

A Software Approach to Protecting Embedded System Memory from Single Event Upsets

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Abstract. Radiation from radioactive environments, such as those encountered during space flight, can cause damage to embedded systems. One of the most common examples is the *single event upset* (SEU), which occurs when a high-energy ionizing particle passes through an integrated circuit, changing the value of a single bit by releasing its charge. The SEU could cause damage and potentially fatal failures to spacecraft and satellites. In this paper, we present an approach that extends the AVR-GCC compiler to protect the system stack from SEUs through duplication, validation, and recovery. Three applications are used to verify our approach, and the time and space overhead characteristics are evaluated.

1 Introduction

There are more than 1,000 operating satellites in orbit around Earth [25] today, and as of 2012, more than 130 manned spacecraft have been launched by the United States alone [15]. One of the most important factors that affect the reliability of such systems (and other equipment) is the reliability of the constituent embedded components which control the underlying telemetry systems, command systems, attitude control systems, and more [28]. Embedded software failures can cause serious consequences in this context.

The environment outside the Earth's atmosphere is highly radioactive and can cause damage to semiconductor devices [28]. One of the most common types of damage caused by radiation is the *single event upset* (SEU). Extremely small electronic components (i.e., tens of nanometers [5]) are used in modern integrated circuitry; the components cannot carry much charge. As a result, one high-energy ionizing particle passing through an integrated circuit can release enough charge to change the state of a binary digit, causing a stored bit to change to its opposite value (i.e., a 0-bit can become a 1-bit, and vice-versa [28]). The result can range from system malfunction to system crash.

Modern approaches used to prevent and correct SEU errors often introduce additional hardware to the target system. In this paper, we present a *software-only* approach that detects and corrects SEUs in RAM. The paper focuses on the system stack, which is the most important and dynamic region in memory. The system stack is protected by injecting code into the target assembly generated by AVR-GCC. Our approach does not introduce additional hardware, and since it operates at the assembly level, it is language and application neutral.

The main contributions of our work are as follows: (i) We present an approach that protects the system stack by injecting assembly code at the beginning and end of each application function. (ii) We present an implementation of

the approach, using the popular AVR architecture as a target. (iii) We verify the protection efficacy of our approach and evaluate performance in terms of space and speed overhead using three applications with different stack usage patterns.

2 Related Work

Single event upset mitigation has been explored from both hardware and software perspectives. Common hardware solutions focus on hardware design modifications to prevent radiation from causing SEUs, and extensions to correct SEUs. Common software solutions adopt one or more error-correcting codes to detect and correct SEUs. In practice, hardware and software are usually both used to achieve better SEU protection, and to balance among cost, execution efficiency, and power consumption.

One of the primary hardware-level radiation hardening approaches is Silicon-on-Insulator (SoI) technology, used in microprocessor fabrication [2]. In this approach, transistors are placed on a thin layer of silicon, which is then placed on top of an insulator. The design improves the circuit's tolerance of highly-charged particles, reducing the chance of SEU occurrence. Moreover, SoI technology reduces the capacitance of the switches and the size of the processors, and thus reduces the area over which highly-charged particles can strike, statistically reducing the likelihood of impacts, and therefore errors.

From et al. [10] compare SEU error rates in SoI microprocessors to conventional microprocessors. They subject both types of microprocessors to proton impacts within a cyclotron, and to heavy-ion impacts within an accelerator, both of which are known to cause SEUs in processors. From these tests, From et al. conclude that due to the significant reduction of cross sections in SoI microprocessors, SEU rates are lower than those in commercial microprocessors. Though SoI technology practically protects systems from SEUs, it prevents developers from using commercial off-the-shelf (COTS) devices, increasing system cost due to the high price of SoI circuits.

Redundancy is a widely used fault-tolerance technique, which can be implemented at both the hardware and software. The Triple Modular Redundancy (TMR) [12] approach synchronously executes instructions on three unique systems. A voting module is used to compare the results and choose the common result. Due to the low probability that more than one SEU will occur simultaneously at the same geographic location in more than one device [26], TMR is a popular SEU protection technique and allows the use of COTS components. However, hardware-based TMR introduces significant hardware overhead and power consumption, which can present concerns for weight-limited and power-critical systems. It also increases hardware and software complexity.

Time Redundancy [4] is a software-only redundancy technique, which runs each instruction three times on a single processor. The results are stored, and a voting module is invoked to yield the (most) common result. Error Detection by Duplicated Instructions (EDDI) [17], a variation on Time Redundancy, duplicates each instruction during the compilation phase and assigns each different registers and memory space. As a result, EDDI is able to protect systems from not only data SEUs, but also instruction SEUs. Time Triple Modular Redundancy [4] is a combination of time redundancy and hardware-based TMR. Each

instruction is executed by three unique systems, as a standard TMR, but the systems execute the instruction in different clock cycles in a time-redundant fashion. This allows more instructions to be executed in parallel.

Others have worked on replacing memory cells by SEU-hardened cells and circuits. [29] presents LRAM, which adds decoupling resistors to slow down long pulses, enabling cells to differentiate pulses generated by an SEU and a write signal. She et al. [19] improve the design of conventional latches by implementing an error detection circuit and integrated multiplexer. While conventional latches are susceptible to voltage changes caused by SEUs, the proposed latch uses an error detection circuit that checks for faults using the precharge and discharge operations. The latch uses a multiplexer to output a corrected signal based on the fault detected by the error detection circuit. The authors found that the proposed latch introduces little overhead and offers good performance, as well as better SEU protection than conventional latches.

A watchdog timer (WDT) [9] is a timer used to detect and recover from system crashes by repeatedly querying the protected system and resetting the system if no response is received. A software-based WDT is straightforward to implement and introduces little code and performance overhead. Since the timer runs along with the protected system on the same device, it suffers the risk that an SEU may cause the WDT itself to malfunction, losing the lost protection. Despite increased cost, hardware-based WDT introduces a reliable solution to protecting systems from serious faults. Note, however, that WDT is typically used with other techniques since it only detects severe system faults.

Shirvani et al. [20] examine a set of Error Detection and Correction (EDAC) methods used to detect and subsequently correct errors in memory, such as those caused by SEUs. EDAC methods come in both hardware and software forms. In scenarios where hardware-based approaches are cost prohibitive, software-based methods work well. The authors found that the reliability of software-based methods tends to decrease over time more rapidly than hardware-based methods. However, the rate of reliability loss is low enough that software-based methods are still more cost effective than hardware-based methods. Four software-based coding schemes were considered, comprising Hamming, Cyclic, Parity, and Reed-Solomon codes. The authors found that most EDAC implementations can be improved by periodically scrubbing (completely cleaning) memory.

