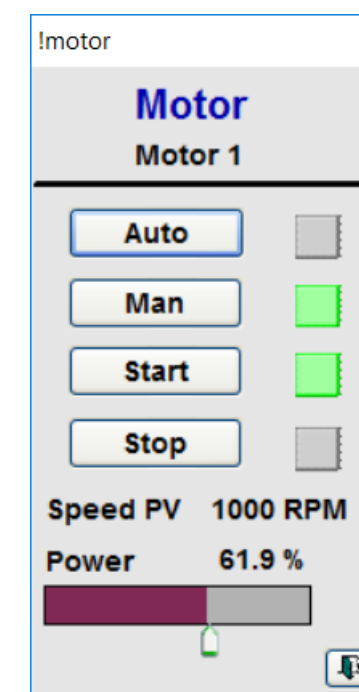


Note 1:  
Digital input: %Ix, 1x  
Digital output: %Qx, 0x  
Analog input: %IWx, 3x  
Analog output: %QWx, 4x

Note 2:  
Digital input: Start/Stop  
Digital output: Motor  
Analog input: Speed  
Analog output: Power

Motor elements:  
- Mode: internal IO  
- Start: internal IO  
- Stop: internal IO  
- Start\_st: external IO  
- Stop\_st: external IO  
- Run: external IO  
- Speed: external IO  
- Power: external IO

Man mode:  
- Start/Stop to control  
Run (Motor)



Auto mode:  
- Run = 1  
- Start/Stop are disabled

