# AcTExplore: Active Tactile Exploration on Unknown Objects

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Abstract—Tactile exploration plays a crucial role in understanding object structures for fundamental robotics tasks such as grasping and manipulation. However, efficiently exploring such objects using tactile sensors is challenging, primarily due to the large-scale unknown environments and limited sensing coverage of these sensors. To this end, we present AcTExplore, an active tactile exploration method driven by reinforcement learning for object reconstruction at scales that automatically explores the object surfaces in a limited number of steps. Through sufficient exploration, our algorithm incrementally collects tactile data and reconstructs 3D shapes of the objects as well, which can serve as a representation for higher-level downstream tasks. Our method achieves an average of 95.97% IoU coverage on unseen YCB objects while just being trained on primitive shapes.

## I. INTRODUCTION

Human perception of the environment is a multifaceted process that involves multi-sensor modalities, including vision, audition, haptic, and proprioception. While deep learning has made significant progress in visual perception, conventional vision-only models have limitations compared to human perception. Humans excel at perceiving objects in challenging environments, utilizing their multi-sensor inputs [36], [8] such as eye for visual properties and skin for tactile sensing which is essential to characterize physical properties such as texture, stiffness, temperature, and contour [53], [3], [21]. Thus, Vision and tactile sensation have distinct roles in Scene perception, each with unique requirements. Vision relies on direct line-of-sight unobstructed views, whereas tactile sensation only necessitates physical contact, enabling perception in challenging scenarios like occluded or dark environments when vision is limited. This distinction underscores the value of tactile sensing in Scene perception, motivating the development of AcTExplore. Our goal is to maximizes contact with the object's surface during exploration, thereby fully utilizing the benefits of tactile sensation that aligns with the capabilities of humans and other living beings to bridge the gap between machine and human perception.

The human skin, our largest organ, allows us to perceive contact with the external world. This has prompted behavioral studies [20], [4], [33] which investigate human manipulation skills, where the significance of tactile sensing becomes evident. Similarly, the successful automation of robotic manipulative tasks heavily relies on their perceptual

All authors are associated with the Perception and Robotics Group at the University of Maryland, College Park. The support by Brin Family Foundation, the Northrop Grumman Mission Systems University Research Program, ONR under grant award N00014-17-1-2622 and National Science Foundation under grant BCS 1824198 are gratefully acknowledged.

The supplementary material and PDF are available at http://prg.cs.umd.edu/AcTExplore

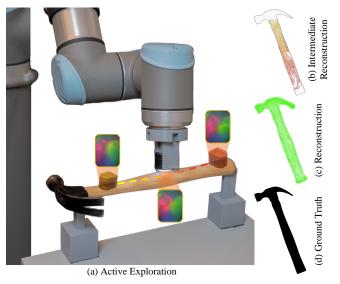


Fig. 1: Reconstruction of a hammer: (a) demonstrates the tactile sensor trajectory in 3D. (b) illustrates the corresponding intermediate tactile readings on the hammer's surface. Note that we use the yellow-to-red gradient to denote the time. After thorough tactile exploration, we obtain a complete reconstruction of the object (c), indicating that the tactile sensor can cover the entire object's surface through our active strategy.

capabilities. Consequently, a multitude of tactile sensors have been developing for robotic applications, encompassing optical-based sensors like DIGIT [25] and GelSight [56], which demonstrate remarkable proficiency in discerning skin deformation [50]. Conversely, bio-inspired electrode-based sensors such as SynTouch BioTac [51] necessitate extensive post-processing and finite-element modeling to accurately represent skin deformation, as studied extensively in [38], [37].

