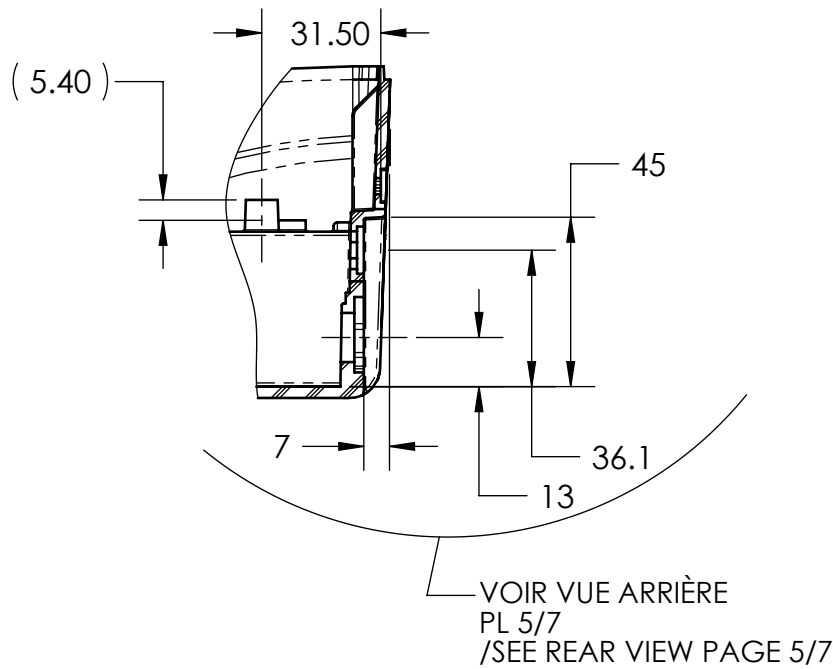
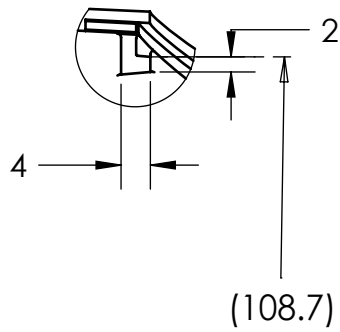


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REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

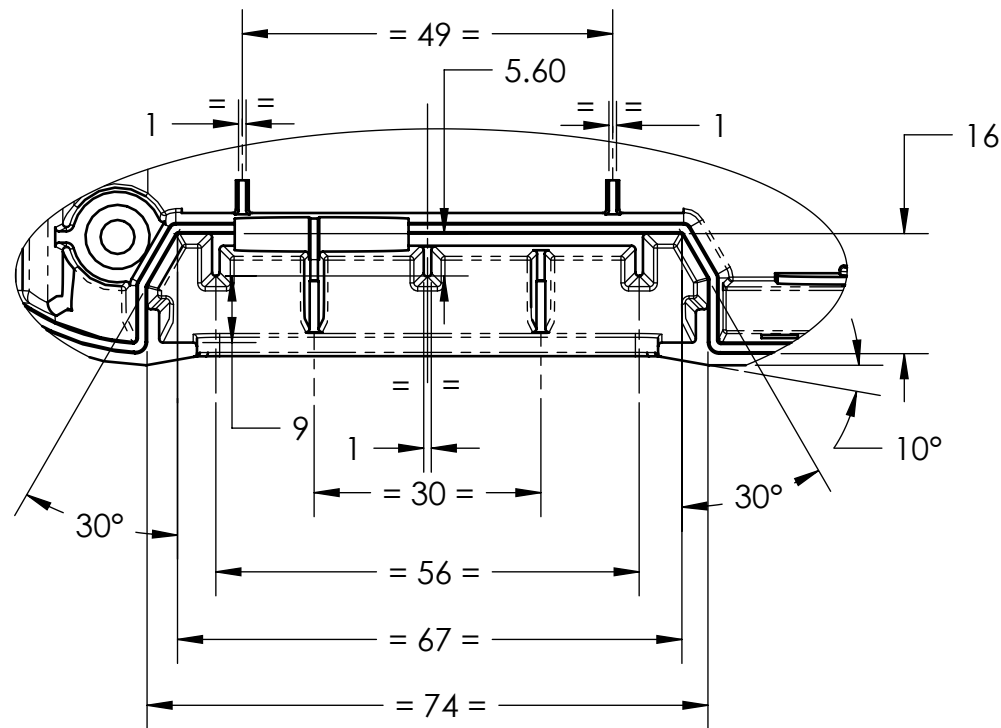
SECTION K-K



DETAIL P SCALE 1 : 1



DETAIL R SCALE 1 : 1



(7.8)
VOIR DETAIL PL 7/7
/SEE DETAIL PAGE 7/7

VOIR COUPE D-D
PL 1/7
/SEE SECTION D-D PAGE 1/7

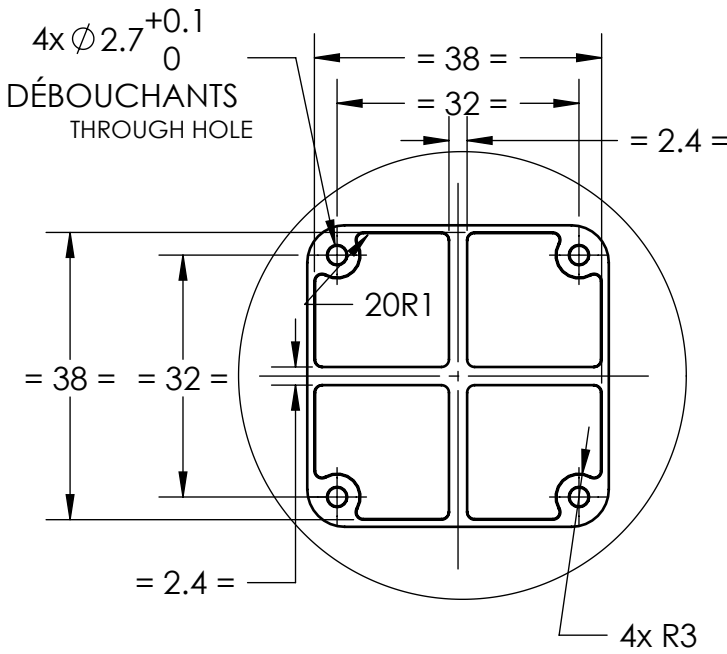
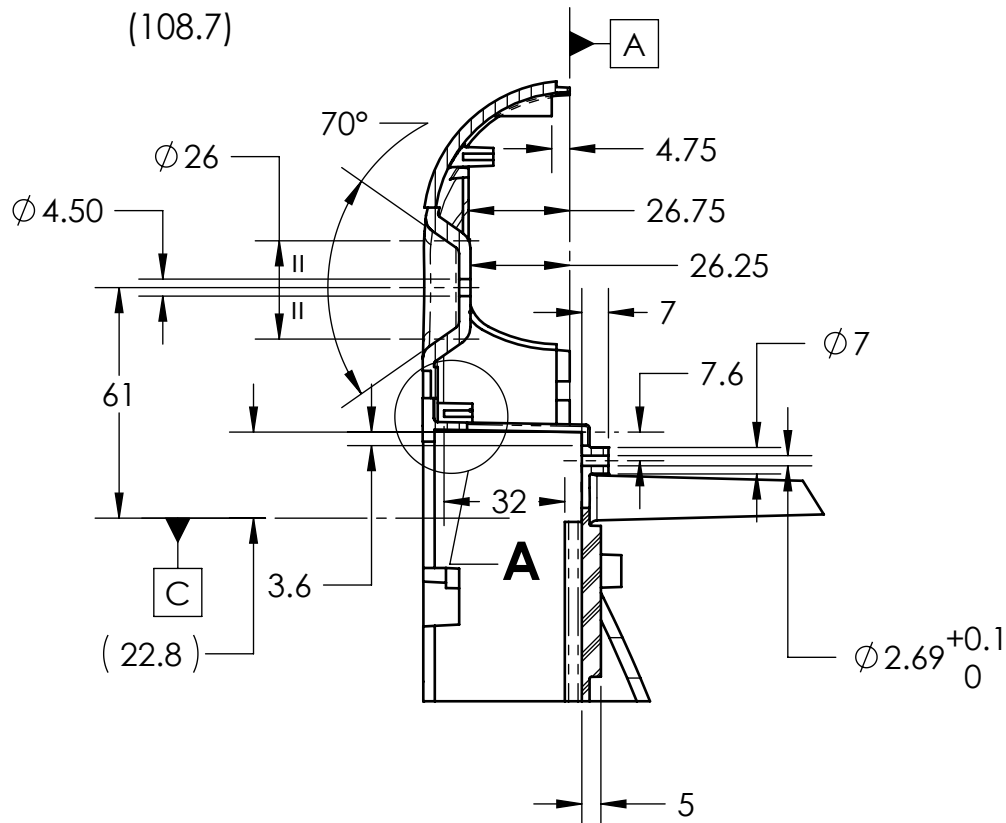
DETAIL A SCALE 1 : 1

6 x 2

9. LA JONCTION DES COQUES SE FAIT PAR LE RECOUVREMENT DE LA COQUE SUPÉRIEURE SUR LA COQUE INFÉRIEURE.
10. JEU PÉRIPHÉRIQUE À L'ENCASTREMENT 0.1 À 0.4 MM.
11. LA PLANEITÉ DE LA SURFACE DE CONTACT SUR LA COQUE INFÉRIEURE EST DE 0.5 MM MAXI.
12. LE GRAINAGE EXTÉRIEUR EST DU MT 11520 VDI 30 (SAUF INDICATION SUR VUE EXTÉRIEURE).
13. PAS DE GRAINAGE INTÉRIEUR.
14. INSERT M3 SERPLAST TYPE TH RÉF. 40/TH030H055, MOULÉ DANS LE PLASTIQUE AU COURS DE PROCESSUS DE MOULAGE.
15. AFFLEURANT A +0/-0.5 MM,
16. CERTIFICAT DE CONFORMITÉ EXIGÉ ,INCLUANT LES SPÉCIFICATION MATIÈRE.
17. ARRASER LA CAROTTE D'INJECTION À +0/-0.2MM.
18. BAVURE N'EXCÉDANT PAS 0.2.
19. MARQUE D'ÉJECTEUR ±0.1.
20 IDENTIFIANT DE CARACTÉRISTIQUE CRITIQUE.
21 CES DIMENSIONS ONT BESOIN D'ÊTRE MESURÉES.
22. MATÉRIEL: ABS POLYLAC PA 765 A TIENTÉ MASSE RAL 7047.
23. LA PIÈCE DOIT RESPECTER LES CRITÈRES DE COSMÉTIQUE DE L'INSTRUCTION D'INSPECTION. COVIDIEN N° II019105.
24 POUR GENERAL TOLERANCES SE REFERENT TABLEAU SUR LA FEUILLE 6.

