

# Control Stabilization for Bi-Quadcopter Payload Delivery System

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# Presentation Overview

- Motivation
- Related Work
- Dynamic Modelling
- Simulation
- Firmware Alterations
- PID Tuning
- Adaptive Controller

# Drone delivery has a wide range of applications



[1]



[2]

[1] Annierpalmer, "Amazon's Drone Delivery Unit hit with layoffs just as 10-year-old project finally launches," CNBC, <https://www.cnbc.com/2023/01/20/amazon-drone-unit-hit-with-layoffs-as-long-awaited-program-launches.html> (accessed Oct. 9, 2023).

[2] "Drone payloads to become vital in supplying medicines, test results in COVID-19 pandemic - GPS world," GPS World - The Business and Technology of Global Navigation and Positioning, <https://www.gpsworld.com/drone-payloads-to-become-vital-in-supplying-medicines-test-results-in-covid-19-pandemic/> (accessed Oct. 9, 2023).

**Our goal is to improve drone delivery system capacity through dual drone coordination**



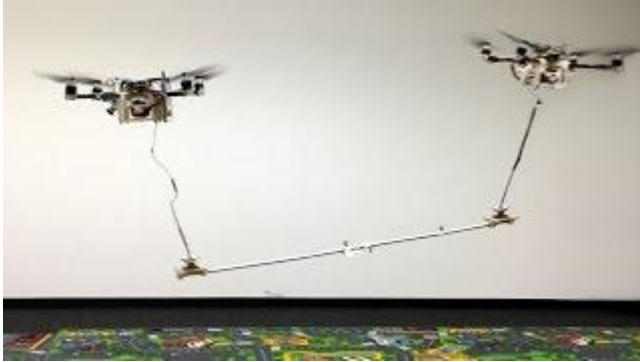
# Features of the Dual Drone Coordination

- Dual Drone Control
- Stable Flight
- Dynamic Reconfiguration
- Payload Pickup/ Delivery



# Design Inspiration:

## Collaborative payload carrying



Collaborative transport without communication between drones

Controller

Linear Quadratic Regulator (LQR)

Hardware

Sensing - standard fisheye lens USB camera, Pixhawk PX4 IMU

Odroid XU4 microcontroller

[3] H. Xie, K. Dong and P. Chirattananon, "Cooperative Transport of a Suspended Payload via Two Aerial Robots With Inertial Sensing," in *IEEE Access*, vol. 10, pp. 81764-81776, 2022, doi: 10.1109/ACCESS.2022.3194932.

# Design Inspiration:

## Autonomous Rigidly Attached Quadcopters



[4] D. G. Morín, J. Araujo, S. Tayamon and L. A. A. Andersson, "Autonomous Cooperative Flight of Rigidly Attached Quadcopters," 2019 International Conference on Robotics and Automation (ICRA), Montreal, QC, Canada, 2019, pp. 5309-5315, doi: 10.1109/ICRA.2019.8794266.

Rigidly attached quadcopters

Controller

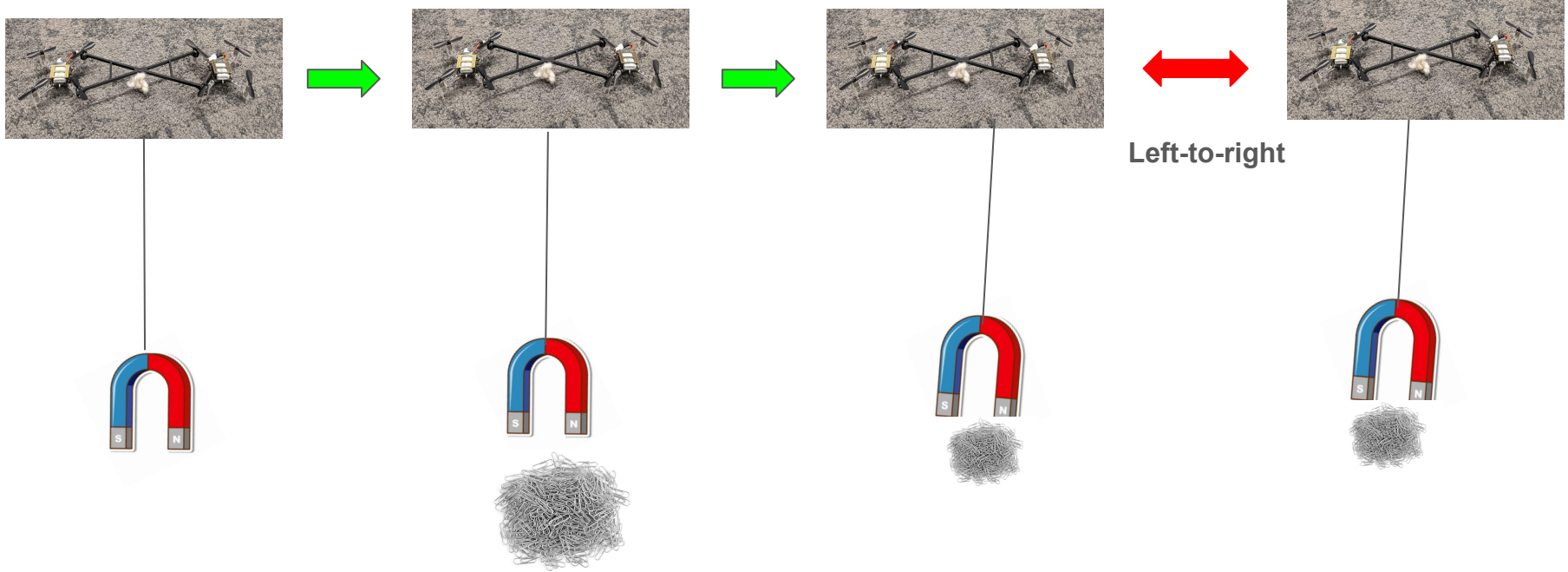
Proportional Integral Derivative (PID)

Hardware

Sensing - MOCAP, IMU

Crazyflie onboard microcontroller  
STM32F405

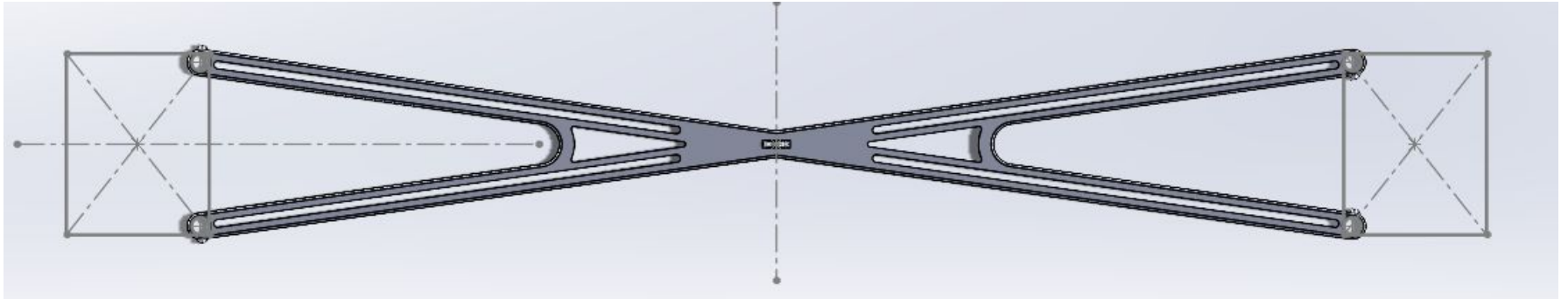
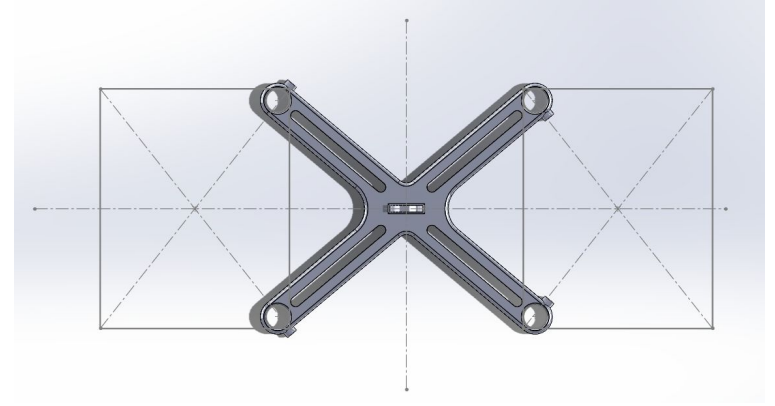
# A successful demo would involve stable take-off, flight and payload pickup