Tactile sensor outputs a detailed local perspective of objects that gives them a unique role in surface exploration. However, predicting future actions (moves) based on a single touch for exploration of the entire object's shape presents a challenging task. The challenge involves two main aspects. Firstly, the agent can stuck in repetitive movement loops and revisit areas that have already been explored. Secondly, since the agent lacks knowledge about the object's shape, it is hard to infer which action will maintain the touch to avoid exploring the free space while persistently exploring the object. Achieving a suitable trade-off between exploring new areas and maintaining contact necessitates an active policy that considers a history of tactile readings along with the

traversed trajectory of the sensor. Our active policy facilitates the sensor to avoid *Non-Exploratory Scenarios* enabling us to explore the objects within a limited number of actions. In **AcTExplore**, we address the aforementioned challenges by formulating it as a Partially Observable Markov Decision Process (POMDP) where the policy is provided with only a recent trajectory rather than a full interaction history.

To this end, we propose **AcTExplore**, an active method for tactile exploration that utilizes a deep reinforcement learning, and the **core contributions** are given as follows: (a) Exploring Object's Surface with minimal actions without limiting the approach to a specific distribution of objects. We achieve this by training the agent to learn dexterous movements from fundamental actions on primitive shapes (cube, sphere, etc.). Remarkably, as demonstrated in the experiments (Sec. IV), the learned behavior extends to unseen objects. (b) Introducing Temporal Tactile Sensing in state representation (Sec. III-B) to enable Short-Term Memory (STM) on taxels (tactile receptors), Inspired by various neurological and behavioral studies [26], [22]. (c) Proposing a curiosity-driven Active Exploration Algorithm for 3D Reconstruction at scale that can be integrated to various high-level tasks in future, such as Grasp Pose Refinement [13], Scene Perception [27], [48]

#### II. RELATED WORKS

a) Active SLAM: involves traversing an unknown environment while simultaneously localizing and constructing a map [10], [6], [9], [11]. In traditional SLAM, revisiting the marked areas is beneficial for correcting estimated localization errors [31], [44]. However, our objective is to achieve an efficient exploration pipeline that minimizes revisits. Active SLAM is generally formulated as a Partially Observable Markov Decision Process (POMDPs) [44], with various reward function formulations, including curiosity [6], coverage [12], entropy-based [5], and etc. Unlike the conventional active SLAM setting, which operates in unknown 2D spaces, our work focuses on the exploration of a 3D workspace with limited sensing space which leads to ambiguity [2].

b) Deep reinforcement learning in exploration: Recent advances in computing power and physics-based simulators have boosted research in virtual navigation and exploration. For instance, [35] trained an Asynchronous Advantage Actor-Critic (A3C) agent in a 3D maze, incorporating long short-term memory (LSTM) to provide the memory capability [46], [17]. Furthermore, [43] tackled the robot exploration problem using the D-optimality criterion as an intrinsic reward which significantly accelerated the training process. In our problem, we incorporate an exploration bonus as a reward function. This approach provides the agent with incentives to explore undiscovered state and action pairs, leading to more sample efficient algorithm [1], [19].

c) Tactile applications: Tactile information plays a crucial role in human perception, encompassing tasks from object manipulation to emotional expressions. As a result, tactile sensors have been employed in various applications [28], [50], [41]. Especially, when robots manipulate deformable objects, tactile sensors provide meaningful information that enhances system robustness alongside vision sensors [42]. Furthermore, tactile information has been used to estimate

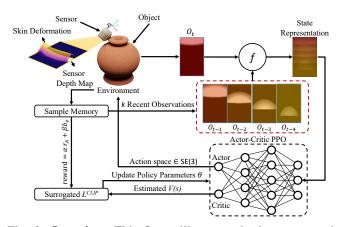


Fig. 2: **Overview:** This figure illustrates the key steps and components of AcTExplore in a scenario where the sensor moves upward along the jar's edge. We employed Temporal Tactile Averaging for state representation f (Sec. III-B) to encode consecutive observations, enabling the perception of movement on sensor, vital for learning dexterous actions. We also incorporate an Upper Confidence Bound (UCB) exploration as a bonus to encourage effective exploration.