Mhatre and Aras [13] present a design for the on-board computer of the COEP Student Satellite, a HAM communication pico-satellite. SEU protection on the satellite involves the implementation of Hamming codes, Triple Modular Redundancy, and watch dog software. In the Hamming code, each 32-bit instruction is coded in the form of a 38-bit codeword, where the redundant bits are used for parity. Single bit errors are corrected by comparing the parity values with pre-calculated values. Triple Modular Redundancy is used in storing and protecting these parity values, saving space by not implementing TMR over the entire instruction memory. This extra storage increases program memory requirements by 75%, rather than the 200% increase required by a full implementation of

TMR. The watch dog software prevents other errors by automatically escaping system crashes.

Similarly, Dutton and Stroud present a design implemented in configurable logic blocks for SEU detection and correction in the configuration memory of Field Programmable Gate Arrays (FPGAs) [6]. The architecture of the Xilinx Virtex FPGA is modified to implement an SEU controller that uses Hamming codes and parity values to detect and correct single bit errors in memory. This combination of Hamming and parity can also detect multiple bit upsets, but correction is still not possible. The benefits include the protection of the controller from SEUs and the high speed of error detection and correction, as compared to other methods.

3 Background

While our approach is architecture neutral, our implementation is based on the Atmel AVR toolchain and focuses on AVR microprocessors. In this section, we survey the stack frame, function call process, and the AVR Toolchain optimization levels.

3.1 Stack Frame

The stack consists of stack frames, each corresponding to a function call. A stack frame is created when a function is called, and freed when the function returns. For example, as shown in Figure 1, when the *main* function calls the *foo* function, a stack frame will be created for *foo*. First, the return address of *main* will be pushed to the stack, followed by the conflict registers. Next, the local variables and parameters will be pushed to the stack in reverse order of declaration. The stack frame spans the return address through the first parameter. The stack frame pointer, *Y*, now points to the next available address in the stack. When *foo* finishes execution, the stack frame will be freed, and the stack frame pointer will point back to the position where the return address of the previous stack frame was stored.

3.2 Function Calls

All function calls follow the same process and use the system stack to perform most operations, as illustrated in Figure 2. Figure 2a explains the execution process when a function is called, and Figure 2b shows the associated stack changes after each operation is performed. Each rectangle represents two bytes in the stack. The numbers below each stack denote the operation(s) that changed the stack. *SP* denotes the stack pointer, and *Y* denotes the stack frame pointer. When a function is called, the return address is automatically pushed onto the stack by one of the function call instructions, *call*, *rcall*, or *icall* (step 1). After the stack frame pointer is pushed (step 2), the stack frame of the function is created by changing the stack pointer and stack frame pointer (step 3). The arguments and local variables are then pushed onto the stack (step 4), and the function begins executing (step 5). The arguments and local variables are released after the function finishes its execution (step 6), and the stack frame pointer is restored (step 7). Finally, the function returns (step 8). The return address is popped and used when one of the function return instructions, *ret* or *reti*, is called.

3.3 AVR Toolchain Optimization Levels

The AVR GCC toolchain is used in our approach. It provides 5 optimization levels, each providing different optimization options. The exception is -O0, which

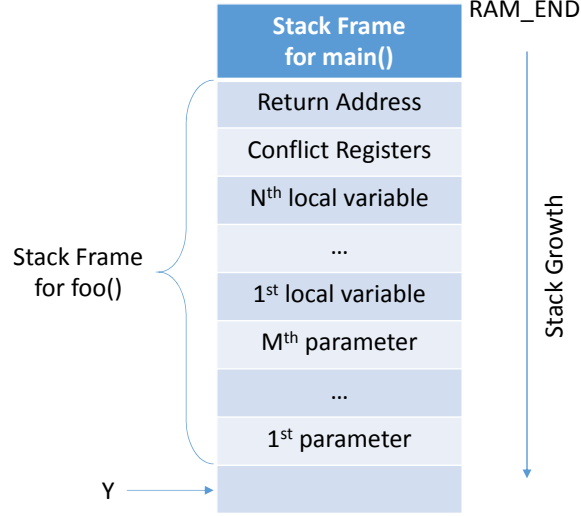


Fig. 1: AVR Stack Frame

offers no optimization [8]. Our approach is based on modifying unoptimized assembly code generated with the -O0 option. This option makes it more convenient for developing, debugging, and evaluating our approach. However, we plan to extend our approach to other optimization levels in future work.

4 System Design

We focus on issues surrounding the protection of the runtime stack, and therefore we make the following assumptions: (i) flash memory and registers are not affected by SEUs. (ii) only one SEU will occur during a given function execution. It is rare for more than one bit to be upset simultaneously; this occurs in only 5 to 6 percent of bit flip errors [27].

Our approach is designed to align with the NASA coding standards for C applied in space projects [16]. First, dynamic memory allocation is not allowed, so the heap section in RAM is not used. However, for the sake of completeness, we consider the possibility of a non-empty heap in our approach. Second, the `goto` statement is also not allowed. Finally, each function should have fewer than 60 lines of code, making the execution time of each function relatively short.

Our approach protects the system stack by introducing auxiliary assembly code. The new code is injected at both the beginning and end of each function and handles CRC calculation, CRC comparison, and memory duplication. When a function is called, the code injected at the beginning of the call calculates the CRC of the caller's stack frame and saves both the CRC and the stack frame. Before the callee returns, the code injected at the end of the function calculates the CRC of the caller's stack frame again, compares it with the saved CRC, and restores the caller's stack frame if the CRCs do not match. Since interrupts are basically special functions, we emphasize functions to demonstrate our approach.

