

DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22^{tn}, 2018

Customer Project

Type of Fitting

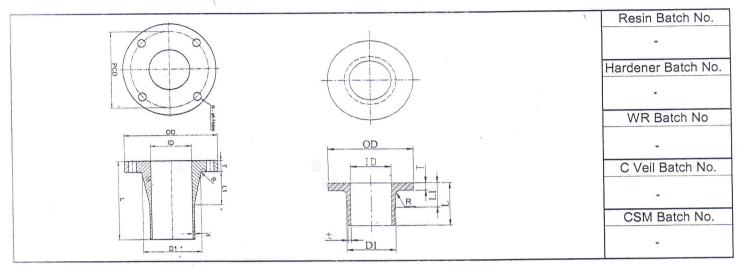
: M South Pacific Indonesia

Adsorption

Plant 2 ANSI CL # 150 FF : PN 25 Flanore

Dwg No.

: 292A - ORP-13 A6C-6A-0001



| Insp | Standard | Tolerance | Daycode | | | | | | | | |
|---|--------------|-------------|-----------|---------------------------------------|-----------|-----------|------------|------------|--|------|--|
| Point | | | AR 104 | | ARIDY | AR104 | ARIOY | AR IQA | | | |
| | | | CAP2 001. | CAP2 002 | CAP2 003 | CAP2 100A | CAP2.005 | CAP2 006 | | | |
| OD | 108.0 | -1.0 /42.0 | 109 | 108 | 100) | 109 | 100) | 108 | | | |
| PCD | 7.7.A | 4 1.5 | 79) | 79 | 79 | 79 | 79 | 79 | | 7 | |
| ID | - 25 | 77 | 25 | 25 | 75 | 75 | 75 | 25 | | | |
| N | · | | 4 | 4 | 4 | 4 | 4 | 4 | | | |
| øΗ | 15.9 | -0-2 /13-2 | 16.0 | 16.0 | 16.1 | 16.2 | 16.2 | 17 | A PARK TANDANDA TA TORK O UT J PARKETA AND A PARKETA | | |
| D1 | AS | | 50 | 50 | 50 | 50 | 50 | 51 | | | |
| t | - A.3 | -0/4 12.5 % | 4.7 | 4.6 | 4.6 | 4.7 | 4.7 | 4.7 | | | |
| L | 150 | 41.5 | 151 | 151 | 151 | 151 | 151 | 151 | | | |
| L1 | 45 | | 45 | 45 | 45 | ifs | 45 | 46 | | | |
| Т | 15 | 0/4 3.0 | 16.2 | 160 | 16.1 | 16.0 | 16.5 | 16.7 | | | |
| R | · A | | OK | Ok | 6K | 04 | 6K | ok | | | |
| Roundr | ness | | OF | 04 | OK | OK | OK | ok | | | |
| Flatness | | | OK | .04 | OK | . OK | OK | ole | | | |
| Barcol | | | 33 | 4 | 33 | 33 | 323 | 39 | | | |
| Visual Before Coating | | | OK | OK | OK | ÔK | or. | Ole | | | |
| Visual After Coating | | | OX | OK | OK | Oc | OK | alc | | | |
| Hammer Test After Lathe* | | | NG OK | NG OK | NG OK | NG O | NG OK | □NG □OK | □NG □ ÖK | NG O | |
| Hammer Test Finishing Process* | | | NG OK | NG OK | NG OK | NG OI | NG OK | NG OK | NG OK | NG O | |
| Result | | | D PRSS | VNY | 704 | V 815G | 7 MSS | Pass | | | |
| | f Inspection | | 21.04.22 | 201.22 | 2104.24 | 21.01.22 | 11.09.22 | 21 /OA /22 | | | |
| Note: * Only for the color Resin (all diameter) | | | | Prepared | | Checked | | Approved | | | |
| | | | | | | | | | | | |
| | | 9 | | · · · · · · · · · · · · · · · · · · · | | | | | | ۸ | |
| | | | | Sulvi | | | | | | | |
| Total Paris Control | | | | | Inspector | | Supervisor | | Dept. Head | | |