

8

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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	RELEASE/CHANGE PER ECO-R212718	SEE AGILE	SEE AGILE

NOTES UNLESS OTHERWISE SPECIFIED:

1. APPLICABLE STANDARDS/SPECIFICATIONS.

ASME Y14.3-2008, MULTIVIEW AND SECTIONAL VIEW DRAWINGS.

ASME Y14.4M-2009, PICTORIAL DRAWINGS.

ASME Y14.5-2009, DIMENSIONS AND TOLERANCES.

ASME Y14.38-2007, ABBREVIATIONS AND ACRONYMS

ASME Y14.8-2009 CASTINGS, FORGINGS AND MOLDED PARTS.

2. ALL DIMENSIONS ARE IN MILLIMETERS.

3. MATERIAL: NYLON 66, NATURAL - DUPONT ZYTEL 101L NC010.

4. FILLET AND CORNER RADII 0.3 ±0.1

5. REFER TO 3D MODEL FOR CLARITY OF DIMENSIONS, GEOMETRY SURFACES AND FEATURES NOT SHOWN OR DIMENSIONED ON 2D DRAWING.

6. GATE LOCATION TO BE APPROVED BY COVIDIEN. MAX GATE VESTIGE TO BE +0.3.

7. FLASH NOT TO EXCEED 0.2, UNLESS OTHERWISE STATED.

8. UNLESS OTHERWISE STATED, DRAFT ANGLE IS 1° +0/-1°

9 DIMENSION APPLIES AT PARTING LINE.

10 DIMENSION TAKEN FROM MOLD LINE.

11 COSMETIC SPECIFICATION: THIS PART WILL COMPLY WITH COVIDIEN COSMETIC SPECIFICATION I1019105. RELEVANT SURFACES ARE MARKED TO REFLECT CATEGORY AND CLASS.

12 KEY INSPECTION ITEM. OVAL INDICATES KEY INSPECTION DIMENSIONS.

13 CERTIFICATE OF CONFORMANCE IS REQUIRED FOR EACH LOT SHIPPED. COC SHOULD INCLUDE MFG LOT NUMBER DETAILS AND COVIDIEN PN/REV.

14. PARTS TO BE CLEAN AND FREE OF CONTAMINANTS.

15. TOOLING DESIGN AND DRAWINGS MUST BE APPROVED BY COVIDIEN PRIOR TO CONSTRUCTION OF TOOLING.

16. OUTER PACKAGE SHALL BE MARKED WITH PART NUMBER AND REVISION.

17. PACKAGE PART TO PREVENT DAMAGE DURING SHIPPING AND HANDLING.

18. PART/COMPONENT TO BE RoHS COMPLIANT.

19. ALLOWABLE PARTING LINE MISMATCH: 0.125.

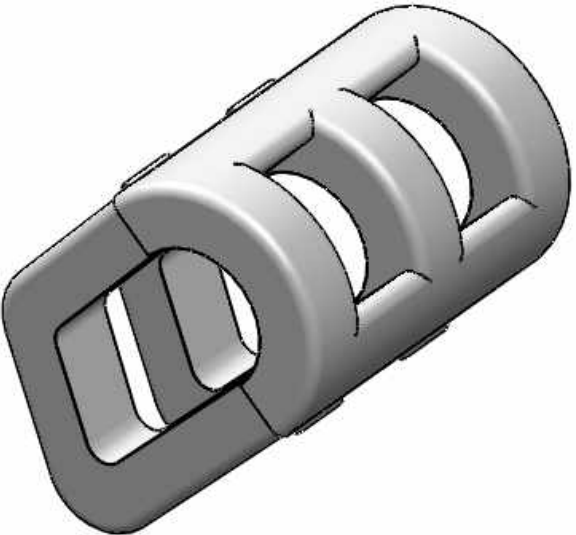
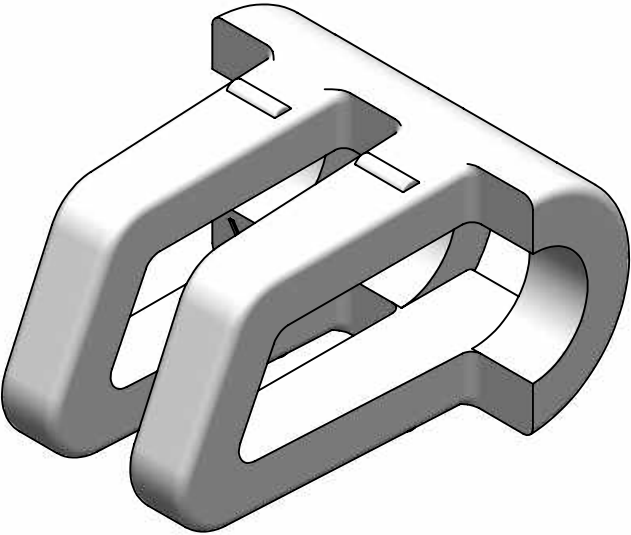
20. EJECTOR PIN LOCATION(S)TO BE APPROVED BY COVIDIEN. EJECTOR MARKS TO BE ±0.1

21. SURFACE FINISH: EDM Ra 1.0, ALL OVER.

22. NO REGRIND ALLOWED.

23 ANY NUMBER OF RETENTION SNATCH FEATURES MAY BE ADDED AS REQUIRED ON SHADED SURFACES INDICATED. HEIGHT TO BE .3 MAX. SEE DETAIL G ON SHEET 2 FOR REFERENCE ILLUSTRATION.

SOLIDWORKS DRAWING: ALL CHANGES MUST BE DONE IN SOLIDWORKS DATABASE.



GENERAL DIMENSIONAL TOLERANCES				PROPRIETARY & CONFIDENTIAL. THIS DOCUMENT MAY NOT BE COPIED, DISCLOSED, OR USED IN WHOLE OR IN PART WITHOUT THE CONSENT OF COVIDIEN.			
DEC.	DEC.	DEC.	DEC.	TITLE: PB500 POWER SWITCH COVER RETAINER		COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301 © 2012 COVIDIEN ALL RIGHTS RESERVED.	
X. +/-	.x +/-	.xx +/-	.xxx +/-				
1	.5	.25	-	DRAWN: DATE: 26MAR2012		FILENAME: 10093284.SLDDRW	
DEC.	HOLES	FRAC.	ANG.				
.xxxx +/-	+/-	+/-	+/-				
-	-	-	.5°	CHECKED: SEE AGILE DATE: SEE AGILE		DRAWING NO.: 10093284	
SCALE: 6/1				APPROVED: SEE AGILE DATE: SEE AGILE		REV A	
DO NOT SCALE DRAWING				SHEET: 1 OF 2			
THIRD ANGLE PROJECTION							