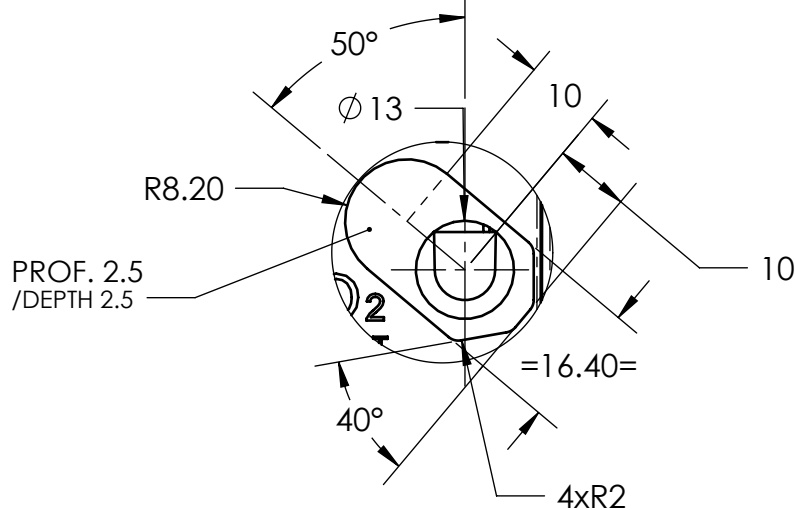
9. THE FITTING OF THE HOUSINGS IS MADE BY THE OVERLAPPING OF THE UPPER HOUSING ON THE LOWER HOUSING.
10. PERIPHERAL CLEARANCE ON INSERTION 0.1 TO 0.4 MM.
11. THE FLATNESS OF THE CONTACT SURFACE ON THE LOWER HOUSING IS OF 0.5 MM MAX.
12. THE OUTSIDE TEXTURE IS MT 11520 VDI 30 (EXCEPT WHERE INDICATED ON OUTSIDE VIEW).
13. NO INTERNAL TEXTURE.
14. M3 INSERT SERPLAST TYPE TH REF 40/TH030H055, MOLDED INTO THE PLASTIC DURING MOLDING PROCESS.
15. INSERT TO BE INSTALLED FLUSH +0/-0.5MM.
16. CERTIFICATE OF COMPLIANCE REQUIRED , INCLUDING MATERIAL SPECIFICATION.
17. GATES TO BE 0.0 / -0.2MM .
18. FLASH NOT TO EXCEED 0.2.
19. EJECTOR MARKS TO BE ±0.1.
20 CRITICAL DIMENSION IDENTIFICATION.
21 THESE PARAMETERS NEED TO BE INSPECTED.
22. MATERIAL: ABS POLYLAC PA 765 THROUGH-COLOURED RAL 7047.
23. PART MUST MEET THE P/N II019105 COSMETIC CRITERIA OF COVIDIEN INSPECTION INSTRUCTION.
24 FOR GENERAL TOLERANCES REFER TABLE ON SHEET 6.

SECTION O-O SCALE 1:2



DETAIL Q SCALE 1 : 1

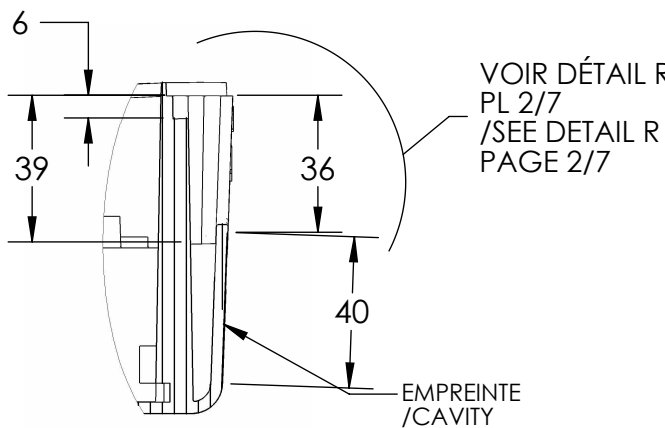
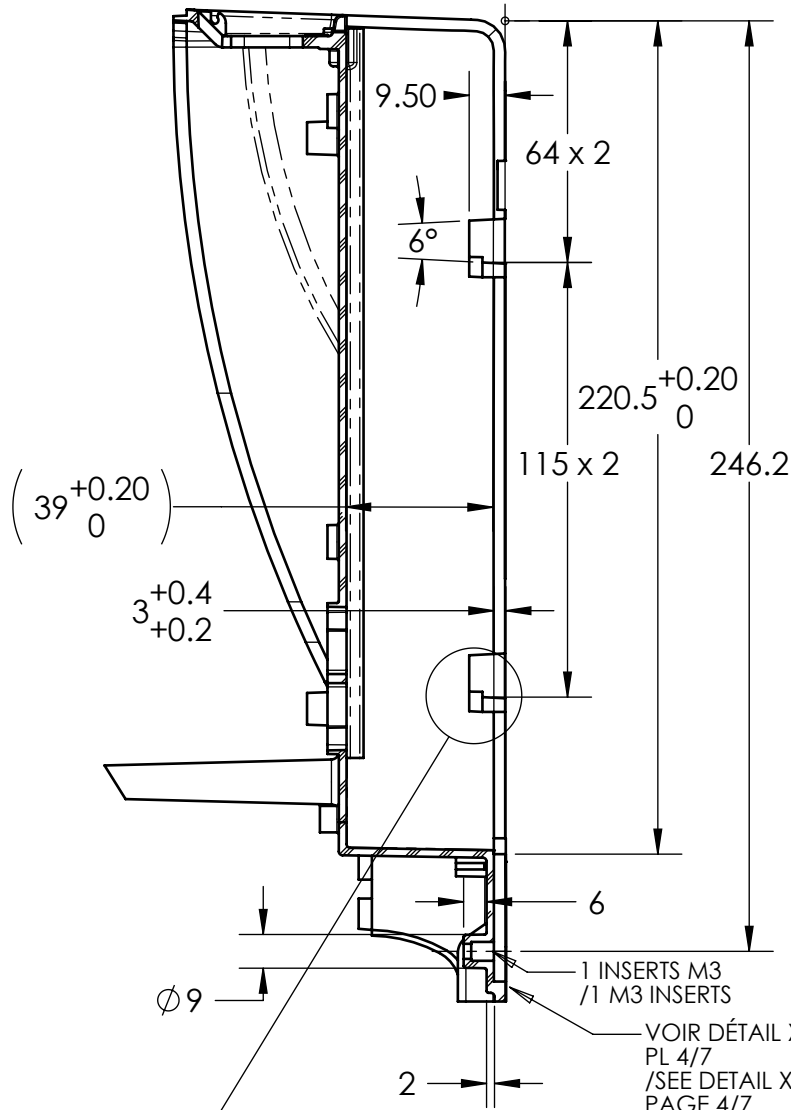
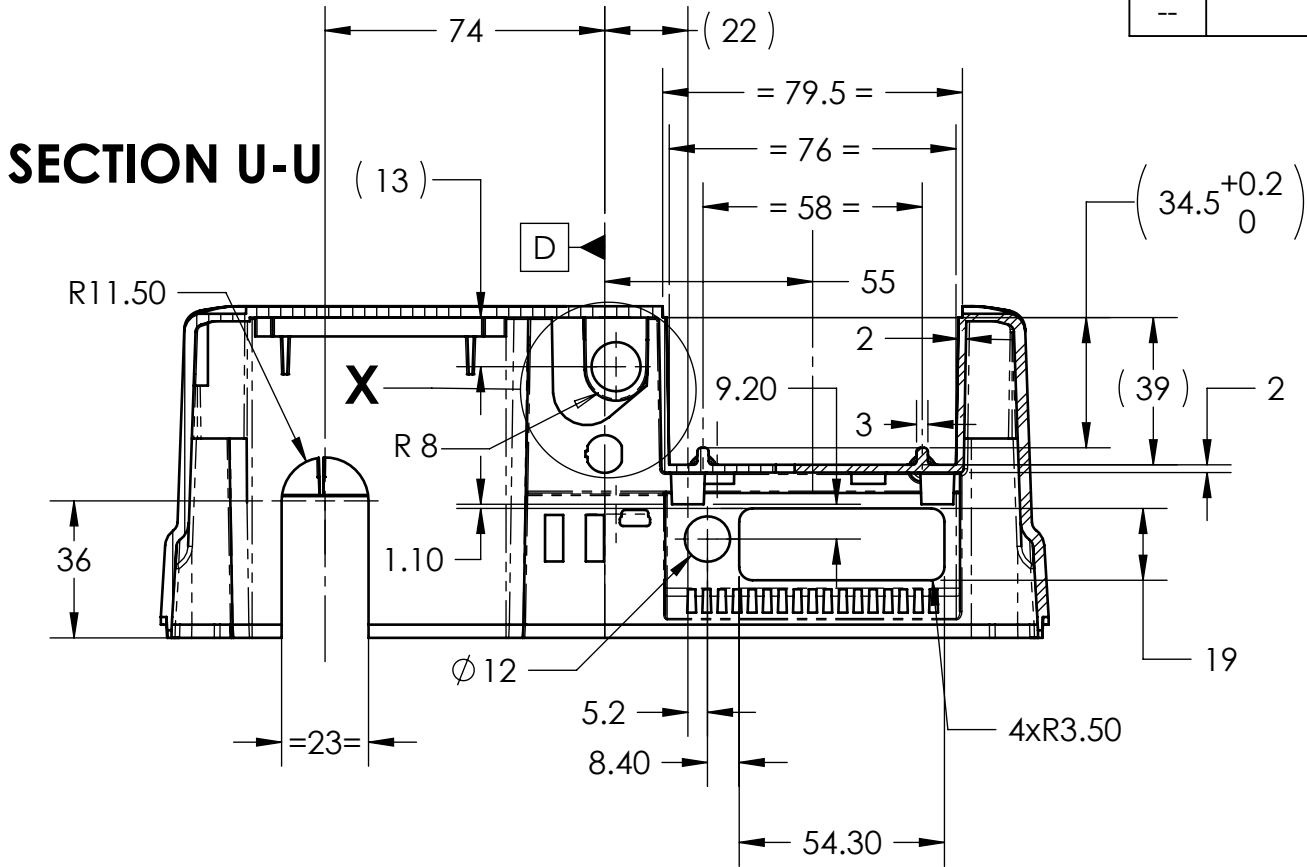
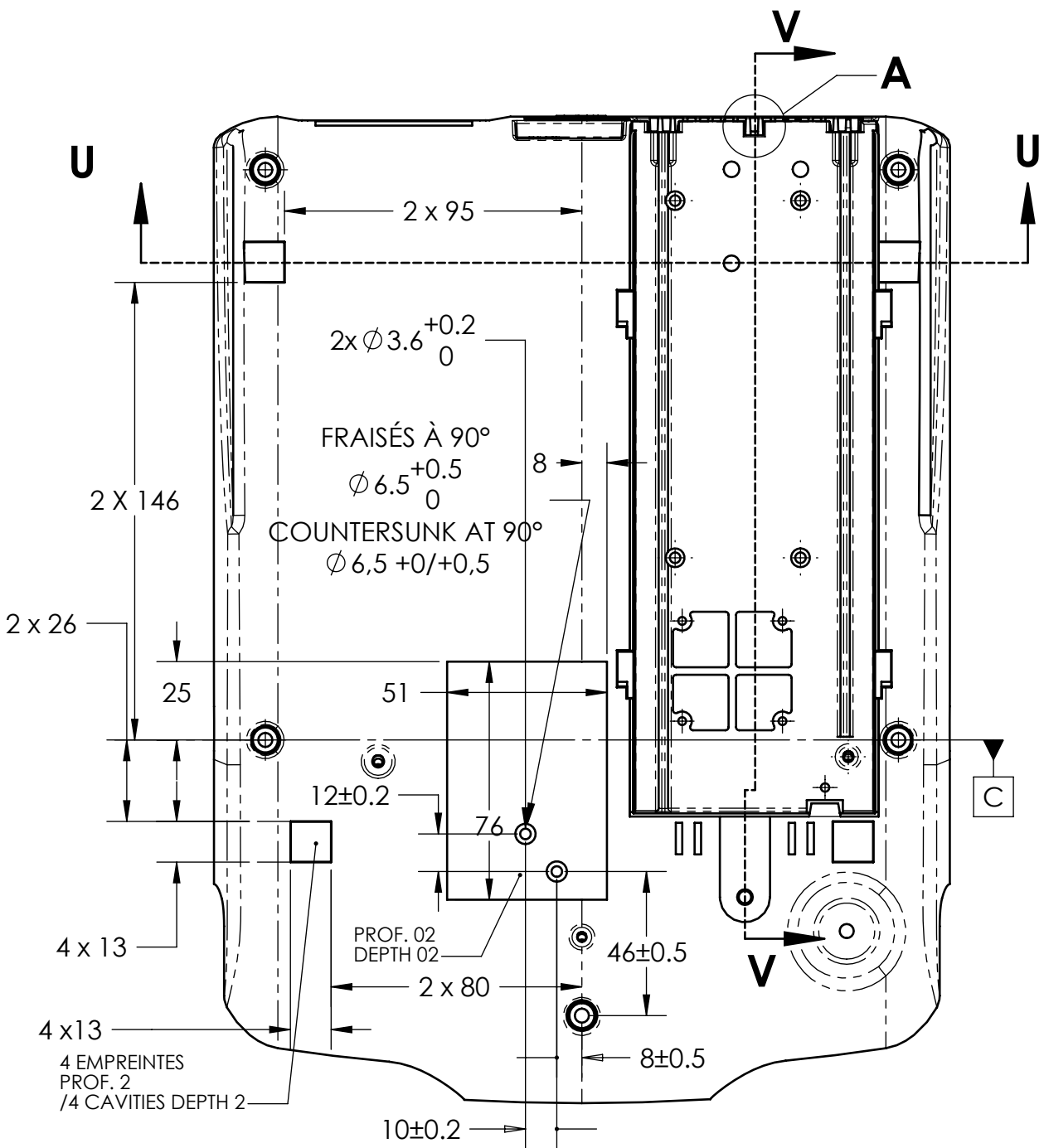
DETAIL N SCALE 1 : 1



