

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 22 X 10 X 1.75 OPF - NO AIR CELL

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 22.00 x 10.00 x 1.12	SHEET SIZE		TOTAL	SHIP TO: ACCHROMA MILES: 75 TRUCK LD: 30,121 TRL UTILZ: 100.00% SALESMN: Chris Kobak PLANT: 1 - Skybox Packaging
BOX STYLE: OPF	WIDTH	LENGTH	SQFT	
JOINT TYPE:	NET:	24.10	31.01	
COLORS: 1 2.00% PANELS: 0	GROSS:	24.10	31.01	
BOARD GRADE: 32ECTc	DES. STOCK:	0.00	0.00	
BOARD: PUR Board Cost	UNIT COUNT:	500		
ADHESIVE: REG	TUCK SIZE:	0.00	TOP FLP:0.00 BTM FLP:0.00	

Product Code: Press UNJoined

MATERIALS	Mat'l	Setup	Weight
BOARD COST	\$331.81		504.63
TOTAL BOARD COST	\$331.81		504.63
UNIT STRAP	\$2.73		
DEFAULT PALLET	\$12.60		60.00
ANY DARK GCM1 LP	\$.67		
SUBTOTAL MATLS	\$347.80		564.63

LABOR	# Out	Run Waste	-----Setup----- Waste Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr
120 - SOLARCO 90 3C	1	\$.66	\$0.33 \$71.84	\$329.67	0.500 2.2946 436
185 - BANDER UNITIZER	1	0.00	\$3.53	\$3.27	0.120 0.1111 9000
191 - SHIPPER LOADER	1	0.00*	0.00*	\$0.00*	0.120 0.1256 7962
OUR TRUCK		0.00	\$23.63*	\$28.47*	

CONVERTING COSTS	\$.66	\$0.33	\$98.99	\$361.41
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DIRECT COST	\$348.47	\$75.70	\$332.94
FIXED MFG OVERHEAD		\$71.62	\$241.98
SELLING OVERHEADS		\$6.14	\$6.43
FIXED OVERHEADS	\$144.61	\$61.13	\$238.59
FULL COST	\$493.08	\$214.59	\$819.93

PROFIT COST

\$55.13

Base Cost 1,313.01

Setup Cost: 269.71

	Quantity	SP / M	SU-Prc	Full Cst/M	Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
E	500	\$2,101.00	\$0.00	\$1,991.24	100.00%	\$109.76	\$8,326.88	\$180.73	\$361.46
E	1000	\$1,750.00	\$0.00	\$1,695.35	100.00%	\$54.65	\$6,935.77	\$361.11	\$361.11
E*	10000	\$1,340.00		\$1,334.47	100.00%	\$5.53	\$5,310.82	\$3,325.02	\$332.50

Board Breaks	Quantity	Price/UOM	Brk/MSF
	1,317	\$64.55	7
	7,530	\$60.43	40
	18,825	\$59.49	100
	1,882,565	\$58.91	10,000