



III - MACHINERY PART



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SECTION 1 GENERAL DESCRIPTION

1.1 GENERAL

The vessel shall be arranged for single screw propulsion with directly coupled diesel propelling machinery located in the engine room aft.

The main propulsion unit shall consist of one (1) marine diesel engine, driving a propeller through a line of shafting.

The main engine and aux. boiler shall be able to use the heavy fuel oil of 380 cSt at 50°C and the marine gas oil of minimum 2.0 cSt.

The main diesel generator engine shall be able to use the heavy fuel oil of 380 cSt at 50°C and the marine gas oil of minimum 2.0 cSt.

Diesel oil shall be used at starting, stopping, low load condition and furious load change condition of diesel gene. engine in accordance with the engine operation manual.

The steam generating plant shall consist of one (1) aux. boiler.

The electric generating plant shall consist of three (3) diesel generator sets.





1.2 MACHINERY PARTICULAR

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Service	No.of Set	Type	Capacity (m ³ /h x MPa)	Motor (kW x min ⁻¹)	
Main Diesel Generator Engine	3	4-Cycle Diesel Engine	610 kW	900 min ⁻¹	6DE-18
Main Generator	3	Brushless AC Generator	700 kVA	560 x 900	450V x 60 Hz
Emergency Generator Engine	1	4-Cycle Diesel Engine	* kW	1,800 min ⁻¹	
Emergency Generator	1	Brushless AC Generator	* kVA	* x 1800	450V x 60 Hz
Main Air Compressor	2	M.D. Vertical 2-Stage	(F.A.) 155 x 2.9	37 x 1800	H-73
Emergency Air Compressor	1	M.D. Vertical 2-Stage	(F.A.) 13.5 x 2.9	3.7 x 1200	
Main Lubricating Oil Pump	2	M.D. V. Cent.	(D.P.) 210 x 0.42	60 x 1800	
Fuel Oil Booster Pump	2	M.D. H. Gear	(D.P.) 3.3 x 0.4	2.2 x 1200	
Main Engine Fuel Oil Circulating Pump	2	M.D. H. Gear	(D.P.) 4.3 x 1.0	3.7 x 1200	
Fuel Oil Transfer Pump	1	M.D. H. Gear	(D.P.) 15 x 0.3	5.5 x 1200	
Diesel Oil Transfer Pump	1	M.D. H. Gear	(D.P.) 4 x 0.3	2.2 x 1200	
Lubricating Oil Transfer Pump	1	M.D. H. Gear	(D.P.) 5 x 0.3	2.2 x 1200	
Stern Tube Lubricating Oil Pump	2	M.D. H. Gear	(D.P.) 0.5 x 0.2	0.4 x 1200	
Diesel Gene. Fuel Oil Circulating Pump	2	M.D. H. Gear	(D.P.) 1.6 x 0.9	1.5 x 1200	
Diesel Gene. Diesel Oil Booster Pump	1	M.D. H. Gear	(D.P.) 1.5 x 0.75	3.7 x 1200	
Diesel Gene. Lub. Oil Priming Pump	3	M.D. H. Screw	(D.P.) 2.5 x 0.2	0.94 x 3600	Maker's supply
L.O. Purifier Supply Pump	1	M.D. H. Gear	(D.P.) 2.0 x 0.3	0.75 x 1200	
D/G L.O. Purifier Supply Pump	1	M.D. H. Gear	(D.P.) 0.8 x 0.3	0.4 x 1200	
Bilge Pump	1	M.D. H. Recipro.	(T.H.) 2 x 30 m	0.75 x 1200	
Sludge Pump	1	M.D. H. Monros	(T.H.) 2.5 x 41 m	1.5 x 1200	

Service	No.of Set	Type	Capacity (m ³ /h x MPa)	Motor (kW x min ⁻¹)	
Cooling Sea Water Pump	2	(Each 100% Cap.) M.D. V. Cent.	(T.H.) 700 x 20 m	55 x 1800	Self-priming (No.1)
Low Temp. Cooling Fresh Water Pump	3	(Each 50% Cap.) M.D. V. Cent.	(T.H.) 195 x 25 m	22 x 1800	
High Temp. Cooling Fresh Water Pump	2	M.D. V. Cent.	(T.H.) 83 x 30 m	15 x 1800	
Ballast Pump	2	M.D. V. Cent.	(T.H.) 900 x 25 m	90 x 1800	
Bilge & Ballast Pump	1	M.D. V. Cent.	(T.H.) 220/90x20/70 m	50 x 3600	Self-priming
Fire & G.S. Pump	1	M.D. V. Cent.	(T.H.) 220/90x20/70 m	50 x 3600	Self-priming
Drinking Water Pump	1	M.D. V. Cent.	(T.H.) 5 x 50 m	3.7 x 3600	
Fresh Water Pump	1	M.D. V. Cent.	(T.H.) 5 x 50 m	3.7 x 3600	
Hot Water Circulating Pump	1	M.D. H. Cent.	(T.H.) 2 x 10 m	0.4 x 3600	
Boiler F.O./D.O. Burning Pump	1	M.D. H. Internal Gear	(D.P.) 268 L/h x 1.8	0.75 x 3600	Maker's supply
Boiler Pilot Burner Pump	1	M.D. H. Trochoid	(D.P.) 40 L/h x 0.8	0.09 x 3600	Maker's supply
Boiler Forced Draft Fan	1	M.D. Turbo	23 m ³ /min x2.94 kPa	2.2 x 3600	Maker's supply
Boiler Feed Water Pump	2	M.D. H. Cent.	(T.H.) 4 x 100 m	7.5 x 3600	
Ballast Eductor	1		100 m ³ /h		
Bilge Eductor	1		50 m ³ /h		
Bilge Separator	1	with oil content meter	2 m ³ /h		
Cu-Fe Ion Generator	1				
Shaft Grounding Equipment	1				with mV-Meter
Ballast Water Management System	1	Filter & Electrolysis			SUNRUI

Service	No.of Set	Type	Capacity (m ³ /h x m)	Motor (kW x min ⁻¹)	
Overhead Travelling Crane	1	M.D.	3 ton	2.2 x 900 0.2 x 1800 0.2 x 1800 -	Traverse to be hand operate
Universal machine tool	1	M.D.	Center distance : 600 mm Drilling capacity : ϕ 21	1.5 x 1800	
Grinding Machine	1	M.D. 2-Wheels	ϕ 255 x 25t	0.75 x 1800	AC440V 3 ϕ 60Hz
Electric Welder	2	AC Arc Type	300 A		
Gas Cutting Machine	1	Acetylene Type	Oxygen B. x 2 Acetyl. B. x 1	Hose: Each 25 m x 3	Foreign made
Chain Block	1 2 3		3 ton 1 ton 0.5 ton		
Control Room Air Conditioner	1	Packaged Type (R-404A)	10.4 kW	2.2 x 3600	with E. heater
Water-based Local Fire Fighting System	1	Low Press. Type			
Sewage Treatment Unit	1				
M/E F.O. 2nd Filter	1		ABS.10 μ 4.3 m ³ /h		
D/G F.O. 2nd Filter	1		E.F.10 μ 1.6 m ³ /h		
M/E Fuel Oil Viscosity & Temp. Controller 	1				
D/G Fuel Oil Viscosity & Temp. Controller 	1				
L.O. Circ. Clean Filter 	1		5m ³ /h		
L.O. Filter Circ. Pump 	1	M.D. H.	5 x 0.35 ^(D.P.)	2.2 x 1200	Maker's supply
Fresh Water Generator	1		15 t/day		WM-15DK
Distillate Pump	1	M.D. H. Cent.	(T.H.) 1.05 x 30 m	0.75 x 3600	Maker's supply
Ejector Pump	1	M.D. H. Cent.	(T.H.) 18 x 48 m	5.5 x 3600	Maker's supply
Waste Oil Incinerator	1		349 kW		BGW-30N
Waste Oil Pump	1	MD.H.Trochoid	160 L/h x 0.2 MPa	0.1 x 1800	Maker's supply
Exhaust & Cooling Fan	1	M.D.	95 m ³ /min x 2.65 kPa	7.5 x 3600	Maker's supply
Burning Fan	1	M.D.	11.4 m ³ /min x 1.18 kPa	1.5 x 3600	Maker's supply

Service	No.of Set	Type	Capacity (m ²)	Motor (kW x min ⁻¹)	
Main Lubricating Oil Cooler	1	Plate	*		
Central Cooling Fresh Water Cooler	2	Plate	*		
Auxiliary Condenser	1	H. Shell & Tube	18		
Shifter Fuel Oil Heater	1	Steam Heat			STM 0.6MPa 55 to 85°C
Purifier Lub. Oil Heater	1	Steam Heat			STM 0.6MPa 45 to 90°C
D/G Purifier Lub. Oil Heater	1	Steam Heat			STM 0.6MPa 45 to 95°C
Purifier Fuel Oil Heater	2	Steam Heat			STM 0.6MPa 55 to 98°C
Main Engine Fuel Oil Heater	1	Steam Heat			STM 0.6MPa 105 to 140°C
Boiler Fuel Oil Heater	1	Electric Heat		7 kW	Maker's supply
Diesel Gene. Fuel Oil Heater	1	Steam Heat			STM 0.6MPa 105 to 140°C
Calorifier Unit	1	Steam Heat			STM 0.3MPa 10 to 70°C
Main Engine Warm-up Heater	1	Steam Heat	2		STM 0.6MPa
Fuel Oil Purifier	2	M.D. V. Centrifuge	3,900 L/h (380 cSt at 50°C)	7.5 x 1800	SJ35HH
Lubricating Oil Purifier	1	M.D. V. Centrifuge	2,400 L/h	5.5 x 1800	SJ25H
D/G Lubricating Oil Purifier	1	M.D. V. Centrifuge	1,300 L/h	3.7 x 1800	SJ15H
Engine Room Ventilating Fan	2	M.D. V. Axial	750 m ³ /min x 0.29 kPa	15 x 1800	Reversible
Engine Room Ventilating Fan	1	M.D. V. Axial	750 m ³ /min x 0.29 kPa	15 x 1800	
F.O. Tank Pre-heating Unit	1				
F.O. Shifter Pump	1	(100% Cap.) M.D. H. Gear	(D.P.) 7.2 x 0.49	3.7 x 1800	Maker's supply
Main Air Reservoir	2	Cylindrical	5.0 m ³ x 2.9 MPa		
Emergency Air Reservoir	1	Cylindrical	100 L x 2.9 MPa		Maker's supply
Control Air Dryer	1	Membrane	50 Nm ³ /h		

Service	No.of Set	Type	Capacity (m ³)	Heat. Ratio (m ² /m ³)	
No.1 Fuel Oil Settling Tank	1		14	0.3	
No.1 Fuel Oil Service Tank	1		14	0.3	
No.2 Fuel Oil Settling Tank	1		14	0.3	
No.2 Fuel Oil Service Tank	1		14	0.3	
Diesel Oil Service Tank	2		7		Integrated
Sludge Tank	1		1.5	0.1	
Fuel Oil Drain Tank	1		1	0.1	In Double Bottom
Fuel Oil Overflow Tank	1		abt *	0.03	In Double Bottom
Waste Oil Tank	2		2	1.0	
Main Engine Lub. Oil Storage Tank	1		abt. 15		Integrated
Main Engine Lub. Oil Settling Tank	2		abt.7.5	0.2	Integrated
Main Engine Lub. Oil Sump Tank	1		abt. 15		In Triple Bottom
Diesel Gene. Lub. Oil Storage Tank	1		5		
Diesel Gene. Lub. Oil Settling Tank	2		2.5	0.2	
Diesel Gene. Lub. Oil Sump Tank	Each 1		1.1		In Common Bed
Diesel Gene. Lub. Oil Overflow Tank	1		1.2		
Cylinder Oil Alarm Chamber	1		0.02		
Cylinder Oil Storage Tank	2		12		Integrated

Service	No.of Set	Type	Capacity (m ³)	Heat. Ratio (m ² /m ³)	
Stern Tube Lub. Oil Tank Unit	1		0.1		
Stern Tube FWD Seal Lub. Oil Tank	1		abt. *		Maker's supply
Stern Tube Drain Collect. Unit	1		abt. *		Maker's supply
Stern Tube Lub. Oil Collect Tank	1		abt. 1		In Double Bottom
Stuffing Box Drain Tank	1		0.6		
Scavenging Box Drain Tank	1		0.3	0.1	
Deaeration Tank	1		abt. *		Maker's supply
Jacket Cool. F.W. Expansion Tank	1		1.5		
Fresh Water Pressure Tank	1	Cylindrical	1		
Drinking water Pressure Tank	1	Cylindrical	1		
Cascade Tank	1		1		With Inspect. Section
Bilge Primary Tank	1		2	0.1	
Bilge Tank	1		abt. *		In Double Bottom
Bilge Sludge Tank	1		abt. * (Min. 18)	0.01	In Double Bottom
Clean Drain Tank	1		abt. *		In Double Bottom



Capacity, type and etc. shall be subject to change on the way of detail design.

Abbreviation :

abt.	About
D.	Driven
M.D.	Motor Driven
Cent.	Centrifugal
*	Pending
Vert.	Vertical
Hor.	Horizontal
F.A.	Free Air
D.P.	Discharge Pressure
T.H.	Total Head



1.3 SHOP TEST

As regards under said machinery installed in the engine room, the under said running test shall be executed at the Maker's shop to demonstrate workmanship, proper working order and performance in accordance with the shop test projects.

In case electric current of 60 Hz shall not be available, auxiliaries driven by electric motors shall be tested by supplying available electric current and results on performance shall be converted into these for 60 Hz by proper calculation.

Necessary data shall be recorded during these tests and the results shall be submitted to the Owner.

For main engine

(1) Ahead running load test	
25% load of maximum output	(Data only)
50% load of maximum output	1/2 hour
65% load of maximum output	(Data only)
75% load of maximum output	1/2 hour
Normal output	1/2 hour
Maximum output	1 hour

The fuel oil consumption test shall be executed at normal rating.

- (2) Governor test
- (3) Minimum revolution test (Data only)
- (4) Starting test and astern confirmation test
- (5) Emergency trip test
- (6) Overhaul inspection

During the shop test, the diesel oil shall be used in accordance with the Maker's standard practice.

The brand of lubricating oil and cylinder oil used during shop test shall be chosen in accordance with the Maker's standard.



For diesel generator engine

(1) Ahead running load test

25% load of maximum output	(Data only)
50% load of maximum output	(Data only)
75% load of maximum output	(Data only)
Maximum output	1 hour
110% load of maximum output	1/3 hour

(2) Governor test

(3) Starting test (Data only)

(4) Parallel running test

(5) Emergency trip test

(6) Fuel oil consumption measuring

These shop tests shall be carried out after coupling the engine with generator at the engine Maker's shop. Above mentioned load means the generator load.

During the above test, the diesel oil shall be used during the shop test in accordance with the Maker's standard.

For pump and air compressor

(1) Performance test

Performance test shall be carried out for each set but in case two or more than two sets of same kind and capacity are installed, performance test shall be carried out for only one set.

(2) Continuous running test

Continuous running test at full load for each set shall be carried out.

The said tests shall be executed according to the Maker's usual practice by using available facilities in the Maker's shop.

For oil purifier

The shop test shall be carried out according to the Maker's standard and usual practice.

For fresh water generator

The shop test shall not be carried out.

The operating test shall be carried out onboard during sea trial.



1.4 FUEL OIL CONSUMPTION OF MAIN ENGINE

The fuel oil consumption of main engine shall be measured at shop test burning diesel oil.

The figure shall be 158.7 g/kWh at normal output rating on the basis of fuel net calorific value of 42,700 kJ/kg, exhaust gas back pressure of 6.0kPa at 100% load, ISO Standard Reference Conditions (Complying with MARPOL 73/78 ANNEX VI Regulation 13) and applying low load optimize tuning with exhaust gas by pass (LLO with EGB).

This consumption figure shall be subject to a tolerance margin of five (5) %.

ISO condition

Suction air temperature	25 °C
Air cooler inlet cooling water temperature	25 °C
Barometric pressure	0.1 MPa



SECTION 2 MAIN PROPULSION UNIT

2.1 GENERAL

The main propulsion unit shall consist of MAN B&W marine diesel engine, 2-stroke, single acting, direct reversible crosshead diesel engine with exhaust turbocharger

2.2 CONSTRUCTION AND MATERIAL

The construction and materials shall be in accordance with Maker's standard that is complied with the requirements of the Classification Society.

2.3 FITTING AND ACCESSORY

The following accessories shall be supplied together with main engine.

- 1 - set of exhaust gas turbocharger
- 1 - set of scavenging air cooler
- 1 - set of flywheel
- 1 - set of turning gear
- 1 - set of thrust bearing
- 2 - sets of auxiliary blower
- 1 - set of main starting valve with non-return valve
- 6 - sets of indicator valve
- 1 - set of ALPHA lubricator system
- 1 - set of grating for engine
- 1 - set of piping attached to the engine
- 1 - set of maneuvering device
- 1 - set of pressure gauge
- 1 - set of thermometer
- 1 - set of manometer
- 1 - set of fuel oil 2nd filter
- 1 - set of oil mist detector
- 1 - set of hydraulic power supply unit (HPS)
- 6 - sets of hydraulic cylinder unit (HCU)
- 2 - sets of main operating panel (MOP)
- 1 - set of local operating panel (LOP)
- 2 - sets of Engine Control Cabinet (ECC)
- 1 - set of PMI on-line system
- 1 - set of Load Dependent Cylinder Liner (LDCL)



SECTION 3 SHAFTING AND PROPELLER

3.1 GENERAL

The entire rotating system including main engine, shafting and propeller shall be designed so that the serious torsional vibration requiring barred range shall not occur between 85% and 100% of revolution corresponding to the maximum rating of main engine.

The calculation sheets regarding the torsional vibration shall be submitted to the Owner and the Classification Society for approval.

3.2 SHAFTING

The shafting shall be one (1) line which consist of one (1) intermediate shaft and one (1) propeller shaft.

The shafting shall be of solid type and machined smooth all over except journals and coupled face which shall be finely finished.

The shafting shall be bolted together with straight reamer bolts.

The diameter of intermediate shaft shall be determined in accordance with the requirement of the Classification Society.

The diameter of shaft at intermediate shaft bearing shall be added 5mm to the determined shaft diameter.

The diameter of propeller shaft shall be in accordance with the requirement of the Classification Society.

The aft part of propeller shaft shall be machined with 1/20 taper and threaded at end for fitting the propeller with a steel nut.

The propeller shaft shall be withdrawn inboard by removing intermediate shaft, and the eye plate for withdrawing shall be provided.

Special requirement for Postponement Survey of propeller shaft kind 1C (Survey intervals 10 years) shall be adopted.

3.3 INTERMEDIATE SHAFT BEARING

One (1) intermediate shaft bearing of removable shell type shall be fitted for proper support of the intermediate shaft.

Intermediate shaft bearing shall be provided bearing metal at upper and lower part.



The bearing shall be filled with lub. oil from the pipes of branched M/E lub. oil line. Lub. oil shall flow into the bearing clearance from the side of shaft center line through the clearance between housing bore and outside of bearing metal and lubricate the bearing. Lub. oil shall drain off through the both end of bearing metal and flow to the returning M/E lub. oil sump tank.

3.4 STERN TUBE BEARING AND SEAL

The stern tube shall accommodate two (2) stern tube bearing shells, one (1) stern tube oil sealing device (forward side) and one (1) stern tube air sealing device (aft side).

The air seal type stern tube sealing device at aft side shall be provided with stand-by seal ring, net stopper and distance piece.

The wear down measuring apparatus shall be provided to measure clearance at the aft side bushing of the stern tube.

The rope guard fabricated steel with anode shall be provided between aft end of stern frame boss and propeller boss.

The wire net guard (propeller boss grooved type) shall be provided.

3.5 PROPELLER

There shall be provided one solid type propeller. The diameter and pitch of propeller shall be suitable for the power and speed. The propeller shall rotate clockwise, seen from aft when going ahead. The propeller shall be of key-less type and fitted on the taper end of propeller shaft and secured by a nut.

The forward end of boss shall be counterbored and fitted with a sealing gland.

The propeller surface shall be ground smooth. A propeller cap shall be bolted to the boss and its interior shall be filled with grease.

The performance of propeller shall be designed under the following conditions.

Main engine output	Normal output (6,425 kW)
Main engine revolution	abt. 97.6 min ⁻¹ (abt. 4% up)
Draught	Designed loaded draught
Sea condition	Calm sea

The propeller shall be swung on a mandril and statically balanced.



