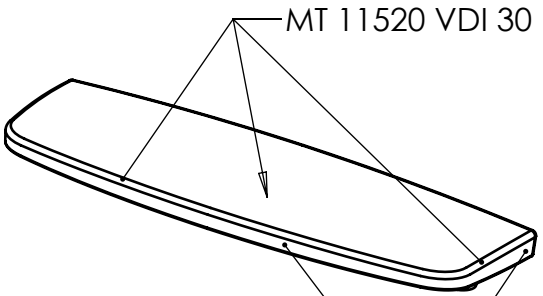


POLI INDUSTRIEL
/ INDUSTRIAL POLISH



MT 11520 VDI 30

POLI INDUSTRIEL
/ INDUSTRIAL POLISH

NOTES: SAUF INDICATION CONTRAIRE.

1. NORMES APPLICABLES ET SPÉCIFICATIONS:
ASME Y14.3-2008, MULTIVIEW ET DESSINS VUE EN COUPE.
ASME Y14.4M-2009, DESSINS ILLUSTRÉS.
ASME Y14.5-2009, DIMENSIONS ET TOLERANCES.
ASME Y14.38-2007, ABREVIATIONS ET ACRONYMES.
2. TOUTES LES DIMENSIONS SONT EN MILLIMÈTRE.
3. MATIÈRE : A.B.S POLYLAC PA 765 TEINTÉ MASSE RAL 5010.
4. LE GRAINAGE EXTÉRIEUR EST DU MT 11520 VDI 30
PAS DE GRAINAGE INTÉRIEUR.
5. POUR LES FORMES NON COTÉES SE RÉFÉRER À LA NUMÉRISATION.
6. TOUTES LES DIMENSIONS SONT EN MILLIMÈTRE.
INSERTS AFFLEURANTS À +0/-0.5MM.
ARRASER LA CAROTTE D'INJECTION À +0/-0.2MM.
BAVURE N'EXCÉDANT PAS 0.2.
MARQUE D'ÉJECTEUR ±0.1.
- 7 IDENTIFIANT DE CARACTÉRISTIQUE CRITIQUE.
- 8 POUR GÉNÉRALES TOLERANCES DIMENSIONNELLES VOIR LE TABLEAU.
9. PARTIE / COMPONENT POUR ÊTRE CONFORME ROHS.

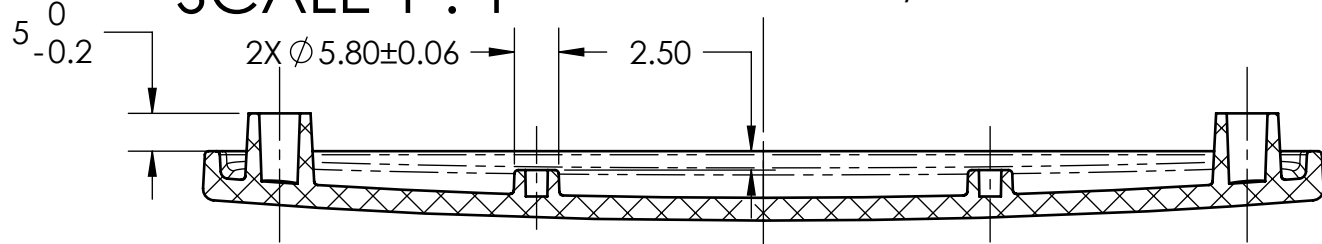
NOTES: UNLESS OTHERWISE SPECIFIED.

1. APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.3-2008, MULTIVIEW AND SECTIONAL VIEW DRAWINGS.
ASME Y14.4M-2009, PICTORIAL DRAWINGS.
ASME Y14.5-2009, DIMENSIONS AND TOLERANCES.
ASME Y14.38-2007, ABBREVIATION AND ACRONYMS.
2. ALL THE DIMENSIONS ARE IN MILLIMETER.
3. MATERIAL : ABS POLYLAC PA 765 A THROUGH-COLOURED RAL 5010.
4. THE TEXTURING OUTSIDE IS MT 11520 VDI 30
NO TEXTURING INSIDE.
5. FOR THE UN-DIMENSIONED FEATURES, REFER TO CAD MODEL.
6. INSERT TO BE INSTALLED FLUSH +0/-0.5MM.
GATES TO BE 0.0 / -0.2 MM .
FLASH NOT TO EXCEED 0.2 .
EJECTOR MARKS TO BE ±0.1 .
- 7 CRITICAL DIMENSION IDENTIFICATION.
- 8 FOR GENERAL DIMENSIONAL TOLERANCES REFER TABLE ON SHEET 4.
9. PART/COMPONENT TO BE ROHS COMPLIANT.

