72.2    | 45.9    |       |
| Ψ <sub>JT</sub> Junction-to-top characterization parameter      | 3.3     | 3.5     |       |
| Ψ <sub>JB</sub> Junction-to-board characterization parameter    | 70.9    | 45.5    |       |
| θ <sub>JCbot</sub> Junction-to-case (bottom) thermal resistance | N/A     | N/A     |       |

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

## ELECTRICAL CHARACTERISTICS

All minimum and maximum specifications are at  $T_A = -40^\circ\text{C}$  to  $+85^\circ\text{C}$ , AVDD = 3 V, DVDD = 3 V,  $V_{\text{REF}} = 5 \text{ V}$ ,  $V_{\text{CM}} = V_{\text{REF}} / 2 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

Typical specifications are at  $T_A = +25^\circ\text{C}$ , AVDD = 3 V, and DVDD = 3 V.

| PARAMETER                               | TEST CONDITIONS                                 | MIN   | TYP                    | MAX                    | UNIT                         |
|---|---|---|------------------------|------------------------|------------------------------|
| <b>ANALOG INPUT</b>                     |   |   |                        |                        |                              |
| Full-scale input span <sup>(1)(2)</sup> | AINP – AINN                                     | $-V_{\text{REF}}$                                       | $V_{\text{REF}}$       | $V_{\text{REF}}$       | V                            |
| Operating input range <sup>(1)(2)</sup> | AINP  | -0.1  | $V_{\text{REF}} + 0.1$ | $V_{\text{REF}} + 0.1$ | V                            |
| $V_{\text{CM}}$                         | AINN  | -0.1  | $V_{\text{REF}} + 0.1$ | $V_{\text{REF}} + 0.1$ | V                            |
| $V_{\text{CM}}$                         | Input common-mode range                         | 0   | $V_{\text{REF}} / 2$   | $V_{\text{REF}}$       | V                            |
| $C_i$                                   | Input capacitance                               | AINP and AINN terminal to GND                           | 59                     |                        | pF                           |
|   | Input leakage current                           | During acquisition for dc input                         | 5                      |                        | nA                           |
| <b>SYSTEM PERFORMANCE</b>               |   |   |                        |                        |                              |
| Resolution                              |   |   | 16                     |                        | Bits                         |
| NMC                                     | No missing codes                                |   | 16                     |                        | Bits                         |
| DNL                                     | Differential linearity                          | -0.99   | $\pm 0.5$              | 1                      | LSB <sup>(3)</sup>           |
| INL                                     | Integral linearity <sup>(4)</sup>               | -1  | $\pm 0.5$              | 1                      | LSB <sup>(3)</sup>           |
| $E_o$                                   | Offset error <sup>(5)</sup>                     | -4  | $\pm 1$                | 4                      | mV                           |
|   | Offset error drift with temperature             |   | $\pm 1.5$              |                        | $\mu\text{V}/^\circ\text{C}$ |
| $E_g$                                   | Gain error                                      | -0.01   | $\pm 0.005$            | 0.01                   | %FSR                         |
|   | Gain error drift with temperature               |   | $\pm 0.15$             |                        | ppm/ $^\circ\text{C}$        |
| CMRR                                    | Common-mode rejection ratio                     | With common-mode input signal = 5 V <sub>PP</sub> at dc | 90                     | 100                    | dB                           |
| PSRR                                    | Power-supply rejection ratio                    | At mid-code   | 80                     |                        | dB                           |
|   | Transition noise                                |   | 0.35                   |                        | LSB                          |
| <b>SAMPLING DYNAMICS</b>                |   |   |                        |                        |                              |
| $t_{\text{conv}}$                       | Conversion time                                 |   | 500                    | 8800                   | ns                           |
| $t_{\text{ACQ}}$                        | Acquisition time                                |   | 1200                   |                        | ns                           |
|   | Maximum throughput rate with or without latency |   |                        | 100                    | kHz                          |
|   | Aperture delay                                  |   | 4                      |                        | ns                           |
|   | Aperture jitter, RMS                            |   | 5                      |                        | ps                           |
|   | Step response                                   | Settling to 16-bit accuracy                             | 1200                   |                        | ns                           |
|   | Overshoot recovery                              | Settling to 16-bit accuracy                             | 1200                   |                        | ns                           |

(1) Ideal input span, does not include gain or offset error.

(2) Specified for  $V_{\text{CM}} = V_{\text{REF}} / 2$ . Refer to the *Analog Input* section for the effect of  $V_{\text{CM}}$  on the full-scale input range.

(3) LSB = least significant bit.

(4) This parameter is the endpoint INL, not best-fit.

(5) Measured relative to actual measured reference.

**ELECTRICAL CHARACTERISTICS (continued)**

All minimum and maximum specifications are at  $T_A = -40^\circ\text{C}$  to  $+85^\circ\text{C}$ , AVDD = 3 V, DVDD = 3 V,  $V_{\text{REF}} = 5 \text{ V}$ ,  $V_{\text{CM}} = V_{\text{REF}} / 2 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

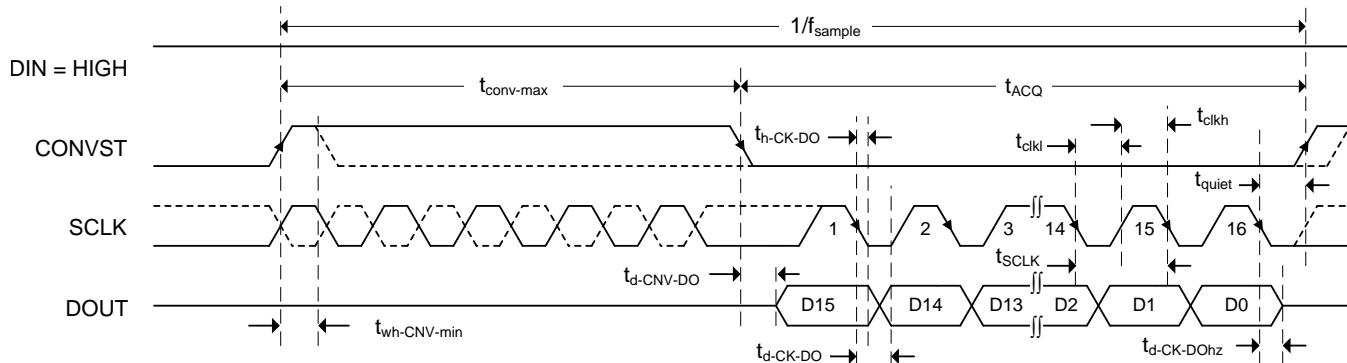
Typical specifications are at  $T_A = +25^\circ\text{C}$ , AVDD = 3 V, and DVDD = 3 V.

| PARAMETER  | TEST CONDITIONS                           |   | MIN        | TYP  | MAX        | UNIT |
|--|---|---|------------|------|------------|------|
| <b>DYNAMIC CHARACTERISTICS</b>                       |   |   |            |      |            |      |
| SINAD<br>Signal-to-noise + distortion <sup>(6)</sup> | At 1 kHz, $V_{\text{REF}} = 5 \text{ V}$  |   | 95         | 96.4 |            | dB   |
|  | At 10 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 95.4 |            | dB   |
|  | At 49 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 91.6 |            | dB   |
| SNR<br>Signal-to-noise ratio <sup>(6)</sup>          | At 1 kHz, $V_{\text{REF}} = 5 \text{ V}$  |   | 95.1       | 96.5 |            | dB   |
|  | At 10 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 95.5 |            | dB   |
|  | At 49 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 92   |            | dB   |
| THD<br>Total harmonic distortion <sup>(6)(7)</sup>   | At 1 kHz, $V_{\text{REF}} = 5 \text{ V}$  |   |            | -112 |            | dB   |
|  | At 10 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | -112 |            | dB   |
|  | At 49 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | -102 |            | dB   |
| SFDR<br>Spurious-free dynamic range <sup>(6)</sup>   | At 1 kHz, $V_{\text{REF}} = 5 \text{ V}$  |   |            | 112  |            | dB   |
|  | At 10 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 112  |            | dB   |
|  | At 49 kHz, $V_{\text{REF}} = 5 \text{ V}$ |   |            | 102  |            | dB   |
| BW <sub>-3dB</sub><br>–3-dB small-signal bandwidth   |   |   |            | 30   |            | MHz  |
| <b>EXTERNAL REFERENCE INPUT</b>                      |   |   |            |      |            |      |
| V <sub>REF</sub>                                     | Input range                               |   | 2.5        |      | 5          | V    |
|  | Reference input current                   | During conversion, 100-kHz sample rate, mid-code          |            | 35   |            | µA   |
|  | Reference leakage current                 |   |            | 250  |            | nA   |
| C <sub>REF</sub>                                     | Decoupling capacitor at the REF input     |   | 10         | 22   |            | µF   |
| <b>POWER-SUPPLY REQUIREMENTS</b>                     |   |   |            |      |            |      |
| Power-supply voltage                                 | AVDD                                      | Analog supply   | 2.7        | 3    | 3.6        | V    |
|  | DVDD                                      | Digital supply range                                      | 1.65       | 1.8  | 3.6        | V    |
| Supply current                                       | AVDD                                      | 100-kHz sample rate, AVDD = 3 V                           |            | 0.23 | 0.4        | mA   |
| P <sub>VA</sub>                                      | Power dissipation                         |   | 0.7        | 1.2  |            | mW   |
|  | 100-kHz sample rate, AVDD = 3 V           |   | 70         |      |            | µW   |
| I <sub>PD</sub>                                      | Device power-down current <sup>(8)</sup>  |   | 50         |      |            | nA   |
| <b>DIGITAL INPUTS: LOGIC FAMILY (CMOS)</b>           |   |   |            |      |            |      |
| V <sub>IH</sub>                                      | High-level input voltage                  |   | 0.8 × DVDD |      | DVDD + 0.3 | V    |
|  | 2.3 V < DVDD < 3.6 V                      |   | 0.7 × DVDD |      | DVDD + 0.3 | V    |
| V <sub>IL</sub>                                      | Low-level input voltage                   |   | -0.3       |      | 0.2 × DVDD | V    |
|  | 1.65 V < DVDD < 2.3 V                     |   | -0.3       |      | 0.3 × DVDD | V    |
| I <sub>LK</sub>                                      | Digital input leakage current             |   | ±10        |      | ±100       | nA   |
| <b>DIGITAL OUTPUTS: LOGIC FAMILY (CMOS)</b>          |   |   |            |      |            |      |
| V <sub>OH</sub>                                      | High-level output voltage                 | I <sub>O</sub> = 500-µA source, C <sub>LOAD</sub> = 20 pF | 0.8 × DVDD |      | DVDD       | V    |
| V <sub>OL</sub>                                      | Low-level output voltage                  | I <sub>O</sub> = 500-µA sink, C <sub>LOAD</sub> = 20 pF   | 0          |      | 0.2 × DVDD | V    |
| <b>TEMPERATURE RANGE</b>                             |   |   |            |      |            |      |
| T <sub>A</sub>                                       | Operating free-air temperature            |   | -40        |      | +85        | °C   |

- (6) All specifications expressed in decibels (dB) refer to the full-scale input (FSR) and are tested with an input signal 0.5 dB below full-scale, unless otherwise specified.
- (7) Calculated on the first nine harmonics of the input frequency.
- (8) The device automatically enters a power-down state at the end of every conversion, and remains in power-down during the acquisition phase.

## TIMING CHARACTERISTICS

### 3-WIRE OPERATION



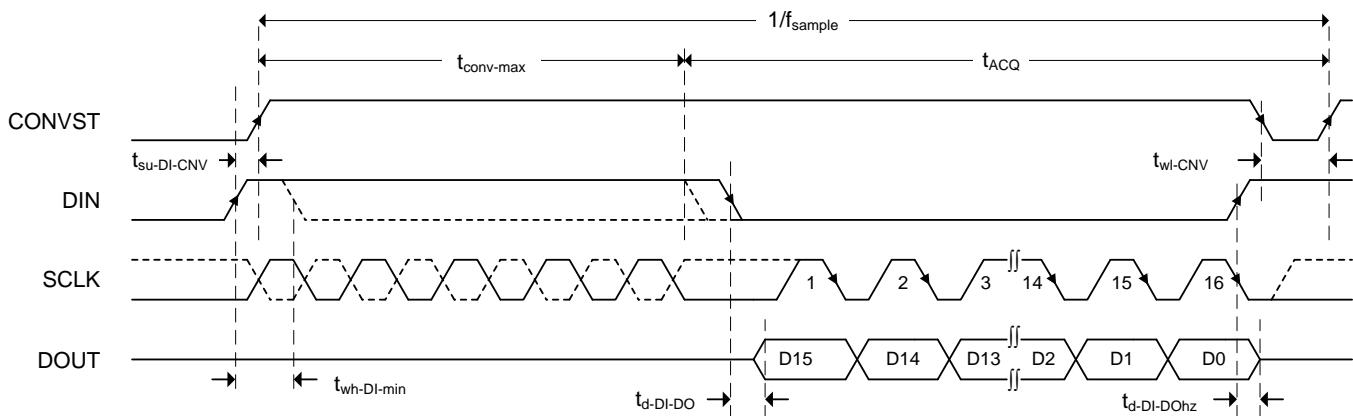
**Figure 1. 3-Wire Operation: CONVST Functions as Chip Select**

**Table 1. TIMING REQUIREMENTS: 3-Wire Operation<sup>(1)</sup>**

| PARAMETER                         | MIN   | TYP | MAX  | UNIT       |
|-----------------------------------|-------|-----|------|------------|
| $t_{ACQ}$                         | 1200  |     |      | ns         |
| $t_{conv}$                        | 500   |     | 8800 | ns         |
| $1/f_{sample}$                    | 10000 |     |      | ns         |
| $t_{wh\text{-}CNV}$               | 10    |     |      | ns         |
| $f_{SCLK}$                        |       |     | 16   | MHz        |
| $t_{sCLK}$                        | 62.5  |     |      | ns         |
| $t_{clk}$                         | 0.45  |     | 0.55 | $t_{sCLK}$ |
| $t_{clkh}$                        | 0.45  |     | 0.55 | $t_{sCLK}$ |
| $t_{h\text{-}CK\text{-}DO}$       | 3     |     |      | ns         |
| $t_{d\text{-}CK\text{-}DO}$       |       |     | 13.4 | ns         |
| $t_{d\text{-}CNV\text{-}DO}$      |       |     | 12.3 | ns         |
| $t_{d\text{-}CNV\text{-}DO}_{hz}$ |       |     | 13.2 | ns         |
| $t_{quiet}$                       | 20    |     |      | ns         |

(1) All specifications are at  $T_A = -40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$ , AVDD = 3 V, and DVDD = 3 V, unless otherwise noted.

## 4-WIRE OPERATION



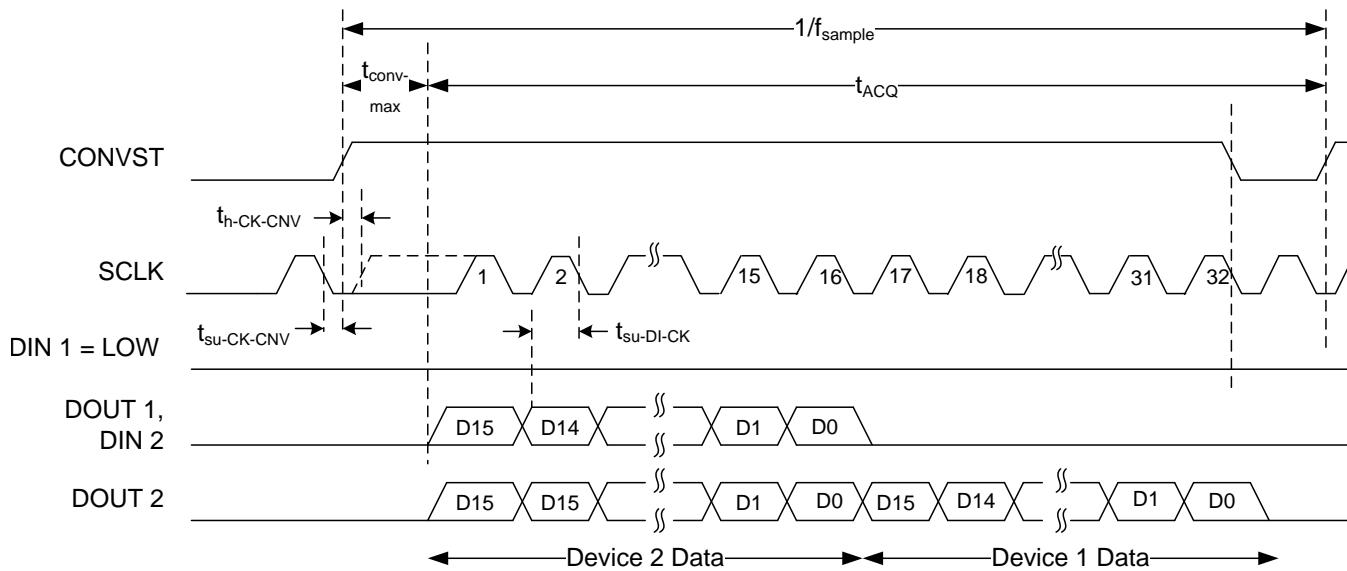
**Figure 2. 4-Wire Operation: DIN Functions as Chip Select**

**Table 2. TIMING REQUIREMENTS: 4-Wire Operation<sup>(1)</sup>**

| PARAMETER              | MIN   | TYP | MAX  | UNIT |
|------------------------|-------|-----|------|------|
| $t_{\text{ACQ}}$       | 1200  |     |      | ns   |
| $t_{\text{conv}}$      | 500   |     | 8800 | ns   |
| $1/f_{\text{sample}}$  | 10000 |     |      | ns   |
| $t_{\text{wh-DI}}$     | 10    |     |      | ns   |
| $t_{\text{wl-CNV}}$    | 20    |     |      | ns   |
| $t_{\text{d-DI-DO}}$   |       |     | 12.3 | ns   |
| $t_{\text{d-DI-DOHz}}$ |       |     | 13.2 | ns   |
| $t_{\text{su-DI-CNV}}$ | 7.5   |     |      | ns   |
| $t_{\text{h-DI-CNV}}$  | 0     |     |      | ns   |

(1) All specifications are at  $T_A = -40^\circ\text{C}$  to  $+85^\circ\text{C}$ , AVDD = 3 V, and DVDD = 3 V, unless otherwise noted.

## DAISY-CHAIN OPERATION



**Figure 3. Daisy-Chain Operation: Two Devices**

**Table 3. TIMING REQUIREMENTS: Daisy-Chain<sup>(1)</sup>**

| PARAMETER       |  | MIN   | TYP | MAX  | UNIT |
|-----------------|--|-------|-----|------|------|
| $t_{ACQ}$       | Acquisition time                                 | 1200  |     |      | ns   |
| $t_{conv}$      | Conversion time                                  | 500   |     | 8800 | ns   |
| $1/f_{sample}$  | Time between conversions                         | 10000 |     |      | ns   |
| $t_{su-CK-CNV}$ | Setup time: SCLK valid to CONVST rising edge     | 5     |     |      | ns   |
| $t_{h-CK-CNV}$  | Hold time: SCLK valid from CONVST rising edge    | 5     |     |      | ns   |
| $t_{su-DI-CNV}$ | Setup time: DIN low to CONVST rising edge (see ) | 7.5   |     |      | ns   |
| $t_{h-DI-CNV}$  | Hold time: DIN low from CONVST rising edge       | 0     |     |      | ns   |
| $t_{su-DI-CK}$  | Setup time: DIN valid to SCLK falling edge       | 1.5   |     |      | ns   |

(1) All specifications are at  $T_A = -40^\circ\text{C}$  to  $+85^\circ\text{C}$ , AVDD = 3 V, and DVDD = 3 V, unless otherwise noted.

