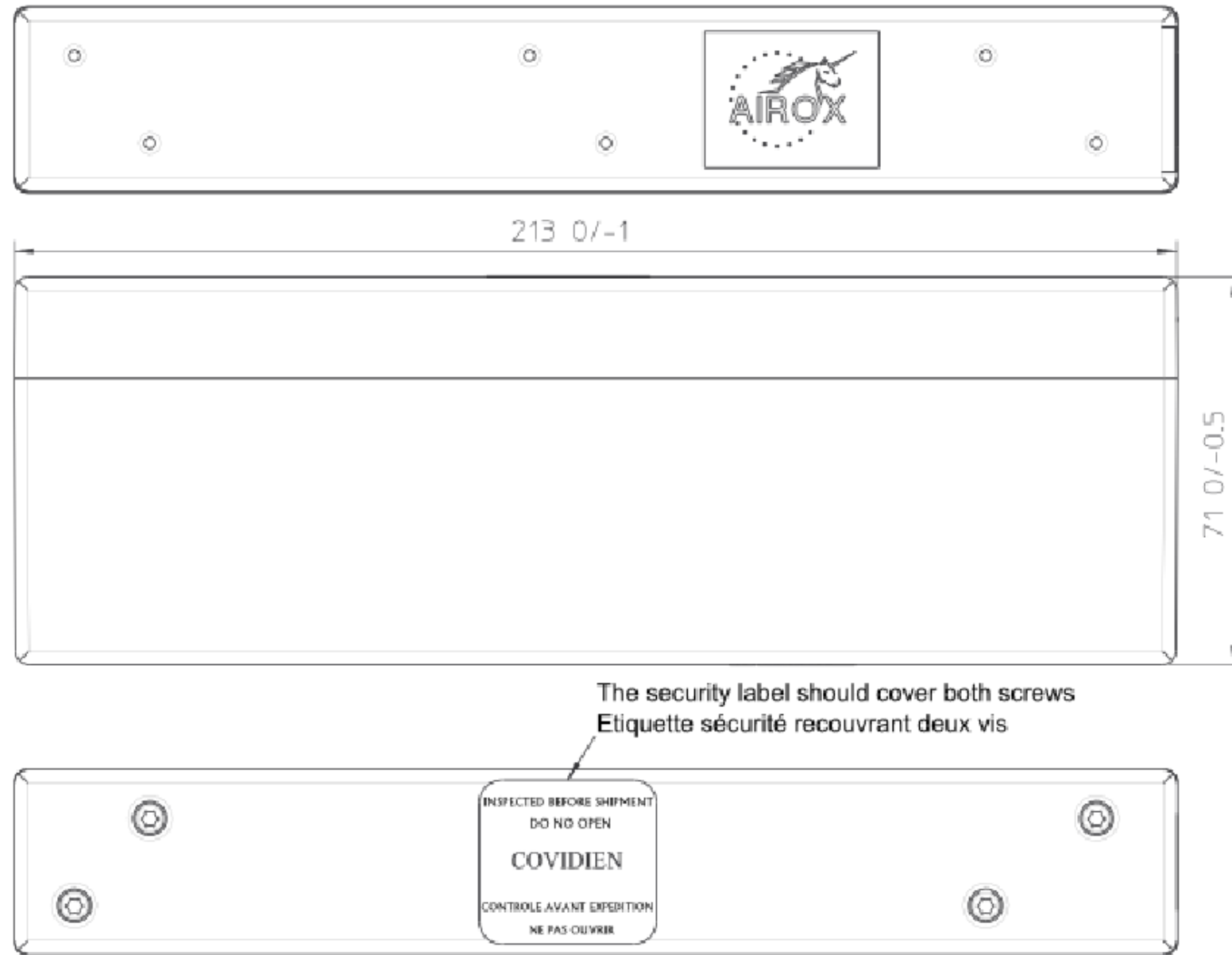
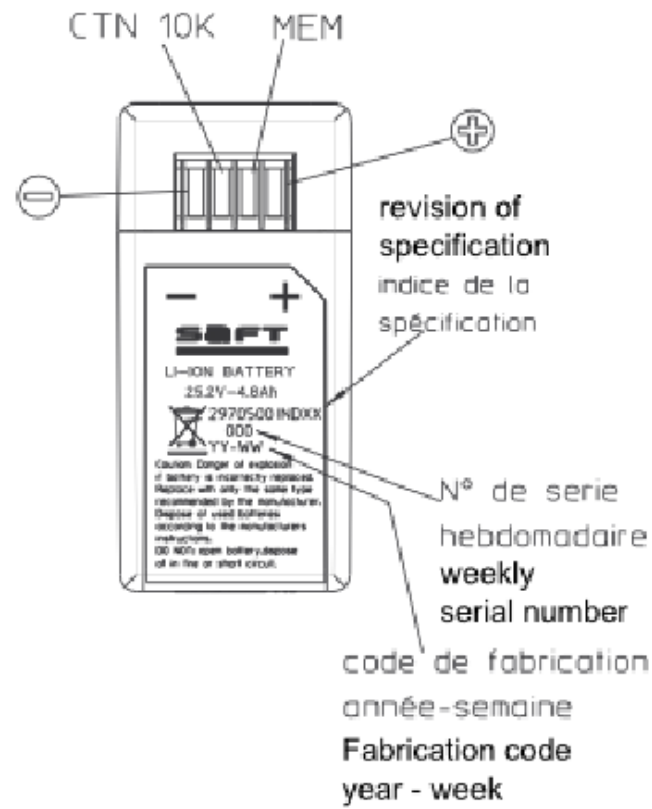


