

# Lecture 8 – Redox resistive memories





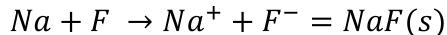
### **Outline**

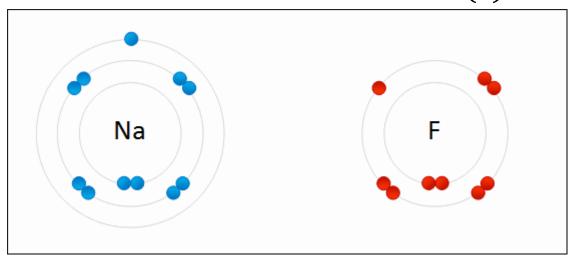
- Physical description of functionality
  - Electro-chemical metallization
  - Valence-change
- ReRAM as storage
- Multibit operation
- ReRAM synapse devices



### **Redox reactions**

- Reaction in which the oxidation number of atoms is changing
  - Typically by transfer of electrons between atoms
- Oxidation: losing an electron
- Reduction: obtaining extra electron
- In memories two common types:
  - Electrochemical Metallization (ECM)
    - Metal ions diffuse
  - Valence change (VCM)
    - Oxygen ions/vacancies diffuse





Reactive metal (Cu, Ag)

Insulator (SiO<sub>2</sub>,...)

Inert metal (Pt, W, Ir)

$$Cu \rightarrow Cu^{2+} + 2e^{-}$$

Reactive metal (Cu, Ag)

Insulator (SiO<sub>2</sub>,...)

Inert metal (Pt, W, Ir)

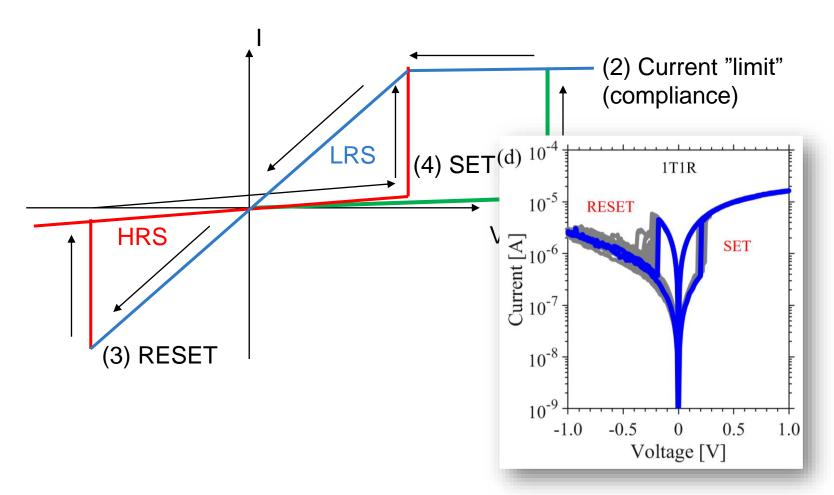
$$XO_2 \rightarrow XO^+ + O^-$$

# **Operation in brief**

Reactive metal (Cu, Ag)

Insulator (SiO<sub>2</sub>,...)

Inert metal (Pt, W, Ir)

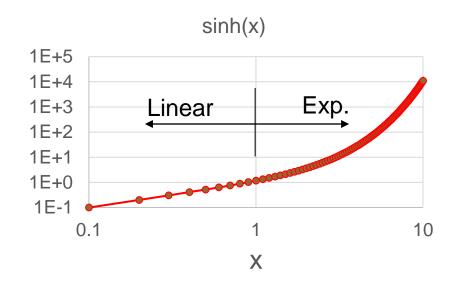


### Ionic conduction in Redox memories

• Formation of the conducting path depends on movement of ions

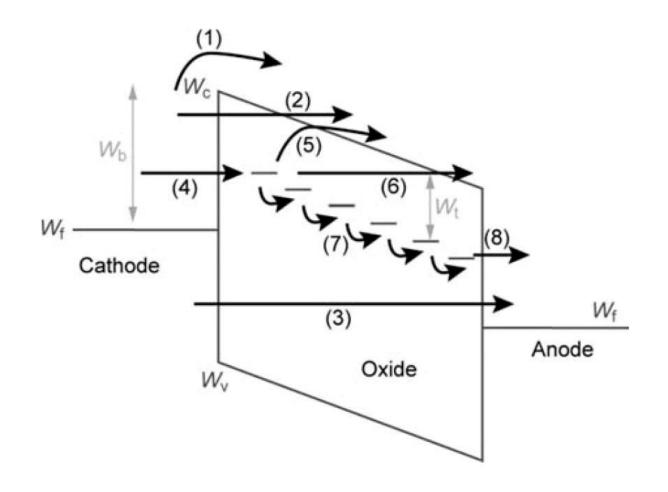
$$\sinh(x) = \frac{e^x - e^{-x}}{2}$$

- Mott-Gurney equation of ion hopping:
- $J_{hop} = 2ACfexp\left(-\frac{\Delta E_{hop}}{kT}\right) \sinh\left(\frac{A}{2kT}\mathcal{E}\right)$ 
  - Linear for  $\mathcal{E} < \mathcal{E}_c = \frac{2kT}{A}$
  - Exponential for  $\varepsilon > \varepsilon_c$
- Results in highly <u>non-linear</u> switching (SET ←→ RESET) behaviour for ReRAM