3.6 MATERIAL

Shafting :

Intermediate shaft	Forged steel
Propeller shaft	Forged steel
Nut for propeller shaft	Forged steel
Coupling bolt	Forged steel

Stern tube bearing and seal :

Stern tube bearing	Cast iron with white metal (WJ2)
Sealing ring	Fluoro rubber (FPM)

Intermediate shaft bearing :

Upper and lower shells	Cast iron
Bearing metal	White metal (WJ2)

Propeller :

Propeller	Nickel aluminum bronze
Propeller cap	Bronze
Rope guard	Mild steel plate



SECTION 4 STEAM GENERATING PLANT

4.1 GENERAL

The steam generating plant shall be in accordance with the following descriptions and particulars described in Subsection **1.2 MACHINERY PARTICULAR**.

4.2 AUXILIARY BOILER

4.2.1 Construction

The boiler shall consist of the doughnut shaped steam drum and water drum which are connected by two rows of water tubes.

The flame of oil burning side shall transfer heat to water in inside water tubes by radiation. It shall become the combustion gas and be branched into two rows of water tubes and meet at the exit and be discharged from the funnel.

Contact heat transfer shall be made when water passes in water tubes and heat be transferred to water efficiently.

The exhaust gas side shall be provided with a group of a water tubes reasonably arranged circumferentially on upper and lower drums to transfer heat efficiently.

The exhaust gas inflowed through the flue shall be separated in two directions of left-hand and right-hand to effect heat exchange and discharged through the outlet funnel as low temperature exhaust gas.

Inner and outer casings shall be available. Heat insulating material shall be placed between inner and outer casings to check radiation of heat.

Insulating fire clay shall be placed in the lower part of the furnace and narrowed part of gas shorting.

4.2.2 Material

End plate	Boiler steel plate
Furnace	Boiler steel plate
Water tube	Boiler tube
Shell plate	Boiler steel plate



4.2.3 Fitting and accessory

- 1 - pressure gauge root valve
- 2 - sets of water gauge (including water level controller)
- 1 - set of oil burning unit
- 3 - sets of soot blower (Compressed air type)
- 2 - safety valve
- 1 - main steam stop valve
- Each 1 - main and aux. feed check valve
- Each 1 - main and aux. feed stop valve
- 1 - surface blow-off valve
- 1 - bottom blow-off valve
- 4 - water level gauge root valve
- 1 - boiler water sampling valve



SECTION 5 ELECTRIC GENERATING PLANT

5.1 GENERAL

There shall be provided three (3) sets of main diesel generators.

Regarding the electric generator, refer to **PART IV ELECTRIC PART**.

5.2 CONSTRUCTION AND MATERIAL

The construction and materials for diesel engine shall be in accordance with Maker's standard that is complied with the requirement of the Classification Society.

5.3 FITTING AND ACCESSORY

The following accessories shall be supplied with the engine.

- 1 - turbocharger
- 1 - air cooler
- 1 - flywheel
- 1 - maneuvering gear
- 1 - governor
- 1 - exhaust gas manifold
- 1 - tachometer
- 1 - set of pressure gauge
- 1 - set of thermometer
- 1 - lub. oil filter
- 1 - lub. oil by-pass filter (centrifugal type)
- 1 - lub. oil pump (gear)
- 1 - lub. oil cooler
- 2 - cooling fresh water pump (centrifugal)
- 1 - turning bar
- 1 - common bed
- 1 - set of fuel oil shut-off device for emergency trip
- 1 - final F.O. filter



SECTION 6 PUMP

6.1 GENERAL

The particulars of pumping equipment shall be in accordance with Subsection **1.2 MACHINERY PARTICULAR.**

The continuous running pumps for propulsive use shall be provided with two (2) sets, each one of them shall be as stand-by in principle.

6.2 CENTRIFUGAL PUMP

Connection between pump shaft and motor shaft shall be of the pin and buffer type flexible coupling or rigid coupling according to the Maker's standard.

Pump casing except for horizontal pumps, specially constructed type pumps and small vertical pumps shall be split or removed upward only so that the rotating members may be overhauled for inspection or replacement without disturbing the pipe connections.

The pumps which self priming is necessary shall be provided with self priming unit.

The materials of main parts of centrifugal pumps shall be as follows:

Name	Casing	Impeller	Shaft	Shaft seal
Cool. S.W. pump	Bronze	Stainless steel	Stainless steel	Gland packing
Low temp. cool. F.W. pump	Cast iron	Phosphor bronze	Stainless steel	Gland packing
High temp. cool. F.W. pump	Cast iron	Phosphor bronze	Stainless steel	Mechanical seal
Fire & G.S. pump (Bilge & ballast pump)	Bronze	Phosphor bronze	Stainless steel	Gland packing
Ballast pump	Bronze	Phosphor bronze	Stainless steel	Gland packing



Name	Casing	Impeller	Shaft	Shaft seal
Drinking water pump	Cast iron	Phosphor bronze	Stainless steel	Gland packing
Fresh water pump	Cast iron	Phosphor bronze	Stainless steel	Gland packing
Hot water circulating pump	Cast iron	Phosphor bronze	Stainless steel	Gland packing
Boiler feed water pump	Cast iron	Phosphor bronze	Stainless steel	Gland packing

The fittings and accessories shall be as follows:

- 1 - set of coupling bolt, nut and rubber ring, if fitted
- 1 - coupling cover for horizontal type pump, if fitted
- 1 - drain plug
- 1 - gauge board fitted with suction and discharge pressure gauges
- Each 1 - root cock or valve for pressure gauge
- 1 - self priming unit, if fitted
- 1 - common bed for horizontal type pump, if fitted

Main L.O. pump

The material of main L.O. pump shall be in accordance with Maker's standard.

The specified capacity and motor output of main L.O. pump shall be designed on the following viscosity.

Name	Capacity	Motor output
Main lub. oil pump	26 cSt	260 cSt



6.3 ROTARY PUMP

Rotary pumps shall develop rated capacity and discharge pressure when operating with the under-said suction conditions.

Name	Suction vacuum (MPa)	Viscosity (cSt)	Shaft seal
Fuel oil transfer pump	-0.05	26 - 1,000	Gland packing
Diesel oil transfer pump	-0.05	2 - 1,000	Mechanical seal
L.O. transfer pump	-0.05	26 - 1,000	Gland packing
Fuel oil booster pump	-0.05	2 - 260	Mechanical seal
M/E fuel oil circulating pump	+0.40	2 - 260	Mechanical seal
D/G fuel oil circulating pump	+0.40	2 - 260	Mechanical seal
D/G diesel oil booster pump	-0.05	2 - 260	Mechanical seal
Stern tube L.O. pump	-0.05	26 - 1,000	Gland packing
L.O. purif. supply pump	-0.05	26 - 260	Gland packing
D/G L.O. purif. supply pump	-0.05	26 - 260	Gland packing

The materials of main parts of the gear pumps shall be as follows:

Casing	Cast iron
Gear	Carbon steel
Shaft	Carbon steel

The fittings and accessories shall be as follows:

- 1 - set of coupling bolt, nut and rubber ring or coupling bush
- 1 - coupling cover for horizontal type pump
- 1 - relief valve
- 1 - gauge board fitted with suction and discharge pressure gauges
- Each 1 - root cock or valve for pressure gauge
- 1 - common bed for horizontal type pump



6.4 RECIPROCATING PUMP

Reciprocating type bilge pump shall be provided with conventional packing type gland seals and develop rated capacity and discharge pressure when operating with suction vacuum of -0.05MPa and viscosity of 1~1000 cSt.

The materials of main parts of reciprocating pump shall be as follows:

Cylinder cover	Cast iron
Cylinder liner	Brass casting
Piston	Brass
Valve	Rubber
Piston rod	Stainless steel

The fittings and accessories shall be as follows:

- 1 - safety valve
- 1 - air vent plug
- 1 - drain plug
- 2 - V belt
- Each 1 - V pulley
- 1 - safety cover
- 1 - gauge board fitted with suction and discharge pressure gauges
- 2 - gauge cock



6.5 MONROS PUMP

Monros pump shall be one kind of displacement type screw pump and provided with conventional packing type gland seals.

Monros type sludge pump shall develop rated capacity and discharge pressure when operating with suction vacuum of -0.05MPa and viscosity of 1~1000 cSt.

The materials of main parts of monros pump shall be as follows:

Stator	Rubber
Shaft, rotor and con-rod	Stainless steel
Pump stand	Cast iron

The fittings and accessories shall be as follows:

- 1 - safety valve
- 2 - V belt
- Each 1 - V pulley
- 1 - safety cover
- 1 - gauge board fitted with suction and discharge pressure gauges
- 1 - common bed

6.6 OTHER PUMP

The construction, materials and design of pumps attached to the main engine, main diesel generator engines, aux. boiler, oil purifiers, air compressors, waste oil incinerator, fresh water generator and etc. shall be in accordance with Maker's standard.



SECTION 7 AIR COMPRESSOR AND FAN

7.1 MAIN AIR COMPRESSOR

There shall be provided two (2) sets of main air compressor for main engine and main diesel generator engine starting and for control air and general air service.

Control air and general air service shall be supplied through the air reducing valve from main air reservoir.

The main air compressor shall be of electric motor driven two stage compression, reciprocating type and shall be completed with self contained lubricating oil system including lub. oil pump, air coolers and unloader.

The cylinders, cylinder covers and air coolers shall be cooled by fresh water.

The materials shall be as follows:

Cylinder	Cast iron
Piston	Aluminum
Connecting rod	Forged steel
Crank shaft	Forged steel
Crank case	Cast iron

The fittings and accessories shall be as follows:

- 1 - coupling with bolts and nuts
- 1 - coupling cover
- 1 - set air cooler after each stage
- 1 - gauge board with pressure gauge after each stage
- 1 - relief valve after each stage
- 1 - set of drain valve
- 1 - unloader
- 1 - suction air filter
- 1 - oil level indicator or sounding rod
- 1 - oil drain plug for crank case
- 1 - common bed for compressor
- 1 - cooling fresh water auto. stop valve
- 1 - oil pump driven crank shaft
- 1 - oil filter
- 1 - set of oil signal (if possible to provide)



7.2 EMERGENCY AIR COMPRESSOR

The emergency air compressor shall be of electric motor driven.

The materials of emergency air compressor shall be in accordance with Maker's standard.

7.3 MAIN AIR RESERVOIR

The main air reservoir shall be made of cylindrical welded steel construction. The capacity of each air reservoir shall be sufficient to ensure six (6) starts of the main engine from rest in either direction without replenishment.

The fittings and accessories shall be as follows:

- 1 - safety valve
- 1 - charging valve
- 1 - main stop valve
- 1 - aux. stop valve
- 1 - drain valve of double shut type
- 1 - manhole
- 1 - pressure gauge

7.4 EMERGENCY AIR RESERVOIR

The emergency air reservoir shall be made of cylindrical welded steel construction.

The fittings and accessories shall be as follows:

- 1 - safety valve
- 1 - charging valve
- 1 - stop valve
- 1 - pressure gauge
- 1 - drain valve
- 1 - inspection hole



7.5 ENGINE ROOM VENTILATING FAN

The engine room ventilating fan shall be of motor driven vertical axial flow split type and motor shall be incorporated in the fan casing.

At the reverse rotation, the capacity and head shall reduced.

The materials shall be as follows:

Casing	Steel plate
Impeller	Aluminum alloy



SECTION 8 HEAT EXCHANGER

8.1 COOLER AND CONDENSER

8.1.1 Shell and tube type heat exchanger

One (1) auxiliary condenser shall have a sufficient capacity to condense excess steam from the exhaust gas section of aux. boiler.

This heat exchanger shall be of horizontal shell and tube type. Tube shall be straight, and tube end of fresh water inlet side shall be expanded into tube plates.

The materials shall be as follows:

Shell	Steel plate or steel pipe
Shell cover	Cast iron (inside epoxy paint)
Tube plate	Naval brass
Tube	Aluminum brass

The fittings and accessories shall be as follows:

- 3 - thermometers
- 1 - compound gauge for condenser
- 1 - peep hole for shell except small size cooler
- Necessary number - air cock and drain cock for shell and shell cover
- 1 - set of chemical clean. flange for both tube and shell side except small size cooler

8.1.2 Plate type heat exchanger

Each one (1) set of central cooling F.W. cooler shall have a sufficient capacity to meet 50% of max. output requirement of main engine and auxiliary. One (1) main L.O. cooler respectively shall have a sufficient capacity to meet max. output requirement of main engine. Sea water side of central cool. F.W. cooler shall be provided the back washing line.

The materials shall be as follows:

Frame plate	Mild steel
Plate	Titanium (in case of sea water cooling)
	Stainless (in case of fresh water cooling)



The heat exchangers attached to main engine, main diesel generator engines and other machinery shall be in accordance with Maker's standard.

The design conditions for heat exchangers shall be as following table.

HEAT EXCHANGER CALCULATION SHEET

SHELL AND TUBE TYPE HEAT EXCHANGER

SHELL AND TUBE TYPE EXCHANGER							
Name	Design condition						Clean. factor (%)
	Tube side			Shell side			
	Quantity (m ³ /h)	Temperature (°C)		Quantity (kg/h)	Temperature (°C)		
		Inlet	Outlet		Inlet	Outlet	
Aux. condenser	(F.W.) 70	36	53.2	2,000	100	60	85
Remarks : 1) Out diameter of tube shall be 16 mm and thickness shall be 1.2 mm for aux. condenser. 2) Above said value shall be subject to change on the way of detail design.							

PLATE TYPE HEAT EXCHANGER

Name	Design condition						Clean. factor (%)
	Cold side			Hot side			
	Quantity (m³/h)	Temperature (°C)		Quantity (m³/h)	Temperature (°C)		
		Inlet	Outlet		Inlet	Outlet	
Central cool. F.W. cooler	(S.W.) 310	32.0	42.7	(F.W.) 240	49.3	36.0	85
Main lub. oil cooler	(F.W.) 100	36.0	42.8	(L.O.) 210	53.0	45.0	85
Remarks : 1) Above said value shall be subject to change on the way of detail design.							



8.2 OIL HEATER

There shall be provided one (1) main engine fuel oil heater, two (2) purifier fuel oil heaters, one (1) purifier lub. oil heater, one (1) diesel gene. purifier lub. oil heater, one (1) diesel gene. fuel oil heater and one (1) shifter fuel oil heater.

Boiler fuel oil heater shall be in accordance with Maker's standard.

The design conditions for there heaters shall be as following table.

Name	Design condition			Heating steam press. (MPa)
	Quantity (L/h)	Temperature (°C)		
		Inlet	Outlet	
Main engine F.O. heater	4,300	105	140	0.60
Purifier F.O. heater	2,200	55	98	0.60
Purifier L.O. heater	2,000	45	90	0.60
Diesel gene. F.O. heater	1,600	105	140	0.60
Shifter F.O. heater	3,400	55	85	0.60
D/G purifier L.O. heater	800	45	95	0.60

The materials of oil heaters shall be as follows:

Shell	Steel tube
Tube	Steel tube with rod or coil tube

The fittings and accessories shall be as follows:

- 1 - drain plug
- 1 - air vent cock
- 1 - relief valve
- 2 - thermometer



SECTION 9 FRESH WATER GENERATOR

9.1 GENERAL

There shall be installed one fresh water generator, utilizing the waste heat in the jacket water from the main engine.

The fresh water generator shall produce fresh water of salinity not exceeding 10 P.P.M of salt at abt. 85°C main engine jacket water temperature and 32°C cooling sea water temperature.

The distilling cycle shall be as follows:

Jacket water from the main engine cooling F.W. outlet shall be led to the evaporator. Sea water branched from condenser cooling sea water outlet shall be led to the evaporator and heated by the fresh water from the main engine cooling system.

Sea water shall be evaporated in separator shell at a comparatively low temperature due to the vacuum produced by means of the water ejector.

The vapour shall be led into the condenser through the deflector and demister and then condensed by the cooling sea water.

The brine, concentrated sea water, shall be constantly taken out from the evaporator and discharged to over board.

The ejector pump shall supply sea water to water ejector. The distillate pump shall take the fresh water produce from the condenser of the fresh water generator and transfer it to the fresh water tank.

9.2 FITTING AND ACCESSORY

- 1 - ejector
- 1 - set of distillate pump
- 1 - set of ejector pump (Impeller: SUS)
- 1 - set of salinity alarm device
- 1 - solenoid valve
- 1 - vacuum gauge
- 1 - set of pressure gauge
- 1 - flow meter
- 1 - chemical injection unit
- Other necessary fittings

The construction and materials shall be in accordance with Maker's standard.



SECTION 10 PIPING GENERAL

10.1 GENERAL

Consideration shall be given in design so that the piping shall be led as directly as practicable with a minimum of bends.

Care shall be taken to avoid as far as possible pockets in pipe lines. Where pockets do occur, they shall be fitted with bosses having valves or screwed plugs or other means for draining if necessary. The drain plugs shall not be fitted in way of cofferdams or voids. The lines which necessitate draining frequently shall be fitted with valves or traps, or both.

The radius of bends in steel pipe shall be about two times the nominal diameter except for bend elbow. But in case it is difficult to make good piping arrangement with two times, bend elbow may be used. Welding fittings may be employed in place of pipe bends.

In case that the bend elbows are used, the radius of bends shall be one or one and half times of nominal diameter.

The system shall be designed to allow for all stresses due to thermal expansions and deflections of ship's structure.

Except where otherwise noted, expansion shall be compensated by using bends.

Expansion joints in exhaust gas pipes shall be of bellows type.

The pipes shall be supported suitably against excessive vibration.

The oil piping shall be kept as far as away from hot surface as practicable. The pipe shall, as far as possible, not be arranged directly above or in front of or behind the switch board. If unavoidable, suitable protection shall be provided.

Where piping passes through water or oil tight bulkheads and decks, the connection shall be made tight by means of three spool flanges or direct welded pipes.

Connections through insulated bulkheads shall be of sufficient length to permit access to flanged connection without disturbing the insulation.

The directly welded pipes shall be employed for piping penetrated through tank walls constructed with hull, such as sounding pipes, pump suction pipes and vent pipes.

Where galvanized piping is specified, the galvanizing shall be done after the pipe is fabricated and flanges are attached thereon in shop, except for screwed ends which may be attached after galvanizing.



Where it is impracticable or welding has destroyed galvanization the surface shall be touched up with coat of zinc rich paint.

Unions joints, screw joints or bite joints may be used for connecting the small pipes, valves and cocks.

Pipes shall be hydrostatically tested in accordance with the requirement of the Classification Society.

After fabrication in shop for subsequent assembly, the lubricating oil pipes of main engine forced circulation system shall be pickled before installation. After fitting out onboard, they shall be cleaned by flushing with the lubricating oil which is prepared as system oil.

Packing used for all pipe lines, in general, shall be of multipurpose type or reinforced rubber sheet type.

The specification of pipes and valves which are supplied by maker shall be in accordance with Maker's standard.

10.2 SEA CHEST

The number of sea chest shall be kept to a minimum by combining the system.

The suction sea chest shall be of welded steel construction and fitted with sea valve of angle, globe and butterfly type.

The distance piece for overboard and sea suction connection shall be of extra heavy steel pipe or fabricated steel construction. The thickness of distance piece shall be determined according to the requirement of the Classification Society.

In general, suction sea chest shall be fitted with grid type strainer which shall be fabricated from flat steel bars and galvanized after fabrication. For small suction sea chest, perforated strainer plates of galvanized steel may be used.

Strainer grids or plates shall have a clear area not less than two times cross sectional area of the connected pipe, and shall be secured so that no part extends beyond the shell. The bolts or studs and nuts for securing strainer grid or plates shall be of stainless steel. The studs and nuts for securing sea valve shall be of stainless steel.

Steam blow valve with coupling and air vent shall be fitted to each suction sea chest.



10.3 VALVE AND COCK

In general, the valves and cocks of marine use which are specified in accordance with Japanese Industrial Standard (JIS) or equivalent standard shall be used except that the valves and cocks for control system which have special construction and shape shall be in accordance with Maker's standard.

