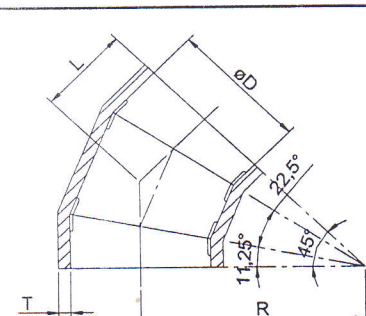
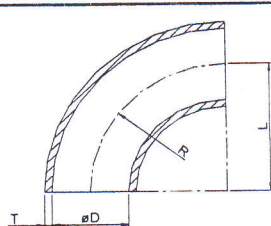
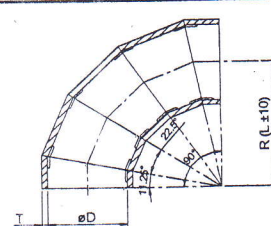


DIMENSIONAL & VISUAL INSPECTION ELBOW

Doc. No. : FM-C3.2-24 / Rev. No. : 4 / Issue Date : Jan 23th, 2018

Customer : PT. South Pacific Indonesia
Project : C52 Adsorption Plant 2
Type of Fitting : DN 50 Elbow 90° LR

Dwg No. : 292A-ORP-13A6C-GA-0001

 <p>MITTERED TYPE Diameter 650 mm and above</p>	 <p>RADIUS TYPE Diameter up to 600 mm</p>	 <p>MITTERED TYPE Diameter from 650 mm</p>	Resin Batch No.
			Hardener Batch No.
			WR Batch No
			C Veil Batch No.
			CSM Batch No.

Insp Point	Standard	Tolerance	Daycode						
			AP 129 CAP 2-001	AP 129 CAP 2-002	AP 129 CAP 2-003				
ID	50		50	50	50				
T	5.6	± 12.5 %	5.9	6.0	6.0				
L	75	± 1.5	76	76	76				
R	75		75	75	75				
Roundness			ok	ok	ok				
Flatness			-	-	-				
Barcol			29	22	22				
Visual Before Coating			OK	OK	OK				
Visual After Coating			ok	ok	ok				
Result			Pass	Pass	Pass				
Date of Inspection			12/05/21	12/05/21	12/05/21				

Insp Point	Standard	Tolerance	Daycode						
ID	50								
T	5.6	± 12.5 %							
L	75	± 1.5							
R	75								
Roundness									
Flatness									
Barcol									
Visual Before Coating									
Visual After Coating									
Result									
Date of Inspection									
			Prepared		Checked		Approved		
			Inspector		Supervisor		Dept. Head		