TABLE 12-14 Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(i)]

							Gas:	Natural			
						Inlet	Pressure:		n 0.138bar		
					Pressure Drop:						
					Specific Gravity: 0.6						
	Tube Size (mm)										
	K&L:	8 10 15 18 20 25 32 40									
DN:	ACR:	9.5	15	18	20	22	28	35		50	
Length (m)		Capacity in m ³ /h									
3		5.4 11.1 22.5 39.4 55.8 119.5 214.9 339.7 704.									
6		3.7	7.6	15.5	27.1	38.5	82.1	147.8	233.0	484.	
9		3.0	6.1	12.4	21.7	30.9	66.0	118.6	187.1	390.	
		2.5	5.2	10.6	18.6	26.4	56.3	101.6	160.0	334.	
12 15		2.3	4.6	9.4	16.5	23.4	50.3	90.0	141.8	294.	
18		2.2	4.0	8.5	14.9	21.2	45.3	81.5	128.5	267.	
		1.9	3.9	7.9	13.8	19.5	41.6	75.0	118.3	246.	
21 24		1.9	3.9	7.9	12.8	18.1	38.8	69.6	110.3	246.	
24 27		1.6	3.4	6.9	12.0	17.0	36.2	65.4	103.3	214.	
30		1.6	3.4	6.9	11.3	16.1	34.3	61.7	97.4	203.	
				5.7							
38		1.4	2.8		10.1 9.1	14.2	30.6	54.9	86.3	180.	
45		1.2	2.5	5.2		12.9	27.6	49.5	78.4	163.	
53		1.1	2.3	4.8	8.4	11.9	25.4	45.6	71.9	150.	
60		1.1	2.2	4.4	7.8	11.0	23.6	42.5	67.1	139.	
75		0.9	2.0	4.0	6.9	9.8	20.9	37.7	59.5	123.	
90		0.8	1.8	3.6	6.3	8.9	19.0	34.3	53.8	112.	
105		0.8	1.6	3.3	5.7	8.2	17.4	31.4	49.5	103.	
120		0.7	1.5	3.1	5.4	7.6	16.2	29.2	46.1	96.	
135		0.7	1.4	2.9	5.0	7.1	15.2	27.4	43.3	90.	
150		0.7	1.3	2.7	4.8	6.7	14.4	25.9	40.8	84.	
165		0.6	1.3	2.6	4.5	6.4	13.6	24.6	38.8	80.	
180		0.6	1.2	2.5	4.3	6.1	13.0	23.5	37.1	77.	
195		0.6	1.2	2.3	4.1	5.8	12.5	22.4	35.4	73.	
210		0.5	1.1	2.3	4.0	5.6	12.0	21.6	34.0	70.	
225		0.5	1.1	2.2	3.8	5.4	11.6	20.8	32.8	68.	
240		0.5	1.0	2.1	3.7	5.2	11.2	20.1	31.7	66.	
255		0.5	1.0	2.0	3.6	5.0	10.8	19.4	30.6	63.	
270		0.5	1.0	2.0	3.5	4.9	10.5	18.8	29.7	61.	
285		0.5	0.9	1.9	3.3	4.8	10.2	18.3	28.9	60.	
300		0.5	0.9	1.9	3.3	4.6	9.9	17.8	28.1	58.	
330		0.4	0.9	1.8	3.1	4.4	9.4	16.9	26.6	55.	
360		0.4	0.8	1.7	2.9	4.2	8.9	16.1	25.4	52.	
390		0.4	0.8	1.6	2.8	4.0	8.6	15.4	24.3	50.	
420		0.4	0.8	1.6	2.7	3.9	8.2	14.8	23.4	48.	
450		0.4	0.7	1.5	2.6	3.7	7.9	14.3	22.5	47.	
480		0.3	0.7	1.4	2.5	3.6	7.7	13.8	21.7	45.	
510		0.3	0.7	1.4	2.4	3.5	7.4	13.4	21.1	43.	
540		0.3	0.7	1.4	2.4	3.4	7.2	12.9	20.4	42.	
570		0.3	0.7	1.3	2.3	3.3	7.0	12.6	19.8	41.	
600		0.3	0.6	1.3	2.2	3.2	6.8	12.2	19.3	40.	

SI: 1m = 3.3 ft.; 1mm = 0.04 in.; 1m³ = 33.3 ft.³; 1bar = 14.5 psi

Note: All table entries are rounded to 3 significant digits.

*Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.