## EQUIVALENT CIRCUITS

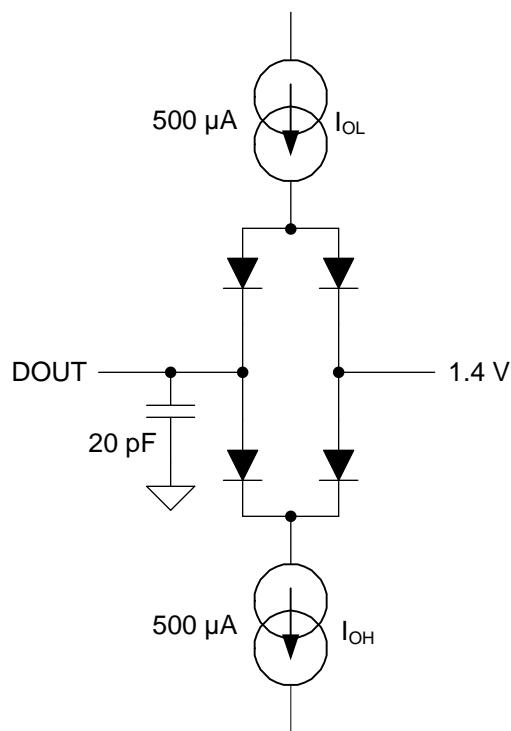


Figure 4. Load Circuit for Digital Interface Timing

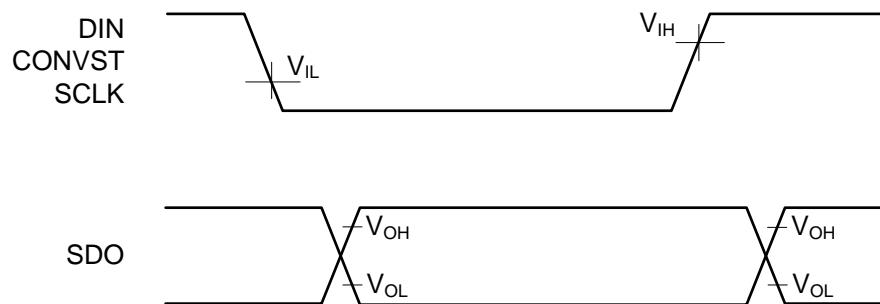
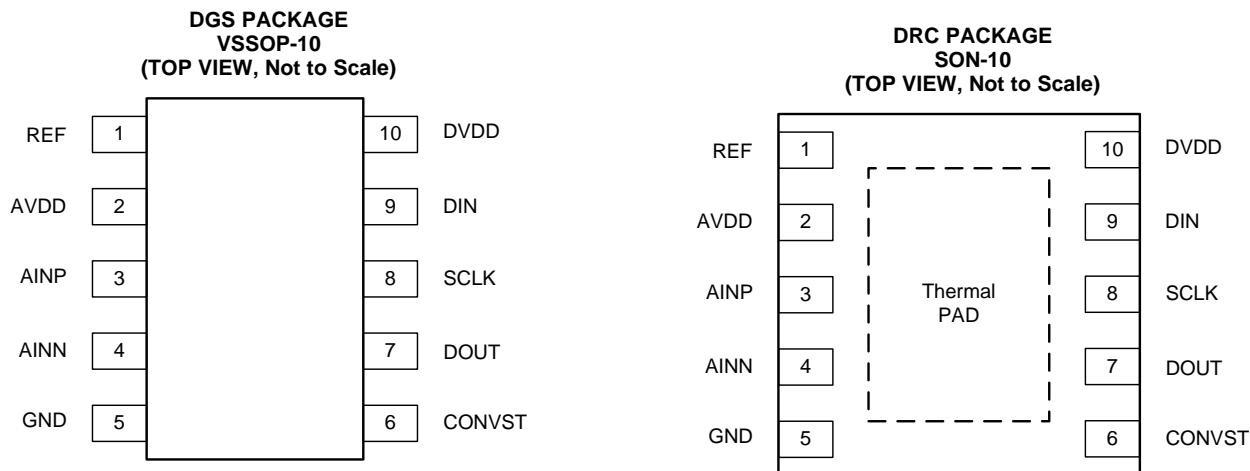


Figure 5. Voltage Levels for Timing

## PIN CONFIGURATIONS

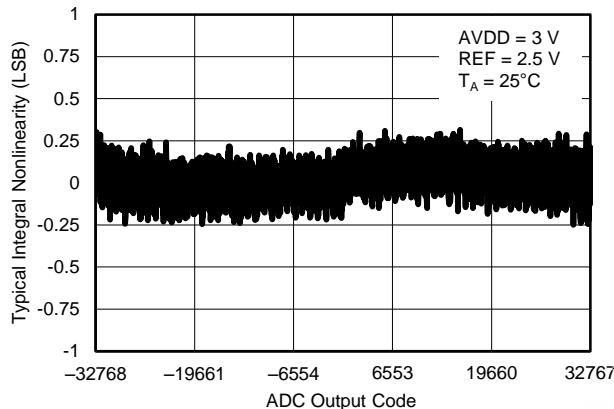


## PIN ASSIGNMENTS

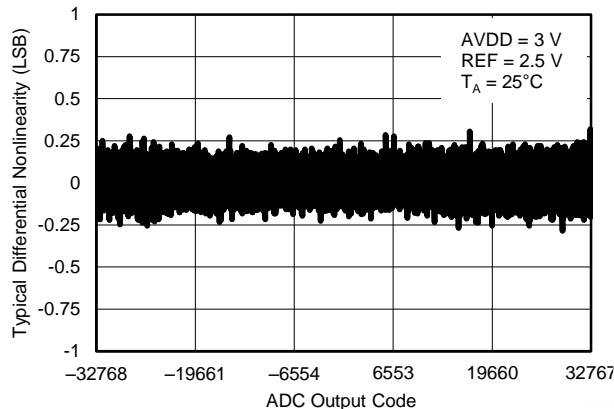
| PIN NAME    | PIN NUMBER | FUNCTION        | DESCRIPTION   |
|-------------|------------|-----------------|---|
| AINN        | 4          | Analog input    | Inverting analog signal input   |
| AINP        | 3          | Analog input    | Noninverting analog signal input  |
| AVDD        | 2          | Analog          | Analog power supply.<br>This pin must be decoupled to GND with a 1- $\mu$ F capacitor.  |
| CONVST      | 6          | Digital input   | Convert input.<br>This pin also functions as the $\overline{CS}$ input in 3-wire interface mode. Refer to the <a href="#">Description</a> and <a href="#">Timing Characteristics</a> sections for more details.   |
| DIN         | 9          | Digital input   | Serial data input.<br>The DIN level at the start of a conversion selects the mode of operation (such as $\overline{CS}$ or daisy-chain mode). This pin also serves as the CS input in 4-wire interface mode. Refer to the <a href="#">Description</a> and <a href="#">Timing Characteristics</a> sections for more details. |
| DOUT        | 7          | Digital output  | Serial data output  |
| DVDD        | 10         | Power supply    | Digital interface power supply.<br>This pin must be decoupled to GND with a 1- $\mu$ F capacitor.   |
| GND         | 5          | Analog, digital | Device ground.<br>Note that this pin is a common ground pin for both the analog power supply (AVDD) and digital I/O supply (DVDD). The reference return line is also internally connected to this pin.  |
| REF         | 1          | Analog          | Positive reference input.<br>This pin must be decoupled with a 10- $\mu$ F or larger capacitor.   |
| SCLK        | 8          | Digital input   | Clock input for serial interface.<br>Data output (on DOUT) are synchronized with this clock.  |
| Thermal pad | —          | Thermal pad     | Exposed thermal pad.<br>Texas Instruments recommends connecting the thermal pad to the printed circuit board (PCB) ground.  |

## TYPICAL CHARACTERISTICS

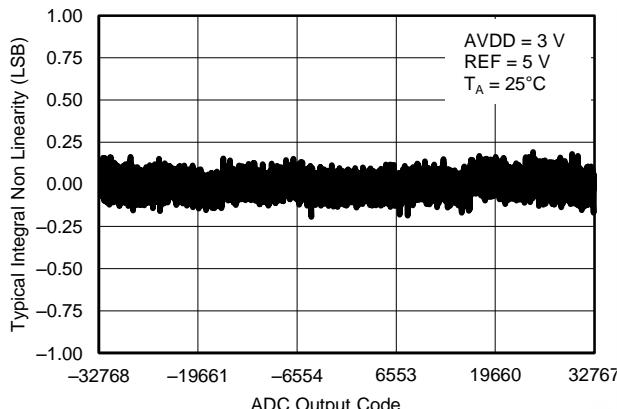
At  $T_A = +25^\circ\text{C}$ ,  $\text{AVDD} = 3 \text{ V}$ ,  $\text{DVDD} = 3 \text{ V}$ ,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.



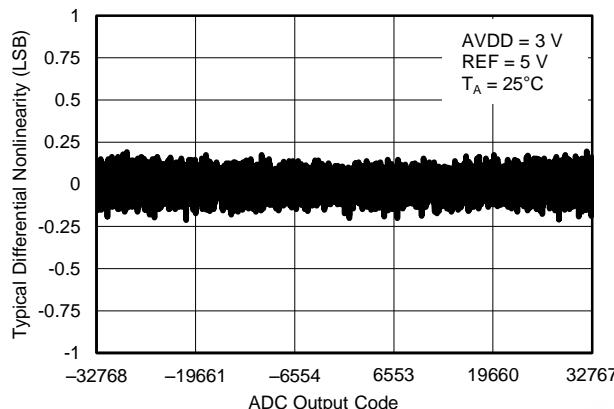
**Figure 6. TYPICAL INL ( $V_{\text{REF}} = 2.5 \text{ V}$ )**



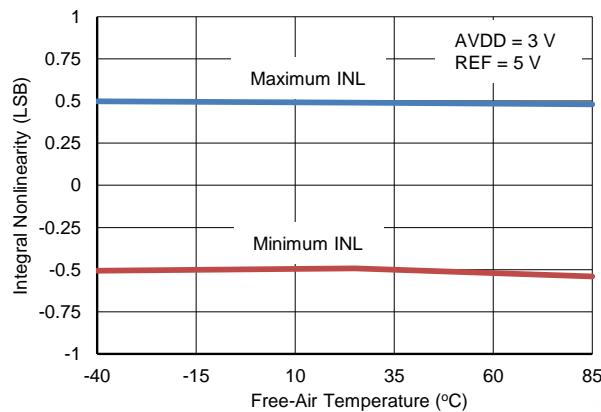
**Figure 7. TYPICAL DNL ( $V_{\text{REF}} = 2.5 \text{ V}$ )**



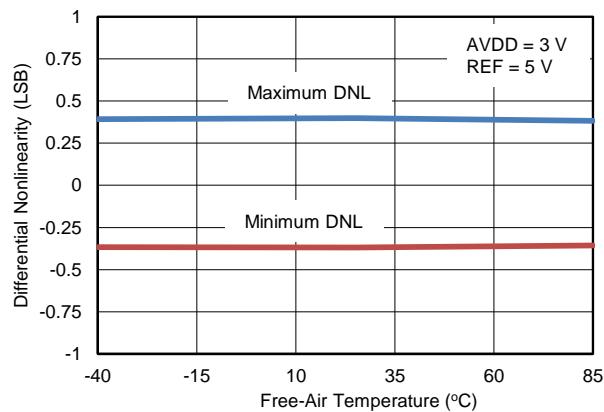
**Figure 8. TYPICAL INL ( $V_{\text{REF}} = 5 \text{ V}$ )**



**Figure 9. TYPICAL DNL ( $V_{\text{REF}} = 5 \text{ V}$ )**



**Figure 10. INL vs TEMPERATURE**



**Figure 11. DNL vs TEMPERATURE**

### TYPICAL CHARACTERISTICS (continued)

At  $T_A = +25^\circ\text{C}$ ,  $\text{AVDD} = 3 \text{ V}$ ,  $\text{DVDD} = 3 \text{ V}$ ,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

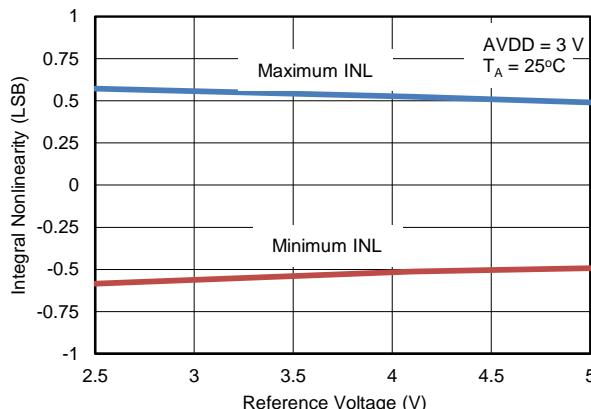


Figure 12. INL vs REFERENCE VOLTAGE

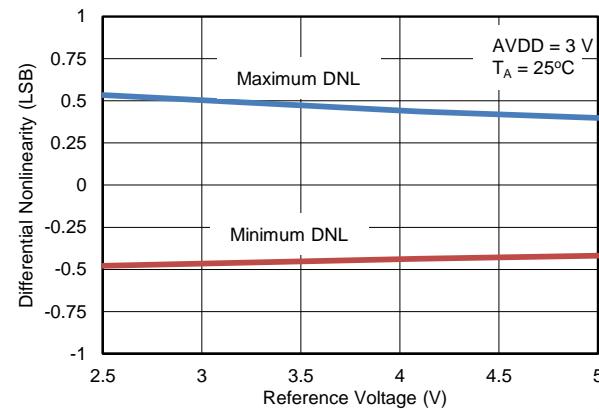


Figure 13. DNL vs REFERENCE VOLTAGE

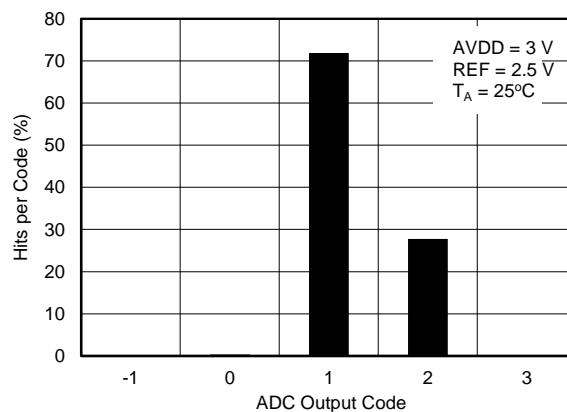


Figure 14. DC INPUT HISTOGRAM ( $V_{\text{REF}} = 2.5 \text{ V}$ )

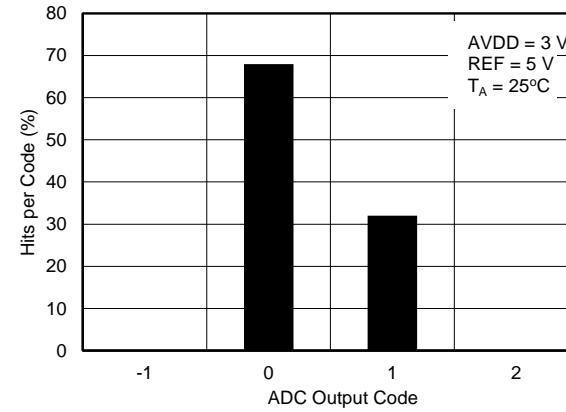


Figure 15. DC INPUT HISTOGRAM ( $V_{\text{REF}} = 5 \text{ V}$ )

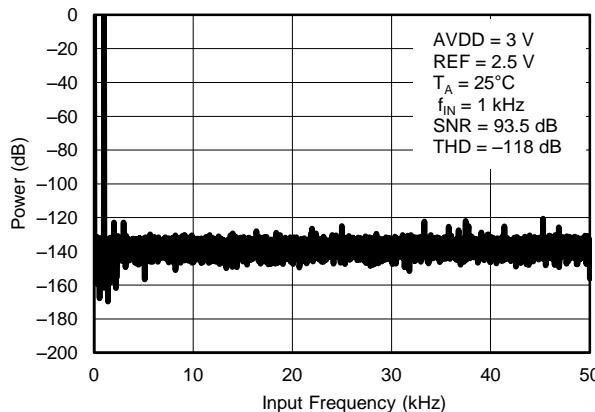


Figure 16. TYPICAL FFT ( $V_{\text{REF}} = 2.5 \text{ V}$ )

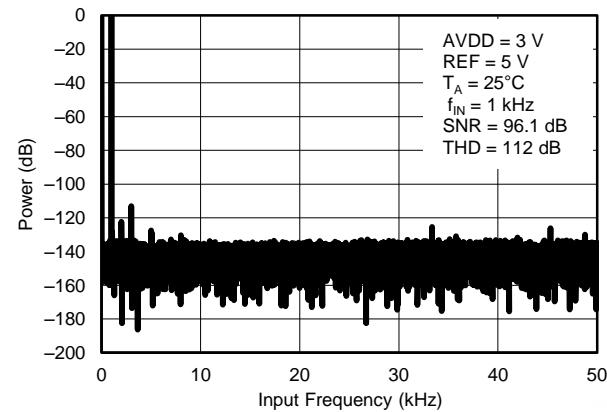


Figure 17. TYPICAL FFT ( $V_{\text{REF}} = 5 \text{ V}$ )

### TYPICAL CHARACTERISTICS (continued)

At  $T_A = +25^\circ\text{C}$ , AVDD = 3 V, DVDD = 3 V,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