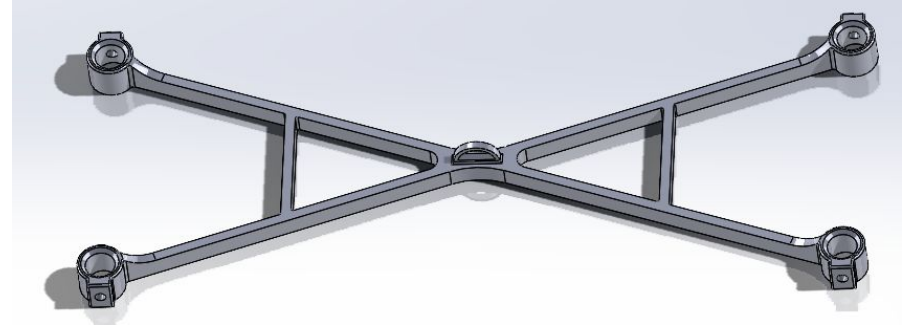
# 3D Truss Model

- Short model original design
  - Not a significant controls challenge
- Long Truss
  - Tradeoffs of weight and length



# Changes to the Truss

- Settled on final design with similar weight to our short truss
- Sufficiently stable and lightweight enough to carry significant payload



Density = 0.001000 grams per cubic millimeter

Mass = 7.931425 grams

Volume = 7931.425432 cubic millimeters

# Dynamics Recap

- Utilizing Euler angles, Lagrangian Dynamics
- Decision made to operate in the body frame, consistent with default commands
- Model easy adjusted to new wrench representations, or additional drones

$$\mathbf{R}_{GB} = \mathbf{R}(\phi)\mathbf{R}(\theta)\mathbf{R}(\psi) = \begin{pmatrix} \cos(\psi)\cos(\theta) & \cos(\theta)\sin(\psi) & -\sin(\theta) & x \\ \cos(\psi)\sin(\phi)\sin(\theta) - \cos(\phi)\sin(\psi) & \cos(\phi)\cos(\psi) + \sin(\phi)\sin(\psi)\sin(\theta) & \cos(\theta)\sin(\phi) & y \\ \sin(\phi)\sin(\psi) + \cos(\phi)\cos(\psi)\sin(\theta) & \cos(\phi)\sin(\psi)\sin(\theta) - \cos(\psi)\sin(\phi) & \cos(\phi)\cos(\theta) & z \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$\mathcal{L} = T - V \quad \frac{d}{dt} \left( \frac{\partial \mathcal{L}}{\partial \dot{q}_i} \right) - \frac{\partial \mathcal{L}}{\partial q_i} = Q_i$$

# Dynamics Model

Control Vector (Before Condensing)  $u = [F_1, F_2, F_3, F_4, F_5, F_6, F_7, F_8, \tau_1, \tau_2, \tau_3, \tau_4, \tau_5, \tau_6, \tau_7, \tau_8]$

12x8 [Top 8 Rows are Zero]

B Matrix ==

$$\begin{bmatrix} 0.001838 & 0.001838 & 0.001838 & 0.001838 & 0.001838 & 0.001838 & 0.001838 & 0.001838 \\ -0.000369 & 0.000369 & -0.000369 & 0.000369 & -0.000369 & 0.000369 & -0.000369 & 0.000369 \\ 0.119682 & 0.119682 & -0.119682 & -0.119682 & 0.119682 & 0.119682 & -0.119682 & -0.119682 \\ 0.001371 & 0.001371 & 0.001371 & 0.001371 & -0.001371 & -0.001371 & -0.001371 & -0.001371 \end{bmatrix}$$

Condensed from [12,16]  
to [12,8] utilizing ratios  
from single drone paper

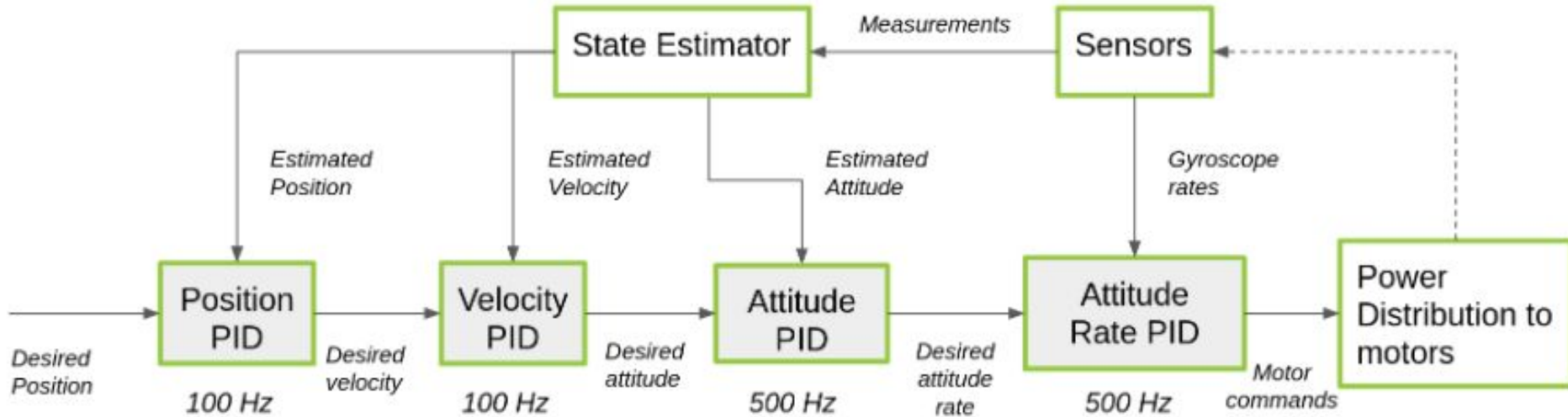
\*Other SS Matrices  
1s and 0s

Control Vector  $u = [\Omega_1, \Omega_2, \Omega_3, \Omega_4, \Omega_5, \Omega_6, \Omega_7, \Omega_8]$

