

- j) Once defective pipes have been replaced, deflection measurements shall be undertaken along the length of the new pipes together with 20m in either direction of the effected pipeline length.
- k) The positive or negative deflections values measured inside the pipeline shall not exceed the following values:
 - i. 4% after initial installation.
 - ii. 6% long term.

A general reduction in diameter is considered to be a negative deflection.

END OF SECTION