1.0 Purpose:

    1.1   This document describes the procedures necessary to verify material is in accordance with MIL-STD-130 "Identification Marking of U.S. Military Property"

2.0 Scope:

    2.1   All material supplied by AAR Defense will undergo MIL-STD-130 inspection by Quality Control.

    2.2   This Work Instruction defines methods used for the verification of MIL-STD-130 Identification Marking of U.S. Military Property.

3.0 Responsibility and Authority:

    3.1   The responsibility and authority for the administration, implementation and maintenance of this work instruction has been assigned to the Sr. Operations Manager and / or his / her designee(s).

4.0 Forms and References:

    4.1   MIL-STD-130 - "Identification Marking of U.S. Military Property"

    4.2   ASC-WDL-PFC-4.8-12 - Defense Inbound Quality Inspection

    4.3   ASC-WDL-PFC-4.8-13 - Defense Final Inspection

    4.3   ASC-WDL-IFS-001 - IFS Desktop Instructions

    4.4   ASC-WDL-0107 - Supplier Quality Requirements Manual

    4.5   OP-08.4.2 - Product Configuration Management and Verification of Purchased Product at Receiving and Final Inspection

5.0   Procedure:

5.1   Information to be verified during Inbound Inspection

5.1.1   Part number of item(s) match AAR Purchase order part number

5.1.2   FSC / CAGE code of item(s) match AAR Purchase order FSC / CAGE code

a)   OEM / Vendors identify items per Design Activity Requirements (Blueprints / Drawings).

b)   Some items are too small for part identification markings. When items are too small to be marked, packaging must contain part number and FSC / CAGE code markings. In lieu of an actual FSC / CAGE code marking on items or packaging, a Manufacturer's logo or other abbreviated marking shall be substituted for the FSC / CAGE code.

c)   In the event an item is large enough for physical Part / FSC / CAGE number identifications but does not have any physical identification, verify the part has a Certificate of Conformance from the vendor of record on AAR's purchase order.

d)   In the event the items do not have physical Part / FSC / CAGE number identifications, verify the part has a Certificate of Conformance from the vendor of record on AAR's purchase order.

5.1.3   Condition and quantity of item(s) match AAR Purchase Order condition and quantity.

5.1.4   Perform inbound inspection in accordance with ASC-WDL-PFC-4.8-12 - Defense Inbound Quality Inspection, ASC-WDL-IFS-001 - IFS Desktop Instructions and OP-08.4.2 - Product Configuration Management and Verification of Purchased Product at Receiving and Final Inspection

5.2   Information to be verified during Final Inspection

5.2.1   Part number of picked item(s) match customer order.

5.2.2   FSC / CAGE code of picked item(s) match customer order FSC/CAGE code.

a)   OEM / Vendors identify items per Design Activity Requirements (Blueprints / Drawings).

b)   Some items are too small for part identification markings. When items are too small to be marked, packaging must contain part number and FSC / CAGE code markings. In lieu of an actual FSC / CAGE code marking on items or packaging, a Manufacturer's logo or other abbreviated marking shall be substituted for the FSC / CAGE code.

c)   In the event an item is large enough for physical Part / FSC / CAGE number identifications but does not have any physical identification, verify the part has a Certificate of Conformance from the vendor of record on AAR's purchase order.

d)   In the event the items do not have physical Part / FSC / CAGE number identifications, verify the part has a Certificate of Conformance from the vendor of record on AAR's purchase order.

5.2.3   Condition and quantity of picked item(s) match customer order condition and quantity.

5.2.4   Perform final inspection in accordance with ASC-WDL-PFC-4.8-13 - Defense Final Inspection, ASC-WDL-IFS-001 - IFS Desktop Instructions and OP-08.4.2 - Product Configuration Management and Verification of Purchased Product at Receiving and Final Inspection

6.0   Revision History:

Revision Date:	Revision:	Sections / Page Revised:	Description / Reason for Revision:	Approved by:
20/JAN/2022	Original	All	Complete rewrite & reformatting	Mike Baiz