| Cal | | pe SDR 11 (ASTM set) Lengths with | | 0°F | | |
|----------------------|-----------------------|--------------------------------------|-----------------|-----|--|--|
| | Length of Run in Feet | | | | | |
| Nominal Pipe Size | 40 | 60 Loop Length (£) | 80 in inches | 100 | | |
| 1/2" | 22 | 27 | 31 | 34 | | |
| 3/4" | 26 | 32 | 36 | 41 | | |
| 1" | 29 | 36 | 41 | 46 | | |
| 1-1/4" | 32 | 40 | 46 | 51 | | |
| 1-1/2" | 35 | 43 | 50 | 56 | | |
| 2'' | 40 | 49 | 57 | 64 | | |

Assume Modulus & Stress at 160?F

| • | • | • | °F | | | |
|----|------------------------------------|--|--|--|--|--|
| Le | | | | | | |
| 40 | 60 80 Loop Length (£) in inches | | 100 | | | |
| 47 | 57 | 66 | 74 | | | |
| 52 | 63 | 73 | 82 | | | |
| 58 | 72 | 83 | 92 | | | |
| 71 | 87 | 100 | 112 | | | |
| 81 | 99 | 114 | 128 | | | |
| 90 | 111 | 128 | 143 | | | |
| | 47 52 58 71 81 | Length of Run in Fe 40 60 Loop Length (£) 47 57 52 63 58 72 71 87 81 99 | Loop Length (£) in inches 47 57 66 52 63 73 58 72 83 71 87 100 81 99 114 | | | |

Assume Modulus & Stress at 160°F

| Length of Run in Feet | | | | | | | |
|-----------------------|----|----|-----------------------|----|-----|--|--|
| Nominal Pipe Size | 20 | 40 | 60 gth (£) in inch | 80 | 100 | | |
| • | | • | | | | | |
| 1/2" | 17 | 24 | 30 | 34 | 39 | | |
| 3/4" | 20 | 29 | 35 | 41 | 46 | | |
| 1" | 23 | 33 | 40 | 46 | 52 | | |
| 1-1/4" | 26 | 36 | 44 | 51 | 57 | | |
| 1-1/2" | 28 | 39 | 48 | 56 | 62 | | |
| 2" | 32 | 45 | 55 | 64 | 71 | | |

Assume Modulus & Stress at 160°F

 $\mathfrak{L} =$ $\sqrt{3}ED(\Delta L)/2S$

Where

loop length in inches $\pounds =$

modulus of elasticity at maximum temperature, psi E =

D = outside diameter of pipe, inches $\Delta L =$ change in length due to change in temperature, inches S = working stress at maximum temperature, psi