Application of Numerical Problem Solving in Chemical Engineering Coursework

Presenters: Robert P. Hesketh, Rowan University; Michael B. Cutlip, University of Connecticut



Polymath **Software** problem-solving capabilities include

- Linear Equations up to 264 simultaneous equations
- Nonlinear Equations up to 300 simultaneous nonlinear and 300 additional explicit algebraic equations
- Differential Equations up to 300 simultaneous ordinary differential and 300 additional explicit algebraic equations
- Data analysis and Regression up to 200 variables with up to 1000 data points for each, with capabilities for linear, multiple linear, and nonlinear regressions with extensive statistics plus polynomial and spline fitting with interpolation and graphing capabilities

Integration of POLYMATH with Fogler's chemical reaction engineering textbook

Example 6-2 Membrane Reactor

$$\begin{split} \frac{dF_A}{dV} &= r_A \\ \frac{dF_B}{dV} &= -r_A - k_c C_B \\ \frac{dF_C}{dV} &= r_C \\ r_A &= -k \left(C_A - \frac{C_B C_C}{K_{sq}} \right) \end{split}$$

Isothermal Reactor Design: Molar Flow Rates Chapter 6

TABLE E6-2.1 POLYMATH PROGRAM

Differential equations 1 d(Fa)/d(V) = ra

1 d(ra)/d(V) = 13 2 d(Fb)/d(V) = -ra-kc*Cto*(Fb/Ft) 3 d(Fc)/d(V) = -ra

Explicit equations

1 Kc = 0.05 2 Ft = Fa+Fb+Fc 3 k = 0.7

4 Cto = 0.2

5 ra = -k*Cto*((Fa/Ft)-Cto/Kc*(Fb/Ft)*(Fc/Ft))

6 kc = 0.2

Calculated values of DEQ variables

Г	Variable	Initial value	Final value
1	Cto	0.2	0.2
2	Fa	10.	3.995179
3	Fb	0	1.832577
4	Fc	0	6.004821
5	Ft	10.	11.83258
6	k	0.7	0.7
7	Kc	0.05	0.05
8	kc	0.2	0.2
9	ra	-0.14	-0.0032558
10	٧	0	500.

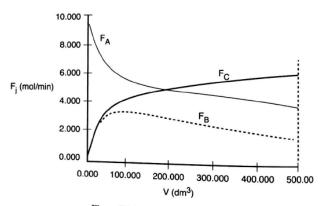
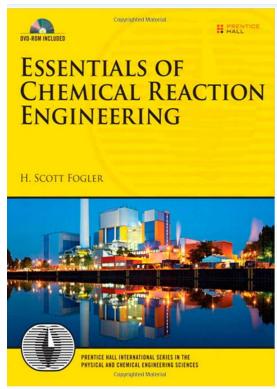


Figure E6-2.1 Polymath solution.



Integration already accomplished! No extra work required.

How do you integrate POLYMATH into your course?

Start with examples from POLYMATH Text

- Thermodynamics,
- Fluid Mechanics,
- Heat Transfer,
- Mass Transfer,
- Chemical Reaction Engineering,
- Phase Equilibria and Distillation,
- Process Dynamics and Control,
- Biochemical Engineering

Michael B. Cutlip and Mordechai Shacham

Problem Solving in
Chemical and Biochemical
Engineering with POLYMATH,
Excel, and MATLAB®

Second Edition

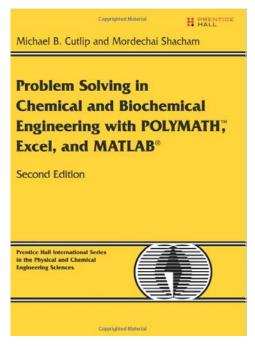
Prentice Hall International Series
In the Physical and Chemical
Engineering Sciences

