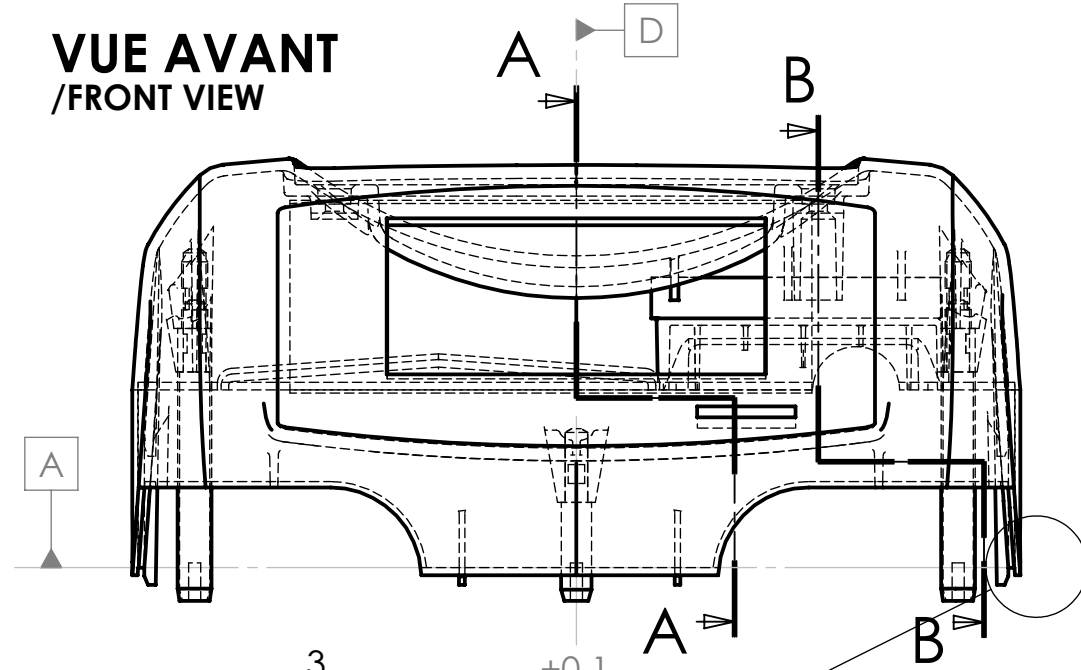
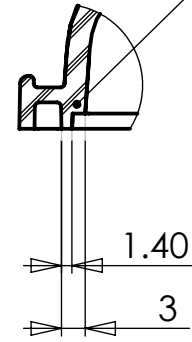