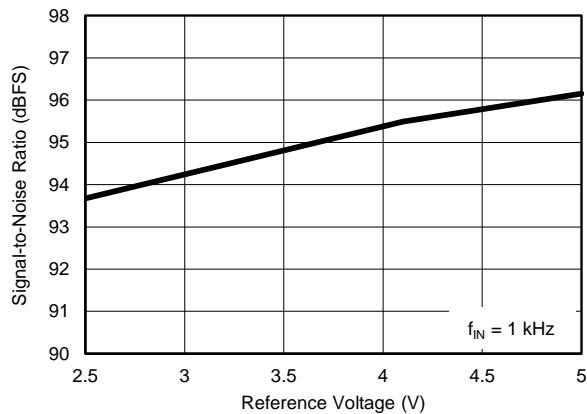


Figure 18. SNR vs REFERENCE VOLTAGE

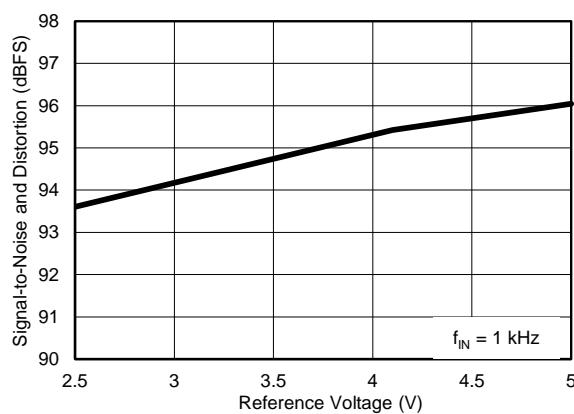


Figure 19. SINAD vs REFERENCE VOLTAGE

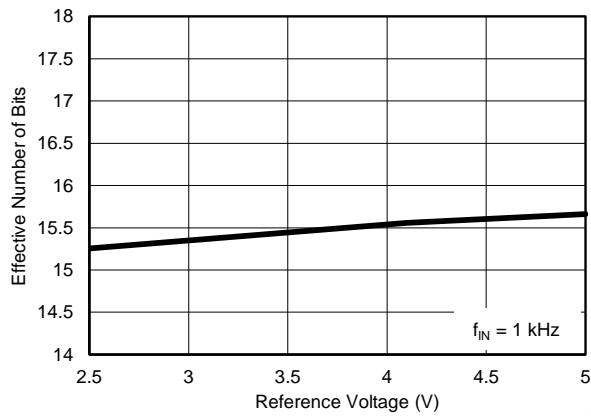


Figure 20. ENOB vs REFERENCE VOLTAGE

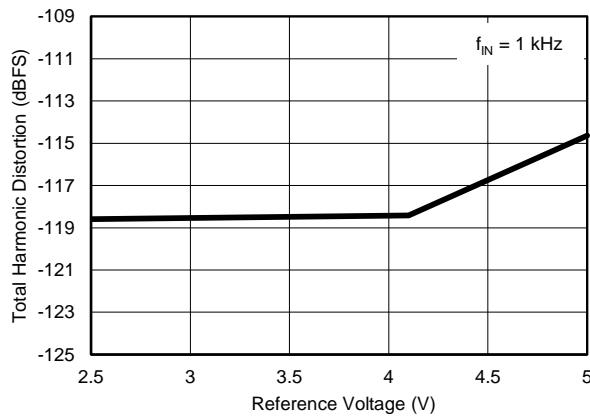


Figure 21. THD vs REFERENCE VOLTAGE

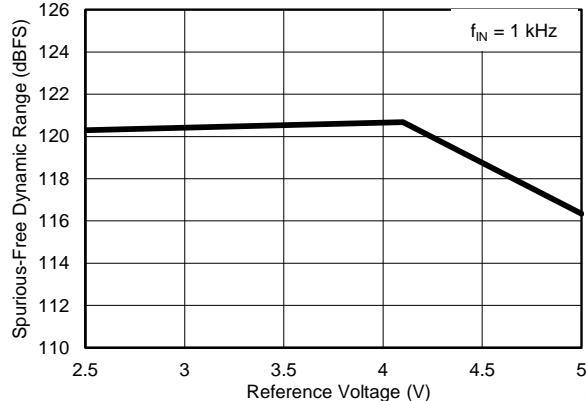


Figure 22. SFDR vs REFERENCE VOLTAGE

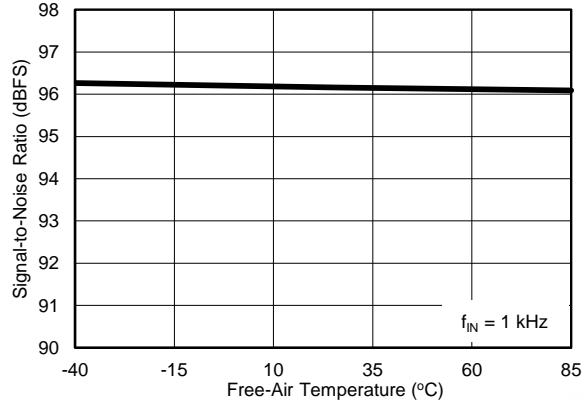


Figure 23. SNR vs TEMPERATURE

### TYPICAL CHARACTERISTICS (continued)

At  $T_A = +25^\circ\text{C}$ ,  $\text{AVDD} = 3 \text{ V}$ ,  $\text{DVDD} = 3 \text{ V}$ ,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

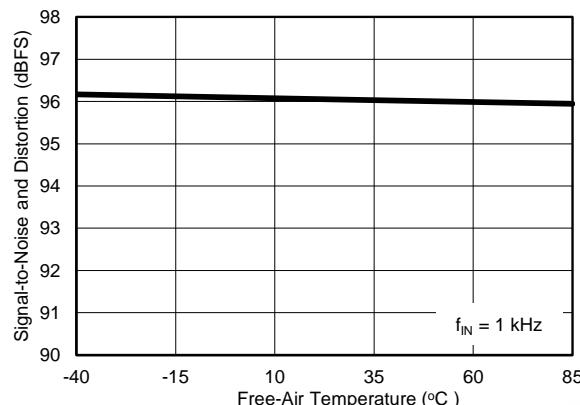


Figure 24. SINAD vs TEMPERATURE

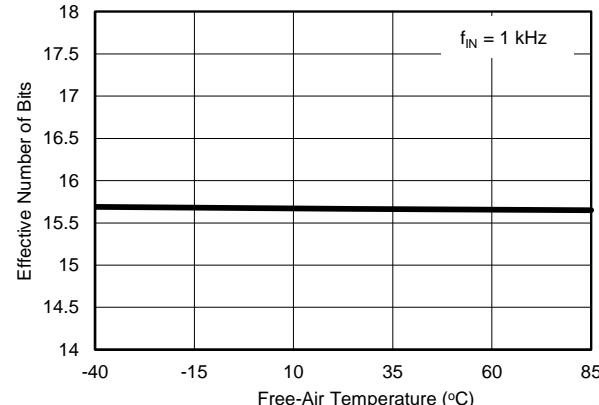


Figure 25. ENOB vs TEMPERATURE

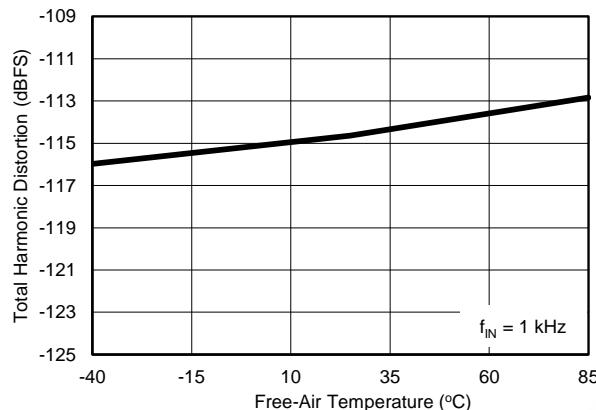


Figure 26. THD vs TEMPERATURE

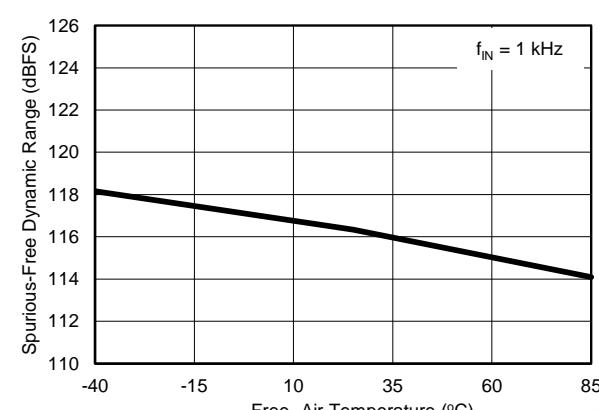


Figure 27. SFDR vs TEMPERATURE

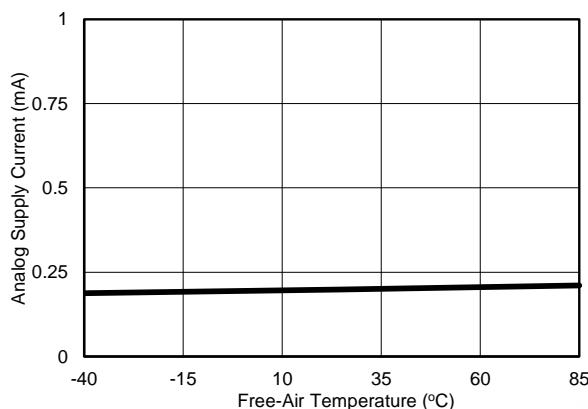


Figure 28. SUPPLY CURRENT vs TEMPERATURE

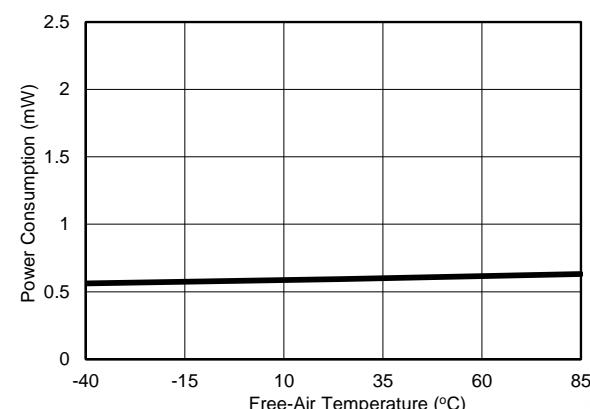


Figure 29. POWER CONSUMPTION vs TEMPERATURE

### TYPICAL CHARACTERISTICS (continued)

At  $T_A = +25^\circ\text{C}$ ,  $\text{AVDD} = 3 \text{ V}$ ,  $\text{DVDD} = 3 \text{ V}$ ,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

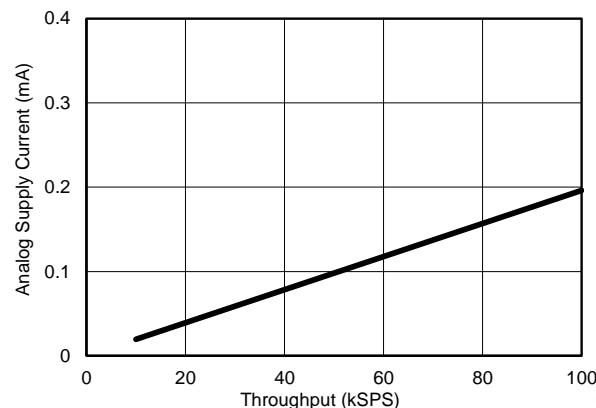


Figure 30. SUPPLY CURRENT vs THROUHPUT

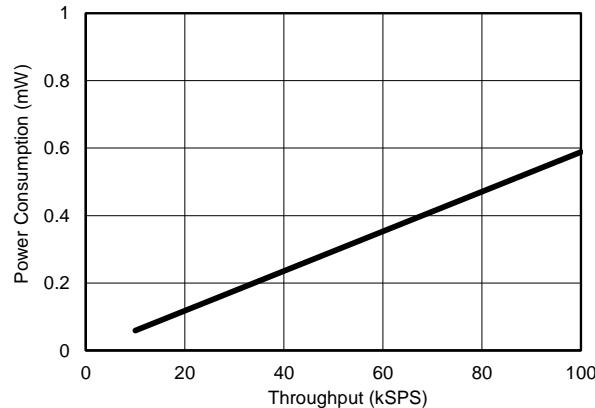


Figure 31. POWER CONSUMPTION vs THROUHPUT

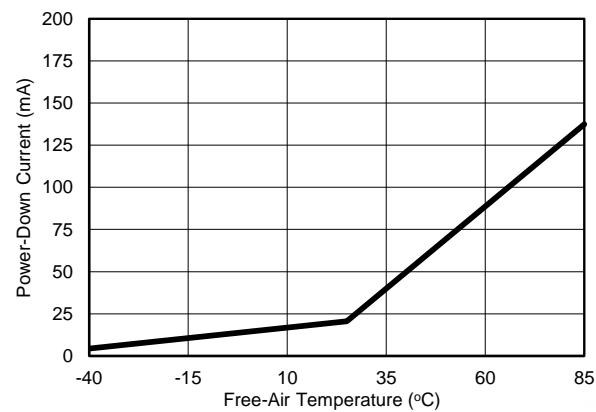


Figure 32. POWER-DOWN CURRENT vs TEMPERATURE

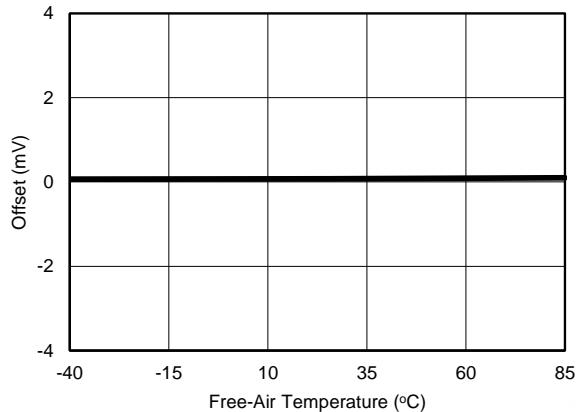


Figure 33. OFFSET vs TEMPERATURE

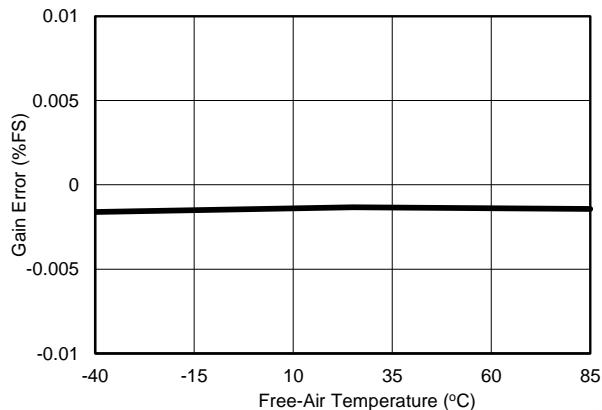


Figure 34. GAIN ERROR vs TEMPERATURE

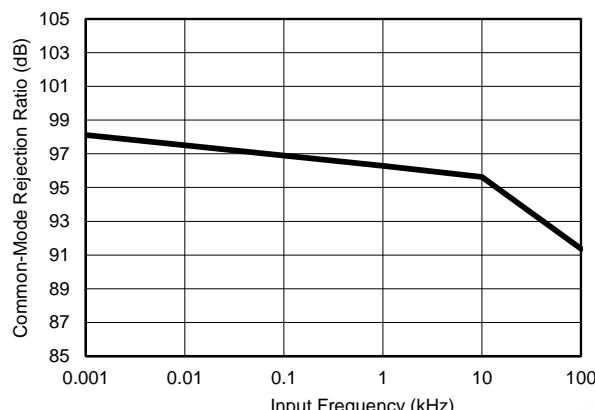


Figure 35. CMRR vs INPUT FREQUENCY

### TYPICAL CHARACTERISTICS (continued)

At  $T_A = +25^\circ\text{C}$ , AVDD = 3 V, DVDD = 3 V,  $V_{\text{REF}} = 5 \text{ V}$ , and  $f_{\text{SAMPLE}} = 100 \text{ kSPS}$ , unless otherwise noted.

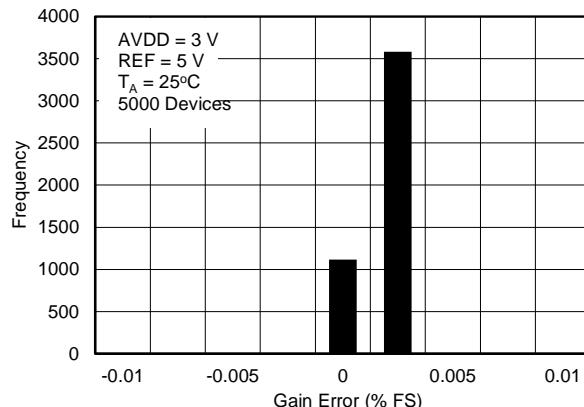


Figure 36. TYPICAL DISTRIBUTION OF GAIN ERROR

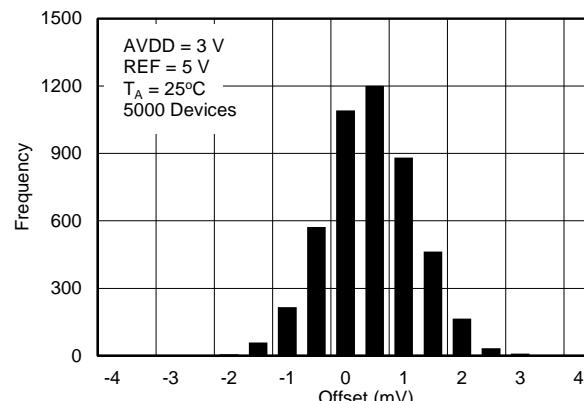


Figure 37. TYPICAL DISTRIBUTION OF OFFSET ERROR

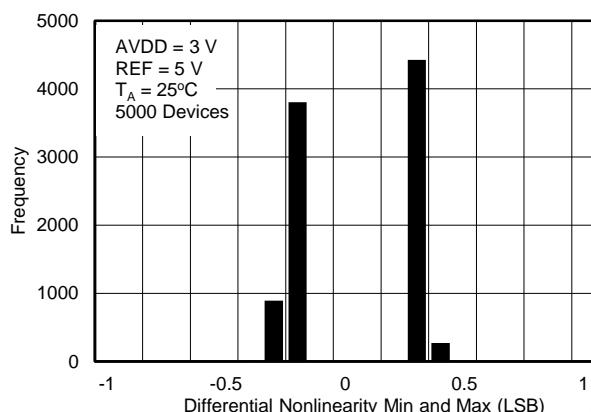


Figure 38. TYPICAL DISTRIBUTION OF DIFFERENTIAL NONLINEARITY (Minimum and Maximum)

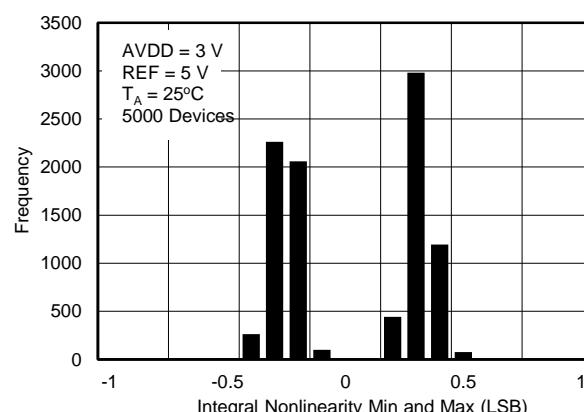


Figure 39. TYPICAL DISTRIBUTION OF INTEGRAL NONLINEARITY (Minimum and Maximum)

## OVERVIEW

The ADS8867 is a high-speed, successive approximation register (SAR), analog-to-digital converter (ADC) from a 16- and 18-bit product family. This compact device features high performance. Power consumption is inherently low and scales linearly with sampling speed. The architecture is based on charge redistribution, which inherently includes a sample-and-hold (S/H) function.

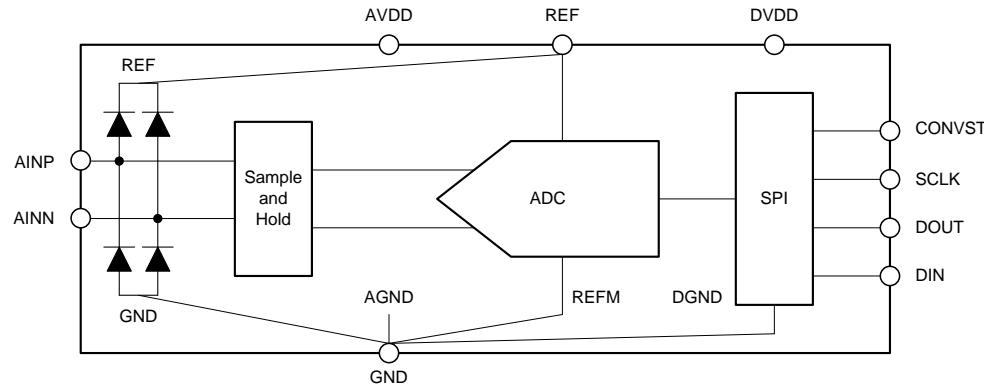
The ADS8867 supports a true-differential analog input across two pins (INP and INN). When a conversion is initiated, the differential input on these pins is sampled on the internal capacitor array. While a conversion is in progress, both the INP and INN inputs are disconnected from the internal circuit.

