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## CODE

**20.5.1.3.2** Cast-in-place prestressed concrete members shall have specified concrete cover for reinforcement, ducts, and end fittings at least that given in Table 20.5.1.3.2.

Table 20.5.1.3.2—Specified concrete cover for cast-in-place prestressed concrete members

Concrete exposure	Member	Reinforcement	Specified cover, mm
Cast against and permanently in contact with ground	All	All	75
Exposed to weather or in contact with ground	Slabs, joists, and walls	All	25
	All other	All	40
Not exposed to weather or in contact with ground	Slabs, joists, and walls	All	20
	Beams, columns, and tension ties	Primary reinforcement	40
		Stirrups, ties, spirals, and hoops	25

**20.5.1.3.3** Precast nonprestressed or prestressed concrete members manufactured under plant conditions shall have specified concrete cover for reinforcement, ducts, and end fittings at least that given in Table 20.5.1.3.3.

## **COMMENTARY**

R20.5.1.3.3 The lesser cover thicknesses for precast construction reflect the greater control for proportioning, placing, and curing inherent in precasting. Manufactured under plant conditions does not imply that precast members should be manufactured in a plant. Structural elements precast at the job site will also qualify under this section if the control of form dimensions, placing of reinforcement, quality control of concrete, and curing procedures are equal to that normally expected in a plant.

Concrete cover to pretensioned strand as described in this section is intended to provide minimum protection from weather and other effects. Such cover may not be sufficient to transfer or develop the stress in the strand, and it may be necessary to increase the cover accordingly.

