



**DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR**  
 Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22<sup>th</sup>, 2018

Customer : PT. RAPP  
 Project : Fiber Line 2B / Pulp Payer  
 Type of Fitting : DN 200 Collar  
                           AG / PN 10

Dwg No. : FL2B-855-P-7201-002

	Resin Batch No.
	Hardener Batch No.
	WR Batch No.
C Veil Batch No.	
CSM Batch No.	

Insp Point	Standard	Tolerance	Daycode							
			AR 06A EL 001	#						
OD	220.0	-1.0 / +4.0	221							
PCD										
ID	200		200							
N										
ø H										
D1	225.0		235							
t	5-6	± 12.5 %	6.0							
L	250	± 2.0	251							
L1	140		141							
T	28	0 / +3.0	29.2							
R	5		ok							
Roundness			ok							
Flatness			ok							
Barcol			33							
Visual Before Coating			ok							
Visual After Coating			ok							
Hammer Test After Lathe*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Hammer Test Finishing Process*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Result			Pass							
Date of Inspection			05/03/22							
Note : * Only for the color Resin (all diameter)  Green: Green				Prepared		Checked		Approved		
				Inspector		Supervisor		Dept. Head		