the pose of the objects [2], [49], [57] or the relative pose of gripper for object handling [24]. Similar to our work, tactile sensors have been employed to identify unknown objects [32], [29], [18] or reconstruct it [40]. For instance, [54] designed a tactile object classification pipeline that actively collects tactile information while exploring the object. The closest previous studies that addresses the 3D reconstruction of unknown objects through information-theoretic exploration were [30], [15], [55] from which some were primarily evaluated in simulation and some can work for simple objects when compared to real world YCB [7] objects, which present challenges in terms of collision avoidance during planning when object's geometry is unknown. Some other studies have focused on shape reconstruction, specifically handling missed segments individually [47], [14]. However, their primary focus was on shape completion using a passive exploration algorithm. In contrast, our work addresses the challenges of 3D object active exploration in both simulation and realworld, facilitating the reconstruction process by exploring the object in limited trials.

# III. METHOD

In AcTExplore, we consider a tactile sensor mounted on a robotic arm end-effector, along with access to the end-effector pose  $\mathcal{P}_t \in SE(3)$  from forward kinematics (FK) interacting with an unknown fixed 3D object. The goal is to navigate across the entire surface of an unknown object within a limited workspace to collect tactile data for the above-mentioned reasons in Sec. I. At time t, the model will utilize consecutive tactile data  $\{O_t, O_{t-1}, \ldots, O_{t-(k-1)}\}$  to generate exploratory action  $a_t \in SE(3)$  based on k recent observations. The effectiveness of the Completeness process heavily relies on the robot's exploration algorithm.

An exploration policy, denoted as  $\pi_{\theta}$  (referred to as the explorer) determines the next action,  $\arg\max_{a_t} \pi_{\theta}(a_t|s_t)$ , based on state  $s_t$  to maximize cumulative reward (Sec. III-D) which serves as an estimate of coverage over an

unknown object's shape. Therefore, the problem formulation of AcTExplore encompasses four key components:

## A. Observation Space

At each time step t, the sensor observes skin deformation as an image (Fig. 2) that can be converted into depth map of skin [25], [50]. We'll denote this depth image as observation space  $O_t \in R^{H \times W}$  which corresponds to the deformation that the sensor has at pose  $\mathcal{P}_t$ .

## B. State Representation

The state serves as the sole input of the explorer so it has to be sufficiently informative, enabling the model to generate exploratory actions. Let  $s_t$  be the state which serves as the input for  $\pi_{\theta}$  at time t. Considering the possibility that multiple optimal actions correspond to the observation  $O_t$  at finger pose  $\mathcal{P}_t$ , it is advantageous to construct a state representation  $s_t$  that incorporates short-term memory. This can be achieved by using a sequence of k consecutive observations  $\{O_t, O_{t-1}, \dots, O_{t-(k-1)}\}$  to encapsulate the complexity of the state, enabling the policy to generate the appropriate action for long-horizon exploration. Therefore,  $s_t = f(O_t, O_{t-1}, \dots, O_{t-(k-1)})$ , where f can be any function, connecting spatio-temporal information on sensor like optical flow which is computationally costly to generate on the fly. The purpose of this function is to reduce the dimensionality of  $s_t$  while extracting critical features for the state representation [39] which are not feasible to infer from a single observation. This is particularly valuable for learning high-level, complex actions that require a wider view. We conduct extensive experiments investigating the effectiveness of various state representations in Section IV. In Fig. 2, we visualized the resulting tactile readings and our proposed functions f:

$$\begin{aligned} \text{TTS}(O_t, O_{t-1}, ..., O_{t-(k-1)}) : O_t \parallel O_{t-1} \parallel ... \parallel O_{t-(k-1)} \\ \text{(Temporal Tactile Stacking)} \end{aligned}$$

$$\begin{aligned} \operatorname{TTA}(O_t,O_{t-1},...,O_{t-(k-1)}): &\sum_{i=0}^{k-1} \ \alpha_i O_{t-i} \\ & (\operatorname{Temporal Tactile Averaging}) \\ \operatorname{in which} \ \alpha_i \ \operatorname{are \ decreasing \ and } \sum_{i=0}^{k-1} \alpha_i = 1 \ \operatorname{so \ the \ most} \end{aligned}$$

recent reading  $O_t$  is the most effective observation in  $s_t$  and others will be averaged respectively.

