

1.2.5 Fabrication - Marker Plates

- A. Fabricated to the dimensions and with the lettering indicated in the drawings.

1.2.6 Fabrication - Sign Boards Frame and Trim

- A. Wood Frame

1.2.7 Finishes

- A. Sign-boards shall be painted with two coats of white oil paint back and front in accordance with Section 09900. Lettering and logos colors shall be approved by the Engineer.
- B. Signs frame and support shall be painted mat black in accordance with Section 09900.

1.2.8 Marker Posts

- A. 100mm diameter high gloss polyester powder coated extruded aluminium alloy pipe to BS 1474, grade 6063, 5mm thick, with sulphate resisting concrete Class 'B' footing as shown on the drawings.
- B. Post shall be provided with high gloss polyester powder coated cast aluminium alloy cap to BS 1490, 175mm diameter, 19mm thick fixed by aluminium rivets.
- C. Welding shall be tungsten inert gas welding.

1.3 Part 3 Execution

1.3.1 Examination

- A. Verify site conditions under provisions of Section 01039.

1.3.2 Installation

- A. Install signboards in accordance with Engineer's instructions.
- B. The frame of the Project Notice boards shall be set into the ground and fixed in concrete foundations for adequate support.
- C. Establish bottom of perimeter frame of Project Notice-Board Signs at 1000mm above existing ground level.
- D. Secure units level and plumb.

1.3.3 Cleaning

- A. Clean work under provisions of 01700.
- B. Clean board surfaces in accordance with The Engineer's instructions.