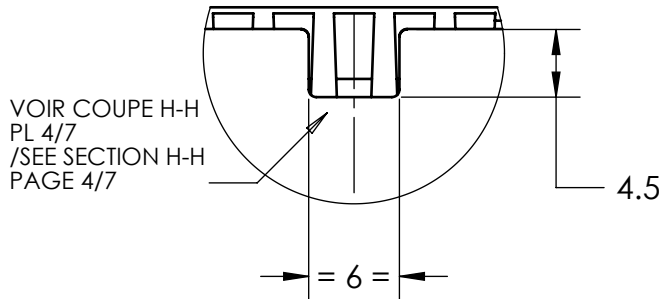
4 Ø 8.4
VOIR COUPE A-A
PL6/7
SEE SECTION A-A
PAGE 6/7

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		REV: B	

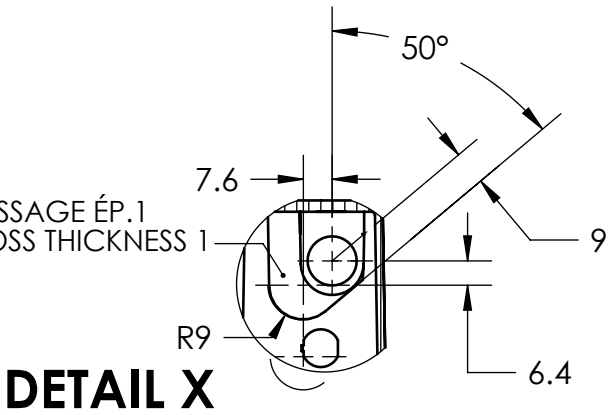
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REV	DESCRIPTION	DATE	APPROVED
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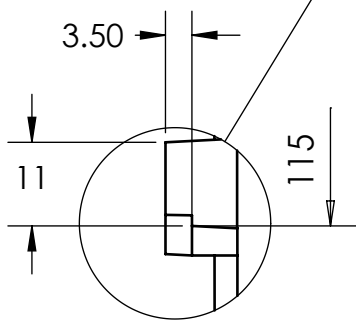
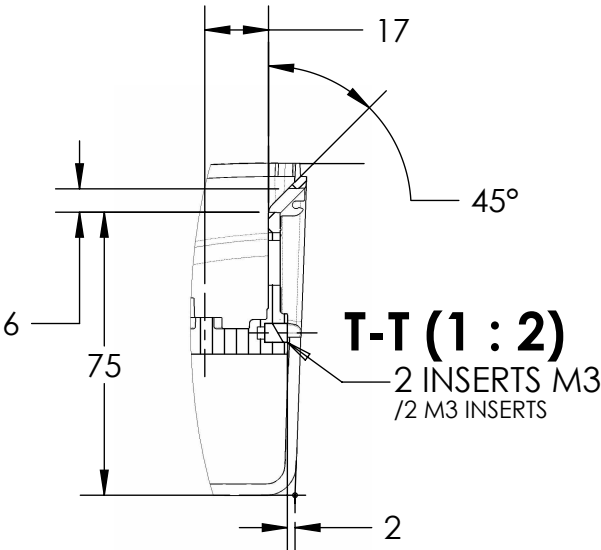
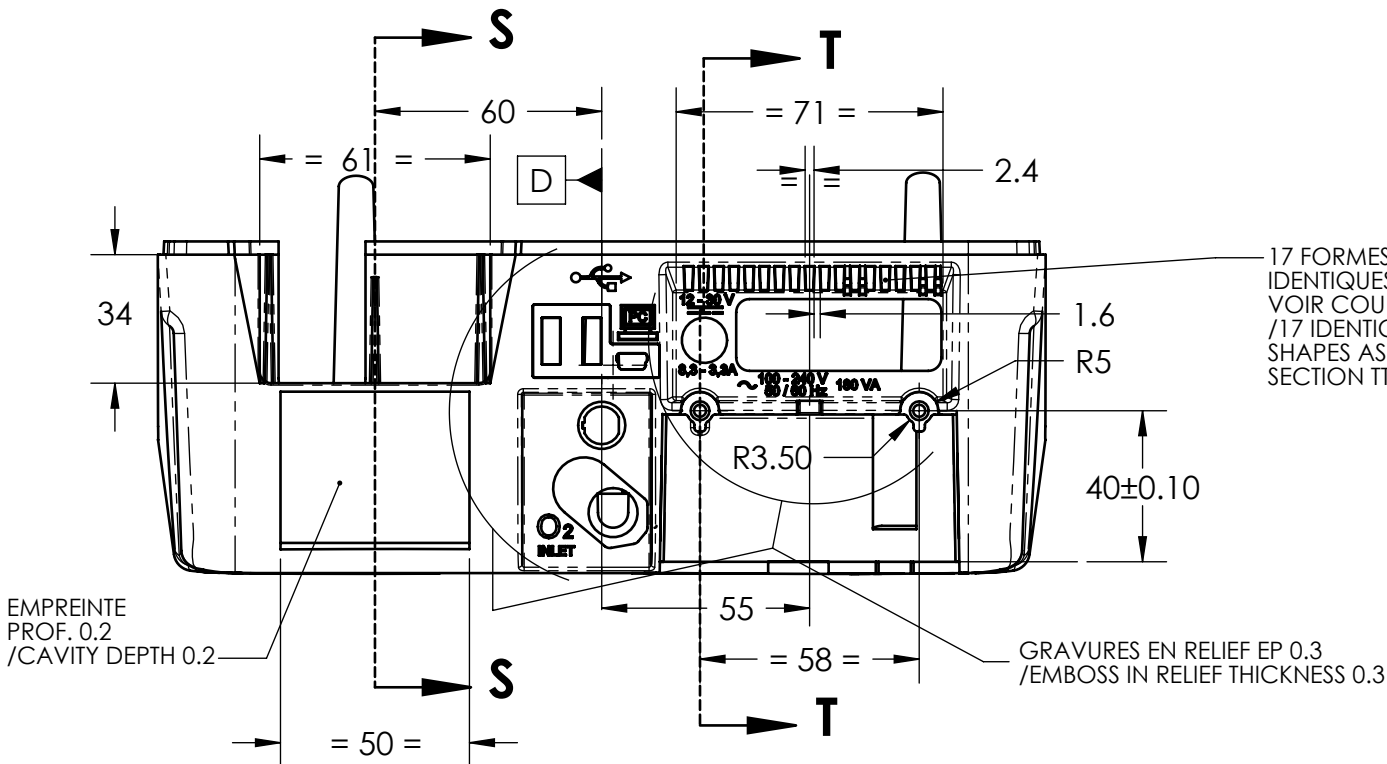
DETAIL A
SCALE 2 : 1



