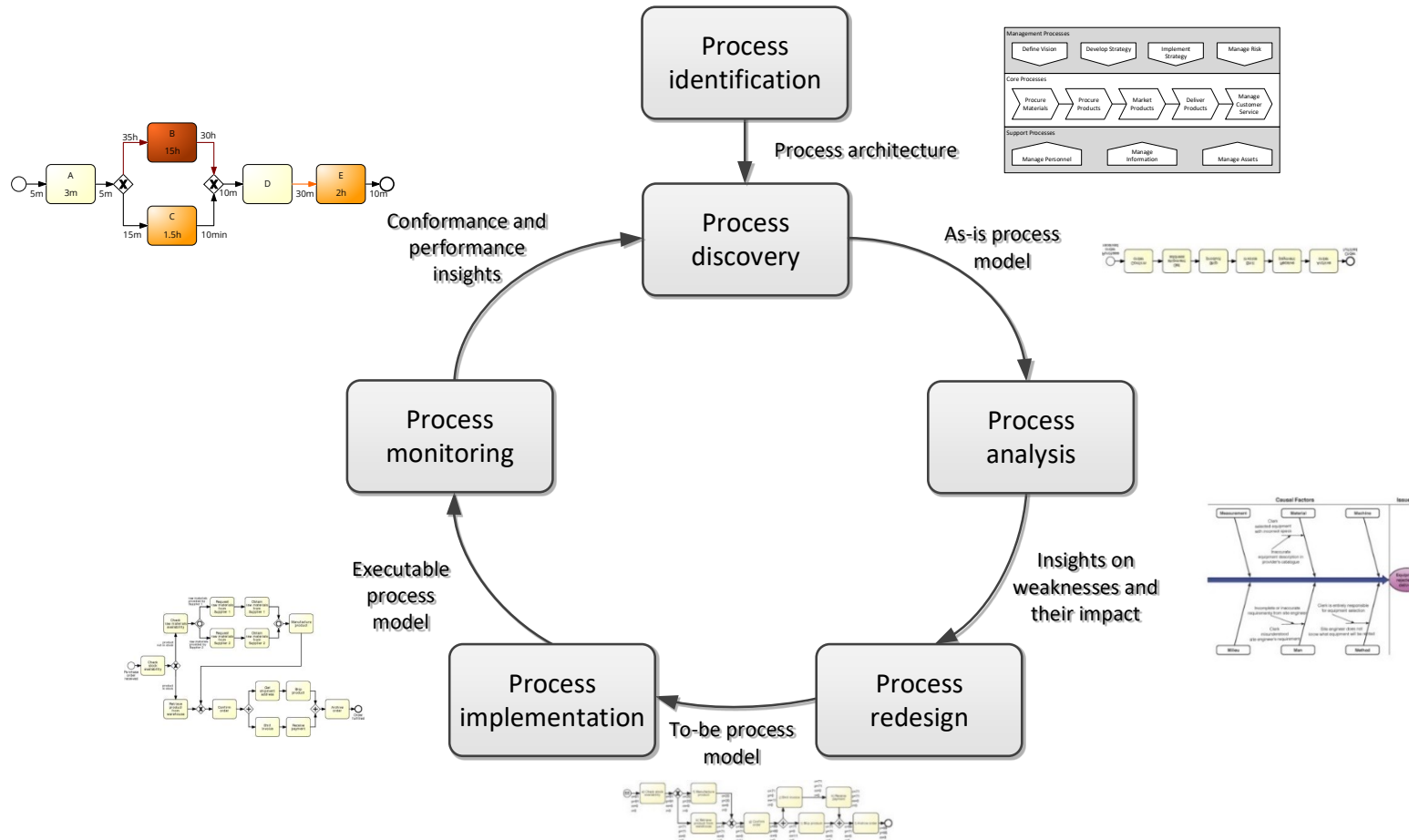


INFO-H420  
Management of Data Science and  
Business Workflows  
*Part I*  
*5. Process Redesign*

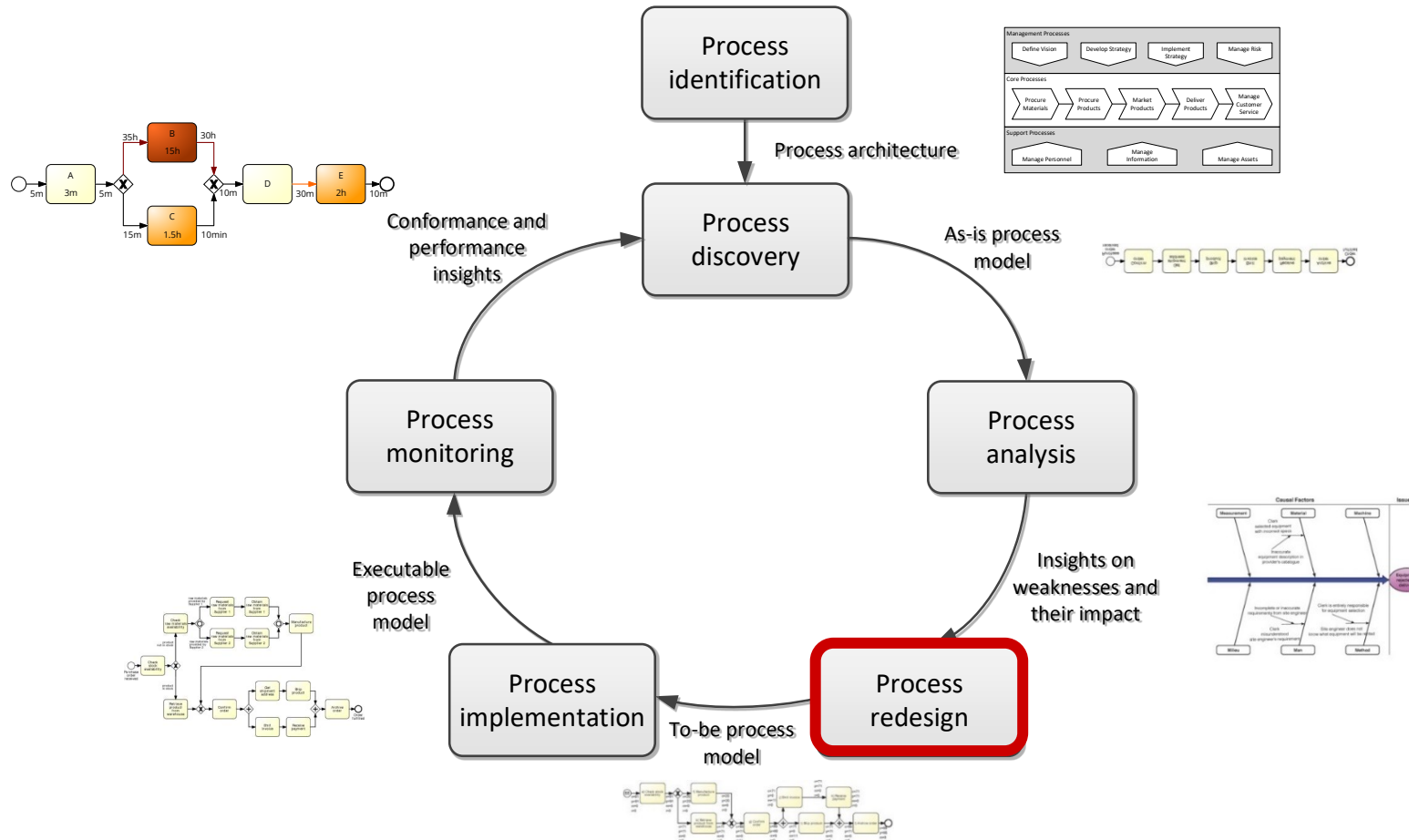
Dimitris SACHARIDIS

2023-2024

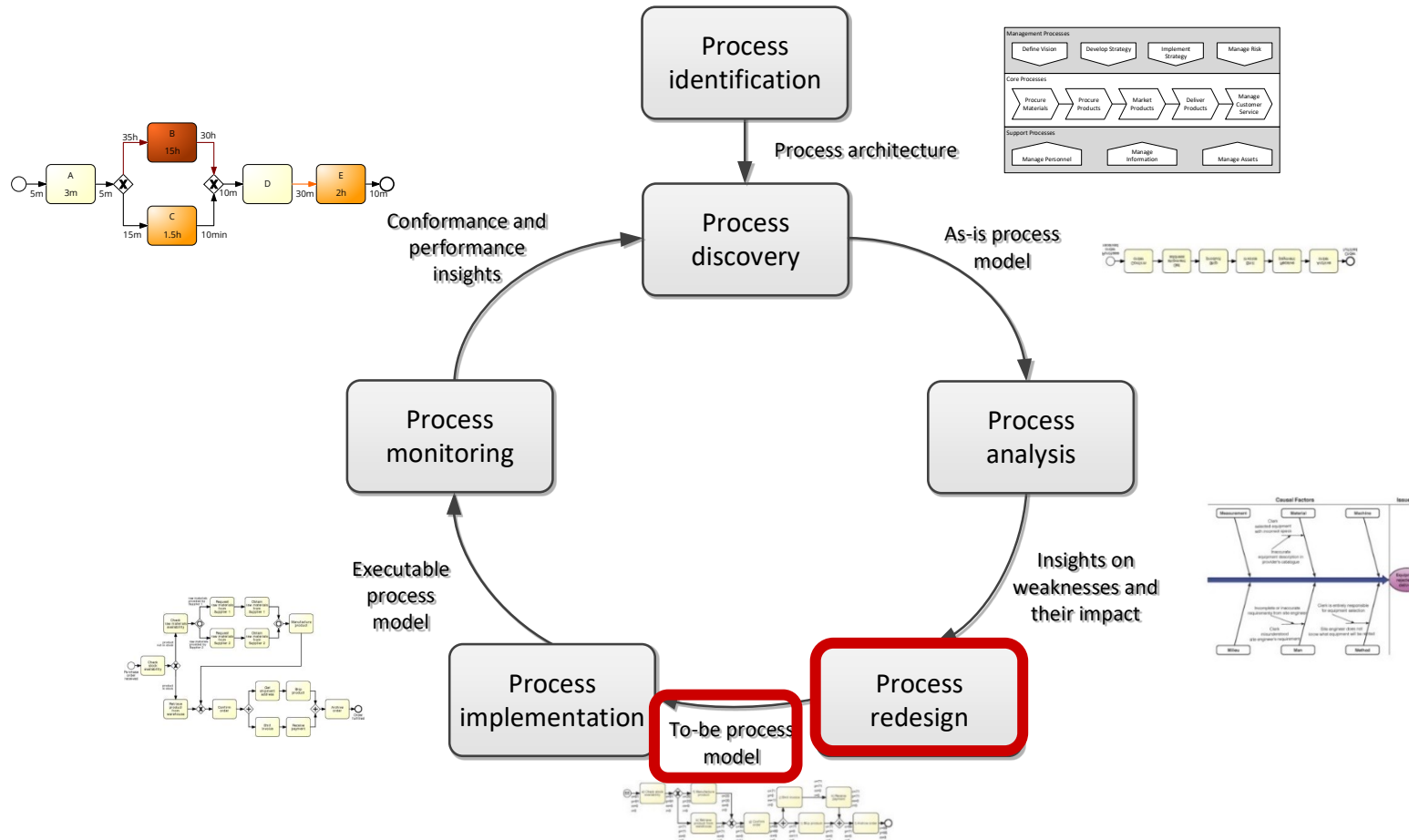
# Process Redesign



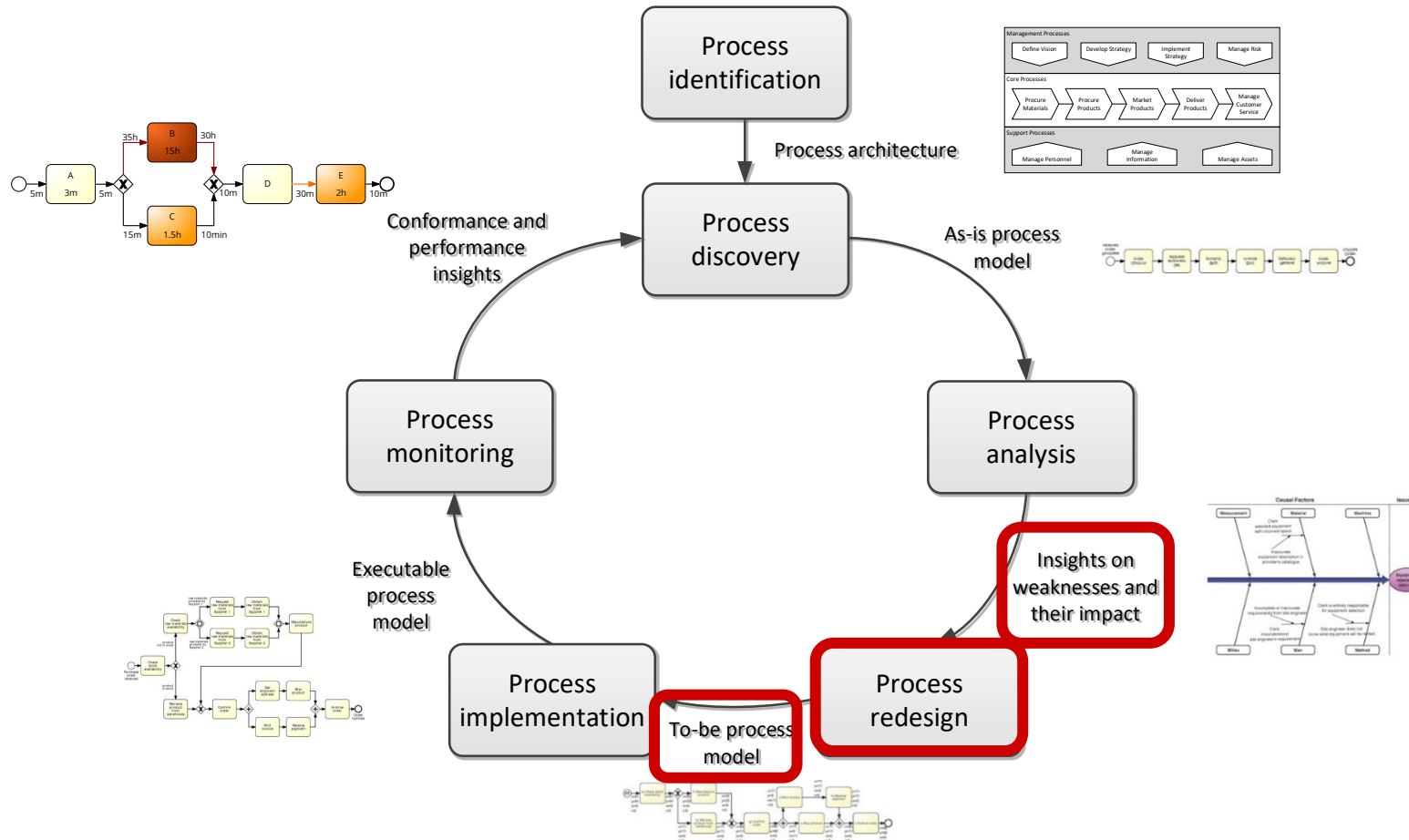
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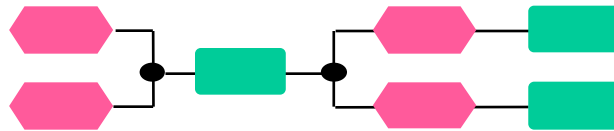
Identify possibilities for improving the design of a process



# Process Redesign

Identify possibilities for improving the design of a process

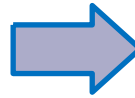
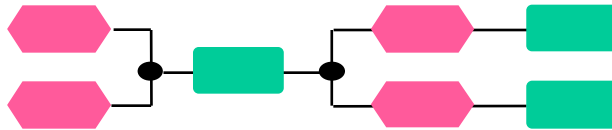
AS-IS: **Describe** modelling  
of the real world



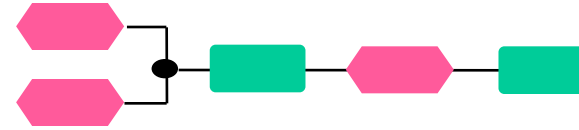
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Identify possibilities for improving the design of a process

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TO-BE: **Prescriptive** modelling  
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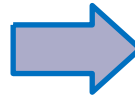
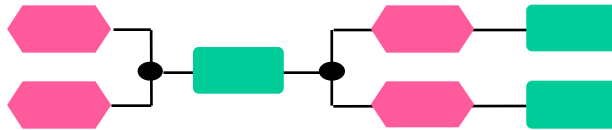




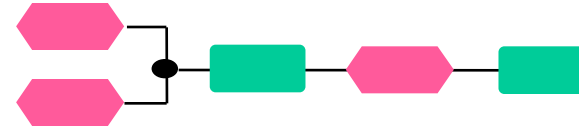
# Process Redesign

Identify possibilities for improving the design of a process

AS-IS: **Descriptive** modelling  
of the real world



TO-BE: **Prescriptive** modelling  
of the real world



- No silver-bullet: requires **creativity**
- *Redesign heuristics* can be used to generate ideas

# Process redesign approaches

## Transformational Redesign

- Puts into question the fundamental assumptions and principles of the existing process structure
- Aims to achieve breakthrough innovation
- **Example: Business Process Reengineering (BPR)**

## Transactional Redesign

- Doesn't put into question the current process structure
- Seeks to identify problems and resolve them incrementally, one step at a time
- Example: Heuristic redesign

# Business Process Reengineering (BPR)

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- **Transformative:** Puts into question the fundamental assumptions of the “as is” process
- **Analytical:** Based on a set of principles that foster:
  - Outcome-driven processes
  - Integration of information gathering, work and decisions

# The Ford Case Study

Ford needed to review its procurement process to:

- Do it cheaper (cut costs)
- Do it faster (reduce turnaround times)
- Do it better (reduce error rates)

Accounts payable in North America alone employed > 500 people and turnaround times for processing POs and invoices was in the order of weeks

<https://hbr.org/1990/07/reengineering-work-dont-automate-obliterate>

# The Ford Case Study

Automation would bring some improvement (20% improvement)

But Ford decided not to do it... Why?