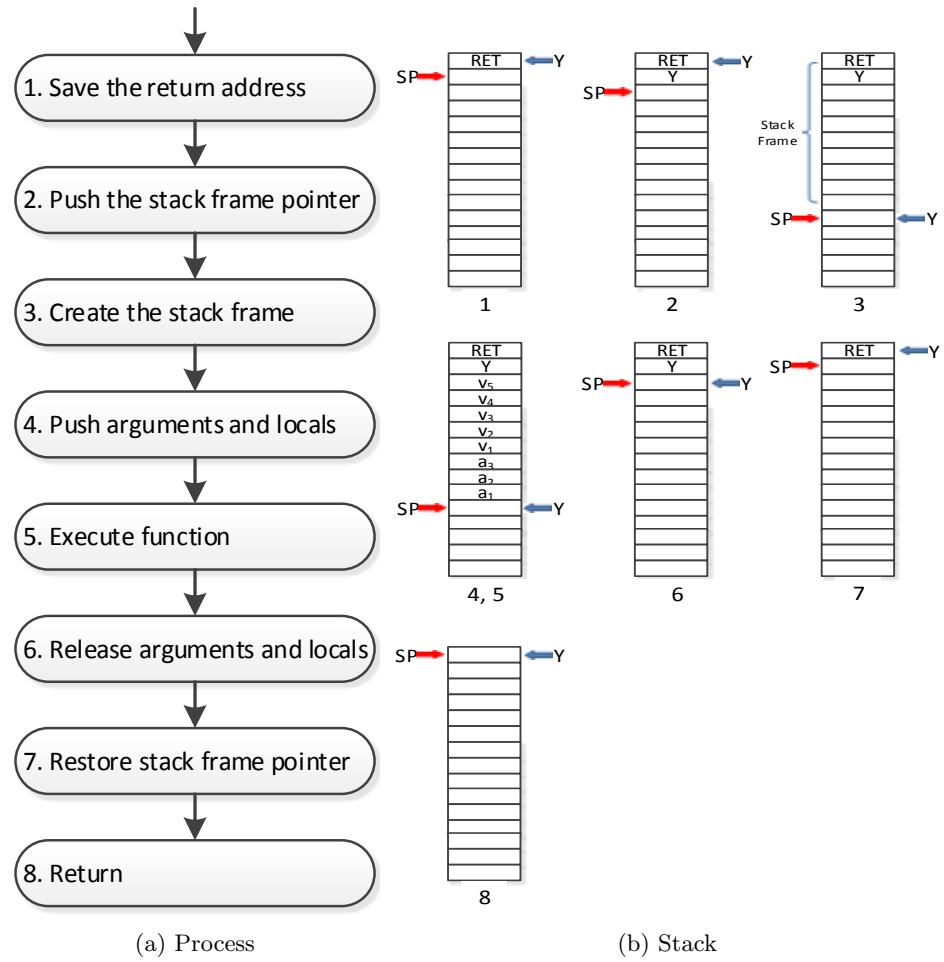


Fig. 2: Function Execution

The ASM Handler, written in Java, performs the code injection. First, the input C code is compiled to assembly using GCC. The ASM Handler then injects the assembly code. Finally, the modified code is assembled and linked into an AVR executable. In this section, we discuss the supporting memory sections, the code segments injected into the target program, the architecture of the ASM Handler, and the function execution process after code injection.

4.1 Supporting Memory Sections

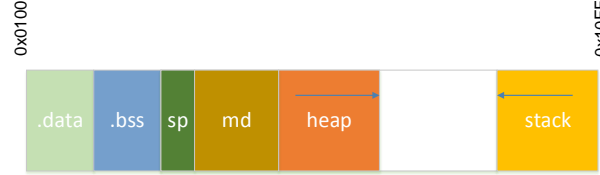


Fig. 3: Modified Memory Sections

To store the duplicate stack frames, two new sections are created in SRAM as shown in Figure 3, just after the `.bss` section by modifying the linker script [22].

The `md` section is used to store duplicate stack frames. These duplicate frames are referred to as *Stack Frame Snapshots* (SFSs). The heap section grows towards the stack, and of course, the runtime usage of the heap and the stack are unpredictable. To prevent the `md` and `heap` sections from colliding, the size of the `md` section is fixed. If the heap is used, the size of the `md` section is set to 1/3 of the available space; otherwise, it is set to 1/2 of the available space. For example, if the `.data` and `.bss` sections require 1 KB in a 4 KB RAM, the space available is 3 KB, so the size of `md` is set to 1 KB.

The `sp` section is used to store the address of the next available memory space in `md`, similar to the stack pointer. This address is referred to as the *Snapshot Top Pointer* (STP). To protect the STP from SEUs, the size of the `sp` section is set to 6 bytes, and 3 STP duplicates are stored in this section. Given that we assume only one SEU will occur during the execution of a given function, only one STP duplicate could be altered by a flipped bit. The altered STP is easily identified and corrected by comparing the values of the three STP duplicates.

4.2 Injected Code Segments

We categorize the injected code based on function. Each continuous assembly segment performs a set of operations, handling a specific action. These segments are designed to use only registers, reducing their dependency on RAM. Each segment is assigned a unique ID. Here we summarize each type of code segment.

- The *CRC Calculation* segment (ID: CC) is used to calculate the CRC checksum of a given memory region, e.g., a stack frame. In our implementation, CRC16-CCITT is used [7].
- The *CRC Save* segment (ID: CS) is used to save the CRC checksum to the stack.
- The *CRC Compare* segment (ID: CM) is used to compare two CRC checksums. The comparison result indicates whether an SEU is detected.

- The *Frame Copy* segment (ID: FC) is used to copy a stack frame to a given destination, and to save and restore stack frames.
- The *Frame Size Save* segment (ID: FS) is used to save the size of the stack frame for the current function; this will be discussed in Section 4.3.
- The *STP Initialization* segment (ID: SN) is used to initialize the STP so it points to the lowest address of the `md` section.
- The *STP Update* segment (ID: SU) is used to update the STP. First, it obtains the correct STP value by comparing the three copies of the STP. Next, all three copies are updated. The segment increases the STP to save a stack frame in the SFS and decreases the STP to release a stack frame from the SFS.

4.3 The ASM Handler

The ASM Handler is responsible for code injection. It consists of three loosely-coupled modules: the Reader, the Scanner, and the Injector. Assembly metadata is generated to assist the code injection process. Here we describe the metadata creation process and describe each module of the ASM Handler.

ASM Metadata Each line of assembly code is tagged with metadata representing the line of code. The metadata annotation classifies each line into one of three categories, as shown in Listing 1.1. A *directive* is used to specify assembly code information, such as the system architecture (line 1) and section (line 2), a label declaration (line 3), the label type (line 4), and other information. A *label* is used to identify a location in the assembly code (line 5). In this example, `main` specifies the starting address of the main function. An *instruction* is used to identify an instruction that will be executed by the microprocessor (lines 6-8). The metadata also stores code injection information, which specifies whether code is injected before or after a given line, as well as the type of code to be injected.

Reader The Reader is used to read the assembly file and generate corresponding metadata. It reads each line of assembly and generates a corresponding metadata node (in memory), which is then appended to a metadata list. For example, the Reader generates a list with 7 nodes after it reads the code in Listing 1.1.