Pipe line	Material of valve body	Joint	Nominal
Bilge, ballast and sea water line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve	5K STD
Fire line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve	10K STD
Fresh, drinking and cooling F.W. line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve	5K STD
M/E F.O. circulating pump discharge line 50 mm & above 40 mm & below	Special cast iron Bronze	Steel slip on welded flange	16K STD
D/G F.O. circulating pump discharge line 50 mm & above 40 mm & below	Special cast iron Bronze	Steel slip on welded flange	16K STD
F.O. and L.O. line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve	5K STD
F.O. purified line 50 mm & above 40 mm & below	Special cast iron Bronze	Steel slip on welded flange or sleeve	5K STD



Pipe line	Material of valve body	Joint	Nominal
Steam (0.7MPa) line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve (Note:4)	10K STD
Steam (0.4MPa) line 50 mm & above 40 mm & below	Cast iron Bronze	Steel slip on welded flange or sleeve	5K STD
Feed water line	Bronze	Steel slip on welded flange	16K STD
Compressed air (2.9MPa) line 32 mm & above 25 mm & below	Cast steel Forged steel	Steel slip on welded flange	20K STD
Compressed air (0.80MPa) line	Bronze	Steel slip on welded flange or sleeve	10K STD

Note :

- 1) Valves on hull construction of 40 mm bore and below shall be of cast bronze and those of 50 mm and above shall be of cast steel.
- 2) Main suction valves fitted on outside walls of fuel oil and lub. oil tanks except double bottom tanks shall be of special cast iron except those of 40 mm bore and below of cast bronze.
- 3) Valves and pipe fittings in the piping system of group II except steam line shall be of casting with on elongation of 12% and over.
- 4) Sleeve welded joint is not to be used for steel pipes having a nominal diameter for more than 80A for steam line.
- 5) Mechanical joints shall be of NK-approved type and the construction and type shall be in accordance with Table D12.8 and Table D12.9 (12.3.3, Part D of the Rules).



10.4 PIPING SCHEDULE

(1) LIST OF MATERIAL (PIPE LIST)

Pipe line	Kind of pipe	Design		Test pressure		Remarks
		Press (MPa)	Temp. (°C)	Shop (MPa)	After inst.	
Bilge line 65 mm & above 50 mm & below	STPG370E (Sch.40) (Sch.80)	0.32	Ambi- ence	-	Work. Cond.	To be galvanized
Ballast line 65 mm & above 50 mm & below	STPG370E (Sch.40) (Sch.80)	0.30	Ambi- ence	-	Work. Cond.	To be galvanized
Fire line 65 mm & above 50 mm & below	STPG370E (Sch.40) (Sch.80)	0.75	Ambi- ence	-	Work. Cond.	To be galvanized
Cooling S.W. & S.W. service line 25 mm & above 20 mm & below	SGP	0.45	Below 55	-	Work. Cond.	To be poly-lining
	STPG370E (Sch.80)					To be galvanized
Cooling F.W. line 125 mm & above 100 mm & below	SGP-E SGP-B	0.45	92	-	Work. Cond.	To be oxyg. cover
F.O. sett. tank to F.O. purifier	STPG370E (Sch.40)	0.30	60	-	0.45	To be pickled & to be insulated
F.O. purif. to tank		0.30	98	0.45	0.45	
Tank to F.O.boost.P		0.30	90	0.45	0.45	
F.O. boost. pump to M/E F.O. circ.pump		0.40	140	0.60	0.60	
M/E F.O. circ. pump to main engine	KSTPG38E (Sch.40)	1.40	140	2.10	2.10	
Main engine to mix. tube	STPG370E (Sch.40)	0.40	140	0.60	0.60	
D/G F.O. circ. pump to diesel generator	KSTPG38E (Sch.40)	1.40	140	2.10	2.10	
Boiler F.O. serv. line	STPG370E (Sch.40)	0.30	98	0.45	0.45	
Boiler F.O. burning pump to burner	KSTPG38E (Sch.40)	1.80	130	2.70	2.70	
F.O. transfer line 125 mm & above 100 mm & below	SGP-E SGP-B	0.32	50	-	0.48	-
L.O. line 125 mm & above 100 mm & below	SGP-E SGP-B	0.42	55	-	Work. Cond.	To be pick. (except trans. line)
L.O. purified line 125 mm & above 100 mm & below	SGP-E SGP-B	0.35	95	0.53	Work. Cond.	To be pickled



Pipe line		Kind of pipe	Design		Test pressure		Remarks
			Press (MPa)	Temp. (°C)	Shop (MPa)	After inst.	
Steam line		SGP-B	0.80	175	1.20	Work.	To be insulated
			0.45	155	0.68	Cond.	
Boiler blow line		STPG370E (Sch.40)	1.00	175	1.50	Work. Cond.	To be insulated
Tank heating pipe (In engine room)		STPG370E (Sch.40)	0.8	175	1.20	1.2	-
Exh. steam & drain line		SGP-B	Below 0.10	Below 100	-	Work. Cond.	To be insulated
Compressed air line		KSTPG38E (Sch.40)	2.99	Ambi-ence	4.49	Work. Cond.	To be galvanized for main pipe
		SGP-B	0.90	Ambi-ence	1.35		
Feed water line	Suc. line	SGP-B	Below 0.10	60	-	Work. Cond.	-
	Dis. line	STPG370E (Sch.40)	1.10	60	1.65		
Drinking water line		SUS304-A (Sch.20S)	0.55	Ambi-ence	-	Work. Cond.	-
Fresh water service line		SGP-B	0.55	Ambi-ence	-	Work. Cond.	To be galvanized
F.W. gene. distillate water line		SUS304-A (Sch.20S)	-	-	-	Work. Cond.	-
Gauge pipe line		Copper	-	-	-	Work. Cond.	-
Oily drain, deck scupper & open ended pipe		SGP-B	-	-	-	-	-
Exhaust gas pipe		SGP-E STPY-400 SS400	-	-	-	-	-
Cu-Fe Ion Generator distribution line		SGP	-	-	-	Work. Cond.	To be poly-lining

Pipe line	Bore	Kind of pipe	Remarks
Overflow pipe, sounding pipe and vent. pipe fitted to the hull constructed tank	40mm, 50mm 65mm & above	STPG370E (Sch.80) SGP	-



(2) THICKNESS OF STEEL PIPE

Unit : mm

Nominal diameter	Outside diameter	Steel pipe		SGP-E SGP-B
		Sch.40	Sch.80	
10	17.3	2.3	3.2	2.3
15	21.7	2.8	3.7	2.8
20	27.2	2.9	3.9	2.8
25	34.0	3.4	4.5	3.2
32	42.7	3.6	4.9	3.5
40	48.6	3.7	5.1	3.5
50	60.5	3.9	5.5	3.8
65	76.3	5.2	7.0	4.2
80	89.1	5.5	7.6	4.2
100	114.3	6.0	8.6	4.5
125	139.8	6.6	9.5	4.5
150	165.2	7.1	11.0	5.0
200	216.3	8.2	12.7	5.8
250	267.4	9.3	*12.7	6.6
300	318.5	*9.5	*12.7	6.9
350	355.6	*9.5	*12.7	7.9
400	406.4	*9.5	*12.7	7.9

Unit : mm

Exhaust gas pipe			Thickness of copper pipe	
Nominal dia.	Thickness	Material	Outside dia.	Thickness
650 & above	6.0	SS 400	6	1.0
400 to 600	6.4	STPY-400	10	1.0
350 & below	-	SGP-E	12	1.2
			16	1.2

Note :


- 1) 10 mm and below pipes in nominal diameter shall be of seamless copper pipe.
- 2) STPY-400 shall be adopted for marked * size pipe.
- 3) The material of M/E exh. gas pipe above one (1) meter under the funnel top plate shall be anti-corrosive steel.
- 4) The sacrifice pipe (STPG370E, Sch80) shall be provided at S.W. inlet and outlet side for central C.F.W. cooler and each one (1) set of spare sacrifice pipe (STPG370E, Sch80, Galvanized) shall be provided. Anode shall be provided inside of strainers just before C.S.W. pump.



10.5 STRAINER

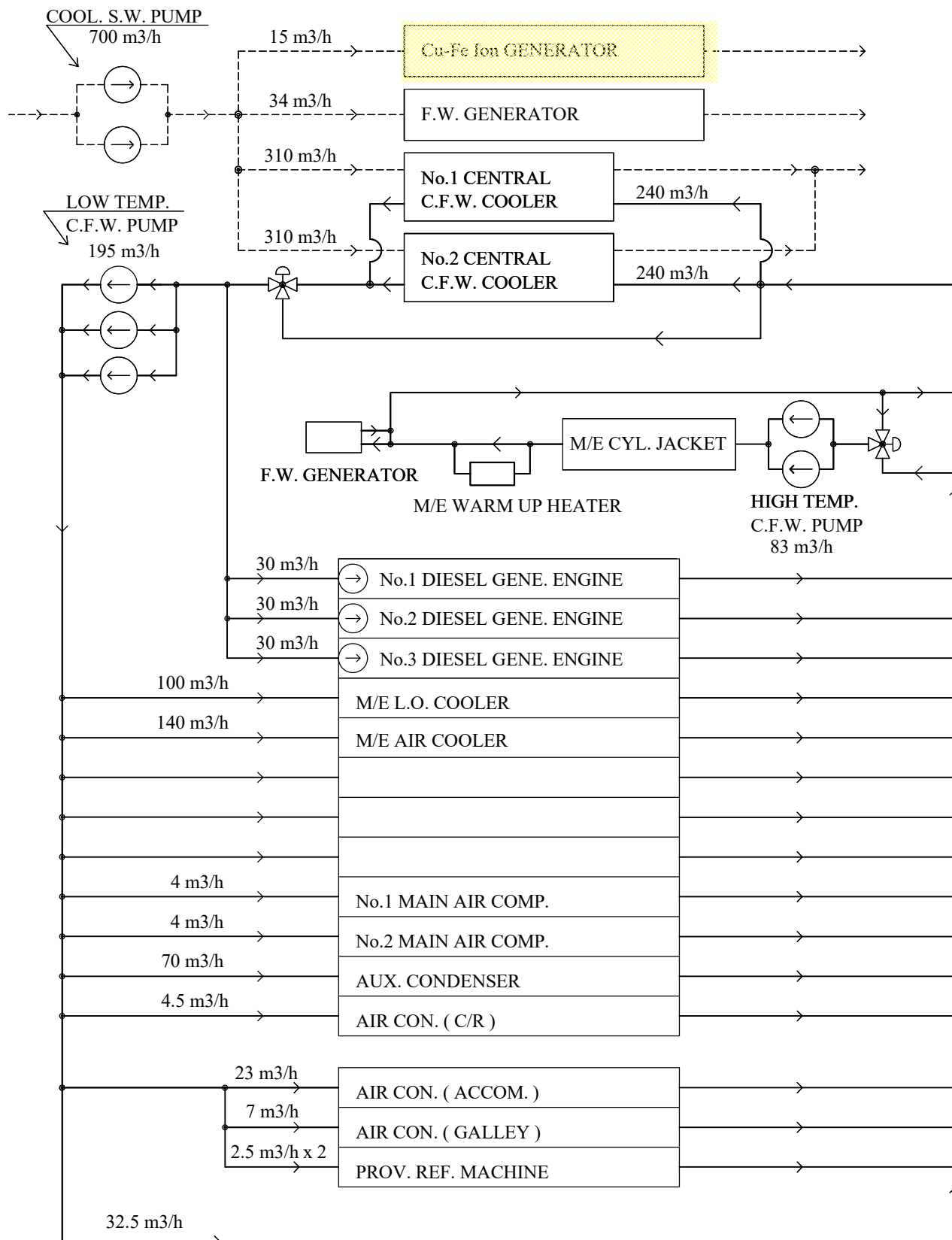
Line	Item	No. x Mesh		Remarks
		Inlet	Outlet	
Sea water line	Cool. S.W. pump	2 x 4 mm	-	Simplex type The element to be stainless, and inner surface to be of epoxy paint
Bilge & ballast line	Bilge & ballast pump	1 x 8 mm	-	Simplex type The element to be stainless, and inner surface to be of epoxy paint
	Fire & G.S. pump	1 x 8 mm	-	
	Ballast pump	2 x 8 mm	-	
	Bilge pump	1 x 60	-	Simplex type
	Sludge pump	1 x 10	-	
	Bilge separator	1 x 100	-	
Fresh water line	Drinking water tank	-	1 x 10 mm	Rose box
	Fresh water tank	-	1 x 10 mm	
Drain line	Drain trap	Each 1	-	Y type strainer
Steam line	Reducing valve & temp. cont. valve (direct type)	Each 1	-	Y type strainer



Line	Item	No. x Mesh		Remarks
		Inlet	Outlet	
Fuel oil line	F.O. transfer pump	1 x 16	-	Simplex
	D.O. transfer pump	1 x 16	-	Simplex
	F.O. purifier	2 x 60	-	Duplex (F.O. side)
		1 x 60	-	Simplex (D.O. side)
	F.O. booster pump	1 x 100	-	Duplex
	Main engine F.O. circ. pump	-	1 x ABS.10 μ m	Auto. back wash with by-pass filter (E.F.35 μ m) (Maker supply)
	Diesel generator D.O. booster pump	1 x 100	-	Duplex
	Diesel generator F.O. circ. pump	-	1 x E.F.10 μ m	Auto. back wash with by-pass line
		-	3 x ABS.75 μ m	Notch wire (Maker supply)
	Boiler F.O. pump	1 x 100	-	Simplex (Maker supply)
	F.O. shifter pump	1 x 32	-	Duplex
	Waste oil incinerator	1 x 60	-	Simplex
Lub. oil line	L.O. transfer pump	1 x 32	-	Simplex
	Stern tube L.O. pump	2 x 100	-	Simplex with magnet
	L.O. purifier	2 x 60	-	Duplex
	Main engine L.O. pump	-	1 x ABS.40 μ m	Manual back wash
	Sludge collector	1 x 150	-	(Maker supply)
	Cylinder lubricator	1 x 32	-	Simplex
	Diesel generator L.O. pump	3	-	Simplex (Maker supply)
		-	3 x ABS.30 μ m	Continuous back wash (Maker supply)
	L.O. Filter Circ. Pump 	-	1 x 3 μ β 200	



10.6 S.W. AND LOW TEMP. C.F.W. DISTRIBUTION CHART





10.7 PIPING SYSTEM

Schematic diagrams of piping system shall be shown as follow.

FIG. 1	BILGE LINE	M10 - 12
FIG. 2	COOLING SEA WATER LINE	M10 - 13
FIG. 3	COOLING FRESH WATER LINE	M10 - 14
FIG. 4	FRESH WATER SERVICE LINE	M10 - 15
FIG. 5	FUEL OIL TRANSFER LINE	M10 - 16
FIG. 6	FUEL OIL PURIFYING LINE	M10 - 17
FIG. 7	M/E AND BOILER FUEL OIL SERVICE LINE	M10 - 18
FIG. 8	DIESEL GENERATOR FUEL OIL SERVICE LINE	M10 - 19
FIG. 9	LUB. OIL TRANSFER & FURIFYING LINE	M10 - 20
FIG. 10	LUB. OIL SERVICE LINE	M10 - 21
FIG. 11	STERN TUBE LUB. OIL LINE	M10 - 22
FIG. 12	STEAM LINE	M10 - 23
FIG. 13	COMPRESSED AIR LINE	M10 - 24
FIG. 14	EXHAUST GAS LINE	M10 - 25e