- a) Because at the time, the technology needed to automate the process was not yet available.
- b) Because nobody at Ford knew how to develop the technology needed to automate the process.
- c) Because there were not enough computers and computer-literate employees at Ford.

## The correct answer is ...

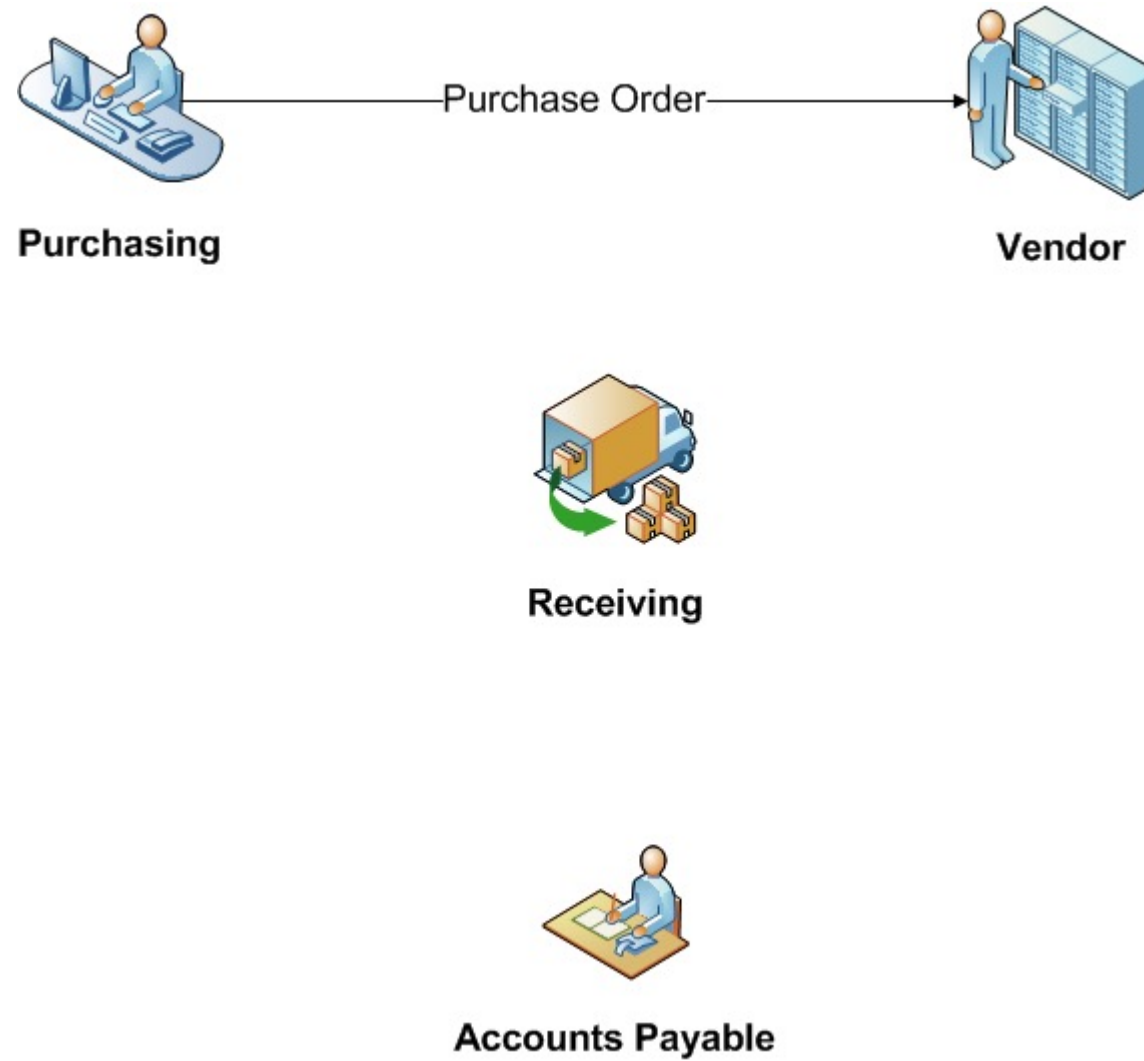
### Mazda's Accounts Payable Department

Mazda's accounts payable team was about 5 people, versus a department of over 500 in Ford.

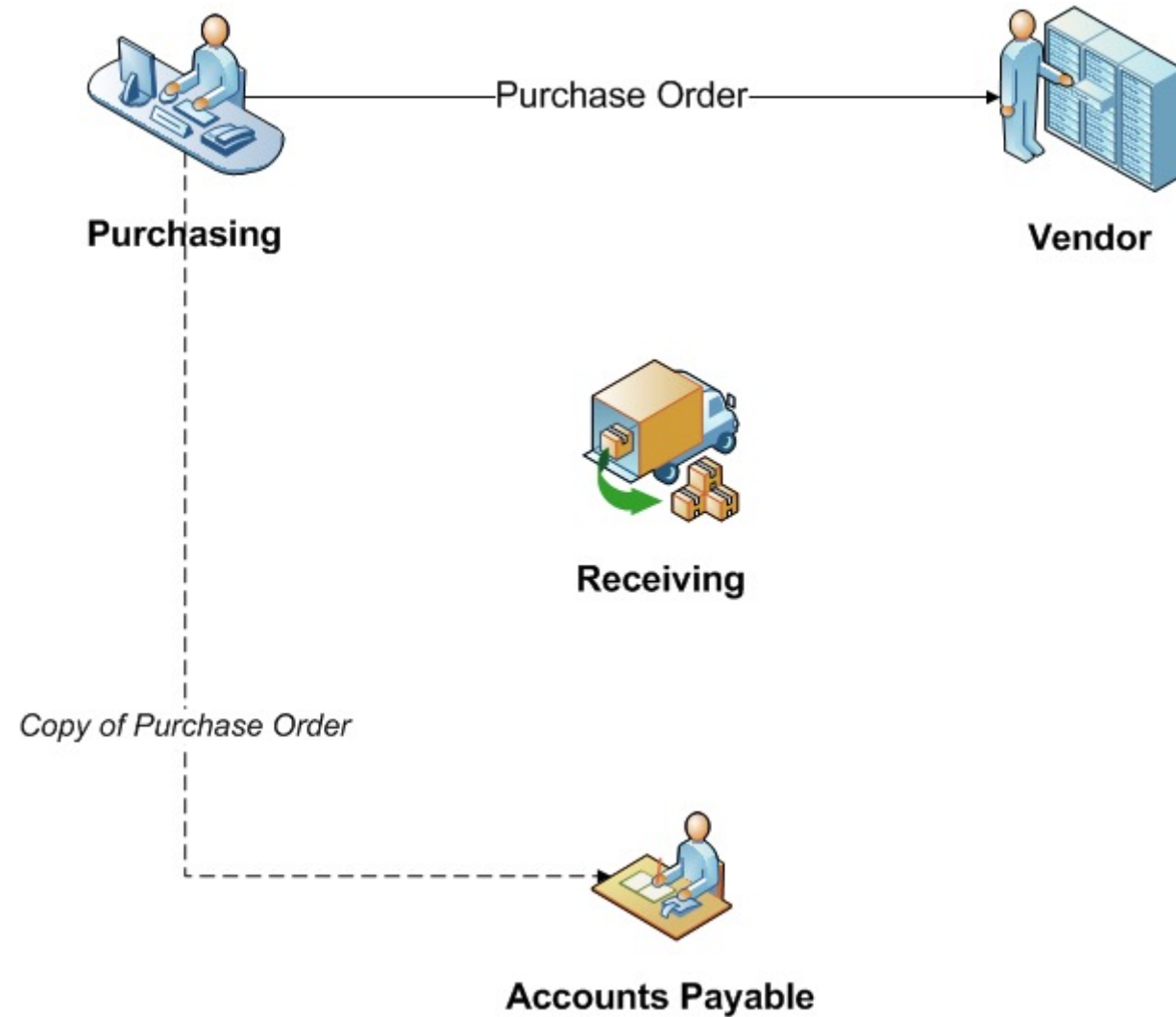
Even after considering differences of size, this was **5 times smaller** than Ford.



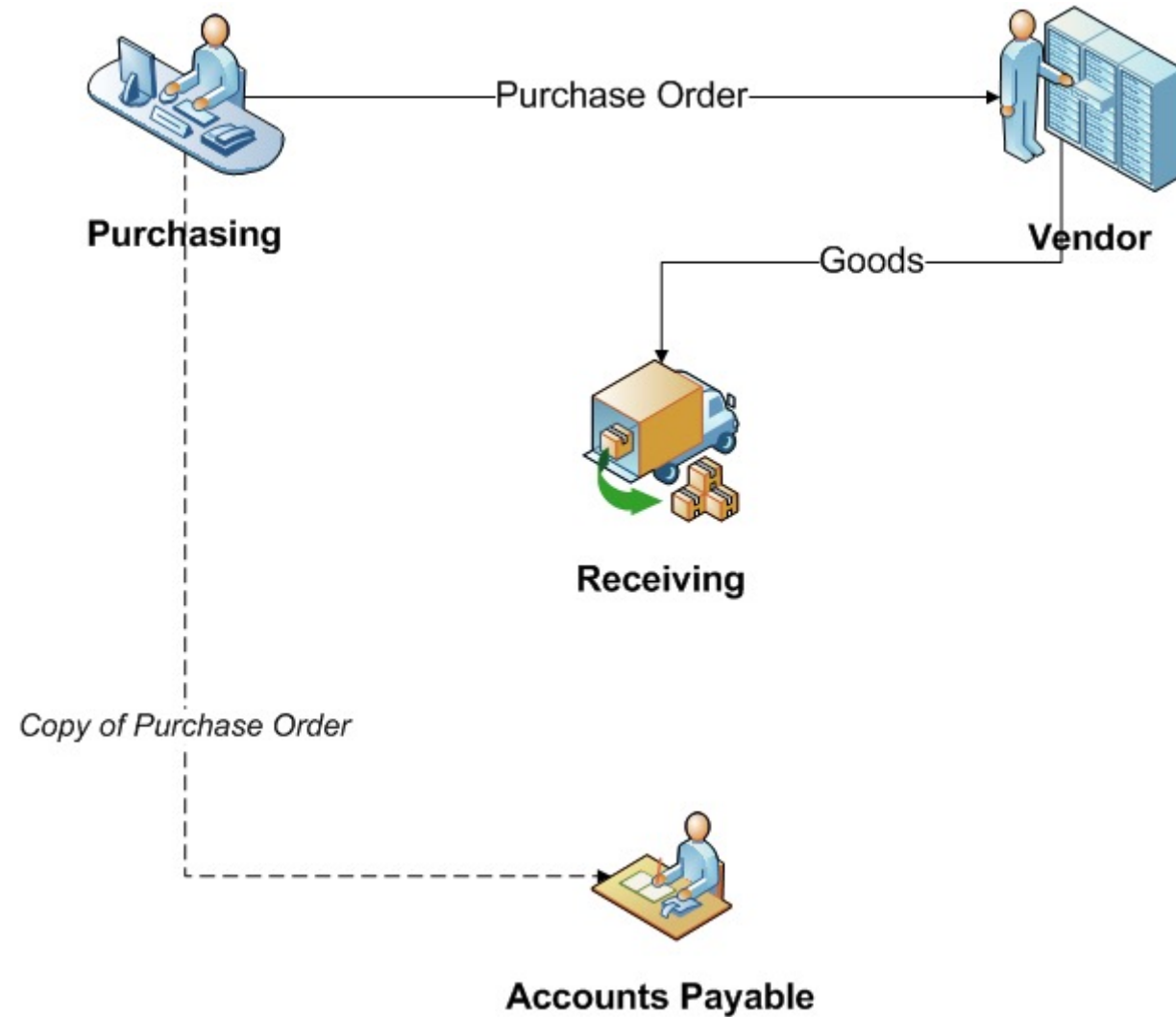
# How the process worked? ("as is")