The ADS8867 uses an internal clock to perform conversions. The device reconnects the sampling capacitors to the INP and INN pins after conversion and then enters an acquisition phase. During the acquisition phase, the device is powered down and the conversion result can be read.

The device digital output is available in SPI-compatible format, which makes interfacing with microprocessors, digital signal processors (DSPs), or field-programmable gate arrays (FPGAs) easy.

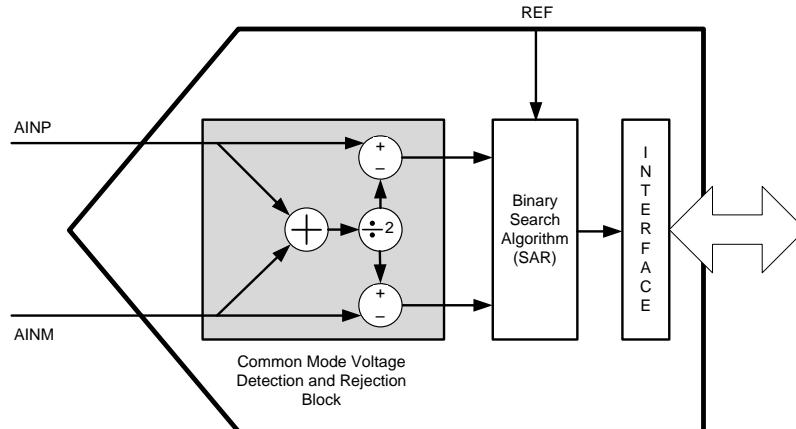
## ANALOG INPUT

As shown in [Figure 40](#), the device features a differential analog input. Both positive and negative inputs are individually sampled on 55-pF sampling capacitors and the device converts for the voltage difference between the two sampled values:  $V_{INP} - V_{INN}$ .



**Figure 40. Detailed Block Diagram**

Most differential input SAR ADCs prohibit the input common-mode voltage,  $V_{CM}$  (that is, the average voltage between the inputs), at AINP or AINM from varying more than approximately 10% beyond the mid-scale input value. As shown in [Figure 41](#), the device has a unique common-mode voltage detection and rejection block that does not have this restriction and thus allows  $V_{CM}$  to be set to any value between 0 V and  $V_{REF}$  without degrading device performance.



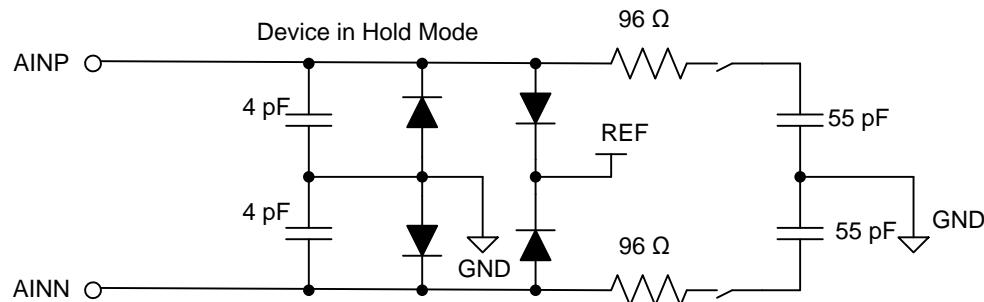
**Figure 41. Conceptual Diagram: True Differential Input Structure**

[Table 4](#) shows the full-scale input range of the device as a function of input common-mode voltage. The device offers a maximum dynamic range for  $V_{CM} = V_{REF} / 2$ . The differential input with wide common-mode range allows connecting differential signals from sensors without any signal conditioning.

**Table 4. Full-Scale Input Range**

| $V_{CM}$               | ABSOLUTE INPUT RANGE                         |  | FULL SCALE INPUT RANGE ( $V_{FS}$ )                                     |
|------------------------|--|--|---|
|                        | $V_{AINP}$                                   | $V_{AINN}$                                   |   |
| $V_{CM} < V_{REF} / 2$ | 0 to $2 \times V_{CM}$                       | 0 to $2 \times V_{CM}$                       | ( $-2 \times V_{CM}$ ) to ( $2 \times V_{CM}$ )                         |
| $V_{CM} = V_{REF} / 2$ | 0 to $V_{REF}$                               | 0 to $V_{REF}$                               | ( $-V_{REF}$ ) to ( $V_{REF}$ )   |
| $V_{CM} > V_{REF} / 2$ | ( $2 \times V_{CM} - V_{REF}$ ) to $V_{REF}$ | ( $2 \times V_{CM} - V_{REF}$ ) to $V_{REF}$ | ( $-2 \times (V_{CM} - V_{REF})$ ) to ( $2 \times (V_{CM} - V_{REF})$ ) |

[Figure 42](#) shows an equivalent circuit of the input sampling stage. The sampling switch is represented by a 96- $\Omega$  resistance in series with the ideal switch. Refer to the [ADC Input Driver](#) section for more details on the recommended driving circuits.

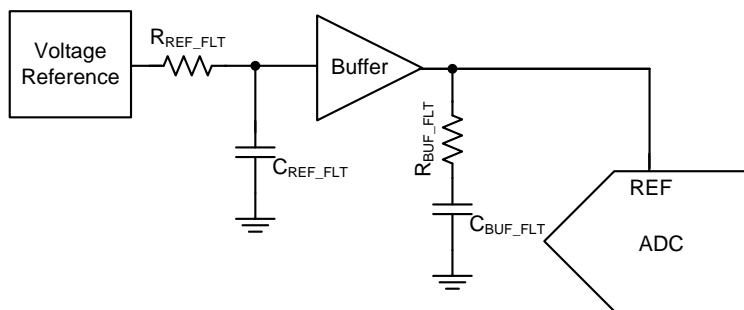


**Figure 42. Input Sampling Stage Equivalent Circuit**

[Figure 40](#) and [Figure 42](#) illustrate electrostatic discharge (ESD) protection diodes to REF and GND from both analog inputs. Make sure that these diodes do not turn on by keeping the analog inputs within the specified range.

## REFERENCE

The device operates with an external reference voltage and switches binary-weighted capacitors onto the reference terminal (REF pin) during the conversion process. The switching frequency is proportional to the internal conversion clock frequency but the dynamic charge requirements are a function of the absolute value of the input voltage and reference voltage. This dynamic load must be supported by a reference driver circuit without degrading the noise and linearity performance of the device. During the acquisition process, the device automatically powers down and does not take any dynamic current from the external reference source. The basic circuit diagram for such a reference driver circuit for precision ADCs is shown in [Figure 43](#). Refer to the [ADC Reference Driver](#) section for more details on the application circuits.



**Figure 43. Reference Driver Schematic**

## CLOCK

The device uses an internal clock for conversion. Conversion duration may vary but is bounded by the minimum and maximum value of  $t_{conv}$ , as specified in the [Timing Characteristics](#) section. An external SCLK is only used for a serial data read operation. Data are read after a conversion completes and when the device is in acquisition phase for the next sample.

## ADC TRANSFER FUNCTION

The ADS8867 is a unipolar, differential input device. The device output is in two's compliment format.

Figure 44 shows ideal characteristics for the device. The full-scale range for the ADC input (AINP – AINN) is equal to twice the reference input voltage to the ADC ( $2 \times V_{REF}$ ). The LSB for the ADC is given by Equation 1.

$$1 \text{ LSB} = [2 \times (V_{REF} / 2^{16})] \quad (1)$$

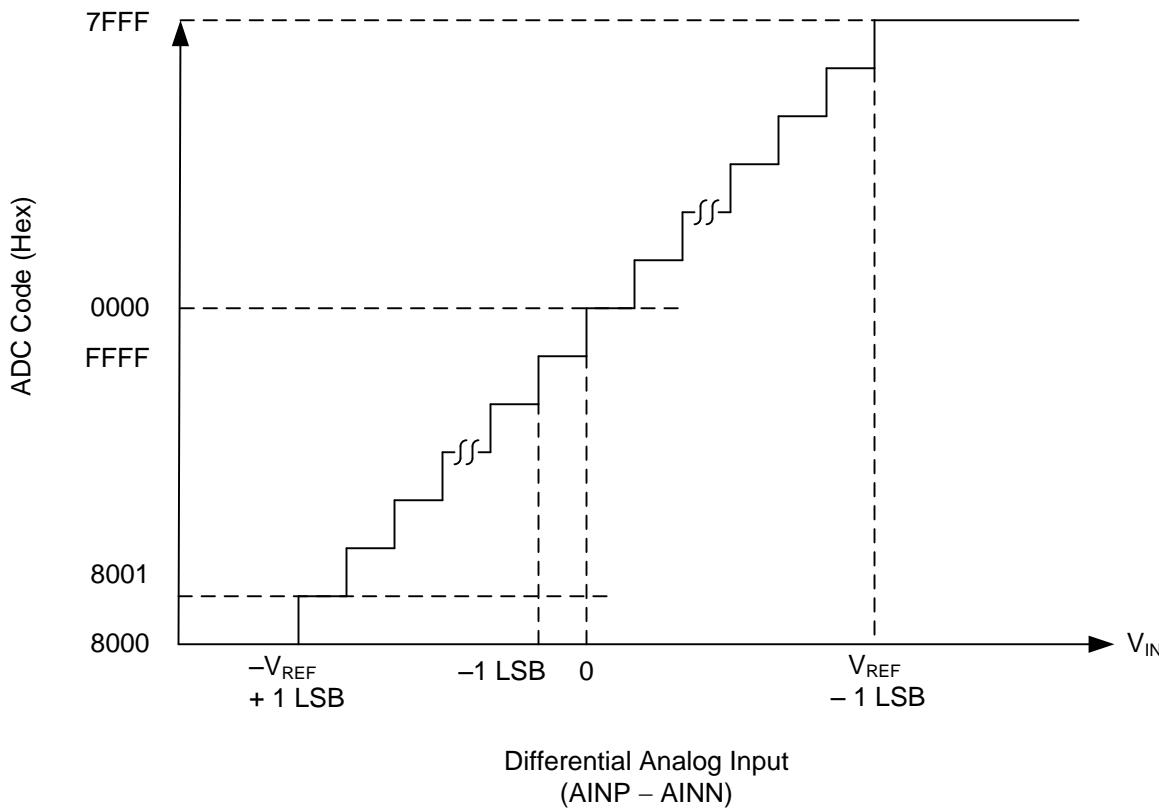


Figure 44. Transfer Characteristics

## DIGITAL INTERFACE

The ADS8867 is a low pin-count device. However, the device offers three different options for interfacing with the digital host.

These options can be broadly classified as being either CS mode (in either a 3- or 4-wire interface) or daisy-chain mode. The device operates in CS mode if DIN is high at the CONVST rising edge. If DIN is low at the CONVST rising edge, or if DIN and CONVST are connected together, the device operates in daisy-chain mode.

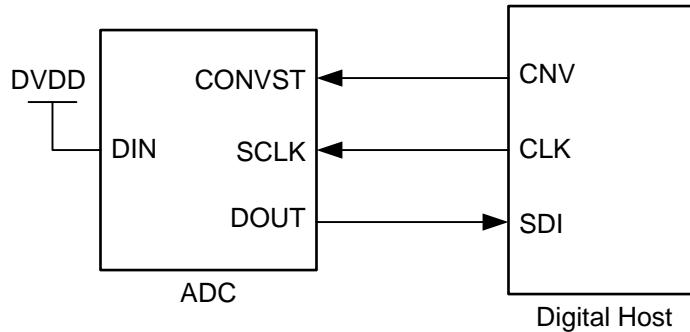
The 3-wire interface in CS mode is useful for applications that need galvanic isolation on-board. The 4-wire interface in CS mode allows the user to sample the analog input independent of the serial interface timing and, therefore, allows easier control of an individual device while having multiple, similar devices on-board. The daisy-chain mode is provided to hook multiple devices in a chain similar to a shift register and is useful in reducing component count and the number of signal traces on the board.

### CS Mode

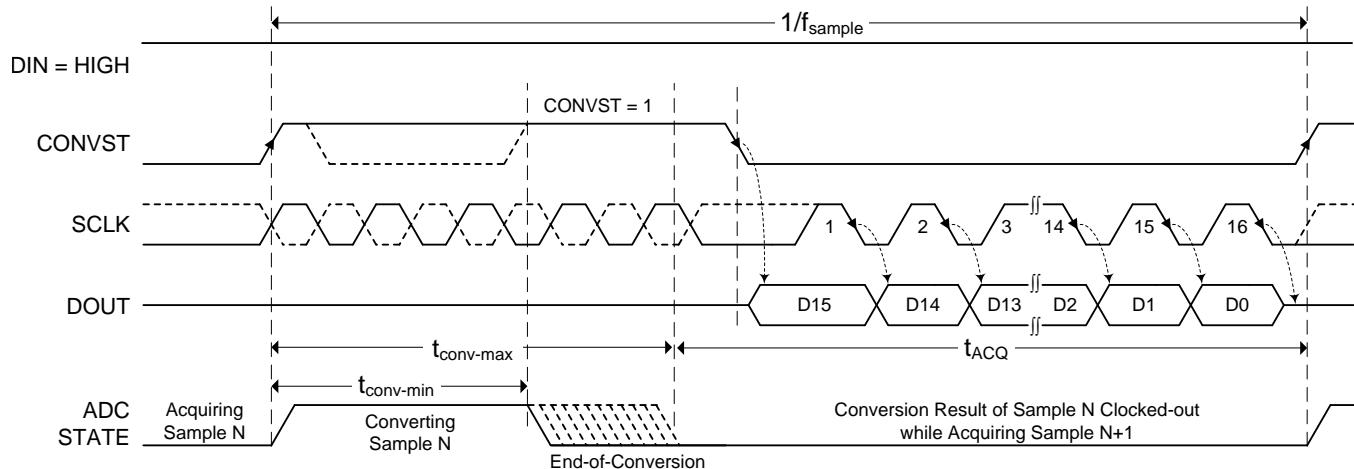
CS mode is selected if DIN is high at the CONVST rising edge. There are two different interface options available in this mode: 3-wire CS mode, and 4-wire CS mode. The following sections discuss these interface options in detail.

### 3-Wire $\overline{\text{CS}}$ Mode

This interface option is most useful when a single ADC is connected to an SPI-compatible digital host. In this interface option, DIN can be connected to DVDD and CONVST functions as  $\overline{\text{CS}}$  (as shown in Figure 45). As shown in Figure 46, a CONVST rising edge forces DOUT to 3-state, samples the input signal, and causes the device to enter a conversion phase. Conversion is done with the internal clock and continues regardless of the state of CONVST. As a result, CONVST (functioning as  $\overline{\text{CS}}$ ) can be pulled low after the start of the conversion to select other devices on the board. However, CONVST must return high before the minimum conversion time ( $t_{\text{conv-min}}$ ) elapses and is held high until the maximum possible conversion time ( $t_{\text{conv-max}}$ ) elapses.



**Figure 45. Connection Diagram: 3-Wire  $\overline{\text{CS}}$  Mode (DIN = 1)**

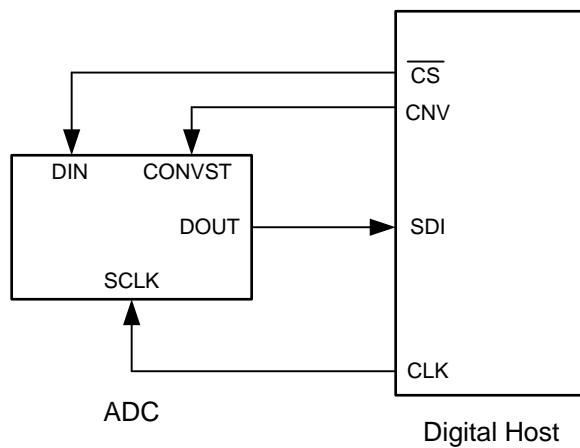


**Figure 46. Interface Timing Diagram: 3-Wire  $\overline{\text{CS}}$  Mode (DIN = 1)**

When conversion is complete, the device enters an acquisition phase and powers down. CONVST (functioning as  $\overline{\text{CS}}$ ) can be brought low after the maximum conversion time ( $t_{\text{conv-max}}$ ) elapses. On the CONVST falling edge, DOUT comes out of 3-state and the device outputs the MSB of the data. The lower data bits are output on subsequent SCLK falling edges. Data are valid on both SCLK edges. Data are valid on both edges of SCLK and can be captured on either edge. However, a digital host capturing data on the SCLK falling edge can achieve a faster reading rate (provided  $t_{h\_CK\_DO}$  is acceptable). DOUT goes to 3-state after the 16th SCLK falling edge or when CONVST goes high, whichever occurs first.

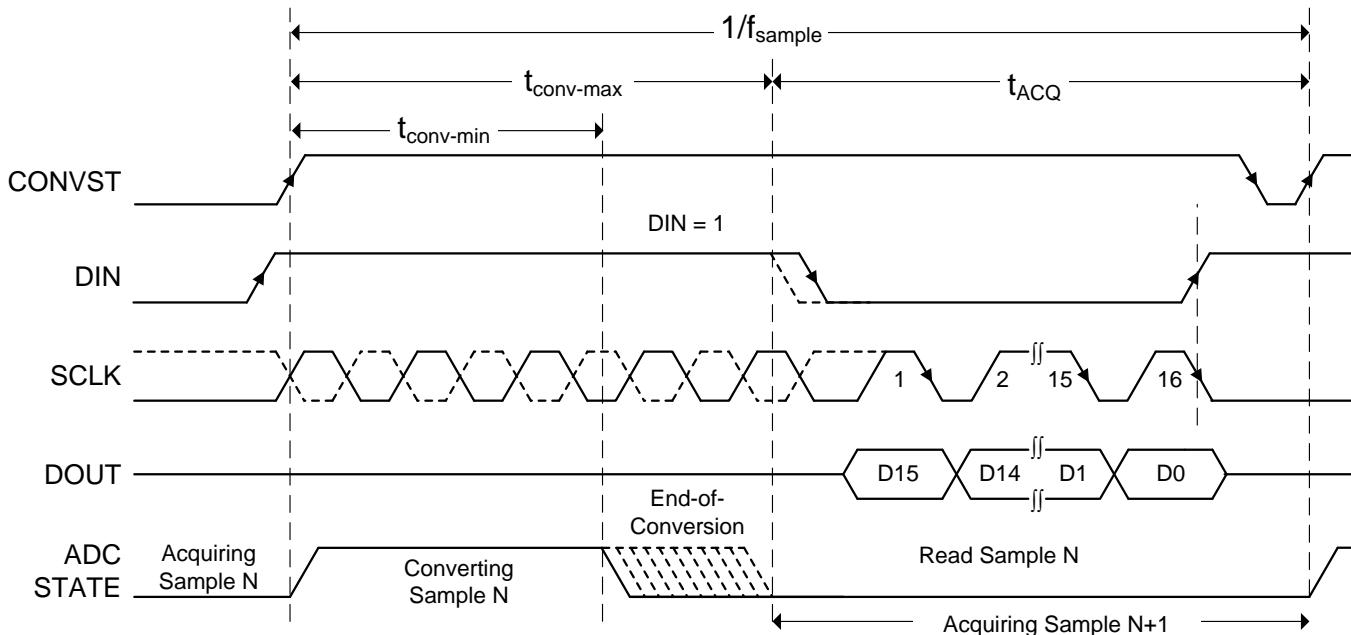
#### 4-Wire $\overline{\text{CS}}$ Mode

This interface option is useful when one or more ADCs are connected to an SPI-compatible digital host. Figure 47 shows the connection diagram for single ADC, Figure 49 shows the connection diagram for two ADCs.



