

## ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

metal-sheet roof coverings shall be naturally corrosion resistant or provided with corrosion resistance in accordance with the standards and minimum thicknesses shown in Table 1507.4.3(2).

**1507.4.4 Attachment.** Metal roof panels shall be secured to the supports in accordance with the approved manufacturer's fasteners. In the absence of manufacturer recommendations, the following fasteners shall be used:

1. Galvanized fasteners shall be used for steel roofs.

**TABLE 1507.4.3(1)  
METAL ROOF COVERINGS**

ROOF COVERING TYPE	STANDARD APPLICATION RATE/THICKNESS
Aluminum	ASTM B209, 0.024 inch minimum thickness for roll-formed panels and 0.019 inch minimum thickness for press-formed shingles.
Aluminum-zinc alloy coated steel	ASTM A792 AZ 50
Cold-rolled copper	ASTM B370 minimum 16 oz./sq. ft. and 12 oz./sq. ft. high yield copper for metal-sheet roof covering systems; 12 oz./sq. ft. for preformed metal shingle systems.
Copper	16 oz./sq. ft. for metal-sheet roof-covering systems; 12 oz./sq. ft. for preformed metal shingle systems.
Galvanized steel	ASTM A653 G-90 zinc-coated. <sup>a</sup>
Hard lead	2 lbs./sq. ft.
Lead-coated copper	ASTM B101
Prepainted steel	ASTM A755
Soft lead	3 lbs./sq. ft.
Stainless steel	ASTM A240, 300 Series Alloys
Steel	ASTM A924
Terne and terne-coated stainless	Terne coating of 40 lbs. per double base box, field painted where applicable in accordance with manufacturer's installation instructions.
Zinc	0.027 inch minimum thickness; 99.995% electrolytic high grade zinc with alloy additives of copper (0.08% - 0.20%), titanium (0.07% - 0.12%) and aluminum (0.015%).

For SI: 1 ounce per square foot = 0.305 kg/m<sup>2</sup>,  
1 pound per square foot = 4.882 kg/m<sup>2</sup>,  
1 inch = 25.4 mm, 1 pound = 0.454 kg.

a. For Group U buildings, the minimum coating thickness for ASTM A653 galvanized steel roofing shall be G-60.

**TABLE 1507.4.3(2)  
MINIMUM CORROSION RESISTANCE**

55% Aluminum-zinc alloy coated steel	ASTM A792 AZ 50
5% Aluminum alloy-coated steel	ASTM A875 GF60
Aluminum-coated steel	ASTM A463 T2 65
Galvanized steel	ASTM A653 G-90
Prepainted steel	ASTM A755 <sup>a</sup>

a. Paint systems in accordance with ASTM A755 shall be applied over steel products with corrosion-resistant coatings complying with ASTM A463, ASTM A653, ASTM A792 or ASTM A875.

2. Copper, brass, bronze, copper alloy or 300 series stainless-steel fasteners shall be used for copper roofs.
3. Stainless-steel fasteners are acceptable for all types of metal roofs.
4. Aluminum fasteners are acceptable for aluminum roofs attached to aluminum supports.

**1507.4.5 Underlayment and high wind.** Underlayment shall comply with Section 1507.1.1.

**1507.5 Metal roof shingles.** The installation of metal roof shingles shall comply with the provisions of this section.

**1507.5.1 Deck requirements.** Metal roof shingles shall be applied to a solid or closely fitted deck, except where the roof covering is specifically designed to be applied to spaced sheathing.

**1507.5.2 Deck slope.** Metal roof shingles shall not be installed on roof slopes below three units vertical in 12 units horizontal (25-percent slope).

**1507.5.3 Underlayment.** Underlayment shall comply with Section 1507.1.1.

**1507.5.4 Ice barrier.** Where required, ice barriers shall comply with Section 1507.1.2.

**1507.5.5 Material standards.** Metal roof shingle roof coverings shall comply with Table 1507.4.3(1). The materials used for metal-roof shingle roof coverings shall be naturally corrosion resistant or provided with corrosion resistance in accordance with the standards and minimum thicknesses specified in the standards listed in Table 1507.4.3(2).

**1507.5.6 Attachment.** Metal roof shingles shall be secured to the roof in accordance with the *approved* manufacturer's installation instructions.

**1507.5.7 Flashing.** Roof valley flashing shall be of corrosion-resistant metal of the same material as the roof covering or shall comply with the standards in Table 1507.4.3(1). The valley flashing shall extend not less than 8 inches (203 mm) from the centerline each way and shall have a splash diverter rib not less than <sup>3</sup>/<sub>4</sub> inch (19.1 mm) high at the flow line formed as part of the flashing. Sections of flashing shall have an end lap of not less than 4 inches (102 mm). In areas where the average daily temperature in January is 25°F (-4°C) or less or where there is a possibility of ice forming along the eaves causing a backup of water, the metal valley flashing shall have a 36-inch-wide (914 mm) underlayment directly under it consisting of either one layer of underlayment running the full length of the valley or a self-adhering polymer-modified bitumen sheet bearing a label indicating compliance with ASTM D1970, in addition to underlayment required for metal roof shingles. The metal valley flashing underlayment shall be solidly cemented to the roofing underlayment for roof slopes under seven units vertical in 12 units horizontal (58-percent slope) or self-adhering polymer-modified bitumen sheet shall be installed.

**1507.6 Mineral-surfaced roll roofing.** The installation of mineral-surfaced roll roofing shall comply with this section.