Copyrighted Material

Polymath Text: Fluids Course

Table I-3 Problems in Fluid Mechanics

NO.	PROBLEMS IN FLUID MECHANICS	PAGE
4.2	EXCEL—CALCULATION OF THE FLOW RATE IN A PIPELINE	110
5.2	MATLAB—CALCULATION OF THE FLOW RATE IN A PIPELINE	165
8.1	LAMINAR FLOW OF A NEWTONIAN FLUID IN A HORIZONTAL PIPE	283
8.2	LAMINAR FLOW OF NON-NEWTONIAN FLUIDS IN A HORIZONTAL PIPE	289
8.3	VERTICAL LAMINAR FLOW OF A LIQUID FILM	291
8.4	LAMINAR FLOW OF NON-NEWTONIAN FLUIDS IN A HORIZONTAL ANNULUS	294
8.5	TEMPERATURE DEPENDENCY OF DENSITY AND VISCOSITY OF VARIOUS LIQUIDS	297
8.6	TERMINAL VELOCITY OF FALLING PARTICLES	299
8.7	COMPARISON OF FRICTION FACTOR CORRELATIONS FOR TURBULENT PIPE FLOW	301
8.8	CALCULATIONS INVOLVING FRICTION FACTORS FOR FLOW IN PIPES	303
8.9	AVERAGE VELOCITY IN TURBULENT SMOOTH PIPE FLOW FROM MAXIMUM VELOCITY	306
8.10	CALCULATION OF THE FLOW RATE IN A PIPELINE	307
8.11	FLOW DISTRIBUTION IN A PIPELINE NETWORK	309
8.12	Water Distribution Network	313
8.13	PIPE AND PUMP NETWORK	315
8.14	OPTIMAL PIPE LENGTH FOR DRAINING A CYLINDRICAL TANK IN TURBULENT FLOW	317
8.15	OPTIMAL PIPE LENGTH FOR DRAINING A CYLINDRICAL TANK IN LAMINAR FLOW	320
8.16	BASEBALL TRAJECTORIES AS A FUNCTION OF ELEVATION	322
8.17	VELOCITY PROFILES FOR A WALL SUDDENLY SET IN MOTION—LAMINAR FLOW	325
8.18	BOUNDARY LAYER FLOW OF A NEWTONIAN FLUID ON A FLAT PLATE	328
10.15	DIFFUSION AND REACTION IN A FALLING LAMINAR LIQUID FILM	438



Example Schedule of Topics for ChE Fluids (2 credit hour)

Chemical·Engineering·Fluid·Mechanics·Schedule·of·Topics → Spring 2016→Revised 3/18/2016¶

TOPIC LIST & COURSE SCHEDULE (TENTATIVE)

Tuesday ·08 : 00 ·AM · - ·10 : 45 ·AM ·ROW ·340 · (Double ·Period) •

Friday ·08 : 00 ·AM · - ·15 · ·AM ·ROW ·340 · (Single ·Period) ¶

All Chapter and section references are to the de Nevers text unless referenced otherwise.

Polymath: Nonlinear Equation Solver (NLE)

Polymath: Differential Equation Solver (DEQ) & COMSOL¶

Dates	Topicsa	
January ← 19 Tuesdayo	Introduction to Course, Objectives, Syllabuse Team Problem Solving, Inductive Topic Ordere Chemical Engineers $\rho g = \gamma$ Mechanical Engineers (eqn. 2.7) ω Fluids Lab 1: Introduction to Fluids Experiments Chapter 2 Fluid Statics Sections 2 - 2.2, 2.6, 2.7 and Chapter 5 Elementary Fluid Dynamics	
	(Also review Felder & Rousseau Section 3.1-3.4 Fluid Pressure, Hydrostatic Head, Manometers)	
22 Friday¤	FluidFlow without accounting for friction ¶ Review of Intro to Fluidslabe Chapter 2 & Chapter 5 — The Bernoulli Equation—Neglecting Friction! ← Felder & Roussay 7.7 Mechanical Energy Balances, eqn 7.7-1 ← 3.5 Unsteady-State Mass Balances	
26·Tuesday¤	3.5. Unsteady-StateMass Balances(continued) 3.4.1. Average Velocity Applications of Unsteady-StateMass Balances and Bernoulli's Equation Tank Drainage Problem Fluids Lab 2: "Tank Drainage & Siphon Experimentso	
29 Friday¤	Applications of Bernoulli's Equation continued: ← 5.5 Diffusers and Sudden Expansions,; ≈	
February ← J 2 Tuesday¤	FluidsLab3: Fl.15 Bernoulli'sTheorem venturi¶ Fl.17 Orifice and FreeJetFlow- Pressure Drop in Pipes: Hampden ComputerLab: Introduction to POLYMATH Laboratory=	
5 Friday¤	5.8.3 Venturi, and Restrictions on the Use of the Bernoulli Equation ≠ 5.8.1 & 5.8.2 Pitot tube ≈	
9·Tuesday¤	Chapter 6 Viscous Flow in Pipes 4 Incompressible Flow in Pipes and Charmels 4 Figure 6.10:-Friction Factor Chart4 6.1 Reynolds Number (Re) and visco sity 14 Cutlip & Shacham 8.7 Comparison of Friction Factor Correlations for Turbulent Pipe Flow	
	Cutlip & Shacham 8.8 Calculations Involving Friction Factors for Flowin Pipes	
12-Friday¤	6.5 Pipe Flow Problems - famming friction factor Example problems: simple piping → Standard Steel Pipe Proparties: "Appandix A 2 page 938, Standard Tube Proparties: "Cutlip & Shadham p699, Chemical Engineer's Handbook has both=	
16·Tuesday¤	FluidsLab4: *- PressureDrop in Pipeline Elements: Hampden- F1-22 EnergyLosses in Bends and Fittings- Osborne-Reynolds Demonstration- Computer Lab - Excel	

