



**DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR**  
 Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22<sup>nd</sup>, 2018

Customer : PT. RAPP  
 Project : Fiber Line 2B / Pulp Dryer  
 Type of Fitting : PN 125 Collar  
 AG / PN 10

Dwg No. : FL2B-855-P-7201-002

	Resin Batch No.
	Hardener Batch No.
	WR Batch No.
	C Veil Batch No.
	CSM Batch No.

Insp Point	Standard	Tolerance	Daycode							
			AK 06A FL 091	#						
OD	186.0	-1.0 / +2.0	186							
PCD										
ID	125		125							
N										
ø H										
D1	155.0		155							
t	5.0	±12.5 %	5.6							
L	200	±3.0	203							
L1	100		101							
T	18	0 / +3.0	18.6							
R	A		ok							
Roundness			ok							
Flatness			ok							
Barcol			35							
Visual Before Coating			ok							
Visual After Coating			ok							
Hammer Test After Lathe*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Hammer Test Finishing Process*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Result			Pass							
Date of Inspection			08/03/22							
<b>Note : * Only for the color Resin (all diameter)</b>  Color : Green			Prepared		Checked		Approved			
			Inspector		Supervisor		Dept. Head			