SECTION V-V

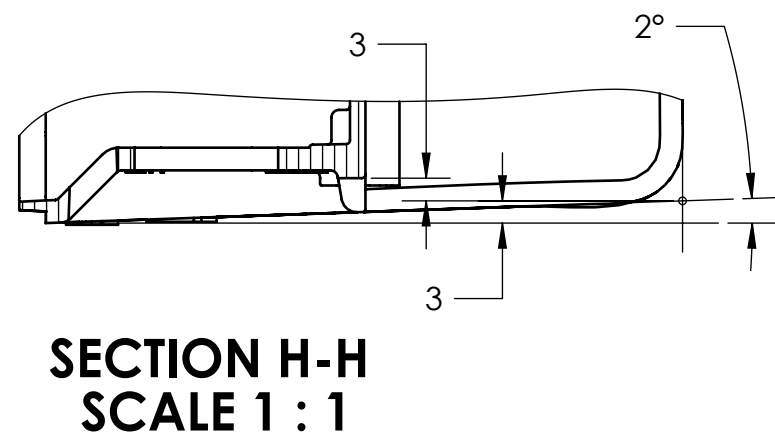
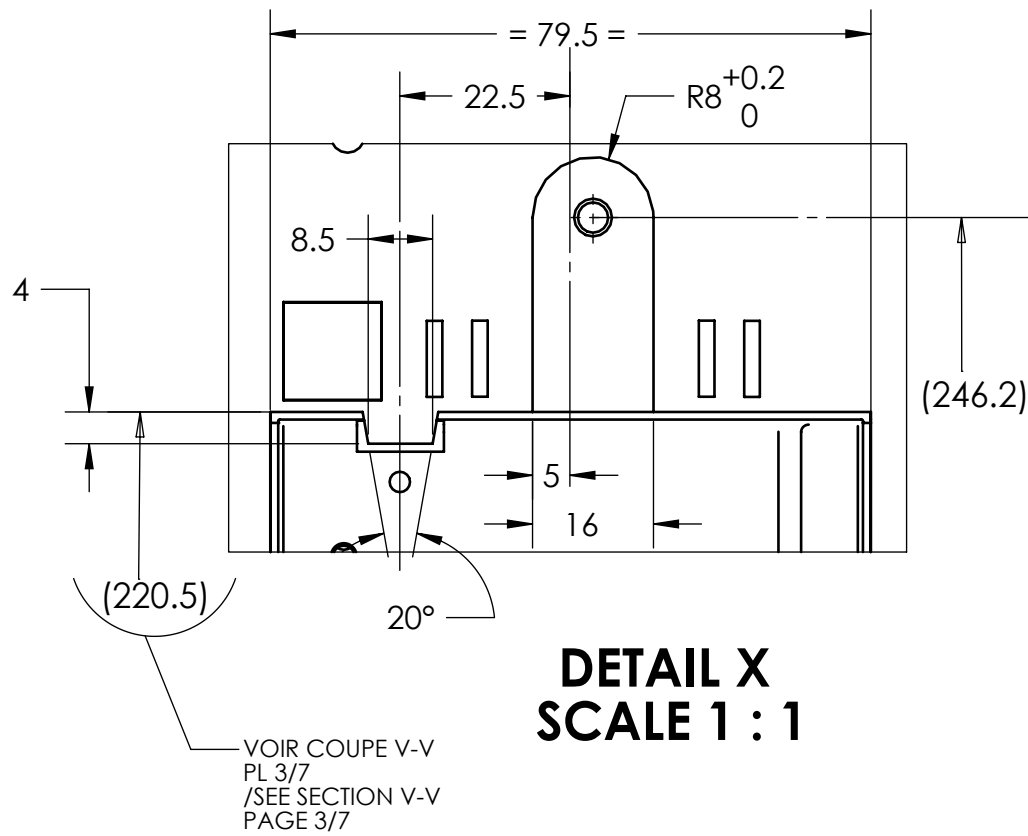
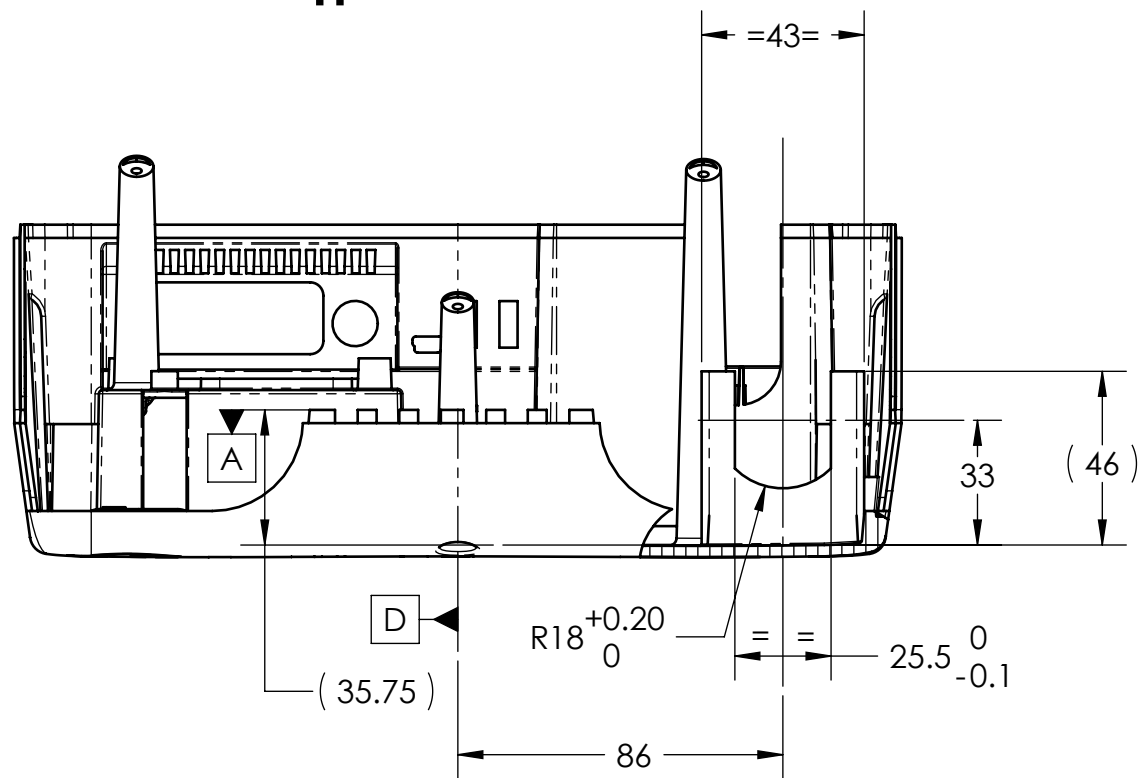
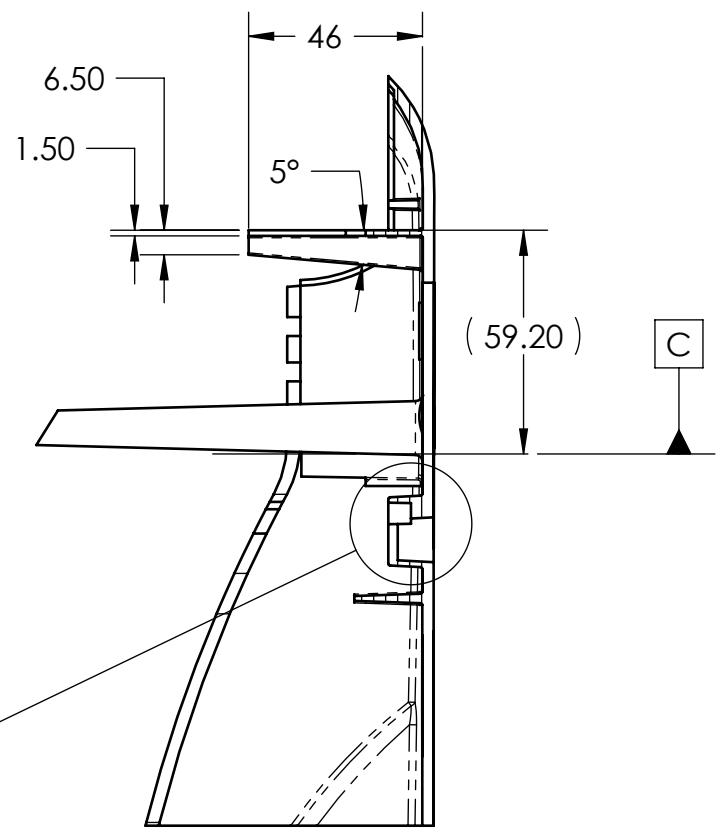
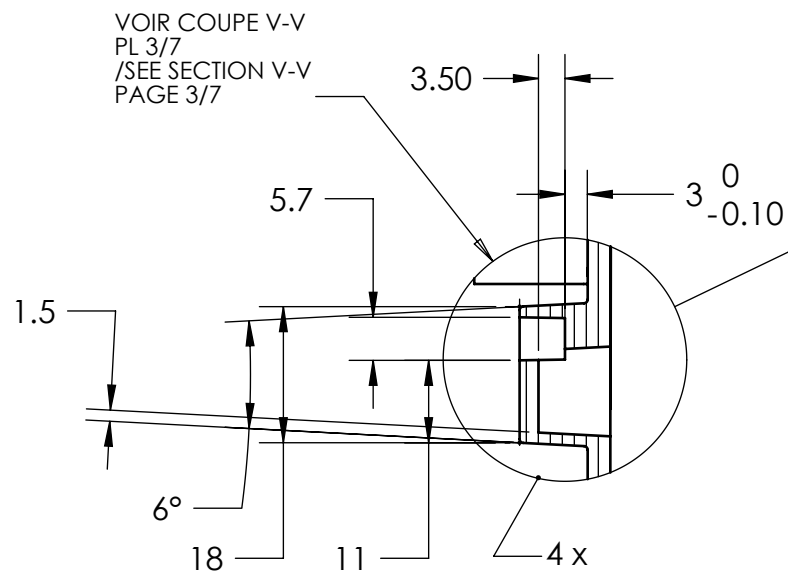
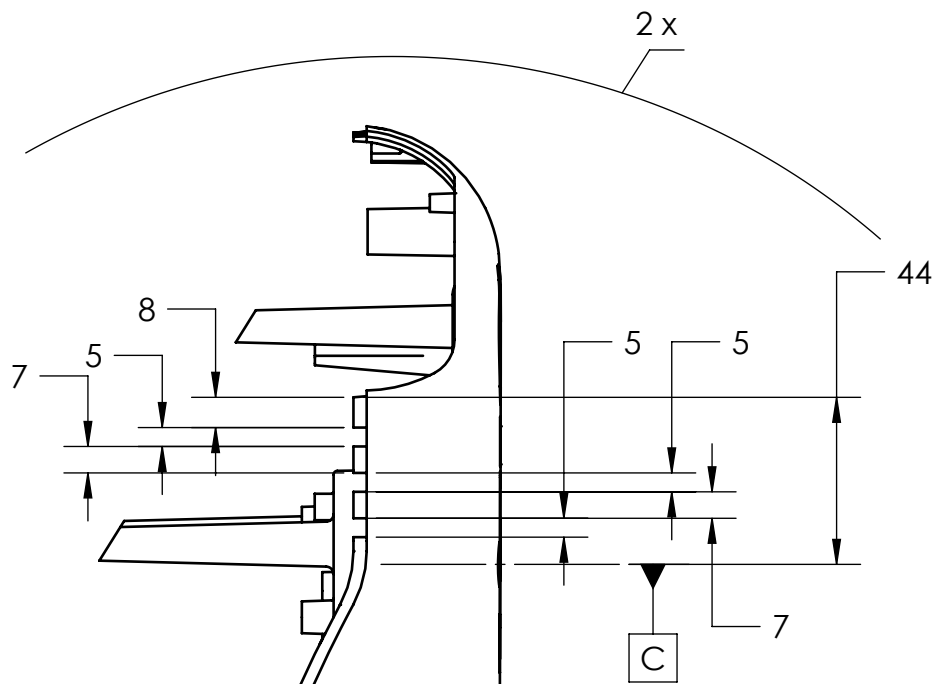
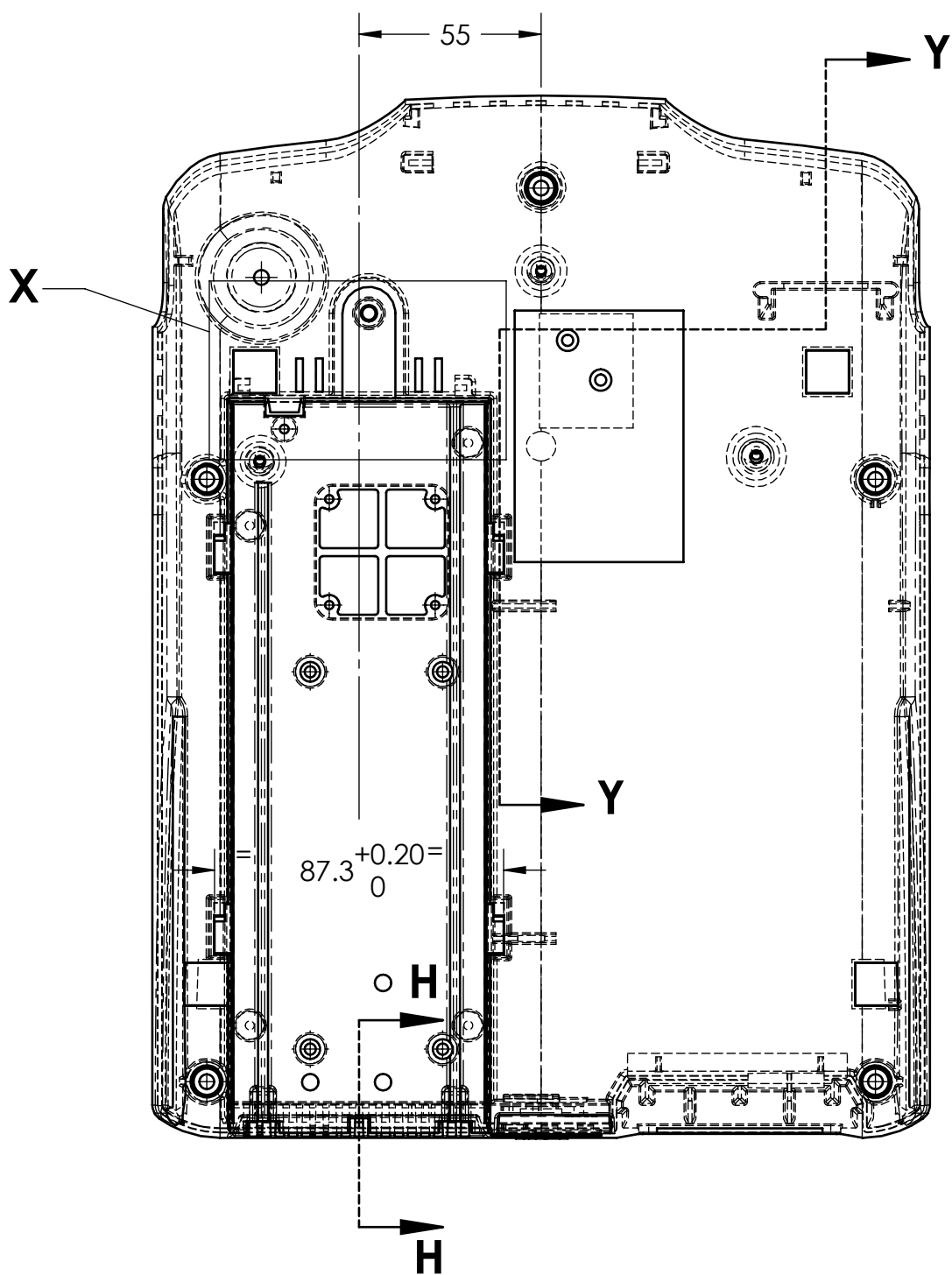