# **VUE AVANT** /FRONT VIEW

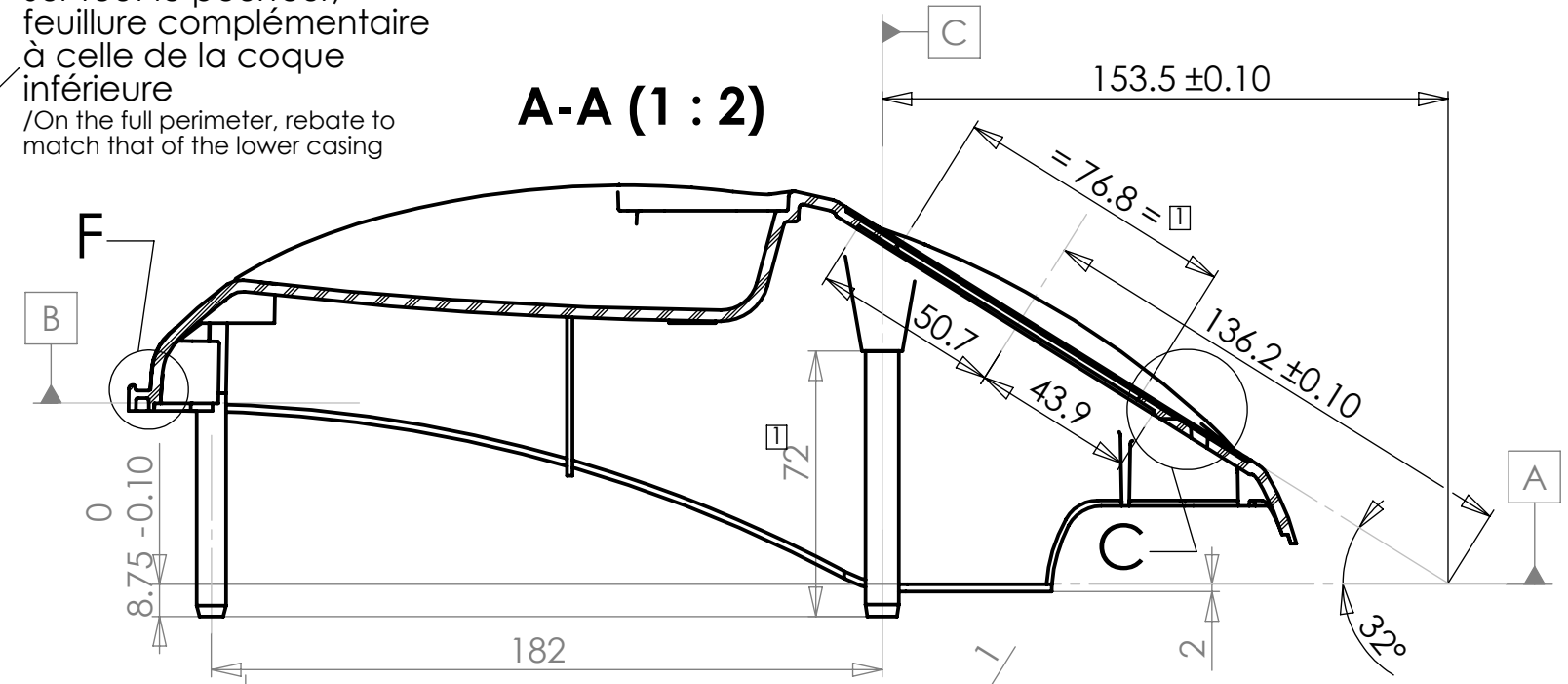


**F (1 : 1)**

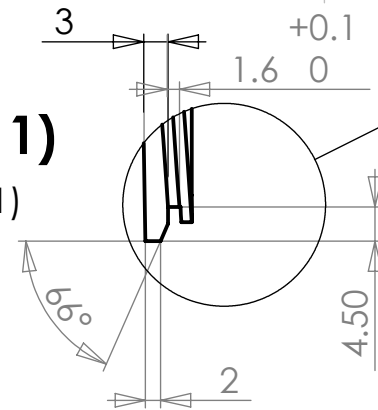
Sur tout le pourtour,  
feuilleure complémentaire  
à celle de la coque  
inférieure  
/On the full perimeter, rebate to  
match that of the lower casing



