

4. Bond strength adhesion/cohesion.
5. Condition of finished application.

[BF] 1705.14.2 Structural member surface conditions.

The surfaces shall be prepared in accordance with the *approved* fire-resistance design and the written instructions of *approved* manufacturers. The prepared surface of structural members to be sprayed shall be inspected by the special inspector before the application of the sprayed fire-resistant material.

[BF] 1705.14.3 Application. The substrate shall have a minimum ambient temperature before and after application as specified in the written instructions of *approved* manufacturers. The area for application shall be ventilated during and after application as required by the written instructions of *approved* manufacturers.

[BF] 1705.14.4 Thickness. Not more than 10 percent of the thickness measurements of the sprayed fire-resistant materials applied to floor, roof and wall assemblies and structural members shall be less than the thickness required by the *approved* fire-resistance design, and none shall be less than the minimum allowable thickness required by Section 1705.14.4.1.

[BF] 1705.14.4.1 Minimum allowable thickness. For design thicknesses 1 inch (25 mm) or greater, the minimum allowable individual thickness shall be the design thickness minus $\frac{1}{4}$ inch (6.4 mm). For design thicknesses less than 1 inch (25 mm), the minimum allowable individual thickness shall be the design thickness minus 25 percent. Thickness shall be determined in accordance with ASTM E605. Samples of the sprayed fire-resistant materials shall be selected in accordance with Sections 1705.14.4.2 and 1705.14.4.3.

[BF] 1705.14.4.2 Floor, roof and wall assemblies.

The thickness of the sprayed fire-resistant material applied to floor, roof and wall assemblies shall be determined in accordance with ASTM E605, making not less than four measurements for each 1,000 square feet (93 m²) of the sprayed area, or portion thereof, in each *story*.

[BF] 1705.14.4.3 Cellular decks. Thickness measurements shall be selected from a square area, 12 inches by 12 inches (305 mm by 305 mm) in size. Not fewer than four measurements shall be made, located symmetrically within the square area.

[BF] 1705.14.4.4 Fluted decks. Thickness measurements shall be selected from a square area, 12 inches by 12 inches (305 mm by 305 mm) in size. Not fewer than four measurements shall be made, located symmetrically within the square area, including one each of the following: valley, crest and sides. The average of the measurements shall be reported.

[BF] 1705.14.4.5 Structural members. The thickness of the sprayed fire-resistant material applied to structural members shall be determined in accordance with ASTM E605. Thickness testing shall be performed on not less than 25 percent of the structural members on each floor.

[BF] 1705.14.4.6 Beams and girders. At beams and girders thickness measurements shall be made at nine locations around the beam or girder at each end of a 12-inch (305 mm) length.

[BF] 1705.14.4.7 Joists and trusses. At joists and trusses, thickness measurements shall be made at seven locations around the joist or truss at each end of a 12-inch (305 mm) length.

[BF] 1705.14.4.8 Wide-flanged columns. At wide-flanged columns, thickness measurements shall be made at 12 locations around the column at each end of a 12-inch (305 mm) length.

[BF] 1705.14.4.9 Hollow structural section and pipe columns. At hollow structural section and pipe columns, thickness measurements shall be made at not fewer than four locations around the column at each end of a 12-inch (305 mm) length.

[BF] 1705.14.5 Density. The density of the sprayed fire-resistant material shall be not less than the density specified in the *approved* fire-resistance design. Density of the sprayed fire-resistant material shall be determined in accordance with ASTM E605. The test samples for determining the density of the sprayed fire-resistant materials shall be selected as follows:

1. From each floor, roof and wall assembly at the rate of not less than one sample for every 2,500 square feet (232 m²) or portion thereof of the sprayed area in each *story*.
2. From beams, girders, trusses and columns at the rate of not less than one sample for each type of structural member for each 2,500 square feet (232 m²) of floor area or portion thereof in each *story*.

[BF] 1705.14.6 Bond strength. The cohesive/adhesive bond strength of the cured sprayed fire-resistant material applied to floor, roof and wall assemblies and structural members shall be not less than 150 pounds per square foot (psf) (7.18 kN/m²). The cohesive/adhesive bond strength shall be determined in accordance with the field test specified in ASTM E736 by testing in-place samples of the sprayed fire-resistant material selected in accordance with Sections 1705.14.6.1 through 1705.14.6.3.

[BF] 1705.14.6.1 Floor, roof and wall assemblies.

The test samples for determining the cohesive/adhesive bond strength of the sprayed fire-resistant materials shall be selected from each floor, roof and wall assembly at the rate of not less than one sample for every 2,500 square feet (232 m²) of the sprayed area, or portion thereof, in each *story*.

[BF] 1705.14.6.2 Structural members. The test samples for determining the cohesive/adhesive bond strength of the sprayed fire-resistant materials shall be selected from beams, girders, trusses, columns and other structural members at the rate of not less than one sample for each type of structural member for each 2,500 square feet (232 m²) of floor area or portion thereof in each *story*.