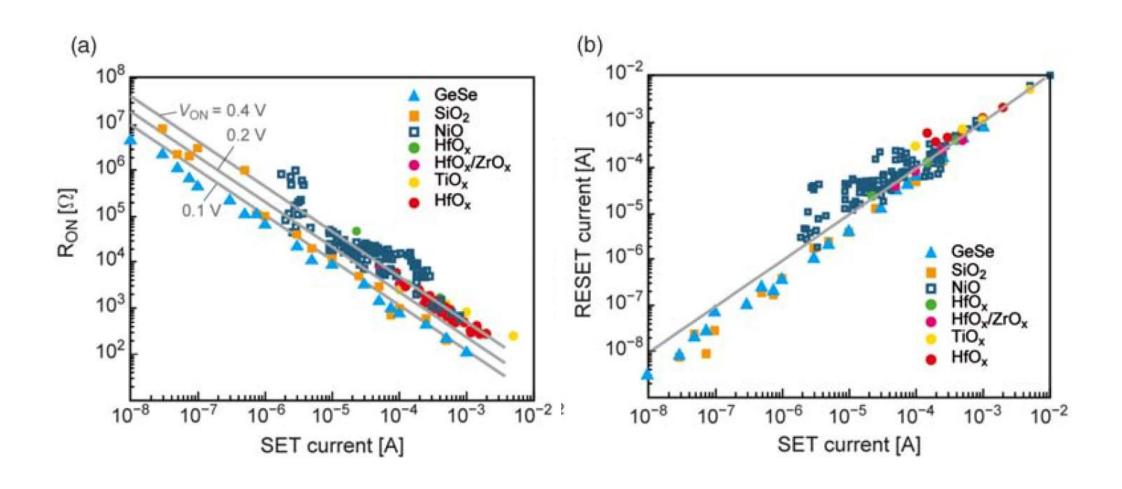


### **Electronic Conduction in Redox Memories**

- (1) Thermionic emission
- (2) Electron tunnelling to conduction band
- (3) Direct tunnelling through stack
- (4) Electron injection into trap states
- (5) Thermionic emission from trap
- (6) Tunnelling from trap to conduction band
- (7) Electron hopping
- (8) Tunnelling from trap to anode

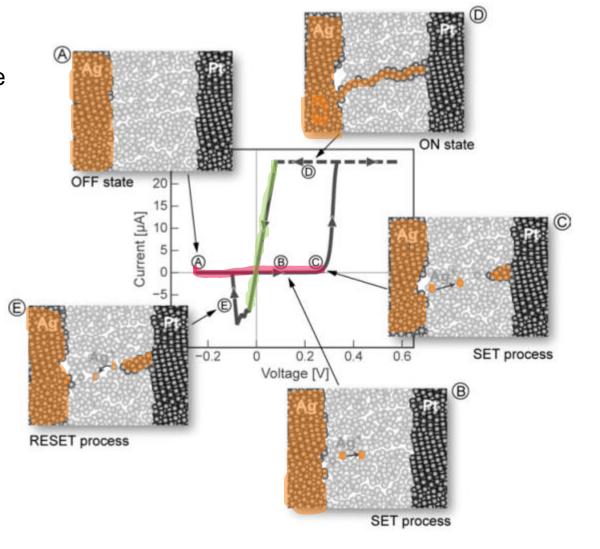


### **Generic switching properties**



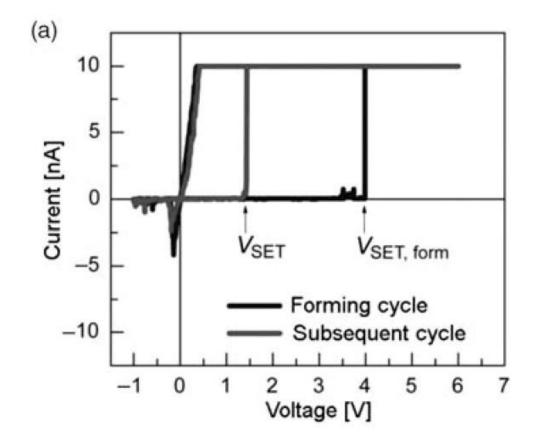
# Electrochemical metallization memory (ECM)