**A-A (1 : 2)**

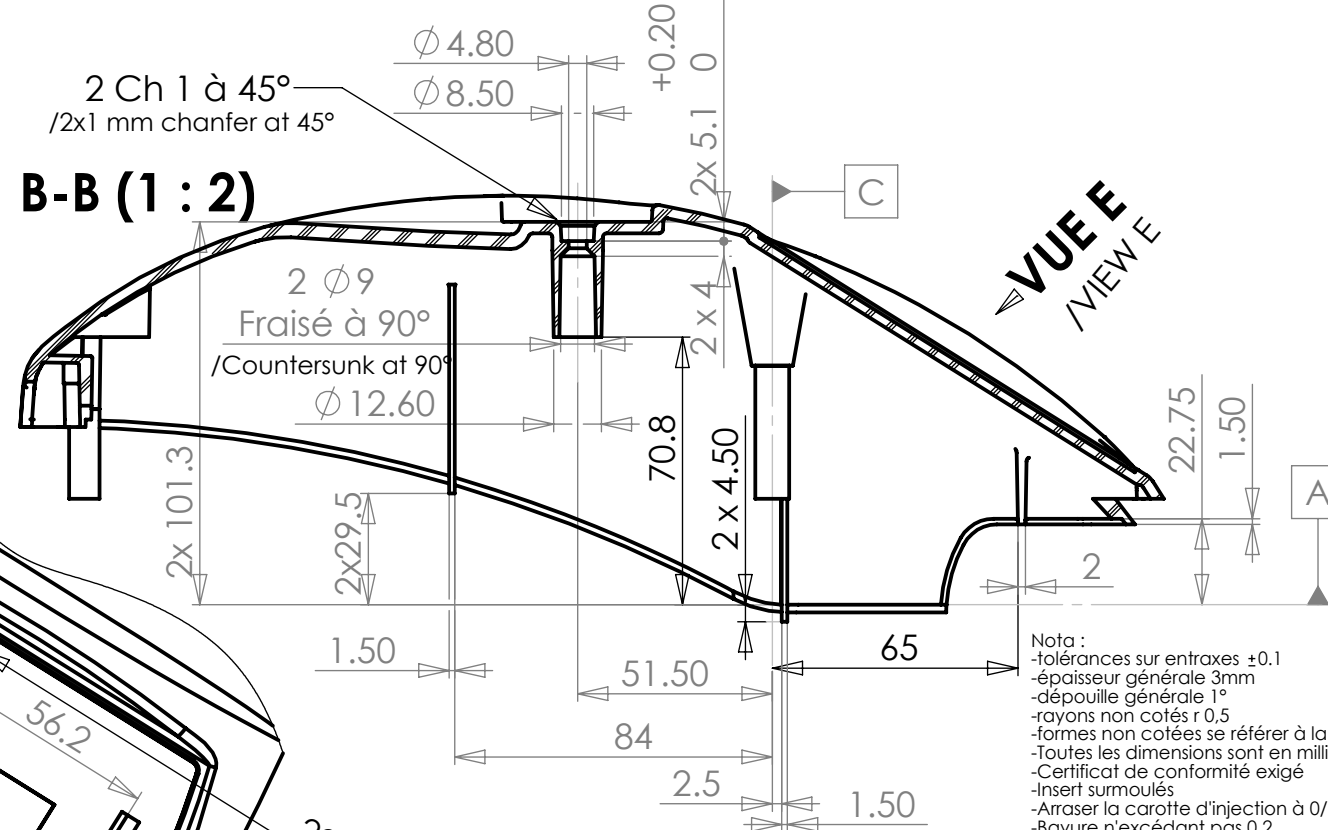


**Ech (1 : 1)**  
/Scale (1:1)

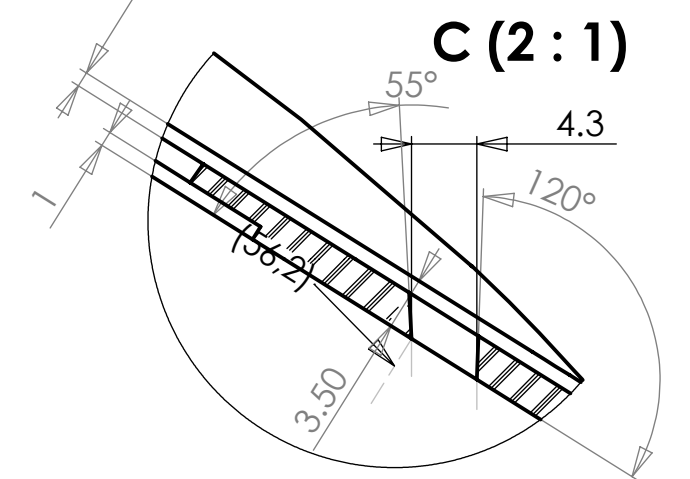


**B-B (1 : 2)**

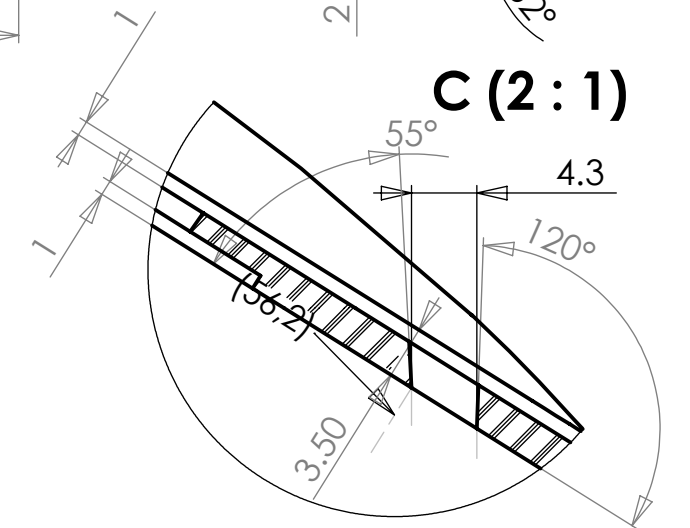
2 Ch 1 à 45°  
/2x1 mm chanfer at 45°



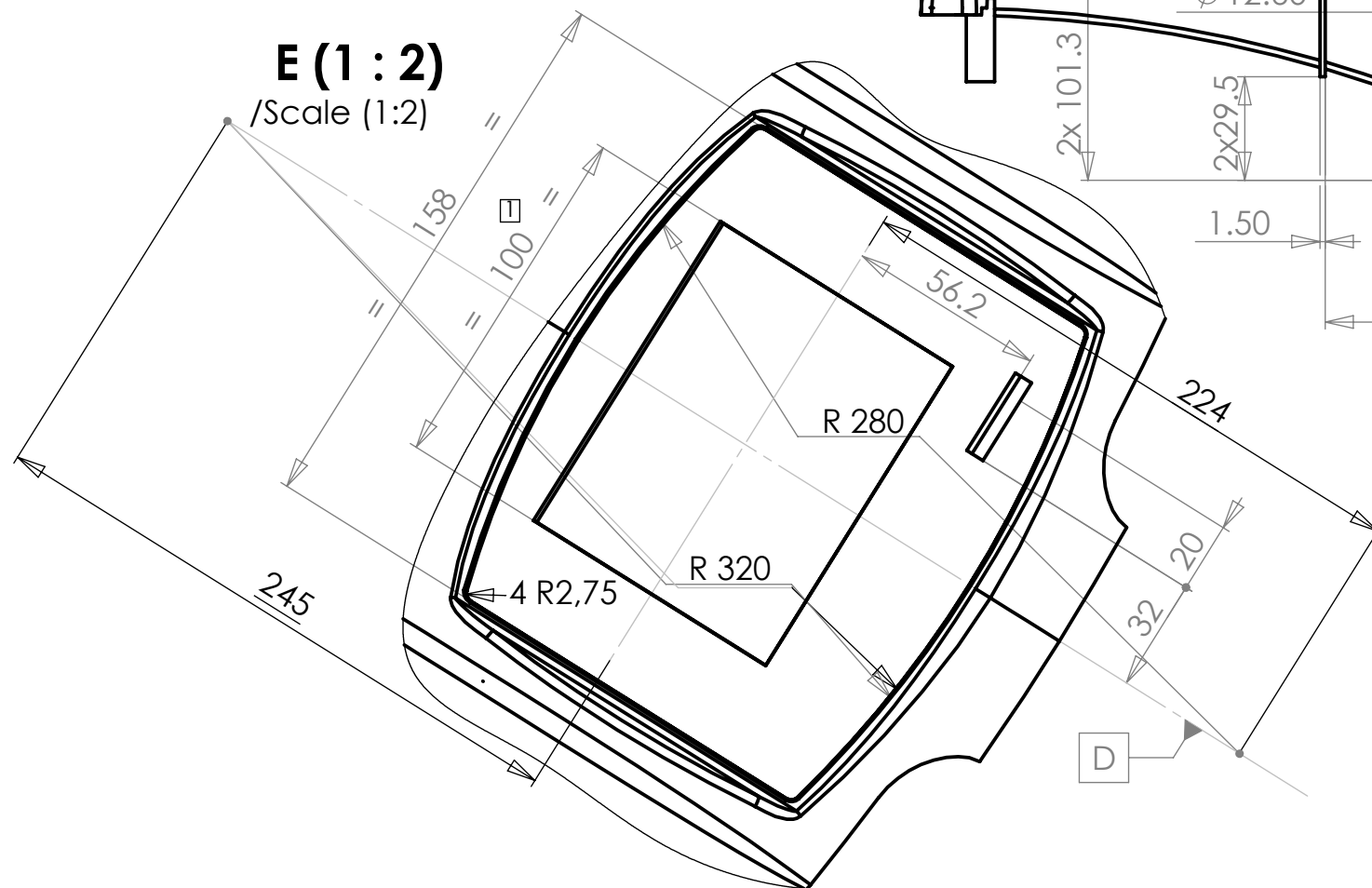
**VUE E**  
/VIEW E



**C (2 : 1)**



**E (1 : 2)**  
/Scale (1:2)



Nota :  
-tolérances sur entraxes ±0.1  
-épaisseur générale 3mm  
-dépouille générale 1°  
-rayons non cotés r 0.5  
-formes non cotées se référer à la numérisation  
-Toutes les dimensions sont en millimètre.  
-Certificat de conformité exigé  
-Insert surmoulés  
-Arraser la carotte d'injection à 0/+0.2  
-Bavure n'excédant pas 0.2  
-Marque d'éjecteur ±0.1  
-Ces dimensions ont besoin d'être mesurées.  
PARTIE / COMPONENT DEVRONT ÊTRE CONFORME ROHS.

