

# Installation Guide / Wall Panels

## Jointless or Dry-Stacked Installation (Read Prior to installation)

The STACK STONE system is a jointless / dry stacked installation where panels and corners fit tightly together without grouted joints.

## Materials

### ***Weather Resistant Barrier: (where required)***

All exterior surfaces require a water/weather resistant barrier before installing STACK STONE Panels. This barrier must meet local building codes, UBC standard Code 141 regarding waterproof building paper or asphalt saturated building felt.

Rigid noncorrosive flashing is required for exterior wall use.

### ***Lath or Wire Mesh: {Where required}***

Install a 2.5 lbs. diamond mesh expanded metal lath or an 18 gauge woven wire mesh: Exterior applications will require a galvanized metal lath, however a non galvanized black metal lath may be used for interior applications. Overlap lath sides by not less than 3/8 in. and lath ends by not less than 1 in. Attach the lath using galvanized nails or staples 6 in. on center and 16 in.

Horizontally, penetrating studs to a minimum of 1 in. Continuously wrap metal lath a minimum of 16 in. around all outside and inside corners.

### ***Scratch coat:***

Apply a 1/2 in. thick scratch coat of mortar over the metal lath. Use a toothed scraper, notched trowel or small piece of lath to lightly rake horizontal grooves in the scratch coat, and allow the mortar to set. Mortar should be mixed to a firm but workable consistency. STACK STONE Systems recommends type “N” or “S” mortar combined with a bonding agent\*\*

(see architecture specification document for additional information). It is recommended that the scratch coat dry for at least 24 hours. Certain weather conditions may require that the scratch coat is moistened prior to the installation of the STACK STONE panels.

**\*\* Integral bonding agent meeting ASTM C 9322 or ASTM C 1059 type ii. Refer to manufacturers' instructions for mix ratio\*\***

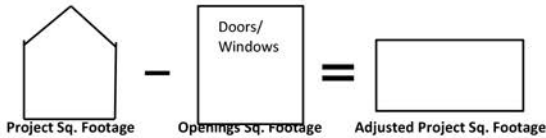
## Tools

- Masonry Trowel
- Wheel Barrow
- Buckets
- Masonry Hammer
- Dust Mask
- Tuck Pointer
- Whisk Broom
- Sponge
- Water
- Chalk Line
- Plumb Bob
- Circular Saw with Carbide or Diamond Tip Blade
- Gloves
- Pneumatic stapler or screw gun
- Safety Glasses
- Finishing Trowel
- Grout Bag
- Stapler
- Metal Shears
- Utility Knife
- Measuring Tape
- Level
- Concrete Hoe
- Wet Saw With Carbide or Diamond Tip Blade

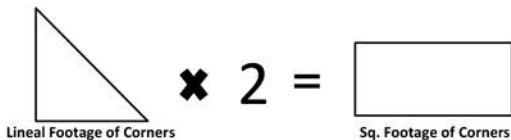
## Installation Guide / Wall Panels

### Estimating Stone Quantities Needed

Panels (flats) and Corners can be used for all installations. Panels are applied to the flat wall surface and are ordered per piece. Each piece is one square foot (6" x 24"). Corners are applied to outside or inside corners and are ordered in square feet. Each corner comes in two pieces, 6" x 8" and 6" x 16" with the two combined equaling one square foot.

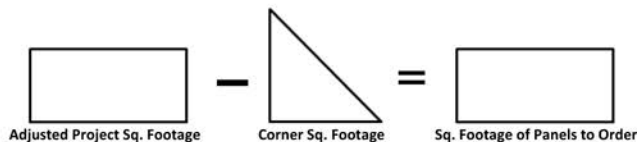


1. Determine the total project square footage by multiplying the length by the height of each surface area to be covered and then deduct the area of all openings such as doors and windows.



2. Determine the lineal footage of corner stones needed for the project by measuring the lineal feet of corner areas to be covered including. Don't forget to include any doorways, indents, notches, etc that will require corners.

3. Determine the square footage of corners required for the project by multiplying the lineal footage of corner stones by two. (One lineal foot of corners equals two square feet of LEDGE STONE corner panels).



4. Subtract the corner square footage from the total project square footage (point 1). This will give you the square footage of panels (flats) required. However, some extra quantities of flats is desirable for best fitting and for cutting and trimming.

5. Add 5-10% extra as a buffer

### Estimating Work Sheet

## ***Installation Guide / Panels***

---

### ***Preparation of Surface***

#### **1. Clean.**

Always make sure that the surface that STACK STONE panels will be applied to is clean.

#### **2. Weather resistant Barrier: (where required)**

All exterior surfaces require a water/weather resistant barrier before installing STACK STONE panels. This barrier must meet local building codes, UBC standard Code 141 regarding waterproof building paper or asphalt saturated building felt. Rigid noncorrosive flashing is required for exterior wall use.

