Design Considerations:

- · Can transfer internal diaphragm forces
- Will develop volume change restraint forces that must be considered in design of connections

Fabrication Considerations:

- Slab manufacturing system must allow bottom weld anchors
- Beam inserts must align with slab inserts allowing fabrication tolerances

Erection Considerations:

- Connections can be completed by follow-up crew
- Access for welding may require ladders or scaffold
- · Spacer may be required to make weld

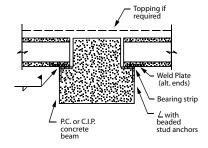


Fig. 5.3.5

Design Considerations:

- · Can transfer internal diaphragm forces
- Can be designed as structural integrity tie
- Horizontal shear from beam cap must be transferred
- Opposing slab joints must line up

Fabrication Considerations:

• Clean and simple for slabs

Erection Considerations:

- Beam may have to be shored until cap is cured
- Horizontal shear reinforcement may present safety hazard for erector
- Core dams must be placed

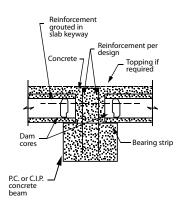


Fig. 5.3.6

Fig. (3.17c) Connections

Design Considerations:

- · Can transfer internal diaphragm forces
- · Can be designed as structural integrity tie
- Horizontal shear in composite beam must be transfered.
- · Opposing slab joints must line up

Fabrication Considerations:

Clean and simple for slabs

Erection Considerations:

- Beam may have to be shored until topping is cured
- Horizontal shear reinforcement may present safety hazard for erector
- · Core dams must be placed

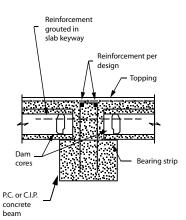


Fig. 5.3.7

· Beam and slab inserts must align

Design Considerations:

- · Can transfer diaphragm shear
- · Can provide lateral brace for beam
- · Potential for negative moment in slabs

Fabrication Considerations:

- Slab insert difficult to install. Because of tolerance on sawcut ends, the insert should be installed after slabs are cut to length
- Beam and slab inserts must align

Erection Considerations:

 If required for lateral beam stability, welding may have to be completed as slabs are set

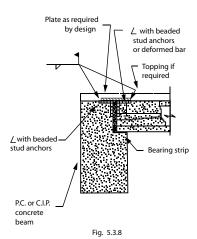


Fig. (3.17d) Connections