DETAIL X



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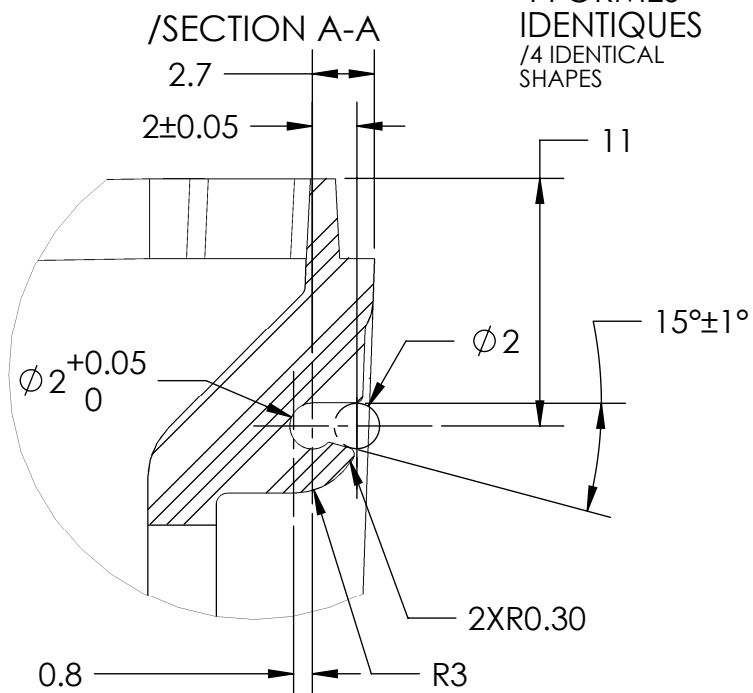
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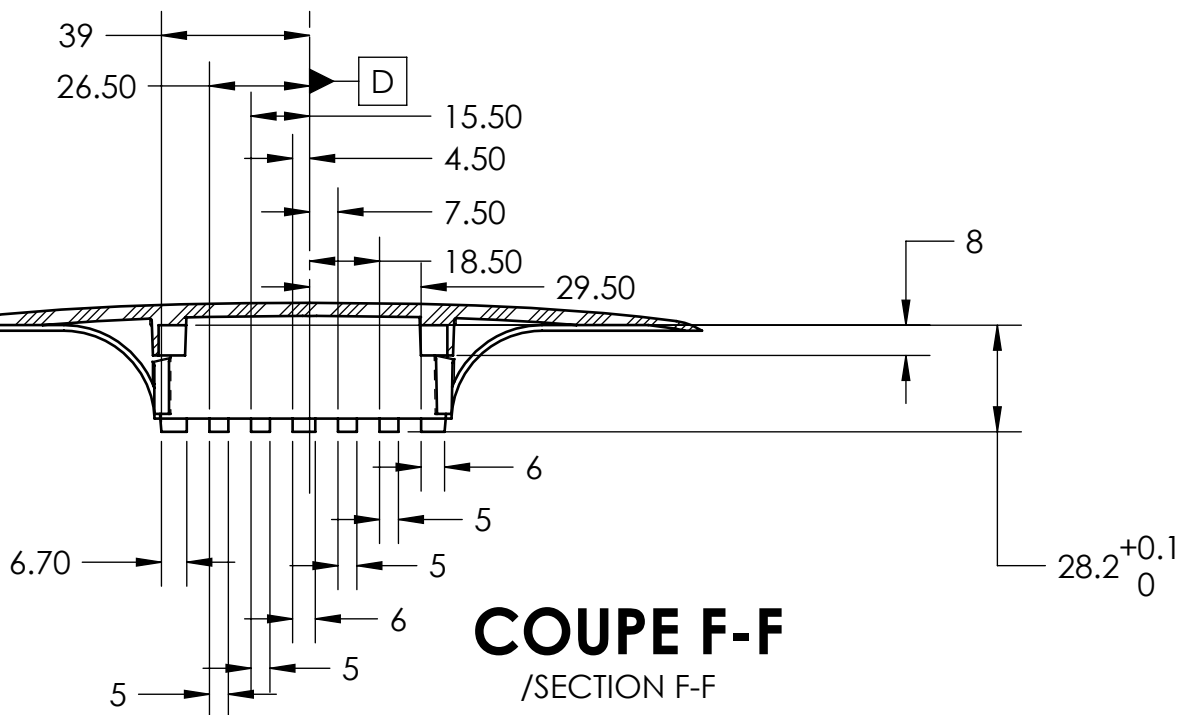
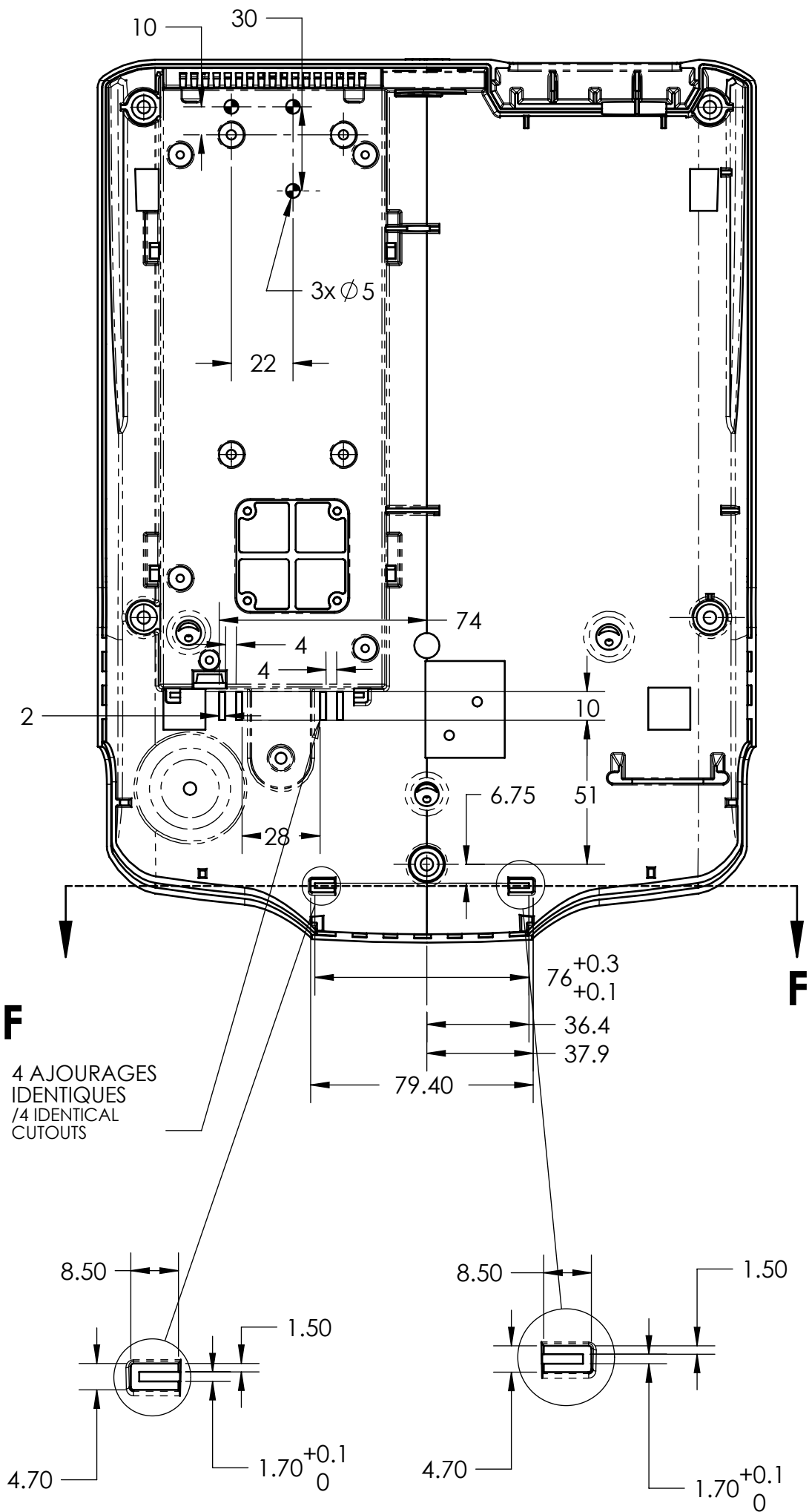
