

**[F] 415.11.7.1.4 Corridors.** Where HPM gases are transported in piping placed within the space defined by the walls of a *corridor* and the floor or roof above the *corridor*, a *gas detection system* shall be provided where piping is located and in the *corridor*.

**Exception:** A *gas detection system* is not required for occasional transverse crossings of the *corridors* by supply piping that is enclosed in a ferrous pipe or tube for the width of the *corridor*.

**[F] 415.11.7.2 Gas detection system operation.** The *gas detection system* shall be capable of monitoring the room, area or equipment in which the HPM gas is located at or below all the following gas concentrations:

1. Immediately dangerous to life and health (IDLH) values where the monitoring point is within an exhausted enclosure, ventilated enclosure or gas cabinet.
2. Permissible exposure limit (PEL) levels where the monitoring point is in an area outside an exhausted enclosure, ventilated enclosure or gas cabinet.
3. For flammable gases, the monitoring detection threshold level shall be vapor concentrations in excess of 25 percent of the lower flammable limit (LFL) where the monitoring is within or outside an exhausted enclosure, ventilated enclosure or gas cabinet.
4. Except as noted in this section, monitoring for highly toxic and toxic gases shall also comply with Chapter 60 of the *International Fire Code*.

**[F] 415.11.7.2.1 Alarms.** The gas detection system shall initiate a local alarm and transmit a signal to the emergency control station when a short-term hazard condition is detected. The alarm shall be both visual and audible and shall provide warning both inside and outside the area where the gas is detected. The audible alarm shall be distinct from all other alarms.

**[F] 415.11.7.2.2 Shutoff of gas supply.** The gas detection system shall automatically close the shutoff valve at the source on gas supply piping and tubing related to the system being monitored for which gas is detected when a short-term hazard condition is detected. Automatic closure of shutoff valves shall comply with the following:

1. Where the gas detection sampling point initiating the gas detection system alarm is within a gas cabinet or exhausted enclosure, the shutoff valve in the gas cabinet or exhausted enclosure for the specific gas detected shall automatically close.
2. Where the gas detection sampling point initiating the gas detection system alarm is within

a room and compressed gas containers are not in gas cabinets or an exhausted enclosure, the shutoff valves on all gas lines for the specific gas detected shall automatically close.

3. Where the gas detection sampling point initiating the gas detection system alarm is within a piping distribution manifold enclosure, the shutoff valve supplying the manifold for the compressed gas container of the specific gas detected shall automatically close.

**Exception:** Where the gas detection sampling point initiating the gas detection system alarm is at the use location or within a gas valve enclosure of a branch line downstream of a piping distribution manifold, the shutoff valve for the branch line located in the piping distribution manifold enclosure shall automatically close.

**[F] 415.11.8 Manual fire alarm system.** An *approved* manual *fire alarm* system shall be provided throughout buildings containing Group H-5. Activation of the alarm system shall initiate a local alarm and transmit a signal to the emergency control station. The *fire alarm* system shall be designed and installed in accordance with Section 907.

**[F] 415.11.9 Emergency control station.** An emergency control station shall be provided in accordance with Sections 415.11.9.1 through 415.11.9.3.

**[F] 415.11.9.1 Location.** The emergency control station shall be located on the premises at an *approved* location outside the *fabrication area*.

**[F] 415.11.9.2 Staffing.** Trained personnel shall continuously staff the emergency control station.

**[F] 415.11.9.3 Signals.** The emergency control station shall receive signals from emergency equipment and alarm and detection systems. Such emergency equipment and alarm and detection systems shall include, but not be limited to, the following where such equipment or systems are required to be provided either in this chapter or elsewhere in this code:

1. *Automatic sprinkler system* alarm and monitoring systems.
2. *Manual fire alarm* systems.
3. *Emergency alarm systems*.
4. *Gas detection systems*.
5. Smoke detection systems.
6. Emergency power system.
7. Automatic detection and alarm systems for pyrophoric liquids and Class 3 water-reactive liquids required in Section 2705.2.3.4 of the *International Fire Code*.
8. Exhaust *ventilation* flow alarm devices for pyrophoric liquids and Class 3 water-reactive liquids cabinet exhaust *ventilation* systems required in Section 2705.2.3.4 of the *International Fire Code*.