[F] 415.11.1.4 Floors. Except for surfacing, floors within *fabrication areas* shall be of noncombustible construction.

Openings through floors of *fabrication areas* are permitted to be unprotected where the interconnected levels are used solely for mechanical equipment directly related to such *fabrication areas (*see Section 415.11.1.5).

Floors forming a part of an occupancy separation shall be liquid tight.

[F] 415.11.1.5 Shafts and openings through floors. Elevator hoistways, vent *shafts* and other openings through floors shall be enclosed where required by Sections 712 and 713. Mechanical, duct and piping penetrations within a *fabrication area* shall not extend through more than two floors. The *annular space* around penetrations for cables, cable trays, tubing, piping, conduit or ducts shall be sealed at the floor level to restrict the movement of air. The *fabrication area*, including the areas through which the ductwork and piping extend, shall be considered to be a single conditioned environment.

[F] 415.11.1.6 Ventilation. Mechanical exhaust *ventilation* at the rate of not less than 1 cubic foot per minute per square foot [0.0051 $m^3/(s \cdot m^2)$] of floor area shall be provided throughout the portions of the *fabrication area* where HPM are used or stored. The exhaust air duct system of one *fabrication area* shall not connect to another duct system outside that *fabrication area* within the building.

A *ventilation* system shall be provided to capture and exhaust gases, fumes and vapors at workstations.

Two or more operations at a workstation shall not be connected to the same exhaust system where either one or the combination of the substances removed could constitute a fire, explosion or hazardous chemical reaction within the exhaust duct system.

Exhaust ducts penetrating *fire barriers* constructed in accordance with Section 707 or *horizontal assemblies* constructed in accordance with Section 711 shall be contained in a *shaft* of equivalent fire-resistance-rated construction. Exhaust ducts shall not penetrate *fire walls*.

Fire dampers shall not be installed in exhaust ducts.

[F] 415.11.1.7 Transporting hazardous production materials to fabrication areas. HPM shall be transported to *fabrication areas* through enclosed piping or tubing systems that comply with Section 415.11.6, through *service corridors* complying with Section 415.11.3, or in *corridors* as permitted in the exception to Section 415.11.2. The handling or transporting of HPM within *service corridors* shall comply with the *International Fire Code*.

[F] 415.11.1.8 Electrical. Electrical equipment and devices within the *fabrication area* shall comply with NFPA 70. The requirements for hazardous locations need not be applied where the average air change is not less than four times that set forth in Section 415.11.1.6 and where the number of air changes at any location is not less than three times that required by Section 415.11.1.6. The use of recirculated air shall be permitted.

[F] 415.11.1.8.1 Workstations. Workstations shall not be energized without adequate exhaust *ventilation*. See Section 415.11.1.6 for workstation exhaust *ventilation* requirements.

[F] 415.11.2 Corridors. *Corridors* shall comply with Chapter 10 and shall be separated from *fabrication area*s as specified in Section 415.11.1.2. *Corridors* shall not contain HPM and shall not be used for transporting such materials except through closed piping systems as provided in Section 415.11.6.4.

Exception: Where existing *fabrication areas* are altered or modified, HPM is allowed to be transported in existing *corridors,* subject to the following conditions:

1. Nonproduction HPM is allowed to be transported in *corridors* if utilized for maintenance, lab work and testing.
2. Where existing *fabrication areas* are altered or modified, HPM is allowed to be transported in existing *corridors*, subject to the following conditions:
   - 2.1. Corridors. *Corridors* adjacent to the *fabrication area* where the alteration work is to be done shall comply with Section 1020 for a length determined as follows:
     - 2.1.1. The length of the common wall of the *corridor* and the *fabrication area*; and
     - 2.1.2. For the distance along the *corridor* to the point of entry of HPM into the *corridor* serving that *fabrication area*.
   - 2.2. *Emergency alarm system.* There shall be an emergency telephone system, a local manual alarm station or other *approved* alarm-initiating device within *corridors* at not more than 150-foot (45 720 mm) intervals and at each *exit* and doorway. The signal shall be relayed to an *approved* central, proprietary or remote station service or the emergency control station and shall initiate a local audible alarm.
   - 2.3. Pass-throughs. *Self-closing* doors having a *fire protection rating* of not less than 1 hour shall separate pass-throughs from existing *corridors.* Pass-throughs shall be constructed as required for the *corridors* and protected by an *approved automatic sprinkler system.*

[F] 415.11.3 Service corridors. *Service corridors* within a Group H-5 occupancy shall comply with Sections 415.11.3.1 through 415.11.3.4.