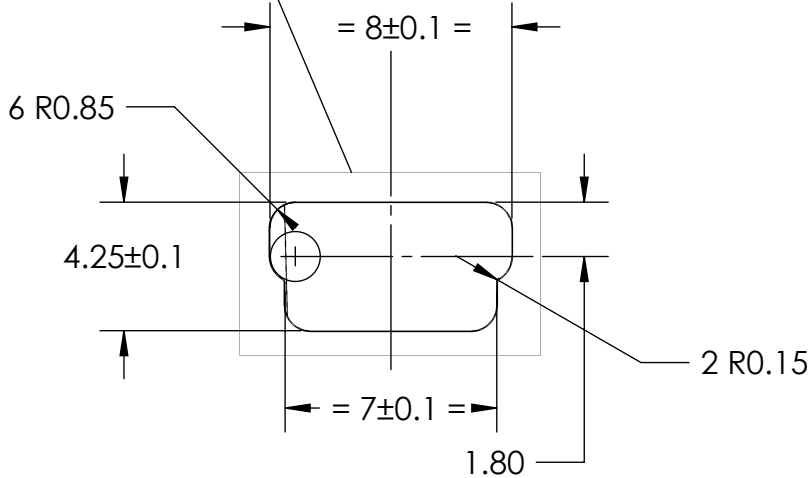
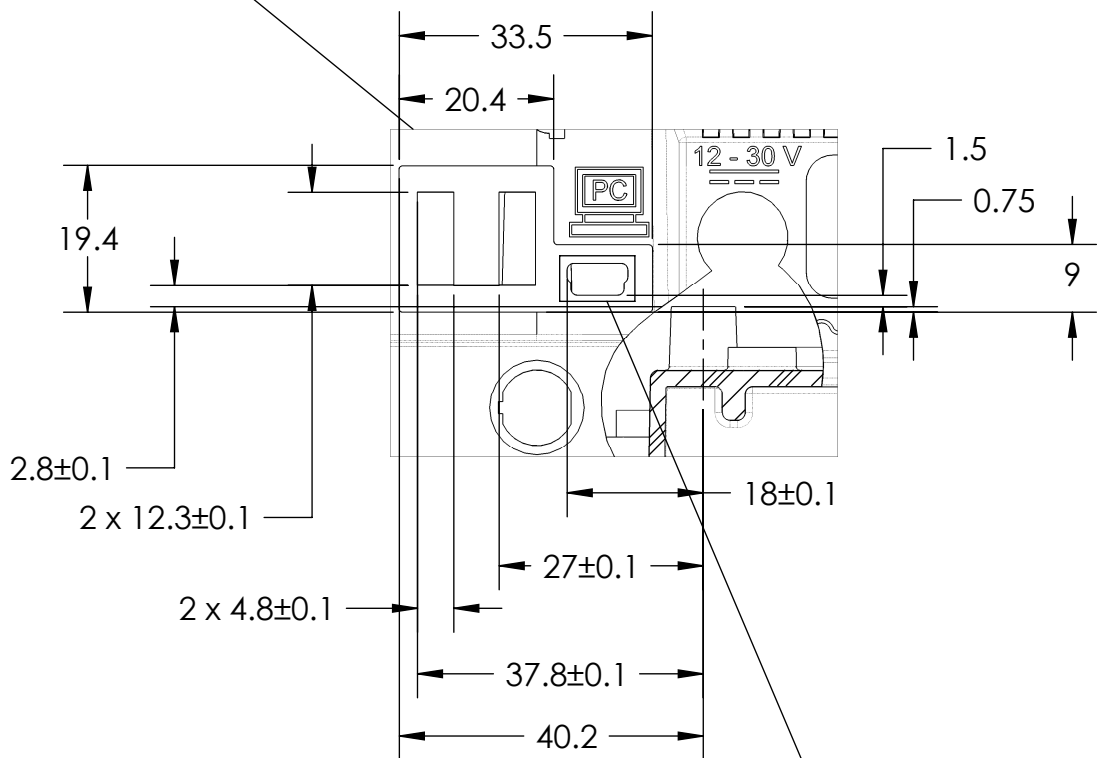
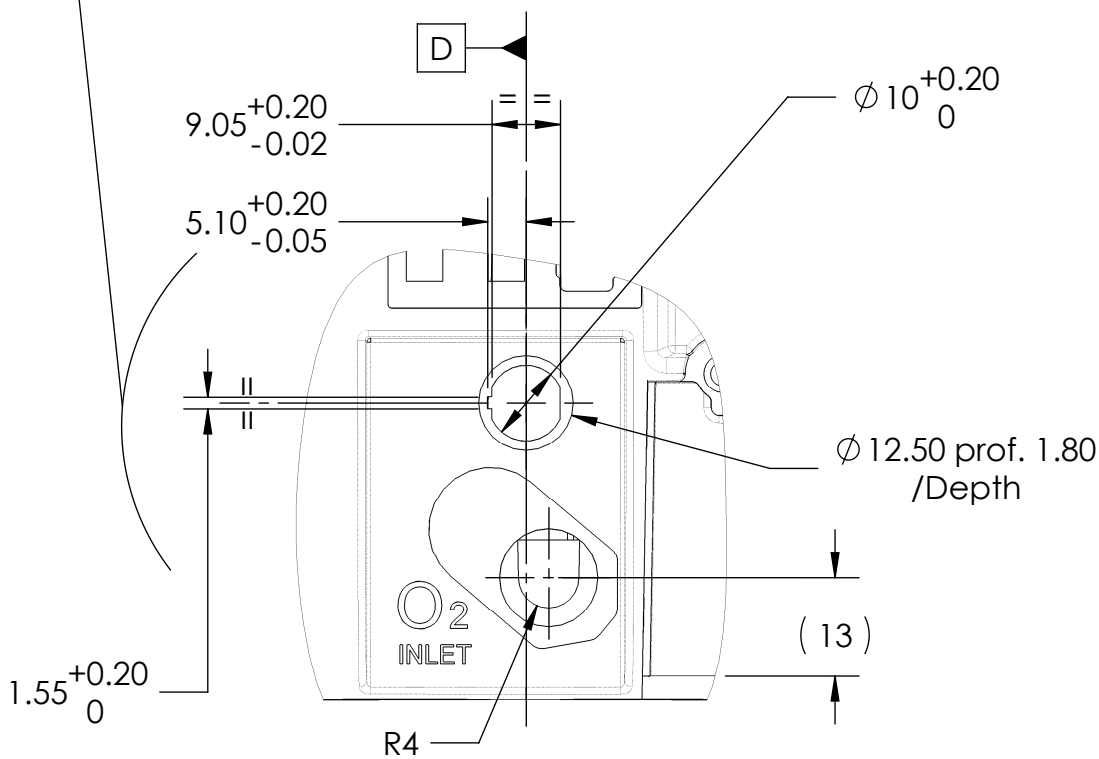
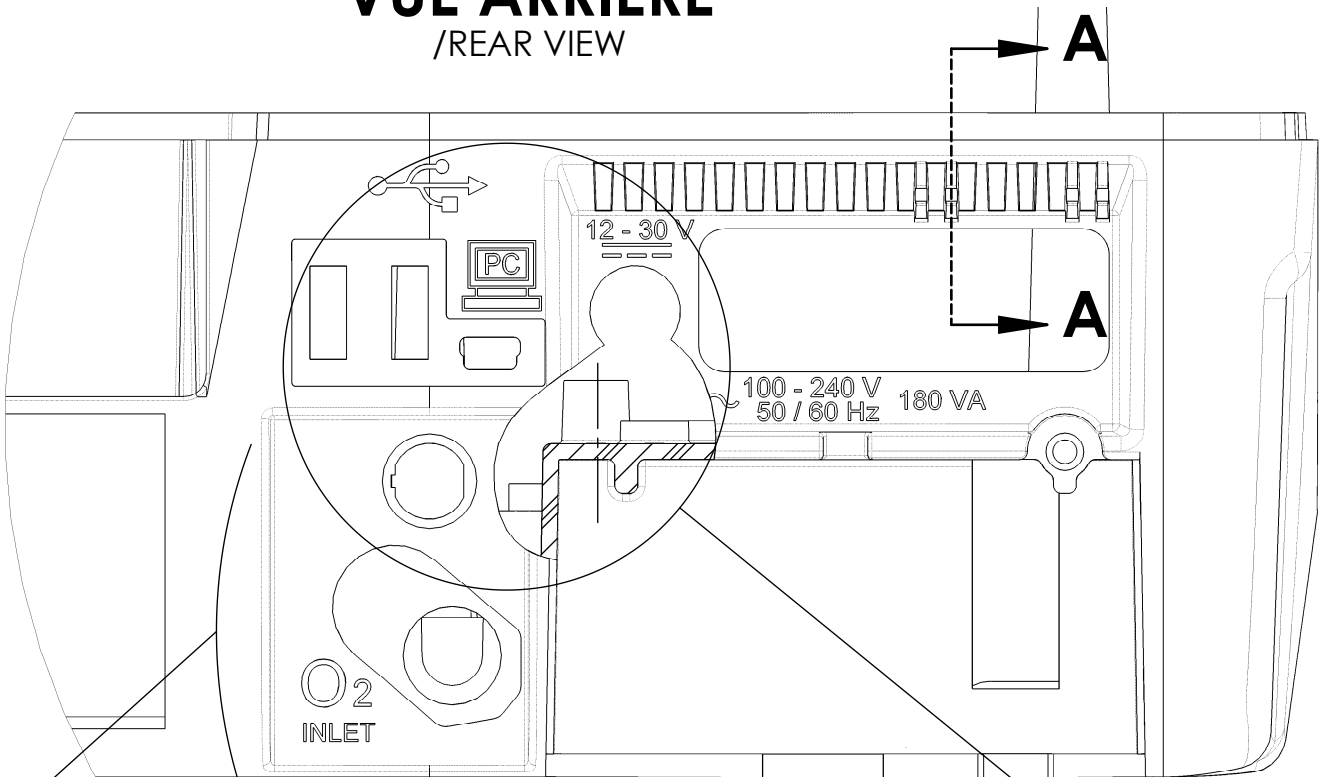
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COUPE A-A
SCALE 3 : 1