19 Friday¤	6.8 & 6.9 Minor Pressure Losses. Frictional Losses in Pipeline Elements Perry's p6-164- (See Table 6-4 for turbulent, Table 6-5 for laminar,)¶		
	Reviewfor Exam·l -		
	Cutlip & Shacham 8.10 Calculation of the Flow Rate in a Pipeline		
	Cutlin & Shacham 8.14 Optimal Pipe Length for Draining a Cylindrical Tankin Turbulent Flow Cutlin & Shacham 8.14 Optimal Pipe Length for Draining a Cylindrical Tankin Laminar Flow		
23 ·Tuesday¤	6.13 Terminal Velocities Solid Objects and Spheres	5	
-	FluidsLab5: ~- Lab: "Measurement of Terminal Velocities:		
26 Friday¤	Exam·l: "Chapters2 and 5 ≈	=	
March⊷ 1 Tuesday¤	Terminal Velocity Continued	-	
4-Friday¤	6.2 Laminar and Turbulent flow←	<u> </u>	
	6.3 LaminarFlow Velocity Profile-		
0.77 1 ~	Entrance Region and Fully Developed Flow¤ 6.10.3 Tubulent Flow in Noncircular Channels ✓	-	
8·Tuesday¤	6.10.2 Seal-Leaks		
	6.12-Economic Pipe-Diameter, Economic Velocity¤		
11 Friday¤	Introduction to Pipe Flow Rate Measurements: "orifice, venturi and rotameter-	1	
	Permanent and Temporary Pressure Losse How to purchase a Floymetere		
	5.8:-Bernoulli-Equation-		
	Perry's ·10-6to ·10-20·Measurement of Flow≍		
14-19¤	Spring-Breako	=	
22·Tuesday¤	Chapter 7: "Mass, Energy, and Momentum Balances ↓	=	
	7.2 Momentum Balance - Typical Forces: gravity, Pressure and Wall Shear Stress -		
	FluidsLab6: Elowmeters: ← Rotameter ← VariableArea Elowmeter, Venturi. Orifice, Pitottube¤		
25 Friday¤	Good-Friday: -No Classes =	F	
29 Tuesday ⊄	7.3 Momentum Balances Applications: Flow Through a Nozzle (Example 7.5), U-Bendin piping,	=	
27 Tuesday =	Reducing Elbow, Jet Ejector Pump (7.3.5) Macroscopic Control Volume: -Pressure drop and Wall Stress		
April- l Friday¤	MicroscopicControl-Volume Derivation of laminar flow velocity profile Examples of the Momentum Balances: Alphaterm in Bernoulli Equation & Diameter of a Free Jet	=	
5-Tuesday¤	Examples of the Momentum Balance Continued: Impinging jet, Orifice Plate, Sudden Expansion.	-	
J Tuesday	7.4 Relative velocities & Trolley Example		
	Review for Exam, ←		
	Impact of a Jet Videos (See the Force of water)¤	_	
8-Friday¤	Exam 2: "Chapter 6 and 5.8: "Pipe Flow, Fittings & Valves, and Flowmeters™		
12·Tuesday¤	Examples of the Momentum Balance Continued : Rotameter (also see Chapter 6 in Denn), 6.10.3		
	Turbulent flow in Noncircular Channels -		
15 7-11	FluidsLab7: Aspirator laboratory	_	
15 Friday¤	7.5 Starting and Stopping Flows: "Water Hammer 7.7 Introduction to Angular Momentum	_	
19∙Tuesday¤		_	
22 Friday¤	Chapter 9: "Dimensionless Numbers and Dimensional Analysiso		
26-Tuesday¤	Chapter 9: Dimensionless Numbers and Dimensional Analysis (continued) 4-/ (3rd floor computer lab not available) 0		
29 Friday¤	Review for Comprehensive Final Examo	1	
Mayo Final-Exam 3-May 2016		E	
-	CHEM ENGINEER FLUID MECHNICS Hesketh, Robert Paul T 0800 1000 ROWAN 340 (Exam)	Ħ	
	Go out and design a fluid transport system for your parent's fountain and pond¤		