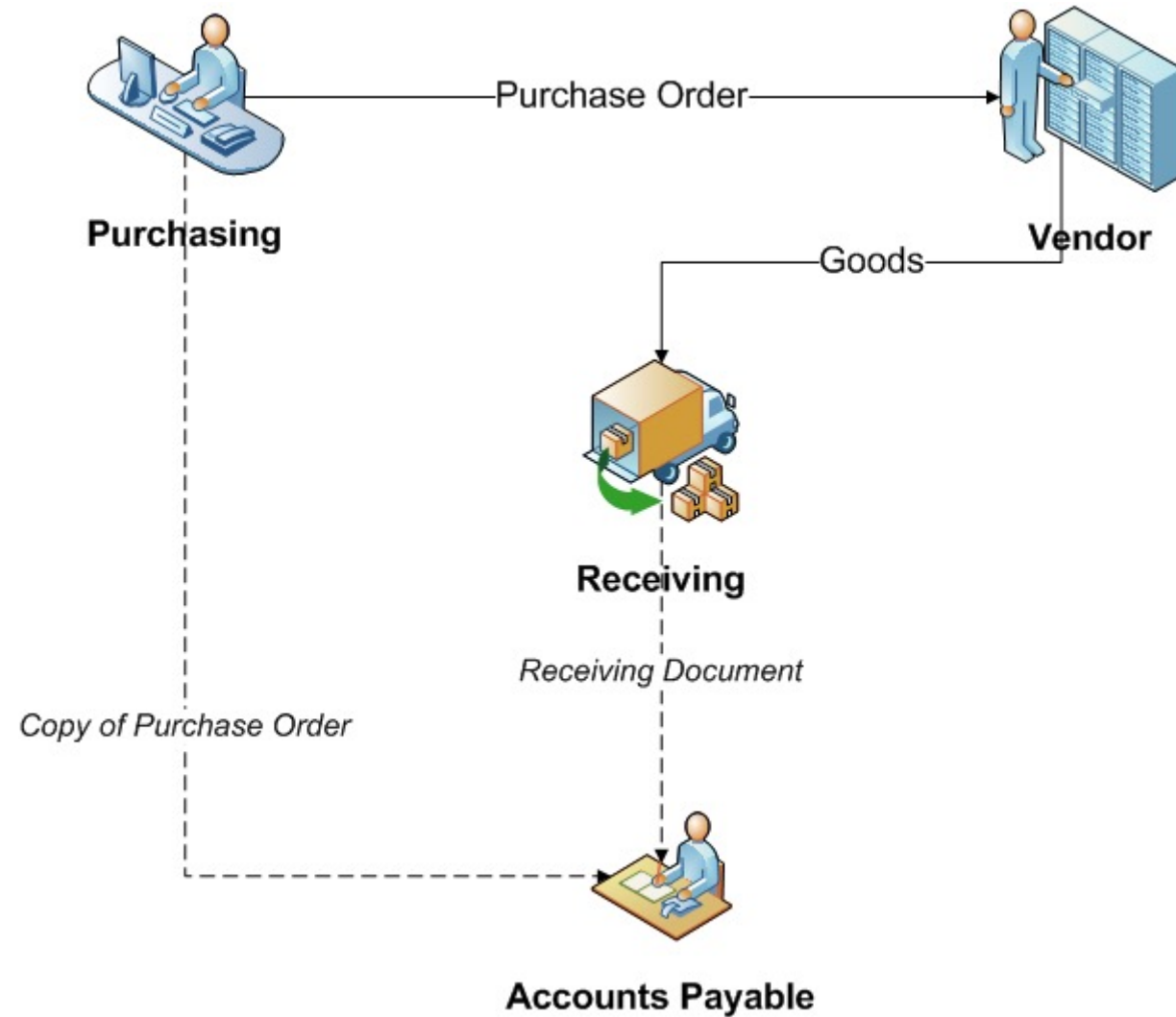
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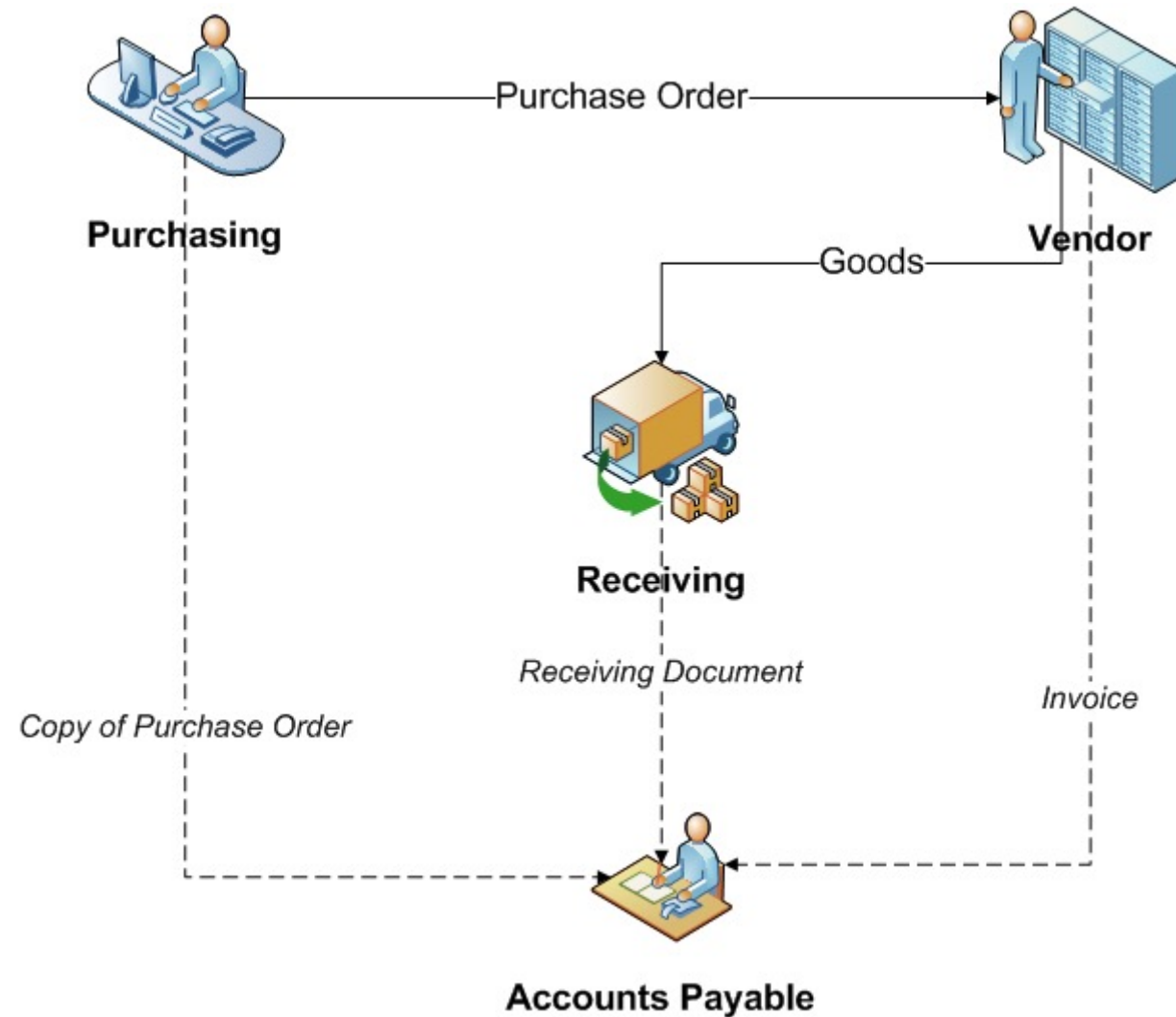
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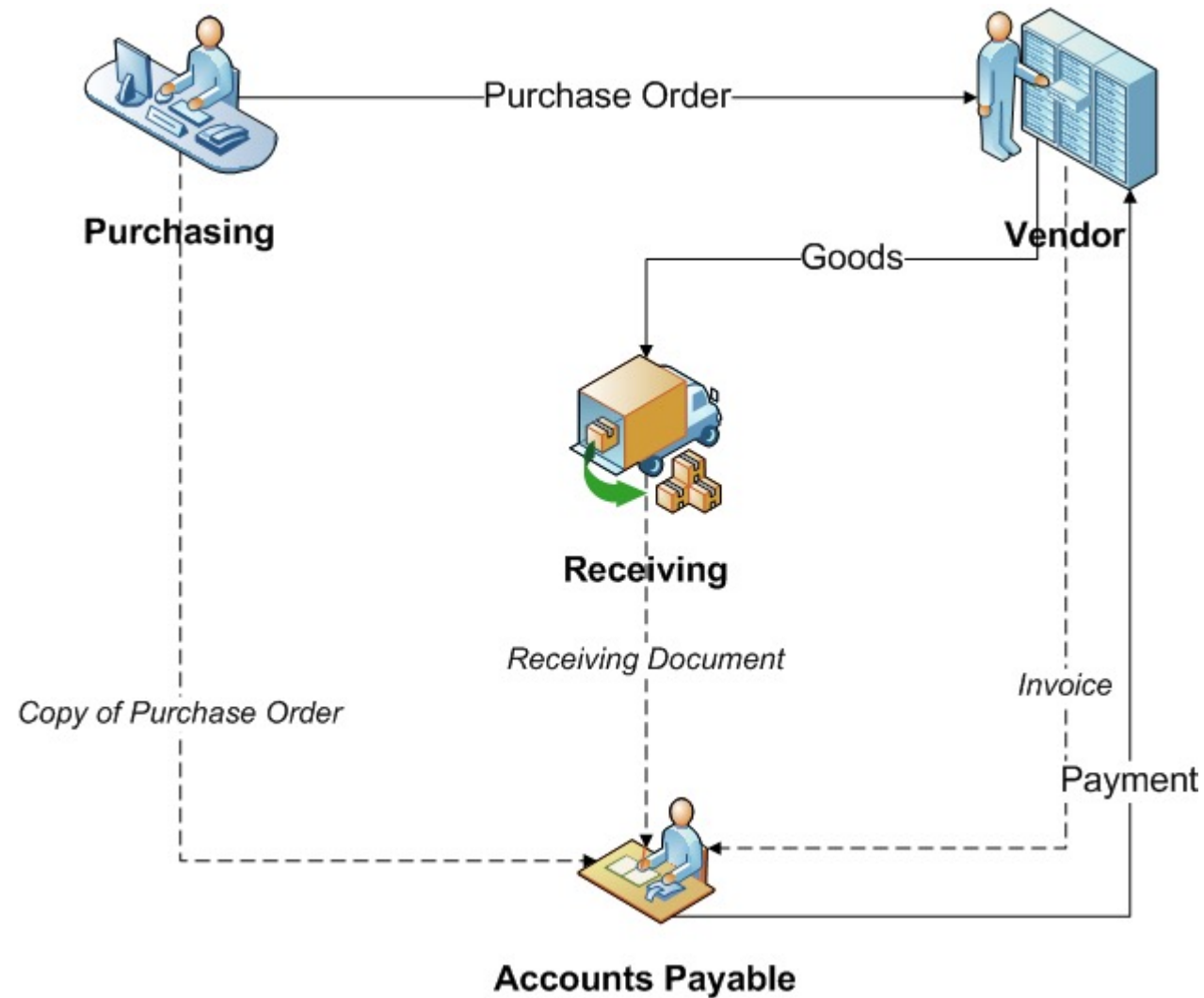
# How the process worked? ("as is")



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# How the process worked? ("as is")



