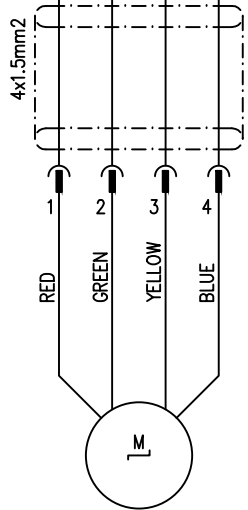
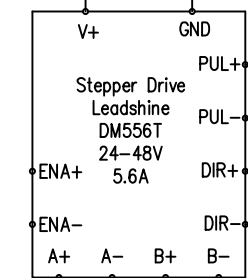
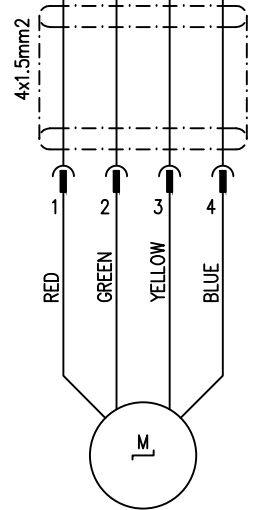
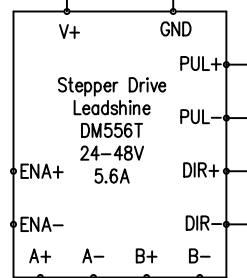


24VDC  
from  
Sheet 1

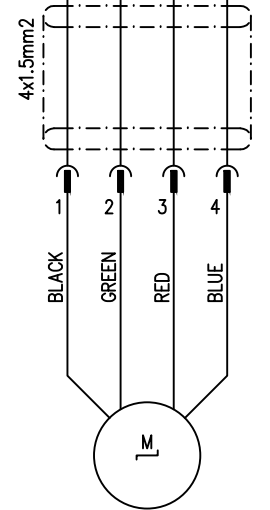
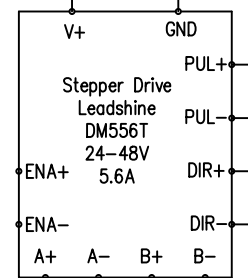
DX  
DY  
DZ  
0V



X-Axis  
34HS31-5504S  
1.8°/Step  
4.5NM Holding  
5.5A/Phase



Y-Axis  
34HS31-5504S  
1.8°/Step  
4.5NM Holding  
5.5A/Phase



Z-Axis  
34HE45-6004S  
1.8°/Step  
8.2NM Holding  
6A/Phase