

**Table 5.19 — Industrial activities and crafts – Paper and paper goods**

Ref. no.	Type of area, task or activity	$E_m$ lx	$UGR_L$ —	$U_o$ —	$R_a$ —	Specific requirements
5.19.1	Edge runners, pulp mills	200	25	0,40	80	
5.19.2	Paper manufacture and processing, paper and corrugating machines, cardboard manufacture	300	25	0,60	80	
5.19.3	Standard bookbinding work, e.g. folding, sorting, gluing, cutting, embossing, sewing	500	22	0,60	80	

**Table 5.20 — Industrial activities and crafts – Power stations**

Ref. no.	Type of area, task or activity	$E_m$ lx	$UGR_L$ —	$U_o$ —	$R_a$ —	Specific requirements
5.20.1	Fuel supply plant	50	-	0,40	20	Safety colours shall be recognisable.
5.20.2	Boiler house	100	28	0,40	40	
5.20.3	Machine halls	200	25	0,40	80	
5.20.4	Side rooms, e.g. pump rooms, condenser rooms, etc.; switchboards (inside buildings)	200	25	0,40	60	
5.20.5	Control rooms	500	16	0,70	80	1. Control panels are often vertical. 2. Dimming may be required. 3. DSE-work, see 4.9.