VUE ARRIERE
/REAR VIEW



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		REV: B	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

APPLICABLE AUX
4 BOSSAGES
/APPLICABLE TO
4 POSTS

4 x 8.40±0.1

4 $\varnothing 2.70^{+0.1}_0$
/DEPTH 7 0
PROF. 7

COUPE A-A

/SECTION A-A
SCALE 1:2

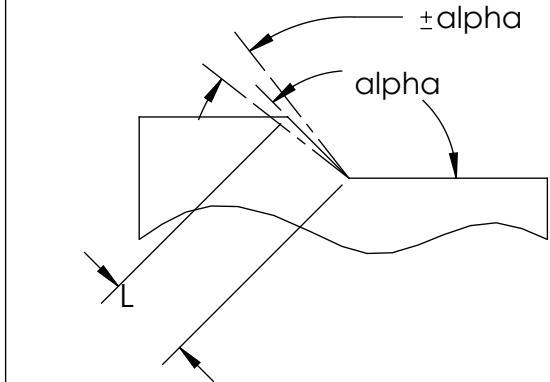
SURFACE D'APPUI FONCTIONNELLE $\varnothing 7$ MM MINIMUM
FUNCTIONAL BEARING AREA $\varnothing 7$ MM MINIMUM

VUE F
VIEW F

COUPE B-B
ECHELLE 1 : 1

/SECTION B-B
SCALE 1:1

TOLERANCES ANGULAIRES
ANGULAR TOLERANCE



L	Classe (n)
≤ 10	$\pm 3^\circ$
$10 < L \leq 50$	$\pm 2^\circ$
$50 < L \leq 120$	$\pm 1^\circ$
> 120	$\pm 30'$

DEPOUILLE / DRAFT ANGLE
0 à 1° SAUF INDICATION CONTRAIRE SUR LE DESSIN
0 to 1 deg except specified on the drawing

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

TOLERANCES DIMENSIONNELLES
LINEAR TOLERANCE

Cotes en mm Dimension range in mm	Classe de tolérance Tolerance class
$a \leq 1$	± 0.13
$1 < a \leq 3$	± 0.15
$3 < a \leq 6$	± 0.17
$6 < a \leq 10$	± 0.20
$10 < a \leq 15$	± 0.22
$15 < a \leq 22$	± 0.25
$22 < a \leq 30$	± 0.27
$30 < a \leq 40$	± 0.30
$40 < a \leq 53$	± 0.35
$53 < a \leq 70$	± 0.38
$70 < a \leq 90$	± 0.43
$90 < a \leq 115$	± 0.50
$115 < a \leq 150$	± 0.60
$150 < a \leq 200$	± 0.75
$200 < a \leq 250$	± 0.90
$250 < a \leq 315$	± 1.10
$315 < a \leq 400$	± 1.30
$400 < a \leq 500$	± 1.50
$500 < a \leq 630$	± 1.90
$630 < a \leq 800$	± 2.40
$800 < a \leq 1000$	± 2.90
$1000 < a \leq 1300$	± 3.60
$1300 < a \leq 1600$	± 4.40
$1600 < a \leq 2000$	± 5.40