**Figure 47. Connection Diagram: Single ADC with 4-Wire  $\overline{\text{CS}}$  Mode**

In this interface option, DIN is controlled by the digital host and functions as  $\overline{\text{CS}}$ . As shown in Figure 48, with DIN high, a CONVST rising edge selects  $\overline{\text{CS}}$  mode, forces DOUT to 3-state, samples the input signal, and causes the device to enter a conversion phase. In this interface option, CONVST must be held at a high level from the start of the conversion until all data bits are read. Conversion is done with the internal clock and continues regardless of the state of DIN. As a result, DIN (functioning as  $\overline{\text{CS}}$ ) can be pulled low to select other devices on the board. However, DIN must be pulled high before the minimum conversion time ( $t_{\text{conv-min}}$ ) elapses and remains high until the maximum possible conversion time ( $t_{\text{conv-max}}$ ) elapses.

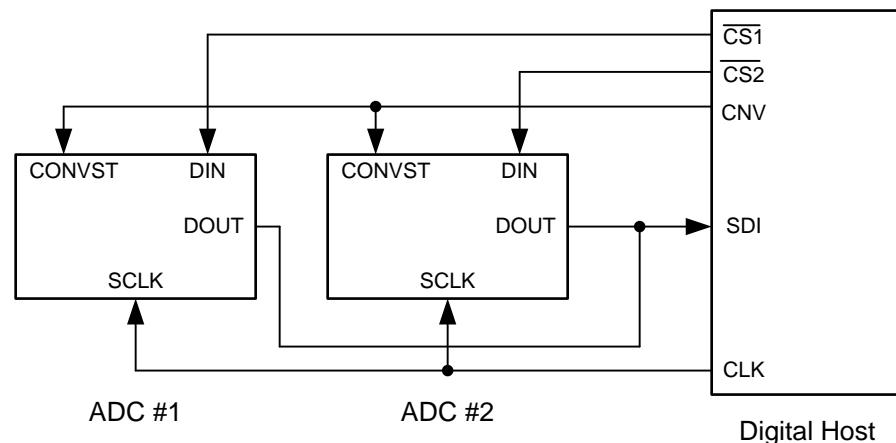


**Figure 48. Interface Timing Diagram: Single ADC with 4-Wire  $\overline{\text{CS}}$  Mode**

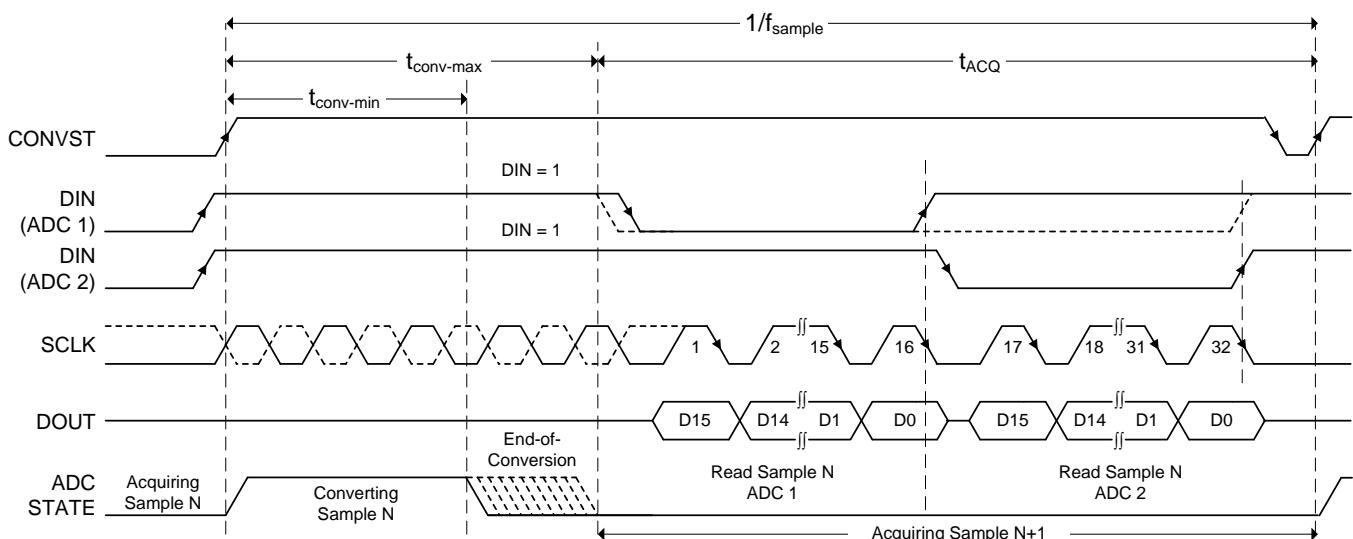
When conversion is complete, the device enters acquisition phase and powers down. DIN (functioning as  $\overline{CS}$ ) can be brought low after the maximum conversion time ( $t_{conv\text{-max}}$ ) elapses. On the DIN falling edge, DOUT comes out of 3-state and the device outputs the MSB of the data. The lower data bits are output on subsequent SCLK falling edges. Data are valid on both SCLK edges. Data are valid on both edges of SCLK and can be captured on either edge. However, a digital host capturing data on the SCLK falling edge can achieve a faster reading rate (provided  $t_{h\text{-CK\_DO}}$  is acceptable). DOUT goes to 3-state after the 16th SCLK falling edge or when DIN goes high, whichever occurs first.

As shown in [Figure 49](#), multiple devices can be hooked together on the same data bus. In this case, as shown in [Figure 50](#), the DIN of the second device (functioning as CS for the second device) can go low after the first device data are read and the DOUT of the first device is in 3-state.

Care must be taken so that CONVST and DIN are not both low together at any time during the cycle.



**Figure 49. Connection Diagram: Two ADCs with 4-Wire  $\overline{CS}$  Mode**



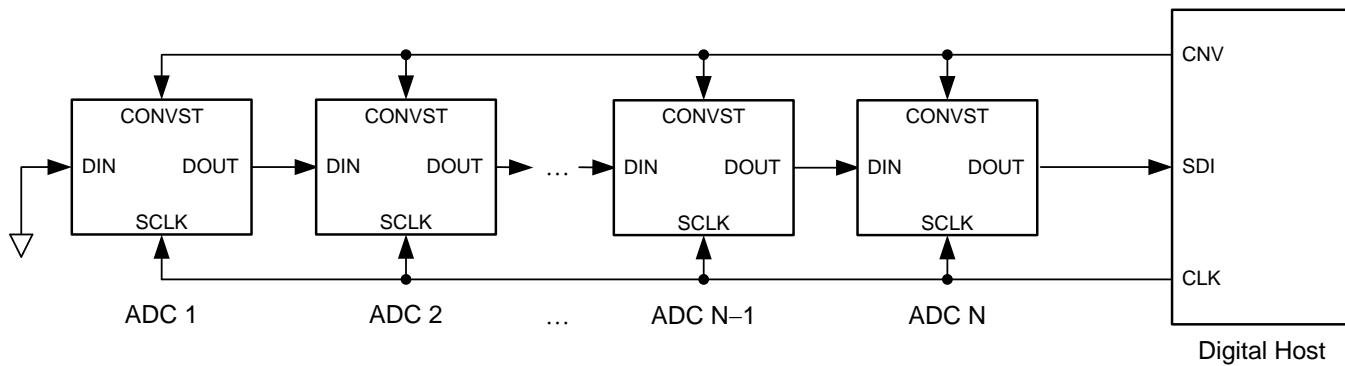
**Figure 50. Interface Timing Diagram: Two ADCs with 4-Wire  $\overline{CS}$  Mode**

## DAISY-CHAIN MODE

Daisy-chain mode is selected if DIN is low at the time of a CONVST rising edge or if DIN and CONVST are connected together. The following section discusses this interface option in detail.

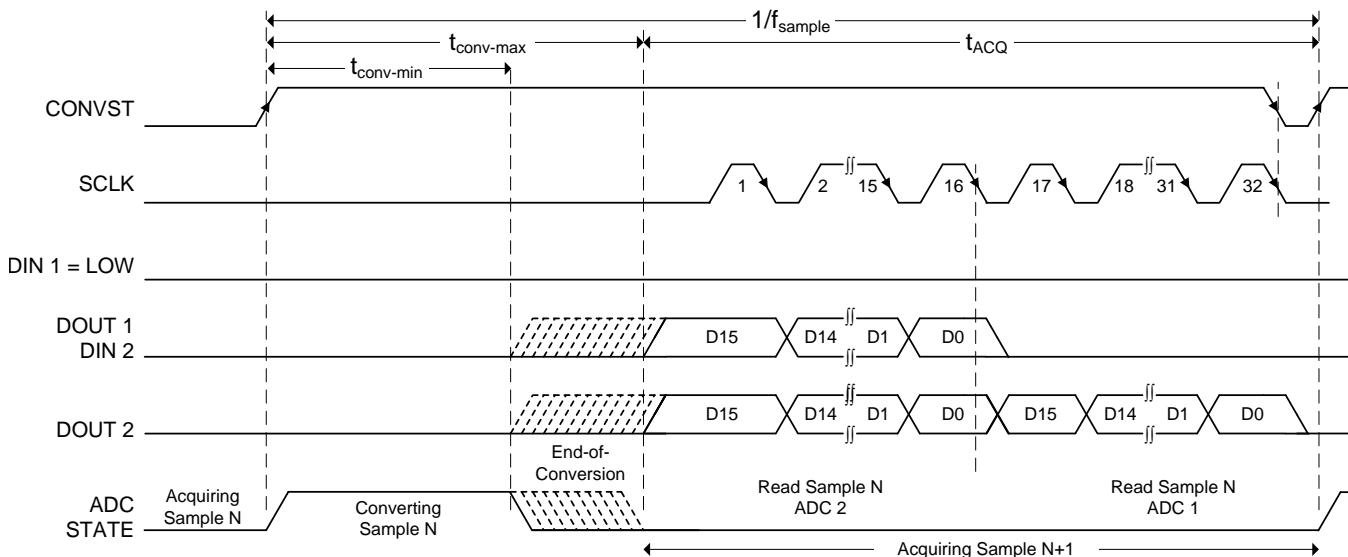
### Daisy-Chain Mode

This interface option is most useful in applications where multiple ADC devices are used but the digital host has limited interfacing capability. [Figure 51](#) shows a connection diagram with  $N$  ADCs connected in the daisy-chain. The CONVST pins of all ADCs in the chain are connected together and are controlled by a single pin of the digital host. Similarly, the SCLK pins of all ADCs in the chain are connected together and are controlled by a single pin of the digital host. The DIN pin for ADC 1 is connected to GND. The DOUT pin of ADC 1 is connected to the DIN pin of ADC 2, and so on. The DOUT pin of the last ADC in the chain (ADC N) is connected to the SDI pin of the digital host.



**Figure 51. Connection Diagram: Daisy-Chain Mode (DIN = 0)**

As shown in [Figure 52](#), the device DOUT pin is driven low when DIN and CONVST are low together. With DIN low, a CONVST rising edge selects daisy-chain mode, samples the analog input, and causes the device to enter a conversion phase. In this interface option, CONVST must remain high from the start of the conversion until all data bits are read. When started, the conversion continues regardless of the state of SCLK, however SCLK must be low at the CONVST rising edge.



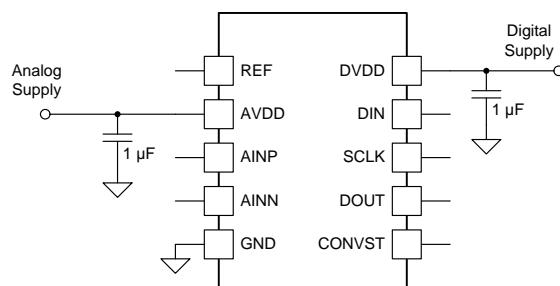
**Figure 52. Interface Timing Diagram: For Two Devices in Daisy-Chain Mode**

At the end of conversion, every ADC in the chain loads its own conversion result into the internal, 16-bit, shift register and also outputs the MSB bit of this conversion result on its own DOUT pin. All ADCs enter an acquisition phase and power-down. On every subsequent SCLK falling edge, the internal shift register of each ADC latches the data available on its DIN pin and shifts out the next bit of data on its DOUT pin. Therefore, the digital host receives the data of ADC N, followed by the data of ADC N-1, and so on (in MSB-first fashion). A total of  $16 \times N$  SCLK falling edges are required to capture the outputs of all  $N$  devices in the chain. Data are valid on both SCLK edges. Data are valid on both edges of SCLK and can be captured on either edge. However, a digital host capturing data on the SCLK falling edge can achieve a faster reading rate (provided  $t_{h\_CK\_DO}$  is acceptable).

## POWER SUPPLY

The device has two separate power supplies: AVDD and DVDD. The internal circuits of the device operate on AVDD; DVDD is used for the digital interface. AVDD and DVDD can be independently set to any value within the permissible range.

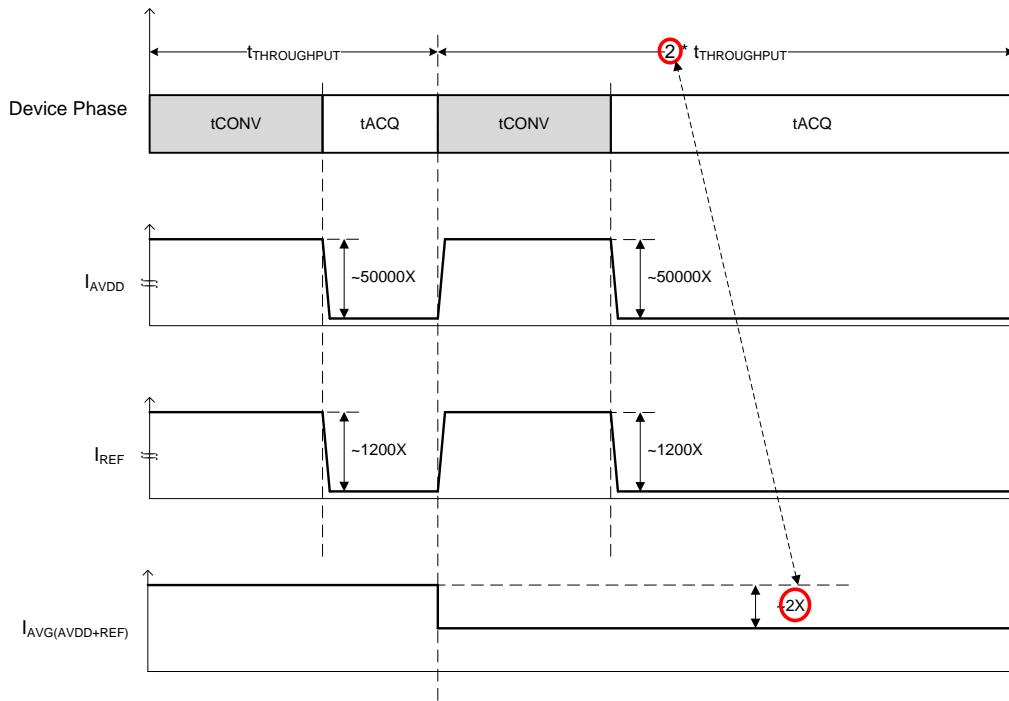
Decouple the AVDD and DVDD pins with GND, using individual 1- $\mu$ F decoupling capacitors placed in close proximity to the pin, as shown in [Figure 53](#).



**Figure 53. Supply Decoupling**

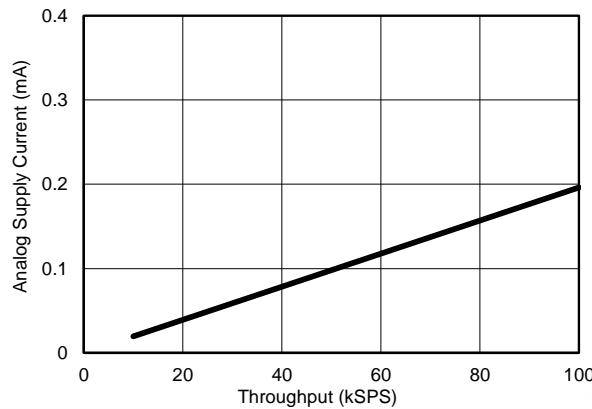
## POWER SAVING

The device has an auto power-down feature that powers down the internal circuitry at the end of every conversion. Referring to [Figure 54](#), the input signal is acquired on the sampling capacitors when the device is in a power-down state ( $t_{acq}$ ); at the same time, the result for the previous conversion is available for reading. The device powers up on the start of the next conversion. During conversion phase ( $t_{conv}$ ), the device also consumes current from the reference source (connected to pin REF).



**Figure 54. Power Scaling with Throughput**

The conversion time,  $t_{conv}$ , is independent of the SCLK frequency. When operating the device at speeds lower than the maximum rated throughput, the conversion time,  $t_{conv}$ , does not change; the device spends more time in power-down state. Therefore, as shown in Figure 55, the device power consumption from the AVDD supply and the external reference source is directly proportional to the speed of operation. Extremely low AVDD power-down current (50 nA, typical) and extremely low external reference leakage current (250 nA, typical), make this device ideal for very low throughput applications (such as pulsed measurements).



**Figure 55. Power Scaling with Throughput**

## APPLICATION INFORMATION

The two primary circuits required to maximize the performance of a high-precision, successive approximation register (SAR), analog-to-digital converter (ADC) are the input driver and the reference driver circuits. This section details some general principles for designing these circuits, followed by some application circuits designed using the ADS8867.

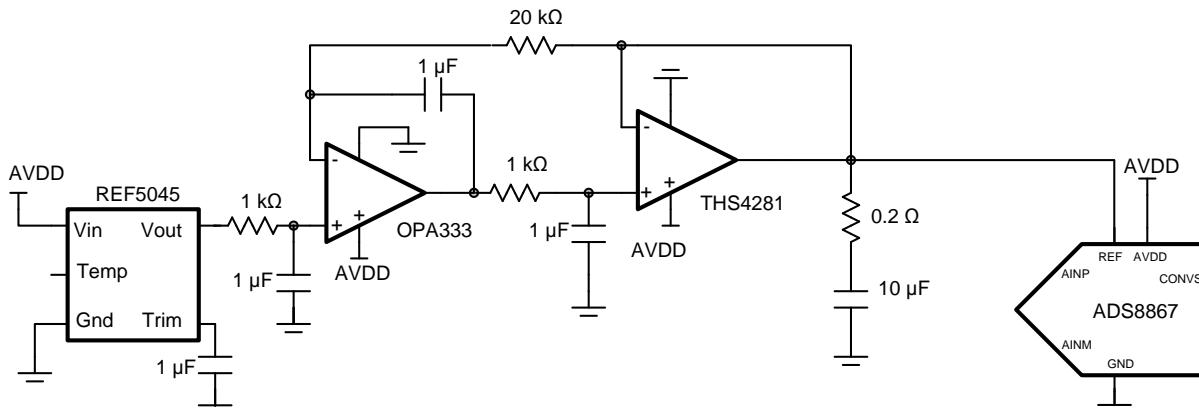
### ADC REFERENCE DRIVER

The external reference source to the ADS8867 must provide low-drift and very accurate voltage for the ADC reference input and support the dynamic charge requirements without affecting the noise and linearity performance of the device. The output broadband noise of most references can be in the order of a few 100  $\mu\text{V}_{\text{RMS}}$ . Therefore, to prevent any degradation in the noise performance of the ADC, the output of the voltage reference must be appropriately filtered by using a low-pass filter with a cutoff frequency of a few hundred Hertz.

