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PRODUCT NAME: Mechanical Pump Oil - 45

1. Product and Company Identification

Product Name: Edwards No 45 Oil

Synonyms: Edwards Q45

Item Numbers: H110-22-013, H110-22-015 H01800001, H01800003, H01800005

European Contact Details

Germany:

BOC Edwards, Manor Royal, Crawley, BOC Edwards, 301 Ballardvale Street,

West Sussex, RH10 2LW, England Wilmington, MA 01887

General enquiries

UK: +44 (0)1293 528844

General enquiries
+(1) 978-658-5410

+44 (0)1293 528844 +(1) 978-658-5410

France: +(33) 1 47 98 24 01 Toll Free: 1-800-848-9800

Italy: +(39) 0248 4471 24 h Emergency telephone number:

Chemtrec: 1-800-424-9300

US Contact Details

2. Composition/Information on Ingredients

+(49) 89-991918-0

Ingredient	% Weight	CAS No	Hazard class*	Risk phrase*
Polyalphaolefin	100	68037-01-4	Not applicable	Not applicable

^{*}Hazard class & Risk phrase. These columns are only completed for ingredients which are classified as hazardous under EU Directive (67/548/EEC, as amended) and are present in sufficient concentration to make the overall substance hazardous. In all other situations, the column will be completed as "Not applicable".

3. Hazards Identification

EMERGENCY OVERVIEW

There is the possibility of explosion if gas mixtures are being pumped which contain oxygen at a concentration more than 4% above that in air. Prolonged and repeated exposure to oil products can be detrimental to health. Particular issues of concern are inhalation of oil mist and contact with the skin.

For short and long term exposure effects see Section 11 Toxicological data.

Eye Effects: The product is not classified as an irritant by ocular application.

Skin Effects: The product is not classified as a primary irritant or as a corrosive by dermal application.

Ingestion/Oral Effects: The product is not classified as toxic by oral administration.

Inhalation Effects: The product may be considered non-hazardous by inhalation for all practicable purposes

unless there is the possibility of extended exposure to high concentrations of oil mist. Aspiration of small amounts of oil into the lungs from vomiting following ingestion may cause lung swelling and fluid retention (edema). See Section 8 Exposure controls/personal

protection and Section 11 Toxicological data.

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MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None known.

NFPA Hazard codes		HMIS Hazard co	odes	Rating System	
Health	0	Health	0	0 = No Hazard	
Flammability	1	Flammability	1	1 = Slight hazard	
Instability	0	Reactivity	0	2 = Moderate Hazard	
Special hazard	None			3 = Serious Hazard	
				4 = Severe hazard	

4. First Aid Measures

Eyes: Flush with water. If irritation occurs, seek medical attention.

Skin: Wash with soap and water. If irritation occurs, seek medical attention.

Ingestion/Oral: DO NOT induce vomiting due to aspiration hazard. If victim is conscious give water to dilute.

DO NOT give sodium bicarbonate, fruit juice or vinegar. Contact a physician.

Inhalation: Remove to fresh air. If breathing problems occur, a qualified individual should administer

oxygen or artificial respiration as indicated. Seek immediate medical attention.

Other Information: None.

5. Fire Fighting Measures

Extinguishing Media: Water fog, chemical foam or carbon dioxide. Direct water stream may cause

violent frothing.

Fire and Explosion Hazard: Incomplete combustion may produce carbon monoxide.

Special Protective Equipment

for Fire Fighters:

Fire fighters should wear a self-contained breathing apparatus (SCBA) which

meets appropriate standards operated in positive pressure mode and full turn out gear when there is a possibility of fumes or hazardous decomposition products..

For Flammability Properties - see Section 9

6. Accidental Release Measures

Spills should be dealt with as follows:

- Small spill: May be wiped up with a rag.
- Large spill: Prevent product from entering the soil, drains, sewers and watercourses. Pick up spilt material with a suitable adsorbent.
- If product enters any water courses or sewers, conform with relevant local/government regulations.

7. Handling and Storage

Handling: The product is unlikely to present a significant health hazard when properly used in the recommended application and good standards of industrial and personal hygiene are maintained.



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Storage: No special storage required. However, keep the product in a well ventilated, dry atmosphere. Store in the original containers.

8. Exposure Controls/Personal Protection

Exposure Limits

Ingredient	ACGIH - TLV -	OSHA - PEL	Occupational Exposure Limits EH40 (UK)
Polyalphaolefin	5 mg/m³ - 8H TWA** 10 mg/m³ - STEL	5 mg/m³ - 8 H TWA (as oil mist, mineral)	5 mg/m³ - 8 H TWA 10 mg/m³ - STEL
	(as oil mist, mineral)		(as oil mist, mineral)

^{**} As sampled by a method which does not collect vapour.

Personal Protection:

Engineering Measures: Ensure good ventilation under all working conditions. Ventilation must be sufficient

to ensure that oil mist must be kept below the level indicated above. Local exhaust from mechanical pumps should be via a mist filter. Avoid pumps

exhausting into the workspace.

Respiratory Protection: None is required unless significant amounts of oil mist are present.

Hand/Skin Protection: Wear gloves made of oil-impermeable rubber.

Eye/Face Protection: Wear protective goggles with side shields in case of splashing.

Hygiene Measures: Avoid contact with skin. Do not eat or smoke whilst using the product. Wash hands

before eating or smoking.

Other/General Protection: There is the possibility of explosion if gas mixtures are being pumped which

contain oxygen at a concentration more than 4% above that in air. Do not use

Edwards No 45 oil in conditions where oil mist and an oxygen enriched

atmosphere are in contact with an ignition source (such as a hot surface). In this situation, use an alternative pump fluid, such as perfluoropolyether (PFPE).