- Also called Conductive-Bridge RAM (CBRAM)
- Electric field ionizes cations (Ag, Cu) on reactive contact
- Ions diffuse towards negative (inert) electrode
   → Reduce again to form filament
- Conductive Filament bridge gap → set LRS
- Reverse bias → reverses process <u>reset</u> to HRS



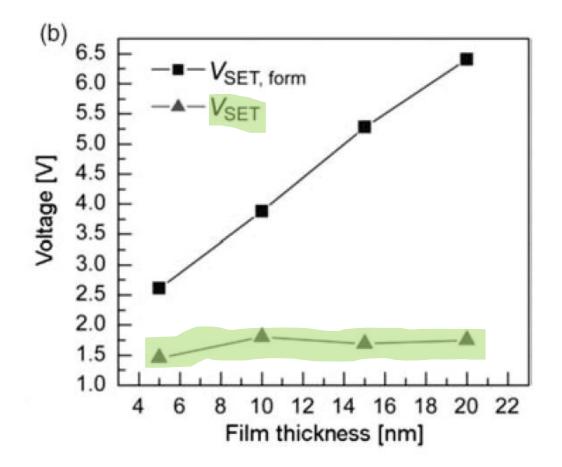
# Forming in ECM

- First filament  $\underline{\text{formation}}$  is hard (needs high voltage,  $V_{\text{SET, form}}$ )
  - Filament growth limits process
  - Formation thickness dependent!
    - Need critical field

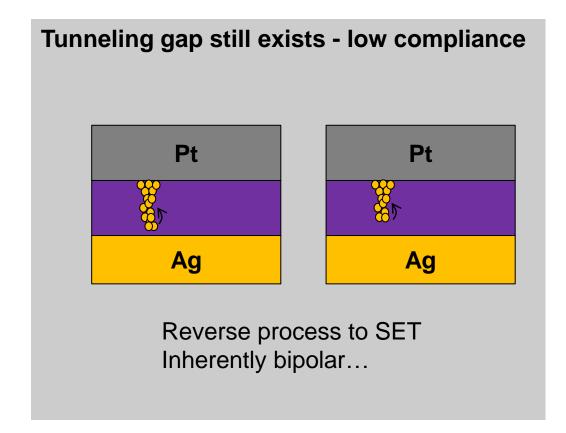


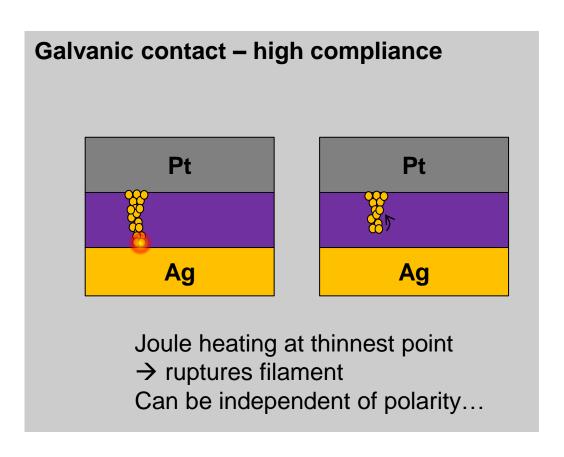
### **SET in ECM**

- LRS decided by compliance level!
- Once formed, an ion channel "template" facilitates filament growth
  - $-V_{SET} << V_{SET,form}$
  - NOT thickness dependent!



### **RESET in ECM**

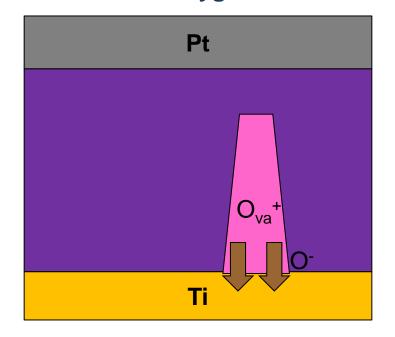




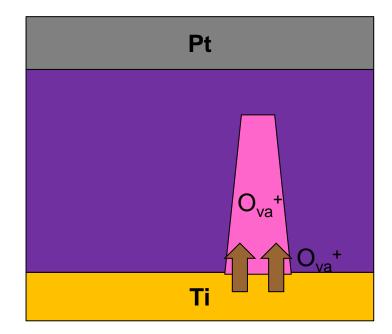
# Valence change memory (VCM)

- Conductive filament by charged oxygen vacancies in the dielectric layer.
- Typically: Oxide sandwiched between <u>one passive</u> and <u>one reactive</u> electrode
- Two models! Either mobile oxygen interstitials/fixed vacancies or mobile vacancies

