

DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22^{tn}, 2018

Customer

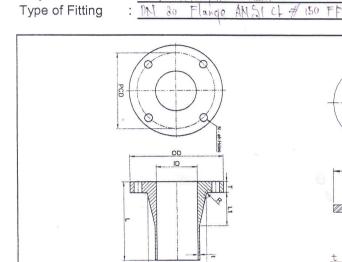
South Pacific Indonesia

Project

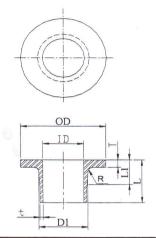
Adjor Ption Plant 2

Dwg No.

: L924- ORP- 13 A6 C - GA-0001



D1 *



Resin Batch No. Hardener Batch No. WR Batch No C Veil Batch No. CSM Batch No.

Insp	Standard	Tolerance	Daycode								
Point	24		AF 103	AP 103	AP 103	AP103	AF 103	AF 103	AP-103	AR103	
			LAP2 001 :	CAP2 002	CAP 2 003	CAP 2 DO4	CAP2 CO5	Cap2 006	CAP2 007	CAP2 008	
OD	190.5	-1.0 /+ 2.0	192	192	1031	191	192	191	101	192	
PCD	, 151-A	11.5	152	152	152	152	152	(52	152	152	
ID	80		80	80	80	80	80	80	80	80	
N	A		4	4	4	4	4	4	4	4	
øΗ	Ιď	- 0.2 / 3.2	20	20	19.5	20.	20	19.9	19.8	19.8	
D1	105		105	106	101	106	106	106	106	106	
t	A.3	- 0 /4 12.5 %	4.7	4.7	4.7	4.6	4.6	4.7	4.7	4.7	
L	150	1.5	191	151	151	151	151	150	150	151.	
L1	84		48	48	48	40	48	48	48	48	
Т	. 16	9/43.9	17.3	17.2	165	16.8	17.0	17.2	17.1	7.0	
R	5		OK	OF	OK	6×	ok	OK	OK	6K	
Roundness		OK	OK	64	OK.	OK	ÓK.	OK-	OX		
Flatness			04	OK	α	. OK	OK	OK	Ök	ac .	
Barcol			33 .	34	33	33	34	34	35	34	
Visual Before Coating			OK	OK	OK	ok	or	OK	OK	OK	
Visual After Coating			OK.	OF	OK.	OK	OC	Ok	Oc	a.	
Hammer Test After Lathe*			NG OK	NG □ OK	NG OK	NG OK	NG OK	□NG □OK	NG OK	NG OK	
Hammer Test Finishing Process*			☐ NG ☐ OK	□ NG □ OK	NG OK	□ NG □ OK	NG OK	NG OK	NG OK	NG OK	
Result			789	794	1945	PRES	V Press	P 1955	Dart	DOGS	
Date of Inspection				21.04.22	21.04.22	21.04.22	21.01.22	21.01.22	204.21	21.09.22	
Note: * Only for the color Resin (all diameter)					Prepared		Checked		Approved		
•]											
	₩ ·									3.	
					confell				,		
					Inspector		Supervisor		Dept. Head		



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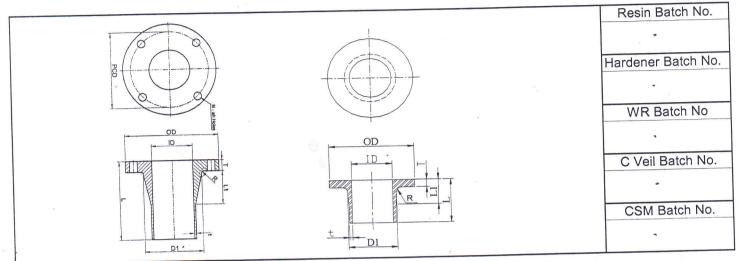
Customer

Project Type of Fitting

80 Flange ANSI CL # 150 FF

Dwg No.

: 2924-02P-13A6C-GA-0001



Insp	Standard	Tolerance	Daycode								
Point	Otariaaia		AP 103:	AF 103	, 1	DR 103	AR 103	AR 103	AR 103	#	
1 01110	2		LAP2 009	CAP2 010	Cap 2 011	CAP2 012	CAP 2013			7/	
OD	120.5	-1.0 /4 2.0	192	191	10)1	191	191	191	191		
PCD	152.A	4 1.5	152	152	152	152	151	152	152		
ID	B (r)	8	80	80	BO	80	80	89	80		
N	14		4	4	4	4	A	A	μ		
øΗ	10	-0.2 / + 3.2	10).5	19.6	19.5	19.5	20	20	20		
D1	105	,	105	105	105	105	107	106	106		
t	A.3	-0/4 12.5%	4.7	4.7	4.6	4.6	4.8	F.A	4.7		
L	150	+ 1.5	(5)	151	151	151	151	151	151		
L1	48		48	48	48	48	49	Ag	Ag		
T	16	0 /4 3.0	17.3	17.0	17.0	16.9	17-2	17	18	*	
R	5		or	ók	ok	ac	ok	ok	ok		
Round	ness		OK	OV	OK	OL	ok	ok	olc		
Flatness			64	OK	CK	OK	ok	ok	gle		
Barcol			33	34	34	33	33	39	29		
Visual Before Coating			OK	Oc	ok	OK	ok	ok	8 K		
Visual After Coating			QK.	oc	OF	ox	ok	ok	ok		
Hammer Test After Lathe*			NG O	K NG OF	NG O	NG O	NG O	K NG O	K NG OK	NG	
Hammer Test Finishing Process*			NG O	K NG O	NG O	NG O	NG O	hanned hanned		NG	
Result			4065	7 845	784	1995	Poss	Pass	Pass		
Date of Inspection			21.04.22	21.01.20	21.24.22	21.09.12	21 /01/2		1 21 /0A /22		
Note: * Only for the color Resin						Prepared		Checked		Approved	
		49				r					
					Inspector						
							Supervisor		Dept. Head		