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|------------------|--|--------------------|--------------------|
| Date : | 02-Oct-23 | Factory : | 122T03 |
| HT color : | A1-Slate Grey (Coloro 000-55-00) | Fabric No : | RV2211063-2 |
| Reference No : | NBFK22080197 | Fabric color : | Caviar 19-4006 TCX |
| Quality : | SAM | Application Side : | FACE |
| Glue : | K | | |
| HT Description : | (SAM-K)NB24-FNB4CM_NB logo Flying logo 4cm x 1.9cm | | |

CONCLUSION :**COMMENTS :**

1.Adherence & Surface Appearance after wash-40°C*10cycles M

2.Elasticity Test M

3.Dye Migration M

M = Meet buyer's requirement

F = Below buyer's requirement

N/A = Not applicable

* = No specified requirement or fair

1.After Wash

-Washing Temperature(°C) : 40
 -Washing Cycle : 10
 -Drying : LOW
 -Drying Cycle : 10

| | GRADING | REQUIREMENT |
|-----------------------|---------|-------------|
| -Adherence : | 5.0 | 4.0 |
| -Surface Appearance : | 5.0 | 4.0 |
| -Color Change : | 5.0 | 3.5 |
| -Color Staining : | 4.0 | 3.5 |

2.Elasticity Test

| | RESULT | REQUIREMENT |
|----------------|----------|-------------|
| -Before wash : | ACCEPTED | No Cracking |
| -After wash : | ACCEPTED | No Cracking |

3.Dye Migration

-Temperature(°C) : 70
 -Operation Time(hr) : 48

| | GRADING | REQUIREMENT |
|------------------|---------|-------------|
| -Color Change : | 5.0 | 4.0 |
| -Self Staining : | 4.5 | 4.5 |

OVERALL COMMENTS FROM LAB :

The issue of fabric color change and press mark after heat applied which have already been improved through the some press mark-solving ways.

The report / application setting of NB24-FNB4CM, NB24-2.5REF can be referred due to the same quality with similar design.



OPERATING INSTRUCTIONS

蓋宣割墊

Report No. : TL11209446-1-1-F
HT No. : NBFK22080197
Item : (SAM-K)NB24-FNB4CM_NB logo Flying logo 4cm x 1.9cm
Effect : 超強抗昇華效果 (Super Anti-Migration)/針織布膠 (For Knitted Fabric)
Fabric no : RV2211063-2

Application surface : FACE
Code : SAM-K

Real touch Heat transfer condition: 實際接觸轉印標壓燙條件

<1st-step application>

◆Cover "white-paper" on top of heat transfer. 最上層請蓋白紙。

| | | |
|----------------|---|-------------------------|
| Temperature : | 320 °F | 160 °C |
| Pressure : | 40 Psi | 2.81 Kg/cm ² |
| Apply Pressure | Use fabric mat 使用墊布 | |
| Time : | 20 | sec |
| Peeling Time : | Peeling time is instructed by heat transfer package. Cold Peel: wait 2-5 min Warm-Cold Peel: wait 20-60 sec Warm Peel: wait 10-30 sec Hot Peel: wait 5-10 sec | |

★When peel off the release paper (PET), please peel from arc part of graphic instead of sharp angle to prevent the damage of heat transfer. 撕紙時須從圖形結構為圖弧處撕起，避免從尖角處容易造成損壞。



★Attention : Our products is not operate to using non-woven(wool) at plate. 我司產品不適用羊毛氈。

★Heat Transfer Application Machinery: Hotronix Air Fusion(Platen 16"X20", Air Cylinder 6")

★Use "fabric-mat" with the thickness of 0.3cm~0.4cm. 使用墊布厚度0.3cm~0.4cm。

★Fabric with mesh hole or with obvious texture requires this application method. 網紗布或紋路起伏較大的布種，建議使用此壓燙方式。

Application Graphic :

如有任何壓燙或壓痕問題請找我司協助處理。

If there is any further application or press-mark questions,
please do not hesitate to contact us. Thank you!

* Please see the back page for important remark 請參照背面注意事項說明 *