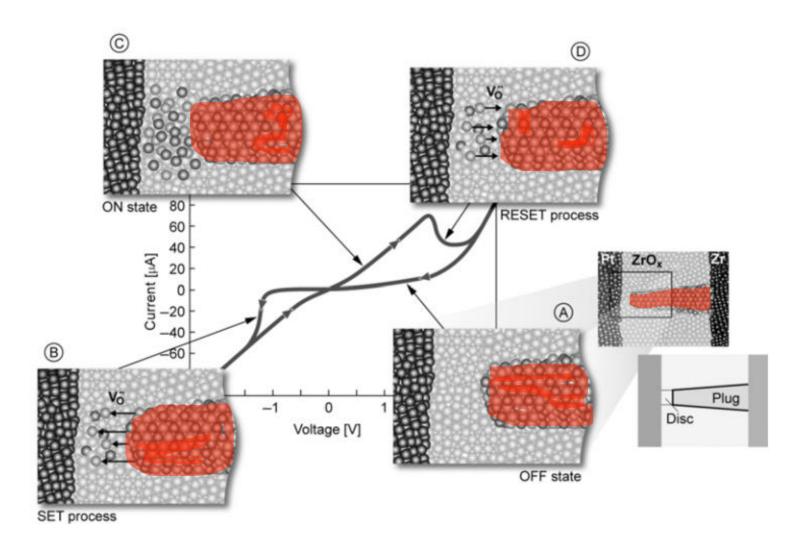
#### mobile oxygen model



#### mobile vacancies

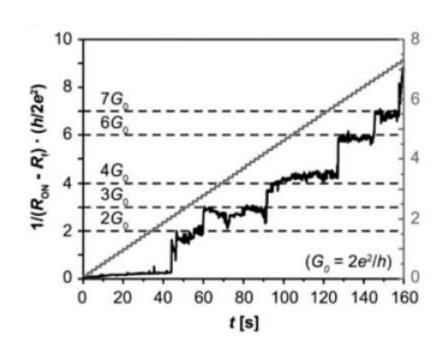


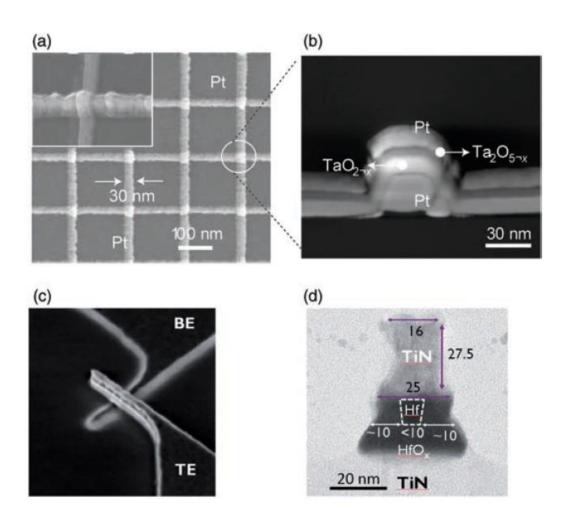
### SET/RESET in VCM



### **Scalability of Redox Memory**

- ECM demonstrated with only a few atoms involved (ref 29)
  - Quantized conductance
- VCM down to 10 nm demonstrated



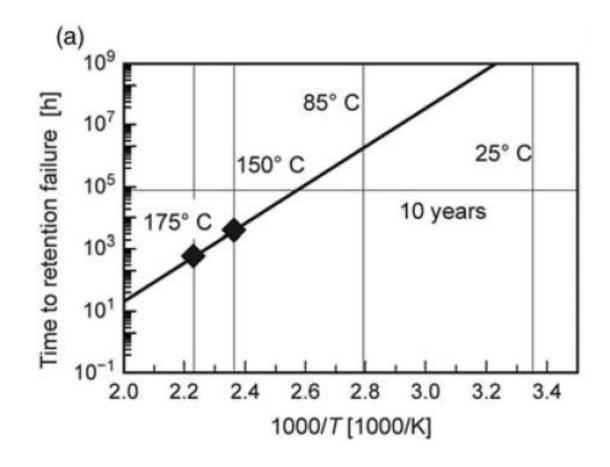


### **Retention in Redox memories**

$$J_{hop} = 2ACfexp\left(-\frac{\Delta E_{hop}}{kT}\right)\sinh\left(\frac{A}{2kT}\mathcal{E}\right)$$

