

# Computational Microelectronics

## Lecture 10 Some Selected Papers

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# IEDM Papers

# My personal view

- I don't know the pre-history of TCAD.
  - My career as a graduate student starts in 2001.
- I have little idea about the process simulation.
- Some trendy topics are not included (or less emphasized):
  - 2D materials
  - “New” memory devices
  - Ferroelectric

# Bonani, 1995

- A novel implementation of noise analysis in general-purpose PDE-based semiconductor device simulators

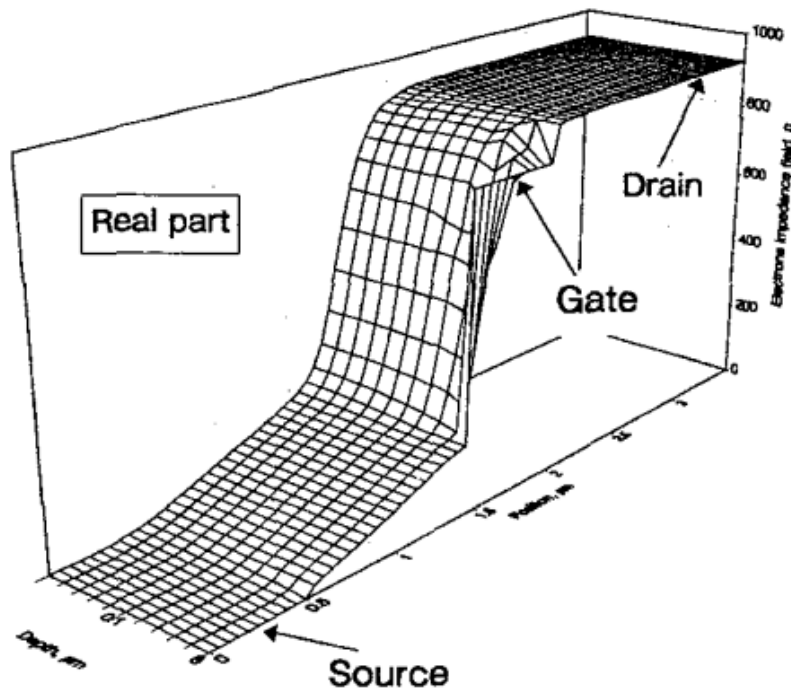


Figure 11: Real part of the drain electrons impedance field for the 2D Si MESFET. The bias point is in saturation,  $f = 1$  GHz.

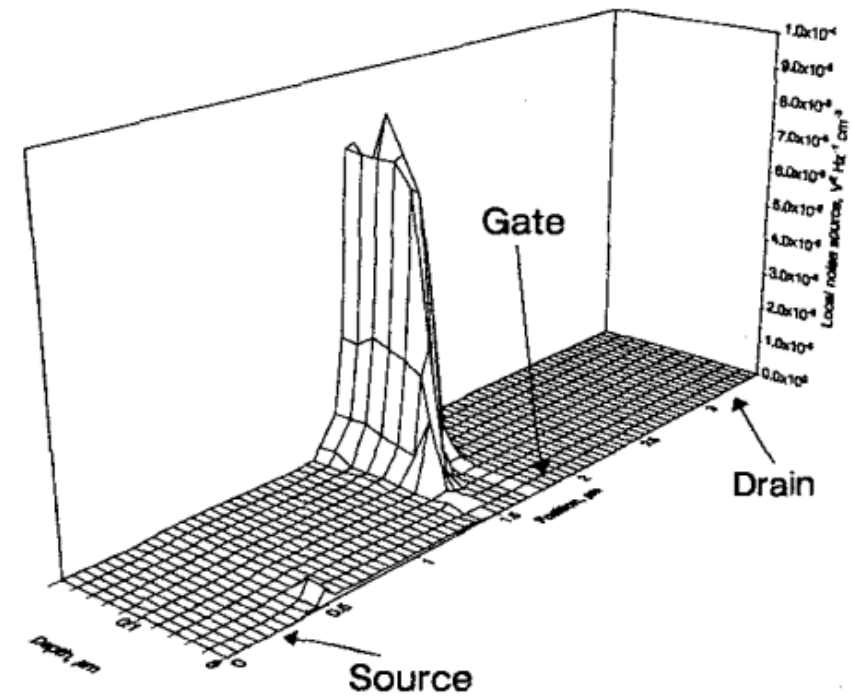


Figure 13: Distributed local noise source for the drain noise spectrum of the 2D Si MESFET. The bias point is in saturation,  $f = 1$  GHz.