# Reengineered Process (“to be”)



**Purchasing**



**Vendor**



**Receiving**

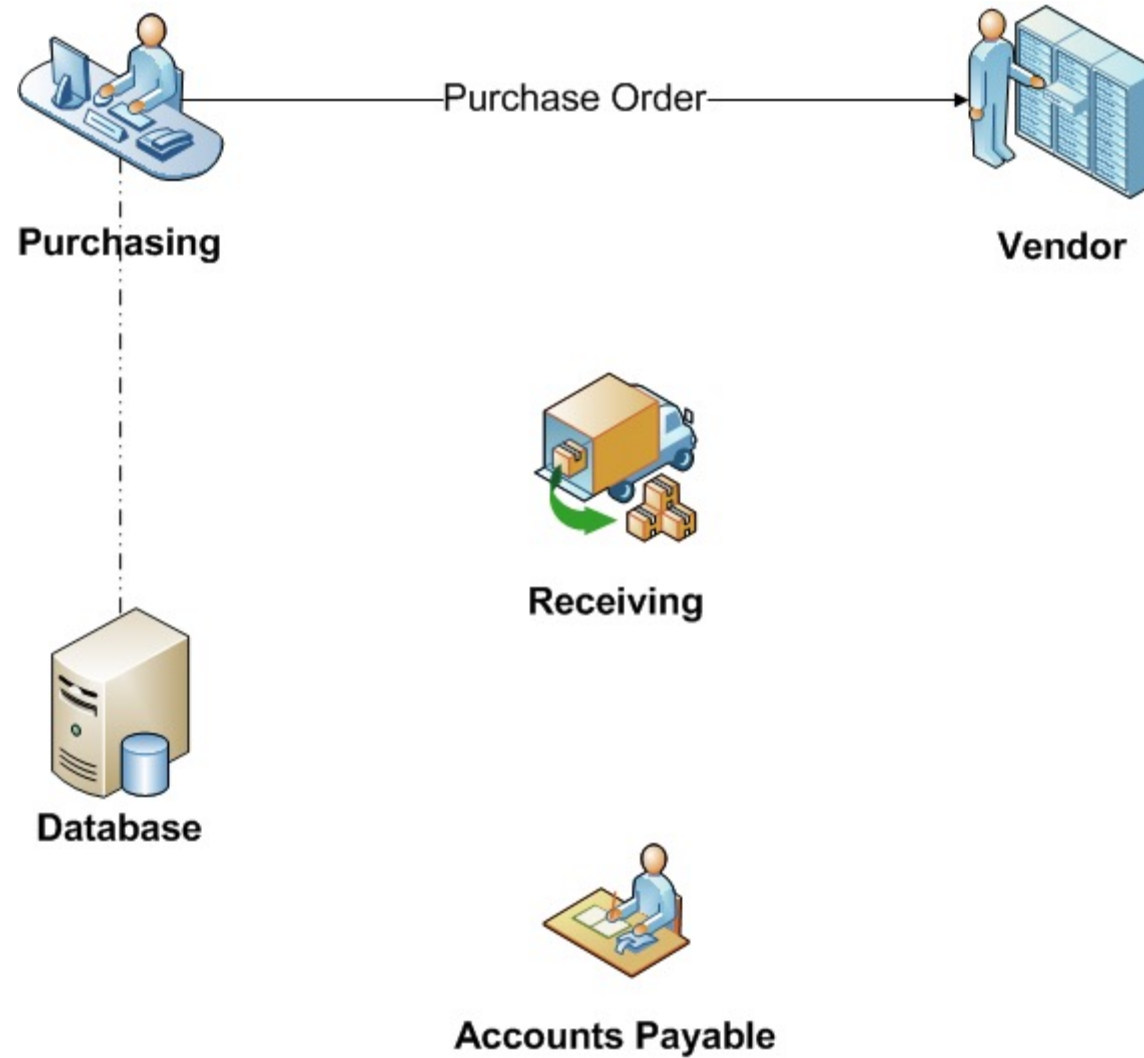


**Database**



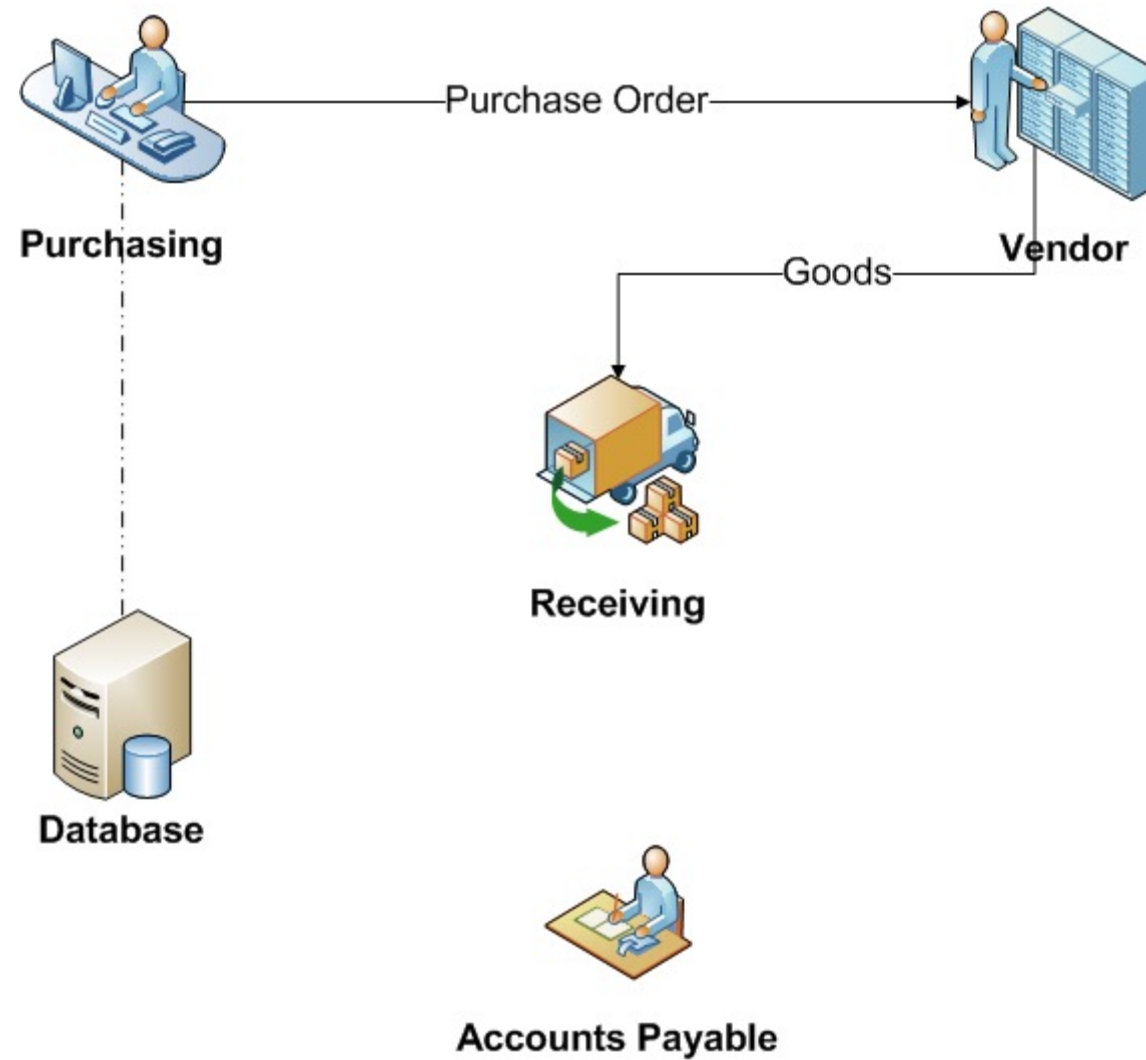
**Accounts Payable**

# Reengineered Process (“to be”)

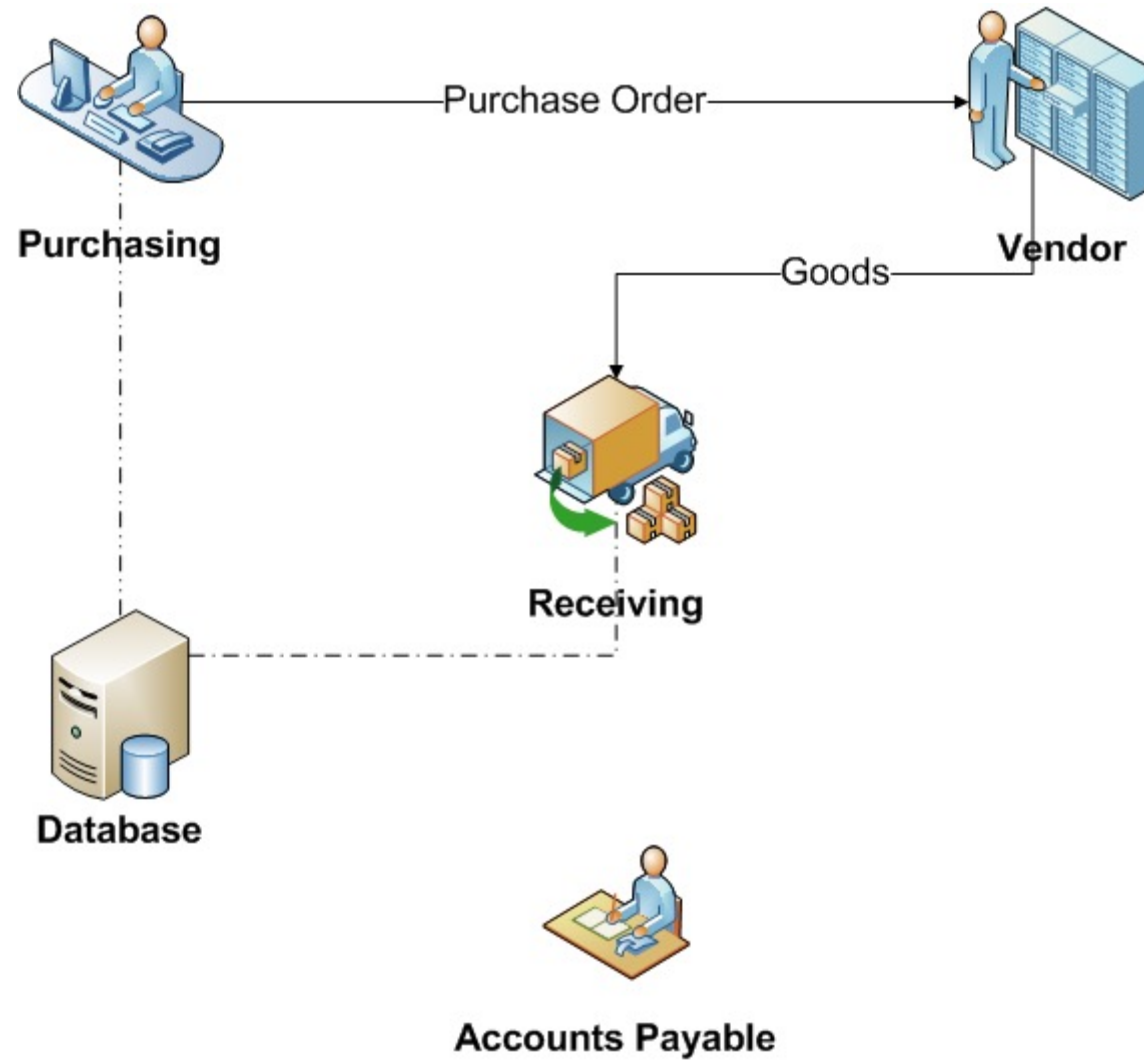




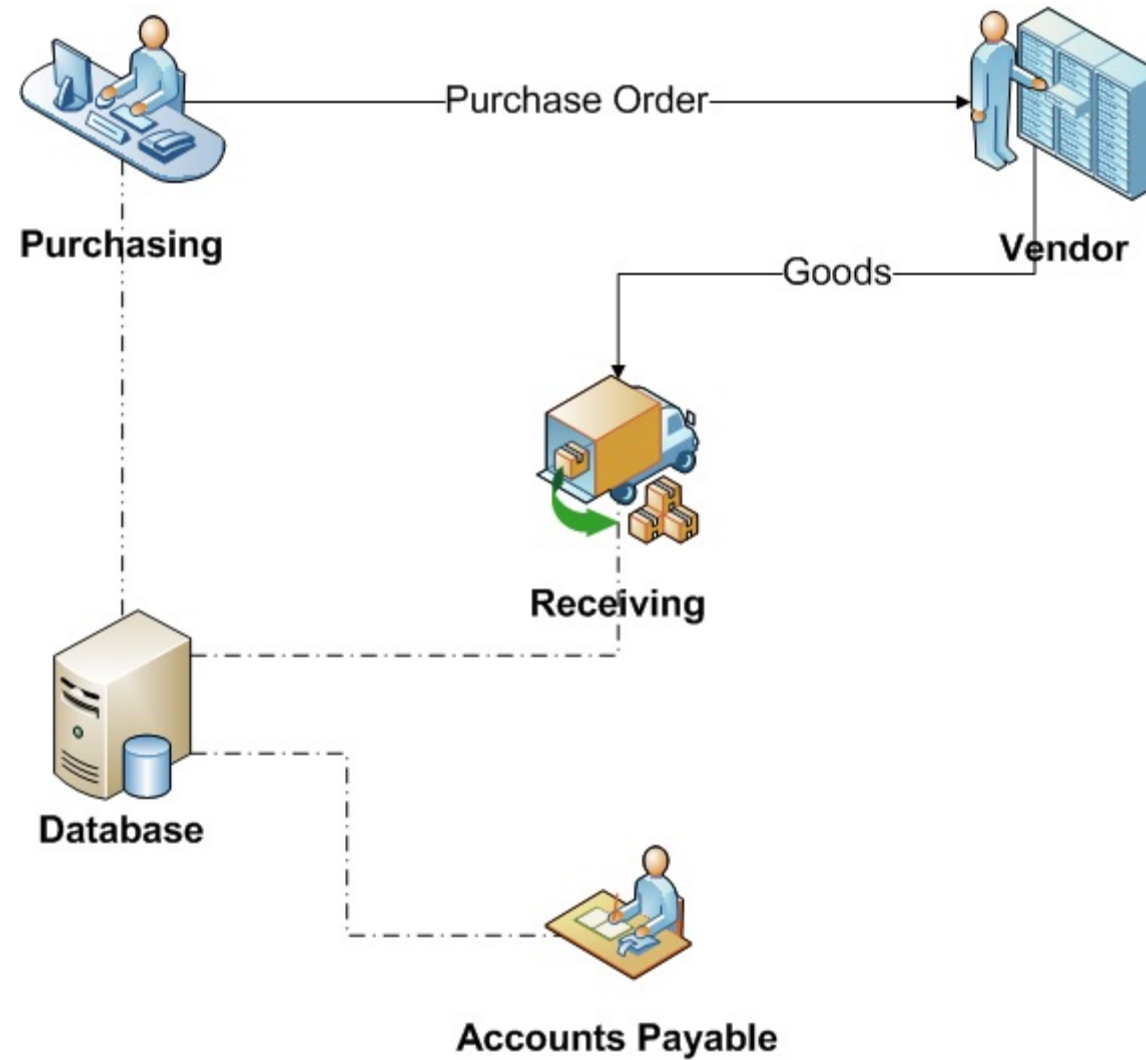
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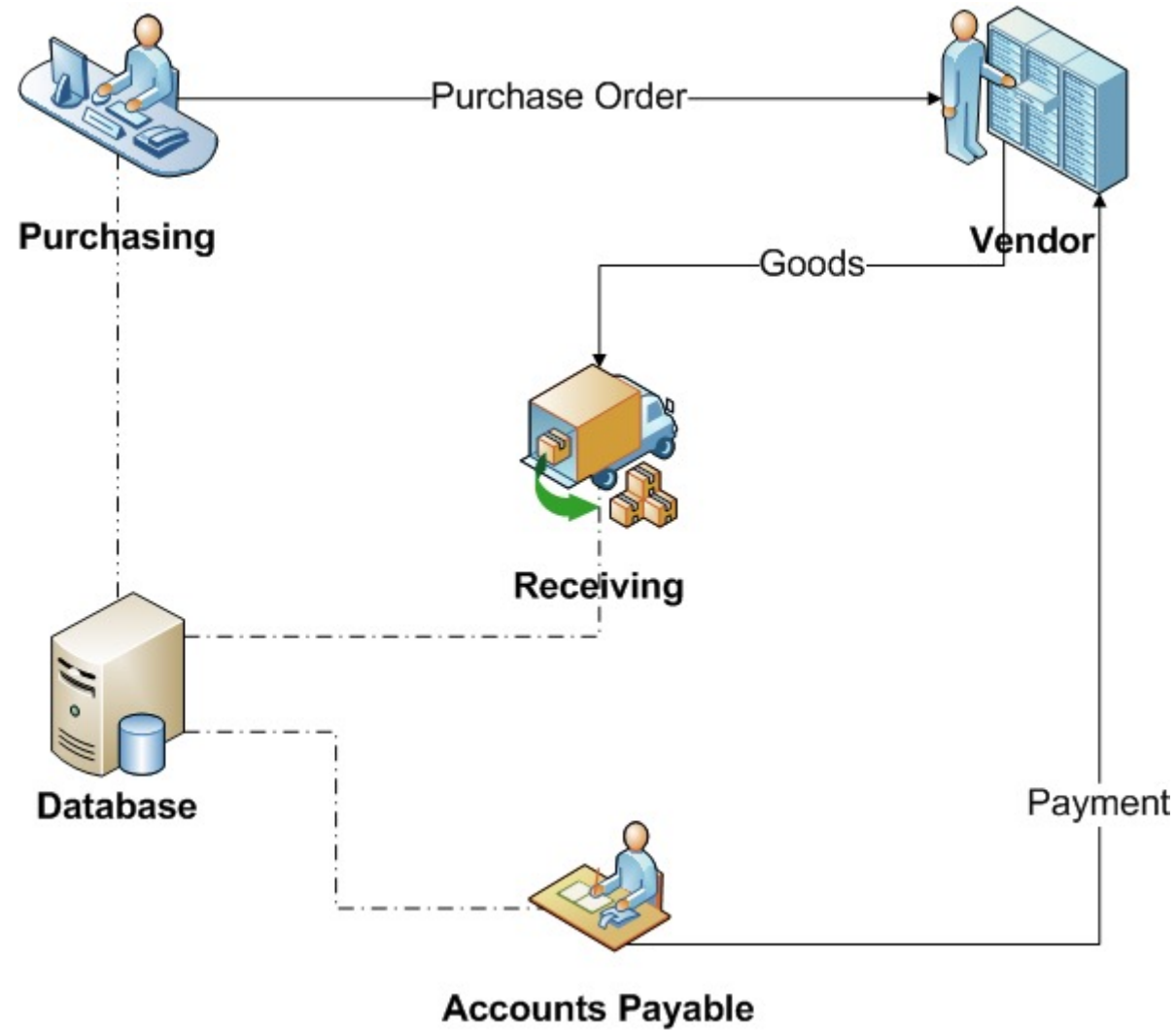
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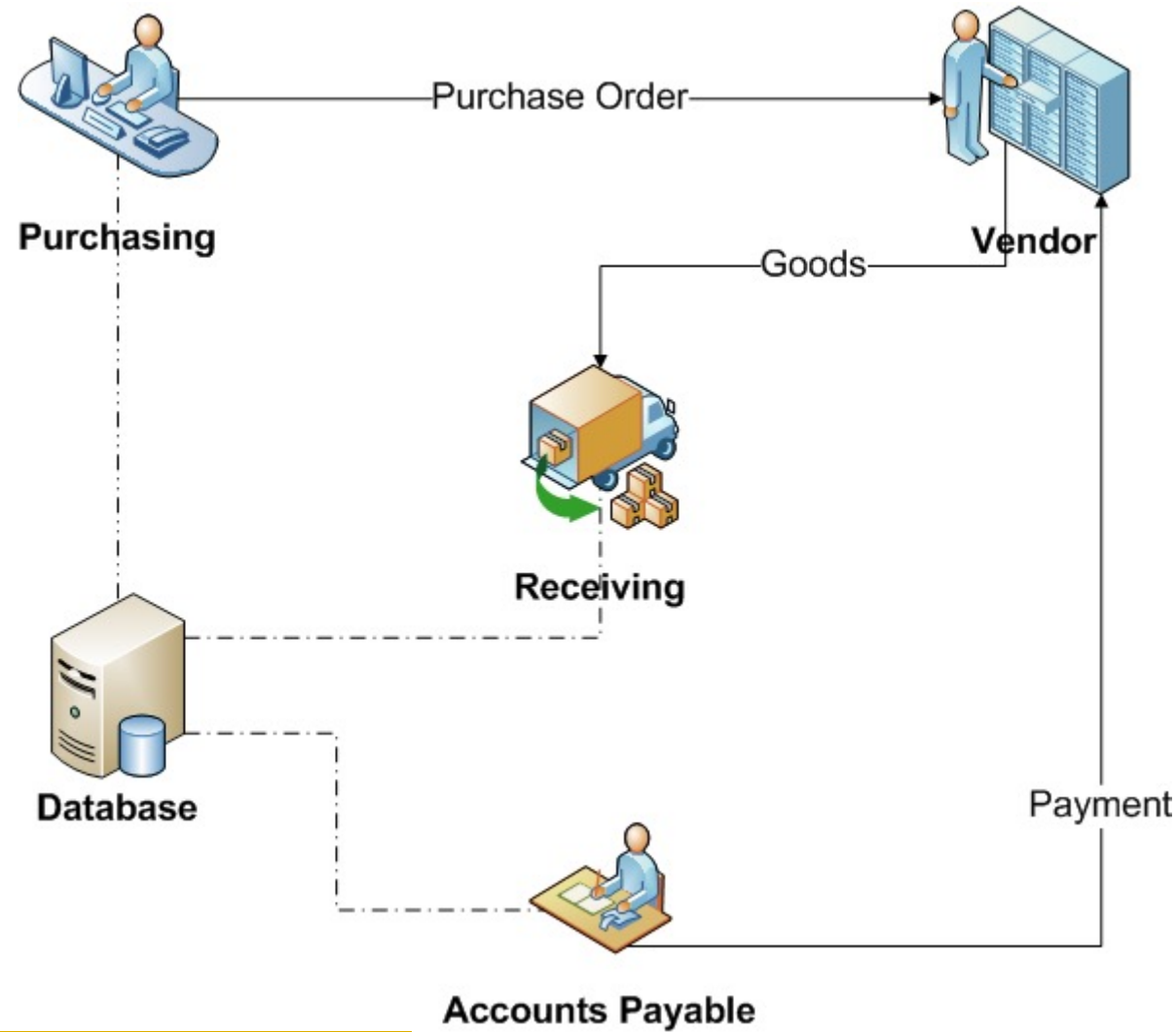
# Reengineered Process (“to be”)



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# Reengineered Process (“to be”)



## Outcome...

- 75% reduction in head count
- Simpler material control
- More accurate financial information
- Faster purchase requisition
- Less overdue payments

### Lessons:

- Why automate something we don't need to do at all?
- Automate things that need to be done.
- **Digitization** vs. **Digitalization**

“Don't Automate, Obliterate!” (Hammer, 1990)

# Some principles of BPR



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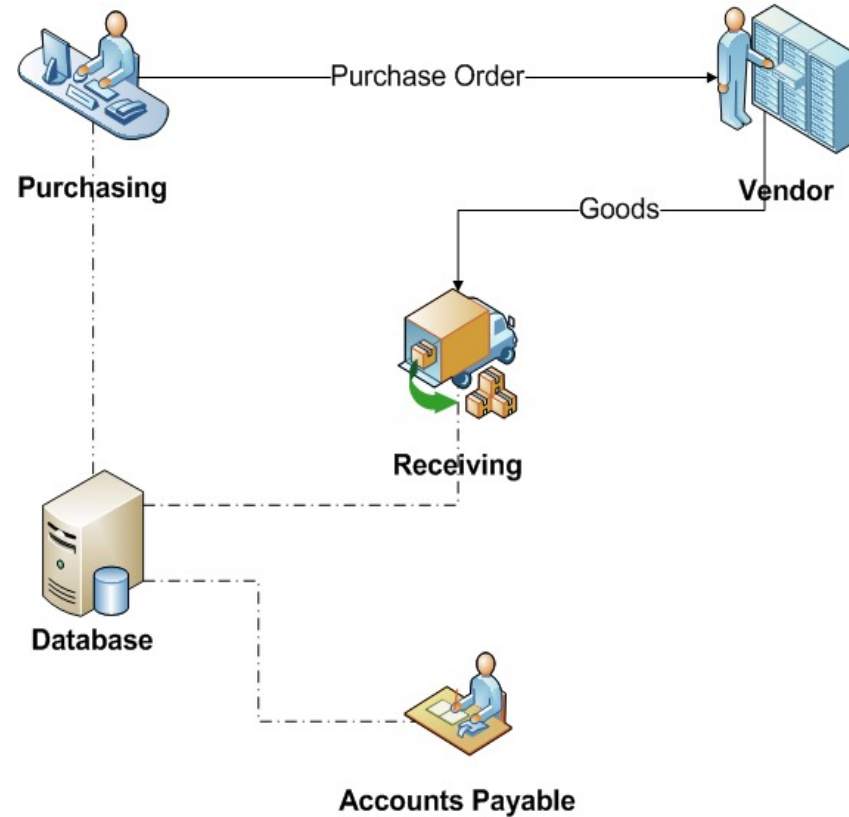
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3. Have those who use the output of the process drive the process
4. Put the decision point where the work is performed, empower workers to decide, and build control into the process
5. Treat geographically dispersed resources as though they were centralized.

# Principle 1

*Capture information once and at the source*

- Shared data store
  - All process workers access the same data
  - Don't send around data, share it!
- Self-service
  - Customers capture data themselves
  - Customers perform tasks themselves (e.g. collect documents)



## Principle 2

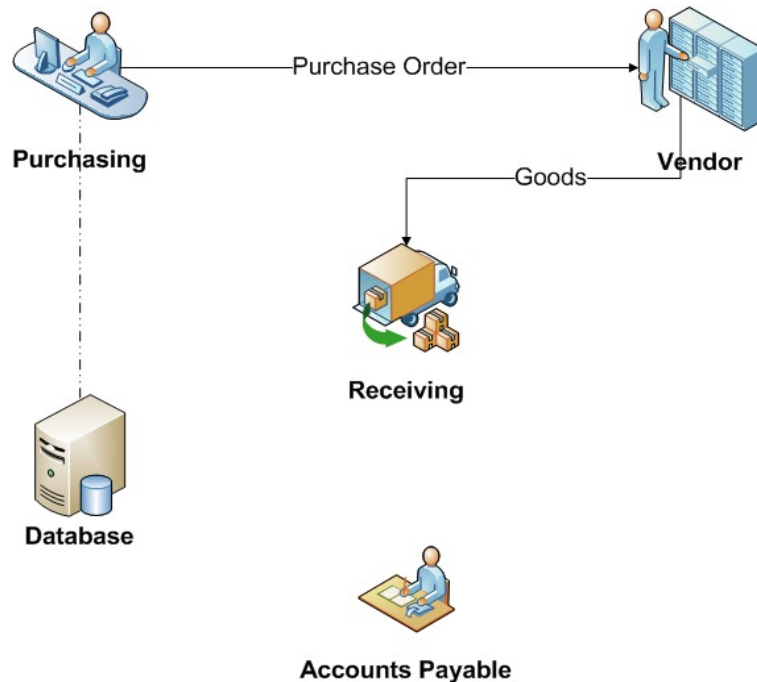
Subsume information-processing work into the real work

- Evaluated receipt settlement: when receiving the products, record the fulfillment of the PO, which triggers payment

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Subsume information-processing work into the real work