#### **3. Lath or Wire Mesh: (Where required)**

Install a 2.5 lbs. diamond mesh expanded metallathor an 18 gauge woven wire mesh: Exterior applications will require a galvanized metal lath; however a non-galvanized black metal lath may be used for interior applications. Overlap lath sides by not less than 3/8 in. and lath ends by not less than 1 in. Attach the lath using galvanized nails or staples 6 in. on center and 16 in. horizontally, penetrating studs to a minimum of 1 in. Continuously wrap metal lath a minimum of 16 in. around all outside and inside corners.

#### **4. Scratch coat:**

Apply a 1/2 in thick scratch coat of type “N” or “S” mortar with a bonding agent over the metal lath. Use a toothed scraper, notched trowel or small piece of lath to lightly rake horizontal grooves in the scratch coat. Allow scratch coat dry for at least 24 hours.

#### **5. LEDGE STONE Panel:**

Always make sure that the back of each STACK STONE panel is clean and free from stone dust. This can easily be done by wiping the back of the panel with a damp rag. Cutting STACK STONE panels will create dust and should be worked on outside. Clean the back of all panels after cutting them. Only cut STACK STONE Panels with a wet saw.

**Note:** Mortar should be mixed to a firm but workable consistency. STACK STONE Panel systems recommends type N or S mortar combined with a bonding agent\* \*\* (see architecture specification document for additional information). It is recommended that the scratch coat dry for at least 24 hours. Certain weather conditions may require that the scratch coat is moistened prior to the installation of the STACK STONE Panels.

**\*\* Integral bonding agent meeting ASTM C 9322 or ASTM C 1059 type ii. Refer to manufacturers' instructions for mix ratio.\*\***

### ***Installation of STACK STONE Panels:***

#### **1. Always follow and check your local Building code requirements.**

STACK STONE Panels should only be applied to structurally sound surfaces incorporating good building practices. Please note that the assistance of a professional contractor or engineer may be needed to evaluate your installation or the soundness of your installation back up wall. A contractor or engineer can also provide important information regarding local building codes, seismic building codes, institutional building codes, and installations

## ***Installation Guide / Panels***

---

### **2. Install the Corner Pieces First**

Start from the bottom and work up. The corner pieces come in 8" and 16" lengths. You should alternate these in opposite directions on the corner. It is also recommended to layout the STACK STONE Panels to make sure that the pattern will meet your needs.

### **3. Apply Mortar**

Using a mason's trowel, cover the entire back of all panels completely with a *W'* thick, even layer of mortar.

### **4. Secure the Stone to the Wall**

The stone needs to be pressed firmly against the scratch coated wall to ensure a sound bond. It is suggested to keep the stonework free from mortar dropping and mortar smears as much as possible. Mortar droppings can be removed with a damp cloth.

### **5. Wetting the Stone and Substrate**

Under certain conditions, the stone and substrate may need to be wetted. If the stone is being installed onto a very hot /dry surface or in a hot/dry climate, the stone and wall surface should be wet to prevent excessive absorption of moisture from the mortar. This can be done by spraying water on the wall surface and back of stone.

### **6. Lay the Panels in an Offset Fashion**

I.e. different lengths of panels and staggered joints as this will reduce the appearance of the vertical joints.

### **7. For Cold Weather Situations**

Applications should be protected from temperatures below freezing, so the mortar may set up properly as recommended in section "2101.3 Cold weather construction" of the international Building Code.

### **8. Cleaning**

After 36 hours, it is suggested to wet the stone down with water and then apply a mild cleaning detergent with a soft bristle brush to remove any dirt or mortar smear left from the installation.

**\*\*\*Do not use any type of acid\*\*\***

### **Completion**

1. **Stone** is a natural product that "breaths". It does absorb oil, water and other substances that are in contact with the stone. Sealing is not necessary but may be desirable for attaining deeper and enhanced colors. Sealants are recommended for interior use where water, oil, or food stuffs may be in contact with the stone.

