



## Customer Requirements

<b>Revision Date:</b>	December 31, 2018	<b>Previous Revision Date:</b>	January 26, 2010
<b>Division #:</b>	11	<b>Customer #:</b>	19555, 35523, 73970, 19111, 19562
<b># of Pages:</b>	3	<b>QC Approved By:</b>	Chris Quinteros

## SAFRAN Aircraft Engines - SNECMA

### Customs:

- For customs, attach copies of the 8130-3 and/or the certificate of conformance in an envelope outside of the box. Original documents must be enclosed in the box.

### LLP's:

- Any LLP's with a R.T.S. certificate older than 12 months must be pre-approved by Safran.

### Certification:

- An 8130-3 and/or an EASA Form One must be supplied on all new eligible material unless a written waiver is provided.
- Customer requires a dual release on overhauled and serviceable parts. This requirement can be waived by customer on a cast by case basis.
- Requires that the 8130-3 reflect the overhauled manual revision that was performed/used.
- Requires a certified true copy stamp (reflecting the quantity being supplied) if the 8130-3 quantity is split. This applies even if they are purchasing the remaining quantity and are being provided with the original 8130-3.
- Will not accept FAA DER repairs without approval
- Use of PMA parts is not allowed, except if these parts are authorized in OEM documents (i.e. parts catalog).
- All o-rings and packings must be properly packaged and marked for shelf life.

- Will not accept parts tagged by L.M. Gill, Aero Industries Services, Inc., or any parts with technically applied coatings.
- All material with traceability referencing an inventory parts list must be numbered, signed, and have a referencing number on all the associated pages.

### **JT8 Material:**

- Will not accept material that references manual number 773128 in the work-scope or on the 8130-3.
- JT8D bearings require work-scope if repaired.
- All compressor blades must have chord dimension stated on the maintenance release tag.
- Will accept T-2 vanes with trailing edge inserts if the parts are repaired by Chromalloy Southwest.
- Will accept JT8D welded compressor blades overhauled by Airfoil.
- Effective 12/17/97:
  - Snecma will only accept overhauled or serviceable 15A T1 blades (PNs: 815741, 795531, 795531-001, 795531-002, 791241, 791241-002) which have the metering plates attached per laser weld. No brazed metering plates will be accepted. Because there is no difference in PN or repair number, visual inspection is the only way to determine the type of attachment. Inspection number 10 must be accepted as part of the workscope for these PNs.
- Older New Surplus – 15A T1 blades with above PNs must also be inspected for laser weld.
- Factory New – 15A T1 blades with above PNs are acceptable as Pratt has used the laser weld method on factory new blades for several years.
  - **Note:** On the brazed parts the metering plate looks glued. There is an open crack between two pieces (i.e. the metering plate and the blade). On the laser weld the crack between the two parts is filled in with a uniform weld bead. The metering plate is the triangular piece with a small hole on the blade root. OH vendors who do not have in-house laser weld capabilities are not accepted (i.e. EC Technologies).
- Effective 12/14/97:

- Snecma will only use overhauled and serviceable 15A T3 & T4 blades which have the following IENs listed on the tag:
  - OH/Serv – 15A T3 blades – IEN 97HC019B must be on tag. PNs: 5003203-01, 5003203-021, 5003203-022, 5003203-023, 797203, 797203-001, 797203-002, 797203-003, 804903, 804903-001, 804903-002, 804903-002, 804903-003
  - OH/Serv – 15A T4 blades – IEN 97HC020A must be on tag. PNs: 5003204-01, 5003204-021, 5003204-022, 5003204-023, 797204-001, 797204-002, 804904, 804904-001
  - New Surplus – 15A T3 & T4 blades with the above PNs but without IEN **are acceptable** but will be subject to reject if Pratt has not measured with the new tooling per the IENs. The manufacturer date that Pratt began measuring to the new dimensions is unknown.
  - Factory New – 15A & T4 blades with the above PNs but without IEN, **are acceptable** as Pratt is now measuring these parts to the IEN dimensions.
- SB 5666 must be applied to PN 578273. This SB removes the bushings from the support.
- Snecma will not accept tierods PN 789550 in serviceable condition. This part number must be supplied in new or overhauled condition only.
- PN 772296 (seal ring holder) is not acceptable because of the holes in the flange.