

# Computational Microelectronics

## Lecture 4 Diffusion

Sung-Min Hong ([smhong@gist.ac.kr](mailto:smhong@gist.ac.kr))

Semiconductor Device Simulation Laboratory  
School of Electrical Engineering and Computer Science  
Gwangju Institute of Science and Technology

# Diffusion

# Diffusion equation in 1D

- In general,  $\frac{\partial C}{\partial t}$  does not vanish.
  - Therefore, we must solve the following equation:

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2}$$

- In the previous lecture,  $\frac{\partial^2 C}{\partial x^2}$  was discretized.

$$\frac{\partial^2 C}{\partial x^2} \approx \frac{C(x_{i+1}) - 2C(x_i) + C(x_{i-1}))}{(\Delta x)^2}$$

- The remaining task is to discretize  $\frac{\partial C}{\partial t}$ .

# Euler schemes

- Forward Euler scheme

- In the forward Euler scheme, the time derivative is calculated by taking the difference between the **future** and **present** values:

$$\left. \frac{\partial C(x_i)}{\partial t} \right|_{t_k} \approx \frac{C(t_{k+1}) - C(t_k)}{t_{k+1} - t_k}$$

- Backward Euler scheme

- In the backward Euler scheme, the time derivative is calculated by taking the difference between the **present** and **past** values:

$$\left. \frac{\partial C(x_i)}{\partial t} \right|_{t_k} \approx \frac{C(t_k) - C(t_{k-1})}{t_k - t_{k-1}}$$

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# In a vector form

- Solution vector,  $[C(x_0) \ C(x_1) \ \dots \ C(x_{N-1})]^T$ 
  - Then, in the backward Euler scheme, the time derivative can be written as

$$\left. \frac{\partial C}{\partial t} \right|_{t_k} \rightarrow \frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix} - \frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_{k-1}) \\ C(x_1, t_{k-1}) \\ \vdots \\ C(x_{N-1}, t_{k-1}) \end{bmatrix}$$

# Discretized diffusion equation

- Let us assume the fixed  $C$  values at two boundaries.
  - Then, in the backward Euler scheme,

$$\frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix} - \frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_{k-1}) \\ C(x_1, t_{k-1}) \\ \vdots \\ C(x_{N-1}, t_{k-1}) \end{bmatrix}$$

Boundary  
condition

Boundary  
condition

$$= \frac{D}{(\Delta x)^2} \begin{bmatrix} 0 & 0 & \dots & 0 \\ 1 & -2 & 1 & 0 \\ \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & \dots & 0 \end{bmatrix} \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix}$$

# Unknown and known variables

- $C(x_i, t_k)$  is unknown, while  $C(x_i, t_{k-1})$  is known.  
 – After simple manipulation,

$$\frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix} - \frac{D}{(\Delta x)^2} \begin{bmatrix} 0 & 0 & \dots & 0 \\ 1 & -2 & 1 & 0 \\ \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & \dots & 0 \end{bmatrix} \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix}$$

$$= \frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_{k-1}) \\ C(x_1, t_{k-1}) \\ \vdots \\ C(x_{N-1}, t_{k-1}) \end{bmatrix}$$



# It is $Ax = b$ , again.

- In this form,

$$A = \frac{1}{t_k - t_{k-1}} \begin{bmatrix} 1 & 0 & \cdots & 0 \\ 0 & 1 & 0 & 0 \\ \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & \cdots & 1 \end{bmatrix} - \frac{D}{(\Delta x)^2} \begin{bmatrix} 0 & 0 & \cdots & 0 \\ 1 & -2 & 1 & 0 \\ \vdots & \vdots & \vdots & \vdots \\ 0 & 0 & \cdots & 0 \end{bmatrix}$$

$$x = \begin{bmatrix} C(x_0, t_k) \\ C(x_1, t_k) \\ \vdots \\ C(x_{N-1}, t_k) \end{bmatrix} \text{ and } b = \frac{1}{t_k - t_{k-1}} \begin{bmatrix} C(x_0, t_{k-1}) \\ C(x_1, t_{k-1}) \\ \vdots \\ C(x_{N-1}, t_{k-1}) \end{bmatrix}$$

# Implementation

- Start from the initial dopant profile.
  - Calculate a new dopant profile by solving the discretized diffusion equation.
  - Repeat this process until the time reaches at its target value.