## C. Action Space

To efficiently explore the complex geometry of 3D objects, we enable the finger to move in a 6-degree-of-freedom (6DOF) action space denoted as  $A \in SE(3)$ . In this action space, we consider small incremental translations (x, y, z)and rotations  $(\gamma, \theta, \psi)$  around the workspace frame, with the bottom of the finger serving as the reference point. The model selects one of the dimensions  $(x, y, z, \gamma, \theta, \psi)$  and either increases or decreases it by the specified step. This results in a total of 12 possible actions within the action space. This action space is chosen to facilitate the control of the sensor under kinematic and collision constraints of the arm in both simulation and real world.

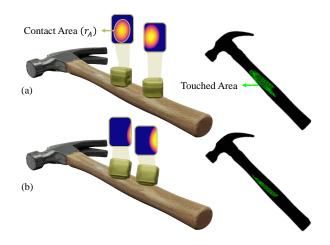


Fig. 3: Depth readings of DIGIT sensor sliding on a hammer (a): Sensor aligned with object's surface, receiving more depth information and moving stably. (b): Misaligned rotation leads to a higher probability of losing contact in future steps.

While this action space is capable of facilitating exploration and interaction, it can be enhanced by adding an action that allows the finger to return to the last touching location. This additional action serves the purpose of touch recovery and addressing Non-Exploratory scenarios where contact with the object may be temporarily lost. By including this Touch Recovery action  $(a_{TR})$ , the robot can reestablish contact and give up on the trajectories that aren't worthy of further exploration. It will also guarantee that the model never strays too far from the object, as it learns to perform this action after a certain number of steps without any touch. Therefore, the action space consists of 12 + 1 actions in total.

## D. Reward

We can break down the exploration objective into easier sub-goals. Specifically, In this work, we want to maximize the coverage of objects through the trajectory of the tactile sensor. To accomplish this, the reward function can be divided into two main sub-goals:

- 1) Contact Area Reward measures the area of contact between the robot's finger and the object's surface. The rationale behind this is that a larger contact area corresponds to a greater amount of information being gathered from the object as illustrated in Figure 3. In other words, this reward will encourage actions that align the tactile sensing area of the finger with the object's surface.
- 2) Exploration Bonus: To further encourage the agent to explore the workspace from the global point of view and inspired by [1], [19], we have introduced a memory mechanism to track all the trajectories taken by the agent. This memory allows us to keep a count of the number of times the agent has performed a particular action a in a specific pose  $\mathcal{P}$ , denoted as  $N(\mathcal{P}, a)$ . Even so, using  $N(\mathcal{P}, a)$  directly for exploration is not practical, because most of the states would have  $N(\mathcal{P}, a) = 0$ , especially considering that the workspace is often continuous or high-dimensional. So instead we define

 $\hat{N}_{l}\mathcal{P},a)$  as the count of the number of close poses (Sec. SI-C-11) in trajectory history. By having access to  $\hat{N}(\mathcal{P}, a)$  for each pose-action pair, we can incorporate a bonus term  $b_e =$  $\frac{1}{\sqrt{\hat{N}(\mathcal{P},a)}}$  into the area reward  $r_A$  in case that the  $r_A>0$ which indicates that the sensor is touching the object. The bonus term  $b_e$  is a term that incentivizes exploration and curiosity throughout the trajectory. By incorporating this bonus, actions that have been infrequently taken in the past on a specific  $\mathcal{P}$  are rewarded more prominently, encouraging the agent to explore less-visited state-action pairs. Furthermore, the agent is guided toward more comprehensive exploration and exhibits a tendency to venture into uncharted regions of the workspace. This aids in mitigating the impact of suboptimal local optima and fosters a broader understanding of the environment, resulting in improved convergence and enhanced exploration behavior as discussed in [19].

