- iv. Maximum infiltration shall not exceed 1 litre per millimetre of pipe diameter per kilometre of pipe per day.
- m) Keep a record of all tests and make them available for inspection. Handover test records to the Engineer for approval.
- n) Pipes or joints shall not be accepted if any leakage or damage is visible during an internal inspection.
- o) If the result of any test or inspection does not comply with the requirements of the specification, the Contractor shall investigate the reason and carry out remedial work to the approval of the Engineer at no cost to ADM. The pipeline shall then be re-tested. This process shall be repeated until the requirements of the specification are satisfied.

END OF SECTION