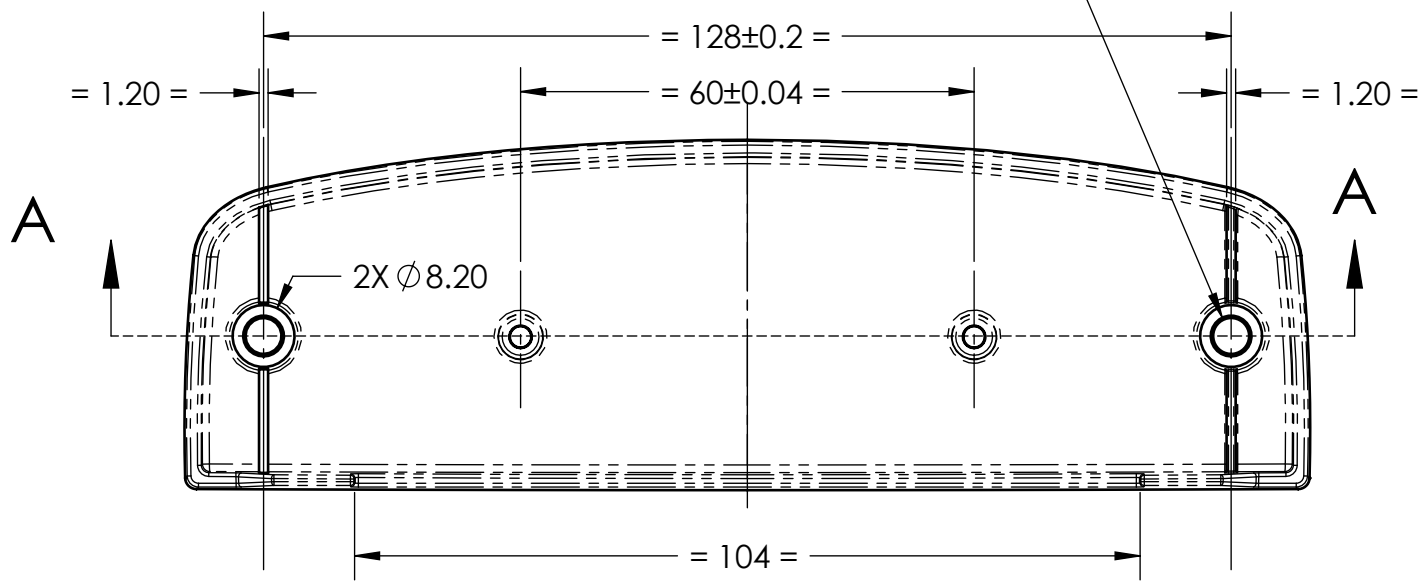
REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
B	RELEASE/CHANGE PER ECO-R213924	SEE AGILE	SEE AGILE

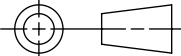
SECTION A-A SCALE 1 : 1

EXTERIEUR POIGNEE
/ HANDLE-OUTSIDE



2 inserts surmoulés M4 SERPLAST type TH réf: 40/TH040H075
2 inserts M4 SERPLAST type TH réf: 40/TH040H075
molded into the plastic during molding process



GENERAL DIMENSIONAL TOLERANCES				PROPRIETARY & CONFIDENTIAL. THIS DOCUMENT MAY NOT BE COPIED, DISCLOSED, OR USED IN WHOLE OR IN PART WITHOUT THE CONSENT OF COVIDIEN.				
DEC. X +/- [8]	DEC. .x +/- [8]	DEC. .xx +/- [8]	DEC. .xxx +/- [8]	TITLE: HANDLE RB0505		COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301 © 2012 COVIDIEN ALL RIGHTS RESERVED.		
DEC. .xxxx +/- [8]	HOLES +/- [8]	FRAC. +/- [8]	ANG. +/- [8] °					
SCALE: 1:5								
DO NOT SCALE DRAWING								
THIRD ANGLE PROJECTION 				DRAWN: CHECKED: SEE AGILE APPROVED: SEE AGILE		DATE: 31MAY2006 DATE: SEE AGILE DATE: SEE AGILE		
						SIZE B	FILENAME: 3823200.SLDDRW	
						DRAWING NO.: 3823200		REV B
						SHEET: 1 OF 4		

