

- E. Align and maintain uniform horizontal and vertical joints as erection progresses.
- F. When units require adjustment beyond design or tolerance criteria, discontinue affected work and advise Engineer.
- G. Site cutting of panels is not permitted.
- H. Fasten or weld units in place.

8.3.5 Tolerances

- A. Maximum Variation from Plane of Location: 6 mm in 3 m and 9 mm in 30 m.
- B. Maximum Offset from True Alignment between Two Connecting Units: 6 mm.
- C. Maximum Out of Square: 1 mm/m.
- D. Variation from Dimensions Indicated on Shop Drawings: Plus or minus 3 mm.
- E. Maximum Misalignment of Anchors, Inserts, Openings: 3 mm.

END OF SECTION