

3. Flanges and web shall have a minimum nominal thickness of $\frac{3}{8}$ inch (9.5 mm).

1810.3.5.3.2 Steel pipes and tubes. Steel pipes and tubes used as deep foundation elements shall have a nominal outside diameter of not less than 8 inches (203 mm). Where steel pipes or tubes are driven open ended, they shall have a minimum of 0.34 square inch (219 mm²) of steel in cross section to resist each 1,000 foot-pounds (1356 Nm) of pile hammer energy, or shall have the equivalent strength for steels having a yield strength greater than 35,000 psi (241 MPa) or the wave equation analysis shall be permitted to be used to assess compression stresses induced by driving to evaluate if the pile section is appropriate for the selected hammer. Where a pipe or tube with wall thickness less than 0.179 inch (4.6 mm) is driven open ended, a suitable cutting shoe shall be provided. Concrete-filled steel pipes or tubes in structures assigned to *Seismic Design Category C, D, E or F* shall have a wall thickness of not less than $\frac{3}{16}$ inch (5 mm). The pipe or tube casing for socketed drilled shafts shall have a nominal outside diameter of not less than 18 inches (457 mm), a wall thickness of not less than $\frac{3}{8}$ inch (9.5 mm) and a suitable steel driving shoe welded to the bottom; the diameter of the rock socket shall be approximately equal to the inside diameter of the casing.

Exceptions:

1. There is no minimum diameter for steel pipes or tubes used in micropiles.
2. For mandrel-driven pipes or tubes, the minimum wall thickness shall be $\frac{1}{10}$ inch (2.5 mm).

1810.3.5.3.3 Helical piles. Dimensions of the central shaft and the number, size and thickness of helical bearing plates shall be sufficient to support the design loads.

1810.3.6 Splices. Splices shall be constructed so as to provide and maintain true alignment and position of the component parts of the deep foundation element during installation and subsequent thereto and shall be designed to resist the axial and shear forces and moments occurring at the location of the splice during driving and for design load combinations. Where deep foundation elements of the same type are being spliced, splices shall develop not less than 50 percent of the bending strength of the weaker section. Where deep foundation elements of different materials or different types are being spliced, splices shall develop the full compressive strength and not less than 50 percent of the tension and bending strength of the weaker section. Where structural steel cores are to be spliced, the ends shall be milled or ground to provide full contact and shall be full-depth welded.

Splices occurring in the upper 10 feet (3048 mm) of the embedded portion of an element shall be designed to resist at allowable stresses the moment and shear that would result from an assumed eccentricity of the axial load of 3 inches (76 mm), or the element shall be braced in accordance with Section 1810.2.2 to other deep foundation elements that do not have splices in the upper 10 feet (3048 mm) of embedment.

1810.3.6.1 Seismic Design Categories C through F. For structures assigned to *Seismic Design Category C, D, E or F* splices of deep foundation elements shall develop the lesser of the following:

1. The full strength of the deep foundation element; and