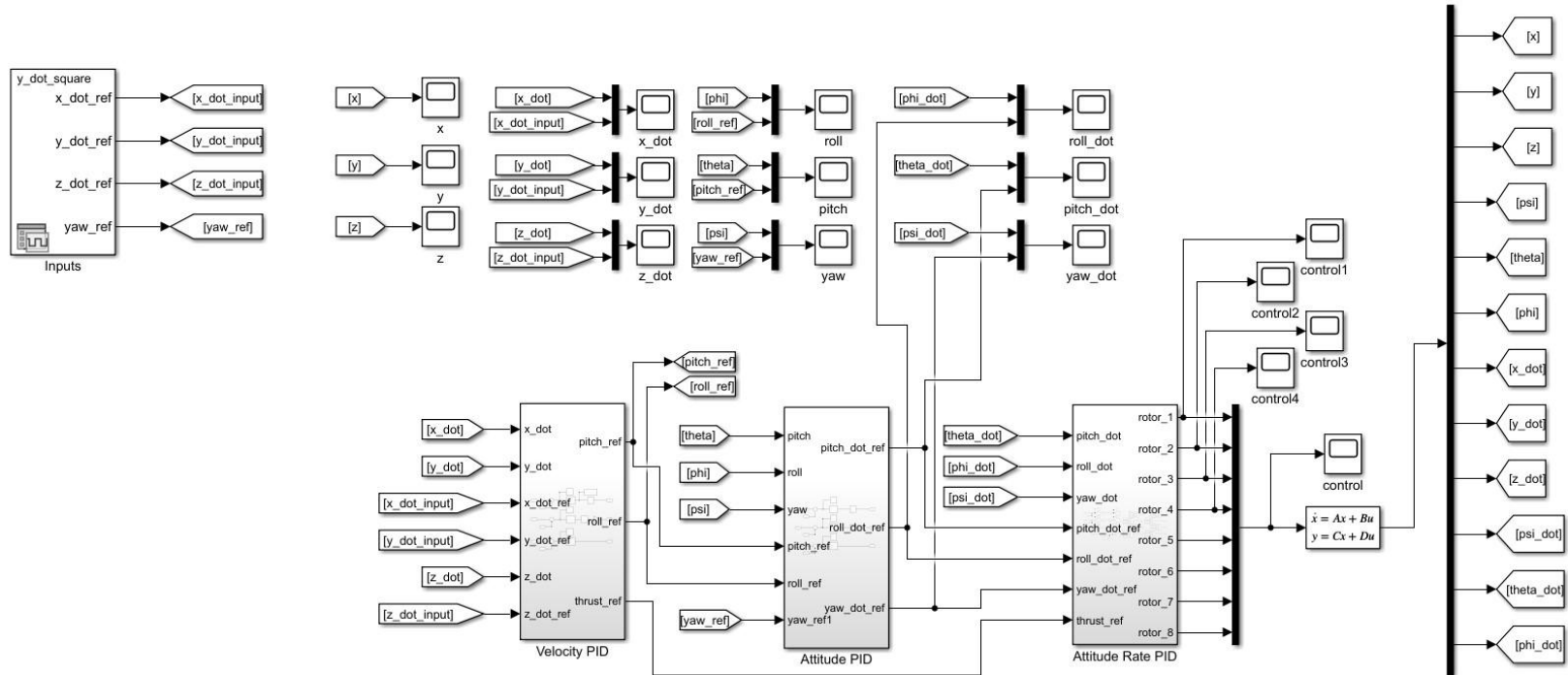
State Vector  $x = [x, \dot{x}, y, \dot{y}, z, \dot{z}, \phi, \dot{\phi}, \theta, \dot{\theta}, \psi, \dot{\psi}]$

# Simulation

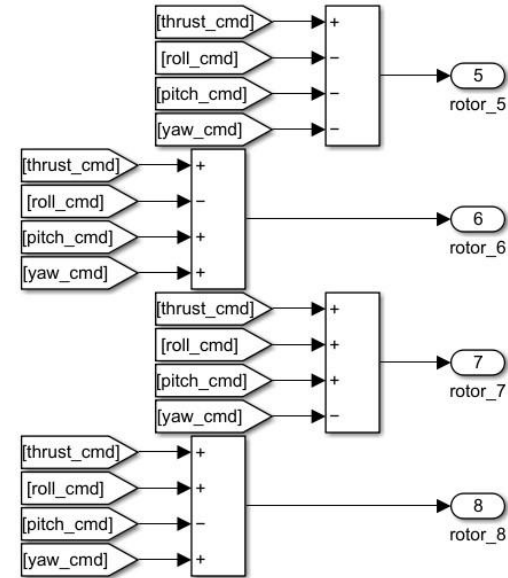
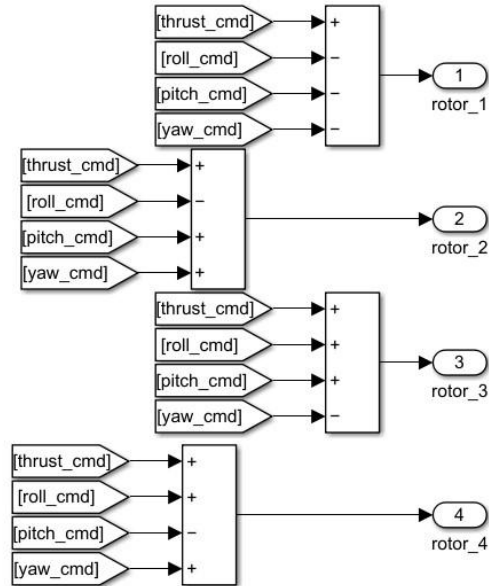
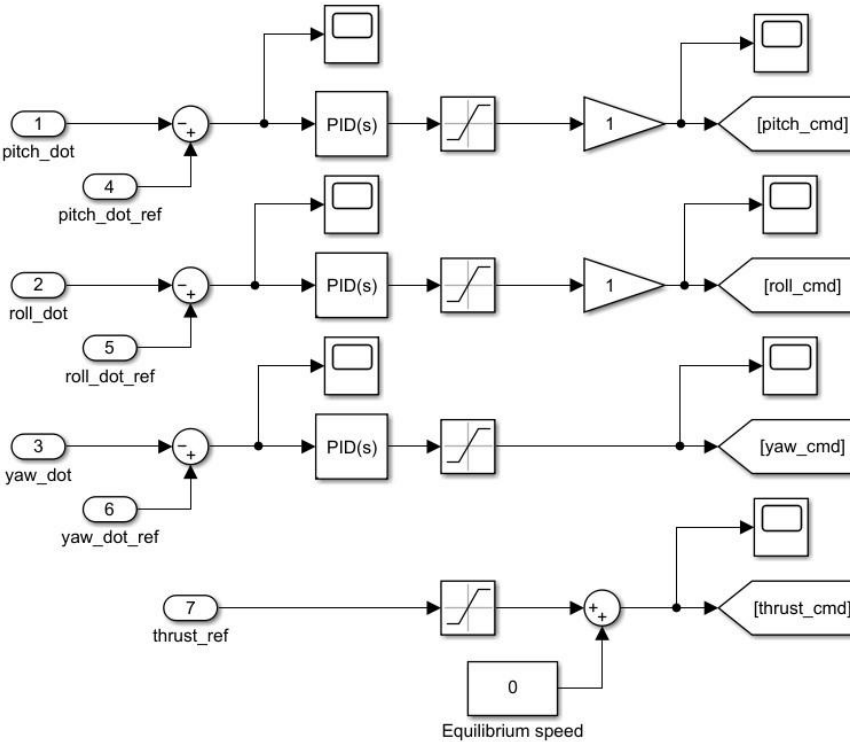
- The controller is 3 cascaded PID controllers.



