INERT GAS. A gas that is capable of reacting with other materials only under abnormal conditions such as high temperatures, pressures and similar extrinsic physical forces. Within the context of the code, inert gases do not exhibit either physical or health properties as defined (other than acting as a simple asphyxiant) or hazard properties other than those of a compressed gas. Some of the more common inert gases include argon, helium, krypton, neon, nitrogen and xenon.

OPEN SYSTEM. The use of a solid or liquid hazardous material involving a vessel or system that is continuously open to the atmosphere during normal operations and where vapors are liberated, or the product is exposed to the atmosphere during normal operations. Examples of open systems for solids and liquids include dispensing from or into open beakers or containers, dip tank and plating tank operations.

OPERATING BUILDING. A building occupied in conjunction with the manufacture, transportation or use of explosive materials. Operating buildings are separated from one another with the use of intraplant or intraline distances.

ORGANIC PEROXIDE. An organic compound that contains the bivalent -O-O- structure and which may be considered to be a structural derivative of hydrogen peroxide where one or both of the hydrogen atoms have been replaced by an organic radical. Organic peroxides can pose an explosion hazard (*detonation* or deflagration) or they can be shock sensitive. They can also decompose into various unstable compounds over an extended period of time.

- **Class I.** Those formulations that are capable of deflagration but not *detonation*.
- **Class II.** Those formulations that burn very rapidly and that pose a moderate reactivity hazard.
- **Class III.** Those formulations that burn rapidly and that pose a moderate reactivity hazard.
- **Class IV.** Those formulations that burn in the same manner as ordinary combustibles and that pose a minimal reactivity hazard.

Class V. Those formulations that burn with less intensity than ordinary combustibles or do not sustain combustion and that pose no reactivity hazard.

Unclassified detonable. Organic peroxides that are capable of *detonation*. These peroxides pose an extremely high explosion hazard through rapid explosive decomposition.

- **OXIDIZER.** A material that readily yields oxygen or other oxidizing gas, or that readily reacts to promote or initiate combustion of combustible materials and, if heated or contaminated, can result in vigorous self-sustained decomposition.
- **Class 4.** An oxidizer that can undergo an explosive reaction due to contamination or exposure to thermal or physical shock and that causes a severe increase in the burning rate of combustible materials with which it comes into contact. Additionally, the oxidizer causes a severe increase in the burning rate and can cause spontaneous ignition of combustibles.
- **Class 3.** An oxidizer that causes a severe increase in the burning rate of combustible materials with which it comes in contact.
- **Class 2.** An oxidizer that will cause a moderate increase in the burning rate of combustible materials with which it comes in contact.
- **Class 1.** An oxidizer that does not moderately increase the burning rate of combustible materials.