NOTE:  
-Tols between axes ±0.1  
-General thickness 3 mm  
-General draught 1 deg  
-Undimensioned radius r0.5  
-For undimensioned geometry, refer to CAD drawing  
-All dimensions are in millimeter.  
-Certificate of compliance required  
-Insert molded into the plastic during molding process  
-Gates to be 0.0 / +0.2  
-Flash not to exceed 0.2  
-Ejector marks to be ±0.1  
-These parameters need to be inspected.  
PART/COMPONENT TO BE ROHS COMPLIANT.

A3



						Matière : Matériau : /ABS POLYLAC PA765 trough-coloured RAL 5579	t.G : refer to pg 5/5
						Aspect : Texture :	Qté : Qty :
						Traitement : Process :	
B	19/04/13	NM	CHANGE/RELEASE PER ECO-R226884		Désignation : Description :	LEGENDAIR UPPER CASING	
A	22/07/08	F.L.	rajout caractéristique critique added critical dimensions				
07	07/06/07	JCC	Mise à jour galway + traduction / galway update + translation				
			Modif pour validation IPX1 Update for IPX1 validation		Appareil : Product :	COVIDIEN	
Indice Rév	Date	Par By	MODIFICATIONS	Verif Check	LEGENDAIR		
00	26/03/03	JCC	CREATION		6135 Gunbarrel Avenue Boulder, CO 80301		
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					3808400		4095700.M00.002PL 1/5

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**VUE ARRIERE**  
/REAR VIEW

92.2

51.8

(2)

(49)

Ø 12.3

(4)

Ø 4,8

Ø 8,5

Ø 9

Fraisé à 90°  
countersunk at 90 deg

29.5

26

1.50

1.50

(60)

22.75

(2)

12

2 R3

R11.50

74

G

G

202

Technical drawing of a vehicle chassis, showing top and side views with dimensions.

**Top View Dimensions:**

- Overall width: 315
- Overall height: 109
- Inner width: 217
- Inner height: 138
- Distance from top edge to inner width line: 96.6
- Distance from bottom edge to inner width line: 75.8
- Distance from left edge to inner width line: 128
- Distance from right edge to inner width line: 128
- Distance from top edge to inner height line: 158
- Distance from bottom edge to inner height line: 235
- Distance from left edge to inner height line: 51.50
- Distance from right edge to inner height line: 65

**Side View Dimensions:**

- Overall height: 109
- Inner height: 96.6
- Distance from top edge to inner height line: 158
- Distance from bottom edge to inner height line: 235
- Distance from left edge to inner height line: 51.50
- Distance from right edge to inner height line: 65

**Labels:**

- coupes locales / Local sections
- VUE DE DE / VIEW FROM
- D
- H
- C
- D

**ESSOUS**  
M BELOW

5 BOSSAGES Ø8  
5 bosses Ø8

N (1 : 1)

+0.1  
29.8 0

3

H-H (1 : 1)

2 FACES SANS  
/2 FACES WYTHOUT

**ESSOUS**  
M BELOW

5 BOSSAGES Ø8  
5 bosses Ø8

N (1 : 1)

+0.1  
29.8 0

3

H-H (1 : 1)

2 FACES SANS  
/2 FACES WIYHOUT

**G-G (1 : 2)**

un insert ref :  
4095700.M00.037  
/one inser  
ref: 4095700.M00.037  
88

C

deux inserts  
ref : 4095700.M00.036  
/two inserts  
ref: 4095700.M00.036  
165

A

B

deux inserts  
ref : 4095700.M00.035  
/two insert  
ref: 4095700.M00.035

4,3

5.9

3 nervures identiques  
/three identical ribs

17.3

8.78 -0.10

0

2

65

70.8

65.8

Technical drawing of a mechanical part, showing a cross-section with dimensions and a detail view D.

Dimensions (mm):

- Overall width: 60
- Distance from left edge to first vertical feature: 55
- Distance between vertical features: 28
- Distance from last vertical feature to right edge: 28
- Distance from left edge to detail D: 2
- Distance between detail D and first vertical feature: 2
- Distance between vertical features: 2
- Distance from last vertical feature to right edge: 2
- Height of the part: 16
- Height of the top flange: 5.8
- Radius of the top flange: 30°
- Radius of the bottom flange: 10°
- Distance from left edge to first vertical feature: 30
- Distance between vertical features: 56
- Distance from last vertical feature to right edge: 61
- Distance from left edge to first vertical feature: 67
- Distance between vertical features: 74
- Distance from last vertical feature to right edge: 74

Detail D shows a cross-section of the part with a 10° draft angle.

Labels:

- S DEPOUILLE
- T DRAUGHT

Technical drawing of a mechanical part, showing a cross-section with dimensions and a detail view D.

Dimensions (mm):

- Overall width: 60
- Distance from left edge to first vertical feature: 55
- Distance between vertical features: 28
- Distance from last vertical feature to right edge: 28
- Distance from left edge to detail D: 2
- Distance between detail D and first vertical feature: 2
- Distance between vertical features: 2
- Distance from last vertical feature to right edge: 2
- Height of the part: 16
- Height of the top flange: 5.8
- Radius of the top flange: 30°
- Radius of the bottom flange: 10°
- Distance from left edge to first vertical feature: 30
- Distance between vertical features: 56
- Distance from last vertical feature to right edge: 61
- Distance from left edge to first vertical feature: 67
- Distance between vertical features: 74
- Distance from last vertical feature to right edge: 74

Detail D shows a cross-section of the part with a 10° draft angle.

