

TABLE 12-19 Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.2(n)]

										Gas:		Natural		
										Inlet Pressure:		Less than 0.138bar		
										Pressure Drop:		75mm w.c.		
										Specific Gravity:		0.6		
	Tube Size (EHD)*													
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (m)	Capacity in m³/h													
1.6	3.4	4.5	7.8	9.3	15.0	18.4	33.4	38.8	60.6	116.9	141.8	249.1	285.9	
3	2.3	3.2	5.6	6.5	10.8	13.1	23.4	27.1	43.3	90.6	100.8	177.5	202.7	
4.5	1.9	2.5	4.6	5.4	8.9	10.7	19.1	22.0	35.4	71.9	82.4	145.5	165.6	
6	1.6	2.2	4.0	4.6	7.7	9.3	16.4	19.0	30.9	62.3	71.6	126.3	143.5	
7.5	1.4	2.0	3.5	4.2	6.9	8.4	14.7	17.0	27.7	55.5	64.3	113.2	128.5	
9	1.3	1.8	3.3	3.8	6.4	7.6	13.3	15.5	25.3	50.7	58.6	103.6	117.2	
21	1.1	1.5	2.8	3.3	5.5	6.6	11.5	13.3	22.0	43.9	51.0	90.0	101.6	
15	1.0	1.4	2.5	2.9	5.0	5.9	10.3	11.9	19.8	39.1	45.6	80.7	90.9	
18	0.9	1.2	2.3	2.7	4.6	5.4	9.3	10.8	18.1	35.7	41.6	73.6	82.9	
21	0.8	1.2	2.2	2.5	4.2	5.0	8.7	10.1	16.8	33.1	38.5	68.5	77.0	
24	0.8	1.1	2.0	2.3	4.0	4.7	8.1	9.4	15.7	30.9	36.2	64.0	71.9	
27	0.7	1.0	1.9	2.2	3.8	4.4	7.6	8.8	14.8	29.2	34.0	60.6	67.9	
30	0.7	1.0	1.8	2.1	3.6	4.2	7.2	8.4	14.1	27.6	32.3	57.5	64.5	
45	0.5	0.8	1.5	1.7	2.9	3.5	5.8	6.8	11.6	22.4	26.5	47.0	52.7	
60	0.5	0.7	1.3	1.5	2.6	3.0	5.0	5.9	10.1	19.4	23.0	40.8	45.6	
75	0.4	0.6	1.1	1.3	2.3	2.7	4.5	5.2	9.0	17.4	20.6	36.5	40.8	
90	0.4	0.5	1.0	1.2	2.1	2.5	4.1	4.8	6.6	15.8	18.8	33.4	37.4	

*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

(1) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$, where L is additional length (ft) of tubing and n is the number of additional fittings and/or bends.

(2) All table entries are rounded to 3 significant digits.

SI: 1m = 3.3 ft.; 1mm = 0.04 in.; 1m³ = 33.3 ft.³; 1bar = 14.5 psi