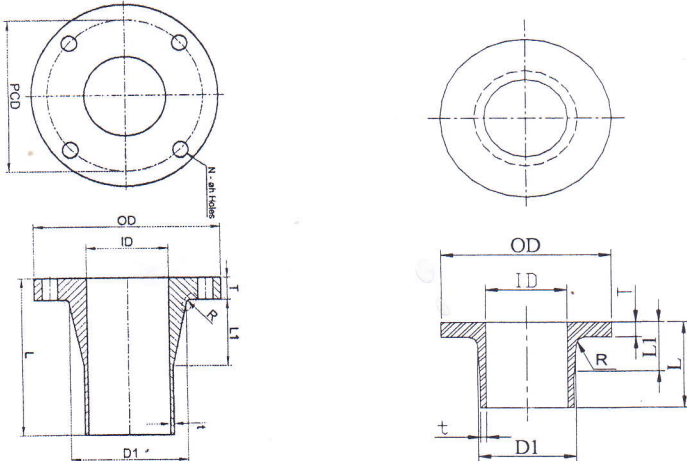
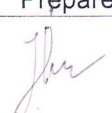
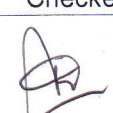


DIMENSIONAL & VISUAL INSPECTION FLANGE / COLLAR
Doc. No : FM-C3.2-21 / Rev. No. : 6/ Issue Date : Mar 22nd, 2018

Customer : PT. RAPP
Project : Fiber Line 3RD / Pulp Dryer
Type of Fitting : DN 150 Collar
AG / DN 10

Dwg No. : FL25-855-P-7201-002

	Resin Batch No.
	Hardener Batch No.
	WR Batch No.
	C Veil Batch No.
	CSM Batch No.

Insp Point	Standard	Tolerance	Daycode							
			AP 06A	EL 001	#					
OD	216.0	-1.0 / +4.0	217							
PCD										
ID	150		150							
N										
ø H										
D1	185.0		185							
t	5.0	± 12.5 %	5.6							
L	200	± 3.0	203							
L1	100		101							
T	22	0 / +3.0	23							
R	5		ok							
Roundness			ok							
Flatness			ok							
Barcol			35							
Visual Before Coating			ok							
Visual After Coating			ok							
Hammer Test After Lathe*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Hammer Test Finishing Process*			<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK	<input type="checkbox"/> NG <input type="checkbox"/> OK
Result			Pass							
Date of Inspection			08/03/22							
Note : * Only for the color Resin (all diameter)			Prepared		Checked		Approved			
										
			Inspector		Supervisor		Dept. Head			

Color : Green