# Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]



Filesize: 2.65 MB

## **Reviews**

Absolutely essential go through pdf. Indeed, it really is play, continue to an interesting and amazing literature. You will not truly feel monotony at at any time of your time (that's what catalogues are for concerning if you question me).

(Julia Mohr II)

# SECONDARY VOCATIONAL EDUCATION TRAINING SKILLED PERSONNEL TRAINING FOR CREATIVE TEACHING MATERIALS: PROGRAMMING AND OPERATION OF CNC MACHINING (CNC TECHNOLOGY PROFESSIONAL APPLICABLE) [PAPERBACK]



paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback Pages Number: 193 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1 (2011 March 1st). Contents: Chapter 1 NC programming basics of 1.1 CNC machining programming concepts 1.1.1 the basic process of CNC machining 1.1.2 CNC programming methods 1.2 NC program, the structure of paragraph 1.2.1 Program Structure 1.2.2 program format 1.2.3 of the program mathematical word 1.3 manual programming content 1.3.2 1.3.1 mathematical treatment basis points to 2.1 Example Summary thinking and practice first CNC lathe programming CNC lathes coordinate system 2.1.1 CNC lathe coordinate system settings 2.1.3 2.1.2 machine origin of machine coordinate system datum and the workpiece coordinate system 2.1.4 knife point and knife point and the tool change 2.2 CNC system 2.2.1 The main programming functions preparatory function (G function) 2.2.2 Tool function (T feature) 2.2.3 spindle speed function (S function) 2.2.4 to the function (F function) 2.5 auxiliary functions (M functions) 2.3 CNC lathe programming instruction set 2.3.1 temporary work piece coordinate system instructions (GS0) 2.3.2 set the instruction of the workpiece coordinate system (G54-G59) 2. 3.3 quickly locate instructions (C00) 2.3.4 Linear Interpolation Directive (C01) 2.3.6 2.3.5 circular interpolation command (G02/G03) inside and outside diameter of the cutting cycle command (G90) .3.7 face cutting cycle instruction (G94) 2.3.8 thread cutting cycle instruction (G92) 2.3.9 suspend command (G04) 2.3.10 tool compensation command (G40/C41/G42) 2. 3.11 cylindrical roughing canned cycle command (G71) 2.3.12 cylindrical roughing canned cycle command (G72) 2.3.13 forming the double-cycle instruction (G73) 2.3.14 finishing cycle instruction compound (G70) 2.3.15 grooving canned cycle instruction (a G75) 2.3.16 thread cutting compound fixed cycle commands (a G76) 2.4 of SIEMENS system CNC lathe programming instruction Profile Summary thinking and practice in...

- Read Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback] Online
- Download PDF Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]

# You May Also Like



TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the...

Read Document »



Letters to Grant Volume 2: Volume 2 Addresses a Kaleidoscope of Stories That Primarily, But Not Exclusively, Occurred in the United States. It de

Createspace, United States, 2013. Paperback. Book Condition: New. 216 x 140 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.Volume 2 addresses a kaleidoscope of stories that primarily, but not exclusively, occurred...

Read Document »



TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (3-5 years) Intermediate (3)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the...

Read Document »



Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book) (Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 146 Publisher: Higher Education Pub. Date: 2009-07-01 version 2. This book is...

Read Document »



Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book) (Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 282 Publisher: Higher Education Pub. Date: 2009-01-01 version 2. This book is...

Read Document »



#### DK Readers Animal Hospital Level 2 Beginning to Read Alone

DK CHILDREN. Paperback. Book Condition: New. Paperback. 32 pages. Dimensions: 8.9in. x 5.8in. x 0.1in.This Level 2 book is appropriate for children who are beginning to read alone. When Jack and Luke take an injured

Read PDF »



#### The Monster Next Door - Read it Yourself with Ladybird: Level 2

Penguin Books Ltd. Paperback. Book Condition: new. BRAND NEW, The Monster Next Door - Read it Yourself with Ladybird: Level 2, The Monster Next Door, George wants to be a monster, just like his neighbour

Read PDF »



#### Read Write Inc. Phonics: Purple Set 2 Storybook 3 Big Blob and Baby Blob

Oxford University Press, United Kingdom, 2016. Paperback. Book Condition: New. Tim Archbold (illustrator). 210 x 145 mm. Language: N/A. Brand New Book. These engaging Storybooks provide structured practice for children learning to read the Read

Read PDF »



#### JA] early childhood parenting: 1-4 Genuine Special (Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pub Date :2006-01-01 Pages: 179 Publisher: the China Pictorial Our book is all

Read PDF »



### Sly Fox and Red Hen - Read it Yourself with Ladybird: Level 2

Penguin Books Ltd, United Kingdom, 2013. Paperback. Book Condition: New. 222 x 148 mm. Language: N/A. Brand New Book. Sly Fox is hungry and he wants to catch and eat Red Hen. Armed with his

Read PDF »