

prepared, the pipe shall be placed on timber supports evenly spaced along the pipe length. The support size and spacing shall be as advised by the pipe Manufacturer.

- v. Stacks shall only contain pipes of one size and wall thickness and shall be constructed in a pyramid, with each successive layer having one less pipe than the layer below. The bottom layer should be braced to prevent movement and the stack shall not exceed a height of 2.0 m.
- vi. Coils should be stored horizontally on pallets. Coils may be stacked as 'silos' but the height of any silo shall not be higher than 2.0 m.
- vii. All coils shall be banded at intermediate stages of coiling and upon completion of the specified length in order to prevent long lengths of pipe coming loose during installation. At least 4 intermediate bands shall be provided for each 50 m of the coil length.
- viii. When pipe material is boxed, the pipe or coil number shall be clearly marked on the outside edge of the box or silo. Invoices and packing lists shall include the date of manufacture and coil/length numbers for all material in the shipment.
- ix. Fittings shall be packaged in bulk or individually protected where necessary in order to prevent deterioration and contamination. The package shall have at least one label with MANUFACTURER name, type and dimension of the fittings and number of units.
- x. Tie-downs shall be at least 100 mm wide and be clean and free from sand, gravel and other such materials. For straight length pipe (up to 12 m), a minimum of 6 tie-downs are required.

20.2 Part 2 Products

20.2.1 Materials