

CUSTOMER NAME: ACCHROMA

ITEM IDENT: 30 X 30 X 2 OFF WITH AIR CELL

ITEM DESCRIPTION	MATERIAL SIZE			SALES & SHIPPING
BOX SIZE: 30.00 x 30.00 x 2.00	SHEET SIZE		TOTAL	SHIP TO: ACCHROMA MILES: 75 TRUCK LD: 7,234 TRL UTILZ: 100.00% SALESMN: Chris Kobak PLANT: 1 - Skybox Packaging
BOX STYLE: OPF	WIDTH	LENGTH	SQFT	
JOINT TYPE:	NET:	49.00	65.00	
COLORS: 0	GROSS:	49.00	65.00	
PANELS: 0	DES. STOCK:	0.00	0.00	
BOARD GRADE: 32ECTc	UNIT COUNT:	250	0.000	
BOARD: PUR Board Cost	TUCK SIZE:	0.00	TOP FLP:0.00 BTM FLP:0.00	
ADHESIVE: REG				

Product Code: Press UNJoined			
MATERIALS	Mat'l	Setup	Weight
BOARD COST	\$1,368.13		2,101.22
TOTAL BOARD COST	\$1,368.13		2,101.22
UNIT STRAP	\$11.38		
DEFAULT PALLET	\$25.20		120.00
SUBTOTAL MATLS	\$1,404.71		2,221.22

LABOR	# Out	Run Waste	-----Setup----- Waste	Cost	Run Cost	-----Hours and Speed----- SU Hrs Run Hrs Pcs/Hr		
120 - SOLARCO 90 3C	1	\$2.74	\$1.37	\$71.84	\$404.85	0.500	2.8179	355
185 - BANDER UNITIZER	1	0.00		\$3.53	\$13.48	0.120	0.4583	2182
191 - SHIPPER LOADER	1	0.00*		0.00*	\$0.00*	0.120	0.5166	1936
OUR TRUCK		0.00		\$47.25*	\$118.56*			

CONVERTING COSTS	\$2.74	\$1.37	\$122.62	\$536.88
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DIRECT COST	\$1,407.44	\$76.73	\$418.33
FIXED MFG OVERHEAD		\$95.24	\$385.68
SELLING OVERHEADS		\$6.14	\$26.43
FIXED OVERHEADS	\$584.09	\$71.37	\$333.66
FULL COST	\$1,991.53	\$249.48	\$1,164.11

PROFIT COST	\$55.13		
Base Cost 3,155.64	Setup Cost: 304.61		
Quantity	SP / M	SU-Prc	Full Cst/M
E 500	\$4,005.00	\$0.00	\$3,894.51
E 1000	\$3,634.00	\$0.00	\$3,578.61
E* 10000	\$3,186.00		\$3,180.59

Level	Profit/M	\$ Per Ton	ExtBoard \$	Board \$/M
100.00%	\$110.49	\$3,812.07	\$704.52	\$1,409.04
100.00%	\$55.39	\$3,458.94	\$1,407.64	\$1,407.64
100.00%	\$5.41	\$3,032.52	\$13,709.99	\$1,371.00

Board Breaks	Quantity	Price/UOM	Brk/MSF
	316	\$64.55	7
	1,808	\$60.43	40
	4,521	\$59.49	100
	452,118	\$58.91	10,000