

<b>Exposure</b>		<b>Preparation</b>	<b>Primer</b>	<b>Topcoats</b>	
<b>Class (Table 1-5)</b>	<b>Surfaces</b>	<b>(Table 1-4)</b>	<b>(Table 1-6)</b>	<b>(Table 1-6)</b>	<b>Total - Min. DFT</b>
			1 coat DFT 50µm	C.7.X /1 Coat /75µm	
'A', 'B' & 'C'	Steel Stairways & Supporting Structures	Pickle & Hot Dip Galvanise	None unless otherwise specified		
	Bridge Rail and Pin Rack Rail	Pickle & Hot Dip Galvanise			

**Notes:**

1. Use this table in conjunction with Tables 1-4, 1-5, 1-6 and the specification.
2. Blasting surface profiles tolerances 10 µm.
3. DFT (Dry Film Thicknesses) are minimums required
4. A complete system shall be sourced from one supplier.

**Note 1.**

\* For information only - Coatings already applied at Cast Steel factory

1. External surface - 1 Coat zinc rich primer.
2. Internal Surface - Cement mortar lining.

**Table 1-2: Preparation and Painting Schedule for Non-Metallic Surfaces.**

<b>Surface</b>	<b>Location</b>	<b>Finish</b>	<b>Particular preparation</b>	<b>Primer</b>	<b>Final treatment</b>
Soft Wood (primer or	Interior	Gloss	Sand down	1 Coat pink primer	3 coats alkyd
Unprimed)	Exterior	Gloss	Sand down	1 coat pink primer	3 coats alkyd
Plaster (including Plaster	Interior	Flat	Sand down	1 coat	2 coats emulsion
	Exterior	Gloss	Sand down	1 coat alkali	2 coats alkyd