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<b>Work Instruction</b>	SUBJECT:  AAR Supply Chain, Inc. – LLP Part Number and Serial Number Verification		

## 1.0 Purpose:

- 1.1 The purpose of this work instruction is to provide instructions for the verifying of part number and serial number of Life Limited Parts (LLPs).

## 2.0 Scope:

- 2.1 This work instruction is applicable to AAR Supply Chain Inc., Aircraft Turbine Center, Allen Asset Management.

## 3.0 Responsibility and Authority:

- 3.1 The responsibility for the creation, implementation and maintenance of this work instruction has been assigned to AAR Supply Chain, Inc (Aircraft Turbine Center, Allen Asset Management).

## 4.0 Forms and References:

- 4.1 OP-08.4.2 - Product Configuration Management and Verification of Purchased Product at Receiving and Final inspection, section 5.1.1.
- 4.2 ASC-WDL-0031 - Teardown-Consignment-PO or RO to RO Drop-shipment form.

## 5.0 Procedure:

- 5.1 AAR Teardown LLP(s)
  - 5.1.1 Product line (PL) receives removal tags and manifest from the repair team once engine(s) has been torn down at an engine teardown facility.
  - 5.1.2 PL will review LLP part number and serial number on the removal tag/manifest against the engine technical records to ensure accuracy.
  - 5.1.3 If PL is notified of PN and / or SN discrepancy for LLP(s) (for any condition), PL will repeat the process identified in section 5.1.2. If removal tag and engine technical records do not match, further investigation / review will be required.
  - 5.1.4 PL will send the removal tags and completed form ASC-WDL-0031 to QC for parts to be tagged in the ERP.
- 5.2 Consignment LLP(s)
  - 5.2.1 If AAR is not involved in the teardown process (i.e., piece part consignment), manifest of available parts will be provided by the consignor prior to shipment. PL will review the manifest and determine which LLP(s) are desired. Consignor will ship the LLP(s) to AAR warehouse(s) and will be accepted into the ERP system.
- 5.3 AAR LLP Piece Part Procurement
  - 5.3.1 PL will review the quote, trace paperwork, removal tag and release certificates (if available) received from vendors while purchasing LLPs.

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## 6.0 Revision History:

Revision Date:	Revision:	Sections / Page Revised:	Description / Reason for Revision:	Approved by:
13/DEC/2023	Original	All	Initial Release	J. Vida