

<b>Exposure</b>		<b>Preparation</b>	<b>Primer</b>	<b>Topcoats</b>	
<b>Class (Table 1-5)</b>	<b>Surfaces</b>	<b>(Table 1-4)</b>	<b>(Table 1-6)</b>	<b>(Table 1-6)</b>	<b>Total - Min. DFT</b>
'C.1'	Cast Steel	2 <sup>1</sup> / <sub>2</sub>	1 Coat	2 Coats	
		profile 80 µm	DFT 50µm per coat	DFT 250µm per coat	
'C.2'	Mild steel	Galvanised	None	None	None
			Select from A.6	Select from C.8	
	Cast Iron and Cast Steel	Grit Blast to Sa 2 <sup>1</sup> / <sub>2</sub> Profile 80µm	1Coat DFT 50µm per coat	2 Coats DFT 250µm per coat	550µm
'D.1'	Ductile and Cast Iron and Cast Steel	Grit Blast to SA 75µm	See note 1 *	Select one from B.2 2 Coats	225µm
	Concrete Interior surfaces of Valve Chambers	Clean and make surface smooth free of blowholes, pits and voids.	None	Select one from D.1 to D.3 2 Coats DFT 250µm	500µm
				Select one from C.8.Y, 2 Coats DFT 250µm per	
'D.2'	Mild Steel, Ductile and Cast Iron	Grit Blast to Sa 2 <sup>1</sup> / <sub>2</sub>	None	1 coat + B.6 1 Coat DFT 50µm	550µm
'D.3'	Water Towers	Grit Blast to Sa 2 <sup>1</sup> / <sub>2</sub>	Select one from A.5, A.6	Select one from C.2.X, C.3.X 1 Coat DFT 75µm +	225µm