FprEN 12464-1:2011 (E)

Table 5.7 — Industrial activities and crafts – Bakeries

Ref. no.	Type of area, task or activity	<i>Ē</i> m Ix	UGR _L	U ₀	R _a	Specific requirements
5.7.1	Preparation and baking	300	22	0,60	80	
5.7.2	Finishing, glazing, decorating	500	22	0,70	80	

Table 5.8 — Industrial activities and crafts – Cement, cement goods, concrete, bricks

Ref. no.	Type of area, task or activity	Ē _m Ix	UGR _L	U ₀	R _a	Specific requirements
5.8.1	Drying	50	28	0,40	20	Safety colours shall be recognisable.
5.8.2	Preparation of materials; work on kilns and mixers	200	28	0,40	40	
5.8.3	General machine work	300	25	0,60	80	
5.8.4	Rough forms	300	25	0,60	80	

Table 5.9 — Industrial activities and crafts – Ceramics, tiles, glass, glassware

Ref. no.	Type of area, task or activity	Ē _m lx	UGR _L	U ₀	R _a	Specific requirements
5.9.1	Drying	50	28	0,40	20	Safety colours shall be recognisable.
5.9.2	Preparation, general machine work	300	25	0,60	80	
5.9.3	Enamelling, rolling, pressing, shaping simple parts, glazing, glass blowing	300	25	0,60	80	
5.9.4	Grinding, engraving, glass polishing, shaping precision parts, manufacture of glass instruments	750	19	0,70	80	
5.9.5	Grinding of optical glass, crystal, hand grinding and engraving	750	16	0,70	80	
5.9.6	Precision work e.g. decorative grinding, hand painting	1 000	16	0,70	90	4 000 K ≤ T _{CP} ≤ 6 500 K
5.9.7	Manufacture of synthetic precious stones	1 500	16	0,70	90	4 000 K ≤ T _{CP} ≤ 6 500 K