FIG.1 BILGE LINE

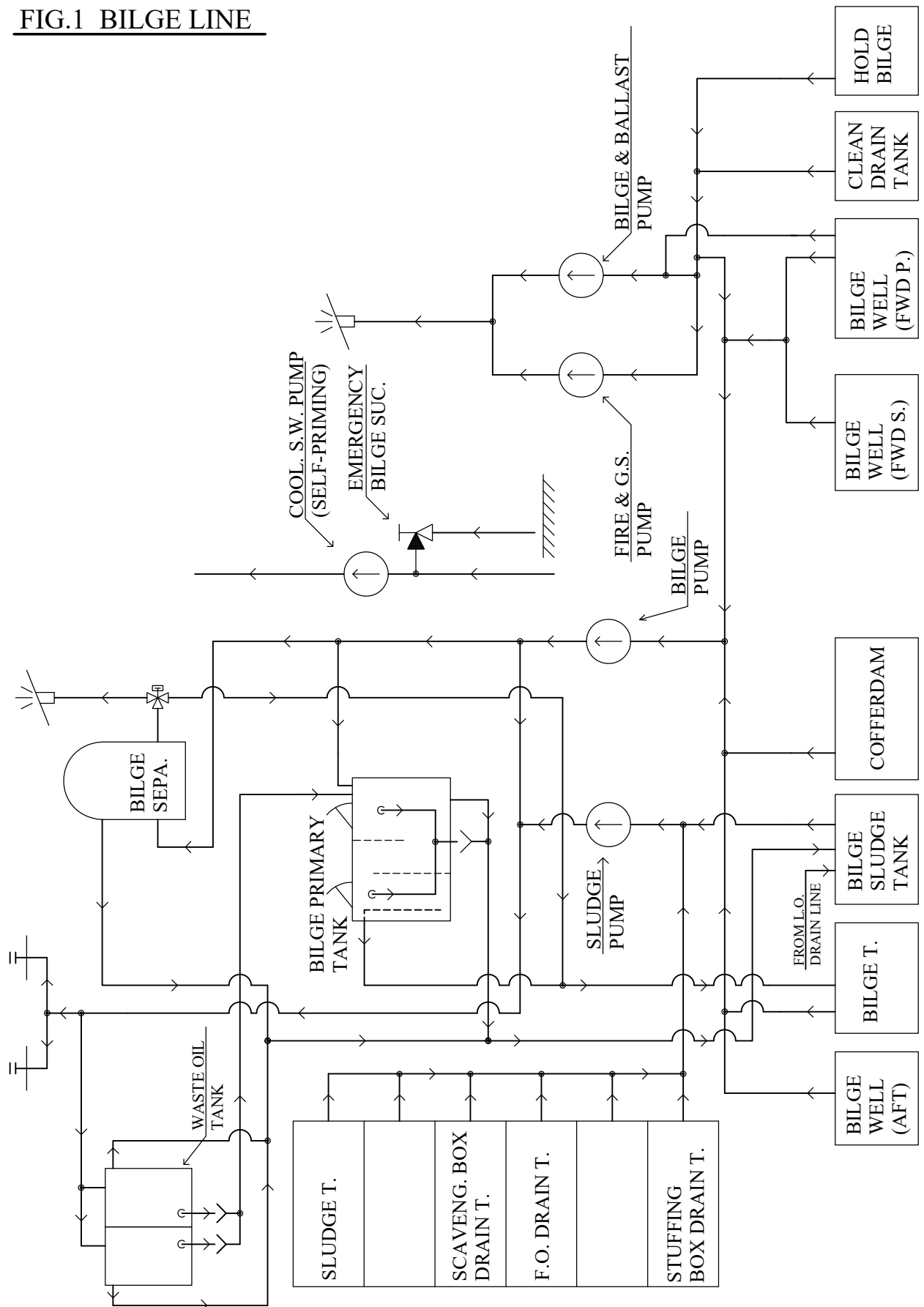




FIG.2 SEA WATER AND LOW TEMP. C.F.W. LINE

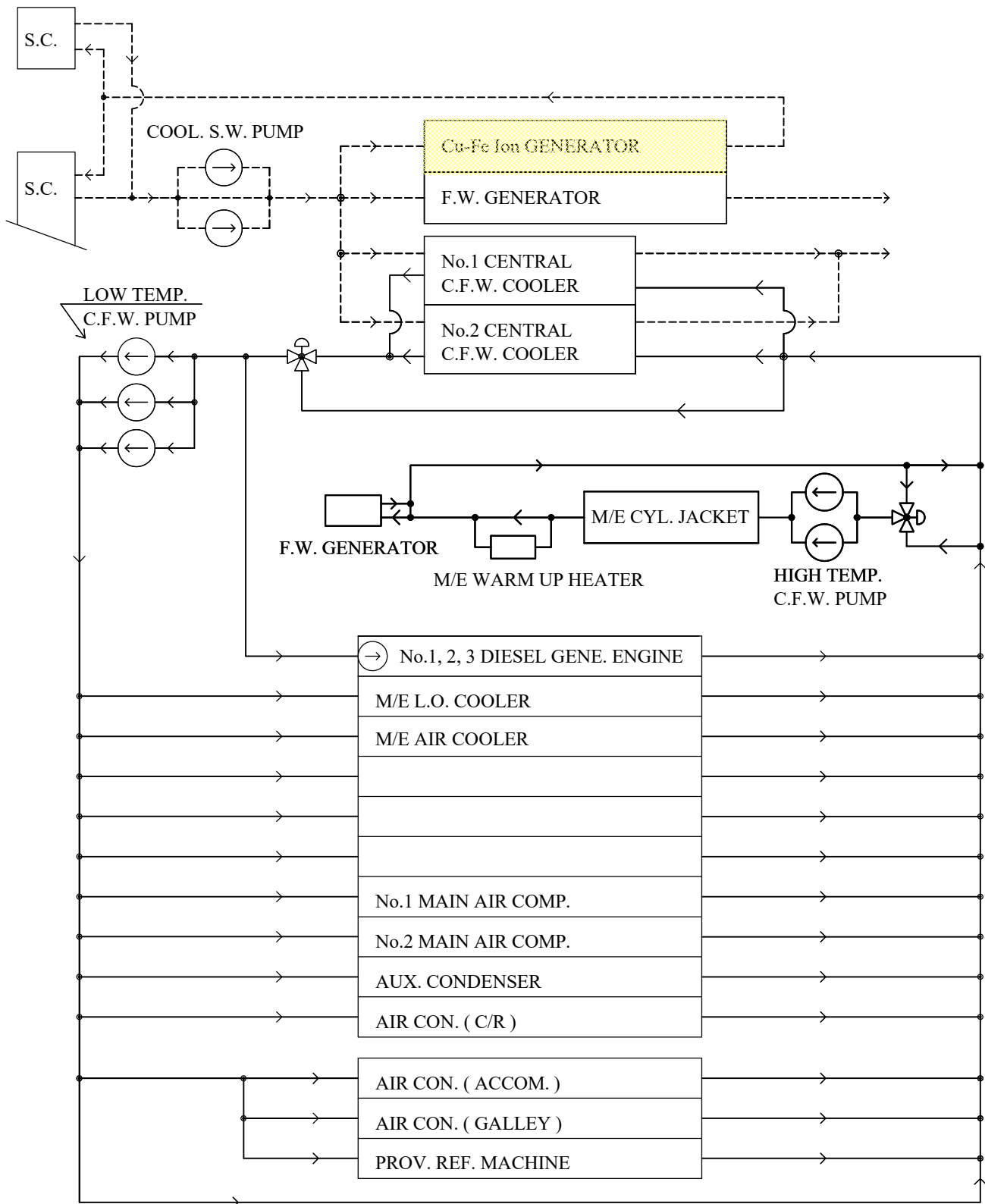




FIG.3 HIGH. TEMP. COOL.F.W. LINE

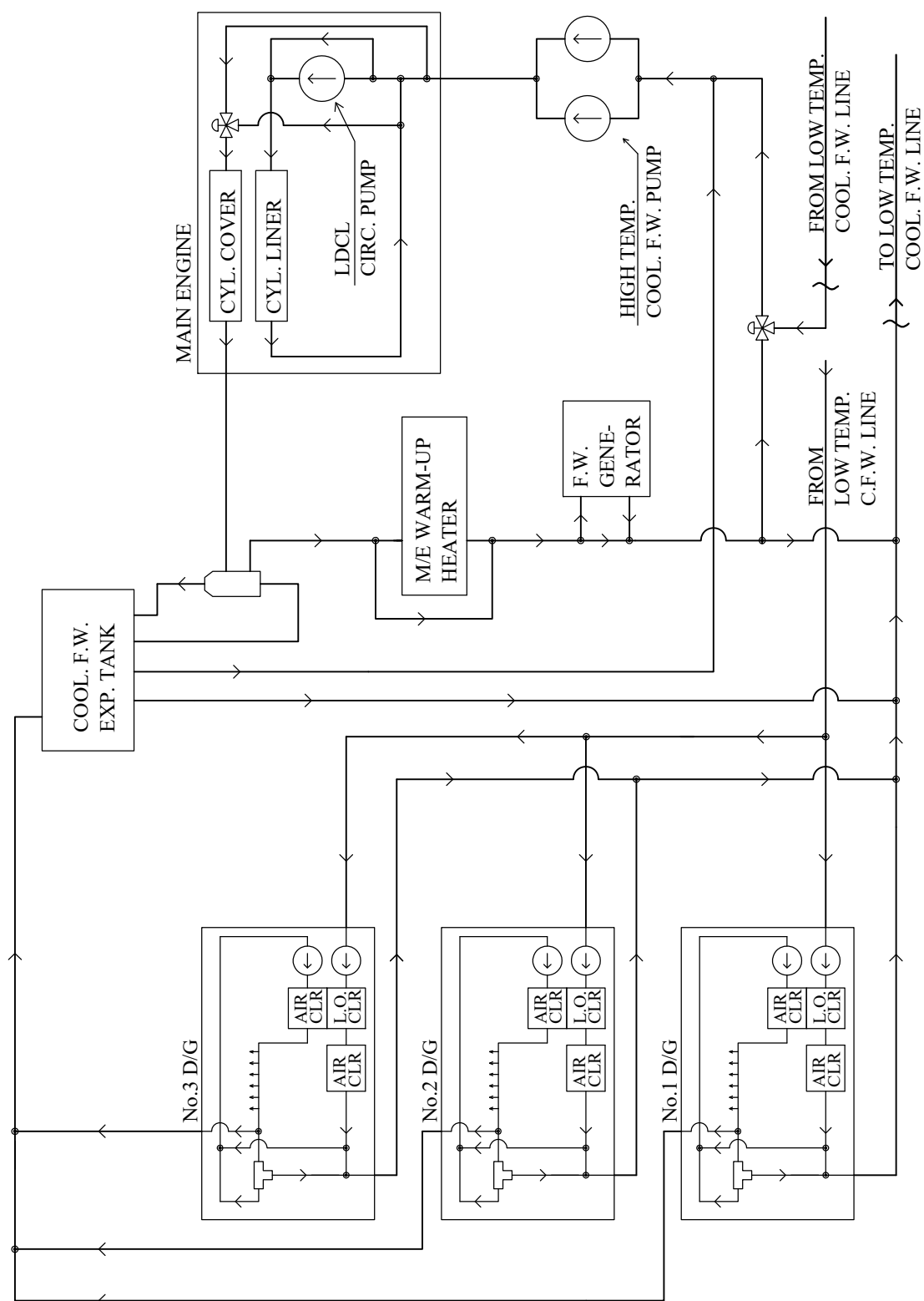




FIG.4 FRESH W. SERVICE LINE

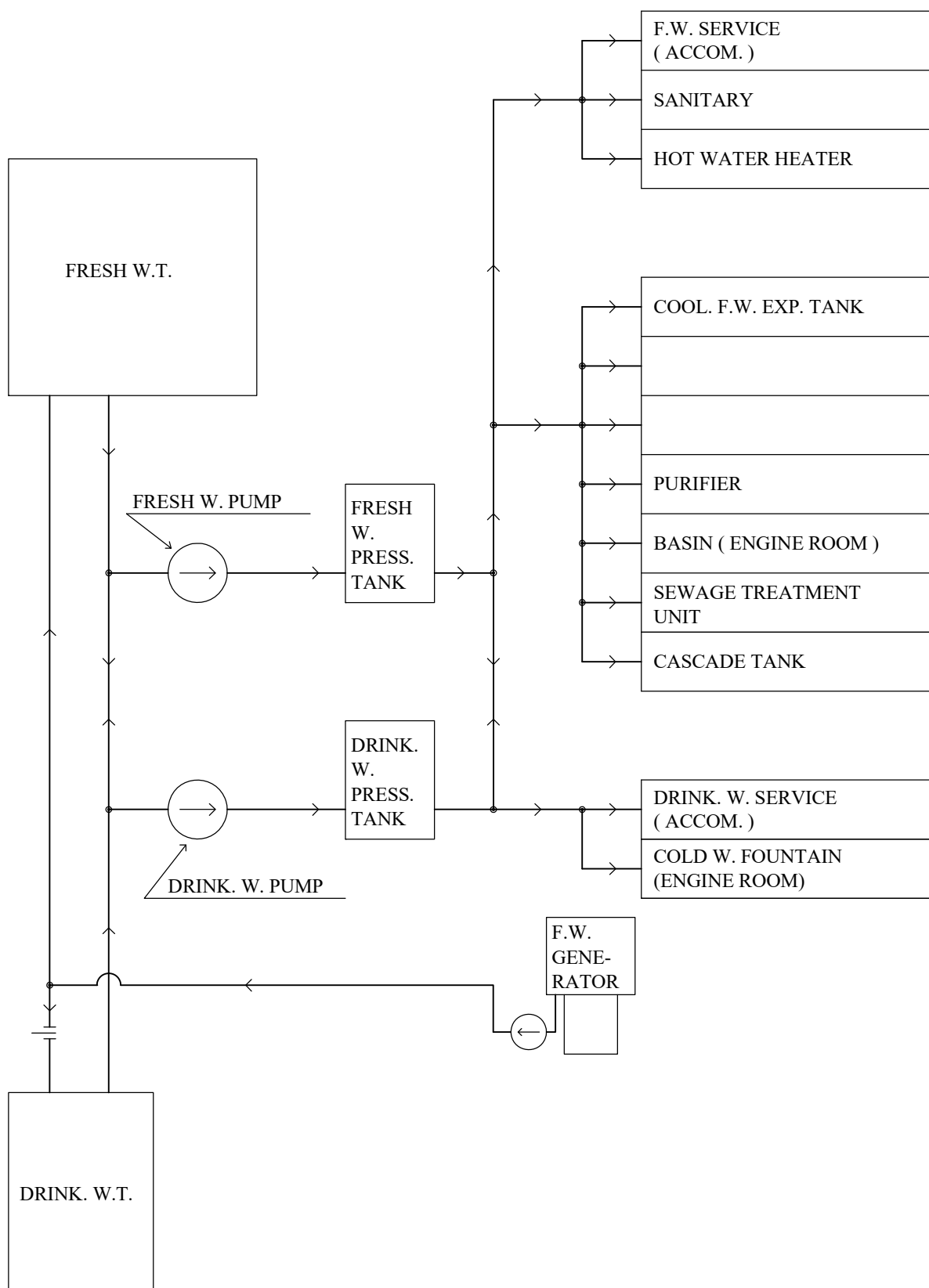


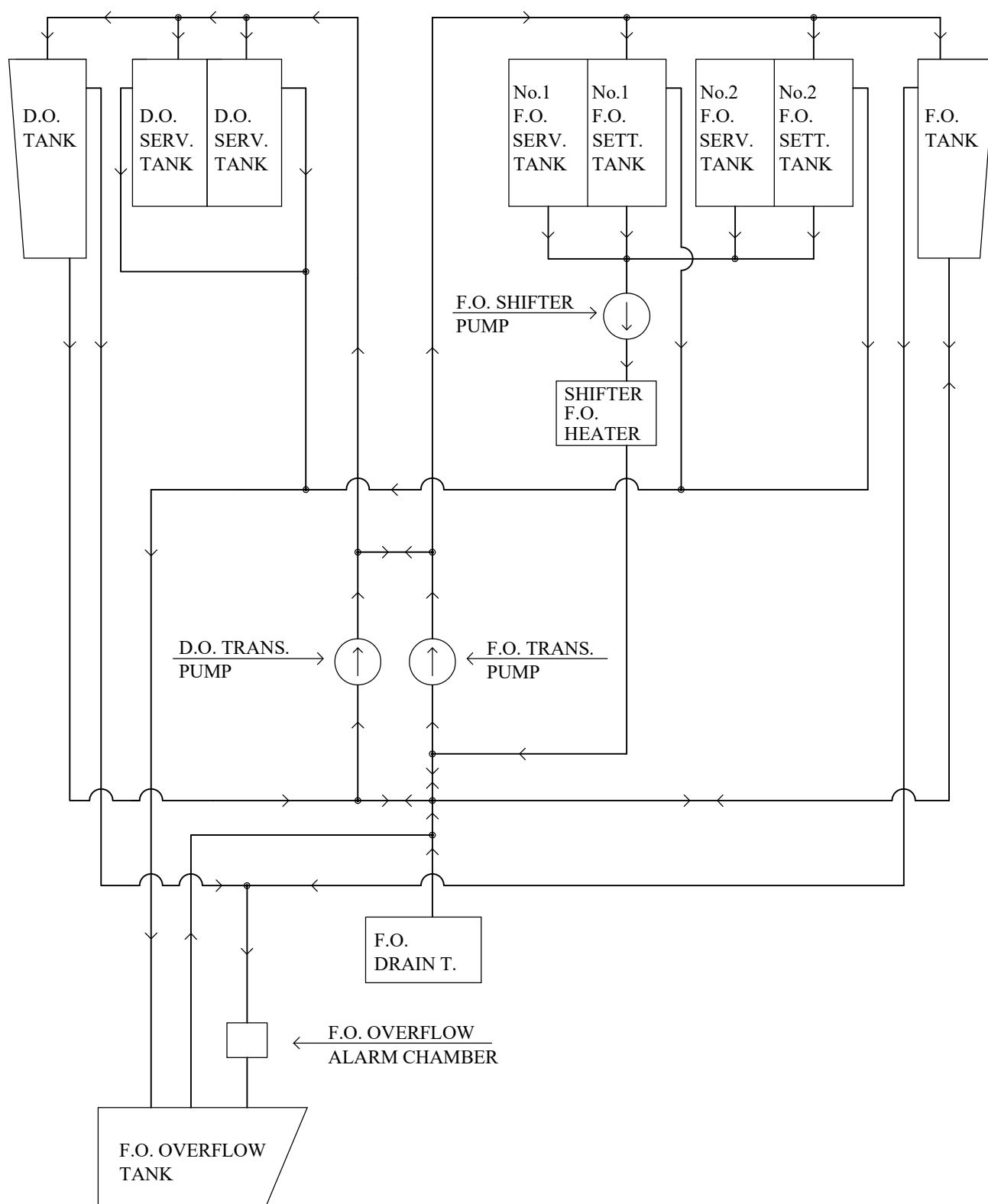
FIG.5 F.O.TRANSFER LINE

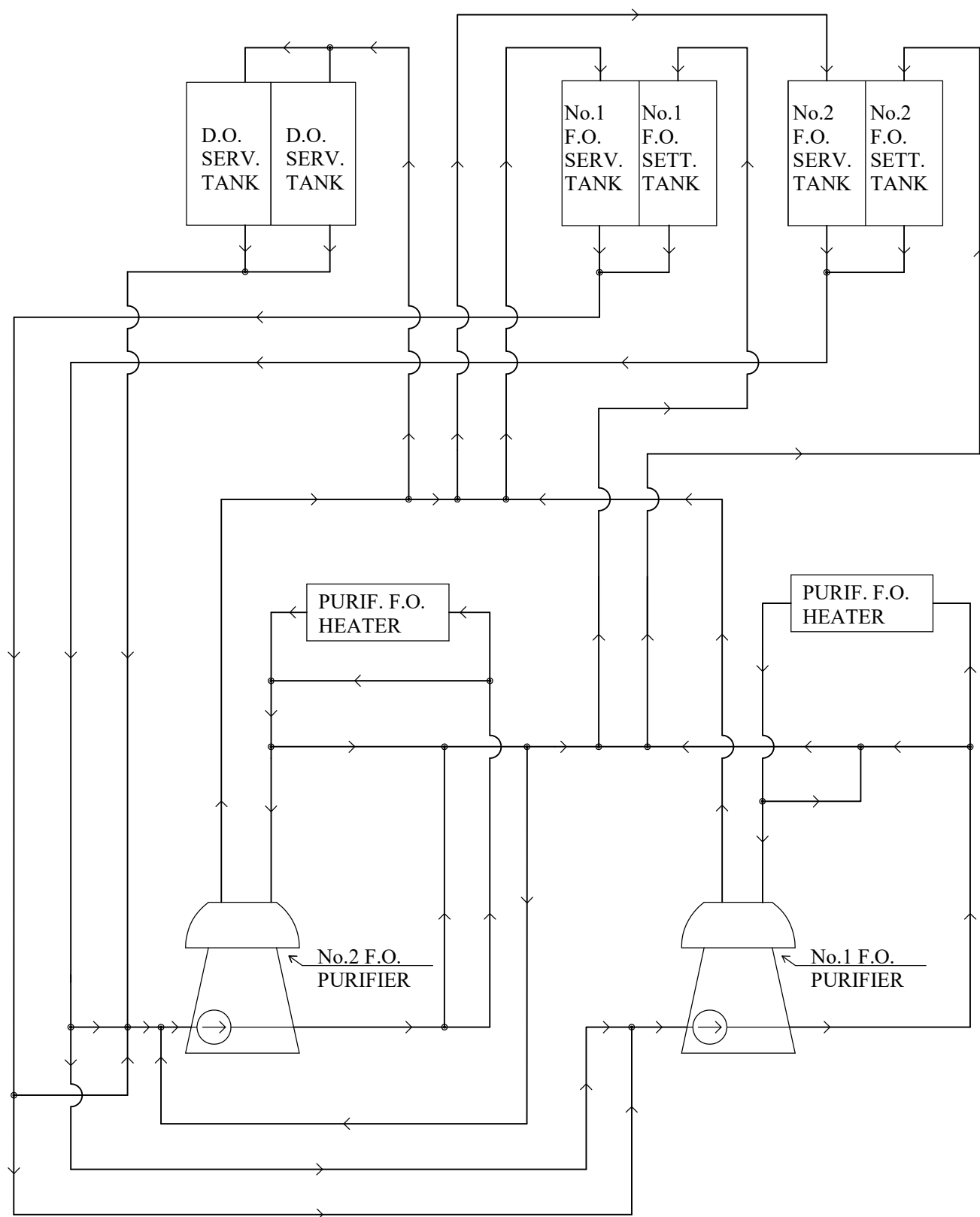
FIG.6 F.O. PURIFYING LINE



FIG.7 M/E & BOILER F.O. SERVICE LINE

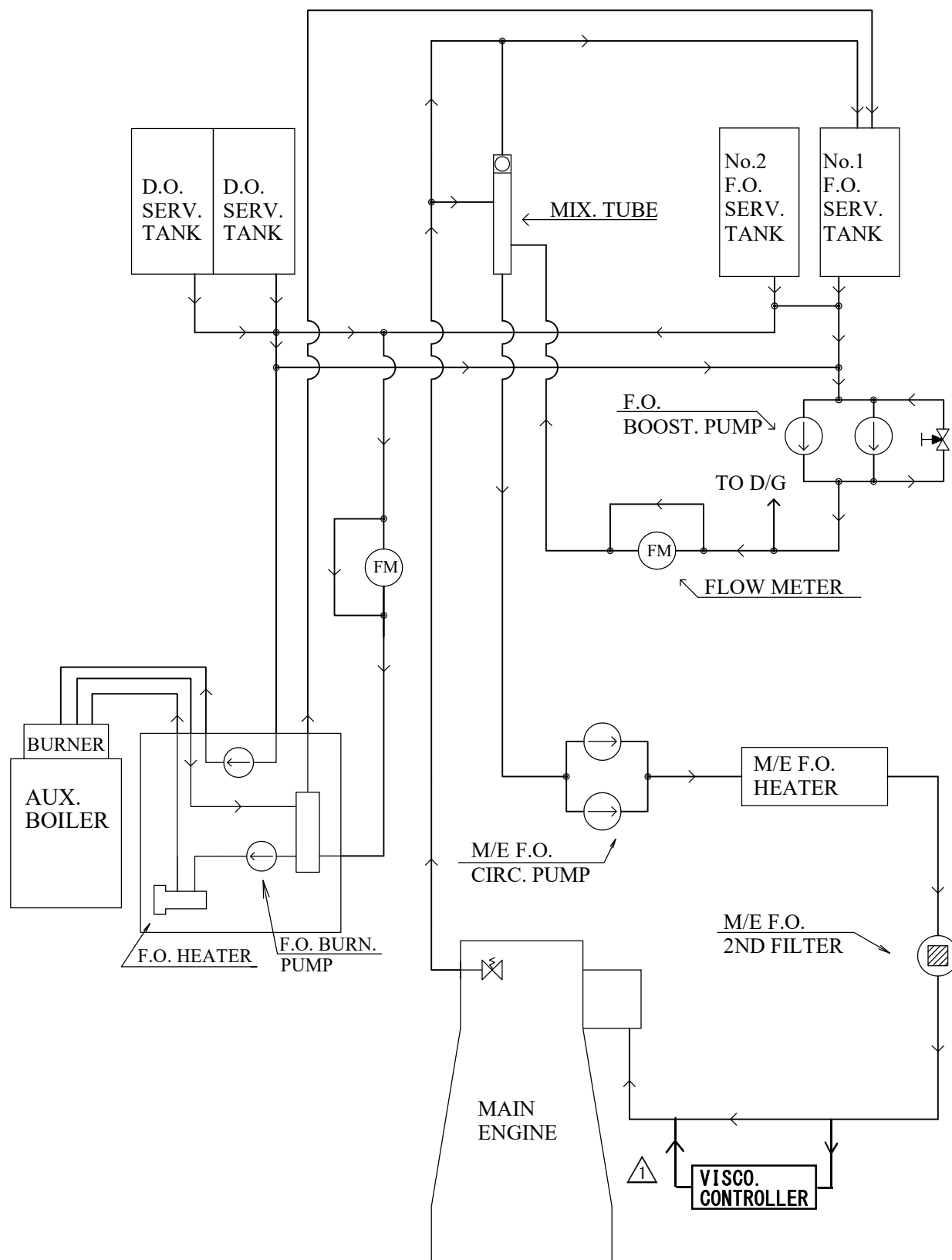




FIG.8 D/G F.O. SERVICE LINE

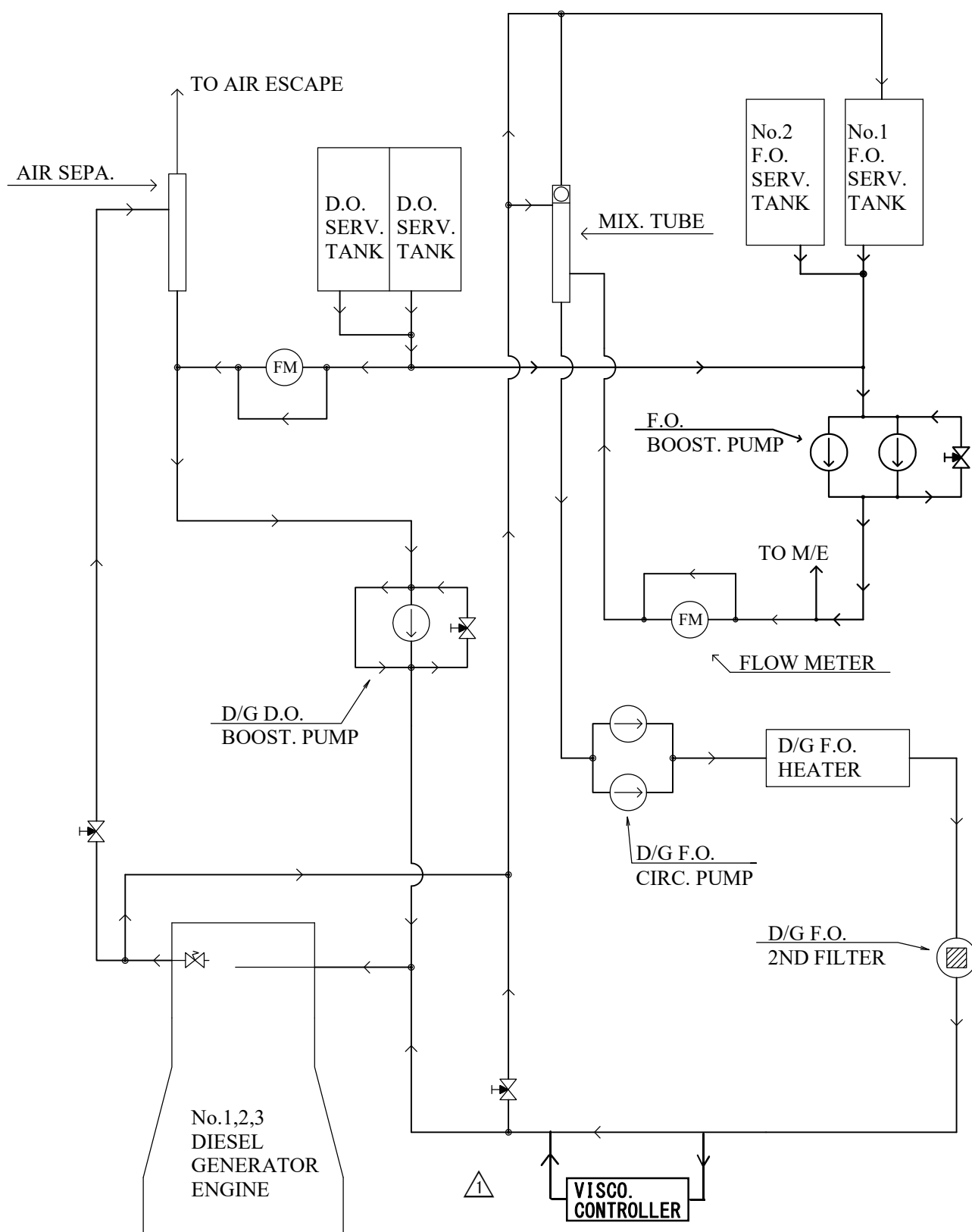




FIG.9 L.O. TRANS. & PURIF. LINE

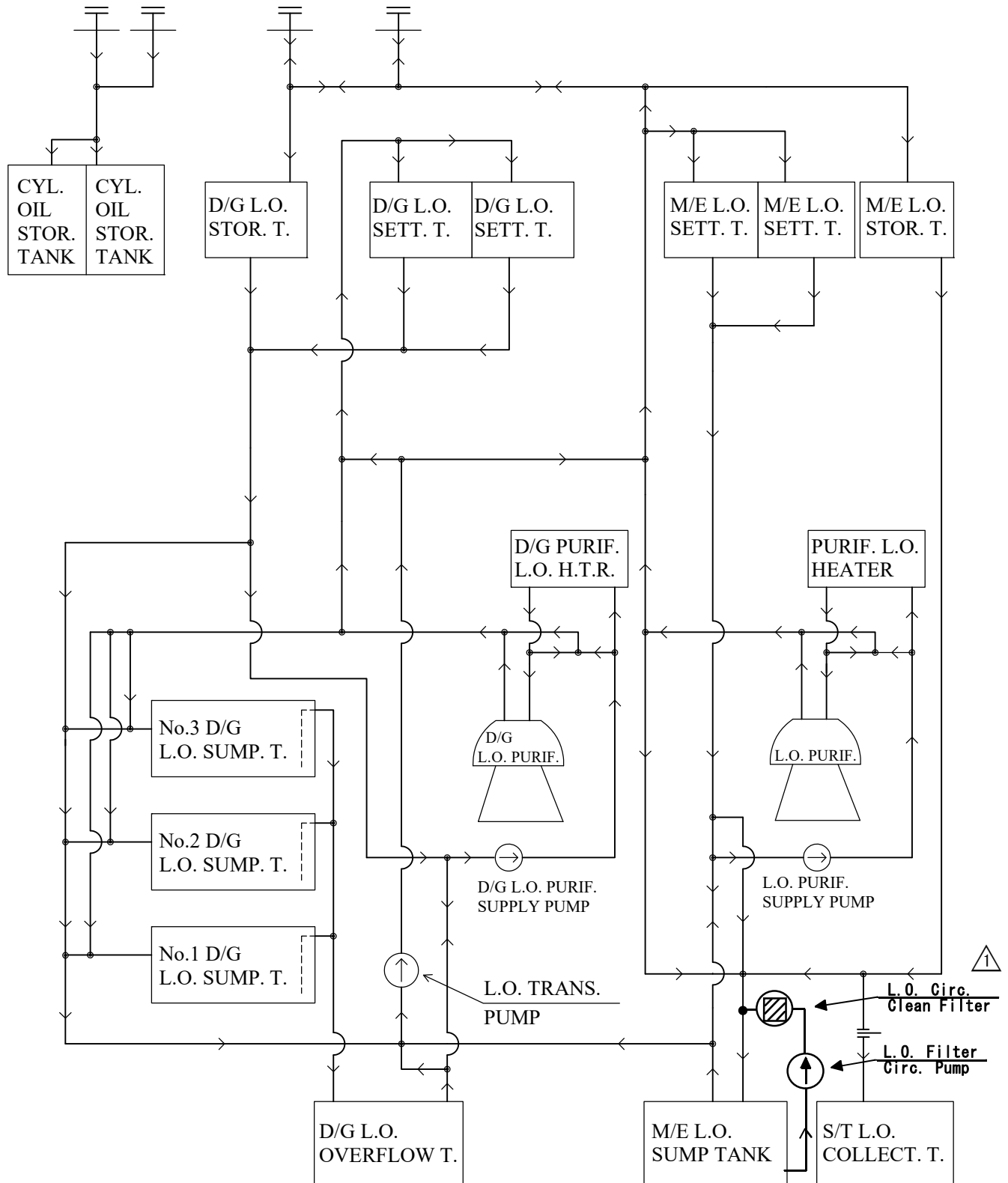




FIG.10 L.O. SERVICE LINE

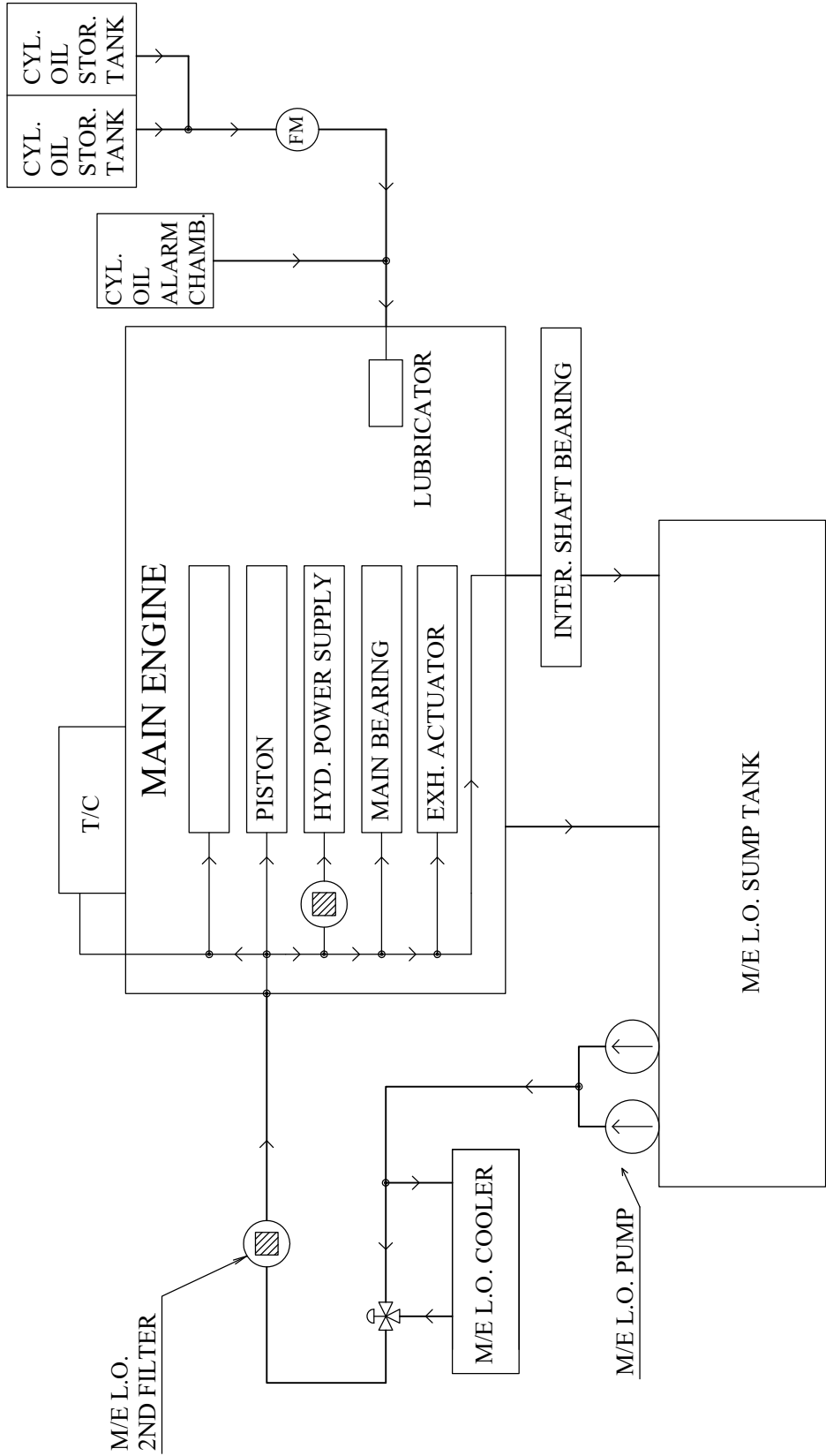




FIG.11 STERN TUBE L.O. LINE

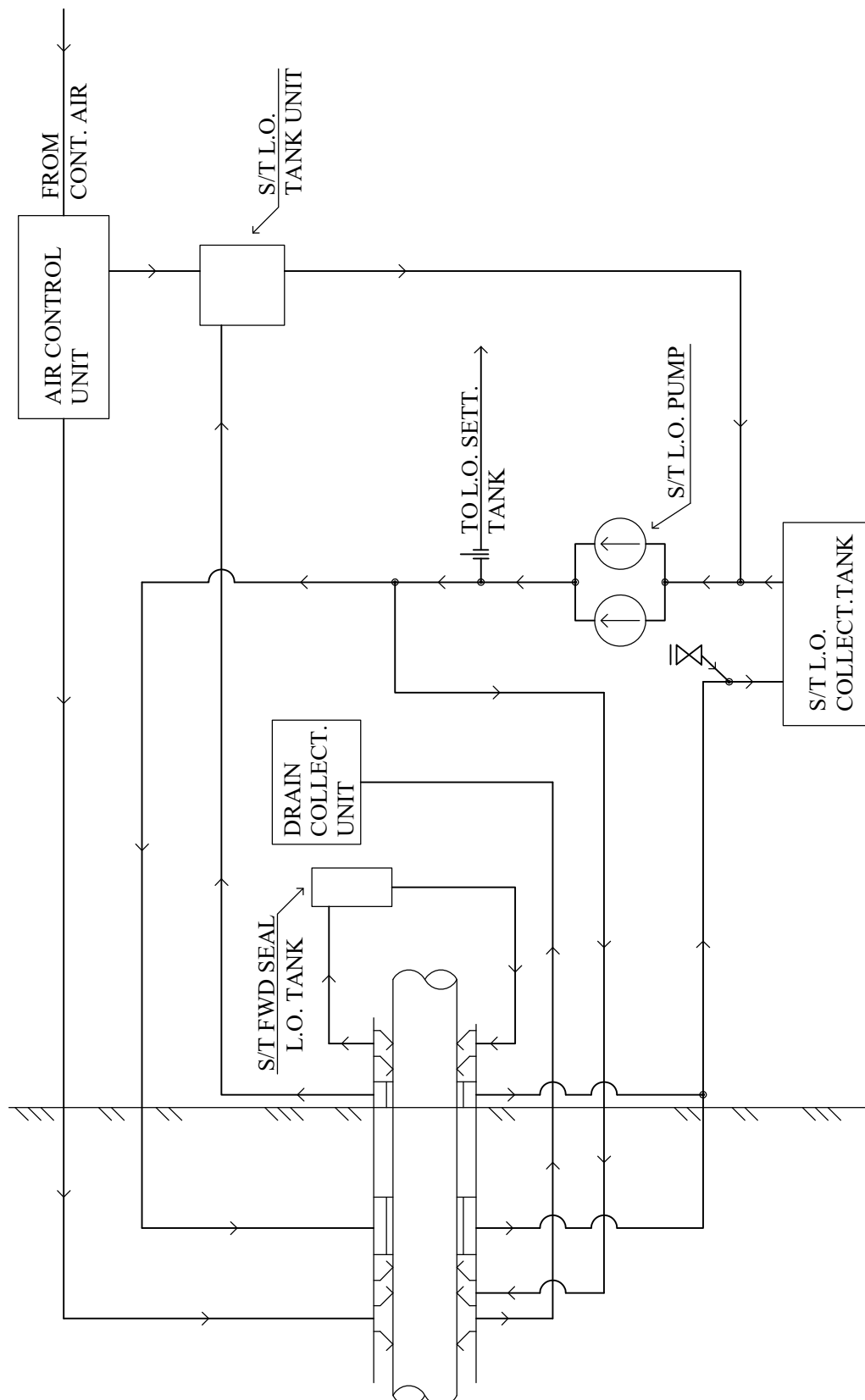




FIG.12 STEAM LINE

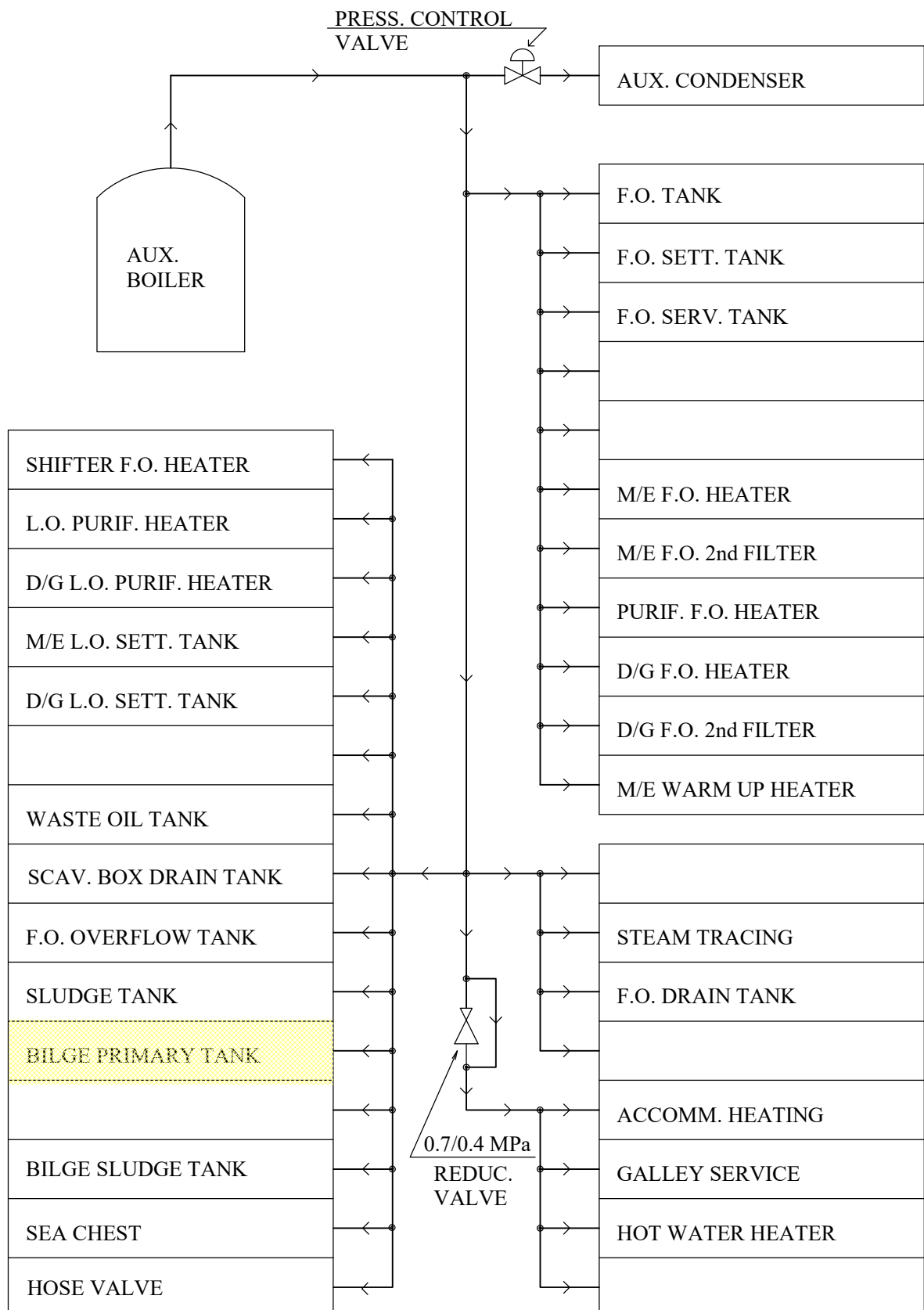




FIG.13 COMPRESSED AIR LINE

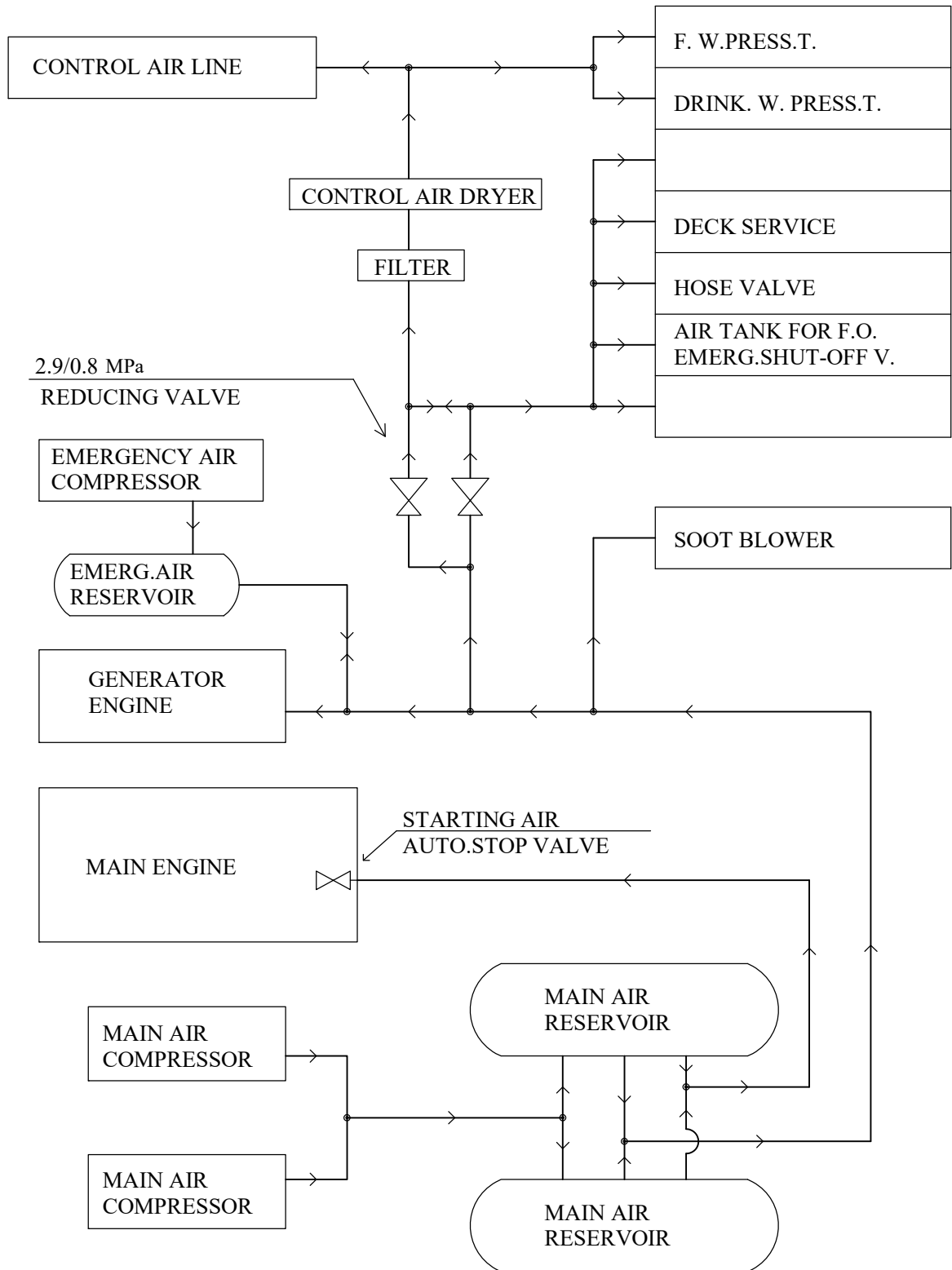
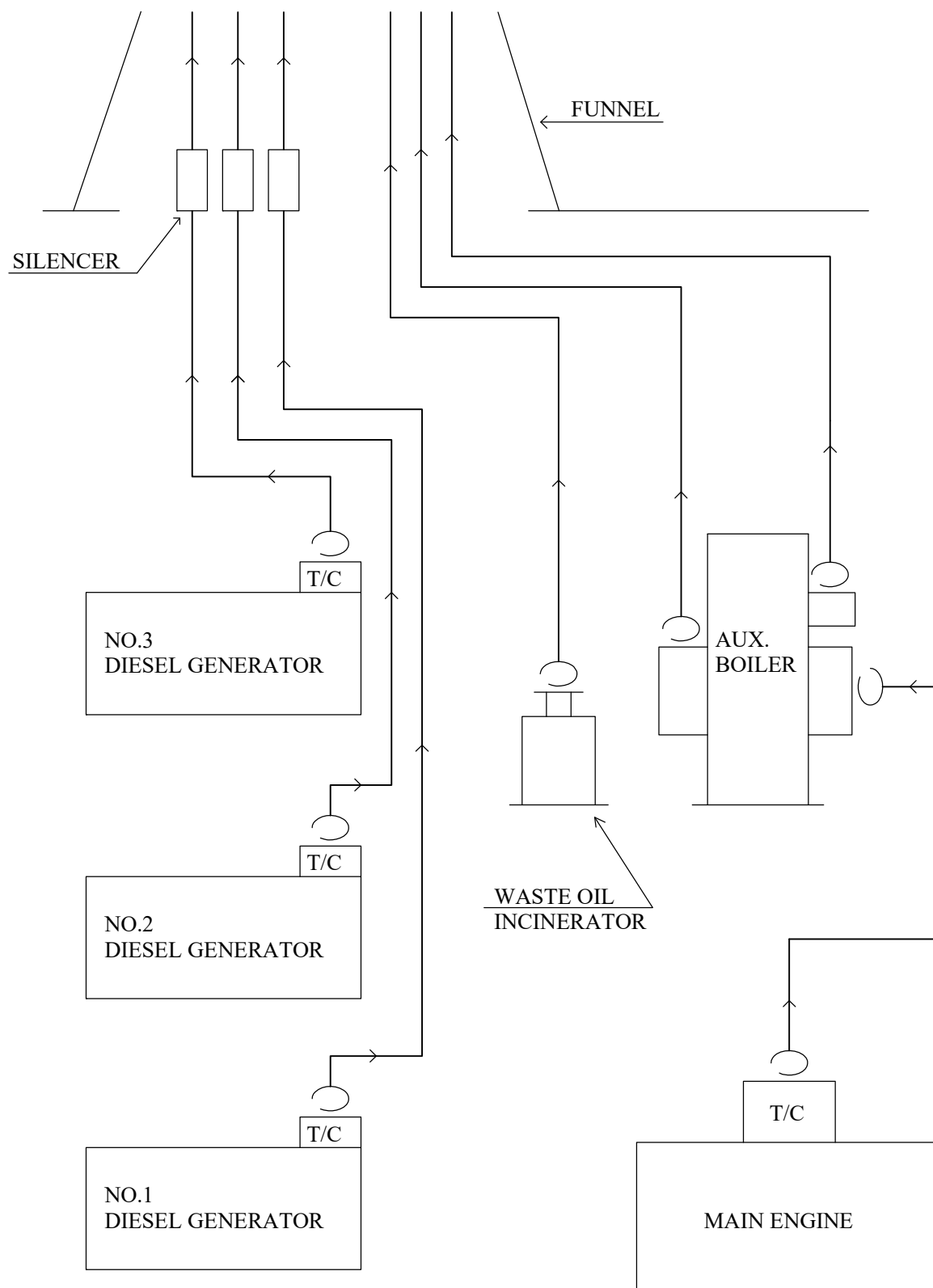




FIG.14 EXH. GAS LINE





SECTION 11 INSULATION AND PAINTING

11.1 INSULATION

11.1.1 General

The external surface of the equipment and tanks which shall treat or contain the fluid having temperature above 55°C, except for the jacket cooling fresh water system, lub. oil system and boiler feed water line, shall be insulated as described below. Jacket cooling F.W. pipes in the location where people can easily touch shall be insulated.

The insulation materials such as glass wool, rock wool, etc. shall be suitably served according to the internal temperature of equipment and tanks concerned.

Where it is necessary to fit removable and replaceable insulation on flanges, valves, fittings, etc., glass wool mattress shall be used. Where glass wool mattress are used, they shall be secured with steel wires, steel bands and clips.

A-60 insulation shall be provided for engine room fore side bulkhead.

11.1.2 Application for equipment and tank

Main engine, main diesel generator engines, incinerator and aux. boiler shall be insulated according to Maker's standard.

Pumps, coolers, condenser and oil heaters shall not be insulated, however oil heaters shall be provided with metal cover for protection.

The external surface of under said tanks which are exposed to the engine room except rear wall and bottom of the tanks shall be insulated in accordance with the following table.

Tank	Insulation		Covering
	Material	Thickness in mm	
Fuel oil settling tank Fuel oil service tank Waste oil tank Cool. F.W. Expansion tank (passage side only)	Glass wool or rock wool	25	Galvanized steel plate (abt. 0.2mm) or aluminized glass cloth

The tanks attached to machinery or equipment, insulation of which are required, shall be insulated in accordance with Maker's standard. Other tanks shall not be insulated.



11.1.3 Application for piping

The materials and thickness of insulation for piping except for exhaust gas system, jacket cooling fresh water system and lub. oil system shall be in accordance with the following table.

Temperature range of internal fluid	Nominal pipe diameter in mm			Material
	Up to 20	25 to 150	200 & above	
	Thickness of insulation in mm			
Up to 100°C	6	20	20	Glass wool, glass mat or glass wool mattress
101°C to 183°C	6	20	20	
184°C and above	6	25	40	

The exposed parts of the following pipes which is a danger to the crew shall be insulated with glass cloth irrespective of pipe diameter and internal temperature.

- Boiler blow pipe
- Drain pipe after drain valves, drain traps and safety valves of aux. boiler.

The external surface of insulation material shall be covered with glass cloth or aluminum foil for protection.

The exhaust gas pipes after turbocharger of main engine, main generator diesel engines, incinerator and uptake of aux. boiler shall be insulated up to two (2) meters height from the funnel bottom in accordance with the following table and covered with galvanized steel plate except flange & fitting.

Name	Material	Nominal pipe diameter in mm	Thickness of insulation in mm
Main engine Diesel gene. engine Aux. Boiler Incinerator	Rock wool	All sizes	50

In all cases where pipe insulation abut on flanges and fittings the end of insulation shall be suitably terminated to permit free removable of bolts and to allow for movement of pipes at hangers.



11.2 PAINING

Machinery and piping in engine room shall be painted except following parts.

1. Working surface of machinery, brass surface, and other parts which are finished bright.
2. Surface of insulation which are not covered with steel plates.
3. Internal surface of machinery, piping and tanks except otherwise mentioned.

The colour of finished coat for external surface shall be in accordance with the following table.

Name of machinery or equipment	Colour