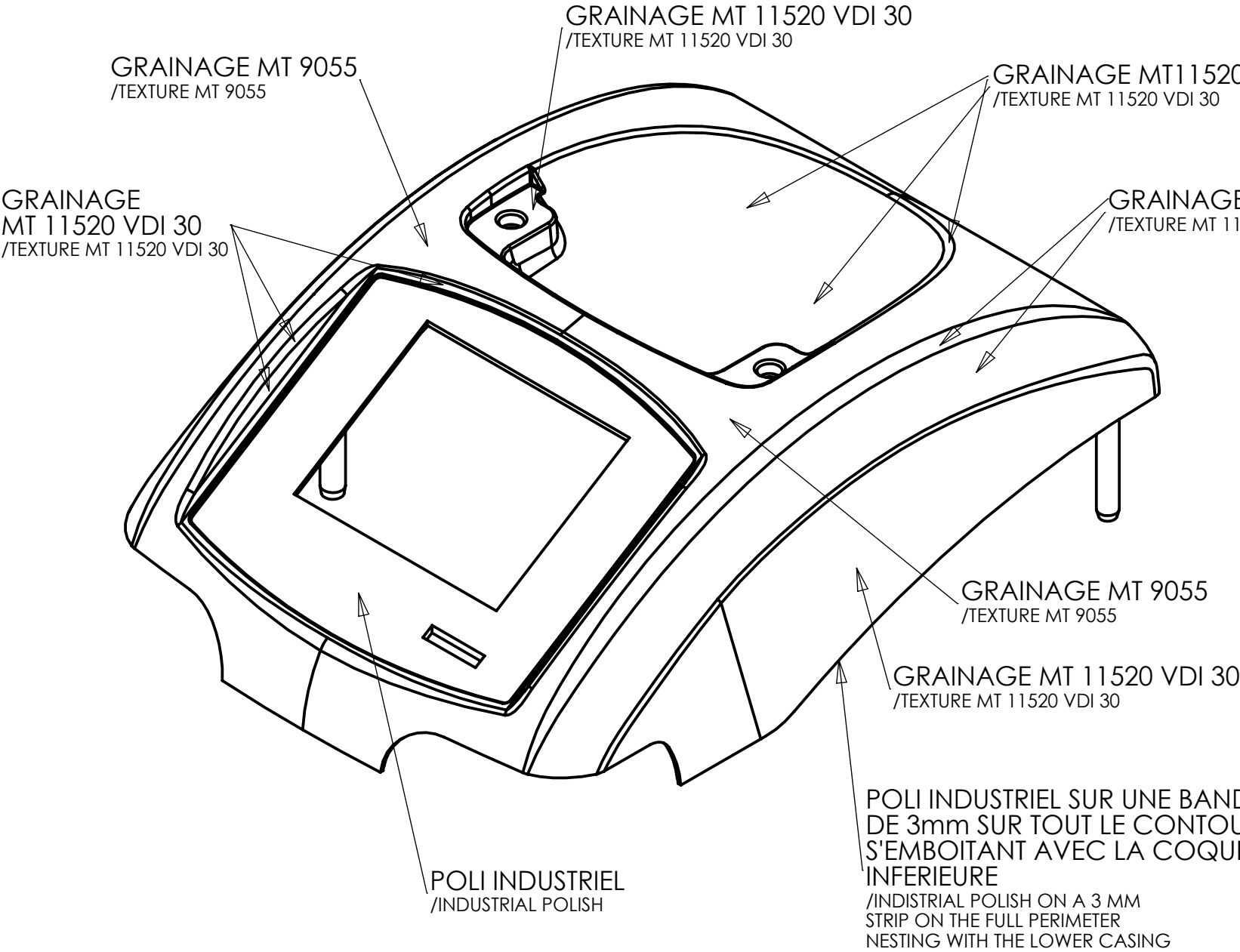
Labels:

- S DEPOUILLE
- T DRAUGHT

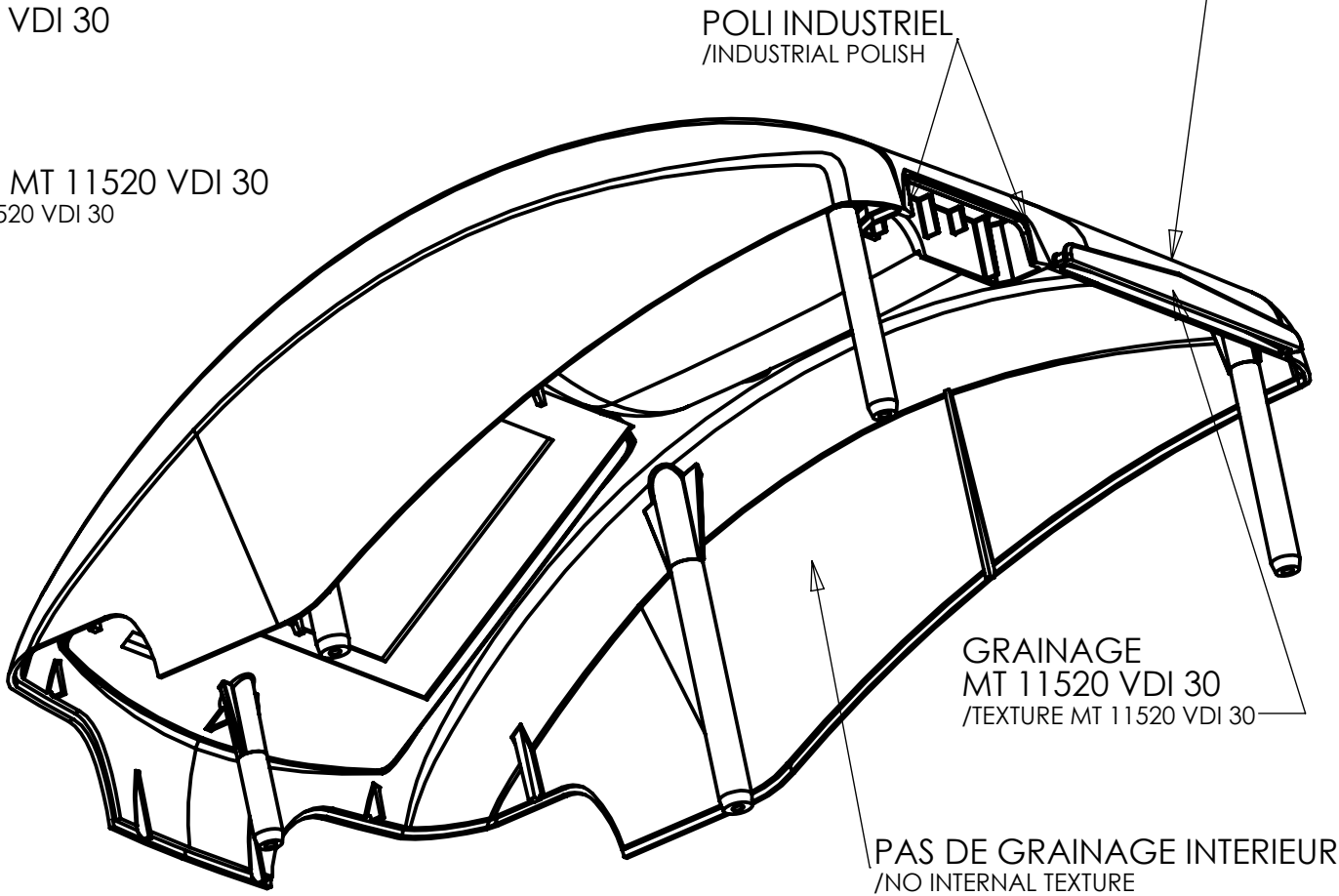
2 FACES SANS DEPOUILLE  
/2 FACES WYHOUT DRAUGHT

					Matière : ABS POLYLAC PA 765 A teinté masse RAL 5579 Matériau : /ABS POLYLAC PA765 trough-coloured RAL 5579	T.G : refer to pg 5/5
					Aspect : Texture :	Qté : Qty :
					Traitement : Process :	
B	19/04/13	NM	CHANGE/RELEASE PER ECO-R226884		Désignation : Description :	LEGENDAIR UPPER CASING
A	22/07/08	F.L.	rajout caractéristique critique added critical dimensions			
07	07/06/07	VL	Mise à jour galway + traduction / galway update + translation Modif pour validation IPX1 Update for IPX1 validation			
					Appareil : Product :	COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301  © 2013 COVIDIEN ALL RIGHTS RESERVED.
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VUE EXTERIEURE EN PERSPECTIVE  
/EXTERNAL PERSPECTIVE VIEW