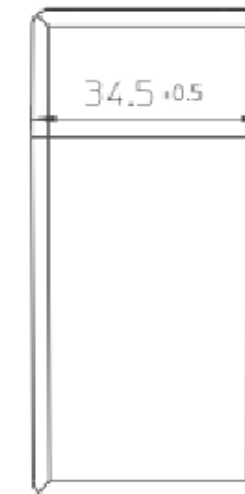
Indentation of the surface of the contacts
in relation to the surface of the housing :
0.9 mm 0/-0.3

retrait de la surface des contacts
par rapport à la face du boîtier :
0.9mm 0/-0.3



Dimension taken at the
assembly position

Dimension prise au niveau
de la ligne d'assemblage



le boîtier et le couvercle doivent être jointifs avant de visser

assemblage de la batterie par 6 vis EJ0T
empreinte de tête : Torx M10

état de surface de la batterie : poli satiné
matière des pièces plastiques: ABS-PC bleu RAL 5010 UL-V
ou ABS RAL 5005

emballage par dix dans une caisse carton homologuée UN

toute modification de conception ou d'emballage nécessitera une re-qualification complète du produit

The enclosure and the lid must be mated before screwing together

Assembly of battery of 6 EJOT screws
Head pattern : Torx M10

Surface finish of the battery : satin polish
Material of plastic pieces : ABS-PC blue RAL 5010 UL-V0 or ABS RAL 5005

Packaging by ten in a UN approved cardboard box

Any design or packaging change will require a complete re-qualification of the product

- COC required with each shipment,specifying the following :

1. Enclosure material type and Supplier.
2. Battery material type and Supplier.
3. Thermal Cut-offs type and Supplier.

- Battery Storage Specification :

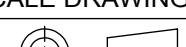
- During storage (as raw stock or spares parts - out off the unit), the battery must be re-charged :
 - Every 12 months if stored between -20°C and +20°C
 - Every 3 months if stored between -20°C and +45°C

- Battery Shelf Life Specification :

- Battery greater than 24 months from date of manufacture must be not used in production or as spares parts

- Refer to 10025023, Battery Hardware Specification for additional notes.

- **Material:** 7S2P VL 18650 BLEU, 4.8 Ah, Ref. 804470, SAFT P/N

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DEC.	DEC.	DEC.	TITLE LITHIUM 7S2P BATTERY		COVIDIEN 6135 Gunbarrel Avenue Boulder, Colorado 80301 © 2010 COVIDIEN ALL RIGHTS RESERVED.	
.x +/-	.xx +/-	.xxx +/-				
-	-	-				
HOLES	FRAC.	ANG.			<div>C</div> FILENAME: 2970500F00.DRW	
+/-	+/-	+/-				
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SCALE -			DRAWN	LABADESSE	DATE	08/26/10
DO NOT SCALE DRAWING			CHECKED	SEE AGILE	DATE	SEE AGILE
THIRD ANGLE PROJECTION			APPROVED	SEE AGILE	DATE	SEE AGILE
			DWG NO.:			2970500 SHEET 1 of 1
						REV F

SOLIDWORKS FILENAME: 2970500

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
F	RELEASE/CHANGE PER ECO-R186834	SEE AGILE	SEE AGILE

SECURITY LABEL MATERIAL DETAILS

DESCRIPTION	POLYSTER TAPE INVIOALABLE
SUPPORT	POLYSTER MAT
PROTECTOR	SILICONE PAPER
MEDIA THICKNESS	36 MICRONS
TOTAL THICKNESS	55 MICRONS
ADHESIVE	ACRYLIC
ADHESION	9.8 N/25 MM
TEMPERATURE	0 TO 80 DEG C