# Simulation



# The attitude rate controller was the most impactful.



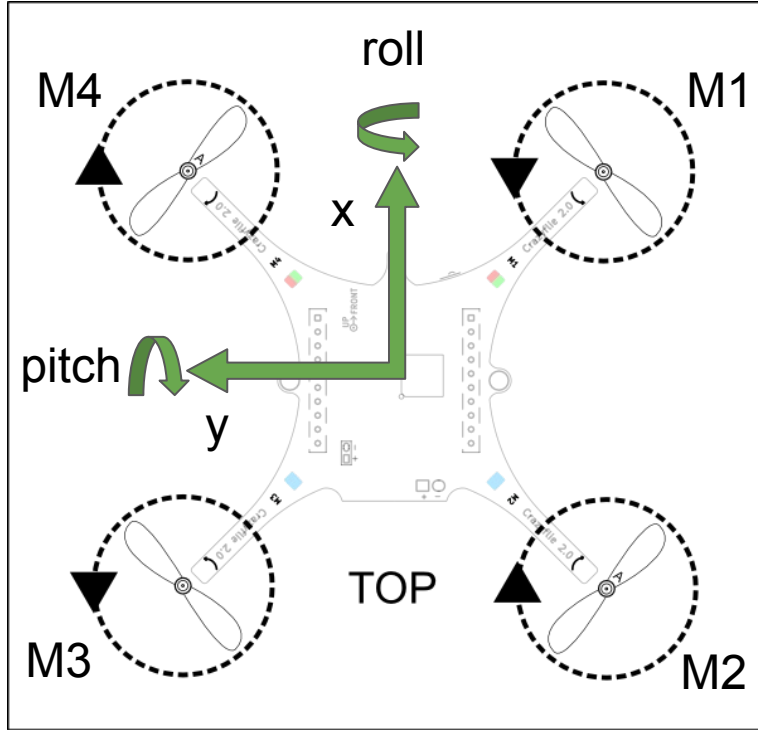
# Swarm Flight - Overview

- Need to send commands to both drones simultaneously
- Control 2 drones with 1 radio using Swarm module
  - Flash **different address** on to drone
- Send commands to drones using Motion Commander (made possible by Flow Deck)
- Allows commands such as: Forwards 0.5m, turn left 90 deg, right 1 m... etc
- Sends **purely velocity setpoints**
  - Positional error accumulates





# Firmware - Original Power Distribution (PWD)



M1: Thrust - Roll + Pitch + Yaw

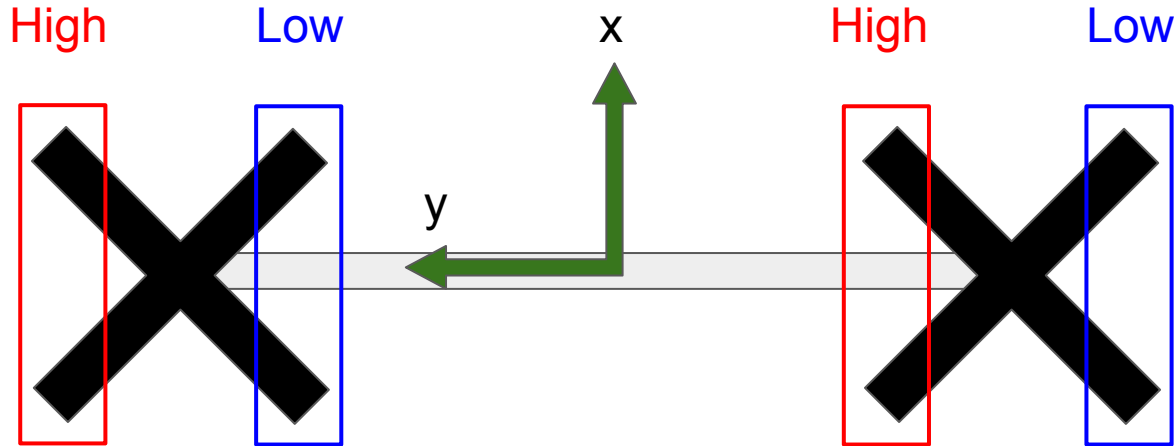
M2: Thrust - Roll - Pitch - Yaw

M3: Thrust + Roll - Pitch + Yaw

M4: Thrust + Roll + Pitch - Yaw

# Firmware Modification - Existing PWD

Existing (Roll):

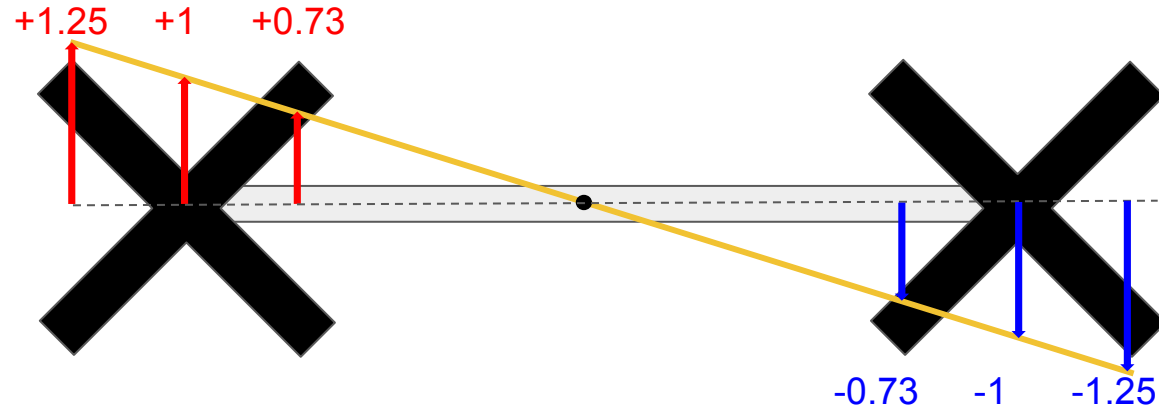


# Firmware Modification - Flight Test (Existing PWD)



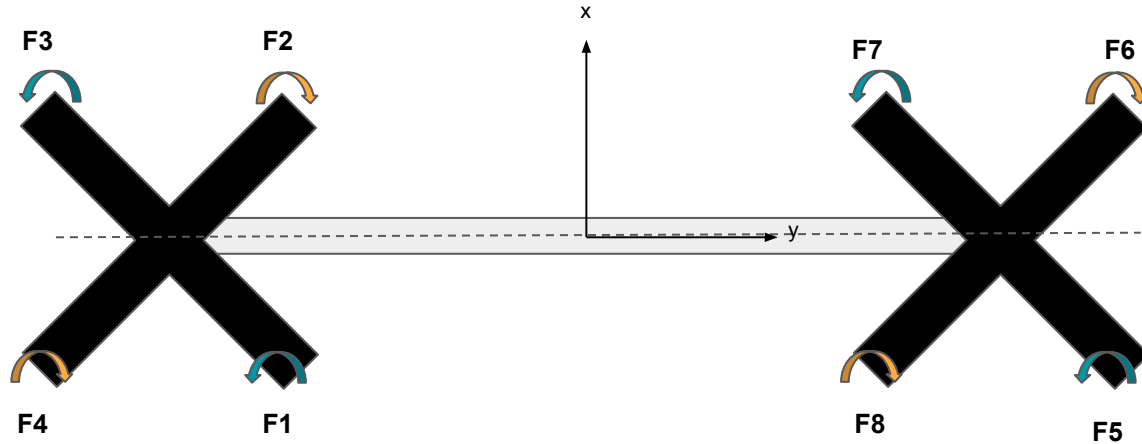
# Firmware Modification - Linear PWD

Linear (Roll):



# Firmware Modification - Linear PWD

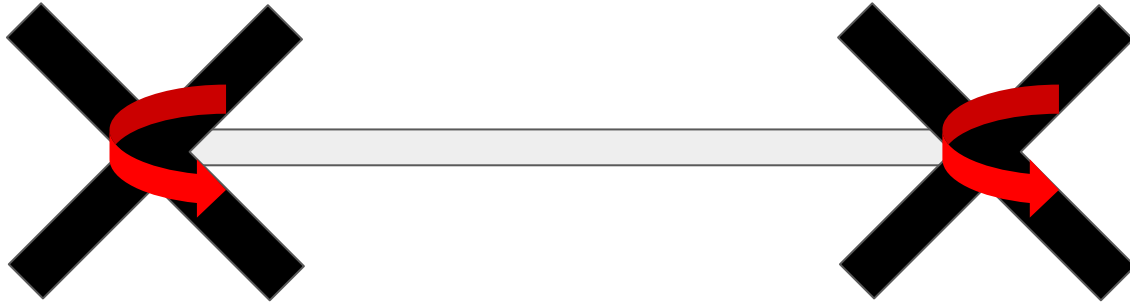
Linear (Roll):



