

Defines operating envelope of asset or process, including:

- Boundary conditions, e.g. input/output
- Startup and shutdown procedures
- Permissible operating ranges and methods
- Operating campaigns
- Specific procedures for abnormal operating modes

6.11.2 Asset Maintenance Plan

This is the counterpart of the Operating Plan and provides governance of all aspects of the maintenance function required to sustain the asset over its life cycle. It is much more than a simple listing of preventive or predictive maintenance tasks.

It further defines maintenance organization:

- Structure
- Crafts, skills and staffing
- Support personnel
- Materials and tools
- Infrastructure
- The Maintenance Budget

All required maintenance tasks:

- Preventive
- Predictive
- Rebuilds
- Overhauls
- Maintenance intervals
- Durations
- Skills and manning
- Tools and materials