Diesel engine Main air compressor Cooler Aux. condenser Main air reservoir Fresh water generator Intermediate shaft bearing C/R packaged air conditioner	Light blue green (Munsel notation : 7.5BG7/2)
Turbocharger	Silver
Aux. boiler Incinerator	Maker's standard
Tank Pipe (Not insulated) Air trunk	White (Munsel notation : N-9.5)

Other machinery and equipment shall be painted in accordance with Maker's standard.

The piping system shall be discriminated with colour bands.



SECTION 12 MISCELLANEOUS EQUIPMENT

12.1 OIL PURIFYING DEVICE

12.1.1 Fuel oil purifier

Two (2) fuel oil purifiers shall be disc bowl type.

One (1) of these purifiers shall be able to use as diesel oil purifier.

The materials of main parts shall be as follows:

Bowl disc	Stainless steel
Bowl body	Special stainless steel
Frame	Cast iron
Vertical shaft	Special alloy steel

The fittings and accessories shall be as follows:

- 1 - oil level gauge
- 1 - multi monitor
- 1 - set of disc
- 1 - oil feed pump
- 1 - solenoid valve unit

As to automatic system, refer to Subsection **13.6 INSTRUMENTATION AND CONTROL IN ENGINE CONTROL ROOM.**

12.1.2 Lubricating oil purifier

One (1) lubricating oil purifier and one (1) D/G lubricating oil purifier shall be disc bowl type.

The materials of main parts shall be as follows:

Bowl disc	Stainless steel
Bowl body	Special stainless steel
Frame	Cast iron
Vertical shaft	Special alloy steel



The fittings and accessories shall be as follows:

- 1 - oil level gauge
- 1 - multi monitor
- 1 - set of disc
- 1 - solenoid valve unit

As to automatic system, refer to Subsection **13.6 INSTRUMENTATION AND CONTROL IN ENGINE CONTROL ROOM.**

12.2 BILGE SEPARATOR

One (1) bilge separator shall be provided in engine room.

The bilge separator shall be compliance with IMO resolution MEPC107(49).

The materials of main parts shall be as follows:

Casing	Steel plate
--------	-------------

The fittings and accessories shall be as follows:

- 1 - solenoid valve
- 1 - relief valve
- 2 - drain plug
- 2 - test cock
- 2 - sets of pressure gauge with cock
- 1 - set of bilge alarm device
- 1 - set of automatic 3-way valve

12.3 F.O. TANK PRE-HEATING UNIT

One (1) F.O. tank pre-heating unit consist of a F.O. shifter pump with discharge flow controller by inverter control system and a shifter F.O. heater shall be provided in engine room.

The construction, materials and accessories shall be in accordance with Maker's standard.

12.4 MARINE GROWTH PREVENRING SYSTEM

One (1) Cu-Fe Ion Generator shall be provided for sea water system.

The construction, materials and accessories shall be in accordance with Maker's standard.



12.5 EXHAUST GAS CLEANING SYSTEM

Not fitted

12.6 ENGINEER'S WORKSHOP

The engineer's workshop shall be provided at suitable location in engine room and shall be provided with the machine tools as listed in the Subsection **1.2 MACHINERY PARTICULAR**, a work table combined with vice and etc. as Builder's practice. Tool cabinet shall be provided two (2) sets in the workshop.

Metal shelves shall be provided in engine room to hold small spare parts and tools.

Oxygen & acetylene bottles shall be located on outside of engine room and it's shall be led to engineer's workshop by means of fixed piping.

12.7 LIFTING GEAR AND TOOL

One (1) overhead traveling crane, having as electrically hoist shall be installed over the main engine for overhauling cylinder cover, cylinder liner and piston.

Hoisting and longitudinal travelling shall be electrically performed, and transverse travelling shall be performed by hands by means of link chain pulley and reduction gear.

Plane trolleys and I beams shall be provided for overhauling diesel generator engine and purifiers respectively.

Eye plate shall be suitably fitted for overhauling pumps, heat exchangers and strainers of heavy weight.



12.8 TANK IN ENGINE ROOM

Tanks as listed in the Subsection **1.2 MACHINERY PARTICULAR** shall be provided in the engine room.

All tanks shall be made of welded steel plate.

Regarding the insulation and painting of tanks, refer to **SECTION 11 INSULATION AND PAINTING**.

All tanks shall be fitted with necessary connections and fittings as following table.



Name of tank	Fitting							
	Emerg. Shut-off valve	Self closing valve	Air vent	Level gauge	Heat. coil	Heat. coil ratio (m ² /m ³)	Boiling connection	Remarks (Thermometer)
Fuel oil settling tank	O	O	O	F	O	0.3	o*	O
Fuel oil service tank	O	O	O	F	O	0.3	o*	O
Diesel oil service tank	O	O	O	F	-	-	o*	
Sludge tank	-	O	O	S	O	0.1	o*	
Fuel oil drain tank	-	-	O	S	O	0.1	o*	
Fuel oil overflow tank	-	-	O	F	O	0.03	o*	
M/E lub. oil sump tank	-	-	O	F&S	-	-	-	
M/E lub. oil storage tank	-	-	O	F	-	-	-	
M/E lub. oil settling tank	O	O	O	F	O	0.2	o*	O
D/G lub. oil storage tank	-	-	O	F	-	-	-	
D/G lub. oil settling tank	O	O	O	F	O	0.2	o*	O