# Asenov, 1999

- Quantum mechanical enhancement of the random dopant induced threshold voltage fluctuations and lowering in sub 0.1 micron MOSFETs

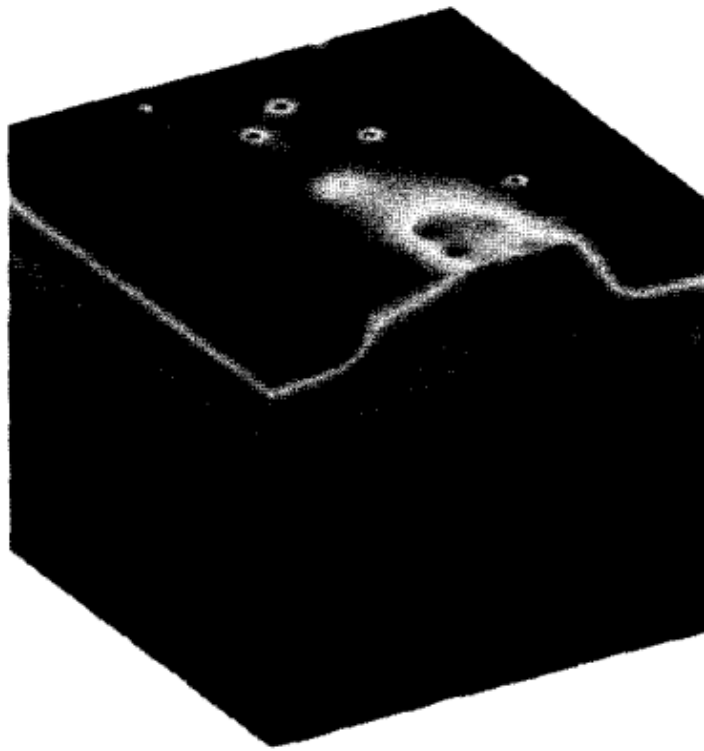


Fig. 2: Potential distribution at threshold voltage obtained from the 'atomistic' DG simulation of a 30x50 nm MOSFET with design parameters given in Fig. 1.

# Jungemann, 2001

- Hierarchical 2D RF noise simulation of Si and SiGe devices by Langevin-type DD and HD models based on MC generated noise parameters

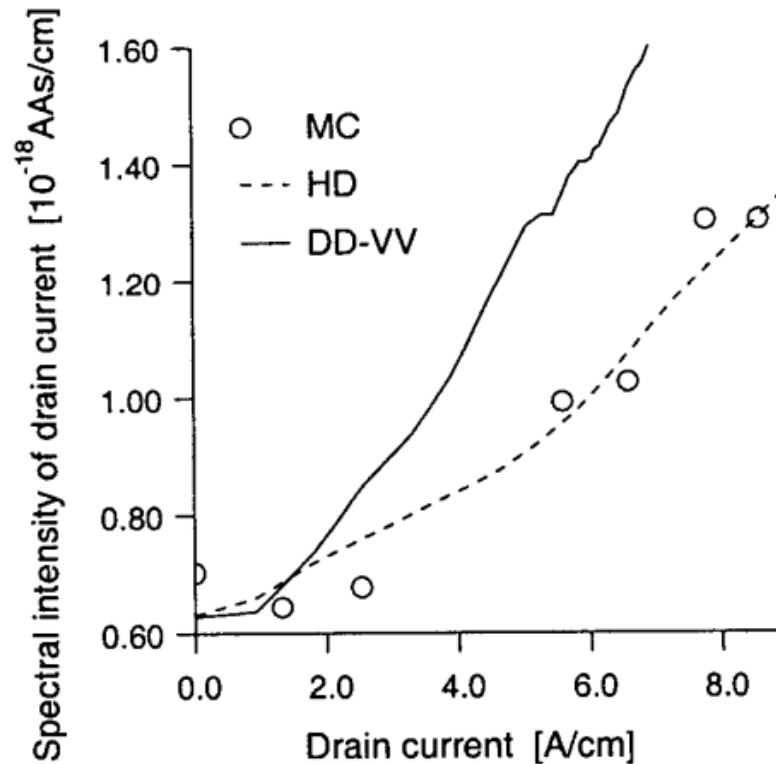


Fig. 4: Low-frequency spectral intensity of the drain current fluctuations  $S_{I_D I_D}$  for a 40nm-NMOSFET by DD-VV, HD, and MC device simulation for room temperature in strong inversion

# Luisier, 2010

- Phonon-limited mobility and injection velocity in n- and p-doped ultrascaled nanowire field-effect transistors with different crystal orientations

