

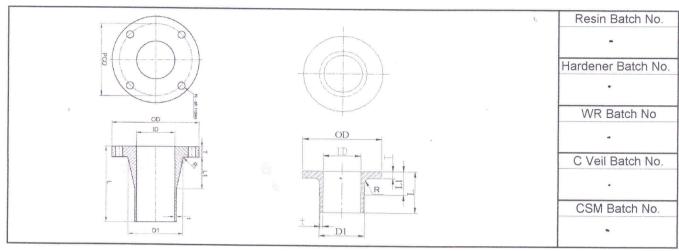
## DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar $22^{tn}$ , 2018

Customer

Project Type of Fitting PT. South Pacific Inclones in
Cs2 Adsorption Plans 2
DN 500 Floringe ANSI CL # 150 FF

Dwg No.

: 2924- ORP- 13 A6C-GA-0001



Insp	Standard	Tolerance	Daycode							
Point			AR 121 CAP2 001	AR 19/1 COR 2:002	#	Day	Code			
OD	648.5	-1.0 /1 A.O	622	700						
PCD	635.0	÷ 1.5	63A	634						
ID	500		500	500						8
N .	20		20	10						
øΗ	31.7	-0-2 /13.2	32	32			-	1	,	
D1	553	,	555	554						
t	6.5	-0/412.5%		7.2						
L	350	1 6.9	356	354						-
L1	120	,	121	120		,				
Т	40	0/12.0	41.2	41.0		-				
R	8	•	ok	o c						
Roundness		gk	alc							
Flatness			ok	ok		***************************************				
Barcol			39	27						
Visual Before Coating			ok	ok						
Visual After Coating			96	alc						
Hammer Test After Lathe*			NG OK	NG OK	NG OK	NG OK	NG OK	NG OK	NG OK	NG OK
Hammer Test Finishing Process*			NG OK	NG OK	NG OK	NG OK	NG OK	NG OK	NG OK	NG OK
Result			Pass	Pass		Parental Par	Transport Transport			L
	Inspection	1	1A /eis /12	/4>/	/					
Note: * Only for the color Resin (all diameter)				Prepared		Checked		Approved		
					Jh					
					Inspector		Supervisor		Dept. Head	