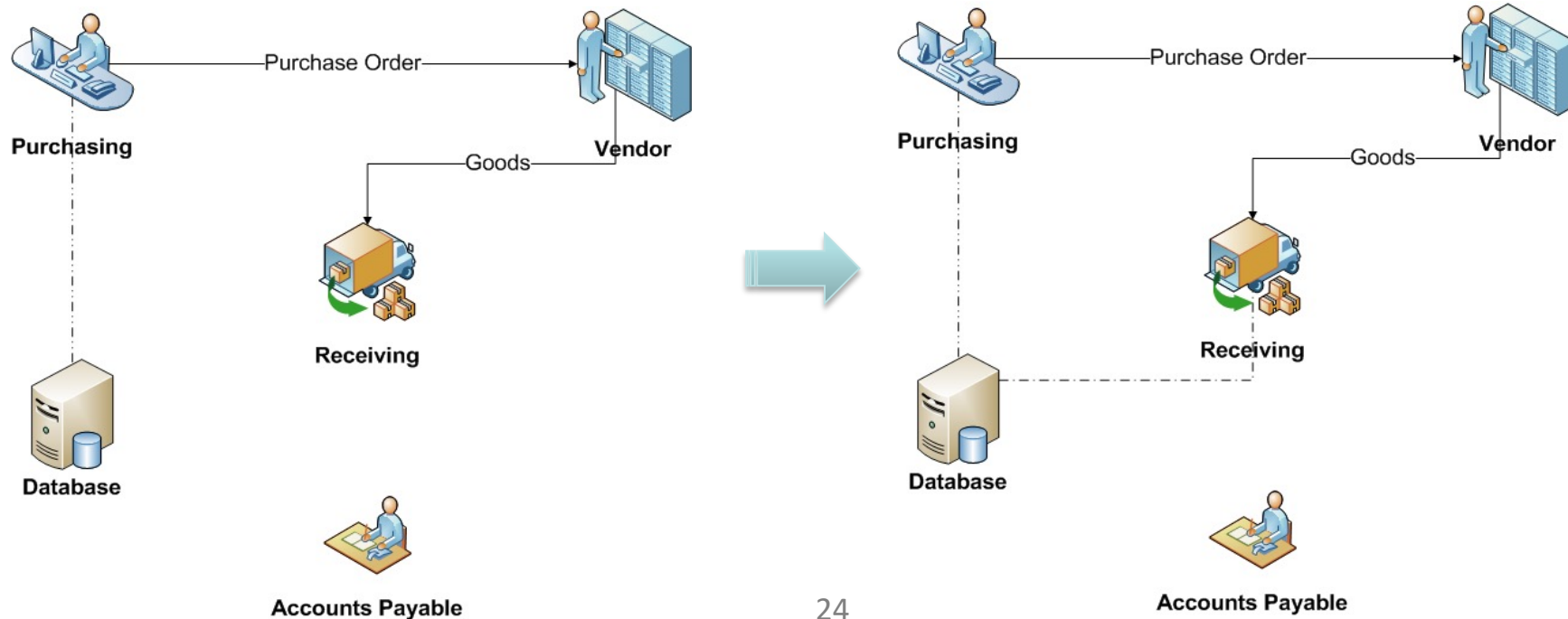
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## Principle 3

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Push work to the actor that has the incentive to do it

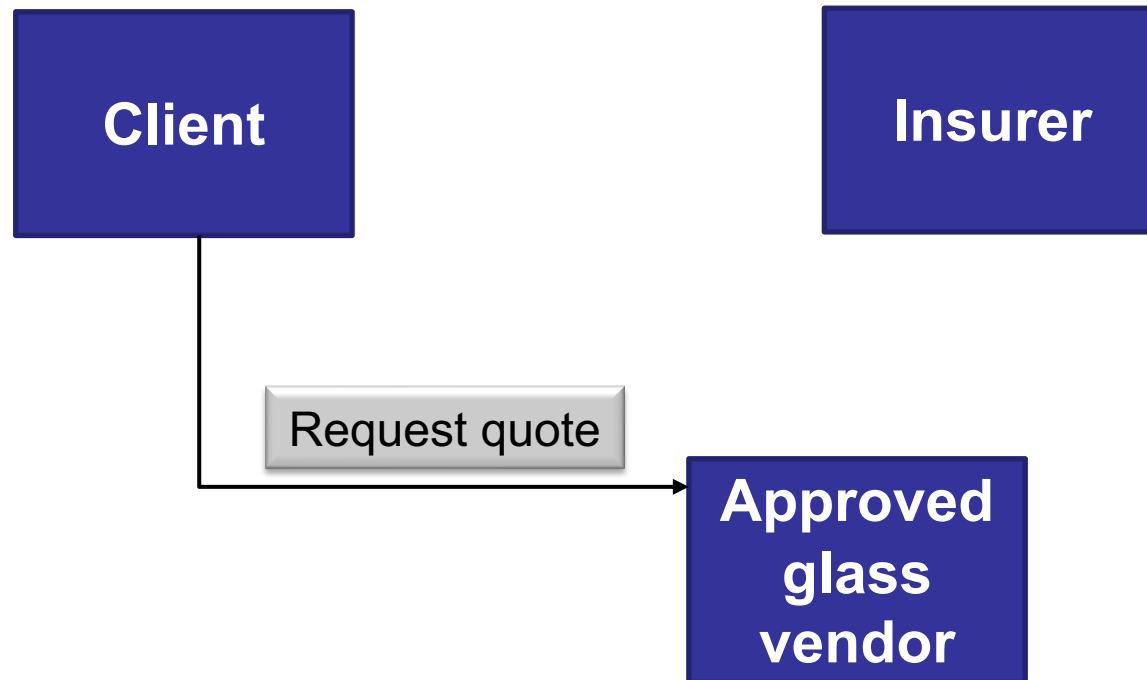
## Example: problematic claims process

**Client**

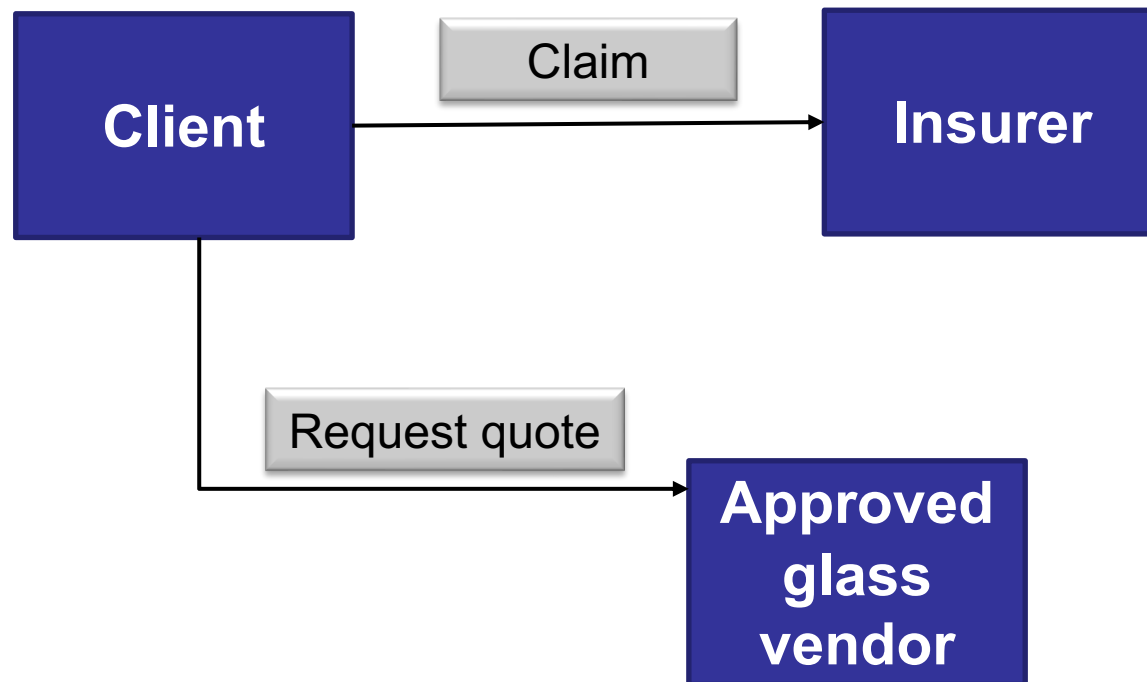
**Insurer**

**Approved  
glass  
vendor**

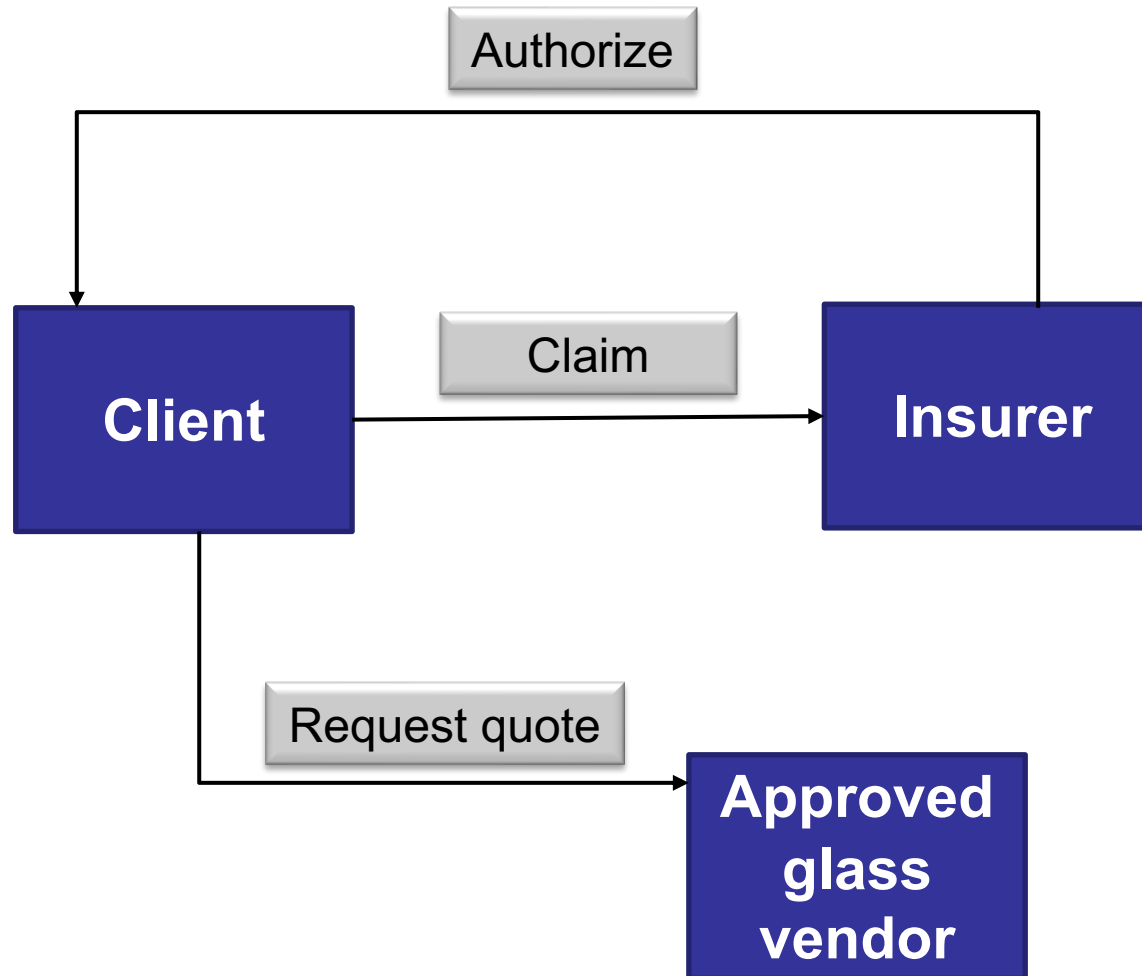
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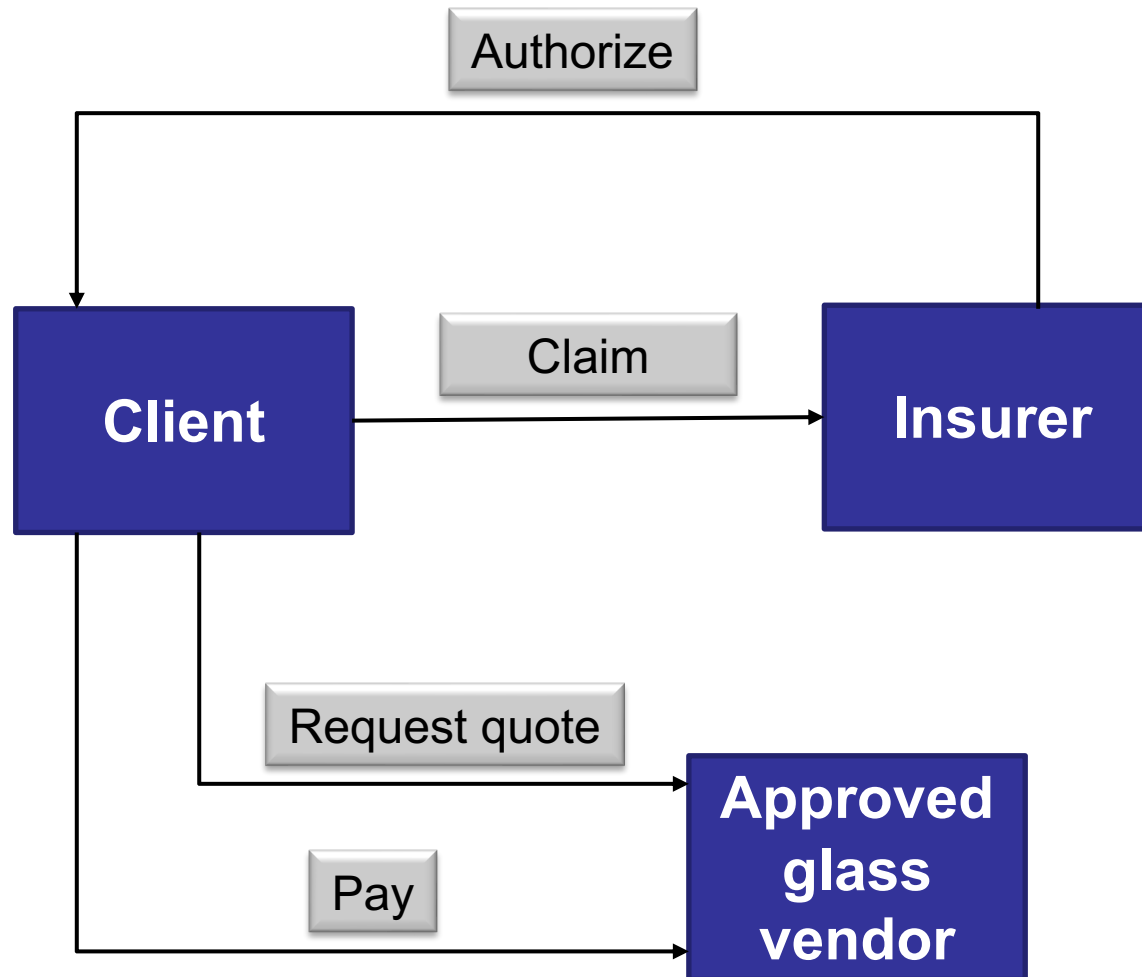


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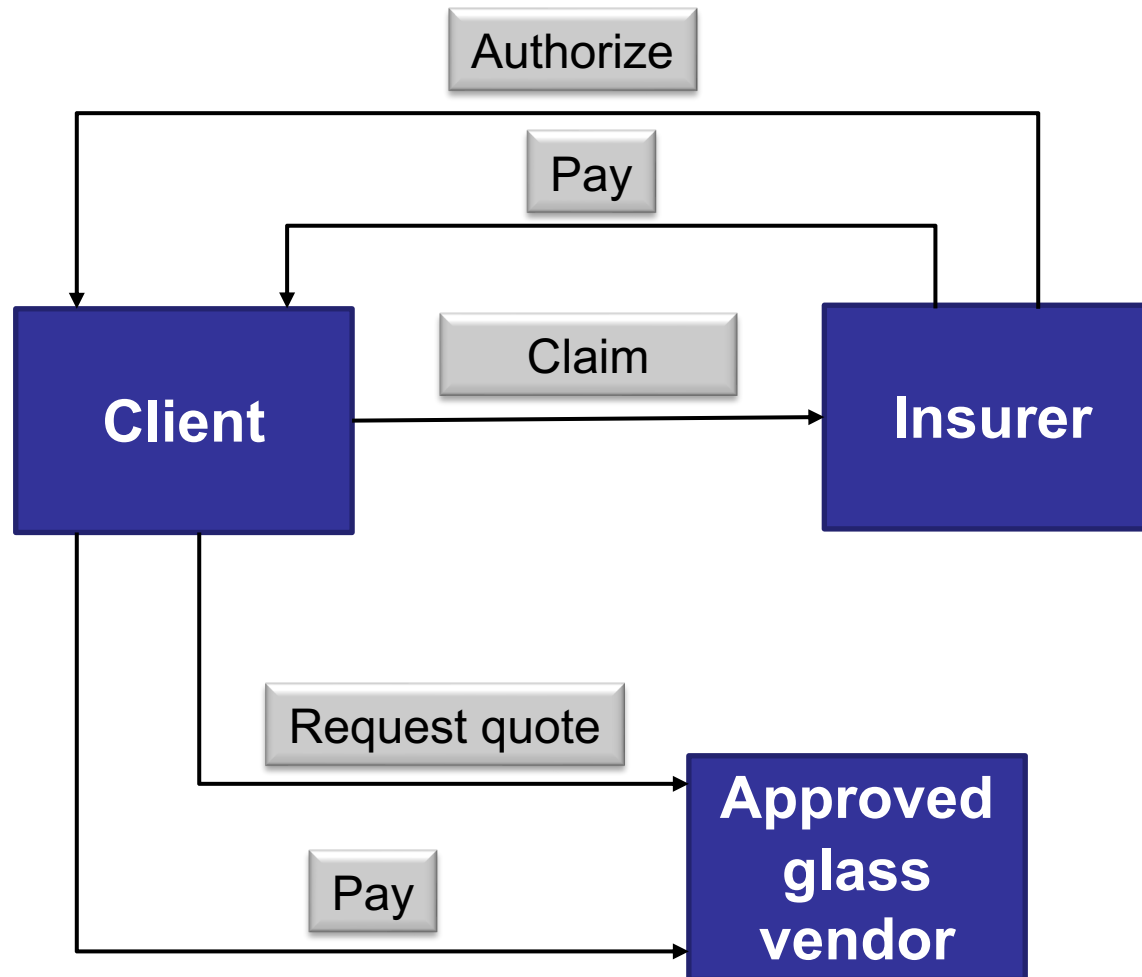