1	<code>.arch atmega644</code>	% directive
2	<code>.text</code>	% directive
3	<code>.global main</code>	% directive
4	<code>.type main, @function</code>	% directive
5	<code>main:</code>	% label
6	<code>push r28</code>	% instruction
7	<code>push r29</code>	% instruction
8	<code>...</code>	

Listing 1.1: Assembly Code Example

Scanner The Scanner is used to scan the metadata list and mark each metadata node based on the operations performed by the associated code. Marked

metadata nodes indicate that code segments will be injected either before or after the corresponding line of code.

We analyze the assembly code to identify the key operations where code segments must be injected. Here we summarize the key operations.

- The *Stack Frame Establishment* operation is used to establish the stack frame for the current function. This operation is identified by scanning “`sbiw r28, n`”, which is used to establish the stack frame.
- The *Stack Frame Pointer Save* operation is used to copy the stack frame pointer to the stack pointer. This operation is identified by scanning “`out _SP_L_, r28`”, which indicates that the required registers are ready, and the function is about to execute.
- The *Function Return* operation is used when a function returns. This operation is identified by scanning the return instruction, “`ret`”.

The Scanner scans each node in the metadata list, checks if the code represented by the node performs one of the key operations, and marks each such node with a list of identifiers from the set (CC, CS, CM, FC, FS, SN, SU, P), where CC, CS, CM, FC, FS, SN, SU are the IDs of the code segments to be injected, and P indicates the position of the injection (i.e., before or after the assembly line). Nodes that do not require code injection are not tagged. For example, the metadata node that represents the Function Return operation is marked with (CC, CM, FC, SU, P), indicating code segments CC, CM, FC, and SU must be injected before the associated line of code.

The Scanner also extracts two information elements from the metadata list: i) The Scanner scans the metadata list and detects if `malloc` is called in the target program, which indicates whether the `heap` section in RAM is used. This information is later used in determining the section size used to store the stack frame duplicates, as discussed in Section 4.1. ii) The Scanner determines the size of each function’s stack frame by scanning the assembly code used to establish the stack frame, “`sbiw r28, n`”, yielding a stack frame size of $n + 10$. The n bytes are used to store the arguments and local variables, and the additional 10 bytes are used to store the return address, CRC, and three copies of the stack frame size, each of which requires 2 bytes.

Injector The Injector is used to inject code segments into the target assembly code. It again scans the metadata list. When a node is marked, the Injector injects the specified code segments at the position specified by parameter P . Finally, a modified assembly file is generated, which is then assembled and linked to form an executable file.

In our initial approach, the code segments were directly injected into the target code, effectively making the code segments *inlined*. The results showed that the ROM overhead was significant. Each function, regardless of its size, was injected with code segments that require approximately 500 bytes of ROM. In our final approach, all the code segments are injected at the end of the target code, and each is labeled with its unique ID. When scanning the metadata list, instead of injecting the code segments into the target code, a function call instruction,

`call`, is injected. A function return instruction, `ret`, is added at the end of each code segment. Because each segment was designed to use only registers, only two stack bytes are needed by each segment to save the return address. We discuss the performance of both approaches in Section 5.

4.4 Modified Function Execution Process

The auxiliary code injected at the beginning and end of each function modifies the function execution process, including the invocation sub-process and the return sub-process. Below is a description of the modified processes.

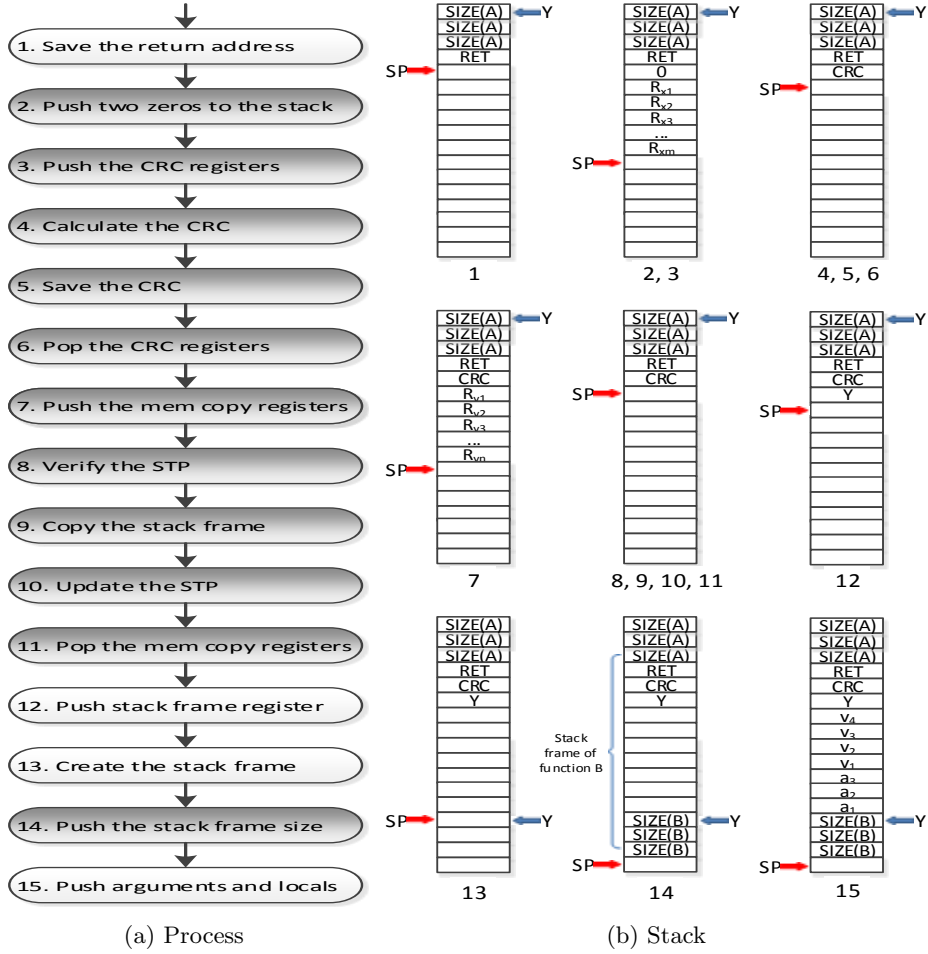


Fig. 4: Modified Function Invocation Process

Modified Function Invocation Process The code segments injected at the beginning of each function are used to calculate a CRC over the caller's stack

frame, and to save a duplicate of the caller's stack frame, as shown in Figure 4. Figure 4a shows the execution process of the pre-invocation code; Figure 4b shows the stack changes associated with the pre-invocation code. Each rectangle represents two stack bytes. In the execution process diagram, the white ovals denote operations performed by the original code, and the shaded ovals denote operations performed by the injected code. In the stack diagram, SP denotes the stack pointer, and Y denotes the stack frame pointer. As before, the numbers below each stack identify the operations that changed the stack.

