

Sr. No:	Line:	SG#2.	Date of Production : 13/12/25
---------	-------	-------	-------------------------------

## Area of Deviation:

Total Quantity produced	68000 pcs	Quantity under deviation	Approx. 1000 pcs.
-------------------------	-----------	--------------------------	-------------------

## Details of Deviation:

Line observed at a distance of 1200 mm from left edge in SG#2.

## Root Cause Analysis:

One particle stuck before rolling machine which create line & after removal of particle line got minimize.

## Marketing/Customer Remarks :

## Disposal Action Plan:

Plan to serve the particular customer with deviation note.

Ram Krishan  
Rajm

As per  
dispatch plan

Ram  
Rajm

## Corrective &amp; Preventive Action Plan:

Quickly operate the machine gap to remove particle.

Person responsible

Date of Completion

Sign.

Ram

## Approval:

Sign

Date

13/12/25

Initiator

Ram  
Rajm

Q.A. / Functional Head

What is their comment  
Surf line visible on web camera

Unit Head

CEO

Dhruv

## Follow Up of Corrective Action:

Unit Head.

Nikunj

we need to make

clarification

This is the first time  
subject only, who is my Dev's  
by customer said at 10 second, because this  
in next 24  
hours.