Adv. ChE Fluids (2 cr)

$Tentative \cdot Schedule \cdot of \cdot Topics \cdot \P$

Process Fluid Transport CHE06 309 2 2016

Polymath: Nonlinear Equation Solver (NLE)

Polymath: Diffe	rential Equation	n Solver (DEC	n & COMSOL	41

Polyma	th: Differential Equation Solver (DEQ) & COMSOL¶	
Date:¤	Proposed Topics for Section 1: Wednesday (double period) - Friday (single period)	Ħ
ŧ	я	ă
September⊷ 9/2/16↓ Friday¤	Course Introduction Course Introduction Review of Fluid Mechanics: Statics and Bernoulli Chapter 3.3 Pumps and Gas-Moving Equipment—Gaankoplis Chapter 10:-Centrifugal Pumps-FMChE	Ø
9/7/164- Wednesday¤	Centrifugal Pumps (continued)	ä
9/9/16· Friday¤	Centrifugal Pumps (continued)	
9/14/16· Wednesday¤	Centrifugal Pumps: -NPSH ← Complex Flow Networks C& S2** 8.11 and FMChE pages 213-214 ≈	×
9/16/16· Friday¤	Complex Flow Networks C&S2 ⁻¹ 8.11 and FMChE pages 213-214 (continued)=	¤
9/21/16· Wednesday¤	Single Pump Lab:-Standard Pump Curve ← POLYMATH—C&S 6.1 & 6.5(If newto POLYMATH review POLYMATHIntroduction) □	Ø
9/23/16· Friday¤	$Chapter \cdot 10 : -Introduction to Positive Displacement Pumps (Syringe and Squirt Gun) - \underline{FMChE} = 0 \cdot 10 $	×
9/28/16· Wednesday¤	Review Chapter 7 The Momentum Balance sections through 7.2 and Gaankoplis 2.8 Macroscopic Momentum Balance Pipe Flow- Laminar Flow Between Parallel Plates Geankoplis 2.9 Laminar Flow Between Parallel Plates Geankoplis 2.0 Laminar Flow Between Parallel Plates Geankoplis 2.0 Laminar Flow Between Parallel Plates	×
9/30/16· Friday¤	Laminar Flow Between Parallel Plates Geankoplis 2.9C (continued) Momentum Balance Derivation for Laminar flow in a pipe C&S2" 8.1 Geankoplis 2.9B ¶ Chapter 20 Computational Fluid Dynamics-FMChEo	Ø
October⊷ 10/5/16⊷ Wednesday¤	Compol Fluids Computer Lab—Introduction Flow Between Parallel Plates ¶ Exam·1: -Pumps and Complex Flow Networks □	×
10/7/16 ← Friday¤	Momentum-Balance-Derivation for Laminar flow in a pipe (continued)	×
10/12/16⊕ Wednesday¤	C&S2" 8.3 Vertical Laminar Flow of a Liquid Film — Newtonian fluid— Genkoplis 2.9C — Comment on Laminar Flow in an Annulus— T Navier Stokes Equations: Genkoplis 3.6—3.7,3.8B and Chapter 15: Two and Three Dimensional Fluid-Mechanics - FMCAE— Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders, Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder, Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating cylinder Genkoplis 3.8C Flow Between two coaxial Cylinders Fluid flow in a rotating flow flow flow flow flow flow flow flow	¤
10/14/16 ← Friday¤	$\underline{Comsol} Fluids Computer Lab-Rotational Flows (Bring your LAPTOP to class) = 0.0000000000000000000000000000000000$	×
10/19/16⊷ Wednesday¤	Geankoplis 3.5Non-NewtonianFluids Non-Newtonian Fluids—Flow betweenparallel plates—powerlaw fluid & Bingham Plastics Non-Newtonian Fluids—Flow in a horizontal pipe—powerlaw fluid & Bingham Plastics C&S2 ^{me} 8.2 Non-Newtonian laminar flow in a horizontal pipe 5 Geankoplis 3.5H Non-Newtonian laminar flow in a horizontal pipe 5	Ø

