

## DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22<sup>th</sup>, 2018

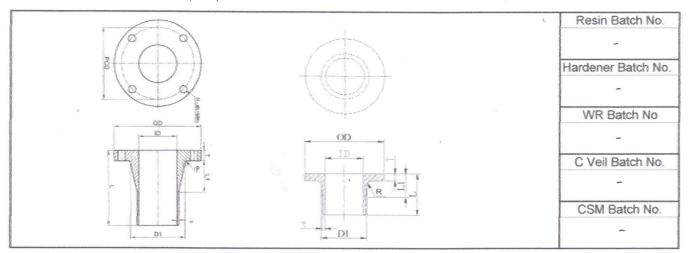
Customer

RADD

Project Type of Fitting FIBER LINE 3B / PIPE BUXE DN 390 FIRMIL ACMIE

Dwg No.

738-186-p-+7001-002



Insp	Standard	Tolerance	Daycode							
Point		NO. COLOR POR CO	APO68 FL 001	#						;
OD	533.4	-1.0/44.0	534				-			
PCD	476.3	土1.5	476							,
ID	350	•	350							
N	12	-	12							
øH.	28.6	-0.2/43.2	20,0							
D1	410		410							
ŧ	7.6	生12.5%	7.8							
pientes	300	\$6.0	305							
L1	126	-	126							
COLOR	42	-0/x3.0	43.5			•				
R	6	-	OK						,	
Roundness		OK								
Flatness			OF						~	
Barcol			39							
Visual Before Coating		OK								
Visual After Coating		OF							4	
Hammer Test After Lathe*			NIS OK	NG OK	845 C%	986 OK	NG OK	ING CK	NG OK	NG OK.
Hammer Test Finishing Process*			INS CH	NG OF	906 OK	NIS OK	905 CK	NG DK	NS OK	ING OK
Result			PORES							
Date of Inspection 17.03 W					,					
Note: * Only for the color Resin (all diameter)					Prepared		Checked		Approved	
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recordense						N/M ector	Supervisor		Dept. Head	
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