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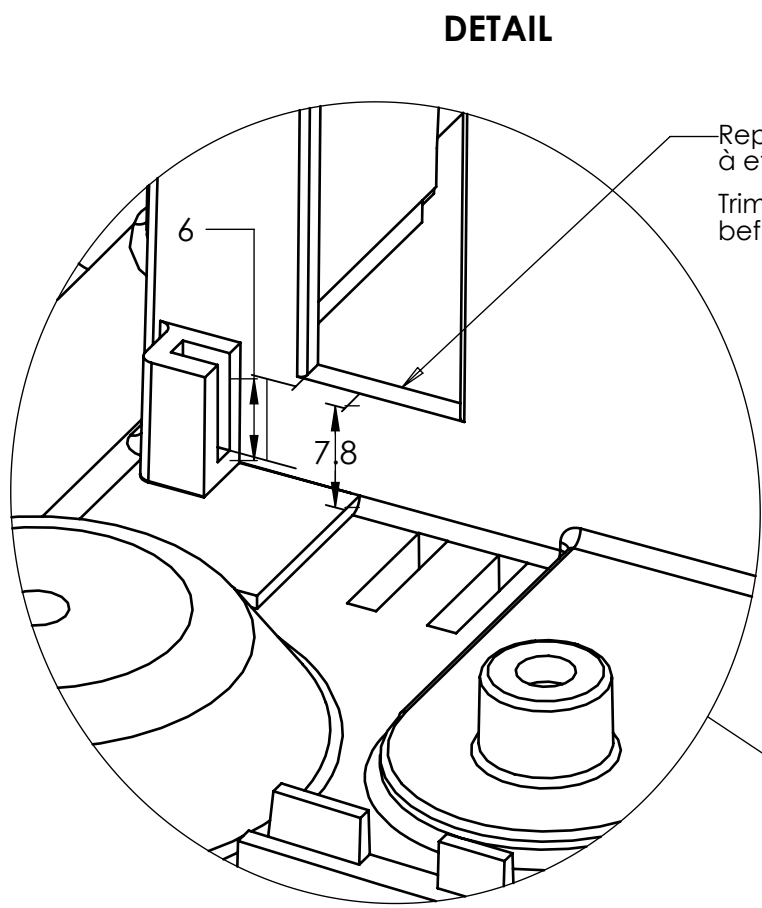
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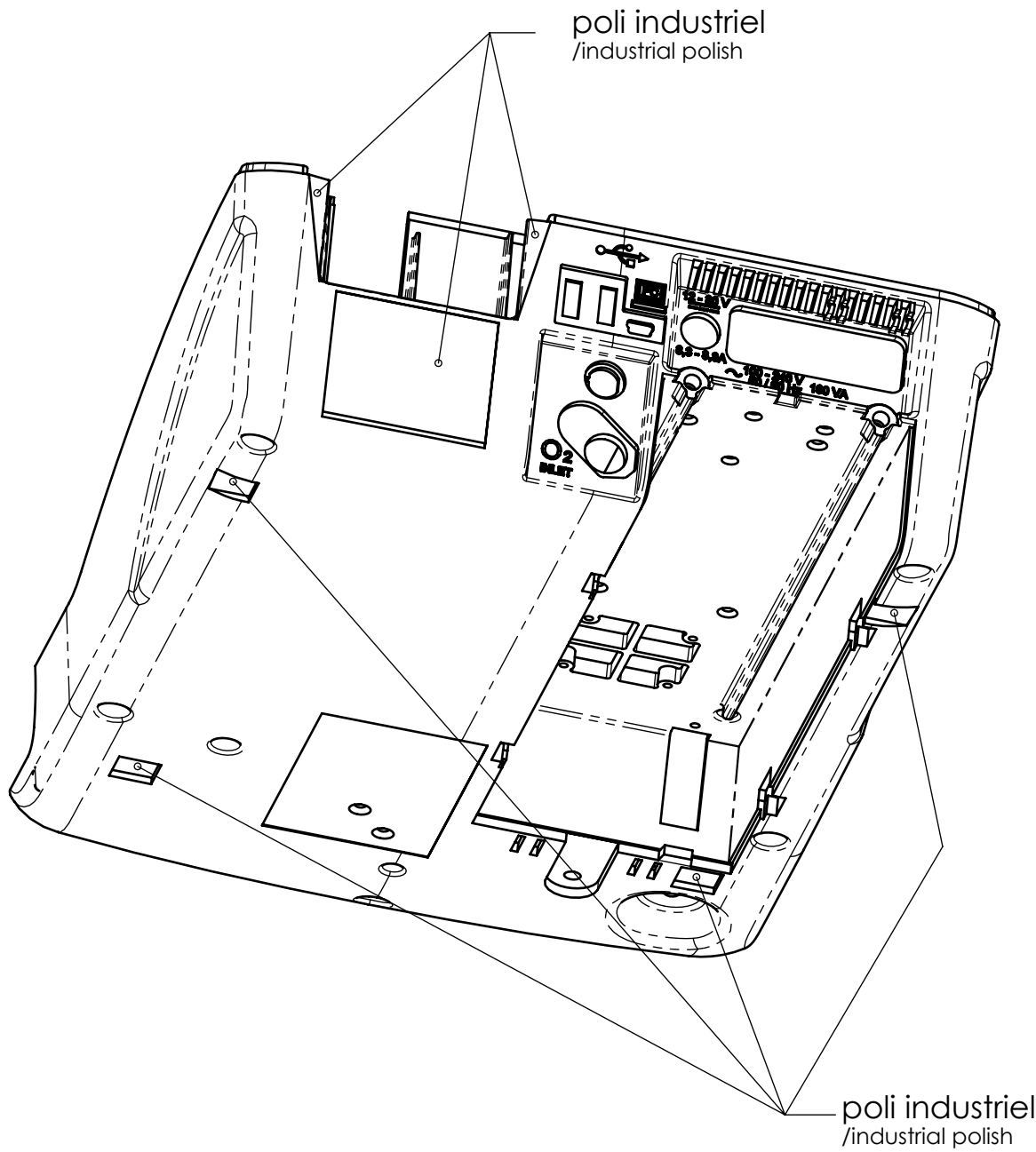
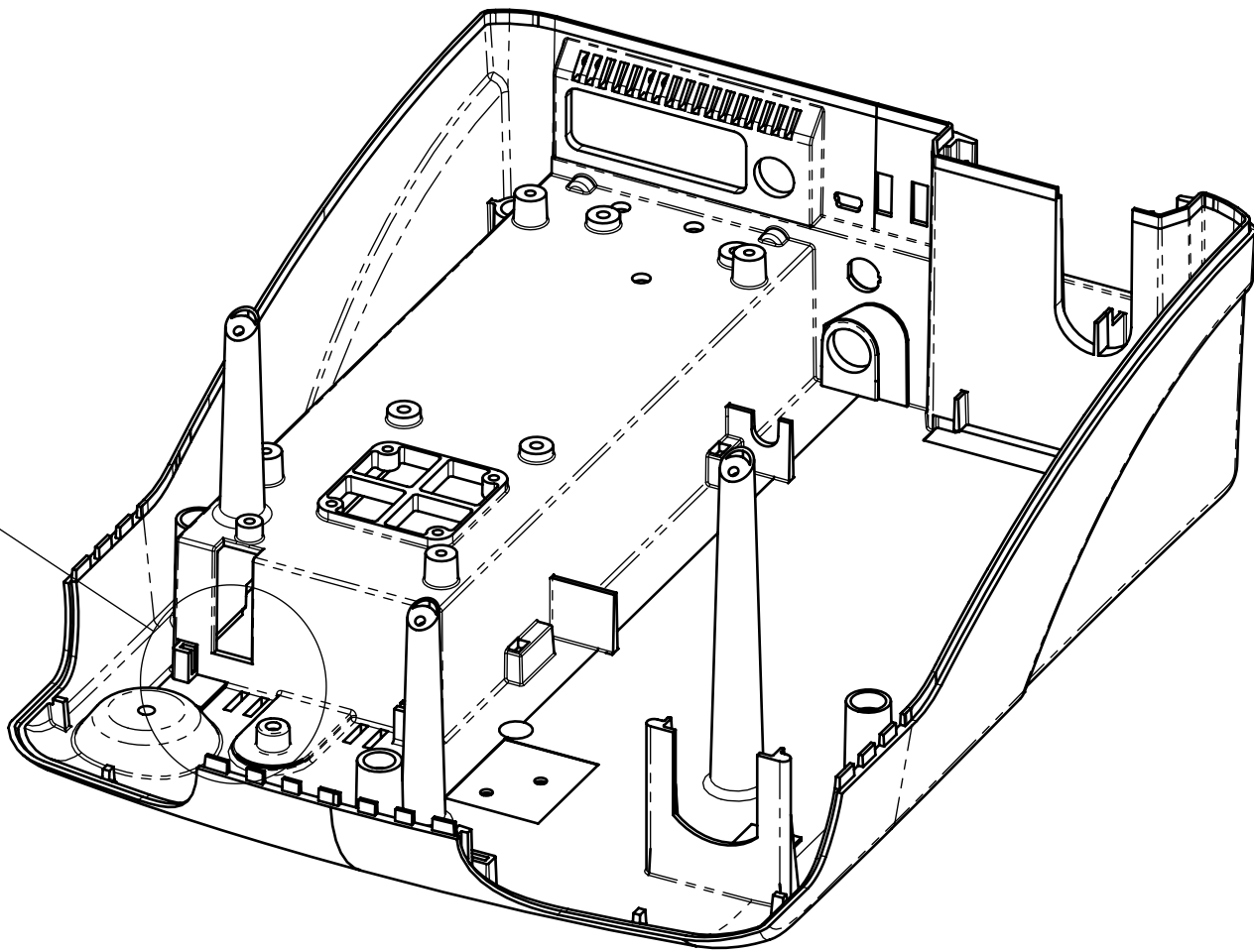
SHEET:

6 OF 7

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Reprise de 1 mm
à effectuer avant peinture
Trim of 1 mm to be completed
before painting



poli industriel
/industrial polish

poli industriel
/industrial polish

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