- **1810.4.9** Socketed drilled shafts. The rock socket and pipe or tube casing of socketed drilled shafts shall be thoroughly cleaned of foreign materials before filling with concrete. Steel cores shall be bedded in cement grout at the base of the rock socket.
- **1810.4.10** Micropiles. Micropile deep foundation elements shall be permitted to be formed in holes advanced by rotary or percussive drilling methods, with or without casing. The elements shall be grouted with a fluid cement grout. The grout shall be pumped through a tremie pipe extending to the bottom of the element until grout of suitable quality returns at the top of the element. The following requirements apply to specific installation methods:
- 1. For micropiles grouted inside a temporary casing, the reinforcing bars shall be inserted prior to withdrawal of the casing. The casing shall be withdrawn in a controlled manner with the grout level maintained at the top of the element to ensure that the grout completely fills the drill hole. During withdrawal of the casing, the grout level inside the casing shall be monitored to verify that the flow of grout inside the casing is not obstructed.
- 2. For a micropile or portion thereof grouted in an open drill hole in soil without temporary casing, the minimum design diameter of the drill hole shall be verified by a suitable device during grouting.
- 3. For micropiles designed for end bearing, a suitable means shall be employed to verify that the bearing surface is properly cleaned prior to grouting.
- 4. Subsequent micropiles shall not be drilled near elements that have been grouted until the grout has had sufficient time to harden.
- 5. Micropiles shall be grouted as soon as possible after drilling is completed.
- 6. For micropiles designed with a full-length casing, the casing shall be pulled back to the top of the bond zone and reinserted or some other suitable means employed to assure grout coverage outside the casing.
- **1810.4.11 Helical piles.** Helical piles shall be installed to specified embedment depth and torsional resistance criteria as determined by a *registered design professional*. The torque applied during installation shall not exceed the maximum allowable installation torque of the helical pile.
- **1810.4.12 Special inspection.** *Special inspections* in accordance with Sections 1704.8 and 1704.9 shall be provided for driven and cast-in-place deep foundation elements, respectively. *Special inspections* in accordance with Section 1704.10 shall be provided for helical piles.