3) **Penalties** There are two possible trivial local optima scenarios that the agent might learn to maximize the area reward and exploration bonus without exploring the object in long-horizon. To address this issue, we'll define necessary negative rewards: **Revisit Penalty**  $(P_{rev})$ : In order to prevent the agent from learning policies that involve revisiting recently visited locations we'll construct a shortterm memory  $\mathcal{D} = \{\mathcal{P}_i\}_{i=t-m}^t$  of m recent interactions by time t. If an action leads the sensor to revisit a location already present in its short-term history  $\mathcal{D}$ , a revisit penalty  $P_{rev} < 0$  will be imposed to discourage such trajectories that no novel information can be obtained. Touch Recovery **Penalty**  $(P_{TR})$ : One possible scenario that may not be covered by  $P_{rev}$  is when the sensor moves freely in space without making contact with the object for more than m steps which ( $|\mathcal{D}|$ ), and then performs a touch recovery action, which has a positive area reward  $(r_A > 0)$ . To prevent such scenarios, we introduce a negative reward  $P_{TR}$  each time the agent selects the touch recovery action  $(a_{TR})$ . However, despite this negative reward, the agent still tends to choose the touch recovery action due to the high value of  $V(s_{t+1})$  associated with recovery actions. Additionally, we can control the number of actions without touch by adjusting the  $P_{TR}$ .

By penalizing non-exploratory scenarios, the agent is incentivized to explore new areas, mitigating the risk of getting stuck in sub-optimal loops and performing dexterous actions on a long horizon. (Please refer to Sec. SI-B-1<sup>1</sup> for further discussion.)

With all of these considerations in mind, the reward function is formulated as follows:

tion is formulated as follows: 
$$r(s_t, a_t) = \begin{cases} \alpha r_A + \frac{\beta}{\sqrt{\hat{N}(\mathcal{P}_{t}, a_t)}}, & \text{if } r_A > 0 \text{ and } \mathcal{P}_{t+1} \notin \mathcal{D} \\ P_{rev}, & \text{if } r_A > 0 \text{ and } \mathcal{P}_{t+1} \in \mathcal{D} \\ P_{TR}, & \text{if } a_t = a_{TR} \text{(touch recovery)} \\ 0, & \text{otherwise} \end{cases}$$

where  $r_A$  represents the reward based on the area of contact between the sensor and the object's surface at time t.  $P_{rev}$  denotes the penalty term applied to actions that lead to

previously visited locations in  $\mathcal{D}$ .  $\hat{N}(\mathcal{P}_t, a_t)$  signifies number of times the agent has performed action  $a_t$  in pose  $\mathcal{P}_t$  by time t, which is used to calculate the exploration bonus term.

By combining these components within the reward function, we aim to achieve the balance between contact area maximization (i.e., *exploitation*), and avoidance of non-exploratory scenarios (i.e., *exploration*) which addresses the mentioned difficulties for training in an unknown environment.

In order to compute variance-reduced advantage/value function estimators, AcTExplore utilizes a modified Proximal Policy Optimization (PPO) algorithm by modeling the exploration objective as an intrinsic auxiliary reward and enriching the state with temporal representation. We summarized our overall method in Alg. 1. The environment is initialized with an object to be explored and a tactile sensor to actively move on the object's surface and collect observations. We initialize the workspace boundaries around the object with the object's center serving as the global frame. In each episode, the sensor starts moving toward the workspace center until the first touch when the algorithm starts training. The agent continues to interact with the object to learn optimal actions through multi-objective reward AMB (Sec. III-D) that estimates coverage that is not available during training on unknown objects.