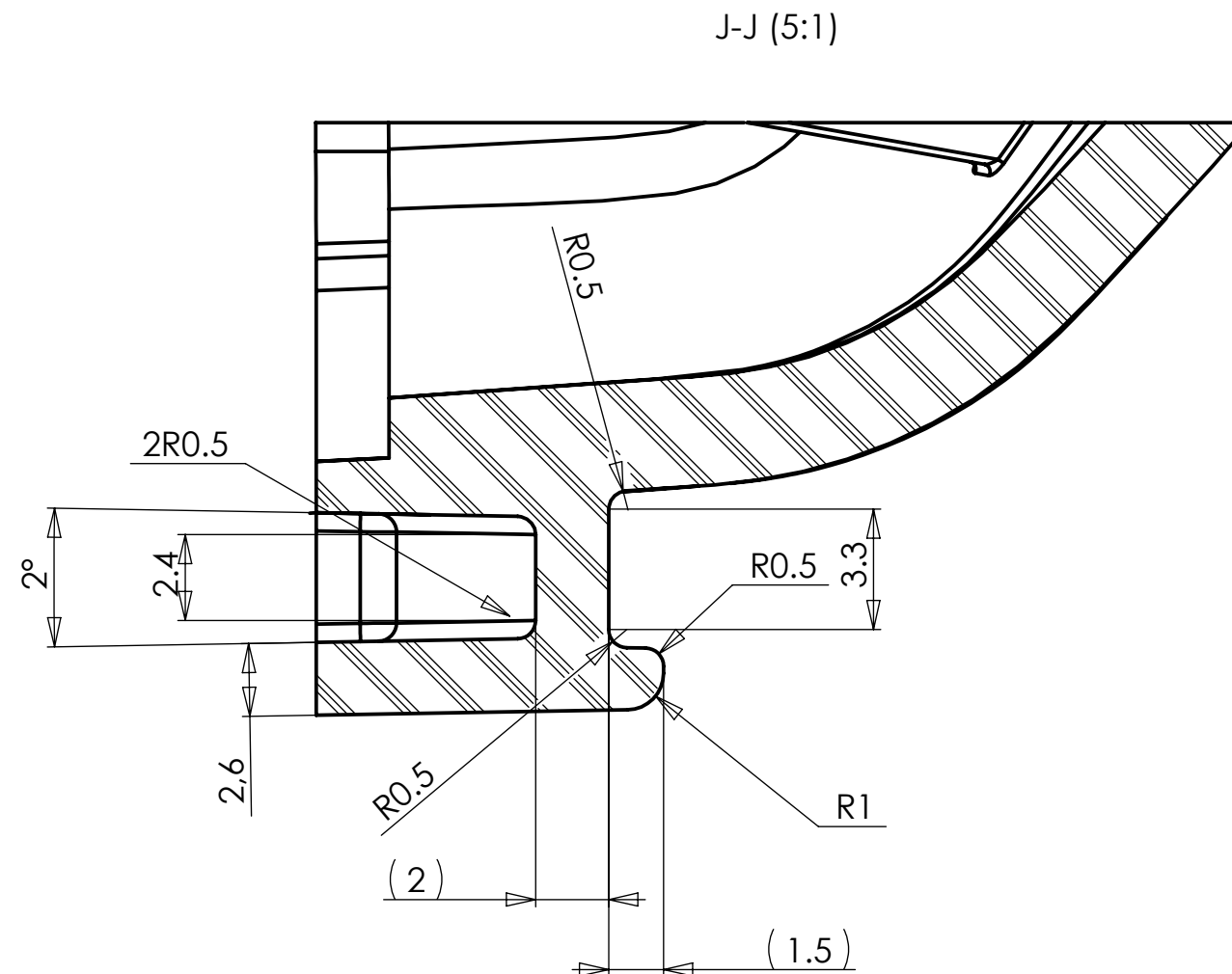
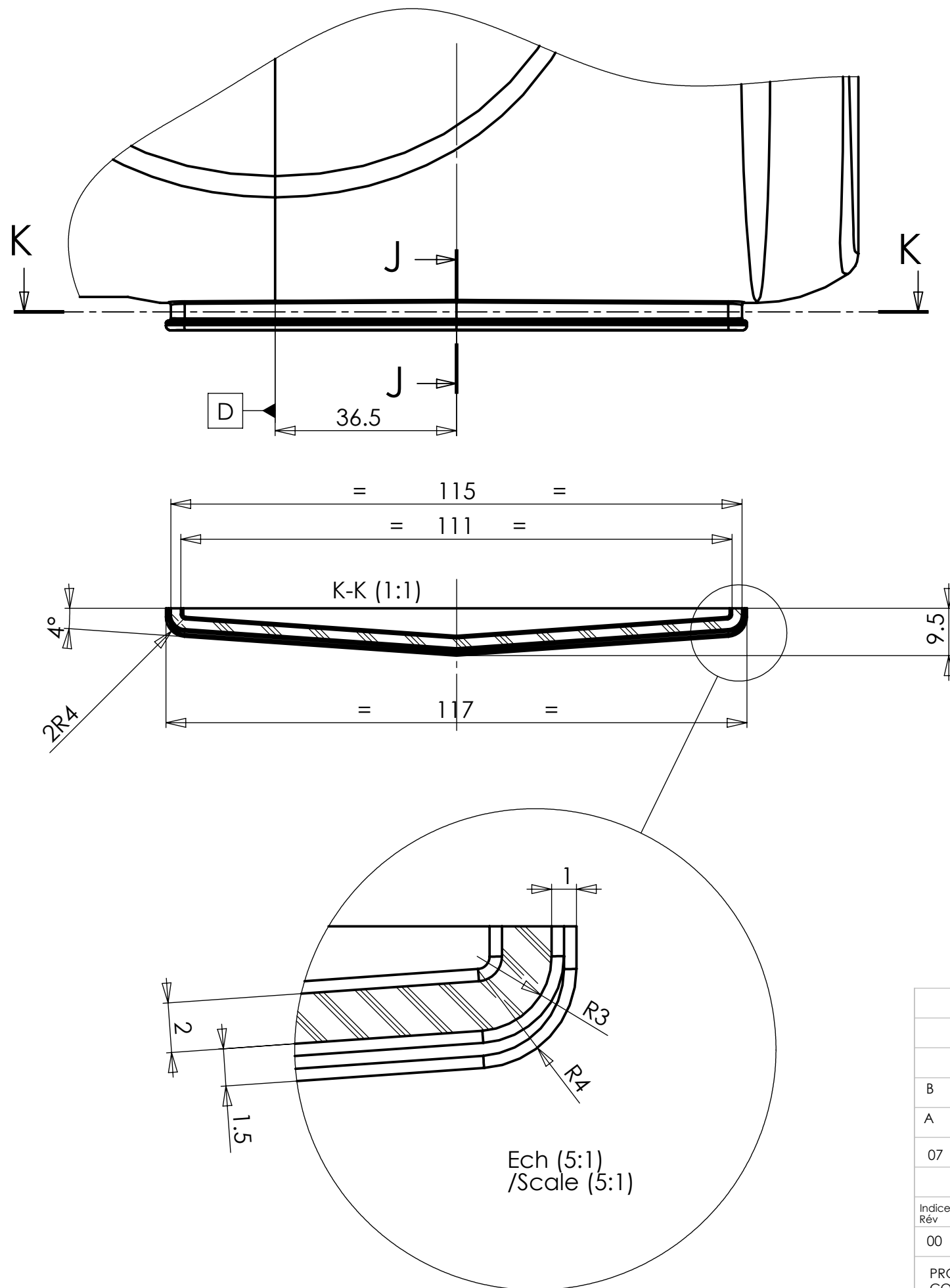


LE DEBUT DU RAYON  
DELIMITERA LA ZONE  
GRAINEE MT 9055 DE  
LA ZONE GRAINEE  
MTI 11520 VDI 30  
/THE START OF THE RADIUS  
SEPARATES THE TEXTURED  
ZONES MT 9055 FROM THE  
TEXTURED ZONE MTI 11520 VDI 30