After band-limiting the noise of the reference circuit, the next important step is to design a reference buffer that can drive the dynamic load posed by the reference input of the ADC. The reference buffer must regulate the voltage at the reference pin such that the value of  $V_{\text{REF}}$  stays within the 1-LSB error at the start of each conversion. This condition necessitates the use of a large capacitor,  $C_{\text{BUF\_FLT}}$  (refer to [Figure 43](#)) for regulating the voltage at the reference input of the ADC. The amplifier selected to drive the reference pin should have an extremely low offset and temperature drift with a low output impedance to drive the capacitor at the ADC reference pin without any stability issues.

### Reference Driver Circuit for $V_{\text{REF}} = 4.5 \text{ V}$

The application circuit in [Figure 56](#) shows the schematic of a complete reference driver circuit that generates a voltage of 4.5 V dc using a single 5-V supply. This circuit is suitable to drive the reference of the ADS8867 at higher sampling rates up to 100 kSPS. The 4.5-V reference voltage in this design is generated by the high-precision, low-noise [REF5045](#) circuit. The output broadband noise of the reference is heavily filtered by a low-pass filter with a 3-dB cutoff frequency of 160 Hz.



**Figure 56. Schematic of Reference Driver Circuit with  $V_{\text{REF}} = 4.5 \text{ V}$**

The reference buffer is designed with the [THS4281](#) and [OPA333](#) in a composite architecture to achieve superior dc and ac performance at a reduced power consumption, compared to using a single high-performance amplifier. The THS4281 is a high-bandwidth amplifier with a very low output impedance of  $1 \Omega$  at a frequency of 1 MHz. The low output impedance makes the THS4281 a good choice for driving a high capacitive load to regulate the voltage at the reference input of the ADC. The high offset and drift specifications of the THS4281 are corrected by using a dc-correcting amplifier (OPA333) inside the feedback loop. The composite scheme inherits the extremely low offset and temperature drift specifications of the OPA333.



For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit Data Acquisition \(DAQ\) Block Optimized for 1-μs Full-Scale Step Response \(SLAU512\)](#).

### Reference Driver Circuit for $V_{REF} = 2.5$ V in Ultralow Power, Lower Throughput Applications

The application circuit in Figure 57Figure 58 shows the schematic of a complete reference driver circuit that generates a voltage of 2.5 V dc using a single 3.3-V supply. This ultralow power reference block is suitable to drive the ADS8867 for power-sensitive applications at a relatively lower throughput. This design uses the high-precision REF3325 circuit that provides an accurate 2.5-V reference voltage at an extremely low quiescent current of 5  $\mu$ A. The output broadband noise of the reference is heavily filtered by a low-pass filter with a 3-dB cutoff frequency of 16 Hz.

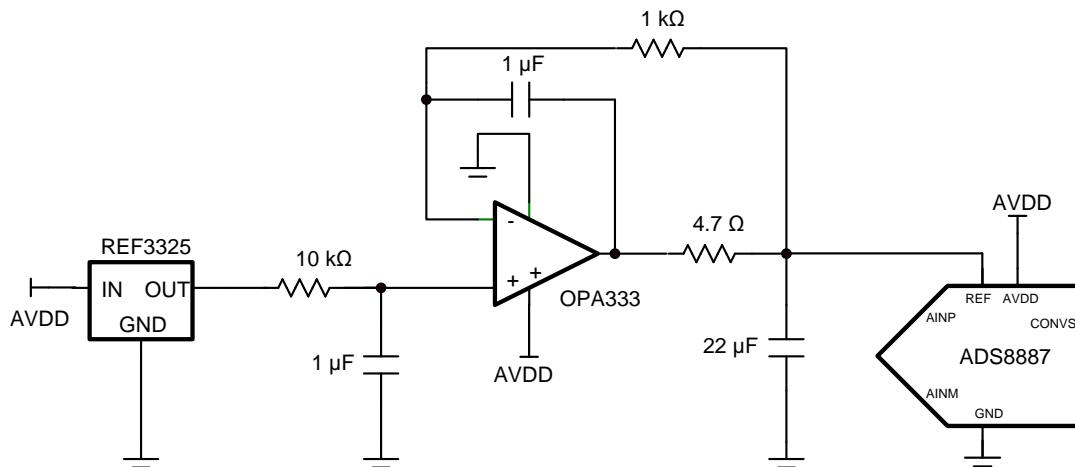


Figure 57. Schematic of Reference Driver Circuit with  $V_{REF} = 2.5$  V DC

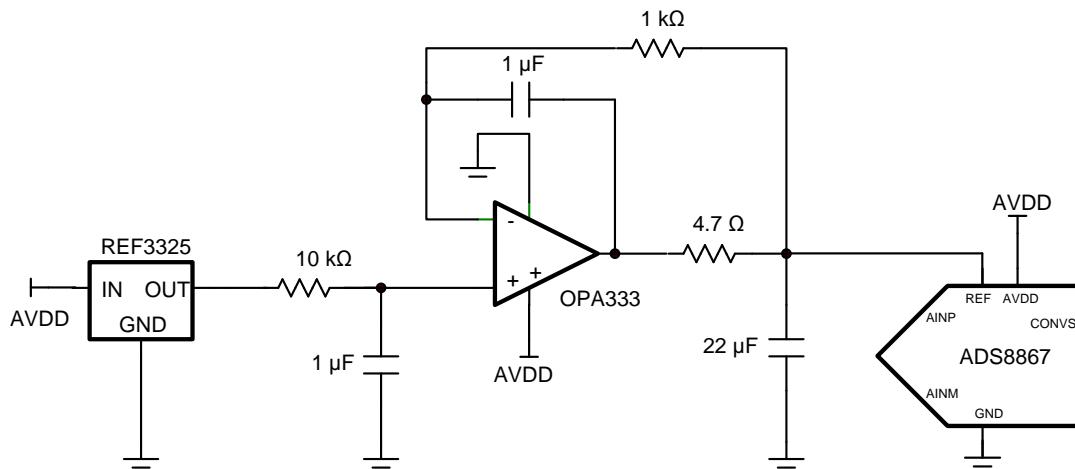


Figure 58. Schematic of Reference Driver Circuit with  $V_{REF} = 2.5$  V DC

The reference buffer is designed using the low-power OPA333 that can operate from a 3.3-V supply at an extremely low quiescent current of 28  $\mu$ A. The wideband noise contribution from the amplifier is limited by a low-pass filter of a cutoff frequency equal to 1.5 kHz, formed by a 4.7- $\Omega$  resistor in combination with a 22- $\mu$ F capacitor. The 4.7- $\Omega$  series resistor creates an additional drop in the reference voltage, which is corrected by a dual-feedback configuration.



For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit, 10kSPS Data Acquisition \(DAQ\) Block Optimized for Ultra Low Power < 1mW \(SLAU514\)](#).

## ADC INPUT DRIVER

The input driver circuit for a high-precision ADC mainly consists of two parts: a driving amplifier and a fly-wheel RC filter. The amplifier is used for signal conditioning of the input voltage and its low output impedance provides a buffer between the signal source and the switched capacitor inputs of the ADC. The RC filter helps attenuate the sampling charge injection from the switched-capacitor input stage of the ADC and functions as an antialiasing filter to band-limit the wideband noise contributed by the front-end circuit. Careful design of the front-end circuit is critical to meet the linearity and noise performance of a high-precision, 16-bit ADC such as the ADS8867.

### Input Amplifier Selection

Selection criteria for the input amplifiers is highly dependent on the input signal type as well as the performance goals of the data acquisition system. Some key amplifier specifications to consider while selecting an appropriate amplifier to drive the inputs of the ADC are:

- *Small-signal bandwidth.* Select the small-signal bandwidth of the input amplifiers to be as high as possible after meeting the power budget of the system. Higher bandwidth reduces the closed-loop output impedance of the amplifier, thus allowing the amplifier to more easily drive the low cutoff frequency RC filter (refer to the [Antialiasing Filter](#) section) at the inputs of the ADC. Higher bandwidth also minimizes the harmonic distortion at higher input frequencies. In order to maintain the overall stability of the input driver circuit, the amplifier bandwidth should be selected as described in [Equation 2](#):

$$\text{Unity - Gain Bandwidth} \geq 4 \times \left( \frac{1}{2\pi \times R_{FLT} \times C_{FLT}} \right) \quad (2)$$

- *Noise.* Noise contribution of the front-end amplifiers should be as low as possible to prevent any degradation in SNR performance of the system. As a rule of thumb, to ensure that the noise performance of the data acquisition system is not limited by the front-end circuit, the total noise contribution from the front-end circuit should be kept below 20% of the input-referred noise of the ADC. Noise from the input driver circuit is band-limited by designing a low cutoff frequency RC filter, as explained in [Equation 3](#).

$$N_G \times \sqrt{2} \times \sqrt{\left( \frac{V_{1/f\_AMP\_PP}}{6.6} \right)^2 + e_n^2_{RMS} \times \frac{\pi}{2} \times f_{-3dB}} \leq \frac{1}{5} \times \frac{V_{REF}}{\sqrt{2}} \times 10^{-\left( \frac{SNR(dB)}{20} \right)}$$

where:

- $V_{1/f\_AMP\_PP}$  is the peak-to-peak flicker noise in  $\mu V_{RMS}$ ,
- $e_n^2_{RMS}$  is the amplifier broadband noise density in  $nV/\sqrt{Hz}$ ,
- $f_{-3dB}$  is the 3-dB bandwidth of the RC filter, and
- $N_G$  is the noise gain of the front-end circuit, which is equal to '1' in a buffer configuration. (3)
- *Distortion.* Both the ADC and the input driver introduce nonlinearity in a data acquisition block. As a rule of thumb, to ensure that the distortion performance of the data acquisition system is not limited by the front-end circuit, the distortion of the input driver should be at least 10 dB lower than the distortion of the ADC, as shown in [Equation 4](#).

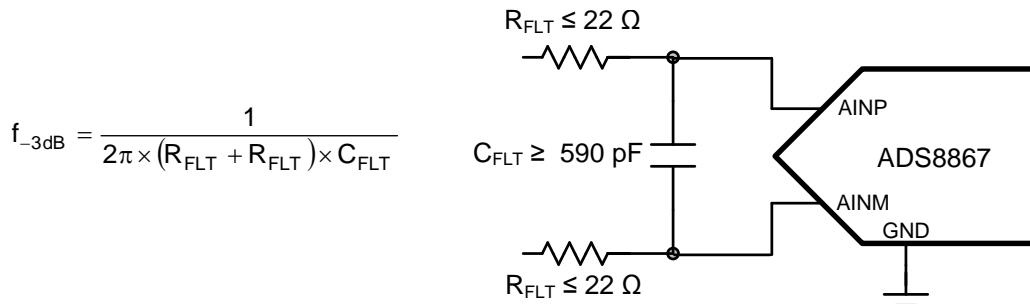
$$THD_{AMP} \leq THD_{ADC} - 10 \text{ (dB)} \quad (4)$$

- *Settling Time.* For dc signals with fast transients that are common in a multiplexed application, the input signal must settle within a 16-bit accuracy at the device inputs during the acquisition time window. This condition is critical to maintain the overall linearity performance of the ADC. Typically, the amplifier data sheets specify the output settling performance only up to 0.1% to 0.001%, which may not be sufficient for the desired 16-bit accuracy. Therefore, the settling behavior of the input driver should always be verified by TINA™-SPICE simulations before selecting the amplifier.

## Antialiasing Filter

Converting analog-to-digital signals requires sampling an input signal at a constant rate. Any higher frequency content in the input signal beyond half the sampling frequency is digitized and folded back into the low-frequency spectrum. This process is called *aliasing*. Therefore, an analog, antialiasing filter must be used to remove the harmonic content from the input signal before being sampled by the ADC. An antialiasing filter is designed as a low-pass, RC filter, for which the 3-dB bandwidth is optimized based on specific application requirements. For dc signals with fast transients (including multiplexed input signals), a high-bandwidth filter is designed to allow accurately settling the signal at the inputs of the ADC during the small acquisition time window. For ac signals, the filter bandwidth should be kept low to band-limit the noise fed into the input of the ADC, thereby increasing the signal-to-noise ratio (SNR) of the system.

Besides filtering the noise from the front-end drive circuitry, the RC filter also helps attenuate the sampling charge injection from the switched-capacitor input stage of the ADC. A differential capacitor,  $C_{FLT}$ , is connected across the inputs of the ADC (as shown in Figure 59). This capacitor helps reduce the sampling charge injection and provides a charge bucket to quickly charge the internal sample-and-hold capacitors during the acquisition process. As a rule of thumb, the value of this capacitor should be at least 10 times the specified value of the ADC sampling capacitance. For the ADS8867, the input sampling capacitance is equal to 59 pF, thus the value of  $C_{FLT}$  should be greater than 590 pF. The capacitor should be a COG- or NPO-type because these capacitor types have a high-Q, low-temperature coefficient, and stable electrical characteristics under varying voltages, frequency, and time.



**Figure 59. Antialiasing Filter**

Note that driving capacitive loads can degrade the phase margin of the input amplifiers, thus making the amplifier marginally unstable. To avoid amplifier stability issues, series isolation resistors ( $R_{FLT}$ ) are used at the output of the amplifiers. A higher value of  $R_{FLT}$  is helpful from the amplifier stability perspective, but adds distortion as a result of interactions with the nonlinear input impedance of the ADC. Distortion increases with source impedance, input signal frequency, and input signal amplitude. Therefore, the selection of  $R_{FLT}$  requires balancing the stability and distortion of the design. For the ADS8867, TI recommends limiting the value of  $R_{FLT}$  to a maximum of 22 Ω in order to avoid any significant degradation in linearity performance. The tolerance of the selected resistors can be chosen as 1% because the use of a differential capacitor at the input balances the effects resulting from any resistor mismatch.

The input amplifier bandwidth should be much higher than the cutoff frequency of the antialiasing filter. TI strongly recommends performing a SPICE simulation to confirm that the amplifier has more than 40° phase margin with the selected filter. Simulation is critical because even with high-bandwidth amplifiers, some amplifiers might require more bandwidth than others to drive similar filters. If an amplifier has less than a 40° phase margin with 22-Ω resistors, using a different amplifier with higher bandwidth or reducing the filter cutoff frequency with a larger differential capacitor is advisable.

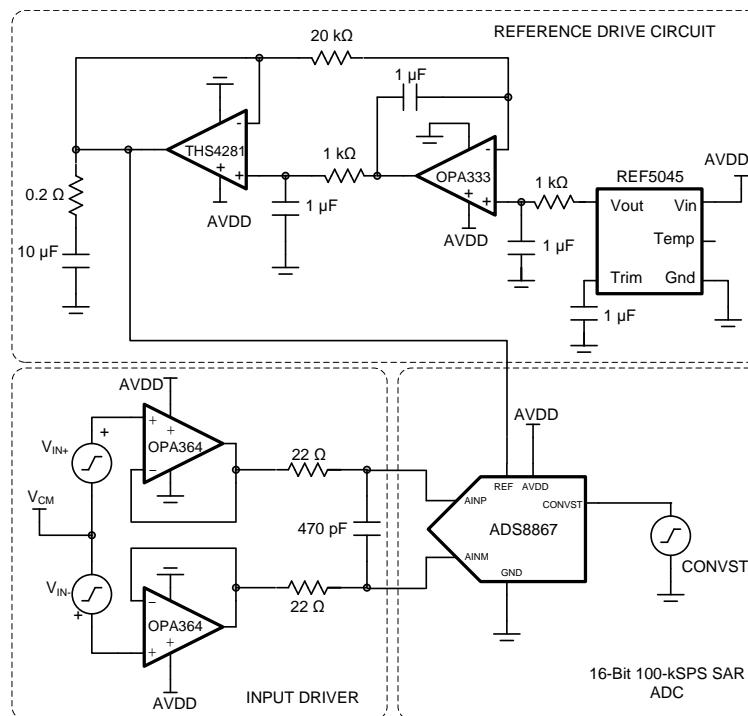
## APPLICATION CIRCUIT EXAMPLES

This section describes some common application circuits using the ADS8867. These data acquisition (DAQ) blocks are optimized for specific input types and performance requirements of the system. For simplicity, power-supply decoupling capacitors are not shown in these circuit diagrams; refer to the [Power Supply](#) section for suggested guidelines.

### DAQ Circuit for a 10- $\mu$ s, Full-Scale Step Response

The application circuit shown in [Figure 60](#) is optimized for using the ADS8867 at the maximum-specified throughput of 100 kSPS for a full-scale step input voltage. Such step input signals are common in multiplexed applications when switching between different channels. In a worst-case scenario, one channel is at the negative full-scale (NFS) and the other channel is at the positive full-scale (PFS) voltage, in which case the step size is the full-scale range (FSR) of the ADC when the MUX channel is switched.

In such applications, the primary design requirement is to ensure that the full-scale step input signal settles to 16-bit accuracy at the ADC inputs. This condition is critical to achieve the excellent linearity specifications of the ADC. Therefore, the bandwidth of the antialiasing RC filter should be large enough to allow optimal settling of the input signal during the ADC acquisition time. The filter capacitor helps reduce the sampling charge injection at the ADC inputs, but degrades the phase margin of the driving amplifier, thereby leading to stability issues. Amplifier stability is maintained by the series isolation resistor. Therefore, the component values of the antialiasing filter should be carefully selected to meet the settling requirements of the system as well as to maintain the stability of the input driving amplifiers.



**Figure 60. DAQ Circuit for 10- $\mu$ s, Full-Scale Step Response**



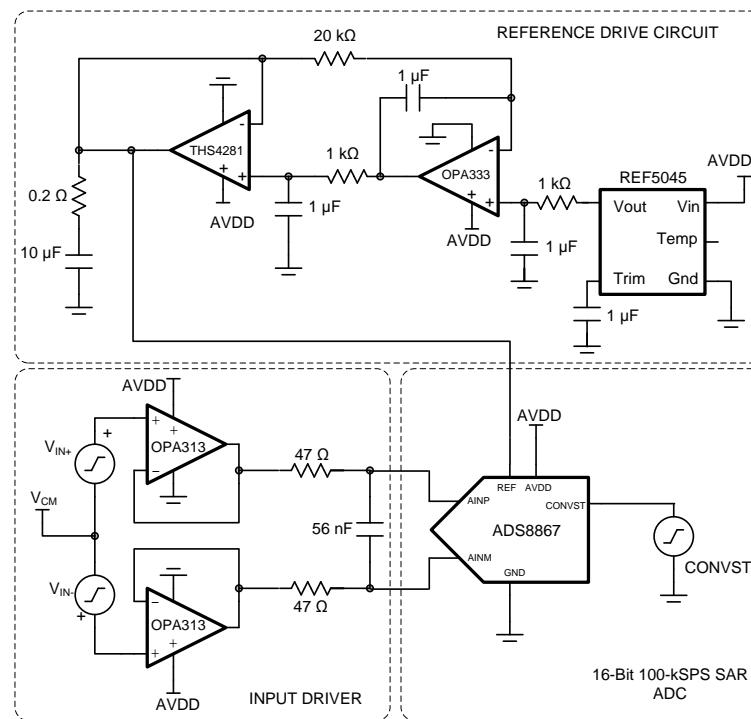
For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit Data Acquisition \(DAQ\) Block Optimized for 1- \$\mu\$ s Full-Scale Step Response \(SLAU512\)](#).