# **Algorithm 1:** ACTEXPLORE, TRAINING

```
for episode = 1,2, ... do
        \mathcal{D} \leftarrow \text{List of size } m
        \mathcal{P}_0 \leftarrow \text{First touch pose}
        O_0 \leftarrow Tactile sensor reading at \mathcal{P}_0
        N(p,a) \leftarrow 0 for all (p,a) \in \mathcal{P} \times \mathcal{A}
       for t = 0, 1, 2, ..., T-1 do
               s_t \leftarrow f(\{O_i\}_{i=t-\min(k,t)}^t) \\ a_t \leftarrow \arg\max_{a'} \pi_{\theta}(a'|s_t)
               \mathcal{P}_{t+1}, O_{t+1} \leftarrow \text{tactileSensor.step}(a_t)
               \hat{N}(\mathcal{P}_t, a_t) \leftarrow \hat{N}_t(\mathcal{P}_t, a_t) + 1
               r_A \leftarrow \text{nonZeroCount}(O_t) / \text{size}(O_t)
               r \leftarrow 0
               if a_t = a_{TR} then
                      r \leftarrow P_{TR}
                                                            // touch recovery
               else if \mathcal{P}_{t+1} \in \mathcal{D} then
                 r \leftarrow P_{rev}
                                                                                   // revisit
               else if r_A > 0 then
              \begin{array}{c} b_e \leftarrow \frac{1}{\sqrt{\hat{N}_t(\mathcal{P}_t, a_t)}} \\ r \leftarrow \alpha r_A + \beta b_e \\ \mathcal{D}.\mathrm{add}(\mathcal{P}_{t+1}) \end{array}
               \delta_t \leftarrow r + \gamma V(s_{t+1}) - V(s_t)
       Compute advantages \hat{A}_{i \in [T]} : \sum_{j=i}^{T-1} \gamma^{j-i} \delta_{i+j}
\theta \leftarrow \text{Optimize surrogate } L^{CLIP}(\theta, \hat{A}_{[T]})
end
```

#### IV. EXPERIMENTS

In this section, we evaluate and analyze our method AcTExplore with various rewards and states on zero-shot (*unseen*) objects. In addition, we validate our method on over 400

<sup>&</sup>lt;sup>1</sup>The supplementary material is available at http://prg.cs.umd.edu/AcTExplore

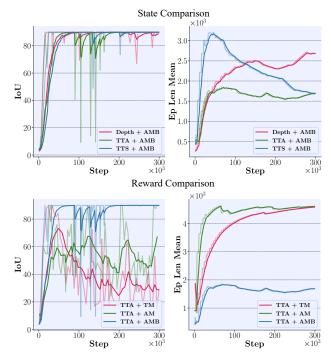


Fig. 4: **Training results:** The left two graphs compare state representation while using AMB as reward function, and the right two graphs showcase different reward settings while using TTA as state representation. Note that episodes terminate either when the agent surpasses 90% IoU, reaches the horizon steps, or reaches the workspace boundaries.

quantitative and qualitative experiments in the reconstruction of unknown objects with varying complexities. In our experiments, we use reconstruction accuracy as the metric for tactile exploration with a limited number of steps as it represents the AcTExplore exploration potential.

## A. Experimental Setup

We employ TACTO [52], [16] to simulate tactile sensor skin deformation during object interactions and modified PPO from StableBaselines3 [45] in AcTExplore.

The TACTO simulator is calibrated with real-sensor data to ensure Sim-to-Real generalization. It generates depth map images from real-world signals, serving as our observation (O). We train the agent only with primitive objects – sphere and cube - for 300K steps. These primitive objects are selected as they represent a broad range of object shapes with the sphere having curvature and the cube having sharp edges, corners, and flat surfaces. To assess the model's performance, we evaluate it on YCB objects that were not encountered during training time. This evaluation demonstrates the efficacy of training with primitives which exhibit strong generalization capabilities for objects with realistic textures(Fig. S2). For the termination condition, each episode either spans 5000 steps(Sec. SI-A1) or concludes once the Intersection over Union (IoU) metric exceeds 90%, or when the sensor moves beyond the workspace boundaries. This strategy is adopted to optimize training time. In Table II, we show that these termination conditions won't limit the IoU

performance during the test time as our methods reached above 90%.

## B. Baselines Configuration

To evaluate the efficacy of each component, we have established a collection of baselines for three different state representations and three different reward functions, summarized at Table I.