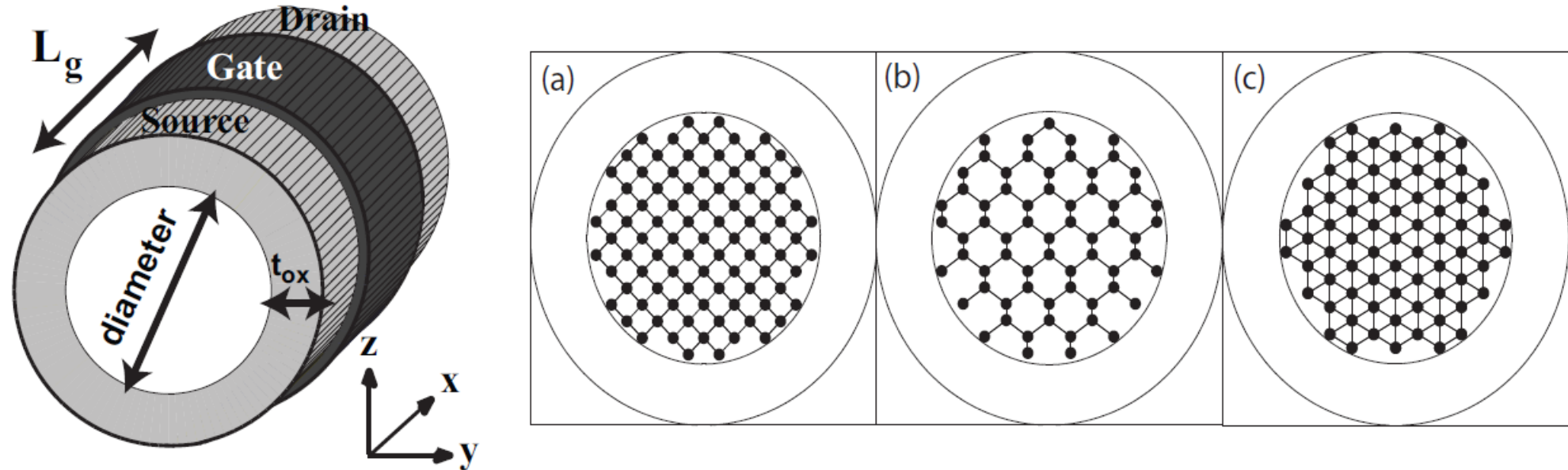


Fig. 1. Schematic view of the Si gate-all-around circular nanowire (NW) field-effect transistors (FETs) considered in this work. The diameter  $d$  is equal to 3nm, the source and drain extensions both measure 10nm, the gate length  $L_g$  is set to 15nm to calculate injection velocities and varies from 15nm to 30nm to determine the low-field mobility using the  $dR/dL$  method [13]. The equivalent oxide thickness (EOT) of all the transistors is 1nm. The transport direction  $x$  is aligned with the (a) [100], (b) [110], and (c) [111] crystal axis. The doping of the source and drain extensions amounts to  $N_D=1e20\text{ cm}^{-3}$  donors for the n-doped devices and  $N_A=1e20\text{ cm}^{-3}$  acceptors for the p-doped devices. The supply voltage  $V_{DD}$  is chosen to be 0.6 V. Note that the OFF-current of the different transistors is not aligned, but they all have the same dimensions and material parameters.

# Rupp, 2011

- On the feasibility of spherical harmonics expansions of the Boltzmann transport equation for three-dimensional device geometries