D/G lub. oil overflow tank	O	-	O	F	-	-	-	
S/T L.O. collect tank	-	-	O	F	-	-	-	
S/T L.O. tank unit	-	-	-	G*	-	-	-	
Cylinder oil storage tank	O	-	O	F	-	-	-	
Cylinder oil alarm chamber	-	-	O	-	-	-	-	
Stuffing box drain tank	-	-	O	S	-	-	-	
Scavenging box drain tank	-	-	O	S	O	0.1	o*	
Cool. F.W. expansion tank	-	-	-	G	-	-	-	Open
Deaeration tank	-	-	O	-	-	-	-	
Cascade tank (Inspect. tank)	-	-	-	SG	-	-	-	Open, O
Fresh water pressure tank	-	-	-	G	-	-	-	
Drinking water press. tank	-	-	-	G	-	-	-	



Name of tank	Fitting							Remarks (Thermo- meter)
	Emerg Shut- off valve	Self closing valve	Air vent	Level gauge	Heat. Coil	Heat. coil ratio (m ² /m ³)	Boiling connec- tion	
Waste oil tank	O	-	O	F	O	1.0	o*	O
Bilge primary tank	-	-	-	-	O	0.1	-	Open
Bilge tank	-	-	O	S	-	-	o*	
Bilge sludge tank	-	-	O	S	O	0.01	o*	
Clean drain tank	-	-	O	S	-	-	-	

Note : Abbreviation

F : Float gauge

SG : Sight glass

O : To be fitted

G : Glass gauge

S : Sounding pipe

G* : Flat type glass gauge

o* : Seat only



12.9 FLOOR, LADDER AND GRATING

The engine room floor and operation platform shall be of 4.5 mm checkered pattern steel plate, supported on suitable angle.

Removable sections shall be provided as required for proper access for handling and inspection of the equipment located under floor and manholes.

Engine room gratings shall be provided at the place where are required for proper access to the equipment.

The gratings shall have steel bars of Maker's standard pattern and which shall be suitably spaced and properly fitted in flat steel bar counterframes.

Ladders shall be fitted as required for convenient access to various grating levels.

Main ladders shall have foot grating and the vertical ladders shall have steps of round section steel bars. The inclination of main ladders shall be about 55° where applicable. The width of main ladders shall be 600 mm and that of sub-ladders shall be 500 mm. Vertical ladders shall be used only for unimportant, access to provisionally.

Handrails shall be fitted at gratings, ladders and floors where are necessary for the safety and convenience of operating personnel. Handrails shall be of steel pipe carried in steel pipe stanchions and shall be fitted with portable sections where required or overhauling machinery. Double handrails shall be fitted only at the main engine top and middle grating and above upper deck level in engine room. M/E overhauling platform arrangement shall be provided as Maker's standard.

12.10 VENTILATION FOR ENGINE ROOM

Mechanical supply ventilating system shall be provided for the engine room. The fresh air for each ventilating fan shall be taken from separate ventilating air inlets and shall be distributed to the engine room through ducts.

Total supply capacity of ventilating fans shall be determined based on the amount of air consumed by the main engine running at maximum output, taking the air consumption of diesel generator engine.

As to detail of ventilating fan, refer to Subsection **7.5 ENGINE ROOM VENTILATING FAN**.



12.11 FIRE FIGHTING SYSTEM IN ENGINE ROOM

The ship shall be provided with fire fighting system in accordance with the rule requirement.

There shall be provided two (2) fire pumps (Bilge & ballast pump and Fire & G.S. pump), fire valve and hose the suitable place in engine room.

Portable foam fire extinguisher and removal foam fire extinguisher etc. shall be provided in accordance with the rule requirement.

Details of fire fighting system, refer to **PART II HULL PART**.

Fixed water-based local fire fighting system shall be provided in accordance with the rule requirement.

The emergency stop switch shall be provided outside of engine room. Details of the emergency stop switch, refer to **PART IV ELECTRIC PART**.

The emergency shut off valve device shall be provided outside engine room for fuel oil and lub. oil tanks which are described on Subsection **12.8 TANK IN ENGINE ROOM**.

12.12 INCINERATOR

There shall be installed one (1) set of waste oil incinerator for dispose of sludge and waste oil.

The construction, materials and accessories shall be in accordance with Maker's standard.

12.13 NAME PLATE AND CAUTION PLATE

Name plate for machinery shall be in English and in SI unit.

Caution plate for machinery shall be in English and Japanese.

In principle, name plate written in English shall be fitted to each valve which nominal diameter 15A and above.

Tanks in engine room shall be fitted with name plate.



SECTION 13 AUTOMATION AND REMOTE CONTROL

13.1 GENERAL

The control and monitoring system specified in this specification shall be designed to comply with the requirement of the Rule applicable, so as to operate the ship with unattended machinery space for period of proper hours under all sailing condition including maneuvering.

