

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 20 X 12 X 6

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 20.00 x 12.00 x 6.00	SHEET SIZE		TOTAL	SHIP TO: ACCHROMA MILES: 75 TRUCK LD: 18,870 TRL UTILZ: 100.00% SALESMN: Chris Kobak PLANT: 1 - Skybox Packaging
BOX STYLE: RSC Jnt/W/L	WIDTH	LENGTH	SQFT	
JOINT TYPE: Glued - 1.50"	NET:	18.08 66.00	8.479	
COLORS: 1 3.00% PANELS: 0	GROSS:	18.08 66.00	8.479	
BOARD GRADE: 200 C	DES. STOCK:	0.00 0.00	0.000	
BOARD: PUR Board Cost	UNIT COUNT:	375		
ADHESIVE: REG	TUCK SIZE:	0.00 TOP FLP:0.00 BTM FLP:0.00		

Product Code: Flexo, < 40% Coverage

MATERIALS	Mat'l	Setup	Weight
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BOARD COST	\$589.03		907.27
TOTAL BOARD COST	\$589.03		907.27
UNIT STRAP	\$4.36		
DEFAULT PALLET	\$17.01		80.00
BUNDLE STRAP	\$1.07		
ANY DARK GCM	\$1.80		
GLUED - 1.50"	\$1.13		
SUBTOTAL MATLS	\$614.41		987.27

LABOR	# Out	Run Waste	-----Setup----- Waste Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr
144 - FLEXP 41 4C	1	\$17.67	\$1.77 \$66.52	\$47.03	0.143 0.1010 9900
185 - BANDER UNITIZER	1	0.00	\$3.53	\$5.12	0.120 0.1742 5742
191 - SHIPPER LOADER	1	0.00*	0.00*	\$0.00*	0.120 0.1966 5086
OUR TRUCK		0.00	\$23.63*	\$45.45*	
CONVERTING COSTS		\$17.67	\$1.77 \$93.67	\$97.61	

DIRECT COST	\$632.08	\$71.82	\$52.16
FIXED MFG OVERHEAD		\$51.97	\$66.86
SELLING OVERHEADS		\$6.14	\$10.06
FIXED OVERHEADS	\$262.31	\$51.37	\$49.39
FULL COST	\$894.39	\$181.30	\$178.47
PROFIT COST		\$55.13	

Base Cost 1,072.86			Setup Cost: 236.42						
	Quantity	SP / M	SU-Prc	Full Cst/M	Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
E	500	\$1,712.00	\$0.00	\$1,601.49	100.00%	\$110.51	\$3,773.94	\$336.20	\$672.40
E	1000	\$1,356.00	\$0.00	\$1,301.00	100.00%	\$55.00	\$2,989.17	\$617.76	\$617.76
E*	10000	\$1,097.00		\$1,090.99	100.00%	\$6.01	\$2,418.23	\$6,068.81	\$606.88

Board Breaks	Quantity	Price/UOM	Brk/MSF
	825	\$72.90	7
	4,717	\$67.17	40
	11,793	\$66.16	100
	1,179,356	\$65.49	10,000