10/21/16 - ⊅ Friday¤	Non-Newtonian Fluid Flow Continued Chapter 13 Non-Newtonian Fluid Flow in Circular Pipes FMChE C&S2n*8 8.4 Svertical Laminar Flow of a Liquid Film Non-Newtonian fluid C&S2n*8 4.4 Laminar Flow of Non-Newtonian Fluids in a Horizontal Amulus	
10/26/16⊷ Wednesday¤	Gaankoplis 3.3E-Laminar Flow of time-Independent Non-Newtonian fluids ← Compol Fluids Computer Lab-Non-Newtonian Flows	
10/28/16⊷	Geankonlis 3.1CFlow in Packed Beds →	_
	lymath: Nonlinear Equation Solver (NLE)	h-13.3,·
Poly	math: Differential ation Solver (DEQ) &	n fluid video¤ n fluid video¤
•		te it to other uct is the ing this demo.¤
COV	ASOL	
Wednesday¤	Fluidized Bed Experiment =	
Wednesday¤ December, • 12/2/16•	Fluidized Bed Experiment = Gas-LiquidFlows Continued - Compressible Gas Flows Chapter & FMChE and Geankoplis 2.11-	-
Wednesday¤ December, 12/2/16 Friday 12/7/16·	Fluidized Bed Experiment = Gas-Liquid Flows Continued Compressible Gas Flows Chapter & FMChE and Geankoplis 2.11 Nozzle Choking, 8.3 FMChE Mixings Geankoplis 3.4 Agitation and Mixing of Fluids and Power Requirements and Chapter 19 Mixings	ing-FMChE¶
Wednesday¤ December, — 12/2/16 Friday¤ 12/7/16 Wednesday¤ 12/9/16	Fluidized Bed Experiment Gas-LiquidFlows Continued Compressible Gas Flows Chapter FMChE and Geankoplis 2.11 Nozzle Choking, 8.3 FMChE Mixing Geankoplis 3.4 Agitation and Mixing of Fluids and Power Requirements and Chapter 19 Mixi POLYMATH and COMSOL Quizzes Geankoplis 3.4 Agitation and Mixing of Fluids and Power Requirements and Chapter 19 Mixi continued Evaluations Evaluations	ing-FMChE¶
Wednesdays December, 12/2/16 Fridays 12/7/16 Wednesdays 12/9/16 Fridays 12/9/16 12/14/16	Fluidized Bed Experiment = Gas-Liquid Flows Continued - Compressible Gas Flows Chapter & FMChE and Geankoplis 2.11- Nozzle Choking 8.3 FMChE = Mixing- Geankoplis 3.4 Agitation and Mixing of Fluids and Power Requirements and Chapter 19 Mixing of Fluids and Power Requirements and Chapt	ing-FMChE¶

Typical Fluids Problems

ChE	Problem Name	Numerical Method Illustrated	Equations
Course			
Fluids	Unsteady-state tank drainage using a siphon tube (similar to POLYMATH text 8.14) C&S8-14soln.pdf	Solution of an first order ordinary differential equation (DEQ)	$egin{aligned} rac{dh_T}{dt} &= v_{out} rac{A_{out}}{A_{tank}} \ v_{out} &= f(h_T) \end{aligned}$
	Calculations involving Friction Factors for Flow in Pipes (POLYMATH Text 8.7) and pipeflow homework frictionfactorcalcsoln.pdf Excel Tutorial Solver Add-Ins rev4.pdf	Solution of a system of simultaneous nonlinear algebraic equations (NLE)	$\frac{\Delta P}{\Delta L} = 2f_F \frac{\rho v^2}{D}$ $f_F = f(\varepsilon/D, Re)$ $Re = \rho vD/\mu$
Advanced Fluids	NonNewtonian fluid flow through a pipe (POLYMATH Text 8.2c) NonNewtonian C&S 8.2 solutions & comsol.pdf NonNewtonian fluid flow through an annulus (POLYMATH Text 8.4) NonNewtonian C&S8.4 polymath&comsol & 3.8-8 solutions 2017.pdf	Solution of 2 simultaneous first order ordinary differential equations with split boundary value conditions and comparison with solution using COMSOL which is an advanced finite element program	$\frac{d(r\tau_{rx})}{dr} = -\frac{dP}{dx}r$ $\tau_{rx} = -K\left(\frac{dv_x}{dr}\right)\left(\left \frac{dv_x}{dr}\right \right)^{(n-1)}$

What about models that are formulated as integrals?

- Previous state of the art numerical methods where based on evaluating integrals
 - Trapezoidal rule
 - Simpson's Rule
- Many textbooks present models only as integrals

Packed Towers: Gas Absorption Traditional Approach using integrals

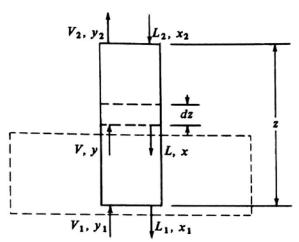


FIGURE 10.6-9. Material balance for a countercurrent packed absorption tower.

