



**DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR**  
 Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22<sup>nd</sup>, 2018

Customer : PT. RAPP  
 Project : Fiber Line 2B3 / Pulp Dryer  
 Type of Fitting : DN 100 Collar  
                           AG / DN 10

Dwg No. : FL333-255-P-2201-002

	Resin Batch No.
	Hardener Batch No.
	WR Batch No.
	C Veil Batch No.
	CSM Batch No.

Insp Point	Standard	Tolerance	Daycode							
			AP 064 FL 001	#						
OD	157.0	-1.0 / +2.0	158							
PCD	-		-							
ID	100		100							
N	-		-							
ø H	-		-							
D1	132.0		132							
t	5.0	± 12.5 %	5.6							
L	200	± 1.5	201							
L1	100		101							
T	16	0 / +3.0	17.6							
R	4		ok							
Roundness			ok							
Flatness			ok							
Barcol			33							
Visual Before Coating			ok							
Visual After Coating			ok							
Hammer Test After Lathe*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Hammer Test Finishing Process*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Result			Pass							
Date of Inspection			08/03/22							
<b>Note : * Only for the color Resin (all diameter)</b>  Colors : Green					Prepared		Checked		Approved	
					Inspector		Supervisor		Dept. Head	