When a function B is called by a function A, the return address is pushed onto the stack automatically by the function call instruction (step 1). To calculate the CRC of the caller's stack frame, multiple registers are used, so they must be saved before the CRC calculation process, and restored when the process is finished. To prevent the calculated CRC from being overwritten when the registers are restored, two bytes are pushed onto the stack as a placeholder (step 2) for the CRC result before the registers used to calculate the CRC are saved (step 3). After the CRC of function A's stack frame is calculated (step 4), the CRC result is saved to the placeholder location (step 5). The registers used to calculate the CRC are then restored (step 6).

Next, the stack frame of the caller, function A, has to be saved. The registers used to save the stack frame are pushed onto the stack (step 7). Next, the correct STP is selected by comparing the values of the three STP copies (step 8). Using the correct STP, the specified memory is then copied and saved in the SFS (step 9). After the STP copies are updated (step 10), the CRC registers are restored (step 11).

After the stack frame pointer of function B is saved (step 12), and the stack frame is established (step 13), three copies of the stack frame size of the callee, function B, are pushed onto the stack (step 14), which is a key operation in the injected code. When a function is called, the return address is pushed onto the stack, and later used when the function returns. However, the callee does not have sufficient context regarding its caller, including the caller's stack frame address and size. It is impossible for the callee to calculate the CRC of the caller's stack frame and to duplicate the stack frame without this information. To solve this problem, each function saves its stack frame size in the stack, which is used by its callee to perform the CRC calculation and stack frame copy. To ensure the correctness of the stack frame size, three copies are saved. Comparison is used to yield the correct value.

Modified Function Return Process The code segments injected at the end of each function are used to verify the stack frame of the caller function, and to restore the stack frame if an SEU is detected, as shown in Figure 5. Each rectangle represents two stack bytes. Again, in the execution process diagram, the white ovals denote operations performed by the original code, and the shaded ovals denote operations performed by the injected code.

When function B returns, it first pops its stack frame size (step 1). After the space used to store the arguments and local variables is released (step 2), the stack frame pointer is restored (step 3). The CRC of function A's stack frame is

then calculated and temporarily stored in two registers (steps 4-6). The values stored in these registers are saved before the function return process. Next, the calculated CRC is compared with the CRC saved in the stack (step 7). If the two CRCs do not match, the saved stack frame of **A** is restored, and the STP is updated to release the space used to store the stack frame of **A** (steps 8-12). Again, the stack frame size of function **A** saved in the stack is used to support the CRC comparison and stack frame restoration (if needed). If the two CRCs match, the STP is updated (steps 13-14). After verification of **A**'s stack frame is complete, the CRC is popped from the stack (step 15). Finally, function **B** returns, and the return address is popped automatically (step 16).

Here we present our evaluation of the SEU protection approach. We first introduce **Evaluation** applications with different degrees of stack dynamism. We then validate the correctness of our approach and analyze the relationship between protection efficacy and the SEU injection rate. Finally, we consider the overhead introduced by our approach, both in terms of space and execution speed. Ubuntu 13.10, with Linux kernel version 3.8, and GCC 4.1.2 are used.

5.1 Test Applications

To evaluate our approach under varying stack conditions and SEU injection rates, three AVR applications are considered. The stack usage pattern of each application is shown in Figure 6. The x-axis represents execution time, and the y-axis represents stack size. Below is a description of each application.

- The **Delay** application repeatedly executes a function that contains a delay of 2,040 clock cycles, implemented using a while loop, yielding low stack variability.
- The **Double Function Calls** application repeatedly executes three functions — function **A** calls **B**, and function **B** calls **C** — yielding moderate stack variability.
- The **Fibonacci** application repeatedly calculates the tenth Fibonacci number using recursion, yielding significant stack variability.

5.2 Validation

We first validate our approach and consider the SEU protection efficacy it affords. Recall the modified SRAM partition shown in Figure 3. In our analysis, we ignore both the .data and the .bss sections, as well as the heap section. Data stored in the .data, .bss, and heap sections can be protected using well-known techniques based on cloning and comparison. We focus our analysis on stack frame protection. Again, the injected code segments used to protect the stack frames are designed to use only registers, and each segment requires only two bytes in the currently executing function's stack frame (for the return address).

We first assume that the currently executing function's frame, which includes the return address of the injected code segment, is not affected by SEUs. We use induction to prove the correctness of our approach. Suppose n is the number of stack frames stored in the stack, excluding the frame for *main*.

Base Case: If $n = 0$, only the stack frame of *main* is on the stack. When *main* calls another function, say *foo*, the stack frame for *foo* is created. According to our assumption, the current stack frame (*foo*'s) will not be affected by SEUs during execution. When *foo* returns, the stack frame of *main* is protected by our

approach. So the stack frames of caller and callee are guaranteed to be correct if any function is invoked and returns when $n = 0$.

Induction Assumption: Assume that the stack frames of callers and callees are guaranteed to be correct for $n = k$, where $k \geq 1$.

Inductive Step: Now consider $n = k + 1$. Assume a is the current function, which calls b . According to our assumption, b 's stack frame is not affected by SEUs. When b returns, the stack frame of a is protected by our approach. So the stack frames of callers and callees are guaranteed to be correct when $n = k + 1$. The currently executing function's stack frame is assumed safe, and the stack frames of callers and callees are protected against SEUs during execution; by induction, the stack is guaranteed to be correct, assuming the current stack frame is never affected by SEUs.

To verify this claim, the AVR Simulator IDE [18] was used to manually inject SEUs, and to observe execution results. The results showed that each function is able to detect and fix SEUs introduced "beneath" the topmost stack frame.

However, if the stack frame of the current function is affected by an SEU, protection is not guaranteed. If the SEU changes key data, such as the return address or stack frame size, the current function will not execute as expected. We assume that only one SEU will occur during a given function execution, and that the SEU is uniformly likely to affect all bits in RAM. The probability of successful SEU protection can be expressed as:

$$p = 1 - \frac{c}{2s + e - c + 6} \quad (1)$$

Where p is the probability of successful protection, s is the stack size, e is the size of the unused space in RAM, 6 is the size of the three STP copies, and c is the average size of a stack frame. Since the return address of the injected code segment is stored in the current stack frame, the two bytes for the return address are included in c . The total size of protected memory is $s + e + (s - c) + 6$, where $s - c$ is the size of the stack frame copies stored in the *md* section.