## Low-Power DAQ Circuit for Excellent Dynamic Performance at 100 kSPS

The application circuit shown in [Figure 61](#) is optimized for using the ADS8867 at the maximum specified throughput of 100 kSPS for a full-scale sinusoidal signal of 1-kHz frequency. This circuit achieves excellent dynamic performance for the lowest power consumption. The differential ac input signal is processed through low-noise and low-power amplifiers configured as unity-gain buffers and a low-pass, RC filter before being fed into the ADC.

In such applications, the input driver must be low in power and noise as well as able to support rail-to-rail input and output swing with a single supply. A high amplifier bandwidth is also preferred to help attenuate high-frequency distortion. However, oftentimes bandwidth and noise are traded off with the power consumption of the amplifier. This circuit uses the [OPA313](#) as the front-end driving amplifier because this device offers relatively low noise density at ultra-low quiescent currents of 50  $\mu$ A per channel.

The noise contribution from the front-end amplifier is band-limited by the 3-dB bandwidth of the RC filter, which is designed to be 30 kHz in this application. To maintain good phase margin,  $R_{FLT}$  is selected as 47  $\Omega$  instead of the 22- $\Omega$  recommended maximum. The result is a slight degradation in linearity, which is a common tradeoff for very low-power applications.



**Figure 61. DAQ Circuit for Lowest Power and Excellent Dynamic Performance at 100 kSPS**



For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit, 1-MSPS Data Acquisition \(DAQ\) Block Optimized for Lowest Power \(SLAU513\)](#).

## DAQ Circuit for Lowest Distortion and Noise Performance at 100 kSPS

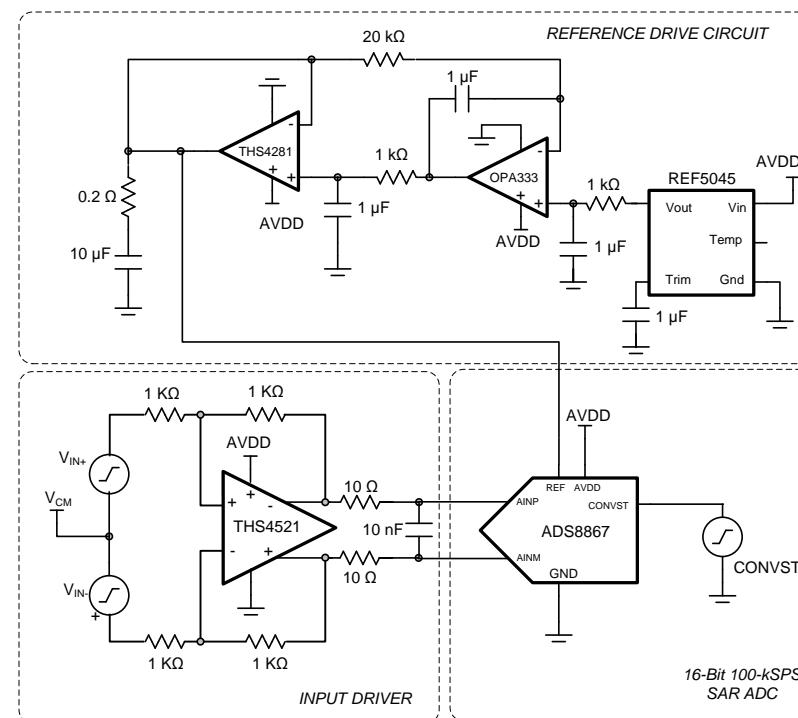
This section describes two application circuits ([Figure 62](#) and [Figure 63](#)) that are optimized for using the ADS8867 with lowest distortion and noise performance at a throughput of 100 kSPS. In both applications, the input signal is processed through a high-bandwidth, low-distortion, fully-differential amplifier (FDA) designed in an inverting gain configuration and a low-pass RC filter before being fed into the ADC.

As a rule of thumb, the distortion from the input driver should be at least 10 dB less than the ADC distortion. The distortion resulting from variation in the common-mode signal is eliminated by using the FDA in an inverting gain configuration that establishes a fixed common-mode level for the circuit. This configuration also eliminates the requirement of a rail-to-rail swing at the amplifier input. Therefore, these circuits use the low-power [THS4521](#) as an input driver, which provides exceptional ac performance because of its extremely low-distortion and high-bandwidth specifications.

In addition, the components of the antialiasing filter are such that the noise from the front-end circuit is kept low without adding distortion to the input signal.

### Differential Input Configuration

The circuit in [Figure 62](#) shows a fully-differential DAQ block optimized for low distortion and noise using the THS4521 and ADS8867. This front-end circuit configuration requires a differential signal at the input of the FDA and provides a differential output to drive the ADC inputs. The common-mode voltage of the input signal provided to the ADC is set by the  $V_{OCM}$  pin of the THS4521 (not shown in [Figure 62](#)). To use the complete dynamic range of the ADC,  $V_{OCM}$  can be set to  $V_{REF} / 2$  by using a simple resistive divider. However, note that the ADS8867 allows the common-mode input voltage ( $V_{CM}$ ) to be set to any value in the range of 0 V to  $V_{REF}$ .



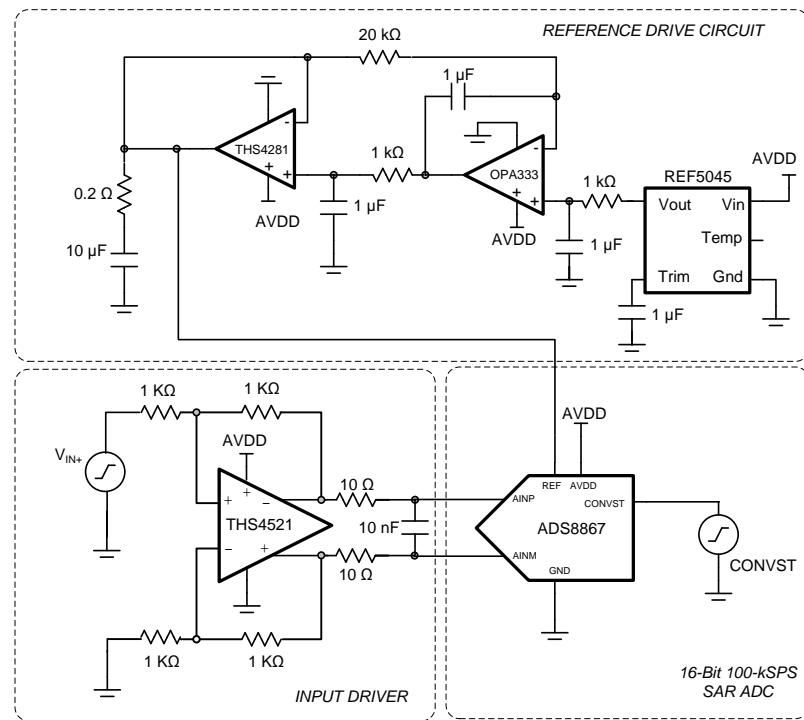
**Figure 62. Differential Input DAQ Circuit for Lowest Distortion and Noise at 100 kSPS**



For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit, 1-MSPS Data Acquisition \(DAQ\) Block Optimized for Lowest Distortion and Noise \(SLAU515\)](#).

### **Single-Ended to Differential Configuration**

The circuit in [Figure 63](#) shows a single-ended to differential DAQ block optimized for low distortion and noise using the THS4521 and the ADS8867. This front-end circuit configuration requires a single-ended ac signal at the input of the FDA and provides a fully-differential output to drive the ADC inputs. The common-mode voltage of the input signal provided to the ADC is set by the  $V_{OCM}$  pin of the THS4521 (not shown in [Figure 63](#)). To use the complete dynamic range of the ADC,  $V_{OCM}$  can be set to  $V_{REF} / 2$  by using a simple resistive divider. However, note that the ADS8867 allows the common-mode input voltage ( $V_{CM}$ ) to be set to any value in the range of 0 V to  $V_{REF}$ .

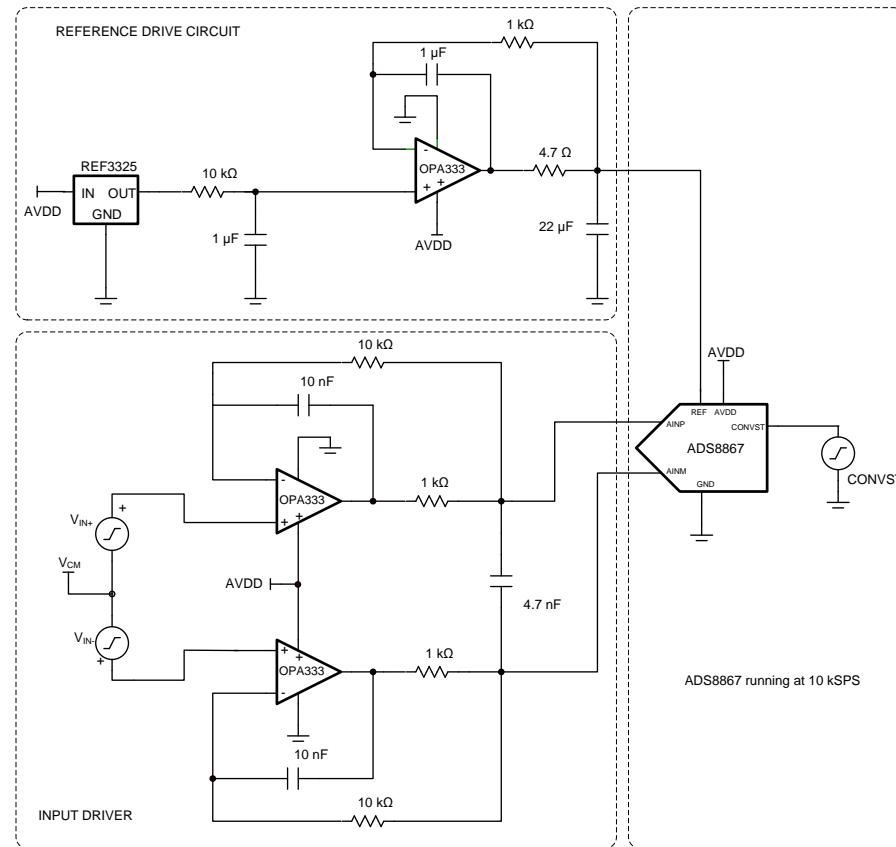


**Figure 63. Single-Ended to Differential DAQ Circuit for Lowest Distortion and Noise at 100 kSPS**

## Ultralow-Power DAQ Circuit at 10 kSPS

The data acquisition circuit shown in [Figure 64](#) is optimized for using the ADS8867 at a reduced throughput of 10 kSPS with ultralow-power consumption (< 1 mW) targeted at portable and battery-powered applications.

In order to save power, this circuit is operated on a single 3.3-V supply. The circuit uses extremely low-power, dual amplifiers (such as the [OPA2333](#)) with a maximum quiescent current of 28  $\mu$ A per channel to drive the ADC inputs. The input amplifiers are configured in a modified unity-gain buffer configuration. The filter capacitor at the ADC inputs attenuates the sampling charge-injection noise from the ADC but effects the stability of the input amplifiers by degrading the phase margin. This attenuation requires a series isolation resistor to maintain amplifier stability. The value of the series resistor is directly proportional to the open-loop output impedance of the driving amplifier to maintain stability, which is high (in the order of k $\Omega$ ) in the case of low-power amplifiers such as the [OPA333](#). Therefore, a high value of 1 k $\Omega$  is selected for the series resistor at the ADC inputs. However, this series resistor creates an additional voltage drop in the signal path, thereby leading to linearity and distortion issues. The dual-feedback configuration used in [Figure 64](#) corrects for this additional voltage drop and maintains system performance at ultralow-power consumption.



**Figure 64. Ultralow-Power DAQ Circuit at 10 kSPS**



For step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, using a similar device, refer to [18-Bit, 10kSPS Data Acquisition \(DAQ\) Block Optimized for Ultra Low Power < 1mW \(SLAU514\)](#).

## REVISION HISTORY

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

### Changes from Original (May 2013) to Revision A

### Page

|  |    |
|--|----|
| • Changed <i>Wide Common-Mode Voltage Range Features</i> bullet .....                      | 1  |
| • Changed sub-bullets of <i>AC and DC Performance Features</i> bullet .....                | 1  |
| • Changed <i>Full-Scale Step Settling Features</i> bullet .....                            | 1  |
| • Deleted last two Applications bullets .....  | 1  |
| • Changed <i>Description</i> section .....   | 1  |
| • Changed front page graphic .....   | 1  |
| • Added Family Information, Absolute Maximum Ratings, and Thermal Information tables ..... | 2  |
| • Added Electrical Characteristics table .....   | 3  |
| • Added <i>Timing Characteristics</i> section .....  | 5  |
| • Added <i>Pin Configurations</i> section .....  | 9  |
| • Added <i>Typical Characteristics</i> section .....                                       | 10 |
| • Added Overview section .....   | 16 |
| • Added <i>Application Information</i> section .....                                       | 26 |

**PACKAGING INFORMATION**

| Orderable part number        | Status<br>(1) | Material type<br>(2) | Package   Pins   | Package qty   Carrier | RoHS<br>(3) | Lead finish/<br>Ball material<br>(4) | MSL rating/<br>Peak reflow<br>(5) | Op temp (°C) | Part marking<br>(6) |
|------------------------------|---------------|----------------------|------------------|-----------------------|-------------|--------------------------------------|-----------------------------------|--------------|---------------------|
| <a href="#">ADS8867IDGS</a>  | Active        | Production           | VSSOP (DGS)   10 | 80   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDGS.B                | Active        | Production           | VSSOP (DGS)   10 | 80   TUBE             | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| <a href="#">ADS8867IDGSR</a> | Active        | Production           | VSSOP (DGS)   10 | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDGSR.B               | Active        | Production           | VSSOP (DGS)   10 | 2500   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| <a href="#">ADS8867IDRCR</a> | Active        | Production           | VSON (DRC)   10  | 3000   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCR.A               | Active        | Production           | VSON (DRC)   10  | 3000   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCR.B               | Active        | Production           | VSON (DRC)   10  | 3000   LARGE T&R      | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| <a href="#">ADS8867IDRCT</a> | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCT.A               | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCT.B               | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCTG4               | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCTG4.A             | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |
| ADS8867IDRCTG4.B             | Active        | Production           | VSON (DRC)   10  | 250   SMALL T&R       | Yes         | NIPDAU                               | Level-2-260C-1 YEAR               | -40 to 85    | 8867                |

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

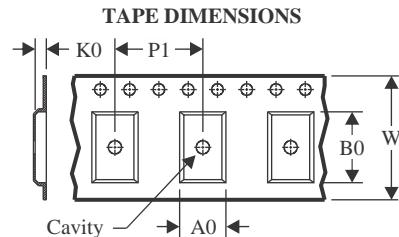
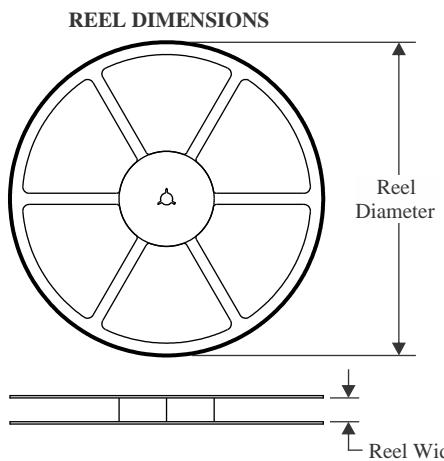
<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

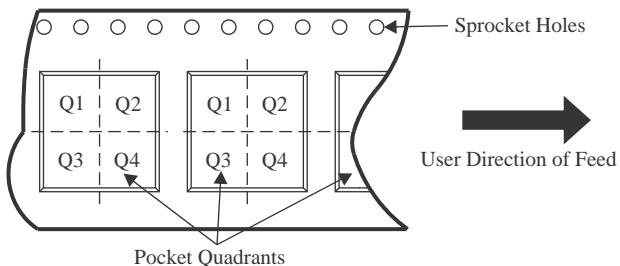
Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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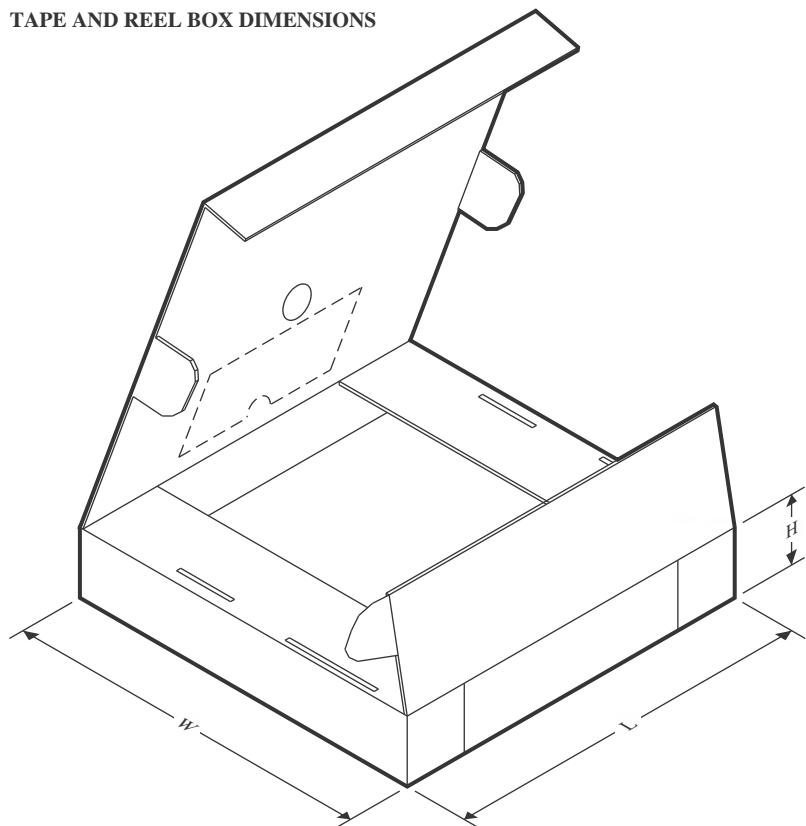
**TAPE AND REEL INFORMATION**

|    |   |
|----|---|
| A0 | Dimension designed to accommodate the component width     |
| B0 | Dimension designed to accommodate the component length    |
| K0 | Dimension designed to accommodate the component thickness |
| W  | Overall width of the carrier tape                         |
| P1 | Pitch between successive cavity centers                   |