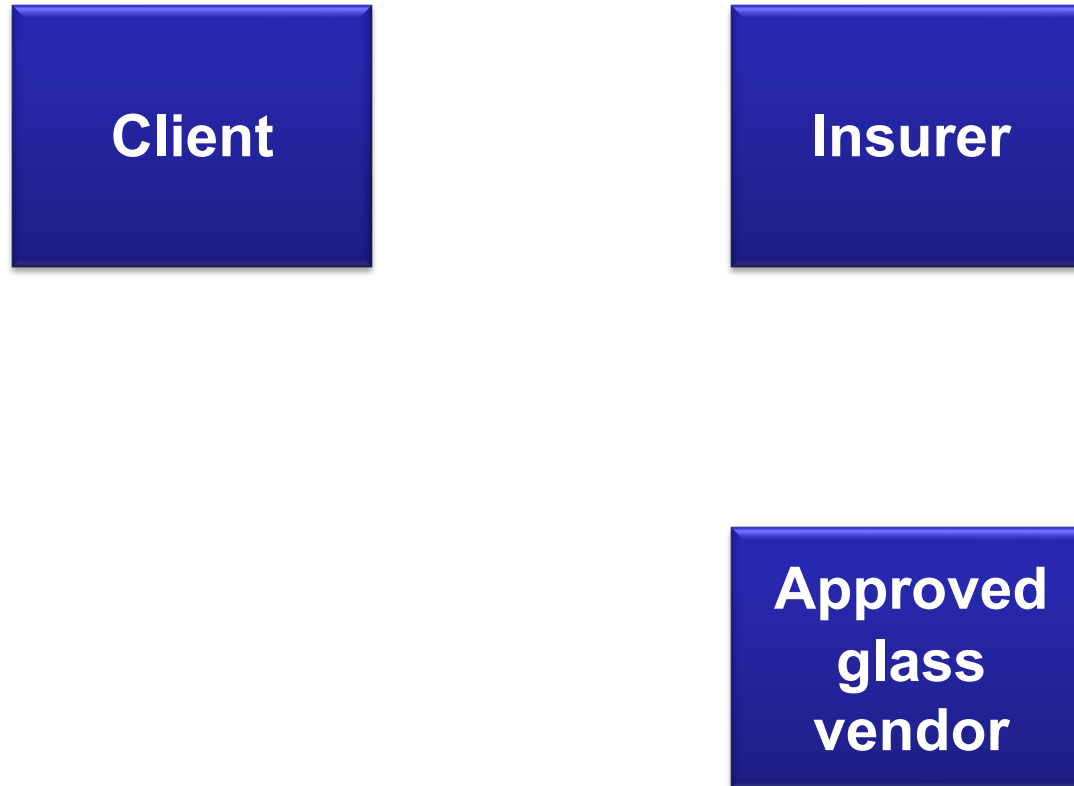
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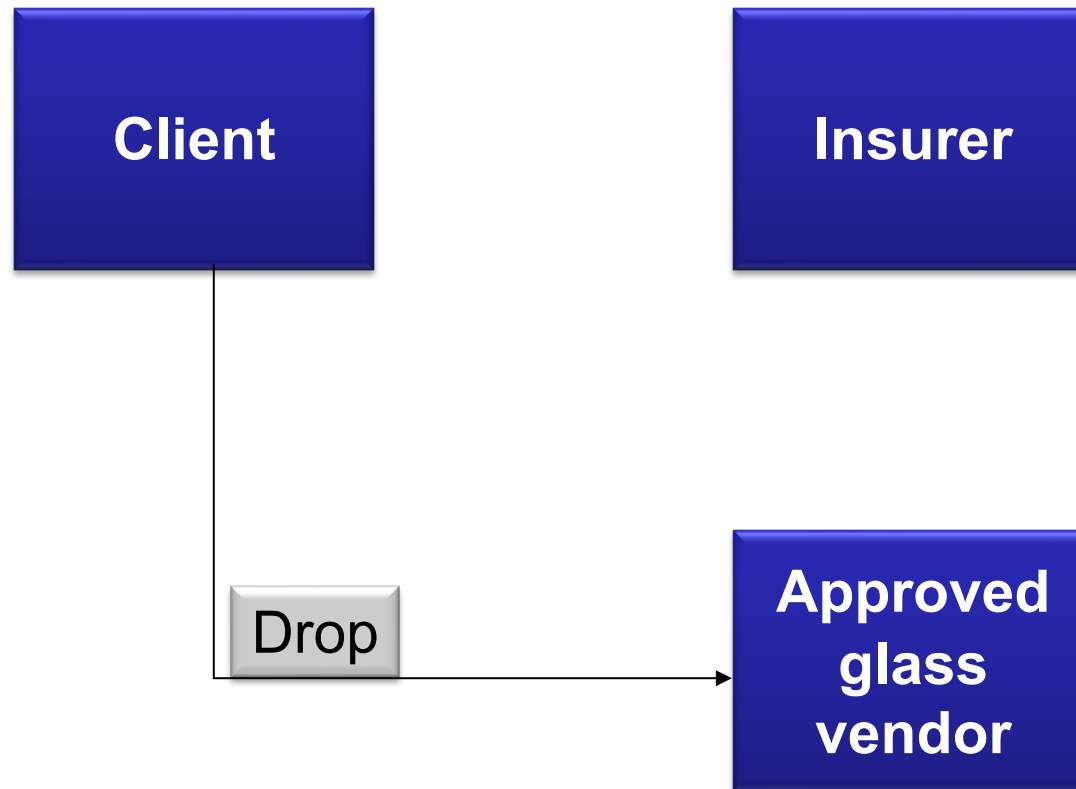
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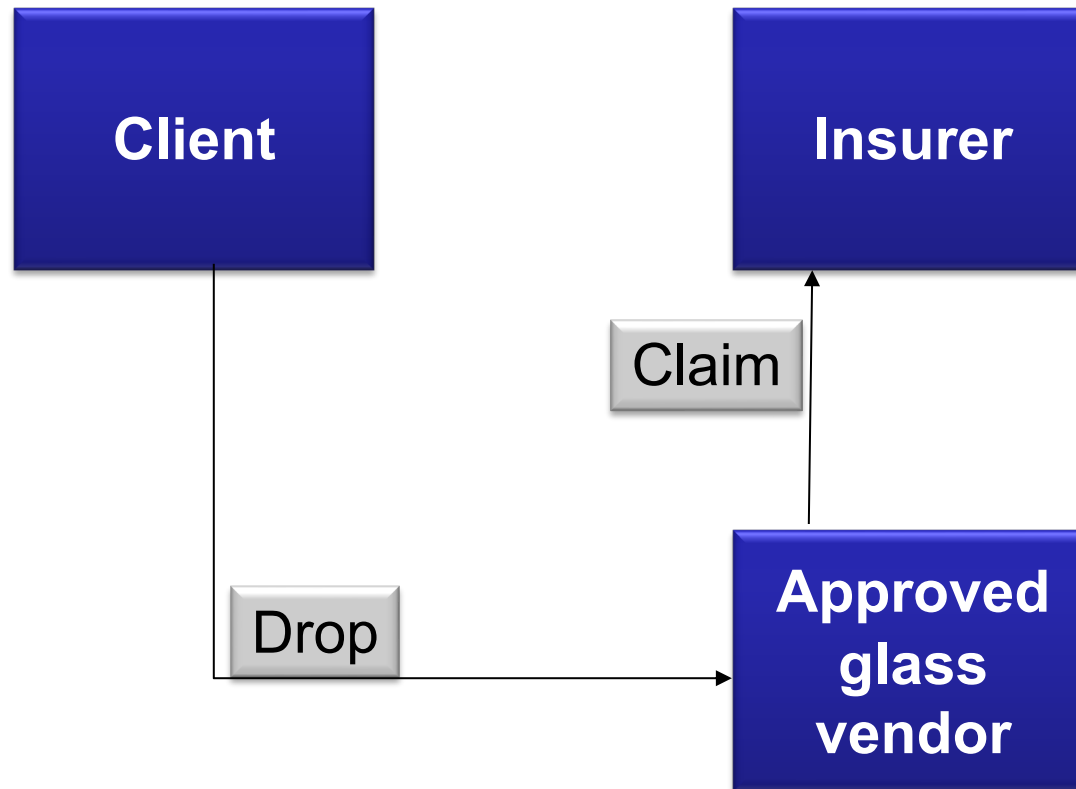
# Redesigned claims process



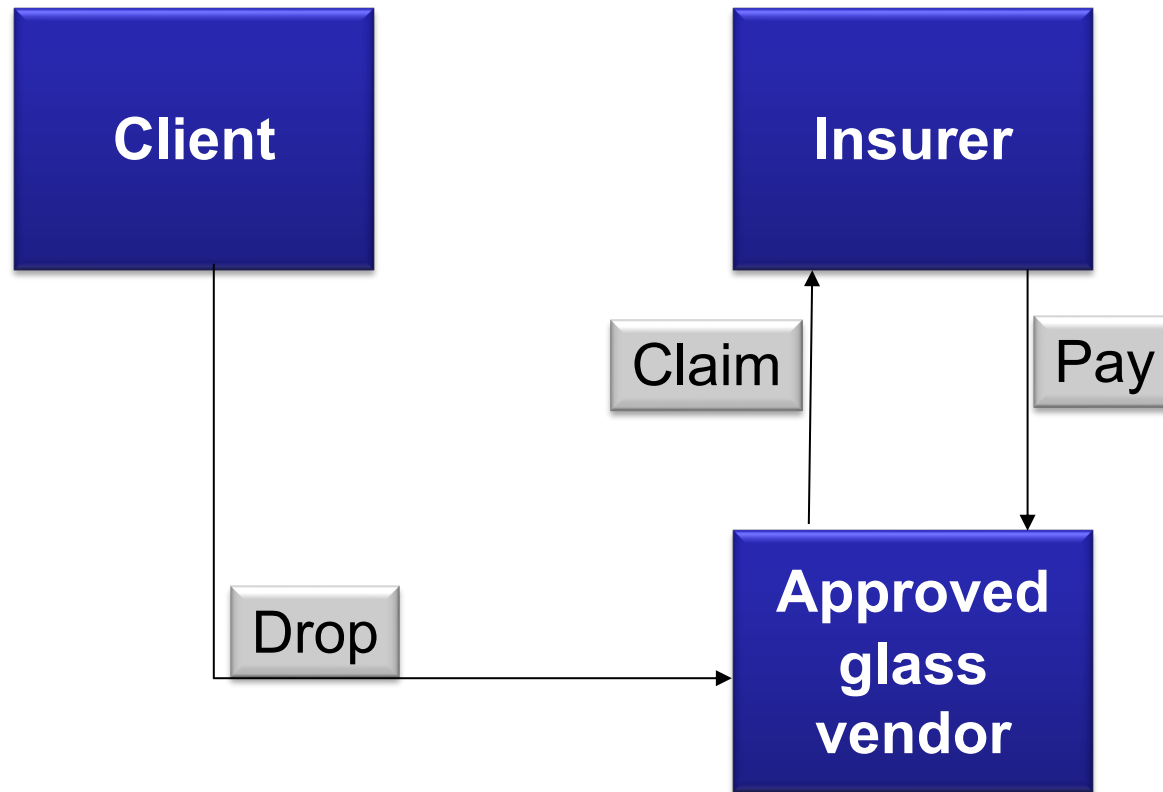
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## Principle 4

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*Put the decision point where the work is performed, empower workers to decide, and build control into the process*

- Empower the process workers
- Provide process workers with information needed to make decisions themselves
- Replace back-and-forth handovers between workers and managers (transportation waste) with well-designed controls

# Principle 5

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Treat geographically dispersed resources as though they were centralized.

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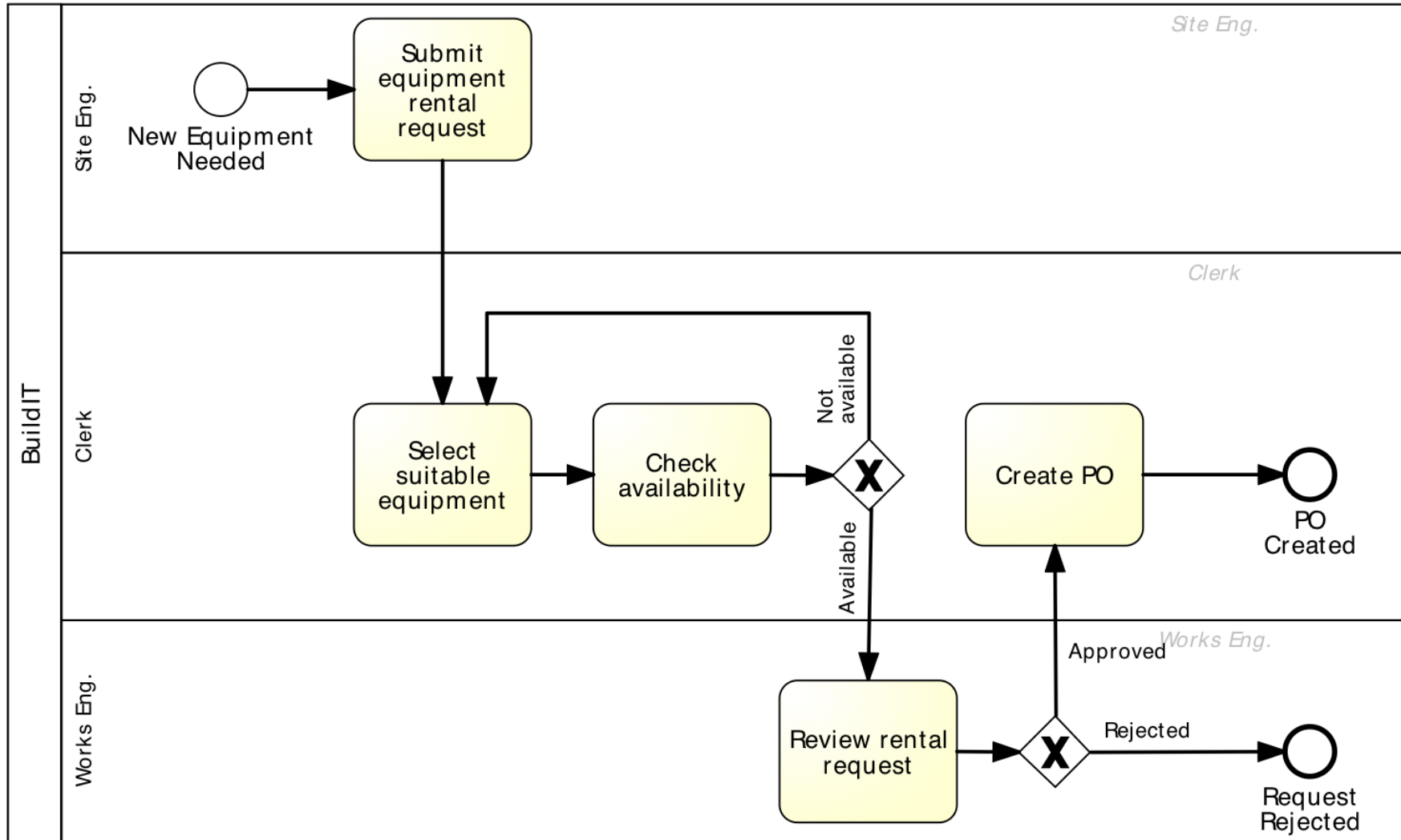
- If same people perform the same function in different locations, integrate and share their work wherever possible

## Principle 5

Treat geographically dispersed resources as though they were centralized.