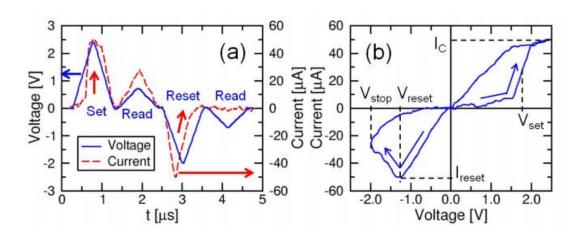
#### How to estimate

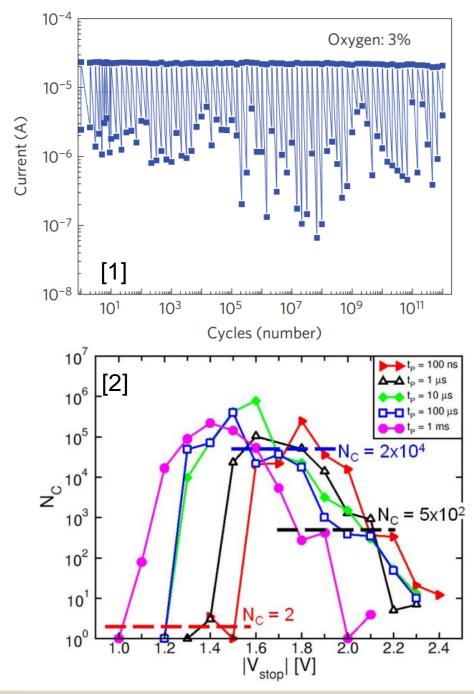
- Measure until failure at elevated temperatures (at least 3 temperatures)
- Extrapolate in time to get time to failure at RT or 85C (standard operating T)
- > 10 years at 85 °C observed for both VCM and ECM



### **Endurance in ReRAM**

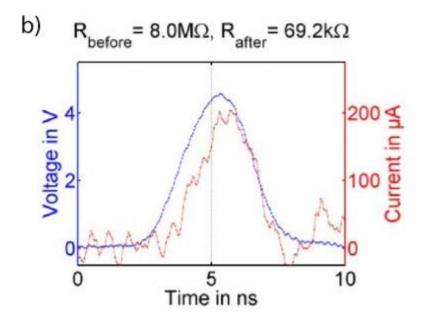
- Typically in the range 10<sup>6</sup>-10<sup>7</sup> cycles before device breakdown.
- Best result 10<sup>12</sup> cycles using TaO<sub>x</sub> devices!<sup>[1]</sup>
- Breakdown depends on SET/RESET pulse time t<sub>p</sub>
  - AND the stop voltage during RESET.
  - $\rightarrow$  Arrhenius type process (Joule heating over energy barrier)  $N_C \sim \exp\left(-\frac{E_A}{kT}\right)$





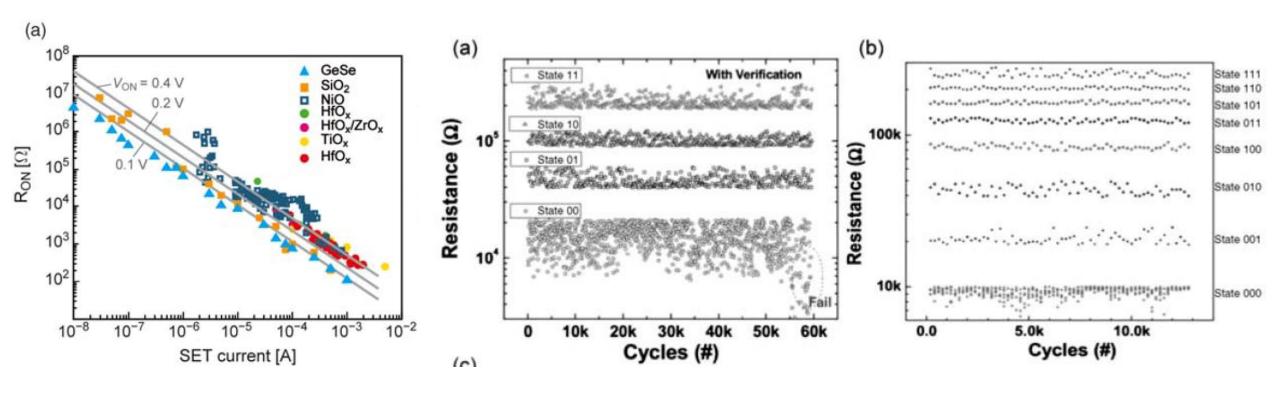
# Write energy and speed

- Down to < 5 ns
  - No switch limit found (yet).
  - Q: Why could that be?
- Write energy <u>limited by current</u> needed to SET/RESET filament
  - 0.1-1 pJ/switch event
  - Different memory types require different current levels
    - Energy barriers, oxide thickness etc..