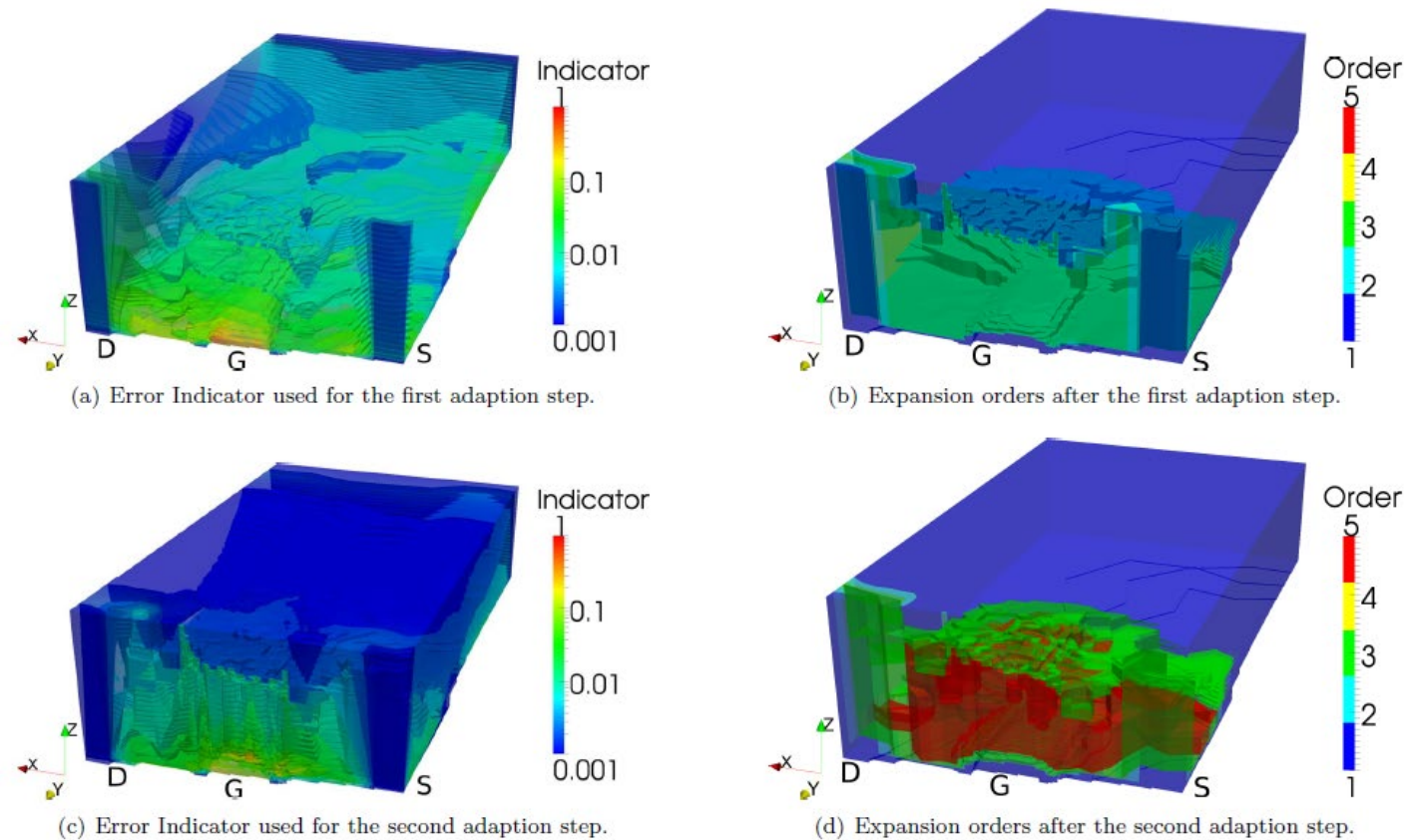


Figure 2: Based on the error indicator the expansion orders are locally increased. The bulk is kept at a fixed first order, since the contribution to transport is negligible. The  $z$ -axis denotes total energy.



# Jin, 2014

- Performance evaluation of InGaAs, Si, and Ge nFinFETs based on coupled 3D drift-diffusion/multisubband Boltzmann transport equations solver

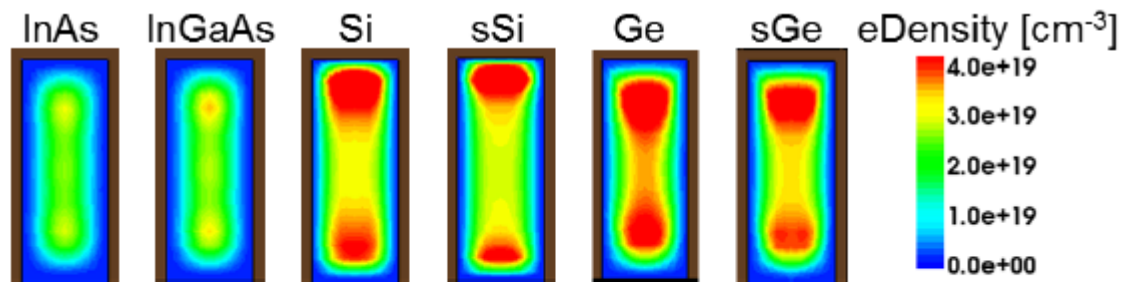


Fig. 2. Electron density profiles at the 2D cross-section of the channel center when  $V_G = 0.6$  V and  $V_D = 0$  V. The quantum confinement is more pronounced at the InAs and InGaAs channels due to small effective mass.