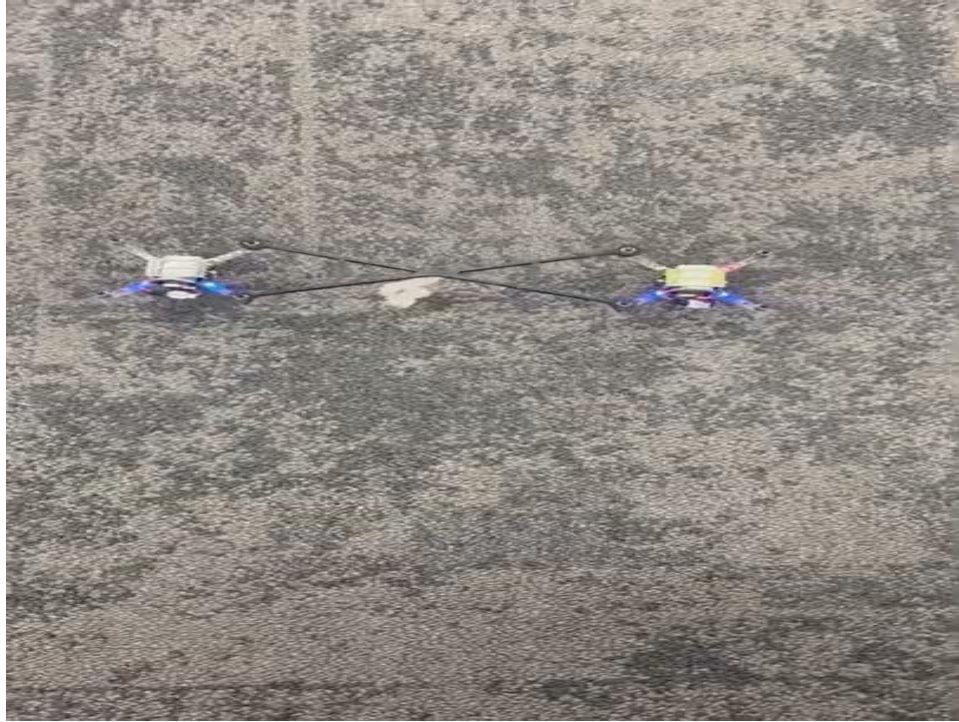
# Firmware Modification - Flight Test (Linear PWD)



## Firmware Modification - Yaw



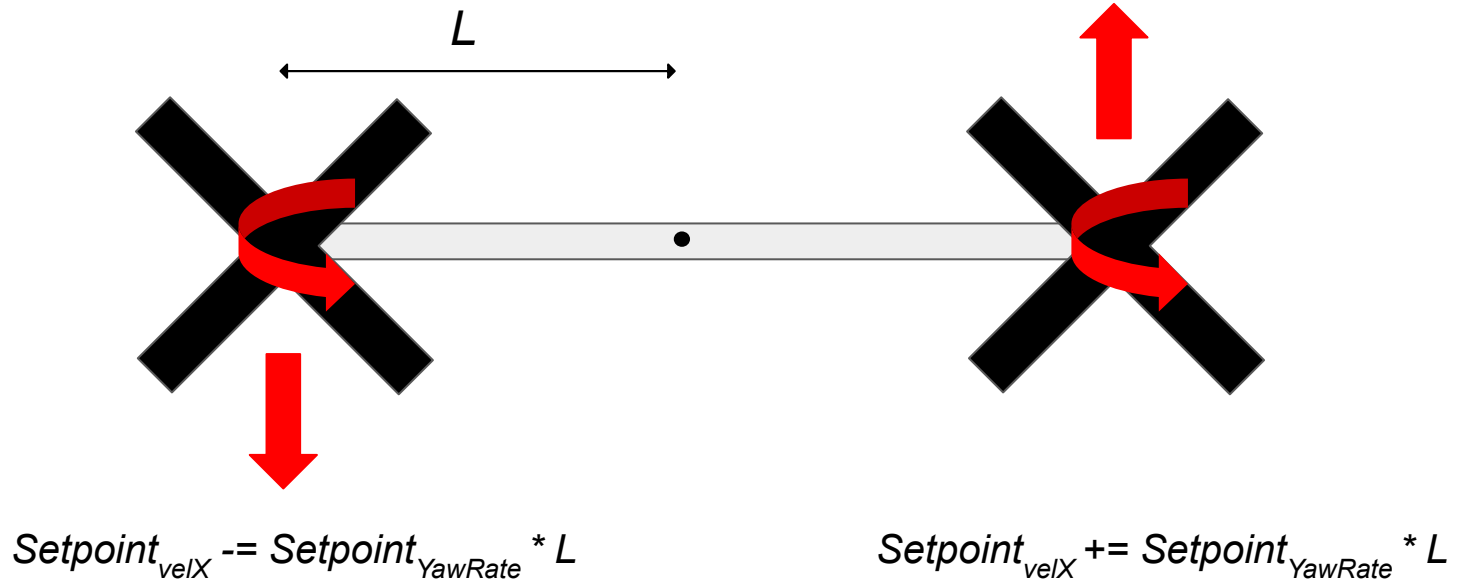
## Firmware Modification - Yaw Test (Default Yaw)





# Firmware Modification - Yaw Setpoint Adjustment

Setpoint Adjustment:

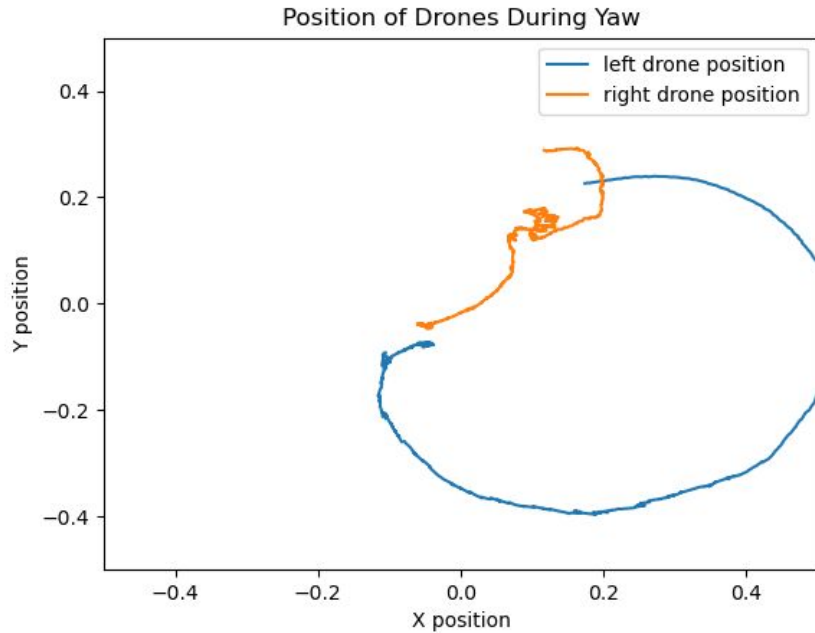


## Firmware Modification - Yaw Test (Setpoint Adjusted)

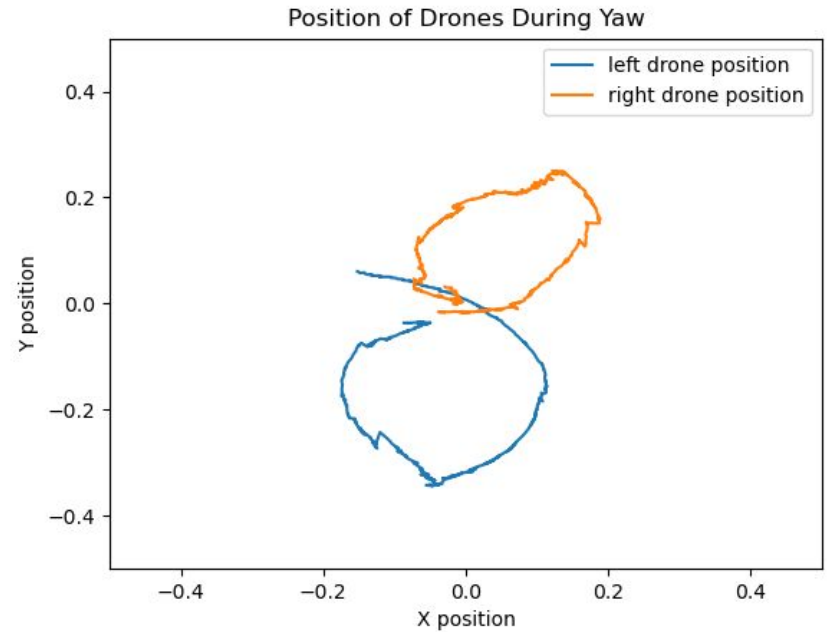


# Firmware Modification - Yaw Comparison

## No Setpoint Change

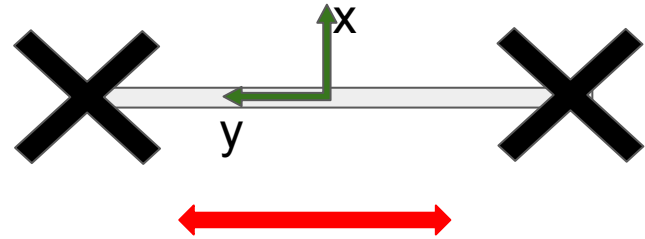


## With Adjusted Setpoint



# Controller Tuning

- From hardware testing, unstable maneuvers are
  - Sideways translation (roll)
- Attitude Rate PID
- Challenges
  - Abrupt changes in direction create instability
  - Swinging payload introduced general instability in flight



# PID Tuning Steps

Analyze MOI Ratio

Get intuition of PID changes based on change in Moment of Inertia (MOI)

Tuning in Simulation

Tune controller in Simulation

Tuning on Hardware

Test values from Simulation and fine tune

Tuning with Mass

Tune for PID given a certain payload

# New Force MOI Ratio

- Needed a simple, easily updated model to guide tuning
- Came up with ratio method utilizing wrench and inertia definitions
- Mixed results, but gave insight into relative PID increases on each axis

$$\begin{pmatrix} 0 \\ 0 \\ F_1 + F_2 + F_3 + F_4 + F_5 + F_6 + F_7 + F_8 \\ -F_1 L_{y_{ir}} - F_4 L_{y_{ir}} - F_5 L_{y_{ir}} - F_2 L_{y_{or}} - F_8 L_{y_{ir}} - F_3 L_{y_{or}} - F_6 L_{y_{or}} - F_7 L_{y_{or}} \\ F_1 L_{x_{ir}} - F_4 L_{x_{ir}} + F_5 L_{x_{ir}} + F_2 L_{x_{or}} - F_8 L_{x_{ir}} - F_3 L_{x_{or}} + F_6 L_{x_{or}} - F_7 L_{x_{or}} \\ \tau_1 - \tau_2 + \tau_3 - \tau_4 + \tau_5 - \tau_6 + \tau_7 - \tau_8 \end{pmatrix}$$

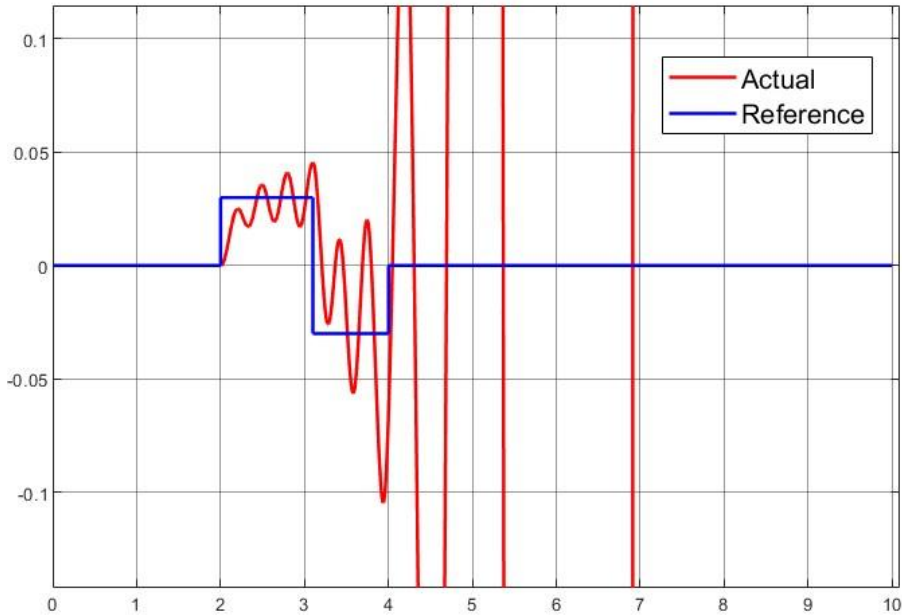
roll\_ratio = 20.584128319459368735369963463472

pitch\_ratio = 1.1469975386838440201131561479997

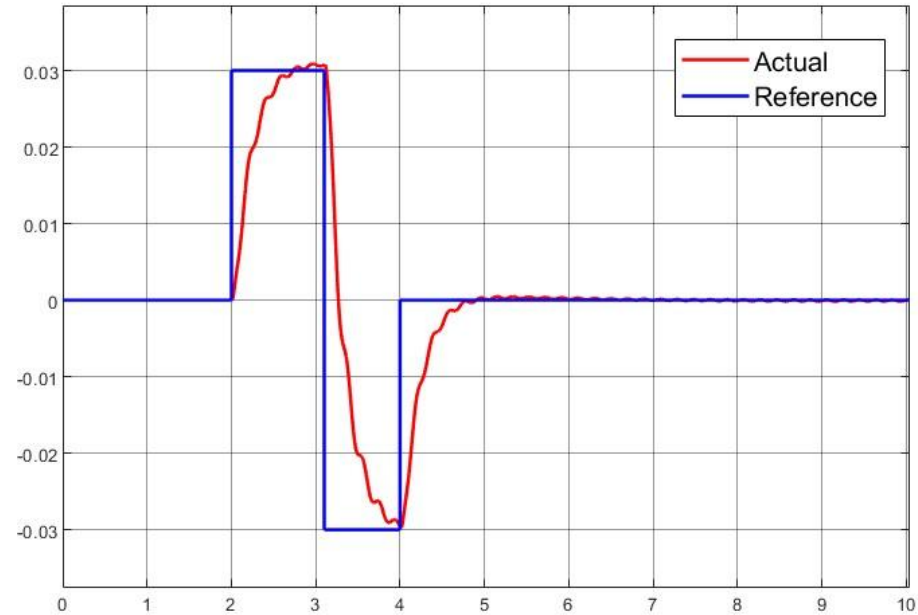
yaw\_ratio = 33.195622855752418445263174362481

