

DIMENSIONAL & VISUAL INSPECTION ELBOW

Doc. No.: FM-C3.2-24 / Rev. No.: 4 / Issue Date: Jan 23th, 2018

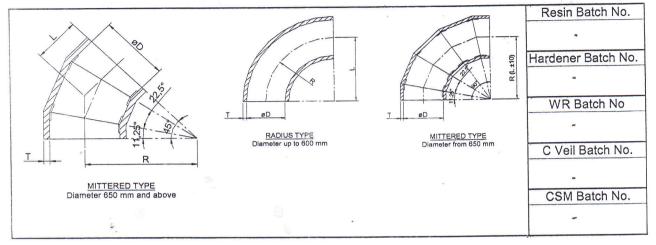
: PT South Pacific Indonesia

Project

: CS) 2 Adsorption Plant 2

Type of Fitting : DN 80 Elbox 900 LR

Dwg No.: 1924-ORP- 13 A 6c - GA- 0001



Insp	Standard	Tolerance	Daycode								
Point			AR 102 CAP2 001	AR 102 CAP2002	AR 102 CAP2 003	AR 102 CAP2 004	AR 102 CAP2 005	AR 102 CAP2 006	AR 102 CAP2 007	AR 102 CAP2 008	
ID	80		89	80	80	80	80	80	80	80	
Т	5-6	1 12.5%	60	6-3	6-3	6.2	6.1	6.3	6.2	6.2	
L	120	11.5	121	121.	121	121	121	121	121	121	
R	120		120	120	120	120	120	120	120	120	
Roun	dness		O¥-	OL	OK	OK	OL	OK	OK	OK	
Flatness			-	-	-	-	-	-		-	
Barcol			34	- 34	34	35	35	33	33	33	
Visual Before Coating			OK	OL	glc	or	ok	o c	OK	olc	
Visual After Coating			OK	OL	OK	OK	04	ox:	OK	Ole	
Result			PNH	Dorn	ports	pres	pres	Prus	PNUS	Portes	
Date of Inspection			18.04.22	18.04.22	18.01.22	18.04.22	18.01.22	18.04.22	18.04.22	(8.0f.z	

Insp	Standard	Tolerance	Daycode									
Point			AR 102 CAP2 00.9	AR 102 CAP2 010	AR 102 CAP2 011	AR 102 CAP2 012	AR 102 CAP2 013	AR 102 CAP2 01A	AR 102 CAP2 015	AP 102 CAP2 016		
ID	80		80	80	80	80	80	80	80	80		
Т	5-6	+ 12-5 %	6.3	6.0	6.2	6.3	6-1	6.3	6.3	6.3		
L	(20)	11.5	121	121	121	121	121	121	12)	121		
R	120.		120	120	120	120	120	120	120	120		
Roun	Roundness		OK	ok	ok	OK	ok	OK	ĆŁ	0k		
Flatne	ess		-	-	- ,		-	-	-	-		
Barco	Barcol			34	33	33	34	33	34	33		
Visual Before Coating			OK	ole	. OK	oc	olc	olc	olc	OK		
Visua	Visual After Coating			Oc	ox	Oc	O/c	OK	OK	OK.		
Resu	Result			P9145	1994	1 P145	17885	7886	7954	pass		
Date	Date of Inspection			18.01.12	18.04.22	18.01.22	18.09.22	18.0f. 22	(8.0f. 11	18.01.22		
					Prepared		Checked		Approved			
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					SI	Mil	2.					
	3				Inspector		Supervisor		Dept. Head			



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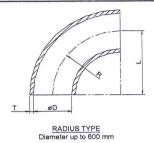
Customer Project

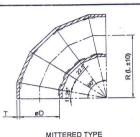
: PT - South Pacific Indonesia

: CS2 Adsorption Plant 2 Type of Fitting : DN 80 Elhor gac LR

Dwg No.: 1914-ORP-13A6C-GA-0001

MITTERED TYPE
Diameter 650 mm and above





Hardener Batch No. WR Batch No

Resin Batch No.

MITTERED TYPE Diameter from 650 mm

C Veil Batch No.

CSM Batch No.

Insp	Standard	Tolerance	Daycode								
Point			AP 103	AR 108	MP 103	MP 103	AR 103	AR-103	AP-103	DR 102	
			Cap 2 017	CAP2 018	CAP2014	Cap 2 020	CAP2 021	CAP2 022	CAP2 023	CAP2.024	
ID	80	-	80	80	80	80	, 80	80	80	80	
Т	5-6	1 12.5%	6.2	6.1	6.0	6.0	6.3	6.2	6.2	6.3	
L	120	4 1.5	121	121	121	121	120	120	121	170	
R	120		170	: 120	120	170	120	ne	120	120	
Roun	dness		a.	ok	OK	OK	OK	OK	OK	ac	
Flatne	Flatness			-		-	-	-		-	
Barco	Barcol		2,3	2,2,	34	34	33	25	35	33	
Visua	Visual Before Coating		Olc	Oc	OK	ac	æ	OK	OC	ok	
Visua	Visual After Coating		OK	OK	ox	ox	OF	8K	OK	ok .	
Resu	Result		Vores	pnis	press	PM45	Parts	Pris	Vness	Vous	
Date	Date of Inspection			10,04.22	19.04.22	19.04.n	19.01. W	19.01.22	M.04.22	19.0p.22	

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5-6		6.3	×							
5-6		6.3								
(20)			4				1			
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150		121 .								
		120					,			
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Roundness		OV								
18		-),						
Barcol										
Visual Before Coating										
Visual After Coating								-		
Result				p 26	-					
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