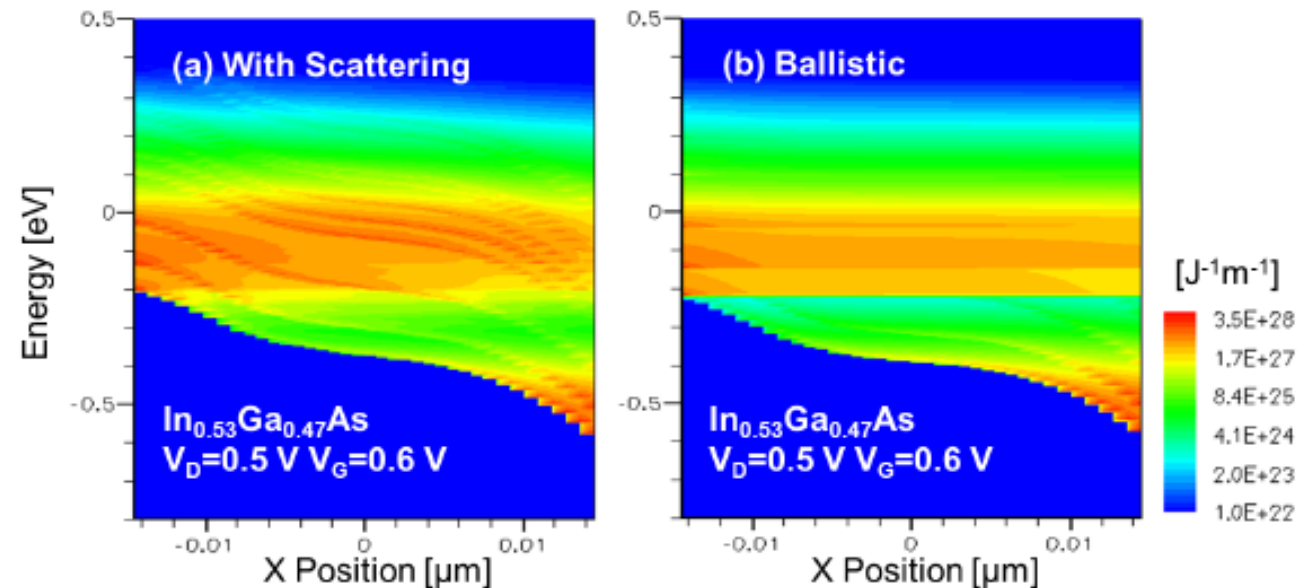


Fig. 6. Energy resolved electron density inside the  $\text{In}_{0.53}\text{Ga}_{0.47}\text{As}$  channel (a) with and (b) without scattering. In the ballistic simulation, small amount of artificial inelastic phonon scattering needs to be added to avoid numerical instability.

# Szabo, 2014

- Ab-initio simulations of MoS<sub>2</sub> transistors: from mobility calculation to device performance evaluation

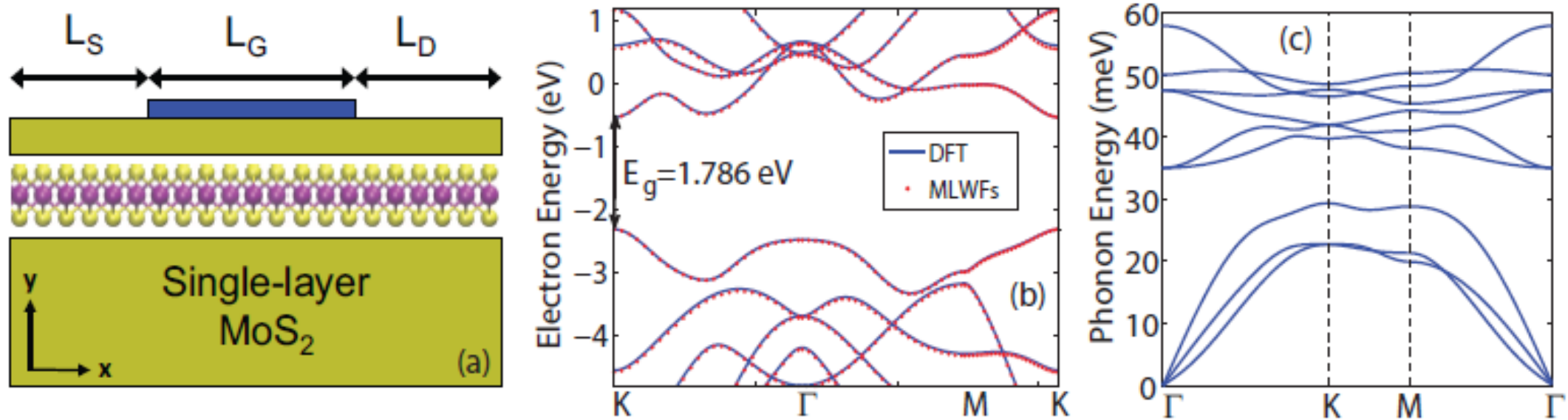


Fig. 1. (a) Schematic view of the *n*-type single-gate MoS<sub>2</sub> field-effect transistor (FET) considered in this work. The source and drain extensions measure  $L_s=L_d=15$  nm each and are doped with a donor concentration  $N_D=6 \times 10^{13} \text{ cm}^{-2}$ . The gate is  $L_g=10.7$  nm long and is separated from the channel by a  $t_{ox}=3$  nm thick HfO<sub>2</sub> layer with  $\epsilon_R=20$  (EOT=0.58 nm). The single-layer MoS<sub>2</sub> is deposited on a SiO<sub>2</sub> substrate. All the simulations are done at room temperature. (b) MoS<sub>2</sub> electron bandstructure calculated with VASP [7] and with the maximally-localized Wannier functions used in quantum transport. (c) MoS<sub>2</sub> phonon bandstructure calculated with VASP. The DFT phonon energies and modes are imported into our quantum transport solver to model electron-phonon scattering.