5. Design method for packed towers using mass-transfer coefficients. For absorption of A from stagnant B, the operating-line equation (10.6-5) holds. For the differential height of tower dz in Fig. 10.6-9, the moles of A leaving V equal the moles entering L:

$$d(Vy) = d(Lx) (10.6-10)$$

where V = kg mol total gas/s, L = kg mol total liquid/s, and d(Vy) = d(Lx) = kg mol A transferred/s in height dz m. The kg mol A transferred/s from Eq. (10.6-10) must equal the kg mol A transferred/s from the mass-transfer equation for N_A . Equation (10.4-8) gives the flux N_A using the gas-film and liquid-film coefficients:

$$N_A = \frac{k_y'}{(1 - y_A)_{iM}} (y_{AG} - y_{Ai}) = \frac{k_x'}{(1 - x_A)_{iM}} (x_{Ai} - x_{AL})$$
 (10.4-8)

where $(1 - y_A)_{iM}$ and $(1 - x_A)_{iM}$ are defined by Eqs. (10.4-6) and (10.4-7). Multiplying the left-hand side of Eq. (10.4-8) by dA and the two right-side terms by dA from Eq. (10.6-9),

$$N_A dA = \frac{k_y' a}{(1 - y_A)_{iM}} (y_{AG} - y_{Ai}) S dz = \frac{k_x' a}{(1 - x_A)_{iM}} (x_{Ai} - x_{AL}) S dz$$
 (10.6-11)

where $N_A dA = \text{kg mol } A \text{ transferred/s in height } dz \text{ m (lb mol/h)}.$

Equating Eq. (10.6-10) to (10.6-11) and using y_{AG} for the bulk gas phase and x_{AL} for the bulk liquid phase,

Dropping the subscripts A, G, and L and integrating, the final equations are as follows using film coefficients:

$$\int_0^z dz = z = \int_{y_2}^{y_1} \frac{V \, dy}{\frac{k'_y \, aS}{(1 - y)_{iM}} (1 - y)(y - y_i)}$$
 (10.6-17)

$$\int_0^z dz = z = \int_{x_2}^{x_1} \frac{L \ dx}{\frac{k_x' aS}{(1-x)_{iM}} (1-x)(x_i-x)}$$
 (10.6-18)

Derive model using Plug Flow Assumption: **Create Differential Equations**

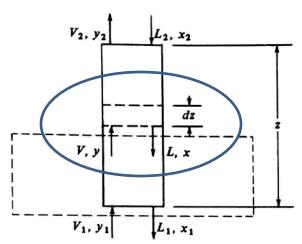


FIGURE 10.6-9. Material balance for a countercurrent packed absorption tower.

$$\frac{d(Vy_{AG})}{dz} = -\frac{k_y'aS}{(1 - y_A)_{iM}}(y_{AG} - y_{Ai})$$

$$\frac{d(Lx_{AG})}{dz} = -\frac{k_x'aS}{(1-x_A)_{iM}}(x_{Ai} - x_{AL})$$

5. Design method for packed towers using mass-transfer coefficients. For absorption of A from stagnant B, the operating-line equation (10.6-5) holds. For the differential height of tower dz in Fig. 10.6-9, the moles of A leaving V equal the moles entering L:

$$d(Vy) = d(Lx) \tag{10.6-10}$$

where V = kg mol total gas/s, L = kg mol total liquid/s, and d(Vy) = d(Lx) = kg mol A transferred/s in height dz m. The kg mol A transferred/s from Eq. (10.6-10) must equal the kg mol A transferred/s from the mass-transfer equation for N_A . Equation (10.4-8) gives the flux N_A using the gas-film and liquid-film coefficients:

$$N_A = \frac{k'_y}{(1 - y_A)_{iM}} (y_{AG} - y_{Ai}) = \frac{k'_x}{(1 - x_A)_{iM}} (x_{Ai} - x_{AL})$$
 (10.4-8)

where $(1 - y_A)_{iM}$ and $(1 - x_A)_{iM}$ are defined by Eqs. (10.4-6) and (10.4-7). Multiplying the left-hand side of Eq. (10.4-8) by dA and the two right-side terms by aS dz from Eq. (10.6-9),

$$N_A dA = \frac{k_y' a}{(1 - y_A)_{iM}} (y_{AG} - y_{Ai}) S dz = \frac{k_x' a}{(1 - x_A)_{iM}} (x_{Ai} - x_{AL}) S dz$$
 (10.6-11)

where $N_A dA = \text{kg mol } A \text{ transferred/s in height } dz \text{ m (lb mol/h)}.$