# Example) Boron diffusion

- Initially, a Dirac-delta-like profile with a dose of  $2 \times 10^{13} \text{ cm}^{-2}$ 
  - Thermal diffusion for 60 min at  $1100^\circ\text{C}$
  - Diffusivity follows

$$D = D^0 \exp \left( -\frac{E_A}{k_B T} \right)$$

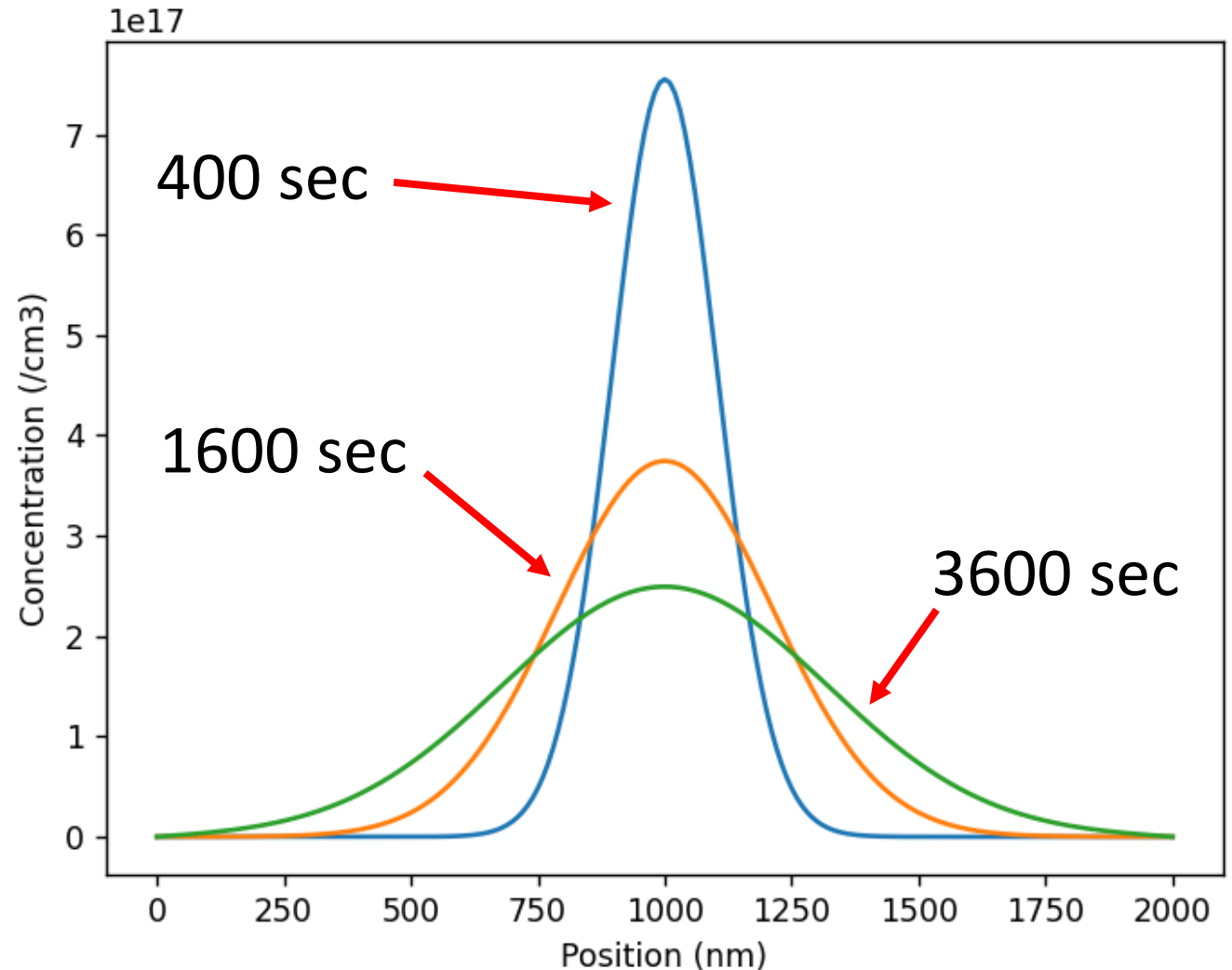
- For borons,  $D^0$  is  $1.0 \text{ cm}^2 \text{ sec}^{-1}$  and  $E_A$  is  $3.5 \text{ eV}$ .
- Then, at  $1100^\circ\text{C}$ ,  $D$  is about  $1.42 \times 10^{-13} \text{ cm}^2 \text{ sec}^{-1}$ .

# Simulation parameters

- Real space
  - 1001 mesh points with 10 nm spacing
  - Initially, at 500<sup>th</sup> point,  $2 \times 10^{19} \text{ cm}^{-3}$ . (Match the dose.) At all other points, the concentration vanishes.
- Time
  - Time evolves from 0 to 3600 sec.

# Simulation results

- Dopant profiles at some time instances (400 sec, 1600 sec, and 3600 sec)
  - Gaussian profile
  - Peak  $\sim \frac{1}{\sqrt{Dt}}$



# HW#4

- Due: AM08:00, September 11
- Problem#1
  - Implement the diffusion solver. Verify your simulation results against the graph shown in this lecture. Also, test the same problem at 1000 °C. (Since the temperature is lower, the diffusion becomes quite weak. Modify your simulation parameters for this lower temperature.)

# Thank you!