- If same people perform the same function in different locations, integrate and share their work wherever possible
- Larger resource pools → less waiting times even with relatively high resource utilization

# Example: Equipment rental process



## Example: Self-service-based redesign

### Principles 1 & 2

- When equipment is needed, site engineer queries the suppliers' catalogue, selects equipment and triggers PO

### Principle 3

- Supplier stocks frequently used equipment at construction site, site engineers scan to put them into use

### Principle 4

- Site engineer is empowered with the authority to rent the equipment; works engineer performs statistical controls



# Process redesign approaches

## Transformational Redesign

- Puts into question the fundamental assumptions and principles of the existing process structure
- Aims to achieve breakthrough innovation
- Example: Business Process Reengineering (BPR)

## Transactional Redesign

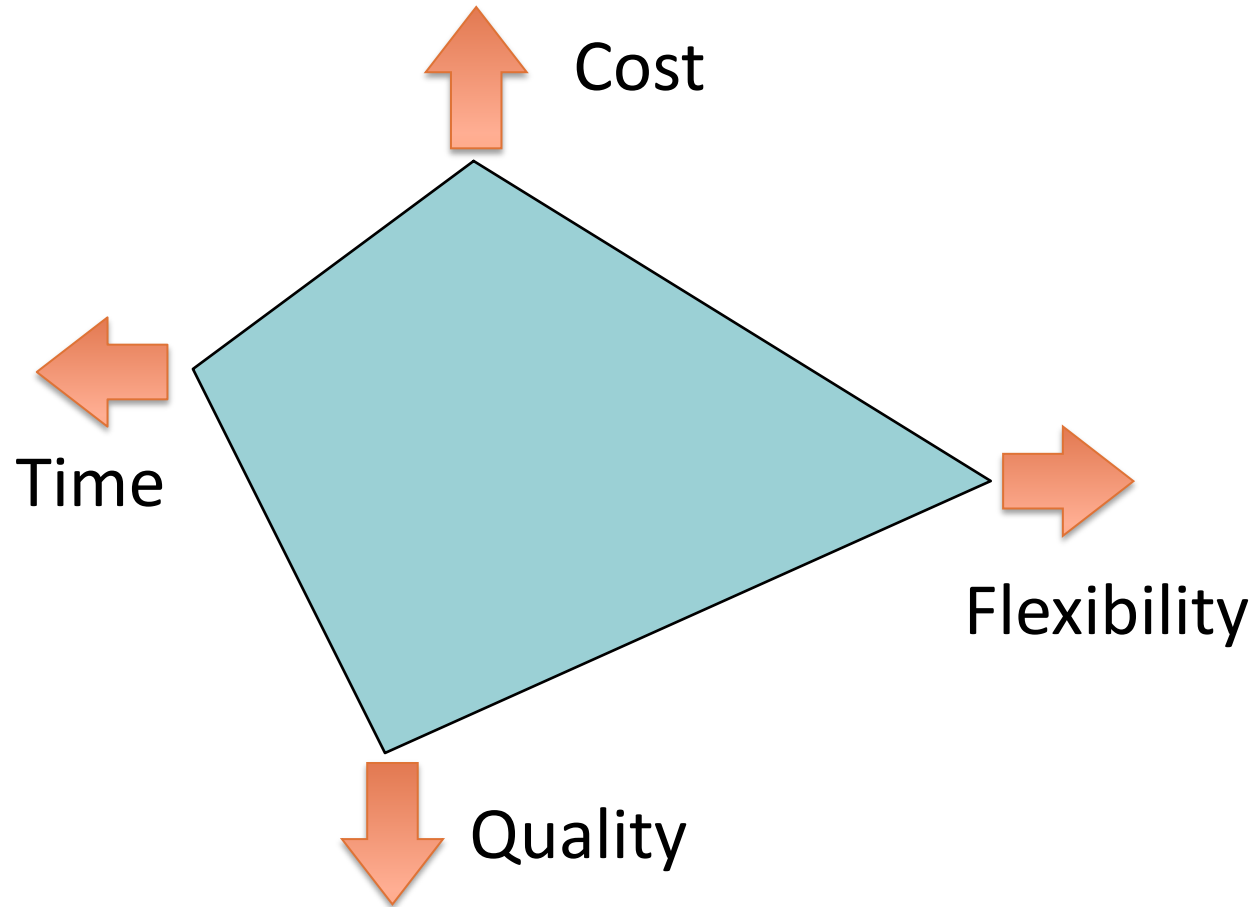
- Doesn't put into question the current process structure
- Seeks to identify problems and resolve them incrementally, one step at a time
- **Example: Heuristic redesign**

# Heuristic process redesign

# Heuristic process redesign

- A method to identify changes to an “as is” process based on a collection of heuristics that strike tradeoffs between:
  - Cost
  - Time
  - Quality
  - Flexibility

# Performance measures: the Devil's Quadrangle



# Flexibility

- Ability to react to changes in:
  - Workload
  - Customer demands and expectations
  - Resource and business partner availability and performance
- Example: Following natural disasters (e.g. storms), the number of home insurance claims increases by tenfold
- To address this surge, flexibility is required at:
  - Resource level: Staff redeployment, faster performance
  - Process level: Performing tasks differently to speed up the front-end
  - Management: Relaxing business rules and controls where possible

# Redesign heuristics

## Task-level

- Task elimination
- Task composition/decomposition
- Triage

## Flow-level

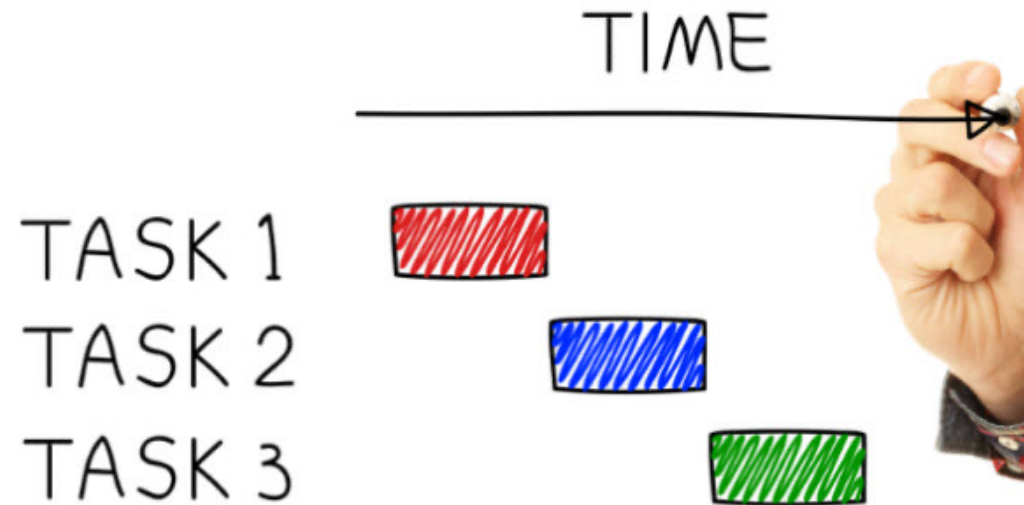
- Re-sequencing
- Parallelism enhancement

## Process-level

- Specialization & standardization
- Resource optimization
- Communication optimization
- Automation

# Task-level redesign heuristics

1. Task elimination
2. Task composition/decomposition
3. Triage



# H1. Task elimination

Eliminate non-value-adding steps wherever these can be isolated

- Forward, send, receive, ...



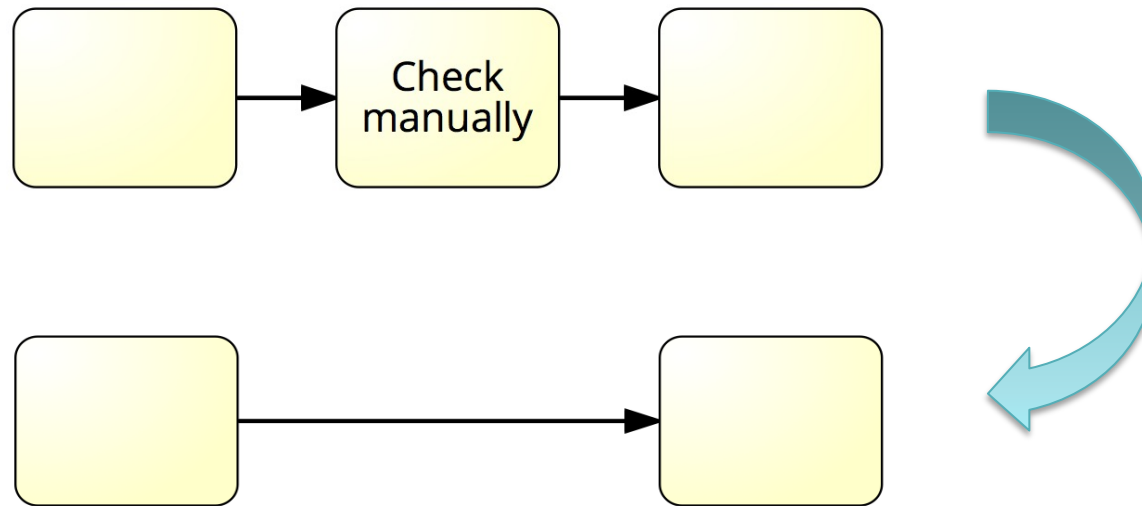
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Consider reducing manual control steps (checks & approvals) by:

- Skipping them where feasible



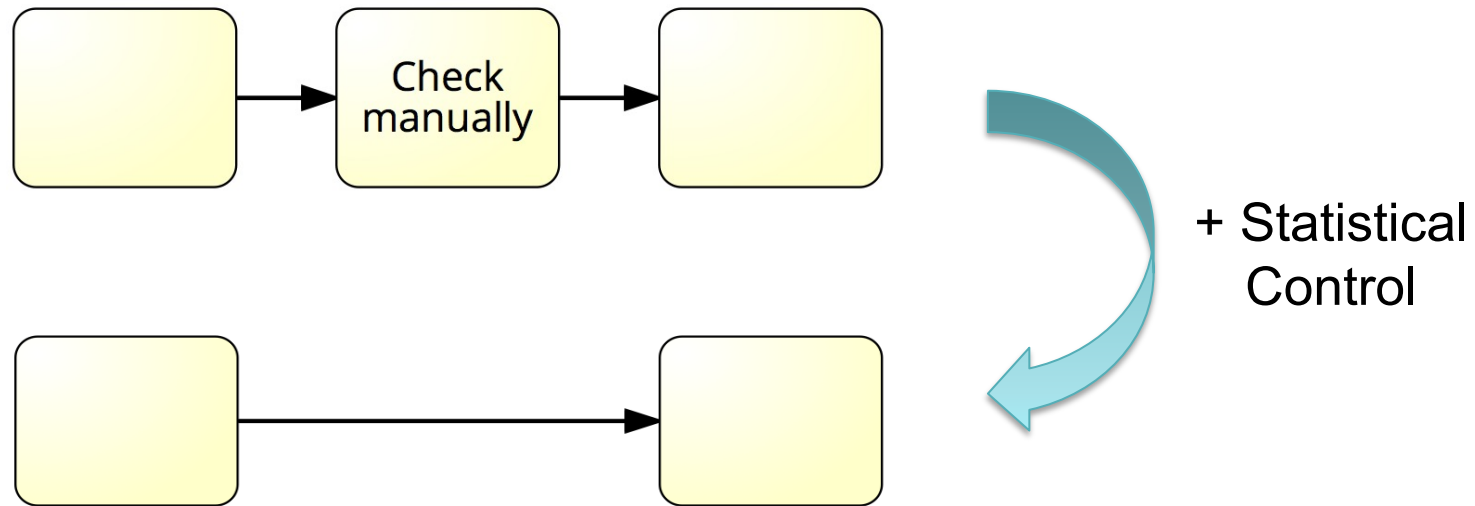
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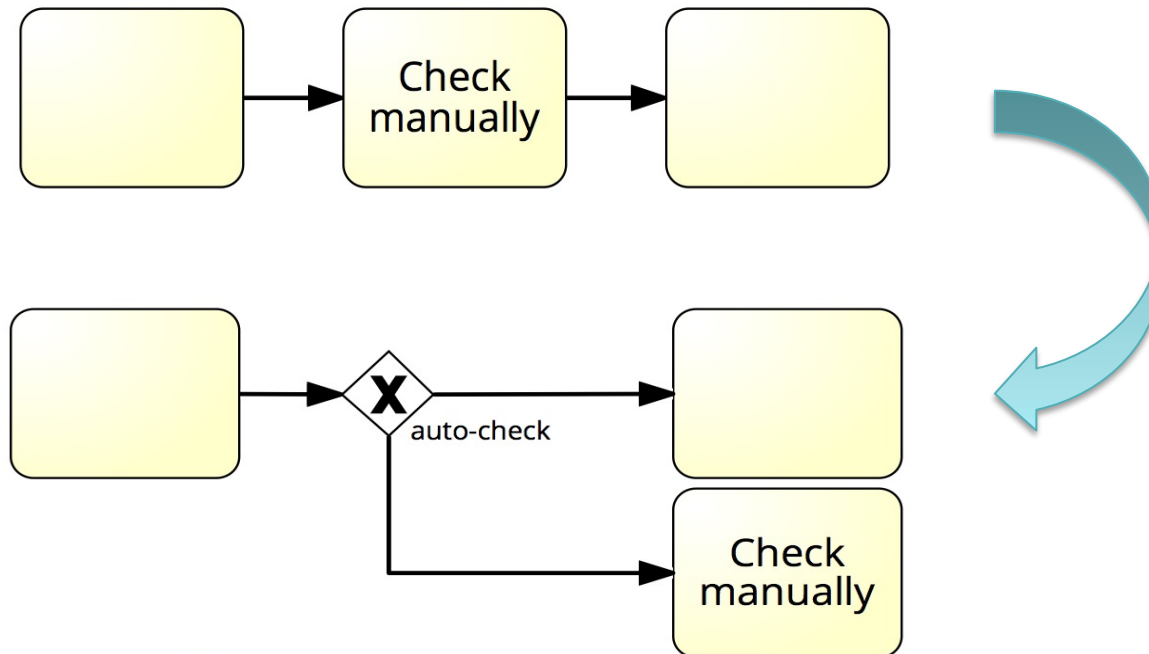
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- Forward, send, receive, ...

Consider reducing manual control steps (checks & approvals) by:

- Skipping them where feasible
- Replacing them with statistical controls
- Skipping them selectively



# H1. Task elimination

(T+, C+/-, Q-)

Consider trade-off between the cost of the check and the cost of not doing it

Examples:

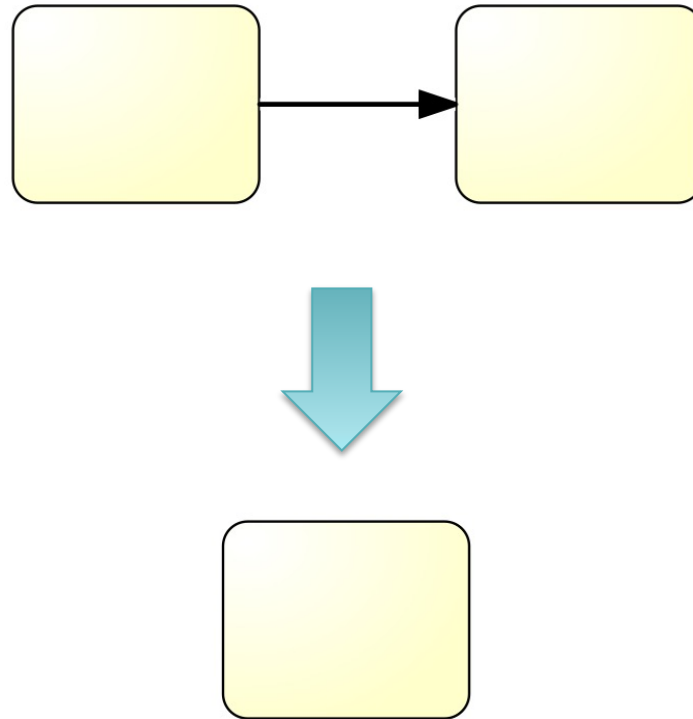
- Procure-to-pay process: some types of employees are empowered to trigger isolated purchases below \$500 without supervisor approval
- Order-to-cash process: invoices from trusted suppliers under \$1000 are not checked on a one-by-one basis
- University admission process: authenticity check is very expensive, yet it leads to only 1% of applications being rejected

## H2. Task composition/decomposition



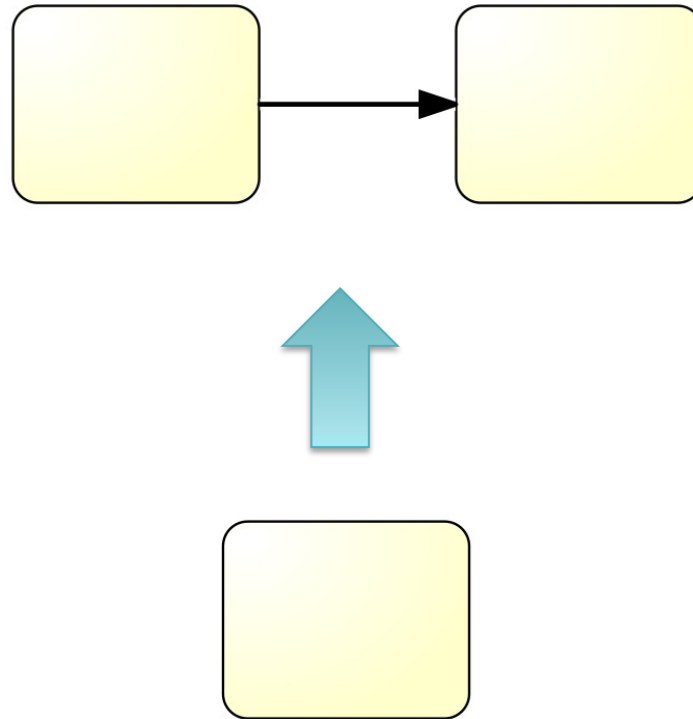
## H2. Task composition/decomposition

- Consider composing two tasks to eliminate transportation and reduce “context switches”, OR



## H2. Task composition/decomposition

- Consider composing two tasks to eliminate transportation and reduce “context switches”, OR
- Consider splitting a task into two and assign to separate, specialized resources



## H2. Task composition and decomposition

### Composition example:

- Procure-to-pay process: Merging two checks: “Check necessity of purchase” and “Check budget”

### Decomposition example:

- Make-to-order process: Separate a single thick “prepare quote” task into “prepare bill of materials”, “prepare production plan” and “estimate costs and delivery time”



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**Composition: (T+, C+/-, F+)**