4

3

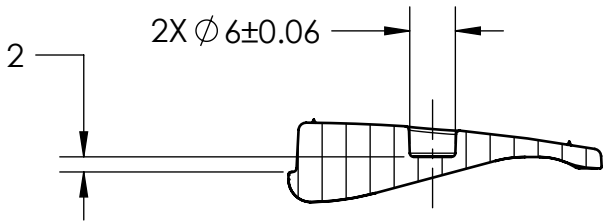
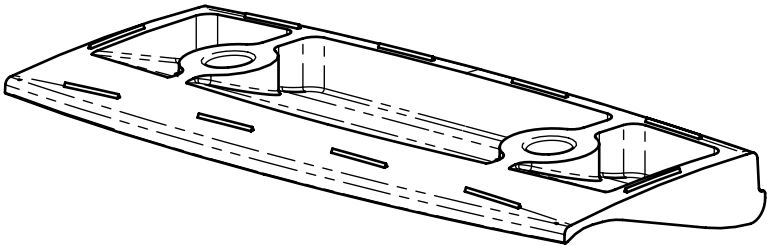
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1

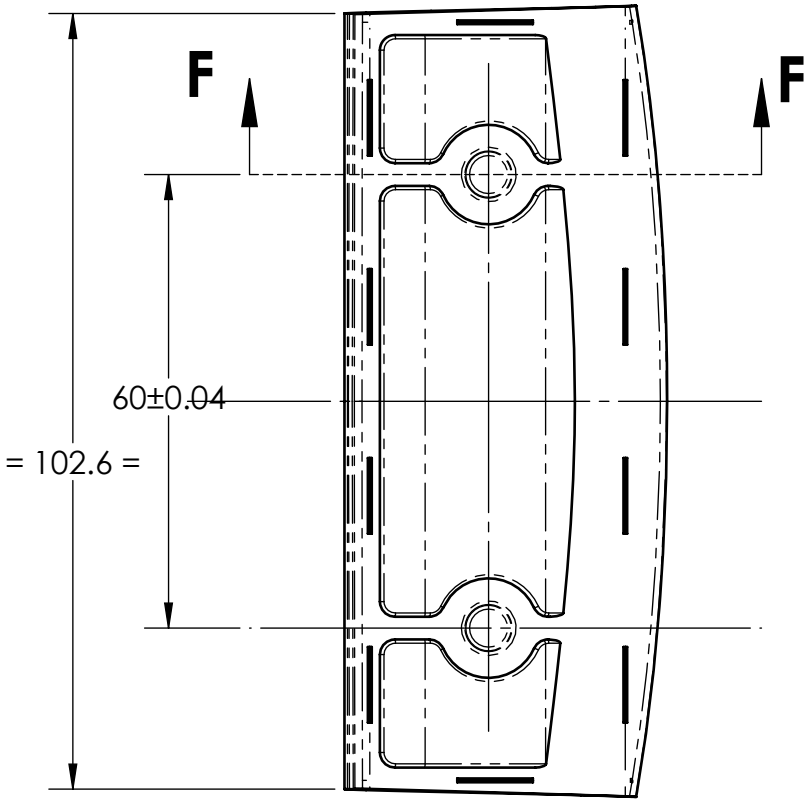
REVISIONS

REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

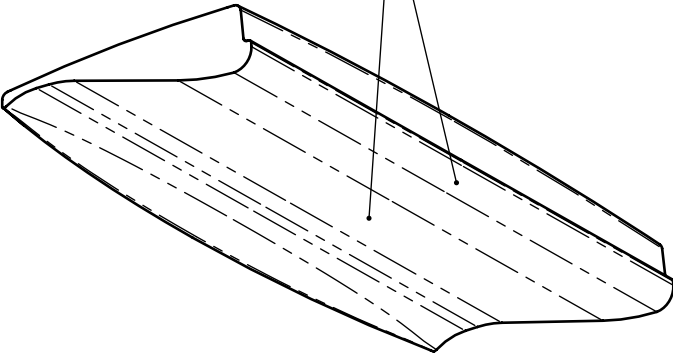
SECTION F-F
SCALE 1 : 1



INTERIEUR POIGNEE
/ HANDLE-INSIDE



POLI INDUSTRIEL
/ INDUSTRIAL POLISH



NOTA:
10. PAS DE GRAINAGE SAUF INDICATION VUE EXTERIEURE
POUR LES FORMES NON COTÉES SE RÉFÉRER À LA NUMÉRISATION

NOTE
10. NO TEXTURING EXCEPT AS INDICATED ON OUTSIDE VIEW
FOR THE UN-DIMENSIONED FEATURES, REFER TO CAD MODEL

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Boulder, CO 80301

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DRAWN:	SCALE: 1:5	SHEET: 2 OF 4	

4

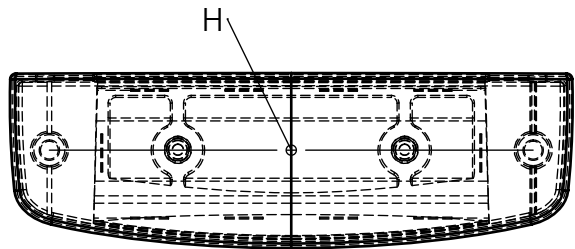
