

10. Pump grout into spaces. Maintain water content in grout to intended slump without aggregate segregation.

2.3.12 Control and Expansion Joints

- A. Do not continue horizontal joint reinforcement through control and expansion joints.
- B. Install preformed control joint device in continuous lengths. Seal butt and corner joints in accordance with manufacturer's instructions.
- C. Size control joint in accordance with relevant Specification Section for sealant performance.
- D. Form expansion joint as detailed.

2.3.13 Built-In Work

- A. As work progresses, install built-in door and window frames, anchor bolts, plates, and other items to be built-in the work and furnished by other sections.
- B. Install built-in items plumb and level.
- C. Bed anchors of door and window frames in adjacent mortar joints. Fill frame voids solid with grout. Fill adjacent masonry cores with grout minimum 300mm from framed openings.
- D. Do not build in organic materials subject to deterioration.

2.3.14 Tolerances

- A. Maximum Variation from Alignment of Columns: 6 mm.
- B. Maximum Variation from Unit to Adjacent Unit: 1.6 mm.
- C. Maximum Variation from Plane of Wall: 6 mm/3 m) and 13 mm/6 m or more.
- D. Maximum Variation from Plumb: 6 mm per story non-cumulative; 13 mm in two stories or more.
- E. Maximum Variation from Level Coursing: 3 mm/m; 6 mm/3 m; 13 mm/9 m.
- F. Maximum Variation of Joint Thickness: 3 mm/m.
- G. Maximum Variation from Cross Sectional Thickness of Walls: 6 mm.

2.3.15 Cutting and Fitting

- A. Cut and fit for chases, pipes, conduit, sleeves, grounds and any other items. Coordinate with other sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.