# Chen, 2017

- NeuroSim+: An integrated device-to-algorithm framework for benchmarking synaptic devices and array architectures

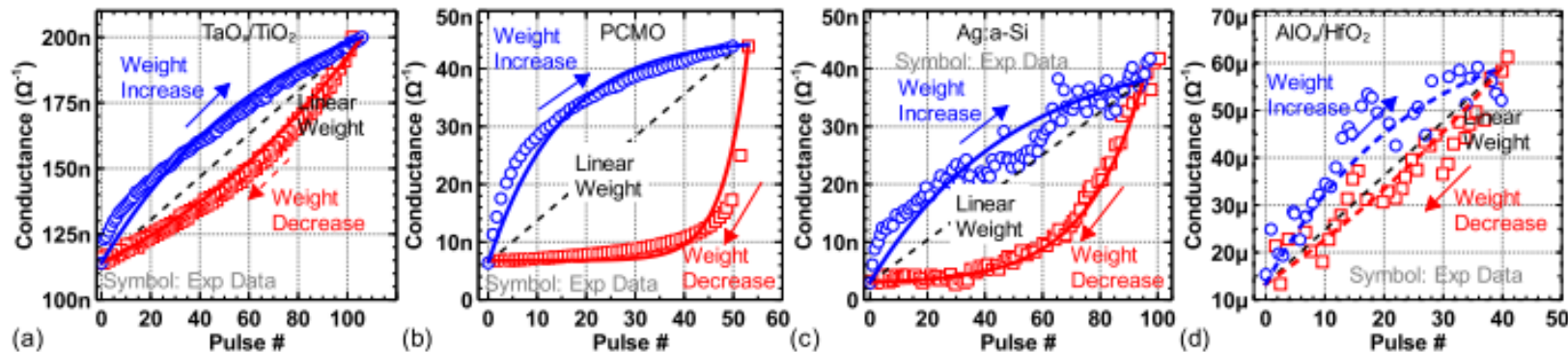


Fig. 1 Weight update curve of the reported (a) TaO<sub>x</sub>/TiO<sub>2</sub> [10], (b) PCMO [11], (c) Ag:a-Si [12] and (d) AlO<sub>x</sub>/HfO<sub>2</sub> [13] type analog eNVMs.

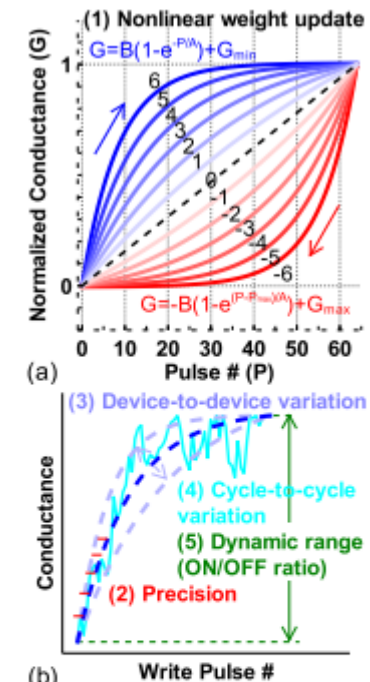


Fig. 2 Summary of non-ideal analog eNVM device properties modeled in this work. Exponential functions are used to model the nonlinear weight update behaviors, where the nonlinearity is labeled from -6 to 6. Device-to-device and cycle-to-cycle variations are the variation in the nonlinearity baseline and conductance change, respectively.

