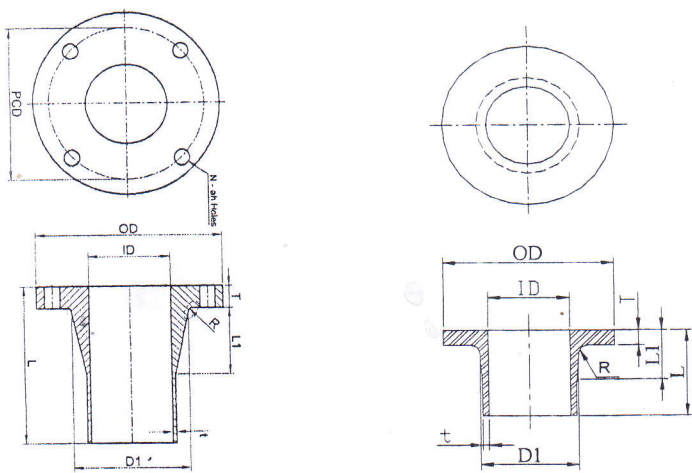
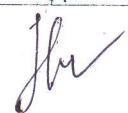


DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR
Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22nd, 2018

Customer : PT. South Pacific Indonesia
Project : C52 Adsorption Plant 2
Type of Fitting : DN 15 Flange ANSI CL # 150 FF

Dwg No. : 292A-DAP-1346C-GA-0001

	Resin Batch No.
	-
	Hardener Batch No.
	-
	WR Batch No
	-
C Veil Batch No.	
-	
CSM Batch No.	
-	

Insp Point	Standard	Tolerance	Daycode							
			AR 132 CAP2 001			#				
OD	88.9	-1.0 / +2.0	89							
PCD	60.3	+1.5	60							
ID	15		15							
N	4		4							
ø H	15.9	-0.2 / +3.2	17							
D1	39		40							
t	4.3	-0 / +12.5%	4.8							
L	150	+1.5	151							
L1	45		46							
T	15	0 / +3.0	16							
R	3		ok							
Roundness			ok							
Flatness			ok							
Barcol			29							
Visual Before Coating			ok							
Visual After Coating			ok							
Hammer Test After Lathe*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Hammer Test Finishing Process*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Result			Pass							
Date of Inspection			14/05/22							
Note : * Only for the color Resin (all diameter)				Prepared		Checked		Approved		
										
				Inspector		Supervisor		Dept. Head		