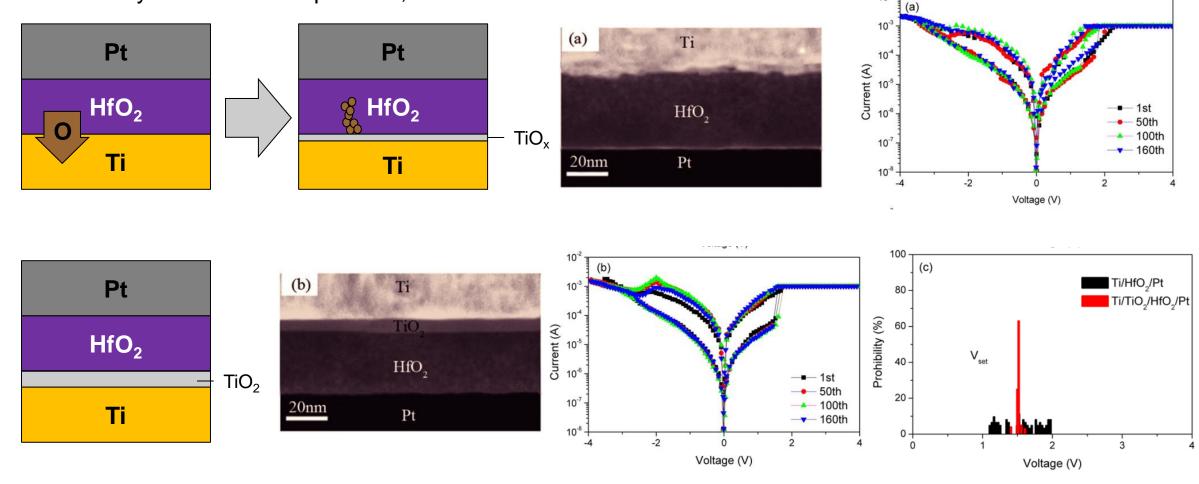
### Multilevel storage

- Choosing the SET current allows for setting the LRS "arbitrarily"
- 3 bit storage has been shown to be feasible in WO<sub>x</sub>-based VCM



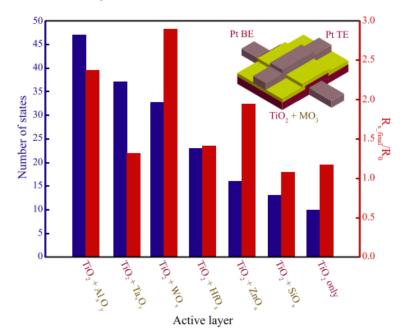
# Stability of operation

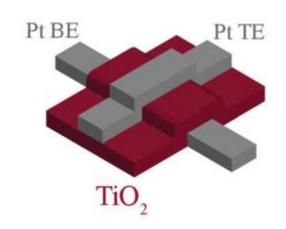
Reactivity is needed for operation, but can lead to variations

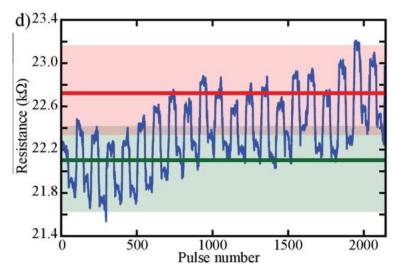


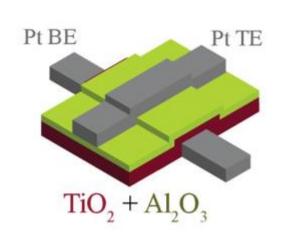
# **Bilayer ReRAM for stability**

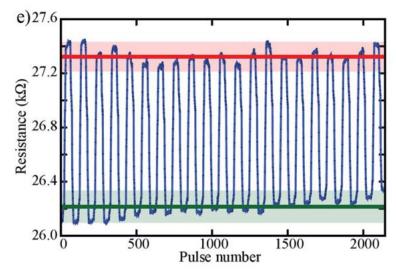
- Ultra-stable switching needed for multibit devices.
- Cycle-to-cycle drift not acceptable
- Introduction of barrier layers can improve stability
- Tested many barrier materials
  - Al<sub>2</sub>O<sub>3</sub> gives best results





