

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 30 X 24

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 24.00 x 30.00 x 0.00	SHEET SIZE			SHIP TO: ACCHROMA
BOX STYLE: Scored Sheet L	WIDTH	LENGTH	TOTAL SQFT	MILES: 75
JOINT TYPE:	NET: 30.00	24.00	5.000	TRUCK LD: 32,000
COLORS: 0	GROSS: 30.00	24.00	5.000	TRL UTILZ: 100.00%
PANELS: 0	DES. STOCK: 0.00	0.00	0.000	SALESMN: Chris Kobak
BOARD GRADE: 32ECTc	UNIT COUNT: 500			PLANT: 1 - Skybox Packaging
BOARD: PUR Board Cost	TUCK SIZE: 0.00	TOP FLP: 0.00	BTM FLP: 0.00	
ADHESIVE: REG				

Product Code: Press UNJoined

MATERIALS	Mat'l	Setup	Weight
BOARD COST	\$312.32		475.00
SMALL LENGTH 22-25"	\$24.36		
TOTAL BOARD COST	\$336.68		475.00
UNIT STRAP	\$2.57		
DEFAULT PALLET	\$12.60		60.00
SUBTOTAL MATLS	\$351.86		535.00

LABOR	# Out	Run Waste	-----Setup----- Waste Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr
128 - 60 HOOPER PS 2C	1	\$10.10	\$1.01 \$130.36	\$104.60	0.844 0.6776 1476
185 - BANDER UNITIZER	1	0.00	\$3.53	\$2.94	0.120 0.1000 10000
191 - SHIPPER LOADER	1	0.00*	0.00*	\$0.00*	0.120 0.1131 8843
OUR TRUCK		0.00	\$23.63*	\$26.80*	

CONVERTING COSTS	\$10.10	\$1.01	\$157.51	\$134.34
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DIRECT COST	\$361.96	\$134.90	\$107.54
FIXED MFG OVERHEAD		\$79.55	\$71.73
SELLING OVERHEADS		\$6.14	\$5.79
FIXED OVERHEADS	\$150.21	\$89.00	\$74.40
FULL COST	\$512.17	\$309.58	\$259.45

PROFIT COST

\$55.13

Base Cost 771.62

Setup Cost: 364.71

	Quantity	SP / M	SU-Prc	Full Cst/M	Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
E	500	\$1,645.00	\$0.00	\$1,534.43	100.00%	\$110.57	\$6,926.32	\$188.16	\$376.32
E	1000	\$1,280.00	\$0.00	\$1,224.74	100.00%	\$55.26	\$5,389.47	\$375.23	\$375.23
E*	10000	\$808.00		\$802.58	100.00%	\$5.42	\$3,402.11	\$3,468.84	\$346.88

Board Breaks	Quantity	Price/UOM	Brk/MSF
	1,399	\$64.55	7
	7,999	\$60.43	40
	19,999	\$59.49	100
	1,999,999	\$58.91	10,000