

is obtained. Final curing shall consist of the initial curing process or the shotcrete shall be covered with an *approved* moisture-retaining cover.

1913.9.3 Natural curing. Natural curing shall not be used in lieu of that specified in this section unless the relative humidity remains at or above 85 percent, and is authorized by the *registered design professional* and *approved* by the *building official*.

1913.10 Strength tests. Strength tests for shotcrete shall be made by an *approved agency* on specimens that are representative of the work and which have been water soaked for at least 24 hours prior to testing. When the maximum-size aggregate is larger than $\frac{3}{8}$ inch (9.5 mm), specimens shall consist of not less than three 3-inch-diameter (76 mm) cores or 3-inch (76 mm) cubes. When the maximum-size aggregate is $\frac{3}{8}$ inch (9.5 mm) or smaller, specimens shall consist of not less than 2-inch-diameter (51 mm) cores or 2-inch (51 mm) cubes.

1913.10.1 Sampling. Specimens shall be taken from the in-place work or from test panels, and shall be taken at least once each shift, but not less than one for each 50 cubic yards (38.2 m³) of shotcrete.

1913.10.2 Panel criteria. When the maximum-size aggregate is larger than $\frac{3}{8}$ inch (9.5 mm), the test panels shall have minimum dimensions of 18 inches by 18 inches (457 mm by 457 mm). When the maximum size aggregate is $\frac{3}{8}$ inch (9.5 mm) or smaller, the test panels shall have minimum dimensions of 12 inches by 12 inches (305 mm by 305 mm). Panels shall be shot in the same position as the work, during the course of the work and by the nozzlemen doing the work. The conditions under which the panels are cured shall be the same as the work.

1913.10.3 Acceptance criteria. The average compressive strength of three cores from the in-place work or a single test panel shall equal or exceed $0.85 f'_c$ with no single core less than $0.75 f'_c$. The average compressive strength of three cubes taken from the in-place work or a single test panel shall equal or exceed f'_c with no individual cube less than $0.88 f'_c$. To check accuracy, locations represented by erratic core or cube strengths shall be retested.

SECTION 1914 REINFORCED GYPSUM CONCRETE

1914.1 General. Reinforced gypsum concrete shall comply with the requirements of ASTM C 317 and ASTM C 956.

1914.2 Minimum thickness. The minimum thickness of reinforced gypsum concrete shall be 2 inches (51 mm) except the minimum required thickness shall be reduced to $1\frac{1}{2}$ inches (38 mm), provided the following conditions are satisfied:

1. The overall thickness, including the formboard, is not less than 2 inches (51 mm).
2. The clear span of the gypsum concrete between supports does not exceed 33 inches (838 mm).
3. Diaphragm action is not required.
4. The design live load does not exceed 40 pounds per square foot (psf) (1915 Pa).