

Table 5.23 — Industrial activities and crafts – Textile manufacture and processing

Ref. no.	Type of area, task or activity	E_m lx	UGR_L —	U_o —	R_a —	Specific requirements
5.23.1	Work stations and zones in baths, bale opening	200	25	0,60	60	
5.23.2	Carding, washing, ironing, devilling machine work, drawing, combing, sizing, card cutting, pre-spinning, jute and hemp spinning	300	22	0,60	80	
5.23.3	Spinning, plying, reeling, winding	500	22	0,60	80	Prevent stroboscopic effects.
5.23.4	Warping, weaving, braiding, knitting	500	22	0,60	80	Prevent stroboscopic effects.
5.23.5	Sewing, fine knitting, taking up stitches	750	22	0,70	80	
5.23.6	Manual design, drawing patterns	750	22	0,70	90	$4\,000\text{ K} \leq T_{CP} \leq 6\,500\text{ K}$
5.23.7	Finishing, dyeing	500	22	0,60	80	
5.23.8	Drying room	100	28	0,40	60	
5.23.9	Automatic fabric printing	500	25	0,60	80	
5.23.10	Burling, picking, trimming	1 000	19	0,70	80	
5.23.11	Colour inspection; fabric control	1 000	16	0,70	90	$4\,000\text{ K} \leq T_{CP} \leq 6\,500\text{ K}$
5.23.12	Invisible mending	1 500	19	0,70	90	$4\,000\text{ K} \leq T_{CP} \leq 6\,500\text{ K}$
5.23.13	Hat manufacturing	500	22	0,60	80	