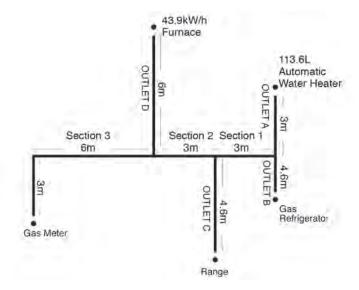
## Figure 12-2 Example Illustrating Use of Tables 12-1 and 12-7

Problem: Determine the required pipe size of each section and outlet of the piping system shown in Figure 12-2. Gas to be used has a specific gravity of 0.6 and  $11.4 \text{kW/m}^3$ , delivered at 20 cm water column pressure.



## **Solution:**

(1) Maximum gas demand of outlet A —

10.3kW/h (from Table 12-1).

Maximum gas demand of outlet B —

0.9kW/h (from Table 12-1).

Maximum gas demand of outlet C —

19kW/h (from Table 12-1).

Maximum gas demand of outlet D —

43.9 kW/h divided by  $11.4 \text{kW/m}^3 = 3.8 \text{m}^3/\text{h}$ 

- (2) The length of pipe from the gas meter to the most remote outlet (outlet A) is 18m.
- (3) Using the length in feet column row marked 18m in Table 12-7:

Outlet A, supplying 10.3kW/h, requires 15mm pipe. Section 1, supplying outlets A and B, or 11.2kW/h requires 15mm pipe.

Section 2, supplying outlets A, B, and C, or 30.2kW/h requires 20mm pipe.

Section 3, supplying outlets A, B, C, and D, or 74.1kW/h, requires 25mm pipe.

(4) Using the column marked 20m in Table 12-7:

Outlet B supplying 0.08m<sup>3</sup>/h, requires 15mm pipe.

Outlet C, supplying 1.67m<sup>3</sup>/h, requires 15mm pipe.

(5) Using the column marked 15m in Table 12-7:

Outlet D, supplying 3.85m<sup>3</sup>/h, requires 20mm pipe.

SI: 1 cm = 0.4 in.; 1 m = 3.3 ft.; 1 mm = 0.04 in.;  $1 \text{m}^3 = 33.3 \text{ ft.}^3$ ; 1 kW = 3.4 Btu/h; 1 L = 0.26 gal.