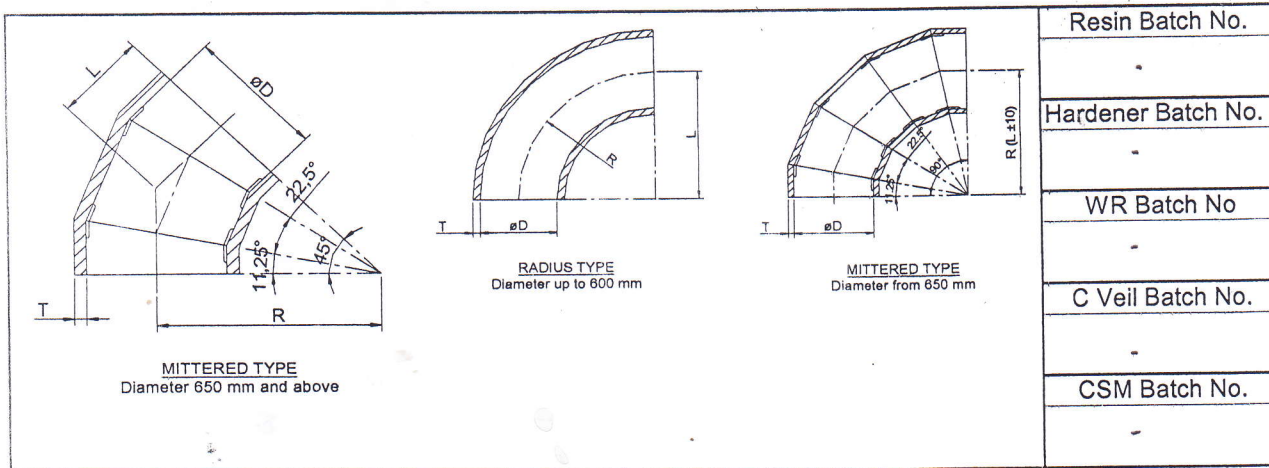


DIMENSIONAL & VISUAL INSPECTION ELBOW

Doc. No. : FM-C3.2-24 / Rev. No. : 4 / Issue Date : Jan 23th, 2018

Customer : PT South Pacific Indonesia
Project : CS2 Adsorption Plant 2
Type of Fitting : DN 80 Elbow 90° LR

Dwg No. : 292A-ORD-1346C-GA-0001



Insp Point	Standard	Tolerance	Daycode							
			AR 102 CAP2 001	AR 102 CAP2 002	AR 102 CAP2 003	AR 102 CAP2 004	AR 102 CAP2 005	AR 102 CAP2 006	AR 102 CAP2 007	AR 102 CAP2 008
ID	80		80	80	80	80	80	80	80	80
T	5.6	± 12.5 %	6.0	6.3	6.3	6.2	6.1	6.3	6.2	6.2
L	120	± 1.5	121	121	121	121	121	121	121	121
R	120		120	120	120	120	120	120	120	120
Roundness			OK	OK	OK	OK	OK	OK	OK	OK
Flatness			-	-	-	-	-	-	-	-
Barcol			34	34	34	35	35	33	33	33
Visual Before Coating			OK	OK	OK	OK	OK	OK	OK	OK
Visual After Coating			OK	OK	OK	OK	OK	OK	OK	OK
Result			PASS	PASS	PASS	PASS	PASS	PASS	PASS	PASS
Date of Inspection			18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22

