$\cos 2\theta = 1 - 2\sin^2\theta \ \sharp \ \emptyset$

$$\cos 2\theta = \cos \alpha \tag{1}$$

$$1 - 2\sin^2\theta = 1 - 2\sin^2\frac{\alpha}{2} \tag{2}$$

この為

$$\cos \alpha = 1 - 2\sin^2 \frac{\alpha}{2} \tag{3}$$

$$2\sin^2\frac{\alpha}{2} = 1 - \cos\alpha\tag{4}$$

$$\sin^2 \frac{\alpha}{2} = \frac{1 - \cos \alpha}{2} \tag{5}$$

同様にして、 $\cos 2\theta = 2\cos^2 \theta - 1$ より

$$\cos 2\theta = \cos \alpha \tag{6}$$

$$2\cos^2\theta - 1 = 2\sin^2\frac{\alpha}{2} - 1\tag{7}$$

この為

$$\cos \alpha = 2\sin^2 \frac{\alpha}{2} - 1 \tag{8}$$

$$2\cos^2\frac{\alpha}{2} = 1 + \cos\alpha\tag{9}$$

$$\cos^2 \frac{\alpha}{2} = \frac{1 + \cos \alpha}{2} \tag{10}$$

$$\sin^2 \frac{\alpha}{2} = \frac{1 - \cos \alpha}{2} \quad \cos^2 \frac{\alpha}{2} = \frac{1 + \cos \alpha}{2} \tag{11}$$

この2つの式を利用し

$$\tan^2 \frac{\alpha}{2} = \frac{\sin^2 \frac{\alpha}{2}}{\cos^2 \frac{\alpha}{2}} \tag{12}$$

$$=\frac{\frac{1-\cos\alpha}{2}}{\frac{1+\cos\alpha}{2}} = \frac{1-\cos\alpha}{1+\cos\alpha} \tag{13}$$