# PID Tuning with Simulation

## Y Velocity (Roll)

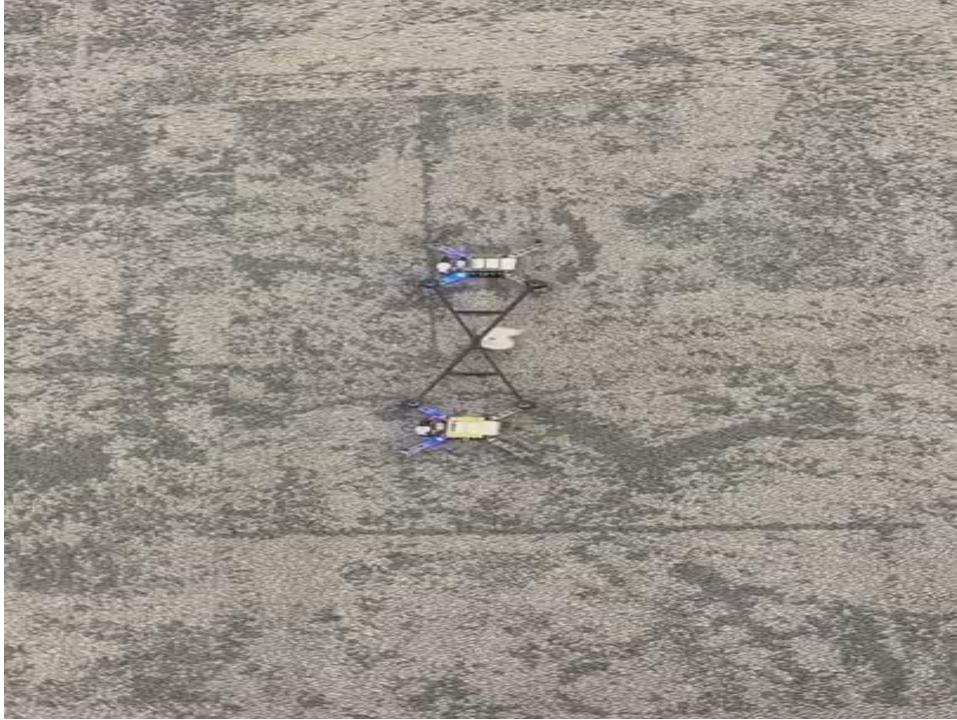


Default PID:  $K_p = 250$ ,  $K_i = 500$ ,  $K_d = 2.5$



Tuned PID:  $K_p = 600$ ,  $K_i = 500$ ,  $K_d = 6$

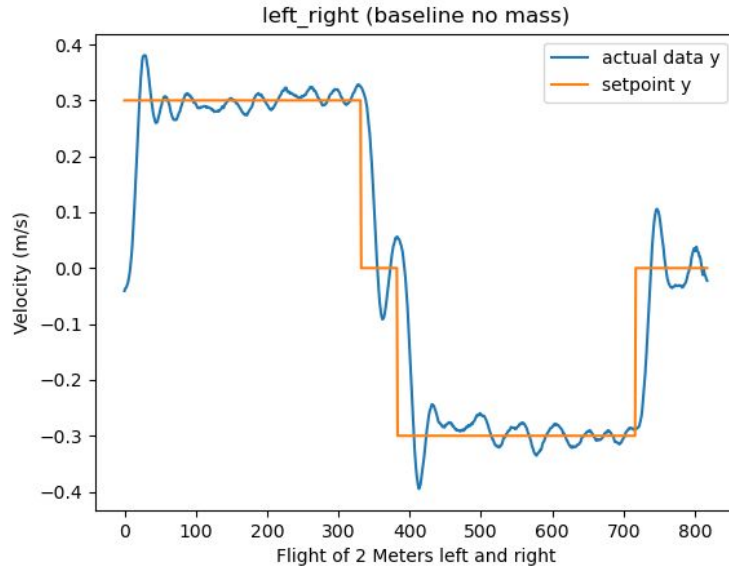
# Testing PID Values through left-right flight



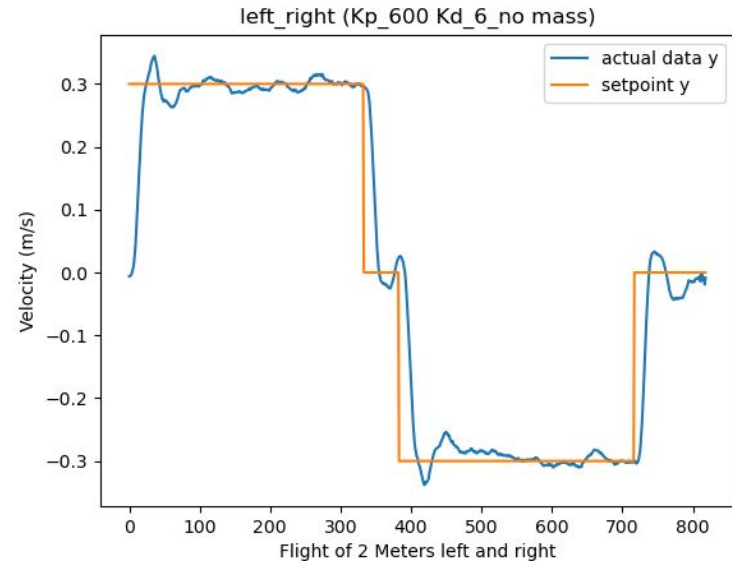


# PID Tuning resulted in Performance Improvements

Before and after for roll (no mass)



*Error: 8.5%*



*Error: 6.4%*

# Improved payload capacity from dual drone system

- Tested payload capacity with magnets (3g each)

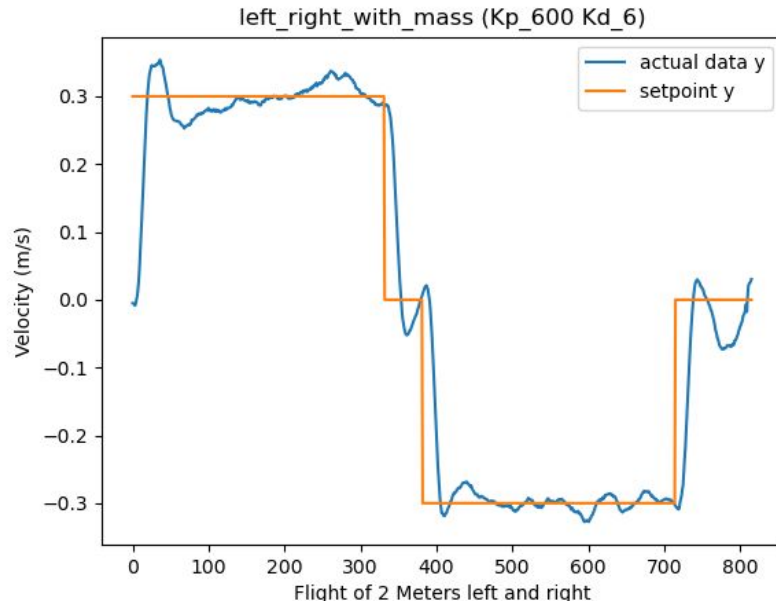


Single Drone Payload	Dual Drone Payload*
2 magnets + 2 paper clips = 7 g	<b>3 magnets + 2 paper clips = 10 g</b>

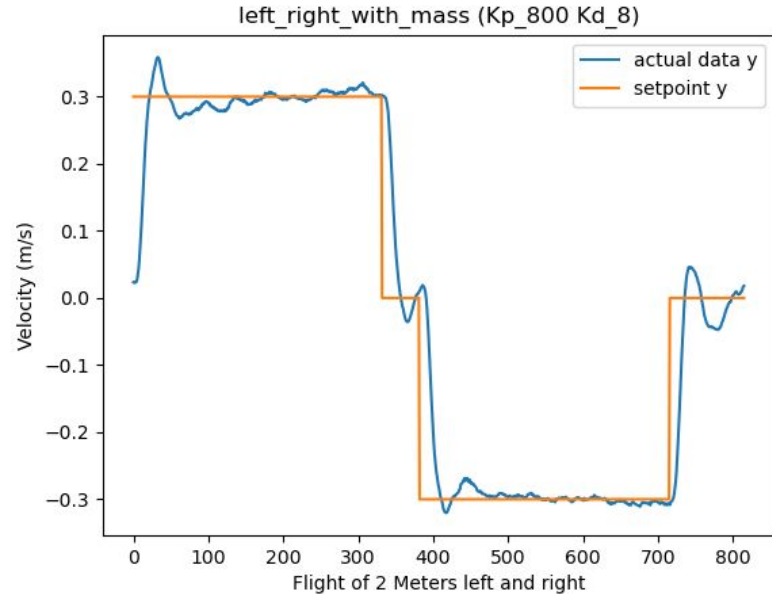
\*on top of 8 g truss

# PID Tuning resulted in Performance Improvements

Before and after for roll (with mass ~8g):



