



JOTYLONG Tooling Cost Break Down

Customer	aaa
Program	
Attention	bbb
TEL	bbb
E-mail	bbb

Mold Specification	Cav. Number		T1 Time	Lead Time
Part Size (mm)	Part Weight(g)		Part No.	Drawing No.
200 * 150 * 120	3457.87			
Mold Size (mm)	Mold Weight(Kg)		Longevity	Press(Ton)
480 * 416 * 700	1090			

Machining Material	Material	Specification	Number	Size(mm*mm*mm)	Weight(kg)	Unit Price(RMB)	Price(RMB)	Subtotal(RMB)
Mould Base		1		480 * 416 * 700	1090	18	19620	52030
Cavity		1		330 * 275 * 184	130	70	9100	
Core		1		330 * 275 * 184	130	70	9100	
Slide		1				70	70	
Lifter		1				70	70	
Insert		1				70	70	
Electrode	Cu	2		220 * 170 * 120	100	70	14000	

Heat Treatment	Item	weight(kg)	Unit Price(RMB)	Price(RMB)	Subtotal(RMB)
	Tempered	0	18	0	0
	Hardened	0	18	0	
	Nitridation	0	18	0	

Mold standard parts	Item	Specification	Supplier	Number	Unit Price(RMB)	(RMB)price	Subtotal(RMB)
Inserts				1	4000	4000	24000
Ejection Pin/Sleeve				1	4000	4000	
Connector				1	4000	4000	
Standard Components				1	8000	8000	
Hot Runner				1	0	0	
Temp Controller				1	2000	2000	
Hydro-cylinder				1	2000	2000	

Design	Item	Hour	Unit Price(RMB)	Price(RMB)	Subtotal(RMB)
	Scanning	26	100	2600	10400
	CAD	26	100	2600	
	CAM/CAM	26	100	2600	
	CAE/CAE	26	100	2600	

Manufacturing Cost	Item	(Unit)/Hour	Unit Price(RMB)	Price(RMB)	Subtotal(RMB)
	Maching	77	100	7700	61800
	Grinding	46	100	4600	
	CNC	93	100	9300	
		62	100	6200	



[illegible]