There shall be provided an engine control room in the engine room.

The main engine shall be remotely controlled from either bridge or engine control room.

The control and monitoring equipment for propulsion plant and associated ship service system shall be assembled and installed in the engine control room in order to obtain same effect on the handling which could be done at normal control and local monitoring.

Emergency running shall be also be able to do at local by means of control device of necessary minimum number.

As to communication equipment etc., refer to **PART IV ELECTRIC PART**.

13.2 MAIN ENGINE REMOTE CONTROL SYSTEM

The main engine remote control system shall be provided performance of reversing, starting, stopping and speed setting of the main engine, electrically-pneumatically with a micro-computer from the bridge by operating a single telegraph transmitter, and electrically-pneumatically with a micro computer from the engine control room by operating the telegraph receiver and maneuvering dial for reversing, speed setting and starting.

When the main engine control is carried out from the engine control room or local, the telegraph handle on bridge control console shall be used as conventional type engine telegraph.

The local control system shall be provided on the main engine for the case of emergency in failure of the remote control system or the governor.



13.3 ENGINE CONTROL ROOM

The independent engine control room well-illuminated, air conditioned and of sound-proof, shall be located suitable place in engine room, and shall serve various purposes, such as centralized controls, supervision and data collecting, and improving the circumstance for crew and the reliability on instruments.

The engine control room shall have a sufficient space to install the following.
Space and electric socket for refrigerator shall be provided.

• Control console	1 set
• Air conditioning unit	1 set
• White board	1
• Sounding board	1
• Chair	2
• Drawing locker	1 set
• Main switch board	1 set
• Group starter panel	1 set
• Meeting table and bench	1 set
• Refrigerator	1 set

Ventilation of the engine control room shall be of semi-forced ventilating system. A branch duct from the engine room ventilating air supply duct shall be led to the engine control room.

The exhaust air from the engine control room shall be released to engine room by means of natural ventilation.

The engine control room shall have two (2) sound-proof doors with a fixed glass window, and one (1) glass window.

One hand wash basin shall be provided at the suitable place outside the engine control room entrance door.



13.4 ALARM SYSTEM

Alarm of machinery located in engine room shall be able to recognize by indicating lamps or display in engine control room.

As for details of the alarming and other instruments, refer to Subsection **13.6 INSTRUMENTATION AND CONTROL IN ENGINE CONTROL ROOM.**

When the abnormal condition happen in engine room during “Unattended machinery spaces” running, indicating of group shall be done with alarm at following places.

1) Alarm indicating place

- Bridge
- Ship's office
- Officer's mess room
- Saloon
- Gymnasium
- Chief engineer's room
- 1st engineer's room
- 2nd engineer's room
- 3rd engineer's room
- Meeting room

Alarm for 1st, 2nd and 3rd engineer's room shall be selected only for the duty engineer's room by select switch, provided in engine control room.

Extension alarm panel shall be of identification of group “A”, “B”, “C”, “D” and “E”.

2) Group of indicating

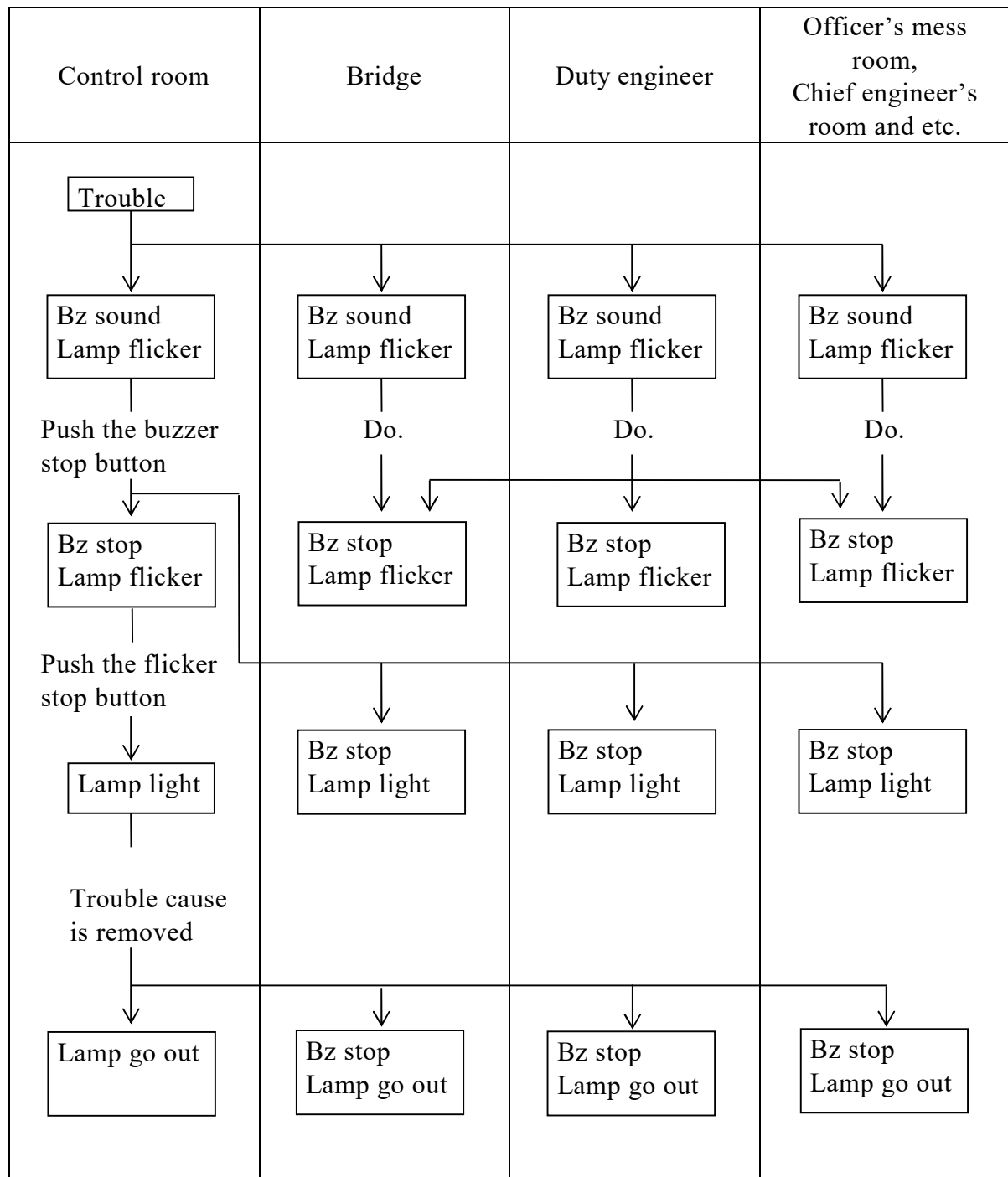
- “A” group : Main engine emergency shut down
- “B” group : Main engine slow down
- “C” group : Main engine and propulsion auxiliaries trouble
except “A” and “B” group
- “D” group : Electric and steam generating plants trouble
- “E” group : Other trouble

The smoke type or temperature type fire detector shall be fitted in the engine room, and sectionalized into proper groups to cover specified zone of engine room which shall be identified in the fire alarm panel provided in bridge.

The audible fire alarm shall be provided to engine room, engine control room, bridge and each storey passage of accommodation quarter.



3) Operation of extension alarm





4) Operation of alarm lamp and buzzer in engine control room

Alarm Condition		Running indication and stop alarm		Press., temp., level and other alarm	
		Lamp	Buzzer	Lamp	Buzzer
Normal	Stopping	Go out	Silence	Go out	Silence
	Running	Light (Green)	Silence		
Abnormal		Flickering (Red)	Sound	Flickering (Red)	Sound
Push the buzzer stop button		Flickering (Red)	Silence	Flickering (Red)	Silence
Push the flicker stop button		Light (Red)	-	Light (Red)	-
Push the reset button at starter panel		Go out	-	-	-
Return to normal		-	-	Go out	Silence

13.5 DATA LOGGER

(1) System configuration

1 - Main unit	:	Engine control console
2 - LCD display	:	Engine control console
1 - Log printer (log & alarm)	:	Engine control console

The main unit shall be provided with one (1) central processing unit (CPU) and one (1) hot stand-by processing unit (CPU).

13.6 INSTRUMENTATION AND CONTROL IN ENGINE CONTROL ROOM

Abbreviation:

X	:	Item to be provided
H	:	High alarm
L	:	Low alarm
A.M.S.	:	Alarm Monitoring System
INDICAT.	:	Indication (value)

Note :

- 1) Data of "INDICAT." of A.M.S. shall be recorded into A.M.S.
- 2) Alarm log of "ALARM" of A.M.S. shall be recorded into A.M.S.



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Maneuvering system																	
Start & stop		X	X	1) X													
Reversing		X	X	1) X													
Speed control		X	X	1) X													
Load limitation						1			3) 1							1	
Load up program	X		X	X					3) 1							1	
Upper speed limit									3) 1							1	
Running hour											1						
Emergency trip △1	2) X						5) 2		3) 3				1			5) 2	A
Manual emerg. trip		X	X	X		1			3) 3				1			1	
Emergency trip reset		X	X	X													
Emergency trip cancel		X	X	X		1			3) 1							1	
Auto. slow down	4) X						5) 2		3) 12				1			5) 2	B
Auto. slow down reset			X	X													
Auto. slow down cancel			X	X					3) 1							1	
Slow down request							1						6) 1			1	B
Increase limit		X	X	X		1			3) 1							1	

Remarks

1) Common control lever with engine telegraph

2) Due to follows

- Over speed
- L.O. press. Drop
- Shut down from EICU (Non-cancelable)

1 ~~Shut down from EICU (Cancelable)~~

3) On C/R display

4) Due to follows

- Crank case high oil mist
- Scavenging box fire
- Piston cool. oil non-flow
- L.O. low press.
- Jacket C.F.W. low press
- Cover Jacket C.F.W. H.T.
- Cylinder liner C.F.W. H.T.
- Piston cool.oil out. H.T.

• Exh.gas cyl. out. H.T.

• Thrust pad high temp.

• S/T bearing high temp.

• Slow down from EICU

(Inc. cyl. oil non flow)

5) Including "Pre-warning"

6) Due to follows

- In case of E/S manuev. and any of the cause elements of 4) is detected
- Axial vibration high



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Maneuvering system																	
Control position		1) X	2) X	4) X		1) 2			3) 3						3) 3		
Imperfect Bridge control condition													1			1	C
Engine telegraph		X	X	X	5) X			5) X						5) X	7) X		
Sub-telegraph			X	X					6) 3						6) 3		
Handle matching									8) 1						1		
Turning gear engaged		X				1			1						1		
Turning gear disengaged							1			1							
ME EICU slow down													1				B
ME ECS abnormal													1				C
Starting air valve		X							9) 2								
Main engine revolution					1			1			1			4			
Main engine revolution counter								1									
Turbocharger revolution								1			1						
Fuel index								1			1						

Remarks

- 1) Engine side-Remote
 2) E/S-C/R-W/H
 3) "E/S", "C/R", "W/H"
 4) Confirmation
 6) "F/E", "S/B", "R/U"
 7) Telegraph repeater
 8) On C/R display
 9) "Service" & "Block"

5)

A	NAV.FULL
H	FULL
E	HALF
A	SLOW
D	D. SLOW
STOP	
A	D. SLOW
S	SLOW
T	HALF
E	FULL
R	E. FULL
N	



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Maneuvering system																	
Starting failure							1			2) 1			1			1	C
Wrong way										2) 1			1				C
Critical speed	X									2) 1			1) 1			1) 1	C
AC/DC power source													3) 2				C
RCS power									2) 1	2)3) 1			3) 1			4) 1	C
RCS failure										2) X			1				C
EPS power								2) 1	2)3) 1			3) 1					C
EPS failure									2) X			1					C
ETS power									2) 1	2)3) 1			3) 1			3) 1	C
ETS failure										2) X			1				C
EICU power													3) 1				C
LOP power													3) 1				C

Remarks

- 1) Critical speed continuous running
- 2) On C/R display
- 3) Source failure
- 4) "System failure"



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
					LOCAL			ECR			A.M.S.			BRIDGE			
		LOCAL	ECR	BRIDGE	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Maneuvering system																	
Start block							1			6) 1						1	
Engine not ready							1			6) 1						1	
Auxiliary blower	1) X	X	5) X							6)7) 1						1	
Unattended machinery space			3) X							2) 1						2) 1	
Duty engineer			X							4) 3						4) 3	

Remarks

- 1) Auto. start & stop by scavenging air press.
- 2) "M0"
- 3) "MAN-1/E-2/E-3/E"
- 4) "1/E", "2/E", "3/E"
- 5) on MOP
- 6) On C/R display
- 7) Abnormal



MAIN ENGINE																			
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP		
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE					
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM			
Pressure																			
Fuel oil inlet					1) 1				1				1			L 1			C
Lub. oil inlet					1				1				1			L 1			B
Piston cooling oil inlet					1											L 1			C
Turbocharger lub. oil inlet					1								1			L 1			C
Jacket cooling F.W. inlet					1								1			L 1			B
Air cooler cooling water inlet													1			L 1			C
Exhaust valve spring air																L 1			C
Scavenging air					1				1				1						
Starting air main valve inlet					1				1				1			L 1		L 1	C
Maneuvering air					1								1			L 1		2) X	C

Remarks

- 1) To be fitted with strainer outlet
2) System failure



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Pressure																	
Fuel oil 2nd filter difference	X				X									H 1			C
Lub. oil 2nd filter difference					X									H 1			C
Turbocharger air filter difference					1) 1												
Air cooler air in/out difference					1) 1												
HPS filter difference														H 1			C
HPS by-pass filter difference														H 1			C

Remarks

1) U tube type



MAIN ENGINE																		
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE				
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM		
Temperature																		
Fuel oil inlet △ 3) #	X				1						1		H					C
Lub. oil inlet	1) X				1						1		H 1					C
Piston cooling oil each cylinder outlet					6						6		H 6					B
Turbocharger lub. oil outlet					1						1		H 1					C
Jacket cooling F.W. inlet	2) X				1						1							
Liner jacket C.F.W. each cylinder outlet											6		H 6					C
Liner jacket C.F.W. each cylinder outlet (S/D)													H 6					B
Cover jacket C.F.W. each cylinder outlet											6		H 6					C
Cover jacket C.F.W. each cylinder outlet (S/D)													H 6					B
Thrust pad					1						1		H 1					B
Air cooler air inlet					1													
Air cooler air outlet					1													
Turbocharger blower air inlet											1							
Scavenging air					1						1							
Air cooler cooling water inlet					1													
Air cooler cooling water outlet					1													

Remarks

1) By the pneumatic type temp. control valve

2) By the electric type temp. control valve



3) By visco. controller



MAIN ENGINE																	
ITEM	AUTOMATION	OPERATION			MONITORING											ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS		ALARM
Temperature																	
Exhaust gas each cylinder outlet											1) 7		H 6				B
Exhaust gas each cylinder outlet deviation											6		H 6				C
Exhaust gas turbocharger inlet											1		H 1				C
Exhaust gas turbocharger outlet											1		H 1				C
Scavenging box fire											6		H 6				B
Fuel oil flow meter inlet					1						1						
Cylinder oil flow meter inlet					1						1						
Tank level																	
Lub. oil sump tank					1								L 1				C
Jacket cool. F.W. expansion tank					1								L 1				C
Cylinder oil alarm chamber													L 1				C
Fuel oil leakage tank													H 1				C
Mist catcher drain													H 1				C
Scav. box drain tank													H 1				C
Stuff. box drain tank													H 1				C
HCU													H 1				C

Remarks

1) Including mean temp.



MAIN ENGINE																		
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE				
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM		
Others																		
Piston cooling oil non-flow														6				B
Crank case oil mist								7						H 1				B
Oil mist detector														1) 1				C
Fuel oil change-over		X																
Oil content of Jacket C.F.W. (at expansion tank)														H 1				C
M/E HPS start up pump	X	X	X									2) 2	2	1) 2				C
LDCL alarm setter system abnormal														1				C
M/E F.O. viscosity / temp controller			X					4) 2										
Fuel oil flow					1							1						
Cylinder oil flow					1							1						
Deaeration tank														1) 1				C
M/E F.O. viscosity		5) X												HL 2				C
M/E PSU AC power failure														2				C
M/E PSU UPS controller abnormal														2				C
M/E PSU 24V DC battery mode														2				C
M/E Axial vibration					1							1		3)H 1				B
M/E Axial vibration abnormal														1				C

Remarks

1) Abnormal

2) Running hour

3) Slow down request

4) Visco. /Temp.

5) By visco. controller







SHAFTING																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Temperature																	
Intermediate shaft bearing					1						1		H 1				C
Stern tube bearing lub. oil outlet					1												
Stern tube bearing											2		H 2				B
Tank level																	
Stern tube lub. oil collect tank					1												
Stern tube drain collect unit													H 1				C
Stern tube FWD seal lub. oil tank					1								L 1				C
Stern tube lub. oil tank unit					1								HL 2				C
Others																	
Stern tube lub. oil non-flow													1				C
Stern tube drain collect unit pressure					1												
Stern tube lub. oil tank unit press.					1								HL 2				C
Stern tube AFT seal air pressure					1								L 1				C
Spare seal ring “use”			X							1							

Remarks



ELECTRIC GENERATING PLANT																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Diesel generator engine																	
Start	1) X	X	X						2) 3				3) 3				D
Stop		X	X														
Change-over		4) X	5) X														
Ready for start									6) 3								
Running hour											3						
Emergency trip	7) X												9				D
Fuel oil change-over		X															
Fuel oil flow					1						1						
Fuel oil flow meter Inlet temp.					1						1						
Diesel oil flow					1						1						
Diesel oil flow meter Inlet temp.					1						1						
Fuel oil leakage tank level													H 3				D
Speed relay abnormal													3				D
D/G F.O. viscosity / temp controller 			X						8) 2								
D/G F.O. viscosity 	9) X												HL 2				D

Remarks

1) Stand-by engine due to follows

- Over current
- High voltage
- Low voltage
- Low frequency
- D/G emerg. trip

2) Running lamp

3) Start failure

4) Local-Remote

5) Auto.-Manual

6) Due to follows

- F.O. handle "Run" position

7) Due to follows

- Over speed
- L.O. press. drop
- F.W. high temp.

 $\triangle 1$

8) Visco. /Temp.