# Shin, 2017

- First-principles based quantum transport simulations of nanoscale field effect transistors

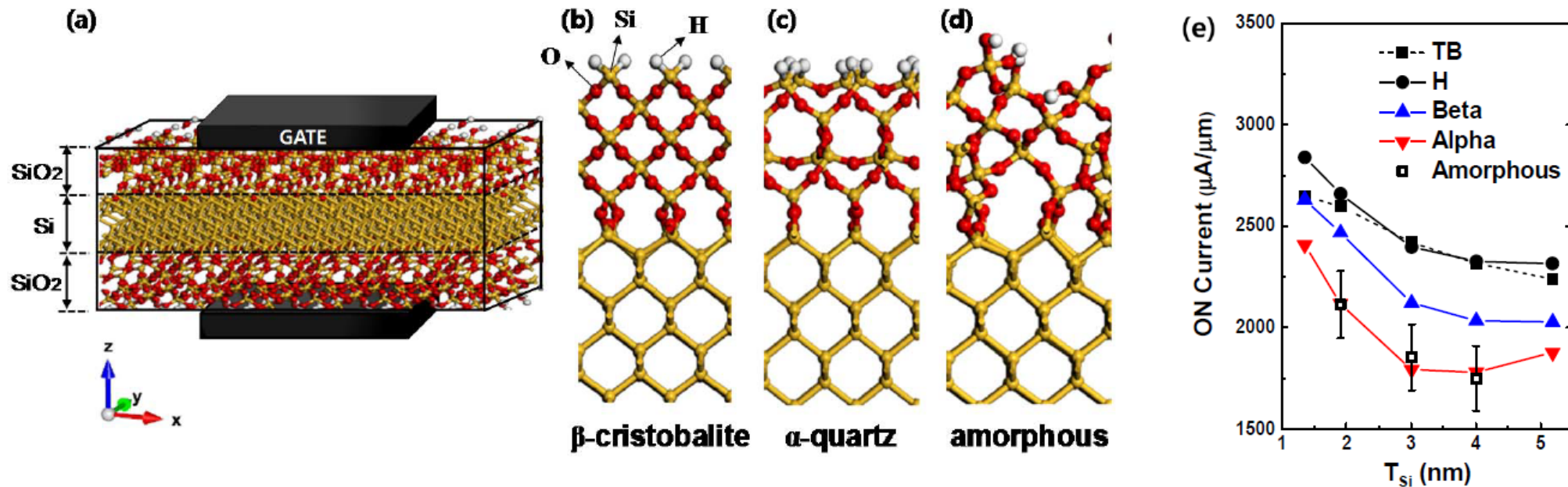
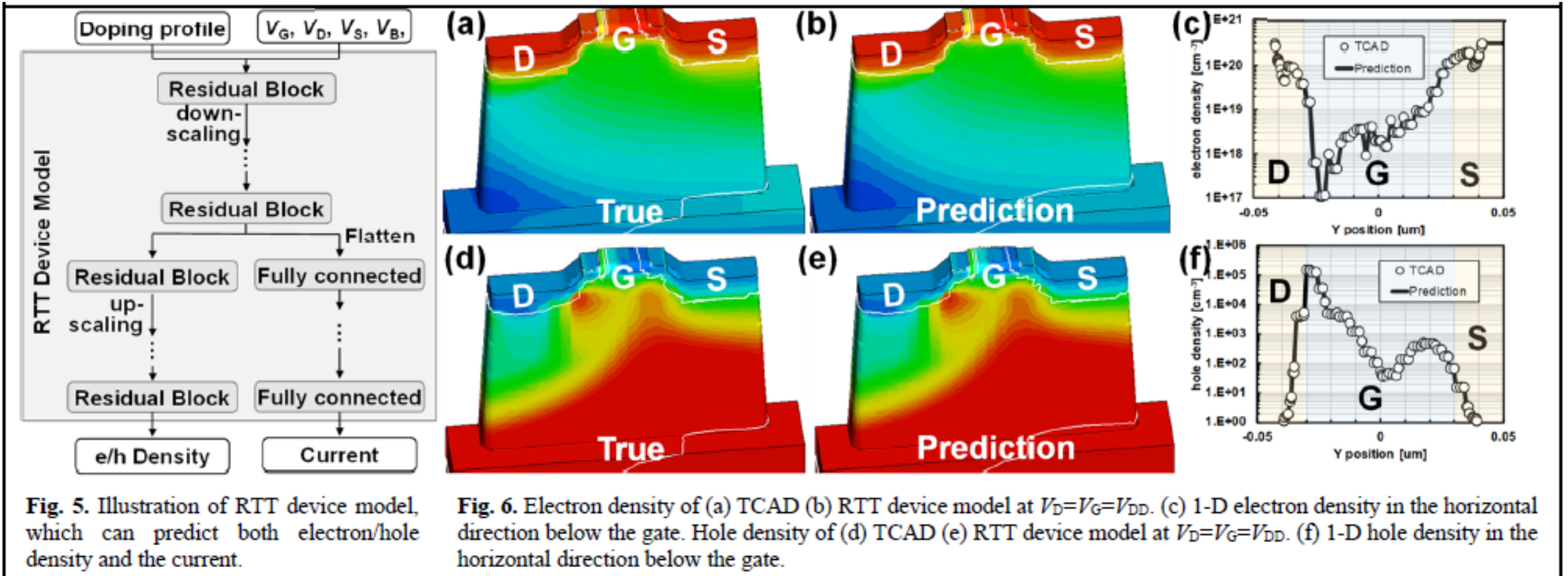


