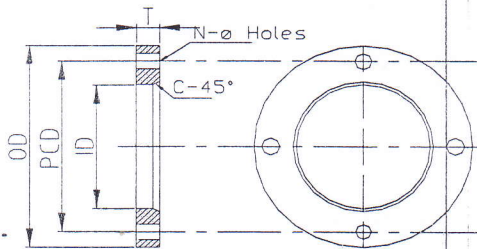
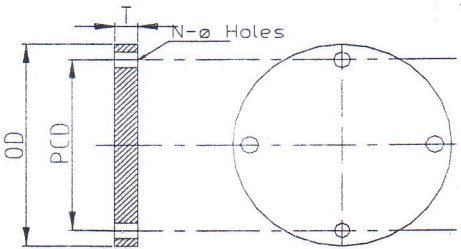


DIMENSIONAL & VISUAL INSPECTION LOOSE FLANGE / BLIND FLANGE

Doc. No. : FM-C3.2-26 / Rev. No. : 4 / Issue Date : Jan 23th, 2018

Customer : PT. South Pacific Indonesia
 Project : CS2 Adsorption Plant 2
 Type of Fitting : DN 100 Blind Flange ANSI Cl # 150 FF

Dwg No. : 242A-040-13A6C-6A-0001

Loose Flange	Blind Flange	Resin Batch No.
		-
		Hardener Batch No.
		WR Batch No.
		C Veil Batch No.
		CSM Batch No.

Insp Point	Standard	Tolerance	Daycode							
			AP 129	#						
			AP 2-001							
OD	228.6	+1.0 / -0.0	229							
PCD	190.5	± 1.5	190							
ID	100		100							
N	8		8							
ø H	19.0	+0.2 / -0.2	19.5							
C	-		-							
T	18	0 / 0.0	20.2							
Flatness			OK							
Barcol			35							
Visual before coating			OK							
Visual after coating			OK							
Result			Pass							
Date of Inspection			12-05-22							

Insp Point	Standard	Tolerance	Daycode							
OD										
PCD										
ID										
N										
ø H										
C										
T										
Flatness										
Barcol										
Visual before coating										
Visual after coating										
Result										
Date of Inspection										
			Prepared	Checked		Approved				
			Inspector	Supervisor		Dept. Head				