0 0 × × x x x x + + + + + + + + 

```
Drill Map:

× 0.400mm / 0.0157" (15 holes)

0.600mm / 0.0236" (2 holes)

+ 0.800mm / 0.0315" (143 holes)

1.000mm / 0.0394" (7 holes)
```