

## **DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR** Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22<sup>tn</sup>, 2018

Customer	C	us	to	m	er
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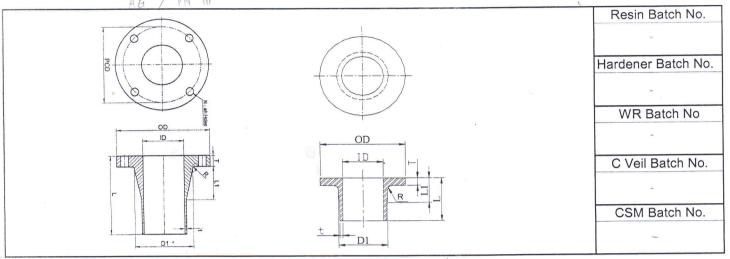
Project

Line Ab / Pulp Pryer

Dwg No.

: Flah-855-P-7201-002

Type of Fitting



Insp	Standard	Tolerance				Dayo	ode			
Point			AR OBA	#			1 - L			
OD	186.0	-1.0/4 2.0	186							
PCD	, .	70	7							
ID	125		125							
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D1	155.0	,	155	68		· ·		•		
t	5.0	1 12 5 0/6	5-6							
L	200	1 3.0	20,3							
L1 -	100		101					ii	. "	
Т	. 18	0/43.0	121-6				w III			16
R	Ą		ejle					1	3.	
Roundr	ness		ok							
Flatnes	S	. F	olc	4						
Barcol		33- •				100,000	8		\ \	
Visual Before Coating		ole								
Visual After Coating		ole								
Hammer Test After Lathe*		NG OK	□ NG □ OK	NG OK	□NG □OK	□ NG □ OK	NG OK	☐NG ☐ OK	NG OK	
Hammer Test Finishing Process*		NG OK	■ NG ■ OK	NG OK	NG OK	NG OK	NG OK	NG OK	NG OK	
Result		Rass	4							
Date of Inspection		,					2 2			
Note: * Only for the color Resin (all diameter)			Prepared		· Checked		Approved			
Gloris: Green			Jus		A I		5			
					Inspector		Supervisor		Dept. Head	