9. Physical and Chemical Properties

Appearance and Odour	Colourless liquid with a faint petroleum odour	Boiling Point	45	5/851	°C/°F
pH (as supplied)	Neutral/value	Freezing Point	No data	a available	⁰ C/ ⁰ F
Solubility in Water	No data available	Auto Ignition	No data available °C/°F		⁰ C/ ⁰ F
Volatile Content by Volume	No data available	Flash Point	>268/514 °C/°F		⁰ C/ ⁰ F
Specific Gravity	0.83				
Vapour Pressure (mbar)	< 0.0013 @ 20°C	Vapour Pressure (Torr) < 0.001 @ 68 ⁰ F		8 ⁰ F	

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10. Stability and Reactivity

Stability: Stable.

Material/Conditions to Avoid: Avoid continuous exposure to temperatures >200°C/392°F.

Hazardous Decomposition: Incomplete combustion may produce carbon monoxide.

11. Toxicological Information

For a comprehensive description for the various toxicological (health) effects which may arise if the user comes into contact with the substance or preparation refer to Section 3 Hazards Identification.

Animal Data:

LD50 value:

Acute oral: >5.0 g/kg (male and female sprague-dawley rats)

LC50 value:

Inhalation: 4.68 mg/l (1 h) (rats). Note that this is an estimated value for a similar compound and is considered toxic. In order to determine this value, an extremely heavy mist of oil was required. The heavy mists at the necessary concentration made visibility difficult and would be difficult to work in for a period of time. It was reported that histopathological changes may

compound related toxicity effect.

Carcinogenicity:

No known tumorigenic, reproductive, carcinogenic or mutagenic effects.

12. Ecological Information

No information available.

13. Disposal Considerations

Proper waste disposal procedures are dependent on the product's end-use. Check applicable local legislation governing treatment, storage and disposal of your process effluents.

14. Transport Information

This product is not regulated as dangerous under transport regulations.

PARAMETER	EUROPEAN	CANADIAN TDG	UNITED STATES DOT
Proper Shipping Name	Not applicable	Not applicable	Not applicable
Hazard Class	Not applicable	Not applicable	Not applicable
Identification Number	Not applicable	Not applicable	Not applicable
Shipping Label	Not applicable	Not applicable	Not applicable



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15. Regulatory Information

European Regulatory Information

This product has been classified in accordance with the Dangerous Substances Directive (67/548/EEC, as amended) and the Preparations Directive (88/379/EEC, as amended), implemented in the UK as the Chemical (Hazard Information and Packing) Regulations 1994 (CHIP, as amended).

Classified as dangerous to supply: No

Risk Phrases : Not applicable
Safety Phrases : Not applicable

Symbols: None

United States Regulatory Information

All ingredients contained in this product are included on the EPA TSCA Chemical Substance Inventory.

SARA TITLE III - SECTION 313 SUPPLIER NOTIFICATION:

This product does not contain toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act (EPCRA) of 1986 and 40 CFR Part 372.

California Proposition 65: This product does not contain chemicals known to the State of California to cause cancer or reproductive toxicity.

Canadian Regulatory Information

All ingredients contained in this product are included on the Canadian DSL.

WHMIS Classification: Not Applicable

16. Other Information

This MSDS is compiled in accordance with ANSI Z400.1 and the EU Safety Data Sheet Directive 91/155/EEC.

Sources of information for this data sheet:

- Inland Material Data Sheet for Inland 45 Oil. Issue date: 24 February 1998
- Edwards Material Data Sheet for Edwards No 45 Oil. Publication number: P110-00-070. Issue B. Date: June, 1997
- National Library of Medicine (NLM) electronic databases (HSDB, RTECS, CHEMID, Toxline)



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Glossary: CAS, Chemical Abstracts Service; NFPA, National Fire Protection Association; HMIS, Hazardous Material Information Service; LD, Lethal Dose; LC, Lethal Concentration; ACGIH, American Conference of Governmental Industrial Hygienists; TLV, threshold limit value; OSHA, Occupational Safety and Health Administration, US department of Labour; PEL, Permissible exposure limit; EH40 (UK), HSE Guidance Note EH40 Occupational exposure limits; PPM, parts per million; TWA, Time-Weighted Average; STEL, Short Term Exposure Limit; Canadian TDG, Canadian Transportation of Dangerous Goods; US DOT, US Department of Transportation. HSDB, Hazardous Substances Data Bank; RTECS, Registry of Toxic Effects of Chemical Substances; CHEMID, Chemical Identification; DSL, Domestic Substances List; TSCA, Toxic Substances Control Act Public Law 94-469: CERCLA, Comprehensive Environmental Response, Compensation and Liability Act; EPCRA. Emergency Planning and Community Right-to-Know Act; CAA, Clean Air Act; US, SARA (Title III), Superfund Amendments and Reauthorization Act.; SARA 313, Superfund Amendments and Reauthorization Act, Section 313; EHS, Extremely Hazardous Substance; WHMIS, Workplace Hazardous Materials Information System.

Revisions

Although the information and recommendations in this data sheet are to the best of our knowledge correct, it is recommended that you make your own determination of the material's suitability for your purpose before you use it. The information contained in this data sheet has been reproduced from the manufacturers data, the accuracy of this information is the responsibility of the manufacturer. BOC Edwards accept no responsibility for damage of any nature resulting from the use of, or the reliance upon this data sheet.