

TABLE 2512.6 CEMENT PLASTERS^a

COAT	MINIMUM PERIOD MOIST CURING	MINIMUM INTERVAL BETWEEN COATS
First	48 hours ^a	48 hours ^b
Second	48 hours	7 days ^c
Finish	-	Note c

a. The first two coats shall be as required for the first coats of exterior plaster, except that the moist-curing time period between the first and second coats shall not be less than 24 hours. Moist curing shall not be required where job and weather conditions are favorable to the retention of moisture in the cement plaster for the required time period.

b. Twenty-four-hour minimum interval between coats of interior cement plaster. For alternate method of application, see Section 2512.8.

c. Finish coat plaster is permitted to be applied to interior cement plaster base coats after a 48-hour period.

2512.7 Application to solid backings. Where applied over gypsum backing as specified in Section 2510.5 or directly to unit masonry surfaces, the second coat is permitted to be applied as soon as the first coat has attained sufficient hardness.

2512.8 Alternate method of application. The second coat is permitted to be applied as soon as the first coat has attained sufficiently rigidity to receive the second coat.

2512.8.1 Admixtures. When using this method of application, calcium aluminate cement up to 15 percent of the weight of the portland cement is permitted to be added to the mix.

2512.8.2 Curing. Curing of the first coat is permitted to be omitted and the second coat shall be cured as set forth in ASTM C 926 and Table 2512.6.

2512.9 Finish coats. Cement plaster finish coats shall be applied over base coats that have been in place for the time periods set forth in ASTM C 926. The third or finish coat shall be applied with sufficient material and pressure to bond and to cover the brown coat and shall be of sufficient thickness to conceal the brown coat.

SECTION 2513 EXPOSED AGGREGATE PLASTER

2513.1 General. Exposed natural or integrally colored aggregate is permitted to be partially embedded in a natural or colored bedding coat of cement plaster or gypsum plaster, subject to the provisions of this section.

2513.2 Aggregate. The aggregate shall be applied manually or mechanically and shall consist of marble chips, pebbles or similar durable, moderately hard (three or more on the Mohs hardness scale), nonreactive materials.

2513.3 Bedding coat proportions. The bedding coat for interior or exterior surfaces shall be composed of one part portland cement and one part Type S lime; or one part blended cement and one part Type S lime; or masonry cement; or plastic cement, and a maximum of three parts of graded white or natural sand by volume. The bedding coat for interior surfaces shall