VUE INTERIEURE EN PERSPECTIVE  
/INTERNAL PERSPECTIVE VIEW

					A3						
					Matière : <b>ABS POLYLAC PA 765 A teinté masse RAL 5579</b> Matériau : /ABS POLYLAC PA765 trough-coloured RAL 5579		T.G : refer to pg 5/5				
					Aspect : Texture :		Qté : Qty :				
					Traitement : Process :						
B	19/04/13	NM	CHANGE/RELEASE PER ECO-R226884		Désignation : Description :		LEGENDAIR UPPER CASING				
A	22/07/08	F.L.	rajout caractéristique critique added critical dimensions								
07	07/06/07	JCC	<b>Mise à jour galway + traduction</b> / galway update + translation								
			Modif pour validation IPX1 Update for IPX1 validation		Appareil : Product :		COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301				
Indice Rév	Date	Par By	MODIFICATIONS	Verif Check	LEGENDAIR						
00	26/03/03	JCC	CREATION				© 2013 COVIDIEN ALL RIGHTS RESERVED.				
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					3808400		4095700.M00.002PL3/5				



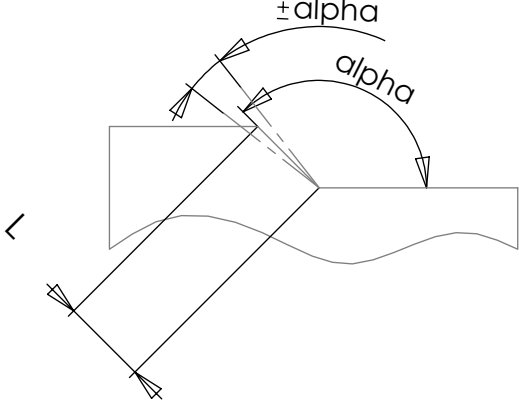
					Matière : Matériau : /ABS POLYLAC PA765 trough-coloured RAL 5579	T.G : refer to pg 5/5	
					Aspect : Texture :	Qté : Qty :	
					Traitement : Process :		
B	19/04/13	NM	CHANGE/RELEASE PER ECO-R226884		Désignation : Description :	LEGENDAIR UPPER CASING	
A	22/07/08	F.L.	rajout caractéristique critique added critical dimensions				
07	07/06/07	JCC	Mise à jour galway + traduction / galway update + translation Modif pour validation IPX1 Update for IPX1 validation				
Indice Rév	Date	Par By	MODIFICATIONS	Verif Check	Appareil : Product :	COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301	
00	26/03/03	JCC	CREATION			© 2013 COVIDIEN ALL RIGHTS RESERVED.	
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TOLERANCES DIMENSIONNELLES LINEAR TOLERANCE	
Cotes en mm Dimension range in mm	Classe de tolérance Tolerance class
$a \leq 1$	$\pm 0.13$
$1 < a \leq 3$	$\pm 0.15$
$3 < a \leq 6$	$\pm 0.17$
$6 < a \leq 10$	$\pm 0.20$
$10 < a \leq 15$	$\pm 0.22$
$15 < a \leq 22$	$\pm 0.25$
$22 < a \leq 30$	$\pm 0.27$
$30 < a \leq 40$	$\pm 0.30$
$40 < a \leq 53$	$\pm 0.35$
$53 < a \leq 70$	$\pm 0.38$
$70 < a \leq 90$	$\pm 0.43$
$90 < a \leq 115$	$\pm 0.50$
$115 < a \leq 150$	$\pm 0.60$
$150 < a \leq 200$	$\pm 0.75$
$200 < a \leq 250$	$\pm 0.90$
$250 < a \leq 315$	$\pm 1.10$
$315 < a \leq 400$	$\pm 1.30$
$400 < a \leq 500$	$\pm 1.50$
$500 < a \leq 630$	$\pm 1.90$
$630 < a \leq 800$	$\pm 2.40$
$800 < a \leq 1000$	$\pm 2.90$
$1000 < a \leq 1300$	$\pm 3.60$
$1300 < a \leq 1600$	$\pm 4.40$
$1600 < a \leq 2000$	$\pm 5.40$

NOTA : La pièce doit respecter les critères de cosmétique de l'instruction d'inspection NELLCOR PURITAN BENNETT N° II019105

NOTE : Part must meet the P/N II019105 cosmetic criteria of NELLCOR PURITAN BENNETT inspection instruction.

TOLERANCES ANGULAIRES ANGULAR TOLERANCE	
	
L	Classe ( n )
$\leq 10$	$\pm 3^\circ$
$10 < L \leq 50$	$\pm 2^\circ$
$50 < L \leq 120$	$\pm 1^\circ$
$> 120$	$\pm 30'$

DEPOUILLE / DRAFT ANGLE	
0 à 1° SAUF INDICATION CONTRAIRE SUR LE DESSIN	
0 to 1 deg except specified on the drawing	

NOTA : La pièce doit respecter les critères de cosmétique de l'instruction d'inspection NELLCOR PURITAN BENNETT N° II019105

NOTE : Part must meet the P/N II019105 cosmetic criteria of NELLCOR PURITAN BENNETT inspection instruction.

				A3		
				Matière : A.B.S POLYLAC PA 765 A teinté masse RAL 5579 Matériau : A.B.S POLYLAC PA 765 A troughed-coloured RAL 5579		T.G :
				Aspect : Texture :		Qté :
				Traitement : Process :		Qty :
				Désignation : Description :		
				LEGENDAIR UPPER CASING		
				Appareil : Product :		COVIDIEN
				LEGENDAIR		6135 Gunbarrel Avenue Boulder, CO 80301
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				3808400		4095700.M00.002PI5/5
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