L1-L2申请信息 flg=1

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准gk |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 heat\_no |
| ZHONGLIANG | Int | 62.0 | 重量wegith |
| RIQI | Array[0..18] of Char | 66.0 | 日期 print\_date |
| PAIHAO | Array[0..30] of Char | 86.0 | 牌号mtrl\_no |
| GUIGE | Array[0..39] of Char | 116.0 | 规格spec |
| GOUHAO | Array[0..19] of Char | 146.0 | 钩号merge\_sinbar |
| ZHISHU | Int | 166.0 | 支数num\_no |
| BANCI | Int | 170.0 | 班次classes |
| Spare1 | Int | 194.0 | 备用 |
| Spare2 | Char | 210.0 | 备用 |

L2-L1反馈信息 flg=2

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L2-L1反馈信息 flg=3 反馈信息失败数据库无数据

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L2-L1反馈信息 flg=4 成功反馈信息，数据库数据低于15条

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L1-L2申请打印 flg=11 print\_num=1或者2

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L2-L1打印完成 flg=12 print\_num=1或者2

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L2-L1打印失败 flg=13 print=1或者2 （画面报警）（两台打印机都连不上）

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L1-L2打印故障更换打印机重新打印 flg=11 print=1时打印机1打印并将打印机2提示故障报警.（打印机反馈打印成功，实际没检测到标牌，更换打印机重新申请打印。）

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L1-L2标识系统完成 flg=31全部完成

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |

L2-L1标识完成确认flg=35

|  |  |  |  |
| --- | --- | --- | --- |
| Flg | Int | 0.0 | 1 |
| Print\_Num | Int | 2.0 | 1或者2 |
| ID | Array[0..11] of Char | 4.0 |  |
| BIAOZHUN | Array[0..29] of Char | 16.0 | 标准 |
| LUHAO | Array[0..14] of Char | 46.0 | 炉批号 |
| ZHONGLIANG | Int | 31.0 | 重量 |
| RIQI | Array[0..18] of Char | 69.0 | 日期 |
| PAIHAO | Array[0..30] of Char | 88.0 | 牌号 |
| GUIGE | Array[0..39] of Char | 118.0 | 规格 |
| GOUHAO | Array[0..19] of Char | 148.0 | 钩号 |
| ZHISHU | Int | 168.0 | 支数 |
| BANCI | Int | 176.0 | 班次 |
| Spare1 | Int | 180.0 | 备用 |
| Spare2 | Char | 200.0 | 备用 |