

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 27 1/2 X 10 1/2 X 1 1/2 W/ AIR CELL

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 27.08 x 10.08 x 1.08	SHEET SIZE			SHIP TO: ACCHROMA
BOX STYLE: OPF	WIDTH	LENGTH	TOTAL SQFT	MILES: 75
JOINT TYPE:	NET: 41.08	25.00	7.205	TRUCK LD: 22,207
COLORS: 0	GROSS: 41.08	25.00	7.205	TRL UTILZ: 100.00%
PANELS: 0	DES. STOCK: 0.00	0.00	0.000	SALESMN: Chris Kobak
BOARD GRADE: 200 C	UNIT COUNT: 500			PLANT: 1 - Skybox Packaging
BOARD: PUR Board Cost	TUCK SIZE: 0.00	TOP FLP: 0.00	BTM FLP: 0.00	
ADHESIVE: REG				

Product Code: [Press UNJoined](#)

MATERIALS	Mat'l	Setup	Weight
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BOARD COST	\$500.51		770.92
TOTAL BOARD COST	\$500.51		770.92
UNIT STRAP	\$3.71		
DEFAULT PALLET	\$12.60		60.00
SUBTOTAL MATLS	\$516.82		830.92

LABOR	# Out	Run Waste	-----Setup----- Waste Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr
120 - SOLARCO 90 3C	1	\$1.00	\$0.50 \$71.84	\$450.92	0.500 3.1385 319
185 - BANDER UNITIZER	1	0.00	\$3.53	\$4.29	0.120 0.1458 6857
191 - SHIPPER LOADER	1	0.00*	0.00*	\$0.00*	0.120 0.1647 6072
OUR TRUCK		0.00	\$23.63*	\$38.62*	

CONVERTING COSTS	\$1.00	\$0.50	\$98.99	\$493.83
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DIRECT COST	\$517.82	\$75.87	\$455.21
FIXED MFG OVERHEAD		\$71.62	\$330.56
SELLING OVERHEADS		\$6.14	\$8.43
FIXED OVERHEADS	\$214.89	\$61.20	\$326.09

FULL COST	\$732.71	\$214.83	\$1,120.29
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PROFIT COST	\$55.13
Base Cost 1,853.00	Setup Cost: 269.95

Quantity	SP / M	SU-Prc	Full Cst/M	Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
E 500	\$2,751.00	\$0.00	\$2,640.91	100.00%	\$110.09	\$7,136.89	\$276.85	\$553.70
E 1000	\$2,308.00	\$0.00	\$2,253.34	100.00%	\$54.66	\$5,987.62	\$509.68	\$509.68
E* 10000	\$1,880.00		\$1,874.48	100.00%	\$5.52	\$4,877.26	\$5,015.61	\$501.56

Board Breaks	Quantity	Price/UOM	Brk/MSF
	971	\$72.90	7
	5,551	\$67.17	40
	13,879	\$66.16	100
	1,387,944	\$65.49	10,000