TABLE I: Baseline Formulations. **TTA**: Temporal Tactile Averaging, **TTS**: Temporal Tactile Stacking (concatenation is denoted as  $\parallel$ ), **TM**: binary Touch indicator ( $\mathbb{I}(\cdot)$ ) + short Memory, **AM**: contact Area + short Memory, **AMB**: contact Area + short Memory + UCB Bonus

State	Depth	TTA	TTS			
	$O_t$	$\sum_{i=0}^{k-1} \alpha_i O_{t-i}$	$O_t \parallel \ldots \parallel O_{t-(k-1)}$			
Reward	TM	AM	AMB			
	$\mathbb{I}(O_t)$	$r_A(O_t)$	$\alpha r_A(O_t) + \frac{\beta}{\sqrt{\hat{N}(\mathcal{P}_t, a_t)}}$			

## C. Analysis & Discussion

a) State Comparison: We perform a comparison of different state representations using the same reward function (AMB), considering both representations with and without temporal information. This analysis highlights the influential impact of temporal information on learning dexterous and high-level actions. As shown in Fig. 4, all state representations achieve a specified IoU during training. However, the state representations incorporating temporal information demonstrate higher stability, consistently reaching the 90% IoU objective after 200K steps. In contrast, the depth-only representation struggles to maintain the IoU objective and will be outperformed by temporal representations in Table II.

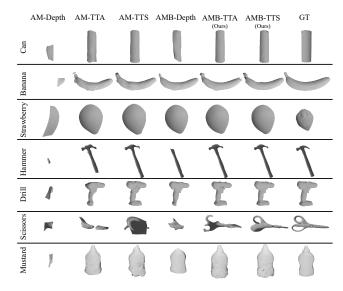


Fig. 5: Qualitative results on unseen YCB objects with different state and reward settings. From active tactile exploration, we obtain point cloud data on the object's surface. To generate mesh from the collected point cloud, we apply Poisson surface reconstruction algorithm [23]. Further experiments are provided in supplementary materials.

TABLE II: **Quantitative results on unseen YCB objects:** The table presents IoU and Chamfer-L1 distance (cm) [34] values of the predicted meshes and ground-truth meshes. The surface area is listed below each object's name as a severity metric. The details of metrics, confidence intervals, and step counts are mentioned in the supplementary material1.

	Objects	Can	Banana	Strawberry	Hammer	Drill	Scissors	Mustard		
Models		(616 cm <sup>2</sup> )	$(216 \text{ cm}^2)$	(68 cm <sup>2</sup> )	$(410 \text{ cm}^2)$	(591 cm <sup>2</sup> )	$(165.48 \text{ cm}^2)$	( 454.54 cm <sup>2</sup> )		
IoU $\uparrow$ (Chamfer- $L_1 \downarrow$ )										
TM	depth	31.93 (2.66)	11.11 (7.52)	83.60 (0.44)	32.78 (1.86)	19.19 (4.1)	24.29 (8.15)	10.07 (4.07)		
	TTA	17.60 (3.57)	6.03 (9.03)	41.0 (1.23)	14.85 (6.94)	28.15 (3.99)	14.17 (4.98)	19.94 (3.22)		
	TTS	15.93 (5.22)	18.23 (5.48)	57.89 (0.88)	28.66 (2.47)	15.5 (3.97)	11.26(4.97)	14.55(2.95)		
AM	depth	11.59 (5.49)	10.22 (6.84)	47.33 (1.16)	5.07 (7.69)	9.49 (4.03)	5.11(6.78)	11.04(5.16)		
	TTA	72.70 (0.56)	97.70 (0.35)	<b>100</b> (0.28)	79.80 (0.82)	57.58 (1.43)	41.77 (2.87)	71.72 (0.80)		
	TTS	<b>98.25</b> (0.22)	100 (0.34)	<b>100</b> (0.31)	88.22 (0.44)	99.02 (0.37 )	28.37 (2.38)	87.13 (0.59)		
AMB	depth	41.45 (1.42)	98.64 ( <b>0.25</b> )	100 (0.23)	61.42 (1.17)	79.68 (0.95)	31.99 (3.2)	65.74 (0.9)		
	depth+LSTM	88.54 (0.3)	99.96 (0.28)	<b>100</b> (0.24)	87.54 (0.49)	92.81 (0.36)	29.83 (0.58)	88.33 (0.36)		
	TTA (ours)	89.6 (0.29)	100 (0.33)	100 (0.25)	<b>98.22</b> (0.29)	98.85 (0.32)	67.02 (0.87)	<b>95.91</b> (0.51)		
	TTS (ours)	97.45 ( <b>0.20</b> )	<b>100</b> (0.3)	<b>100</b> (0.25)	96.96 ( <b>0.28</b> )	99.74 (0.31)	74.62 (0.61)	95.02 ( <b>0.49</b> )		