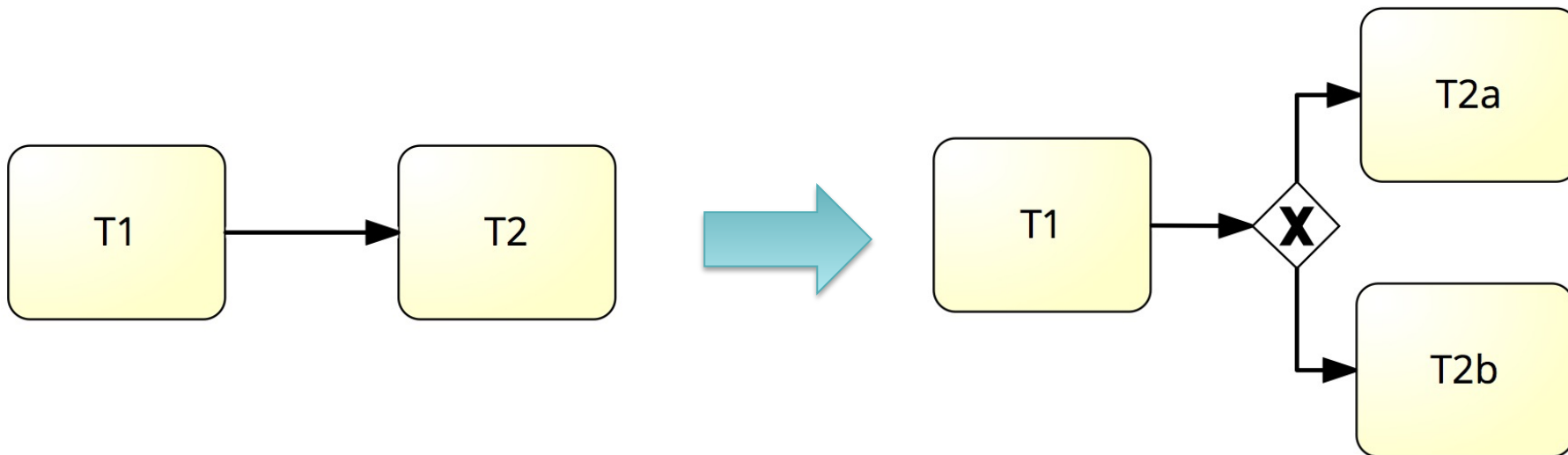
**Decomposition: (T-, C+, F-)**

# H3. Triage



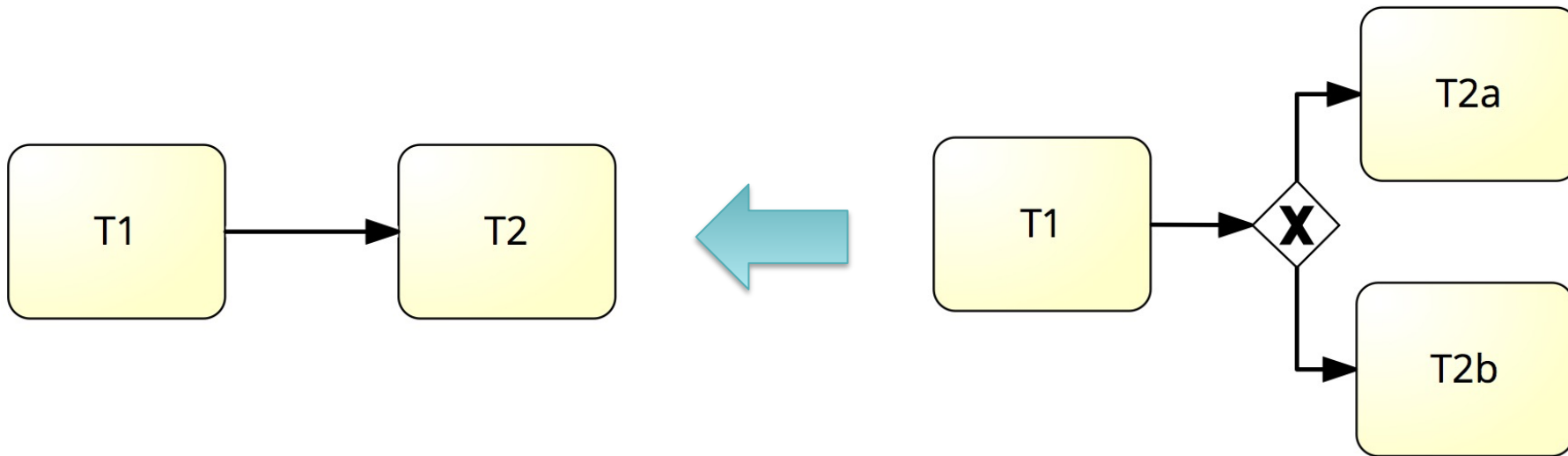
## H3. Triage

- Specialize a task: divide a *general* task into two or more alternative tasks



## H3. Triage

- Specialize a task: divide a *general* task into two or more alternative tasks
- Generalize tasks: integrate two or more alternative tasks into one general task



## H3. Triage

Specialization example:

- Procure-to-pay process: Separate approvals of *small* purchases, *medium* purchases and *large* purchases

Generalization example:

- Make-to-order process: Integrate quote preparation for two product lines into one single task

**Specialization: (T+, C+/-, F-)**

**Generalization: (T-, C+/-, F+)**

# Flow-level redesign heuristics

4. Re-sequencing
5. Parallelism enhancement



## H4. Re-sequencing

Re-order tasks according to their cost/effect ratio to minimize over-processing

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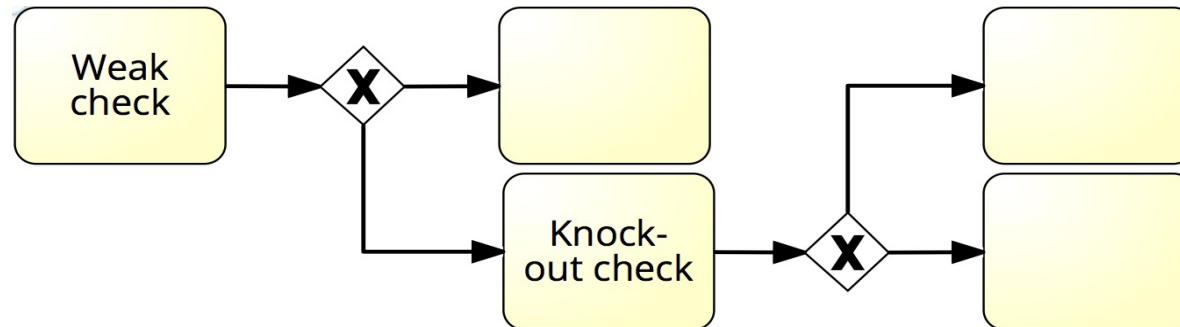
- Postpone expensive tasks that may end up not being necessary until the end



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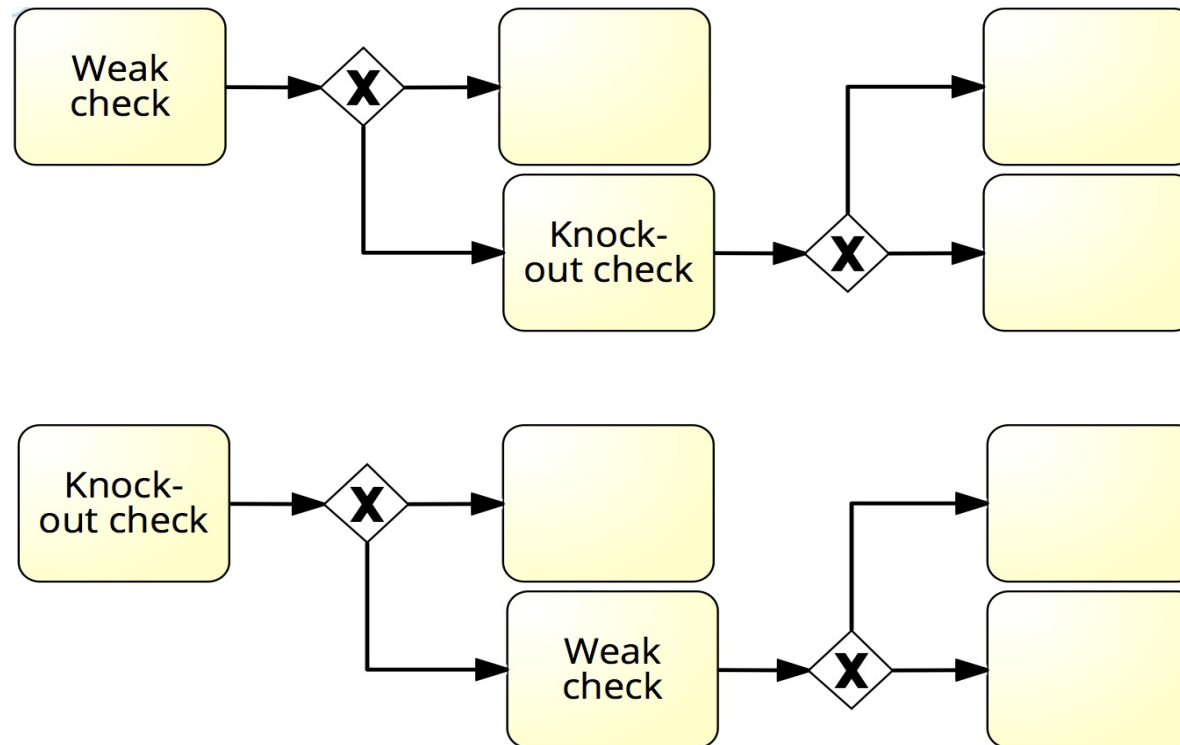
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- Put *knock-out* checks first in order to identify problems early



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## H4. Re-sequencing

### Examples:

- Make-to-order process: If “Prepare production plan” is time-consuming, postpone it until after the quote price has been tentatively accepted by the customer
- Procure-to-pay process: If “Check necessity of purchase” leads to 20% of knock-outs and “Check budget” leads to 2%, perform “Check necessity of purchase” first
- University admission process: authenticity check (very slow) leads to 1% of applications being rejected while committee’s check leads to 80% of applications being rejected. Put committee’s check first

## H4. Re-sequencing

(T+,C+)

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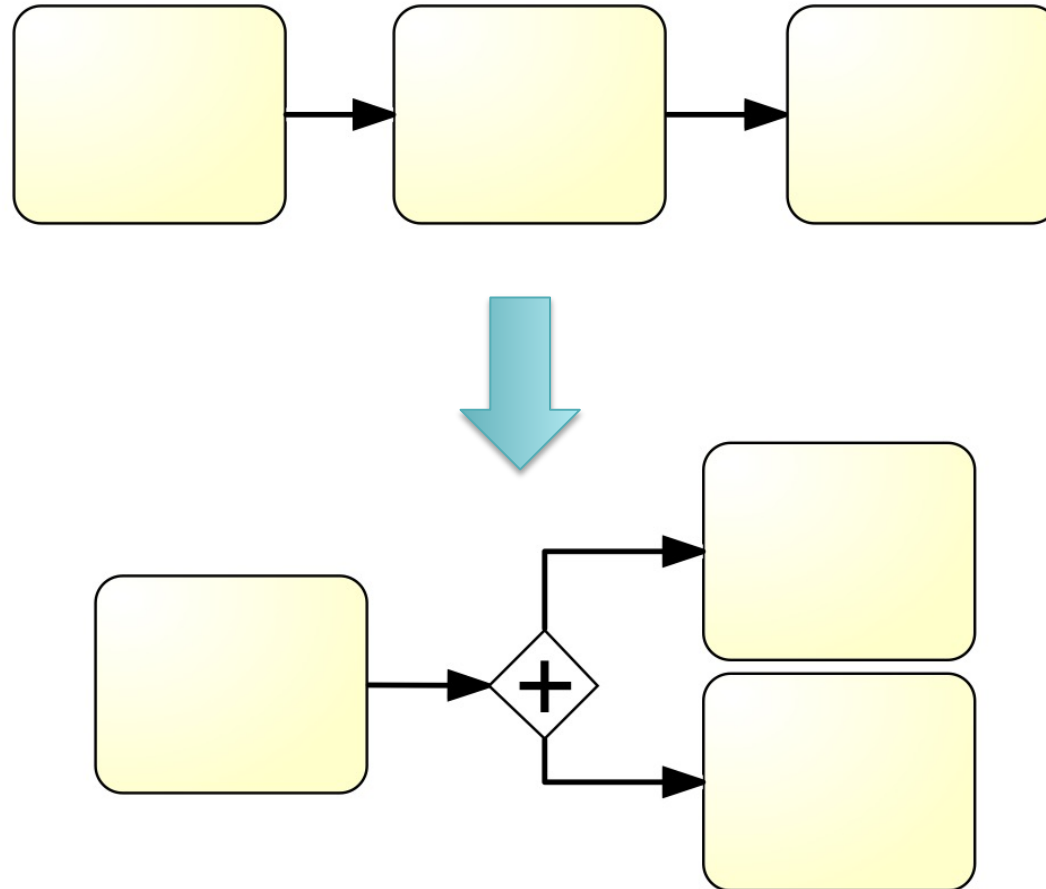
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## H5. Parallelism enhancement

Parallelize tasks where possible in order to reduce cycle time

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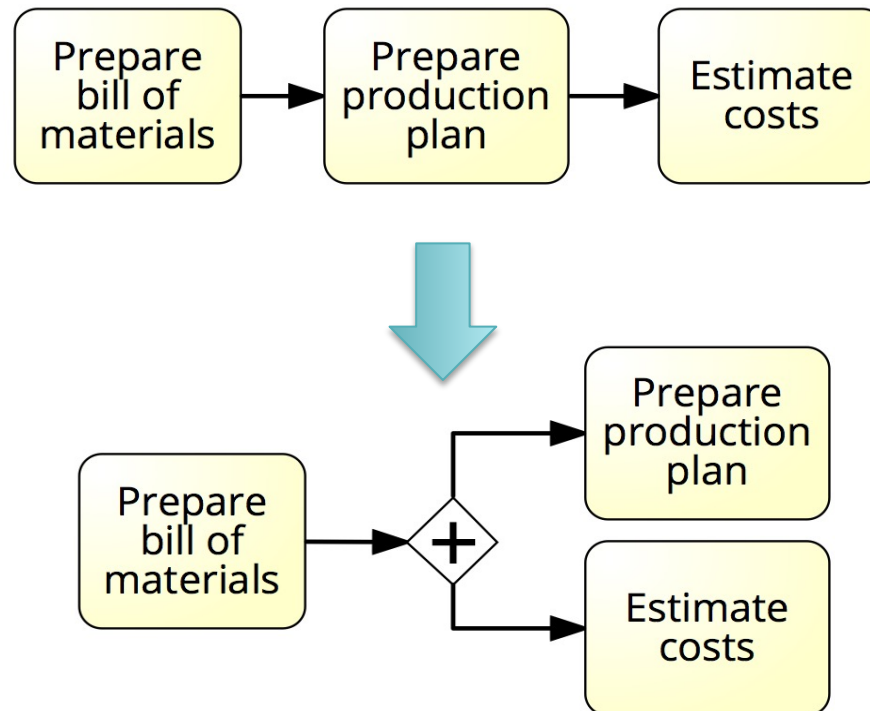
- Procure-to-pay process: Parallelize “Approve budget” and “Approve necessity of purchase”
- Make-to-order process: After “Prepare bill of materials”, perform “Prepare production plan” and “Estimate costs” in parallel

## H5. Parallelism enhancement

(T+)

Examples:

- Procure-to-pay process: Parallelize “Approve budget” and “Approve necessity of purchase”
- Make-to-order process: After “Prepare bill of materials”, perform “Prepare production plan” and “Estimate costs” in parallel





# Process-level redesign heuristics

6. Process specialization & standardization
7. Resource optimization
8. Communication optimization
9. Automation



## H6. Process specialization/standardization

### Process specialization

- One process is split into multiple ones: by customer class, by geographic location, by time period (winter, summer), etc.
- Resources are split accordingly

### Process standardization

- Two processes are integrated
- Resources are pooled together

## H6. Process specialization & standardization

### Specialization example:

- Procure-to-pay process: One process for Direct procurement (e.g. raw materials) and one for Indirect procurement (MRO - Maintenance, Repair and Operations)
- Claims handling process: One claims handling process for the summer season (stormy season - peak) and one for the winter season (off-peak)

### Standardization example:

- Claims handling process: Integrate claims handling for motor insurance across different brands of a group

**Specialization: (C+/-, Q+/-, F-)**

**Standardization: (C+, Q+/-, F+)**

## H7. Resource optimization

Use resources of a given type as if they were in one room

- Avoid one group of people overloaded and another (similar) group idle

Let people do work that they are good at

- However, avoid inflexibility as a result of specialization

When allocating work to resources, consider the flexibility in the near future

- Allocate work to specialized resources first

Avoid setups as much as possible

- *Chain* multiple instances of the same task [sequential]
- *Batch* multiple instances of the same task [parallel]

## H7. Resource optimization

Resource integration example:

- Claims handling process: Share resources across different types of claims (e.g. motor and personal insurance)

Batching example:

- Claims handling process: Batch all claims for a given geographic area and assign them to the same resources
- University admission process: Batch all applications and handle them to the assessment committee

(T+, C+, F+/-)

## H8. Communication optimization

Automate handling, recording and organization of messages

Monitor customer interactions, record exceptions

Optimize

1. Number of interactions with customers and business partners
2. Type of interaction (synchronous vs. asynchronous)
3. Timing of interactions

**(T+,Q+,C+/-,F-)**

## H8. Communication optimization

### 1. Optimize number of interactions

- Gather sufficient information to get to the next milestone (reduce external interactions)

### 2. Optimize type of interaction

- *Synchronous* interactions effective to resolve minor defects
- *Asynchronous* to notify, inform, resolve major defects, request additional information to reach next milestone

## H8. Communication optimization

### 3. Optimize timing of interactions:

- *Front-loaded process*: bulk of information exchange and processing happens upfront
  - Complete-kit concept
- *Back-loaded process*: bulk of information exchange and processing happens downstream
  - Example: Ford procurement process in the late 80s



## H8. Communication optimization

Complete-Kit Concept: *“Work should not begin until all pieces necessary to complete the job are available”*

Boaz Ronen

Principles for complete-kit process design:

- Provide complete and easy-to-follow instructions for those who will initiate the process.
- If a process cannot start, the client should be notified of all defects that could be reasonably identified at the onset of the process
- Consider the tradeoff between “incomplete-kit” process initiation vs. roundtrip to revise and resubmit a request

## H9. Automation

Use data sharing (Intranets, packaged enterprise systems) to:

- Increase availability of information to improve visibility and decision-making (subject to security/privacy requirements)
- Avoid duplicate data entry and transportation

Use network technology to:

- Replace physical flow (e.g. paper documents) with information flow
- Enable self-service via e.g. online forms and Web data services

## H9. Automation

Use tracking technology to identify and locate materials and resources

- Identification: Bar/QR code, RFID
- Location: GPS, indoor positioning

Use business rules technology to automate information processing tasks (including decisions)

Automate end-to-end processes with a dedicated BPM system or system with process automation functionality

(T+,C+/-, Q+/-, F-)

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