



Figure 20 A/C Vacuum Diagram

A/C LIQUID LINE**↔ Remove or Disconnect**

1. Discharge A/C system.
2. Disconnect liquid line couplings at evaporator and condenser connections.
3. Remove clip holding line to right frame rail.
4. Remove liquid line.

↔ Install or Connect

1. Reverse removal procedure to reinstall. Use new O-rings lubricated with 525 viscosity refrigerant oil.
2. Recharge and test system for proper operation.

COUPLED A/C HOSE ASSEMBLY**↔ Remove or Disconnect**

1. Discharge A/C system.
2. Disconnect hose assembly at accumulator, condenser, and at rear of compressor head.
3. Disconnect clamps or straps that hold hose assembly in position if so equipped, remove coupled hose assembly.

↔ Install or Connect

1. Reverse removal procedure to reinstall. Use new O-rings lubricated with 525 viscosity refrigerant oil.
2. Recharge and test system for proper operation.

A/C ACCUMULATOR**↔ Remove or Disconnect**

1. Discharge A/C system.
2. Disconnect electrical connection at pressure cycling switch and remove switch.
3. Disconnect hose and evaporator fittings.
4. Loosen accumulator clamp-bracket screw.
5. Remove accumulator.

↔ Install or Connect

1. Reverse removal procedure to reinstall. Use new O-rings lubricated with 525 viscosity refrigerant oil.
2. Recharge and test system for proper operation.