We extend our analysis to cases where more than one SEU may occur during a given function execution. Our approach succeeds when the following conditions are met: (i) the currently executing function's stack frame is not affected (so the return address of the injected code segment is not affected); (ii) at least two of the three copies of the caller's stack frame size are not affected; (iii) at least two of the three copies of the STPs are not affected; and (iv) at least one of the two caller's stack frames (the original and the backup copy saved in the *md* section) is not affected. To simplify the analysis, conditions (ii) and (iii) are strengthened, requiring that all three copies of the caller's stack frame size cannot be affected, and all three copies of the STPs cannot be affected. Since the strengthened conditions slightly reduce the probability of successful SEU protection (only 4 bytes are ignored), the real probability of protection is slightly higher than the presented results. The probability of successful SEU protection can be expressed

as:

$$\begin{aligned}
p = & \left(1 - \frac{c}{2s + e - c + 6}\right)^n * \left(1 - \frac{6}{2s + e - 2c + 6}\right)^n \\
& * \left(1 - \frac{6}{2s + e - 2c}\right)^n * \left\{\left(1 - \frac{2c}{2s + e - 2c - 6}\right)^n \right. \\
& \left. + C_2^1 * \left(1 - \frac{c}{2s + e - 2c - 6}\right)^n * \left[1 - \left(1 - \frac{c}{2s + e - 3c - 6}\right)^n\right]\right\}
\end{aligned} \tag{2}$$

Where p is the probability of success, s is the size of the stack, e is the size of the unused space in RAM, 6 is the size of the three stack frame size copies or the three STP copies, c is the average size of the stack frame (including the return address of the injected code segment), and n is the number of SEUs that occur during a function's execution. In equation 2, $\left(1 - \frac{c}{2s + e - c + 6}\right)^n$ is the probability that the currently executing function's stack frame is not affected by SEUs. $\left(1 - \frac{6}{2s + e - 2c + 6}\right)^n * \left(1 - \frac{6}{2s + e - 2c}\right)^n$ is the probability that both copies of the caller's stack frame size and the three STPs are not affected by SEUs. Within the curly brackets, $\left(1 - \frac{2c}{2s + e - 2c - 6}\right)^n$ is the probability that both the original and the copy of the caller's stack frame are not affected by SEUs. $C_2^1 * \left(1 - \frac{c}{2s + e - 2c - 6}\right)^n * \left[1 - \left(1 - \frac{c}{2s + e - 3c - 6}\right)^n\right]$ is the probability that either the original or the copy of the caller's stack frame is affected by SEUs. So $\left\{\left(1 - \frac{2c}{2s + e - 2c - 6}\right)^n + C_2^1 * \left(1 - \frac{c}{2s + e - 2c - 6}\right)^n * \left[1 - \left(1 - \frac{c}{2s + e - 3c - 6}\right)^n\right]\right\}$ is the probability that at least one — the original or the copy — of the caller's stack frames is not affected.

In equation 2, the number of SEUs that occur, n , can be expressed as:

$$n = \frac{y * l}{m} * f \tag{3}$$

where y is the number of clock cycles used to execute each instruction, m is the frequency of the microprocessor, l is the average number of function instructions, and f is the SEU injection rate. Most AVR instructions require 2 clock cycles to execute, and the frequency of our ATmega644 is set to 10MHz. We now consider

Applications	l	c	s	e
Fibonacci	42	10	60	2992
Double Function Calls	54	9	30	3022

the relationship between SEU protection probability and SEU occurrence rate. To demonstrate the relationship, we collect the corresponding parameters for the three test applications using AVR Simulator IDE, as shown in Table 1. Figure 7 plots the change in SEU protection probability as a function of SEU injection rate. The x-axis represents the rate at which SEUs are injected, and the y-axis represents the corresponding SEU protection probability. Each vertical line marks where the number of SEUs begins to exceed 1 (for each application). When only one SEU occurs during a given function execution (left side of the vertical line), the SEU protection probability is constant (Delay: 99.48%, Double Function Calls: 99.71%, Fibonacci: 99.68%) because the only case the approach cannot handle is when the current frame is affected. When more than one SEU occurs during a given function execution (right side of the vertical line), the SEU

Table 1: Application Characteristics

protection probability increases because the SEUs may affect the stack frame of the current function, the stack frame sizes of the caller stored in the stack, the STPs, and stack frame copies stored in the `md` section. As the SEU occurrence rate increases, the SEU protection probability decreases, until it approaches 0. The lower the stack dynamism, the longer the function execution time, which increases the probability of SEU occurrence in the current stack frame. Low stack frame dynamism causes the SEU protection probability for Delay to drop significantly compared to the other applications.

5.3 Performance

Since the same code is injected for every function, the execution overhead is similar for all functions, varying only when an SEU is detected. Table 2 summarizes the overhead of each injected code segment. The second column lists the number of times each code segment executes (per function execution), the third column lists the number of instructions executed in each code segment, the fourth column lists the number of clock cycles spent executing each code segment, and the fifth column lists the ROM space overhead for each injected segment. S denotes the size of the (recovered) stack frame. The *CRC calculation* code segment and *STP update* code segment execute twice for each function, and the *frame copy* code segment executes either once or twice, depending on whether an SEU is detected. Each of the other code segments executes once for each function execution. Therefore, the minimum overhead introduced in terms of number of clock cycles is $62 * S + 304$, when an SEU is not detected. The worst case is $70 * S + 432$ clock cycles, when an SEU is detected. We next

Code Segment	Number of Execution	Instructions	Clock Cycles	ROM Space
CRC Calculation	2	$24*S+1$	$27*S+4$	50
CRC Save	1	13	26	26
CRC Compare	1	27	52	64
Frame Copy	1 or 2	$64+4*S$	$8*S+128$	50
Frame Size save	1	18	34	36
STP Initialization	1	16	28	32
STP Update	2	7	14	14
Total (No Recovery)	-	$48*S+154$	$62*S+304$	272
Total (Recovery)	-	$52*S+218$	$70*S+432$	272

