

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 24 X 12 X 1 W/ AIR CELL

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 24.00 x 12.00 x 1.00	SHEET SIZE		TOTAL	SHIP TO: ACCHROMA MILES: 75 TRUCK LD: 25,859 TRL UTILZ: 100.00% SALESMN: Chris Kobak PLANT: 1 - Skybox Packaging
BOX STYLE: OPF	WIDTH	LENGTH	SQFT	
JOINT TYPE:	NET:	33.00	27.00	
COLORS: 0	GROSS:	33.00	27.00	
BOARD GRADE: 200 C	DES. STOCK:	0.00	0.00	
BOARD: PUR Board Cost	UNIT COUNT:	500		
ADHESIVE: REG	TUCK SIZE:	0.00	TOP FLP:0.00 BTM FLP:0.00	

Product Code: [Press UNJoined](#)

MATERIALS	Mat'l	Setup	Weight
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BOARD COST	\$429.83		662.06
TOTAL BOARD COST	\$429.83		662.06
UNIT STRAP	\$3.18		
DEFAULT PALLET	\$12.60		60.00
SUBTOTAL MATLS	\$445.61		722.06

LABOR	# Out	Run Waste	-----Setup----- Waste Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr
120 - SOLARCO 90 3C	1	\$.86	\$0.43 \$71.84	\$373.80	0.500 2.6018 384
185 - BANDER UNITIZER	1	0.00	\$3.53	\$3.64	0.120 0.1238 8081
191 - SHIPPER LOADER	1	0.00*	0.00*	\$0.00*	0.120 0.1398 7152
OUR TRUCK		0.00	\$23.63*	\$33.17*	

CONVERTING COSTS	\$.86	\$0.43	\$98.99	\$410.61
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DIRECT COST	\$446.47	\$75.79	\$377.44
FIXED MFG OVERHEAD		\$71.62	\$275.22
SELLING OVERHEADS		\$6.14	\$7.15
FIXED OVERHEADS	\$185.29	\$61.18	\$270.85
FULL COST	\$631.76	\$214.73	\$930.67

PROFIT COST					\$55.13				
Base Cost 1,562.43			Setup Cost: 269.85						
	Quantity	SP / M	SU-Prc	Full Cst/M	Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
E	500	\$2,401.00	\$0.00	\$2,291.03	100.00%	\$109.97	\$7,253.09	\$237.76	\$475.52
E	1000	\$2,039.00	\$0.00	\$1,984.10	100.00%	\$54.90	\$6,159.54	\$475.04	\$475.04
E*	10000	\$1,589.00		\$1,583.90	100.00%	\$5.10	\$4,800.15	\$4,307.36	\$430.74

Board Breaks	Quantity	Price/UOM	Brk/MSF
	1,131	\$72.90	7
	6,464	\$67.17	40
	16,161	\$66.16	100
	1,616,161	\$65.49	10,000