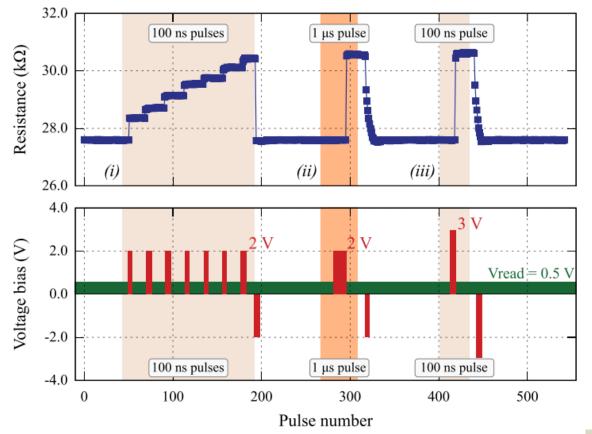


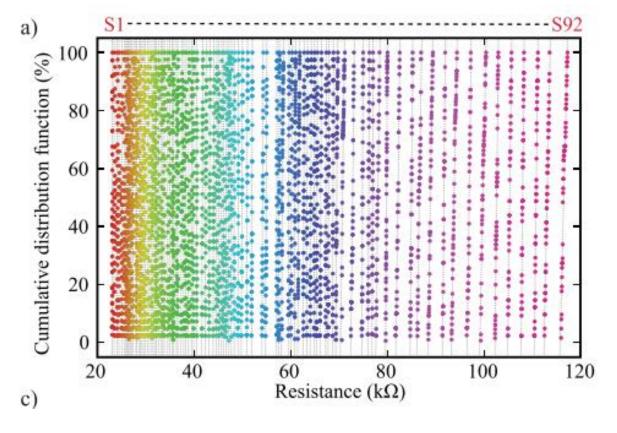




### Pulsed SET enables even more levels

- State definition: "Sufficiently stable over time" (hours)
  - + after 50 read pulses: new state separated to previous state by  $3\sigma$
- Device yield: 97% > 4 bits, 33% > 6 bits



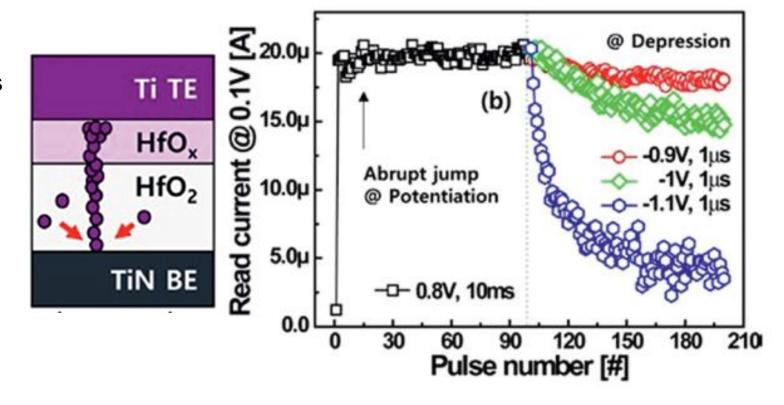


# ReRAM as storage memory

	DRAM	3DNAND	RRAM
Nonvolatile	No	Yes	Yes
Speed (ns)	10	104	>5 ns
Energy use (pJ/write)	0.1	1	0.1-1
Endurance (cycles)	10 <sup>16</sup>	10 <sup>5</sup>	10 <sup>6</sup> -10 <sup>7</sup>
Multilevel?	No	Yes	3-6 bit
Scalability	6-8F <sup>2</sup>	3D!	3D!
Other	Destructive Read	High Voltage	Abrupt SET

### ReRAM as synaptic device in SNN

- SET is an abrupt event
  - E-field → O<sub>Va</sub> diffusion towards BE
     "Stops" when filament forms
- RESET is more gradual
  - O<sub>Va</sub> diffuse back from BE leaving growing tunnel junction behind

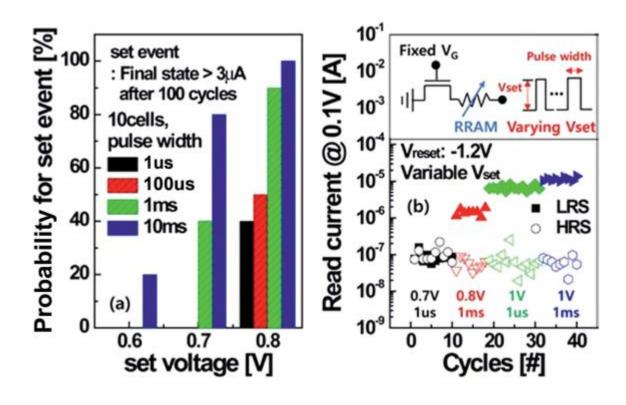


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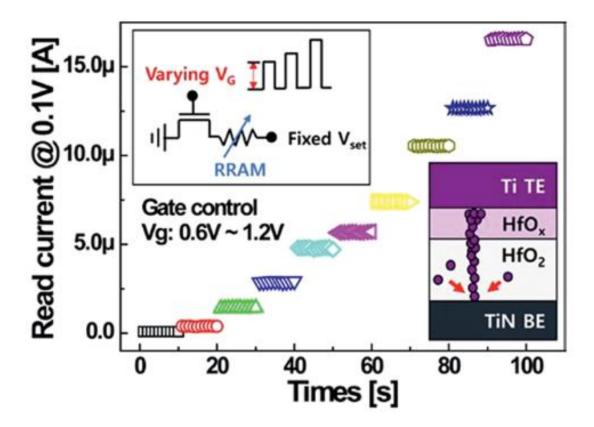
# **Controlling potentiation**