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**

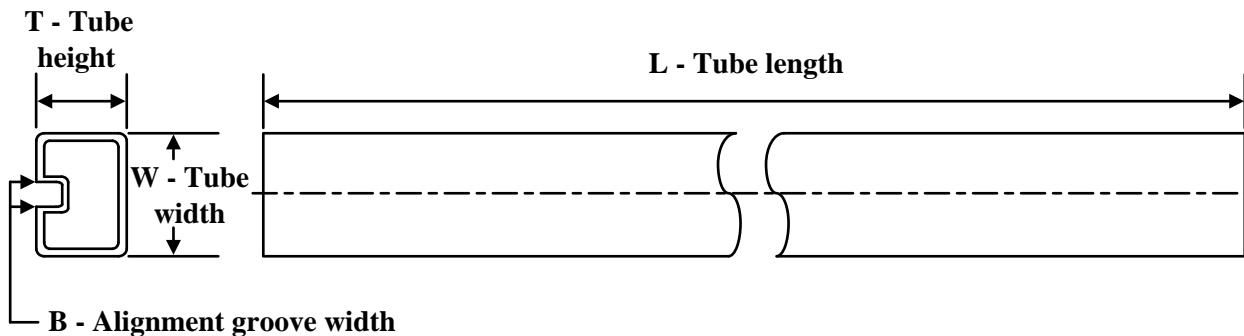
\*All dimensions are nominal

| Device         | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|----------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| ADS8867IDGSR   | VSSOP        | DGS             | 10   | 2500 | 330.0              | 12.4               | 5.3     | 3.4     | 1.4     | 8.0     | 12.0   | Q1            |
| ADS8867IDRCR   | VSON         | DRC             | 10   | 3000 | 330.0              | 12.4               | 3.3     | 3.3     | 1.1     | 8.0     | 12.0   | Q2            |
| ADS8867IDRCT   | VSON         | DRC             | 10   | 250  | 180.0              | 12.4               | 3.3     | 3.3     | 1.1     | 8.0     | 12.0   | Q2            |
| ADS8867IDRCTG4 | VSON         | DRC             | 10   | 250  | 180.0              | 12.4               | 3.3     | 3.3     | 1.1     | 8.0     | 12.0   | Q2            |

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

| Device         | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|----------------|--------------|-----------------|------|------|-------------|------------|-------------|
| ADS8867IDGSR   | VSSOP        | DGS             | 10   | 2500 | 353.0       | 353.0      | 32.0        |
| ADS8867IDRCR   | VSON         | DRC             | 10   | 3000 | 353.0       | 353.0      | 32.0        |
| ADS8867IDRCT   | VSON         | DRC             | 10   | 250  | 213.0       | 191.0      | 35.0        |
| ADS8867IDRCTG4 | VSON         | DRC             | 10   | 250  | 213.0       | 191.0      | 35.0        |

**TUBE**


\*All dimensions are nominal

| Device        | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T ( $\mu$ m) | B (mm) |
|---------------|--------------|--------------|------|-----|--------|--------|--------------|--------|
| ADS8867IDGS   | DGS          | VSSOP        | 10   | 80  | 330.2  | 6.6    | 3005         | 1.88   |
| ADS8867IDGS.B | DGS          | VSSOP        | 10   | 80  | 330.2  | 6.6    | 3005         | 1.88   |

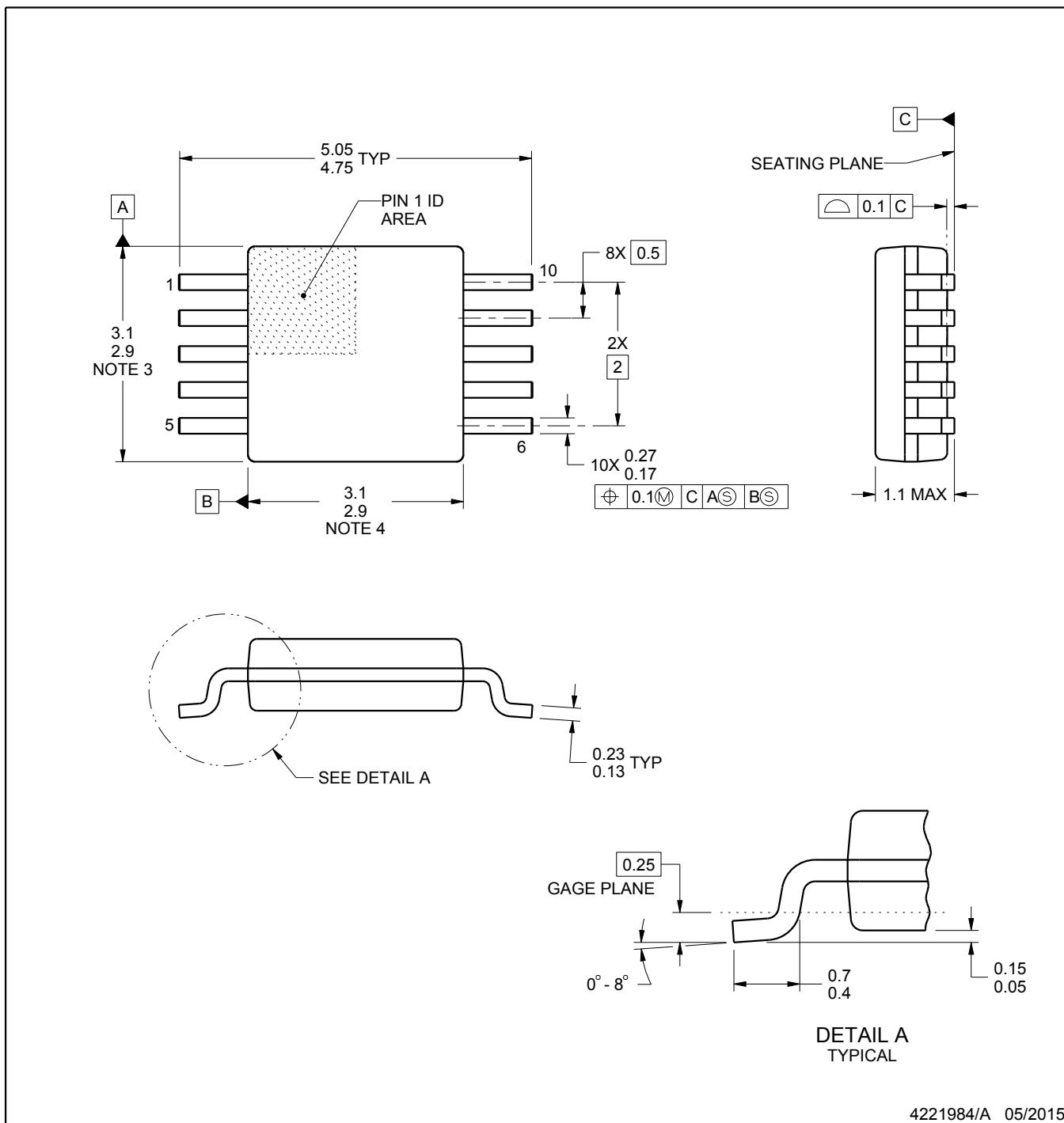
# PACKAGE OUTLINE

DGS0010A



VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES:

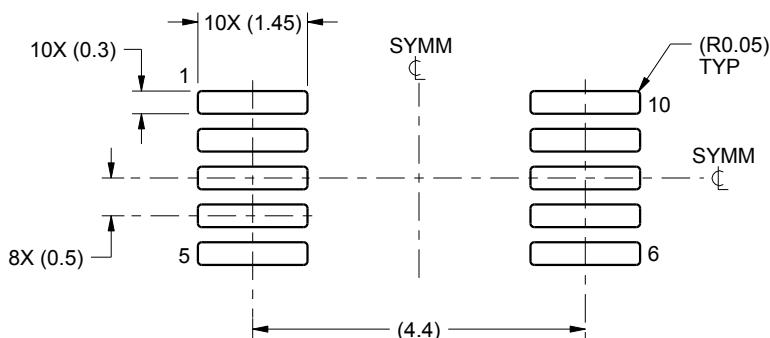
- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- This drawing is subject to change without notice.
- This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- Reference JEDEC registration MO-187, variation BA.

# EXAMPLE BOARD LAYOUT

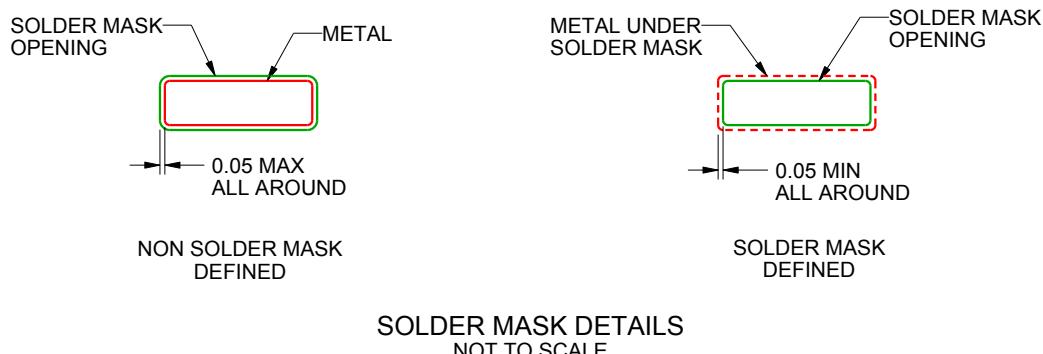
DGS0010A

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
SCALE:10X



4221984/A 05/2015

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

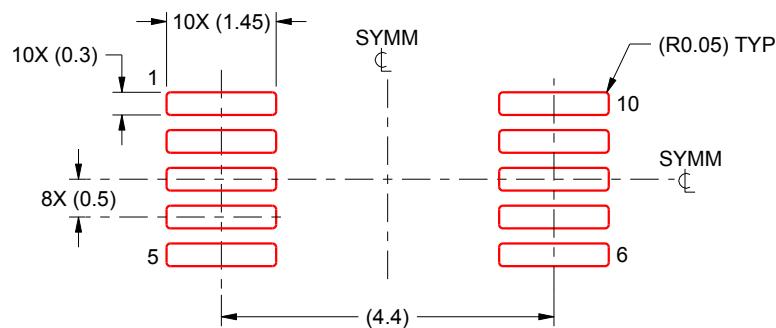
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

DGS0010A

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:10X

4221984/A 05/2015

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

## GENERIC PACKAGE VIEW

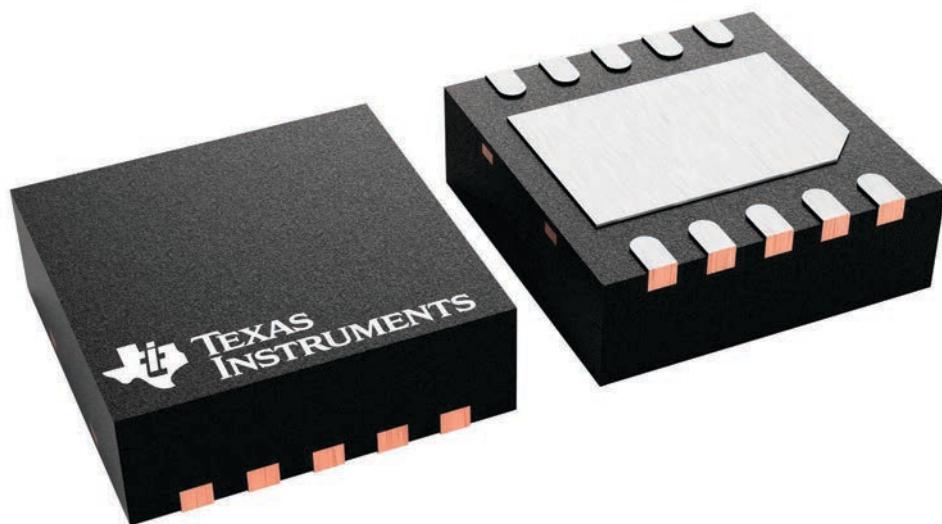
DRC 10

VSON - 1 mm max height

3 x 3, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



4226193/A

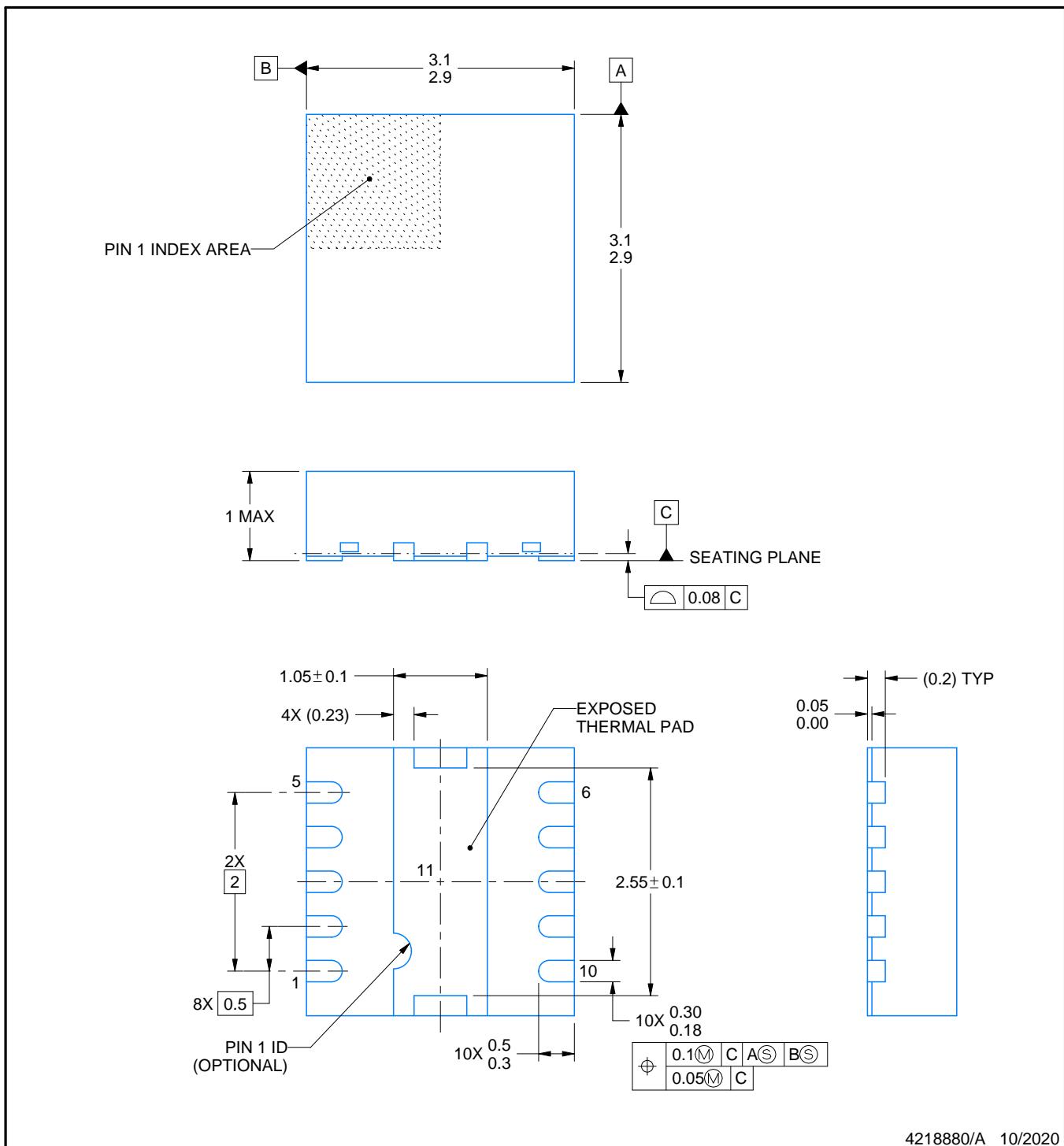
# DRC0010D



## PACKAGE OUTLINE

### VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



4218880/A 10/2020

#### NOTES:

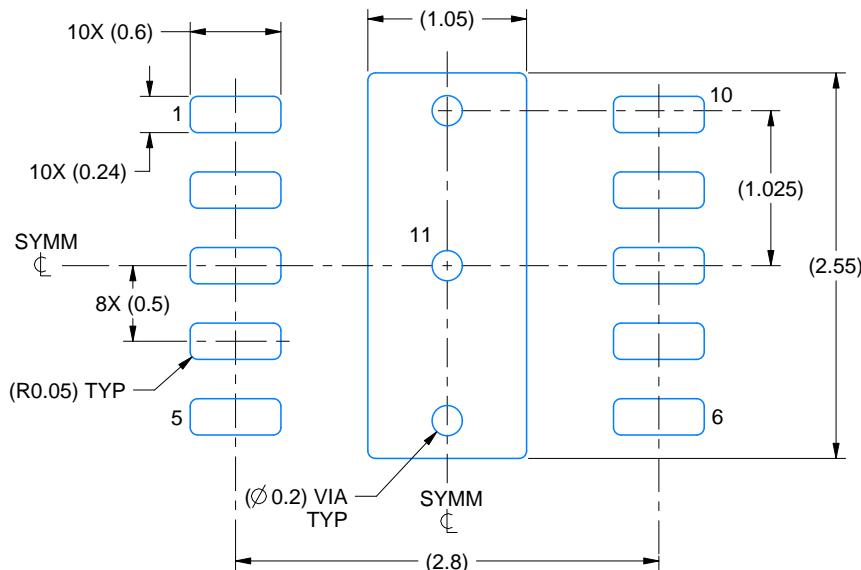
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

# EXAMPLE BOARD LAYOUT

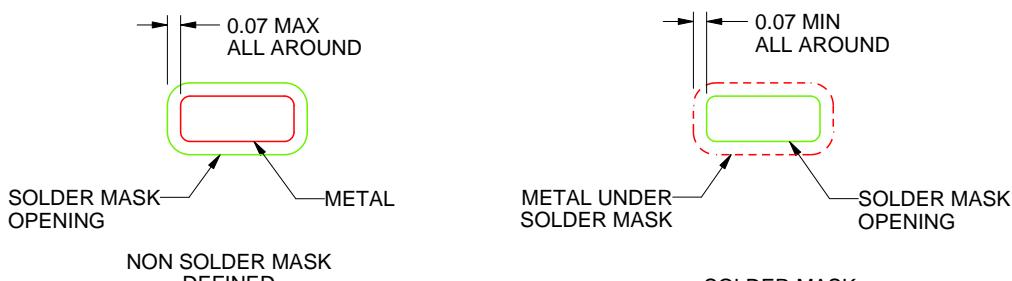
DRC0010D

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
SCALE:20X



SOLDER MASK DETAILS

4218880/A 10/2020

NOTES: (continued)

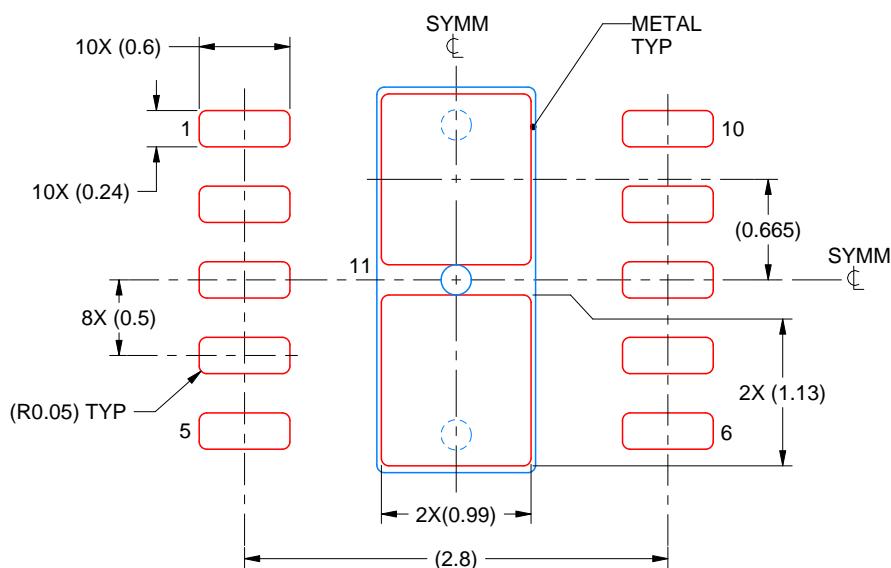
4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).
5. Vias are optional depending on application, refer to device data sheet. If some or all are implemented, recommended via locations are shown.

# EXAMPLE STENCIL DESIGN

DRC0010D

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 11:  
84% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE  
SCALE:20X

4218880/A 10/2020

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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