2. The sealer should be tested on small loose "trial" pieces prior to a large area application.

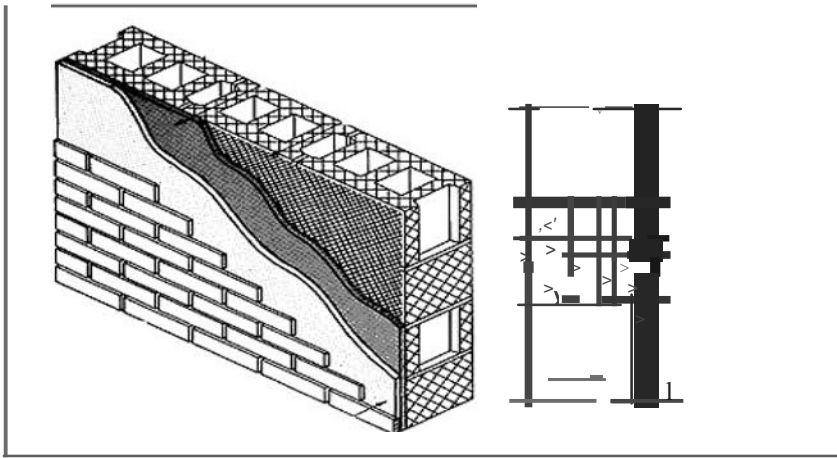
## ***Installation Guide / Panels***

### ***Exterior Framed Back Up Wall***

***(Includes wood stud and steel stud framing Fig.1)***

An exterior sheathing is required to provide a base for the application surface. This sheathing must meet local building codes for use as an acceptable exterior product which can include plywood, green treated plywood, and rigid composite board, and flush metal siding. Cover sheathing with weather resistant vapor barrier.

**Figure 1**



- 1. Sheathing**
- 2. Weather Resistive Barrier**
- 3. Galvanized Metal Lath**
- 4. Mortar**
- 5. STACK STONE Panels**

## ***Installation Guide / Panels***

### ***New Concrete Masonry Wall***

***(Includes new concrete block or newly poured concrete wall Fig.2)***

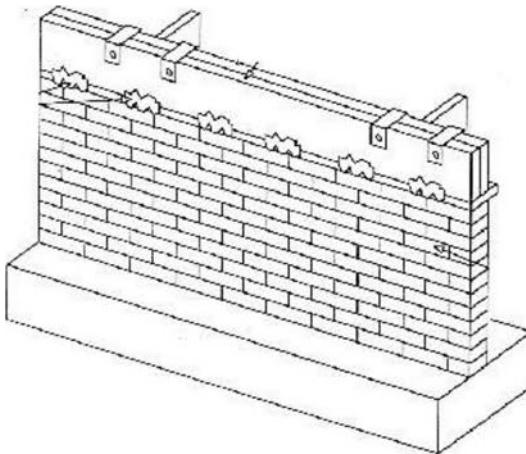
No special preparation is required for a concrete block wall. When working with a poured concrete wall, it is important to take extra time to examine the entire surface as it may have areas of form release agents on the concrete surface. To remove this oil, apply and etch areas with muriatic acid, rinse thoroughly and/or score the area with a wire brush. After these surfaces are cleaned, rinsed and allowed to dry, the STACK STONE material can be installed directly to the concrete wall.

### ***Existing Concrete Masonry Wall***

***(Includes sealed/ painted concrete or brick work Fig.2)***

Sandblast the surface to remove any paint or sealer. Rinse thoroughly. Once the surface has dried, LEDGE STONE material can be applied directly to the clean surface. If this application is not reasonable, another option is to apply expanded metal lath to the painted or sealed surface with concrete screws or nails.

**Figure 2**



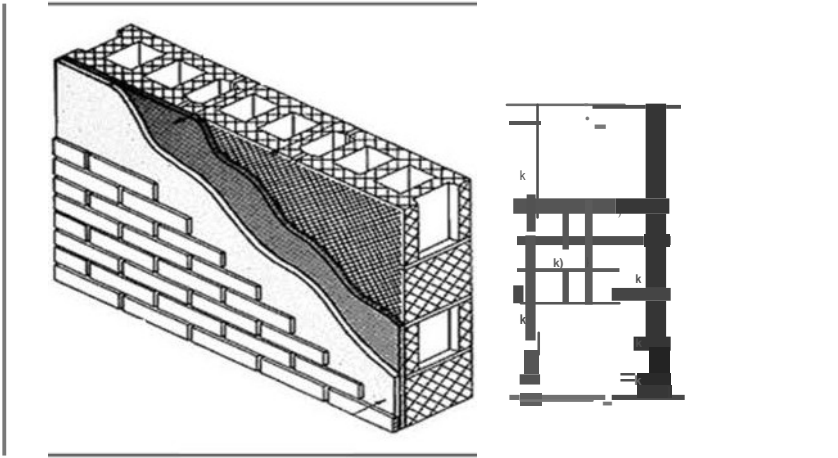
- 1. Mortar applied directly to untreated masonry, concrete or block.**
- 2. STACK STONE Panels**

## Installation Guide / Panels

### Rigid insulation (See Fig.3)

Install the expanded metal lath as specified by the manufacturer's insulated Forms. Concrete fasteners that secure the expanded metal lath to the wall need to be long enough to penetrate clear through the insulation and secure into the cured poured concrete wall. Apply 1/2" thick scratch coat.

Figure 3



1. Rigid Insulation Board
2. Weather Resistive Barrier
3. Galvanized Metal Lath
4. Mortar
5. STACK STONE Panels

**\*\* substrates and job conditions will vary greatly from site to site, therefore it is the responsibility of individual project engineers to review and approve the suitability of mechanical anchors (wall ties) and the structural integrity of surfaces to be veneered \*\***