Equating Eq. (10.6-10) to (10.6-11) and using y_{AC} for the bulk gas phase and x_{AL} for the bulk liquid phase,



$$d(Vy_{AG}) = \frac{k'_{y}a}{(1 - y_{A})_{iM}} (y_{AG} - y_{Ai}) \delta dz$$

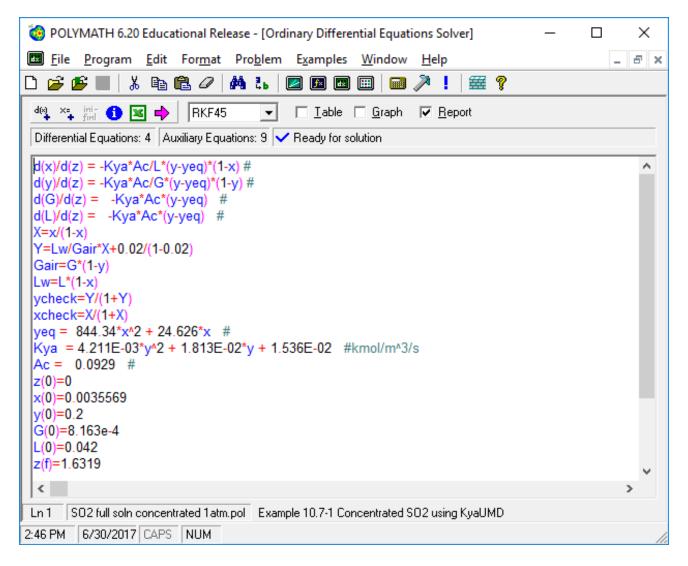
$$d(Lx_{AL}) \frac{k'_{x}a}{(1 - y_{A})_{iM}} (x_{Ai} - y_{Ai}) \delta dz$$
(10.6-13)

$$d(Lx_{AL}) = \frac{k'_{x}a}{(x_{AL} - x_{L})S} dz$$
 (10.6-13)

Since $V' = V(1 - y_{AG})$ or $V = V'/(1 - y_{AG})$,

$$d(Vy_{AG}) = d\left(\frac{V'}{(1 - y_{AG})}y_{AG}\right) = V'd\left(\frac{y_{AG}}{1 - y_{AG}}\right) = \frac{V'dy_{AG}}{(1 - y_{AG})^2}$$
 (10.6-14)

Polymath Absorber Model

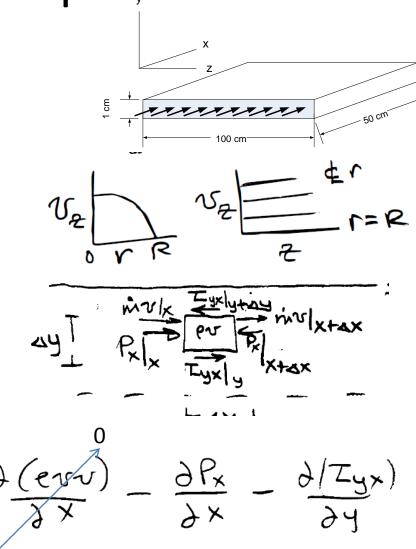


POLYMATH is a learning tool

- Students need to derive the model equations
- Then enter them into POLYMATH
- POLYMATH is not a "canned" program in which the equations are hidden such as in COMSOL and ASPEN
- The next slides give an example of using POLYMATH with a problem in Fluids

Newtonian Fluid Flow Between Parallel Plates Example,

- Figures showing flow
- Graphs with expected behavior
- Control Volume shell balance
- Derivation
- Simplifications: steadystate etc.



Analytical Solution

Newtonian Fluid

$$T_{4x} = -\mu \frac{\partial A}{\partial A}$$

$$\frac{\partial \left(\nabla y \right)}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

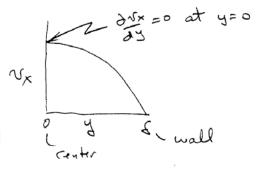
Boundary Conditions

$$y = 0 v_x = max \tau_{yx} = 0$$

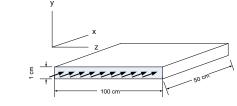
$$y = wall v_x = 0 \tau_{yx} = max$$

• Integrate Twice: Analytical Solution

$$> v_{\chi} = -\frac{dP}{dx} \left(\frac{\delta^2}{2\mu} \right) \left[1 - \left(\frac{y}{\delta} \right)^2 \right]$$