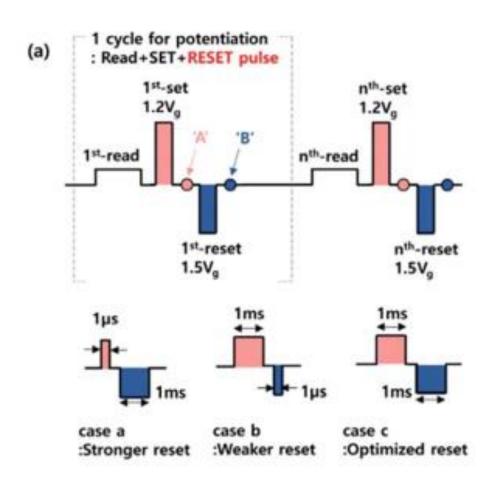
- Maximum current is fixed by V<sub>q</sub> on Transistor
- SET is probability controlled
- Can affect probability by time/bias
- → Variable LRS state

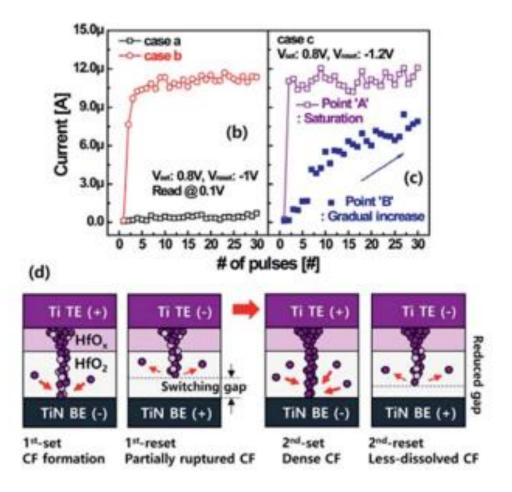
# Control potentiation by V<sub>G</sub>

- V<sub>G</sub> on transistor essentially sets the maximum current → "compliance level"
- Variable V<sub>G</sub> → Additional burden to peripheral circuit design



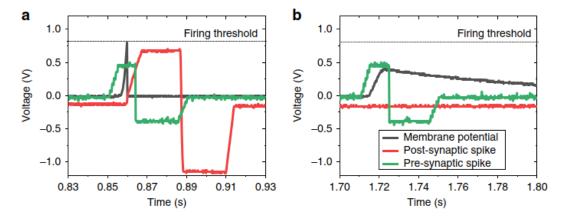
# Double pulse for gradual potentiation

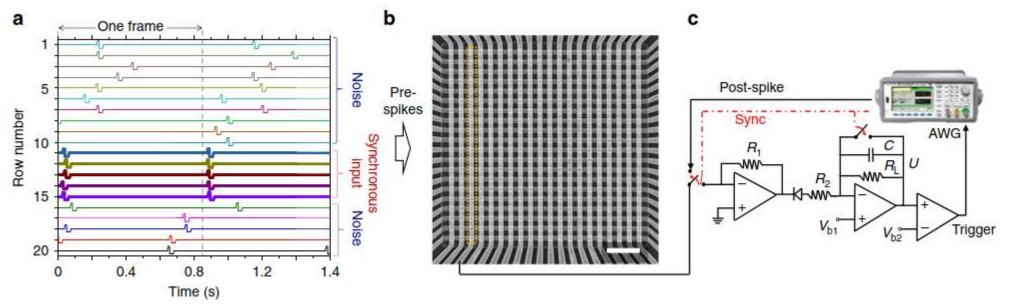




# **Example of SNN implementation with ReRAM**

- 20 pre-neurons, 20 RRAM synapses, 1 Si post-neuron
- Coincidence detection
- Learning by STDP

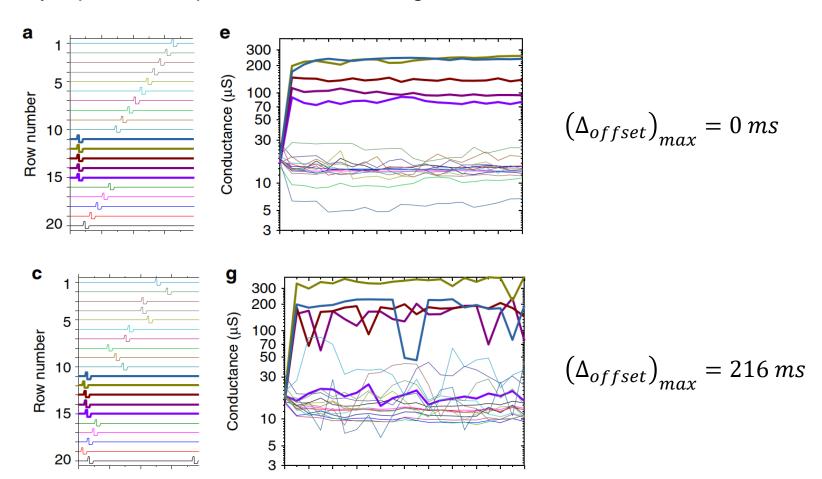




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### Coincidence detection

• Synapses learn pattern even with large induced noise, and noise on other channels.



### Relearn pattern

- First learned pattern can be forgotten
- New pattern learned.