Table 2: Execution Overhead

evaluate space overhead using the three test applications. The ROM space data was collected using *avr-size*. The results are summarized in Figure 8. The y-axis represents ROM size, in bytes. Delay and Fibonacci involve two functions, and Double Function Calls involves four. From Figure 8, we can see that the ROM overhead for the Double Function Calls application is twice the Delay and Fibonacci applications. ROM overhead is related only to the number of functions in the program. We next evaluate execution overhead. As shown in Table 2, the execution overhead for every function call is determined by the size of the stack frame. We consider the execution overhead as a function of the average number

of instructions executed between each call instruction (i.e., an inverse measure of call frequency). The execution overhead can be expressed as:

$$e = \frac{l + L}{l} \quad (4)$$

Where L is the number of injected machine instructions for each function, and l is the average number of machine instructions executed between each call instruction. As summarized in Table 2, $L = 48 * S + 154$ when no SEUs are detected, and $L = 52 * S + 218$ when an SEU is detected. The average frame size, S , is 20. The overhead results are summarized in Figure 9. The x-axis represents the average number of instructions executed between function invocations (l), and the y-axis represents execution overhead, measured as the ratio between the execution speed of the original code and the modified code. The figure shows that given the same stack frame size, execution overhead is determined by stack dynamism. The less stack dynamism, the less speed overhead. The explanation is that within a given period of time, increased function calls lead to increased execution of the injected code. The results reveal an interesting tradeoff among dynamism, protection efficacy, and performance. Increasing dynamism offers better protection, but worse performance; decreasing dynamism offers better performance, but less protection. Knowledge of this tradeoff can be used to inform the function decomposition process, enabling embedded designers to appropriately balance protection efficacy and execution overhead.

5.4 Progressive Test

In verifying our approach on physical hardware, we emulate the occurrence of SEUs by flipping random bits in the target SRAM area. To perform auditable test runs, we developed an AVR application which continuously generates an increasing integer sequence, which is then sent to the UART interface at a controllable speed. A Python program running on a desktop is used to receive the sequence and observe the impact of flipped bits by monitoring the continuity of the sequence. A timer interrupt is used to trigger the occurrence of SEUs. The interrupt service routine function generates a random address within the range of the top of the stack and the end of RAM space, excluding the stack frame of the current interrupt, and then flips the bit at this location. The bit flip frequencies are set to 10^7Hz , $1.25 * 10^6\text{Hz}$, $1.5625 * 10^5\text{Hz}$, 39062.5Hz , and 9765.625Hz .¹ An Atmega644 microprocessor is used in our experiments.

We declare (observable) failure when one of the following two situations occurs: (i) The AVR application stops generating integers; or (ii) the integer sequence received by the Python program becomes discontinuous. We monitor the integer sequence and record the maximum count before failure. The experimental results are summarized in Figure 10. The x-axis represents the SEU injection frequency, and the y-axis represents the maximum count received by the Python program. The figure shows that as the SEU injection frequency increases, running time to failure decreases. This is explained as follows: As the SEU injection frequency increases, the probability that an SEU occurs in a critical area

¹ These frequencies are derived from the built-in timer prescaler of the Atmega644, at 1, 8, 64, 256, and 1024, respectively

increases. When the frequency is extremely high (e.g. approximate 10 MHz), the program can hardly send any values. However, the observed SEU occurrence rate in outer space is approximate $10^{-6} SEU/bit-Day$ [26]. Given the total RAM size of Atmega644 is 4K Bytes, the SEU occurrence rate of Atmega644 is 0.0032 SEU/day, which is significantly lower than the lowest frequency (9765.625 SEU/second) that we used. So this situation will be extremely rare in a realistic scenario.

6 Conclusion

The single event upset is among the most common types of system faults introduced by radiation, posing significant risk to spacecraft embedded systems. Modern approaches to guarding against such faults often introduce additional hardware to detect and correct SEU errors in target systems. In this paper, we present a software-only approach to protecting embedded system memory from SEUs.

Our approach focuses on the system stack, which is the most important and dynamic region in memory. The stack is protected by injecting auxiliary assembly code within the target program. The prototype implementation is based on the AVR architecture, but is easily adapted to other architectures. Analytical and experimental results show that our approach detects and corrects SEU errors as expected.

A study on protection efficacy has been provided, analyzing the probability of successful SEU protection as SEU frequency is increased. Experimental results for both ROM and execution (speed) overhead have been provided, using three applications with different degrees of stack dynamism. Since the size of the injected code is fixed, space overhead depends only on the number of functions in the target program and the size of each function. Speed overhead depends largely on function frame size and stack dynamism, as well as the occurrence rate of SEUs. Results show that for typical programs, our approach achieves a stack protection success rate of over 99%.

Future Work. Our future work follows four tracks. The first is focused on protecting global portions of RAM. In our current design, we ignore the `.data` and `.bss` sections used to store global and static variables. Since global and static variables are commonly used in embedded applications, introducing protection to these sections will improve the utility of our approach. The second involves introducing compression to the stack frame copy process. In our current design, stack frames are directly copied. Although compression will increase ROM and execution (speed) overhead, RAM usage and the probability that the stack frame copies are affected by SEUs can be reduced. Third, we plan to extend our approach to other GCC optimization levels. In the current design, optimization level option `-O0` is used. However, other options, such as `-O2` or `-Os`, are frequently used by developers. Applying our design to other levels involves studies on assembly code generated with other optimization levels and will further improve the utility of our approach. Finally, we plan to add support for external RAM. Internal RAM is a valuable resource in embedded systems. Our approach uses the internal RAM to store the stack frame copies, reducing the RAM space

available for the target program. Adding external RAM can provide more space to store stack frame copies and offers more flexibility in future designs.