Figure 5. (a) Si UTB FETs with atomistically modeled SiO<sub>2</sub> dielectrics. (b)-(d) display the atomic models for  $\beta$ -cristobalite,  $\alpha$ -quartz, and amorphous SiO<sub>2</sub>, respectively. (e) The ON current levels by the SiO<sub>2</sub> model types are shown as a function of Si thickness  $T_{\text{Si}}$ . The OFF current criteria was 0.1  $\mu\text{A}/\mu\text{m}$ . Long channel length compared to channel thickness was assumed to avoid the short channel effects. The Si [001] direction is oriented along the z-axis and transport takes place along the Si [110] direction. The results from H-passivated devices and TB calculations are also shown for comparison.



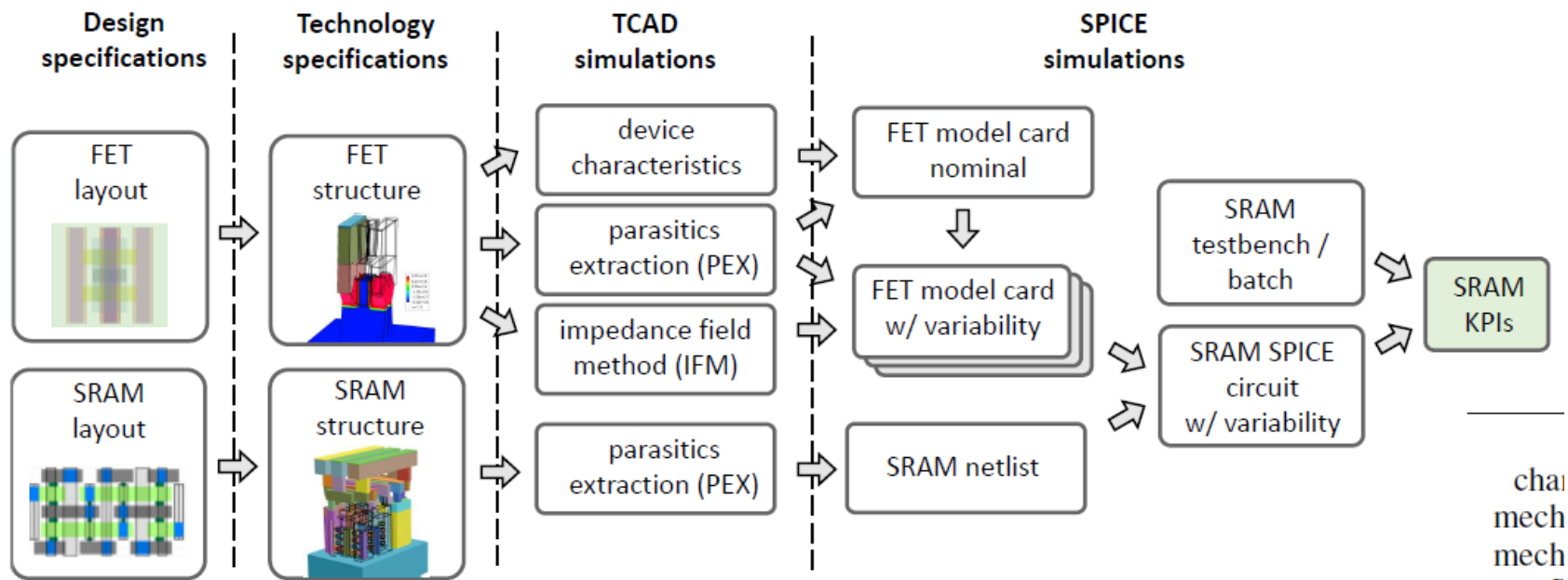
# Myung, 2021

- Restructuring TCAD system: Teaching traditional TCAD new tricks



# Rzepa, 2022

- Performance and variability-aware SRAM design for gate-all-around nanosheets and benchmark with FinFETs at 3nm technology node



**Fig. 1:** Simulation flow combining TCAD with SPICE simulations allowing for variability-aware design and technology assessment [7]. Both single FET and full SRAM structures are generated, but the latter is only used for fast PEX to obtain the full SRAM netlist. On the contrary, FETs are extensively characterized with TCAD to extract accurate BSIM-CMG model cards including variability. Combining the SRAM netlist with the FET model cards enables fast SPICE simulations.

# Concluding remarks

- Design-Technology Co-Optimization (DTCO)
- Process research using the density-functional theory (DFT)
- Simulation capability

# Thank you!