Numerical Solution



Newtonian Fluid

$$T_{yx} = -\mu \frac{\partial y}{\partial y}$$

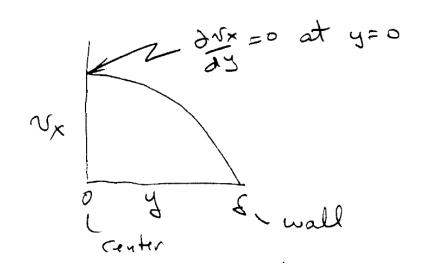
$$\frac{\partial \left(\nabla y \right)}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

$$\frac{\partial Y}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

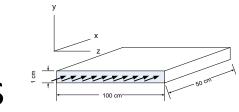
$$\frac{\partial Y}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

$$\frac{\partial Y}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

- Two coupled ODE's : Split Boundary Condition
- Then manipulate two ODE's so they can be solved using the POLYMATH Differential Equation Solver (DEQ)



Required manipulation to solve 2 ODE's with split Boundary conditions



$$T_{4x} = -\mu \frac{\partial A}{\partial A}$$

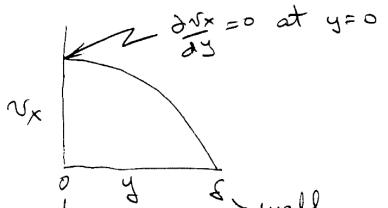


$$\left(\frac{\partial v_x}{\partial y}\right) = \frac{\tau_{yx}}{-\mu}$$

$$\frac{\partial \left(\nabla y \right)}{\partial y} = -\frac{\partial P_{x}}{\partial x}$$

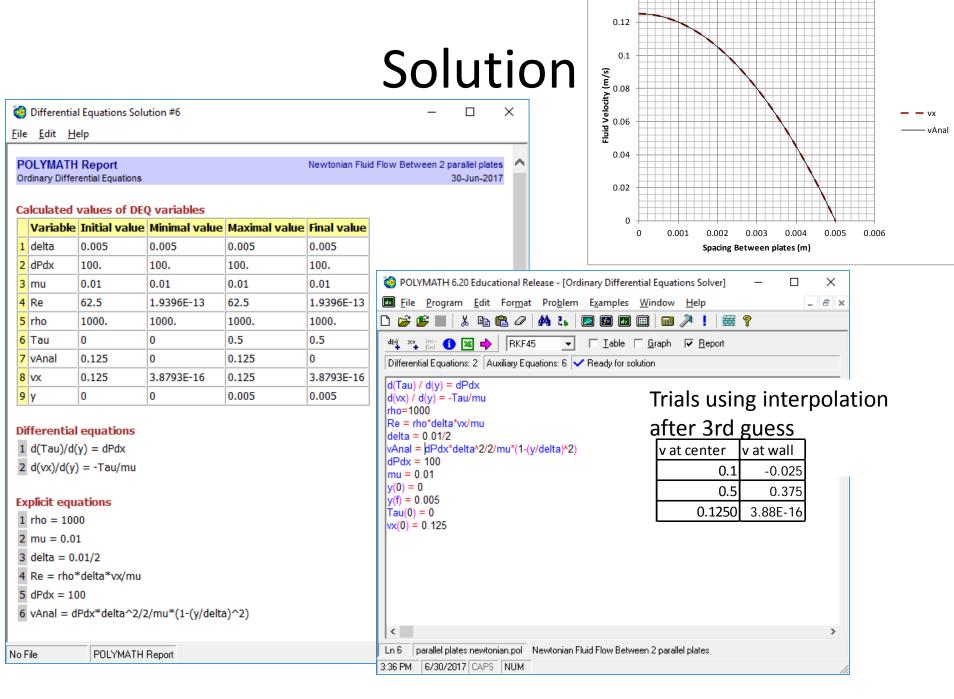


$$\left(\frac{\partial \tau_{yx}}{\partial y}\right) = -\frac{dP}{dx}$$



$$y = 0$$
 $v_x = \max$ $\tau_{yx} = 0$
 $y = wall v_x = 0$ $\tau_{yx} = \max$

Integration starts at y=0 and both initial conditions must be known! Solution is to guess v_x at y=0 until at y=wall $v_x=$ 0



0.14

Students are Confused

Question

Why do I have to do trial & error for the initial velocity? Why not just plug-in the maximum velocity from the analytical solution?

Answer

Your goal is always to compare a numerical solution to a simple analytical problem solution. This shows that the numerical solution method is correct.

 Then give students a more complex problem with one of the plates heated resulting in a temperature profile in the liquid. Now they must do the trial and error procedure.

Temperature Profile in liquid:

$$T = 5000 \frac{K}{m} y + 293.15 K$$

$$\mu = \frac{196.99 \text{kg}}{m \text{ s}} \exp\left(-\frac{0.033}{K}\text{T}\right)$$

Heated Plates