Furthermore, when considering the number of steps required to achieve the IoU objective, TTS training takes longer than TTA as  $s_t^{TTS} \in R^{k \times H \times W}$  is k times bigger (Eq. Temporal Tactile Stacking) than  $s_t^{TTA} \in R^{H \times W}$  which is averaging observations rather than stacking them. However, in our experiments Figure 5, we witnessed that both TTA and TTS are quite competitive but TTS performs better on long objects while TTA works better on shapes with more complexity.

b) Reward Comparison: In our pursuit of efficient exploration, we tried various reward functions as described in Sec. IV-B. During training, we plotted the IoU and episode length until termination in Fig. 4. Notably, AMB reward function outperformed the others, satisfying the IoU objective through encouraging exploration of less visited locations. In contrast, TM and AM are not capable of making use of environmental feedback as much as AMB can. This limitation arises from TM and AM's deprivation of long-horizon history, which hampers their capacity to gather sufficient information through intrinsic rewards. As a result, AMB is better equipped to leverage environment feedback  $\left( rac{1}{\hat{N}(\mathcal{P},a)} 
ight)$  effectively for improved exploration and sample efficiency. However, AM is outperforming TM as it utilizes contact area information and still has the ability to align the sensor's sensing area with the object surface to collect more information and maintain a reliable touch for future actions. Indeed, The disparity between TM and AM can also be understood as the distinction between using a touch sensor versus a tactile sensor for exploring an object.

c) Real-World Setup: In our experimental configuration, we employ a UR10 arm to manipulate the 6D pose of the DIGIT (Fig. 1). This control is achieved by transforming changes in the DIGIT's frame into a set of joint trajectories via inverse kinematics. The resulting trajectories are executed only when they are free from self-collisions and within the defined workspace around the object. In instances where an invalid trajectory is generated, an alternative action is chosen

based on the PPO's advantage values.

Unlike simulations, where consecutive action executions while in contact with the object have minimal impact, our real-world implementation introduces significant shearing of the sensing surface. To ensure the safe execution of actions generated by our policy, we have adopted a strategy of lifting the DIGIT in the normal direction of the contact after each contact event. This strategy remains well-founded due to the consistent alignment of our sensor surface with the object's surface by our policy and does not compromise its general applicability. Our method successfully transferred to real-world experiments with no further fine-tuning required.

d) Limitations: The current formulation of our method has certain limitations. First, it assumes a moving sensor relative to a **fixed-pose** rigid object. Although AcTExplore is not restricted by object shape, but it is designed to keep the sensor close to recent touching poses. This could pose challenges in environments with disconnected components. Workspace splitting can be a potential solution to address this problem. Second, the sensor exhibits a small depth bias in the simulation resulting in larger reconstructions. While generally negligible, this bias becomes dominant when handling objects roughly the same size as the sensor, such as the strawberry shown in Fig. 5.

# V. CONCLUSION

In this work, we introduced a novel reinforcement learning method using tactile sensing that can actively explore unknown 3D objects. It addresses the need for an active exploration method to enable numerous works [13], [27], [48] to become fully automated. AcTExplore is not limited to any specific shape distributions as it has been only trained on primitive shapes to learn fundamental movements by leveraging temporal tactile information and intrinsic exploration bonuses. We demonstrated this through our experiments with various shape complexities like Drill or Hammer in both real world and simulation.

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