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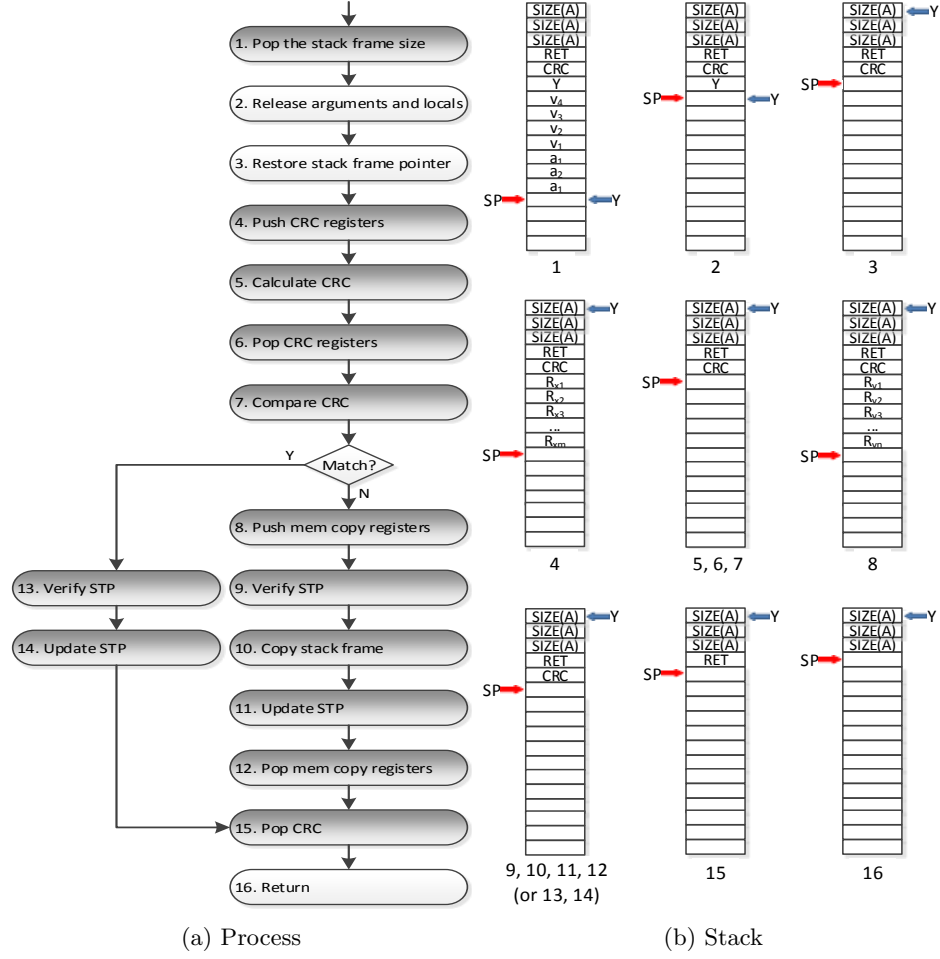


Fig. 5: Modified Function Return Process

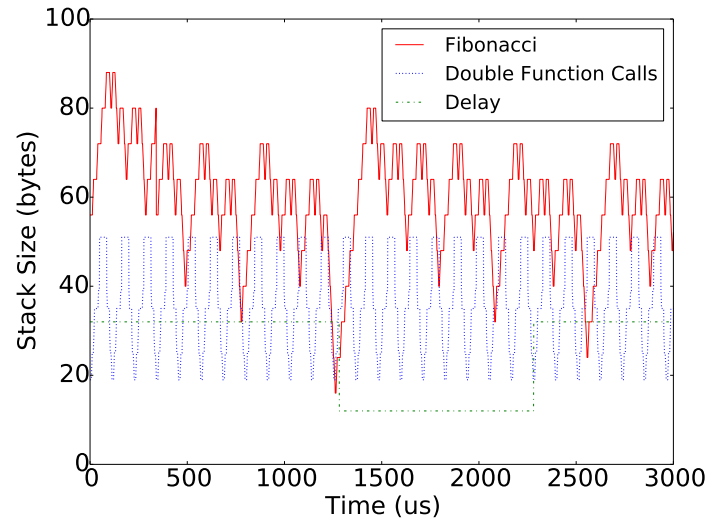


Fig. 6: Stack Usage of Test Applications

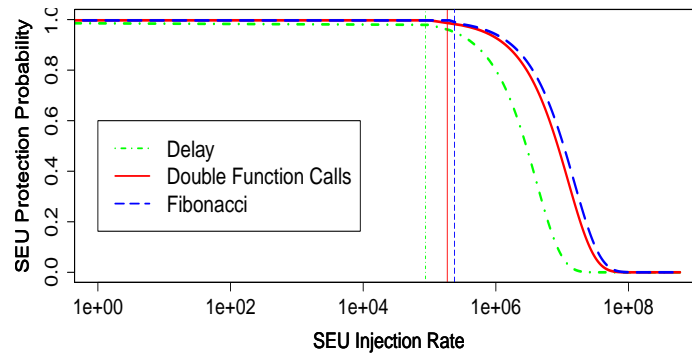


Fig. 7: SEU Protection Probability

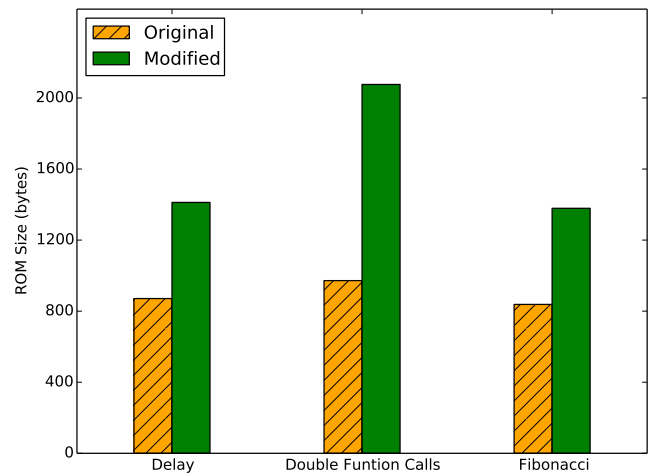


Fig. 8: ROM Overhead

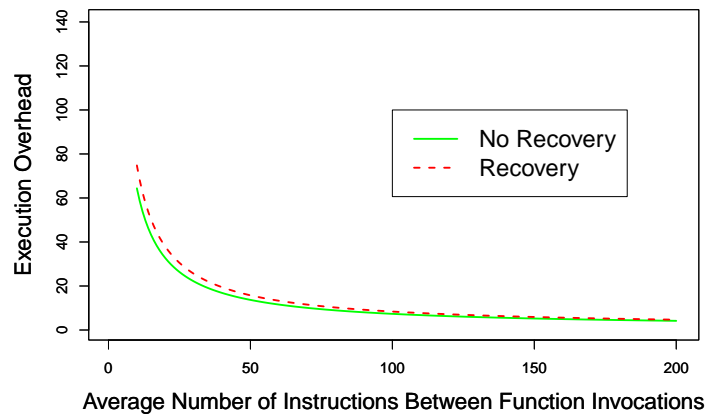


Fig. 9: Execution Overhead

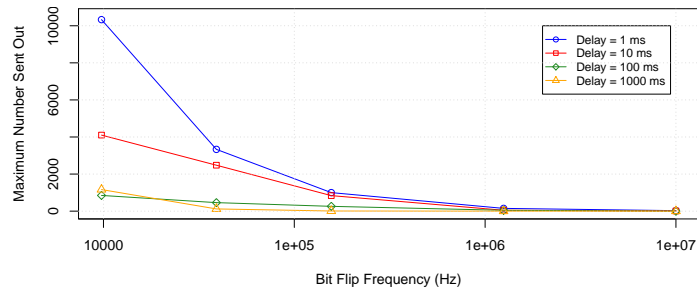


Fig. 10: SEU Experiment Results