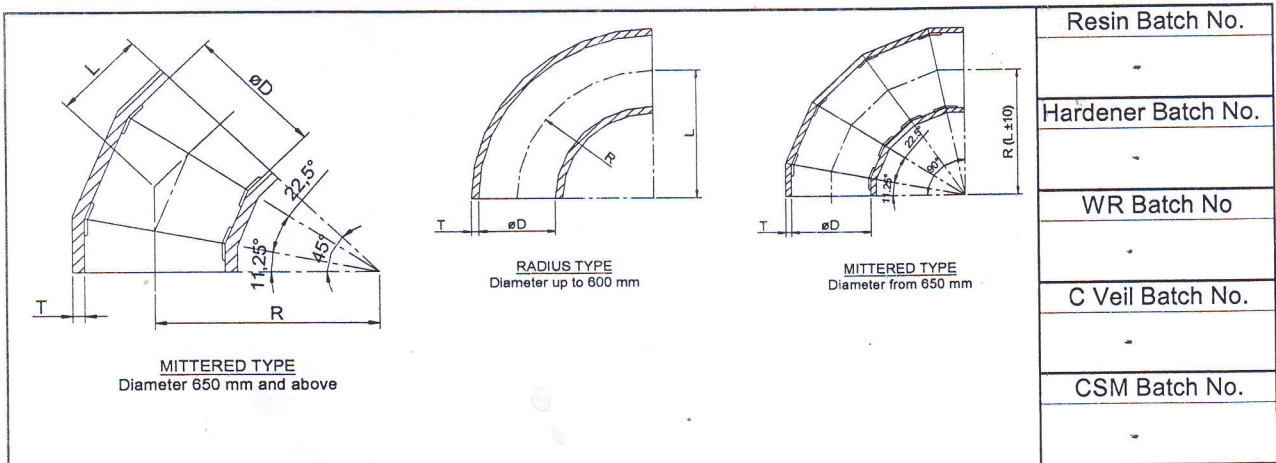
Insp Point	Standard	Tolerance	Daycode							
			AR 102 CAP2 009	AR 102 CAP2 010	AR 102 CAP2 011	AR 102 CAP2 012	AR 102 CAP2 013	AR 102 CAP2 014	AR 102 CAP2 015	AR 102 CAP2 016
ID	80		80	80	80	80	80	80	80	80
T	5.6	± 12.5 %	6.3	6.0	6.2	6.3	6.1	6.3	6.3	6.3
L	120	± 1.5	121	121	121	121	121	121	121	121
R	120		120	120	120	120	120	120	120	120
Roundness			OK	OK	OK	OK	OK	OK	OK	OK
Flatness			-	-	-	-	-	-	-	-
Barcol			34	34	33	33	34	33	34	33
Visual Before Coating			OK	OK	OK	OK	OK	OK	OK	OK
Visual After Coating			OK	OK	OK	OK	OK	OK	OK	OK
Result			PASS	PASS	PASS	PASS	PASS	PASS	PASS	PASS
Date of Inspection			18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22	18.04.22
			Prepared		Checked		Approved			
			Inspector		Supervisor		Dept. Head			

DIMENSIONAL & VISUAL INSPECTION ELBOW

Doc. No. : FM-C3.2-24 / Rev. No. : 4 / Issue Date : Jan 23th, 2018

Customer : PT. South Pacific Indonesia
Project : CS2 Adsorption Plant 2
Type of Fitting : DN 80 Elbow 90° LR

Dwg No. : 1914-ORD-13A6C-GA-0001



Insp Point	Standard	Tolerance	Daycode							
			AP 103 CAP2 017	AP 103 CAP2 018	AP 103 CAP2 019	AP 103 CAP2 020	AP 103 CAP2 021	AP 103 CAP2 022	AP 103 CAP2 023	AP 103 CAP2 024
ID	80		80	80	80	80	80	80	80	80
T	5.6	± 12.5 %	6.2	6.1	6.0	6.0	6.3	6.2	6.2	6.3
L	120	± 1.5	121	121	121	121	120	120	121	120
R	120		120	120	120	120	120	120	120	120
Roundness			OK	OK	OK	OK	OK	OK	OK	OK
Flatness			-	-	-	-	-	-	-	-
Barcol			33	33	34	34	33	35	35	33
Visual Before Coating			OK	OK	OK	OK	OK	OK	OK	OK
Visual After Coating			OK	OK	OK	OK	OK	OK	OK	OK
Result			Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Date of Inspection			19.04.22	19.04.22	19.04.22	19.04.22	19.04.22	19.04.22	19.04.22	19.04.22

Insp Point	Standard	Tolerance	Daycode							
			AP 103 CAP2 025							
ID	80		80							
T	5.6	± 12.5 %	6.3							
L	120	± 1.5	121							
R	120		120							
Roundness			OK							
Flatness			-							
Barcol			34							
Visual Before Coating			OK							
Visual After Coating			OK							
Result			Pass							
Date of Inspection			19.04.22							
			Prepared		Checked		Approved			
			Inspector		Supervisor		Dept. Head			