



Date :	02-Oct-23	Factory :	122T03
HT color :	A1-Slate Grey (Coloro 000-55-00)	Fabric No :	RV2211063-2
Reference No :	NBFK22080197	Fabric color :	Caviar 19-4006 TCX
Quality :	SAM	Application Side :	FACE
Glue :	K	HT Description : (SAM-K)NB24-FNB4CM_NB logo Flying logo 4cm x 1.9cm	

**CONCLUSION :****COMMENTS :**

1. Adherence &amp; Surface Appearance after wash-40°C\*10cycles M

2. Elasticity Test M

3. Dye Migration M

M = Meet buyer's requirement

F = Below buyer's requirement

N/A = Not applicable

\* = No specified requirement or fair

**1. After Wash**

-Washing Temperature(°C) : 40

-Washing Cycle : 10

-Drying : LOW

-Drying Cycle : 10

	GRADING	REQUIREMENT
-Adherence :	5.0	4.0
-Surface Appearance :	5.0	4.0
-Color Change :	5.0	3.5
-Color Staining :	4.0	3.5

**2. Elasticity Test**

	RESULT	REQUIREMENT
-Before wash :	ACCEPTED	No Cracking
-After wash :	ACCEPTED	No Cracking

**3. Dye Migration**

-Temperature(°C) : 70

-Operation Time(hr) : 48

	GRADING	REQUIREMENT
-Color Change :	5.0	4.0
-Self Staining :	4.5	4.5

**OVERALL COMMENTS FROM LAB :**

The issue of fabric color change and press mark after heat applied which have already been improved through the some press mark-solving ways.

The report / application setting of NB24-FNB4CM, NB24-2.5REF can be referred due to the same quality with similar design.



## OPERATING INSTRUCTIONS

蓋宣割墊

**Report No. :** TL11209446-1-1-F      **Application surface :** FACE  
**HT No. :** NBFK22080197      **Code :** SAM-K  
**Item :** (SAM-K)NB24-FNB4CM\_NB logo Flying logo 4cm x 1.9cm  
**Effect :** 超強抗昇華效果 (Super Anti-Migration)/針織布膠 (For Knitted Fabric)  
**Fabric no. :** RV2211063-2

**Real touch Heat transfer condition: 實際接觸轉印標壓燙條件**

### <1st-step application>

♦Cover "white-paper"on top of heat transfer. 最上層請蓋白紙。

Temperature :	320 °F      160 °C
Pressure :	40 Psi      2.81 Kg/cm <sup>2</sup>
Apply Pressure	Use fabric mat 使用墊布
Time :	20 sec
Peeling Time :	Peeling time is instructed by heat transfer package. Cold Peel: wait 2-5 min Warm-Cold Peel: wait 20-60 sec Warm Peel: wait 10-30 sec Hot Peel: wait 5-10 sec

★When peel off the release paper (PET), please peel from arc part of graphic instead of sharp angle to prevent the damage of heat transfer. 撕紙時須從圖形結構為圓弧處撕起，避免從尖角處容易造成損壞。



★Attention : Our products is not operate to using non-woven(wool) at plate. 我司產品不適用羊毛氈。

★Heat Transfer Application Machinery: Hotronix Air Fusion(Platen 16"X20", Air Cylinder 6")

★Use "fabric-mat" with the thickness of 0.3cm~0.4cm. 使用墊布厚度0.3cm~0.4cm。

★Fabric with mesh hole or with obvious texture requires this application method. 網紗布或紋路起伏較大的布種，建議使用此壓燙方式。

### Application Graphic :

如有任何壓燙或壓痕問題請找我司協助處理。

If there is any further application or press-mark questions,  
please do not hesitate to contact us. Thank you!

\* Please see the back page for important remark 請參照背面注意事項說明 \*