

[F] 415.11.5.8 Ventilation. Mechanical exhaust ventilation shall be provided in liquid storage rooms, HPM rooms and gas rooms at the rate of not less than 1 cubic foot per minute per square foot (0.044 L/s/m²) of floor area or six air changes per hour.

Exhaust ventilation for gas rooms shall be designed to operate at a negative pressure in relation to the surrounding areas and direct the exhaust ventilation to an exhaust system.

[F] 415.11.5.9 Emergency alarm system. An *approved emergency alarm system* shall be provided for HPM rooms, liquid storage rooms and gas rooms.

Emergency alarm-initiating devices shall be installed outside of each interior *exit* door of such rooms.

Activation of an emergency alarm-initiating device shall sound a local alarm and transmit a signal to the emergency control station.

An *approved* emergency telephone system, local alarm manual pull stations or other *approved* alarm-initiating devices are allowed to be used as emergency alarm-initiating devices.

[F] 415.11.6 Piping and tubing. Hazardous production materials piping and tubing shall comply with this section and ASME B31.3.

[F] 415.11.6.1 HPM having a health-hazard ranking of 3 or 4. Systems supplying HPM liquids or gases having a health-hazard ranking of 3 or 4 shall be welded throughout, except for connections, to the systems that are within a ventilated enclosure if the material is a gas, or an *approved* method of drainage or containment is provided for the connections if the material is a liquid.

[F] 415.11.6.2 Location in service corridors. Hazardous production materials supply piping or tubing in *service corridors* shall be exposed to view.

[F] 415.11.6.3 Excess flow control. Where HPM gases or liquids are carried in pressurized piping above 15 pounds per square inch gauge (psig) (103.4 kPa), excess flow control shall be provided. Where the piping originates from within a liquid storage room, HPM room or gas room, the excess flow control shall be located within the liquid storage room, HPM room or gas room. Where the piping originates from a bulk source, the excess flow control shall be located as close to the bulk source as practical.

[F] 415.11.6.4 Installations in corridors and above other occupancies. The installation of HPM piping and tubing within the space defined by the walls of *corridors* and the floor or roof above, or in concealed spaces above other occupancies, shall be in accordance with Sections 415.11.6.1 through 415.11.6.3 and the following conditions:

1. Automatic sprinklers shall be installed within the space unless the space is less than 6 inches (152 mm) in the least dimension.

2. *Ventilation* not less than six air changes per hour shall be provided. The space shall not be used to convey air from any other area.
3. Where the piping or tubing is used to transport HPM liquids, a receptor shall be installed below such piping or tubing. The receptor shall be designed to collect any discharge or leakage and drain it to an *approved* location. The 1-hour enclosure shall not be used as part of the receptor.
4. HPM supply piping and tubing and nonmetallic waste lines shall be separated from the corridor and from occupancies other than Group H-5 by fire barriers or by an approved method or assembly that has a fire-resistance rating of not less than 1 hour. Access openings into the enclosure shall be protected by approved fire-protection-rated assemblies.
5. Readily accessible manual or automatic remotely activated fail-safe emergency shutoff valves shall be installed on piping and tubing other than waste lines at the following locations:

5.1. At branch connections into the *fabrication area*.

5.2. At entries into *corridors*.

Exception: Transverse crossings of the *corridors* by supply piping that is enclosed within a ferrous pipe or tube for the width of the *corridor* need not comply with Items 1 through 5.

[F] 415.11.6.5 Identification. Piping, tubing and HPM waste lines shall be identified in accordance with ANSI A13.1 to indicate the material being transported.

[F] 415.11.7 Gas detection systems. A gas detection system complying with Section 916 shall be provided for HPM gases where the physiological warning threshold level of the gas is at a higher level than the accepted permissible exposure limit (PEL) for the gas and for flammable gases in accordance with Sections 415.11.7.1 through 415.11.7.2.

[F] 415.11.7.1 Where required. A *gas detection system* shall be provided in the areas identified in Sections 415.11.7.1.1 through 415.11.7.1.4.

[F] 415.11.7.1.1 Fabrication areas. A *gas detection system* shall be provided in *fabrication areas* where HPM gas is used in the *fabrication area*.

[F] 415.11.7.1.2 HPM rooms. A *continuous gas detection system* shall be provided in HPM rooms where HPM gas is used in the room.

[F] 415.11.7.1.3 Gas cabinets, exhausted enclosures and gas rooms. A *gas detection system* shall be provided in gas cabinets and exhausted enclosures for HPM gas. A *gas detection system* shall be provided in gas rooms where HPM gases are not located in gas cabinets or exhausted enclosures.