 $\triangle 1$

9) By visco. controller



ELECTRIC GENERATING PLANT																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
D/G pressure																	
Lub. oil inlet					3							3		L 3			D
High temp. cooling F.W. inlet					3							3		L 3			D
Low temp. cooling F.W. inlet					3							3		L 3			D
Turbocharger lub. oil inlet					3									L 3			D
Starting air inlet														L 3			D
Control air inlet														L 3			D
Fuel oil inlet					3												
Fuel oil 2nd filter difference	X				X									H 1			D
Lub. oil filter difference	X				3									H 3			D
D/G temperature																	
Lub. oil inlet	1) X				3							3		H 3			D
High temp. cooling F.W. outlet	1) X				3							3		H 3			D
Exhaust gas each cylinder outlet					18												
Exhaust gas turbocharger inlet					6							6		H 6			D
Fuel oil inlet	2) X				3							3		HL 6			D
Boost air inlet					3							3					

Remarks

1) By the temp. control valve

2) ~~By the pneumatic type temp. control valve~~
By visco. controller



ELECTRIC GENERATING PLANT																		
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE				
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM		
Generator																		
Current								3						H 3				D
Voltage								3						HL 2				D
Frequency								2						HL 2				D
Electric power								3				3						
MSB control source failure														1				D
MSB circ. breaker trip source failure														1				D
MSB control system failure														1				D
ACB non-close														3				D
ACB abnormal														3				D
Preferential trip														1				D
AC440V insulation														1				E
AC100V insulation														2) 2				E
Emergency generator engine abnormal									1) 2					1				D

Remarks

1) "Stand-by" & "Run"

2) "MSB & FORE" & "ESB"



AUXILIARY BOILER																	
ITEM	AUTOMATION	OPERATION			MONITORING									ALARM GROUP			
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.				BRIDGE		
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM		INDICAT.	STATUS	ALARM
General																	
Running	X	X				1						6) 1	1				
Emergency trip	1) X	X												2) 1			D
Running																	
F.O. burning pump		X															
Forced draft fan	3) X	X												1			D
Feed water pump	4) X	X															
Pressure																	
Drum steam	3) X				1			1			1		L 1				D
Burner F.O. inlet					1												
Temp.																	
F.O. heater outlet	5) X				1								HL 2				D
Cascade tank					1												

Remarks

- 1) Due to follows
- Miss fire & flame failure
- F.D. fan stop
- Drum level lowest
- F.O. temp. drop
- F.O. press. drop

- Source failure
- Exh. gas high temp.
- 2) Common alarm
- 3) Controlled by "ON-OFF" system
- 4) Auto. start & stop by

- detect. the drum water level
- 5) By the thermostat
- 6) Running hour



AUXILIARY BOILER																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Level																	
Drum	X				X		HL 2							HL 2			D
Cascade tank	1) X													L 1			D
Others																	
Excess steam dump	2) X	X															
Soot blower		X															
Fuel oil flow					1												

Remarks

- 1) By the float valve
 2) By the pneumatic type press. control valve



FUEL OIL SYSTEM																	
ITEM	AUTOMATION	OPERATION			MONITORING											ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS		ALARM
Running																	
Fuel oil purifier	1) X	X				2						6) 2	2	2)	2		E
Fuel oil shifter	5) X	X				2								1			E
Temperature																	
Fuel oil settling tank	3) X				2									H 2			E
Fuel oil service tank					2									H 2			E
F.O. tank								6		H 6				7) H 1			E
Purifier fuel oil inlet	4) X				2									H 2			E
Shifter fuel oil heater outlet	4) X				1									H 1			E
Waste oil tank					2									H 2			E

Remarks

- 1) Auto. sludge discharge system
- 2) Due to follows
 - Oil leakage
- 3) By the direct type temp. control valve
- 4) By the pneumatic type temp. control valve
- 5) Auto. start & stop by detecting fuel oil trans. pump running

6) Running hour

7) Common alarm




FUEL OIL SYSTEM																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Tank level																	
No.1 fuel oil settling tank	1) X				1									HL 2			E
No.1 fuel oil service tank	2) X				1									L 1			E
No.2 fuel oil settling tank	5) X				1									HL 2			E
No.2 fuel oil service tank	2) X				1									L 1			E
Diesel oil service tank	3) X				2									HL 4			E
Waste oil tank					2									L 2			E
Fuel oil drain tank														H 1			E
Fuel oil overflow tank					1									H 1			E
Others																	
Fuel oil overflow line														4) 1			E

Remarks

- 1) By auto. start & stop of F.O. transfer pump
- 2) Over flow system
- 3) By auto. start & stop of D.O. transfer pump
- 4) Overflow
- 5) By auto. start & stop of F.O. or D.O. transfer pump



LUB. OIL SYSTEM																	
ITEM	AUTOMATION	OPERATION			MONITORING											ALARM GROUP	
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS		ALARM
Running																	
Lub. oil purifier	1) X	X				1					4) 1	1	2) 1				E
D/G Lub. oil purifier	1) X	X				1					4) 1	1	2) 1				E
L.O. Circ. Clean Filter 		X				X							6) 1				E
Temperature																	
Purifier lub. oil inlet	3) X				1								H 1				E
D/G Purifier lub. oil inlet	3) X				1								H 1				E
Level																	
D/G lub. oil overflow tank					1								L 1				E
Others																	
Cylinder oil storage tank										5) 2							

Remarks

- 1) Auto. sludge discharge system
- 2) Due to follows
 - Oil leakage
- 3) By the pneumatic type temp. control valve
- 4) Running hour
- 5) "No.1 Cyl. oil stor. Tank use"
 -"No.2 Cyl. oil stor. Tank use"
 (connected with local valve position)



6) Abnormal



COMPRESSED AIR SYSTEM																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Running																	
Main air compressor	1) X	X	2) X						2		4) 2		3) 2				E
Emergency air compressor		X															
Pressure																	
Main air reservoir					2						2		L 2				E
Control air					1								L 1				E
Emergency shut off valve operating air					1								L 1				E
Temperature																	
Main air compressor cooling F.W. inlet					2												
Main air compressor cooling F.W. outlet					2												

Remarks

- 1) Auto. start & stop
- 2) Auto.- Manual and start - stop
- 3) Abnormal stop
 - L.O. low press
 - Compress. air outlet high temp.
- 4) Running hour



BILGE SYSTEM																		
ITEM	AUTOMATION	OPERATION			MONITORING											ALARM GROUP		
					LOCAL			ECR			A.M.S.			BRIDGE				
		LOCAL	ECR	BRIDGE	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS		ALARM	
Level																		
Bilge well														H 3			H 1	E
Bilge tank														H 1				E
Bilge sludge tank														H 1				E
Sludge tank														H 1				E
Clean drain tank														H 1				E

Remarks



AUXILIARY MACHINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
General																	
Fresh water generator	1) X	X				1							2) 1				E
Bilge separator	7) X	X				1							3) 2				E
Sewage treatment unit													4) 1				E
Ballast water management system													4) 1				E
Waste oil incinerator		X				1	4) 1				8) 1	1	4) 1				E
Cu-Fe Ion Generator		X			X	X							4) 1				E
ICCP													4) 1				E
Hot water heater steam valve	6) X																
Pressure																	
Cooling sea water (C.S.W. pump outlet)												1		L 1			C
Central C.F.W. main line												1		L 1			C
Temp.																	
Hot water heater outlet	9) X				1												
Sea water (C.S.W. pump inlet)												1					
Central C.F.W. main line	5) X											1		HL 2			C

Remarks

- 1) Dump to evaporator by high salinity
 2) High salinity
 3) Due to high oil content and separator abnormal
 4) Abnormal

- 5) By the pneumatic type temp. control valve
 6) Auto. shut by thermostat
 7) Auto. 3-way valve
 8) Running hour
 9) By the temp. control valve



AUXILILARY MACHINE																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Others																	
Steering gear		X		X					2		3) 2	2	2) 8		2	X	E
Air conditioner ref. machine	X	X									3) 1	1	1) 1				E
Provision ref. machine	X	X									3) 2	2	1) 2				E
Local fire fighting system													1) 1				E
Local fire fighting system start	X												4) 1				E

Remarks

- 1) Abnormal
 2) Due to follows
 • Non-voltage
 • Over load
 • Hyd. oil tank low level
 • Phase failure
 3) Running hour
 4) Discharge



PUMP AND FAN																	
ITEM	AUTOMATION	OPERATION			MONITORING									ALARM GROUP			
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.				BRIDGE		
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM		INDICAT.	STATUS	ALARM
Main lub. oil pump	1) X	X	X						2		8) 2	2	3) 2				C
Fuel oil booster pump	2) X	X	X						2		8) 2	2	3) 2				C
M/E fuel oil circulating pump	2) X	X	X						2		8) 2	2	3) 2				C
High temp. cool. F.W. pump	2) X	X	X						2		8) 2	2	3) 2				C
Low temp. cool. F.W. pump	2) X	X	X						3		8) 3	3	3) 3				C
Cooling S.W. pump	2) X	X	X						2		8) 2	2	3) 2				C
Stern tube lub. oil pump	6) X	X	X						2		8) 2	2	3) 2				C
D/G fuel oil circulating pump	2) X	X	X						2		8) 2	2	3) 2				D
D/G diesel oil booster pump	5) X	X	X						1		8) 1	1	3) 1				D
L.O. purifier supply pump		X															
D/G L.O. purifier supply pump		X															
D/G lub. oil priming pump	4) X	X				3					8) 3	3	3) 3				D
Engine room ventilating fan	7) X		X						3		8) 3	3	3) 3				C

Remarks

- | | |
|--|--|
| 1) Auto. change by detect. the non-voltage and pressure
2) Auto. change by detect. the non-voltage
3) Abnormal stop
4) Auto. start and stop detect. by D/G running
5) Auto. start by restart of D/G via black-out
6) Auto. change by detect. the non-voltage and non-flow | 7) Auto. stop by starting fixed water- based local fire fighting system
8) Running hour |
|--|--|



PUMP AND FAN																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Fuel oil transfer pump	1) X	X	7) X						1								
Diesel oil transfer pump	1) X	X	8) X						1								
L.O. transfer pump		X	X						1								
Bilge pump	2) X	X	X						1				6) 1				E
Sludge pump		X	X						1								
Boiler feed water pump	3) X	X				2					9) 2	2	4) 2				D
Fire & G.S. pump		X	X	X					1								
Bilge & ballast pump		X	X						1								
Ballast pump		X	X						2								
Fresh water pump	5) X	X	X						1								
Drinking water pump	5) X	X	X						1								
Hot water circulating pump		X															

Remarks

- | | |
|---|---------------------------|
| 1) Auto. start and stop by detecting the selected tank level | 6) Long running |
| 2) Auto. stop by bilge separator abnormal | 7) "No.1 F.O. sett. tank" |
| 3) Auto. change by detect. the non-voltage | - "No.2 F.O. sett. tank" |
| 4) Abnormal stop | 8) "No.2 F.O. sett. tank" |
| 5) Auto. start and stop by detecting the press. tank pressure | - "No.1 D.O. serv. tank" |
| | - "No.2 D.O. serv. tank" |
| | 9) Running hour |



GENERAL																	
ITEM	AUTOMATION	OPERATION			MONITORING												ALARM GROUP
		LOCAL	ECR	BRIDGE	LOCAL			ECR			A.M.S.			BRIDGE			
					INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	INDICAT.	STATUS	ALARM	
Lamp & buzzer test switch			X	X													
Buzzer stop button			X	X													
Flicker stop button			X														
Function test button			X														
Automatic exchange telephone		X	X	X													
Common battery telephone			X	X													
Patrol man call			X														
Engineer’s call			X														
Clock									1						1		
Rudder angle									1						3		
Console electric source (AC & DC)			X							2				1) 2			E

Remarks

1) Source failure



SECTION 14 SPARE PARTS

14.1 GENERAL

Spare parts shall be provided according to the requirement of the Classification rule and Maker's standard.

Smaller spare parts shall be stowed in suitable boxes with contents, on suitable position where convenient to the crew in engine room, but larger one shall be mounted and the stored directly on the wall of the ship.

Spare parts shall include the following at least.

Quantities shall be for one (1) ship.

Additional spare required by the Owner, if any, shall be supplied at extra cost.

14.2 MAIN ENGINE

(1) Cylinder cover and their fittings

Cylinder cover complete with studs, nuts, disk spring for valves (excluding valves)	1 cyl.
Studs and nuts for cylinder cover tightening	1/2 cyl.
Fuel valve complete (including O-rings)	1 engine+1cyl.
Exhaust valve complete (with position sensor)	3 cyl.
Position sensor for exhaust valve	1 set
Starting air valve complete	2 cyl.
Solenoid valve for starting air valve	1 set
Bursting disk for starting air valve	1 cyl.
Indicator valve complete	1 cyl.

(2) Main bearing

Main bearing shell	1 journal
Studs and nuts for one main bearing	1 set

(3) Cylinder liner

Cylinder liner (without cooling jacket)	1 cyl.
O - ring for cylinder liner	1 cyl.
Non - return valves for lubrication	1/2 cyl.

(4) Thrust bearing

Thrust bearing segments for ahead	1 set
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(5) Piston

Piston complete with piston rings, cooling pipe and piston rod	1 cyl.
Piston rings	1 cyl.
Piston rod stuffing box complete (including sealing rings, scraping rings, and O-rings)	1 cyl.
Telescopic pipe for piston cooling oil	1 cyl.

(6) Connecting rod

Crank pin bearing shell	1 cyl.
Studs and nuts for crankpin bearing	1 cyl.
Crosshead bearing shell lower part	1 cyl.
Studs and nuts for crosshead bearing	1 cyl.

(7) Hydraulic cylinder unit (HCU)

Maker's standard spares	1 set
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(8) Cylinder lubricator

Maker's standard spares	1 set
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(9) Hydraulic system - Hydraulic power supply (HPS)

Maker's standard spares	1 set
(Accumulator diaphragm(s) of each size	2 sets)

(10) Engine control system (ECS)

Maker's standard spares	1 set
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(11) Exhaust gas turbocharger

Maker's standard spares	1 set
Bearing	1 set
Oil seal (oil labyrinth)	1 set
Thrust collar	1 set

(12) Auxiliary blower

Maker's standard spares	1 set
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(13) Turning gear

Maker's standard spares 1 set

(14) Air cooler

Maker's standard spares 1 set

(15) LDCL

Maker's standard spares 1 set

(16) Miscellaneous

Special packing of each size for one engine not specified elsewhere 1cyl. or 1set

Other necessary spares shall be in accordance with Maker's standard.



14.3 SHAFTING AND PROPELLER

Stern tube seal device

Maker's standard

14.4 STEAM GENERATING PLANT

(1) Aux. boiler

Safety valve spring	1
Case for water level gauge	1
Gauge glass and packing for water level gauge	2
Packing for drum manhole	1
Nozzle tip	1 set
Boiler F.O./D.O. burning pump complete (exclude motor)	1 set
Spares of fuel oil burning unit without above said	Maker's standard

Other necessary spares shall be in accordance with Maker's standard.



14.5 DIESEL GENERATOR ENGINE (for one ship)

(1) Generator engine

Piston ring	1 cyl.
Oil ring	1 cyl.
Crank pin metal	1 cyl.
Piston pin	1 cyl.
Piston pin metal assembly	1 cyl.
Bolts for connecting rod	1 cyl.
Suction valve (complete)	1 cyl.
Exhaust valve (complete)	2 cyl.
High pressure pipe for fuel oil (complete)	1 cyl.
Fuel injection pump (complete)	1 cyl.
Fuel injection valve (complete)	3 cyl.
Main bearing metal for each kind	1 brg.
Bolt assembly for main bearing	1 brg
Relief valve and spring for lub. oil	1 set
Special packing for each kind	1/4 eng.
O ring of each kind	1/4 eng.
Main bearing for turbocharger	1 eng.
Packing for rotor shaft of turbocharger	1 eng.

Other necessary spares shall be in accordance with Maker's standard.



14.6 PUMP

(1) Centrifugal pump (for each size of pump)

For cool. S.W. pump (2 sets), Low temp. cool. F.W. pump (3 sets) and High temp. cooling F.W. pump (2 sets)

Impeller shaft	1 set
Ball bearing (if fitted)	1 set
Casing ring	1 set
Gland packing or mechanical seal	1 set
Coupling bolt and nut (if fitted)	1 set

For Fire & G.S. pump and Bilge & ballast pump

Ball bearing (if fitted)	1 set
Casing ring	1 set
Gland packing	1 set
Coupling bolt and nut (if fitted)	1 set

For Fresh water pump & Drinking water pump (2 sets), Boiler feed water pump (2 sets), Ballast pump (2 sets) and Hot water circ. pump (1 set)

Ball bearing (if fitted)	1 set
Casing ring	1 set
Gland packing or mechanical seal	1 set
Coupling bolt and nut (if fitted)	1 set

For main L.O. pump (2 sets)

Ball bearing (if fitted)	1 set
Casing ring	1 set
Oil seal	1 set
Coupling bolt and nut	1 set



(2) Gear pump (for each size of pump)

For F.O. trans. pump (1 set), D.O. trans. pump (1 set), L.O. transfer pump (1 set), F.O. boost. pump (2 sets), M/E F.O. circ. pump (2 sets), S/T L.O. pump (2 sets), D/G F.O. circ. pump (2 sets), D/G D.O. boost. pump (1 set), L.O. purif. supply pump (1 set) and D/G L.O. purif. supply pump (1 set)

Bearing metal	1 set
Gland packing or mechanical seal	1 set
Safety valve spring	1
Coupling bolt and nut or coupling bush	1 set

(3) Reciprocating pump

For Bilge pump (1 set)

Piston ring	2
Valve	4 sets
Gland packing	1 set
Safety valve spring	1
V belt	2
Valve seat	1

(4) Monros pump

For Sludge pump (1 set)

Ball bearing	1
Safety valve spring	1
Gland packing	1 set
O ring	1
V belt	2



14.7 MAIN AIR COMPRESSOR

(1) Main air compressor

1st stage valve complete	1 set
2nd stage suction valve complete	1 set
2nd stage delivery valve complete	1 set
Piston ring	1 cyl.
Connecting rod bearing	1 cyl.
Piston pin bush	1 cyl.
Special packing	each 1
Other Maker's standard spares	1 set

14.8 HEAT EXCHANGER

(1) Cooler and condenser (shell & tube type)

Protecting anode	Total number
Packing	1 set

(2) Oil heater

Relief valve spring	each 1
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14.9 OTHER MACHINERY

Spares for machinery except above shall be in accordance with Maker's standard.



SECTION 15 TOOLS AND OUTFITS

15.1 GENERAL

Tools and outfits shall be provided as necessary for proper maintenance and overhauling of equipment according to Maker's standard.

Smaller tools shall be stowed in suitable boxes with contents on suitable position where convenient to the crew in engine room, but larger ones shall be mounted and stored directly on the wall of the ship.

Tools and outfits shall include the following at least.

Quantities shall be for one (1) ship.

15.2 MAIN ENGINE

Hydraulic tightening tools with pump	1 set
for cylinder cover stud	
for exhaust valve stud	
for stay bolt	
for main bearing stud	
for crosshead bearing stud	
for crankpin bearing stud	
Grinding machine for exhaust valve spindle and seat	1 set
Fuel valve injection testing device	1 set
Indicator	1 set
Deflection gauge	1 set
Gauge for measuring and adjusting for the engine	1 set
Maker's standard tool for the accessories such as turbocharger,	
Air cooler, governor and aux. blower	1 set
Other necessary tools for overhaul and reassembling of the engine	1 set



15.3 SHAFTING AND PROPELLER

Spanner for shaft coupling bolt each 1

15.4 AUXILIARY BOILER

Tube stopper	12
Standard pressure gauge	1
Water tester (owner supply)	1 set

Other necessary special tools shall be in accordance with Maker's standard.

15.5 DIESEL GENERATOR ENGINE

(1) Diesel generator engine

Special tool for overhauling and reassembling	1 set
Lapping tool for suction and exhaust valves	1 set
Fuel valve testing device	1 set
Cylinder bore gauge	1 set
Deflection gauge	1 set
Indicator	1 set

Other necessary special tools shall be in accordance with Maker's standard.

15.6 HEAT EXCHANGER

For shell & tube type heat exchanger:

Tube expander	each kind 1
Tube cleaning tool	1 set
Brass plug	10

15.7 OTHER MACHINERY

Other necessary special tools for dismantling and assembling shall be in accordance with Maker's standard.



15.8 GENERAL TOOLS AND OUTFITS

<u>Item</u>	<u>No. of set</u>	<u>Remarks</u>
Thermometer (alcohol)	2	100 °C
Parallel bench vice	1	150 mm
Hand lantern	3	
Shackle	Each 2 (total 8)	1, 2, 3, 5 T
Eye bolt	Each 2 (total 8)	M10, M12, M16, M20
Hexagon head bolt & nut	Each 10 (total 40)	M10, M12, M16, M20
Plain washer	Each 10 (total 40)	M10, M12, M16, M20
Split pin	Each 10 (total 30)	2 x 12mm, 3.2 x 18mm , 4 x 25mm
Tap & dies	Each 1 Tap	M6, M8, M10, M12, M16, M20, M24
	Each 1 Dies	M6, M8, M10, M12, M16, M20, M24
Steel tape measure	1	30 m
Scaffolding plate (wood)	2	4000mm x 300mm x 50mm
Steel plate	Each 2 (total 4)	1.6mm x 914mm x 1829mm 3.2mm x 914mm x 1829mm
Steel bar	Each 2 (total 8)	dia. 9mm, dia.13mm, dia.16mm, dia.19mm Length : 2000mm
Surface plate	1	500mm x 500mm
Copper plate or brass plate	1	0.3mm x 365mm x 1200mm
Listening rod	2	
Valve handle spanner	8	
White board and eraser	3	450mm x 600mm
Hand hammer	Each 1 (total 2)	0.91kg, 0.45kg
Steel wire	1	dia.1mm (1kg)
Tool cabinet (in the workshop)	2	

The following machine tools are listed in the Subsection **1.2 MACHINERY PARTICULAR.**

Universal machine tool	1	Center distance 600mm Drilling capacity ϕ 21mm
Grinding machine	1	dia. 255 x 25t
Electric welder	2	300A
Chain block	1 / 2 / 3	3 t / 1 t / 0.5 t
Gas cutting machine	1	Oxygen B. x 2, Acetylene B. x 1 Flame arrestor for Acetylene B. x 1 Flame arrestor for Oxygen B. x 1 Hose : Each 25m x 3