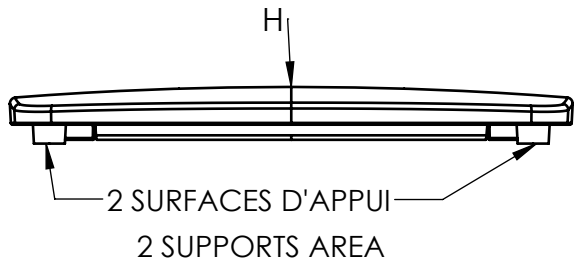
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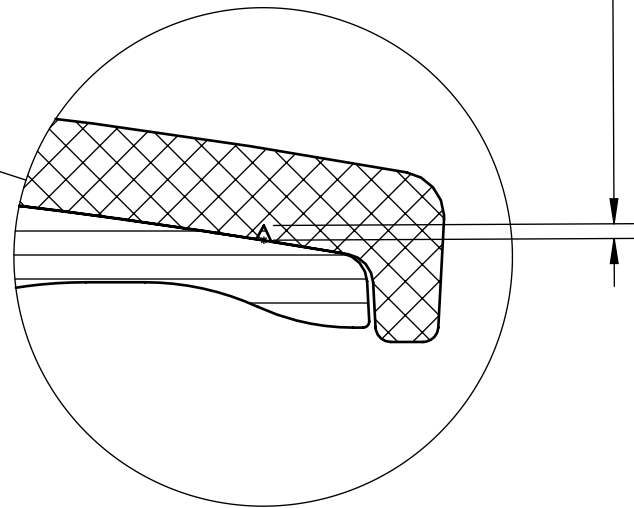
1

ASSEMBLAGE POIGNEE PAR SOUDURE A ULTRASONS
/ HANDLE ASSEMBLY BY ULTRASONIC WELDING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

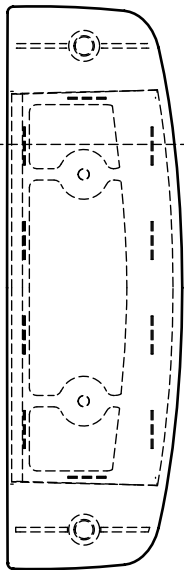


SECTION G-G
SCALE 1 : 2



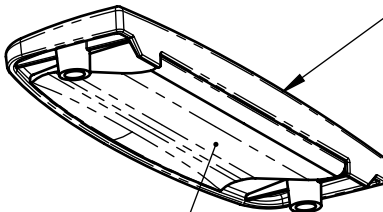
10 SECTIONS DE
CISAILLEMENT LG 10
HAUTEUR 0.5
/ 10 ENERGY DIRECTORS
LENGTH 10 HEIGHT 0.5

G



G

EXTERIEUR POIGNEE
/ HANDLE-OUTSIDE



INTERIEUR POIGNEE
/ HANDLE-INSIDE

NOTA :
11. CERTIFICAT DE CONFORMITÉ EXIGÉ INCLUANT LE SPÉCIFICATIONS MATIÈRE.
12. TEST DE TENUE DE SOUDURE:
L'ASSEMBLAGE DOIT RÉSISSER À UNE FORCE DE 200N \pm 5% APPLIQUÉE EN H.
L'ASSEMBLAGE EST POSÉ SUR LES 2 SURFACES D'APPUI.