*Error: 7.4%*



*Error: 5.8%*

# Final Flight Performance



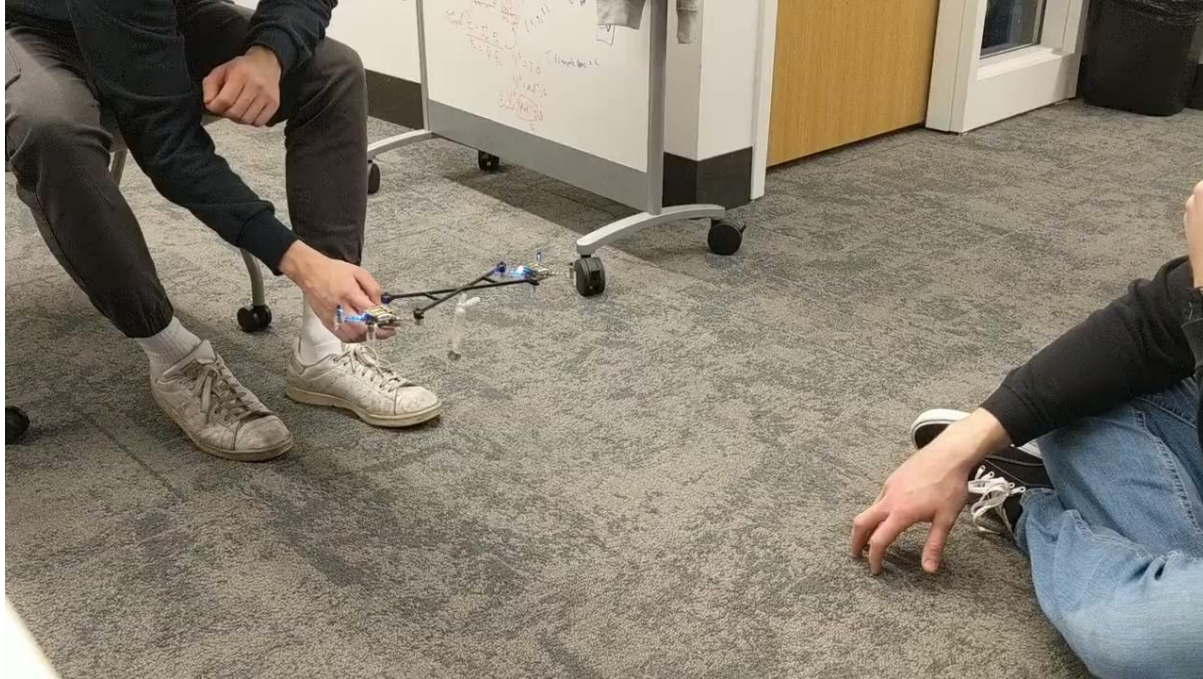
Take off and land at payload pickup site

# Final Flight Performance



After payload pickup, moving left and right

# Final Flight Performance



Payload stability



# Adaptive Controller based on mass of payload

- Linearly Interpolate between PWM & PID Values from dual drone with and without 8g payload

	Without Payload	With 8 g Payload
PWM	49500	52000
PID Values	<b>Kp = 600, Ki = 500, Kd = 6</b>	<b>Kp = 800, Ki = 500, Kd = 8</b>

# Adaptive Controller based on mass of payload

Fly to Pick Up  
Destination

Pick Up Load

Measure  
Hover PWM

Scale PID  
Values

Continue to  
Drop Off

Fly to location  
of paper clips

The magnet will  
attract a  
random number  
of paperclips as  
payload

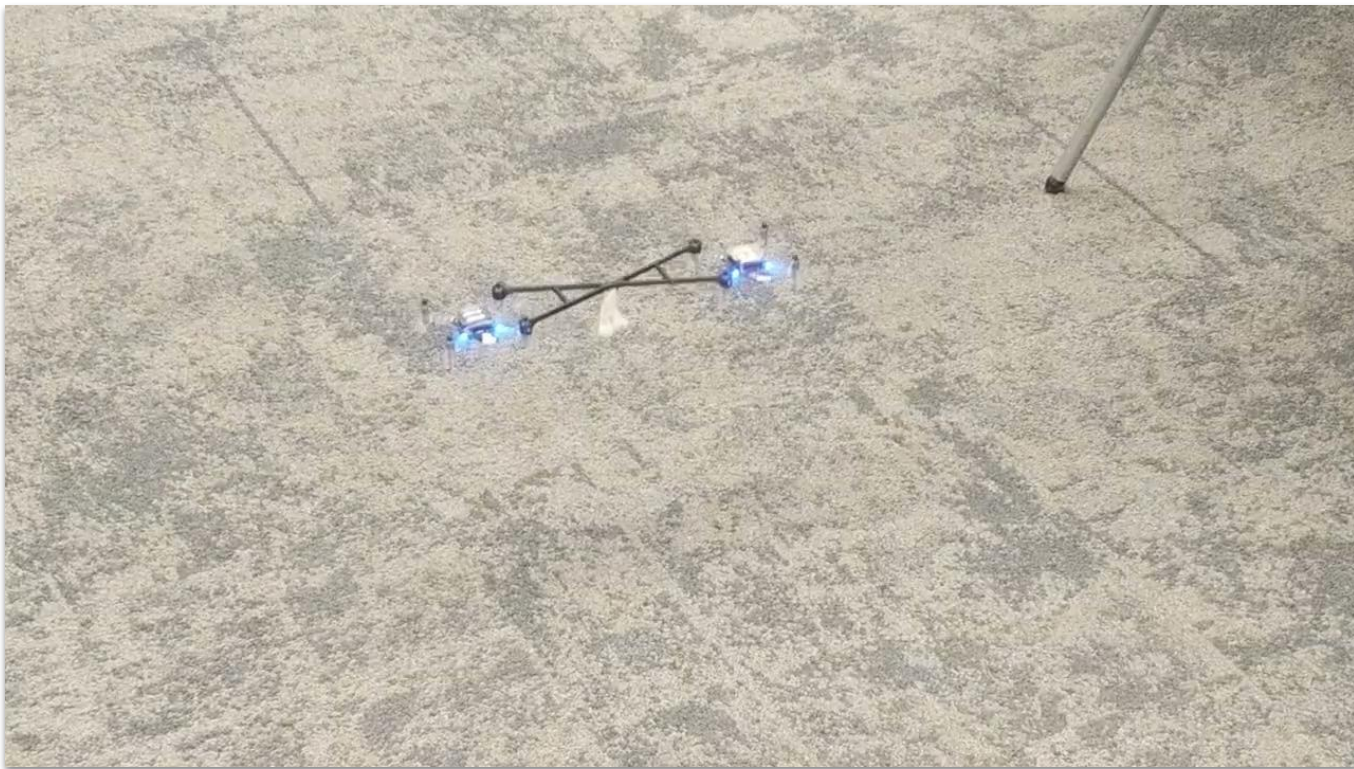
After taking off  
with payload,  
measure the  
hover PWM

Scale PID  
values based  
on measured  
PWM

Continue flight



# Full load pickup demonstration



# Single Drone vs Dual Drone Review

- The dual-drone system has an increased payload capacity and a decreased trajectory error.

	Single	Dual	Change
Payload	7 g	<b>10 g</b>	~43% Increase
Left-Right Test Error %	7.8%	<b>5.8%</b>	~26% Decrease

# Future Work

- Perform further testing to see the stability limits of the dual-drone system
- Investigate whether framework can be extended to even more drones



**Questions**