7

NOTE :
11. CERTIFICATE OF COMPLIANCE REQUIRED INCLUDING THE MATERIAL SPECIFICATION.
12. WELD-STRENGTH TEST :
THE ASSEMBLY MUST RESIST A 200N \pm 5% FORCE APPLIED IN H.
THE ASSEMBLY IS INSTALLED ON 2 SURFACES.

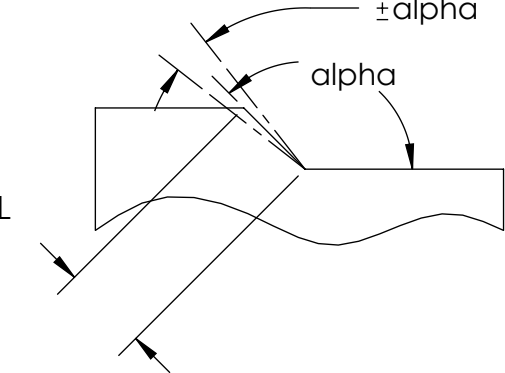
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DRAWN:		SIZE B	FILENAME: 3823200.SLDDRW	DRAWING NO.: 3823200
		SCALE: 1:5	SHEET: 3 OF 4	REV B

REVISIONS			
REV	DESCRIPTION		DATE
--	-- SEE SHEET ONE --		--

TOLERANCES DIMENSIONNELLES LINEAR TOLERANCE	
Cotes en mm Dimension range in mm	Classe de tolérance Tolerance class
$\alpha \leq 1$	± 0.13
$1 < \alpha \leq 3$	± 0.15
$3 < \alpha \leq 6$	± 0.17
$6 < \alpha \leq 10$	± 0.20
$10 < \alpha \leq 15$	± 0.22
$15 < \alpha \leq 22$	± 0.25
$22 < \alpha \leq 30$	± 0.27
$30 < \alpha \leq 40$	± 0.30
$40 < \alpha \leq 53$	± 0.35
$53 < \alpha \leq 70$	± 0.38
$70 < \alpha \leq 90$	± 0.43
$90 < \alpha \leq 115$	± 0.50
$115 < \alpha \leq 150$	± 0.60
$150 < \alpha \leq 200$	± 0.75
$200 < \alpha \leq 250$	± 0.90
$250 < \alpha \leq 315$	± 1.10
$315 < \alpha \leq 400$	± 1.30
$400 < \alpha \leq 500$	± 1.50
$500 < \alpha \leq 630$	± 1.90
$630 < \alpha \leq 800$	± 2.40
$800 < \alpha \leq 1000$	± 2.90
$1000 < \alpha \leq 1300$	± 3.60
$1300 < \alpha \leq 1600$	± 4.40
$1600 < \alpha \leq 2000$	± 5.40

8

TOLERANCES ANGULAIRES ANGULAR TOLERANCE	
	
L	Classe (n)
< 10	$\pm 3^{\circ}$
$10 < L \leq 50$	$\pm 2^{\circ}$
$50 < L \leq 120$	$\pm 1^{\circ}$
> 120	$\pm 30'$

DEPOUILLE / DRAFT ANGLE
0 à 1° SAUF INDICATION CONTRAIRE SUR LE DESSIN
0 to 1 deg except specified on the drawing

NOTA :
13. LA PIÈCE DOIT RESPECTER LES CRITÈRES DE COSMÉTIQUE DE
L'INSTRUCTION D'INSPECTION NELLCOR PURITAN BENNETT N° II019105

NOTE :
13. PART MUST MEET THE P/N II019105 COSMETIC CRITERIA OF NELLCOR PURITAN
BENNETT INSPECTION INSTRUCTION.

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			REV B