Spectra Energy Transmission
BC Pipeline and Field Services Divisions
Fifth Avenue Place, East Tower
Suite 2600, 425 - 1<sup>st</sup> Street S.W.
Calgary, Alberta T2P 3L8

403 699-1589 403 699-1585 Fax

gjohnson@spectraenergy.com



Garth Johnson Director, Regulatory Affairs and Services

September 7, 2012

#### Via Courier

Ms. Sheri Young Secretary of the Board National Energy Board 444 – 7<sup>th</sup> Avenue S.W. Calgary, Alberta T2P 0X8

Dear Ms. Young:

NEB/ONE

Re:

Westcoast Energy Inc., carrying on business as

Spectra Energy Transmission ("Westcoast")

Nig Creek Pipeline Rupture - Return to Service Plan dated August 7, 2012

TSB Occurrence Number P12H0105

NEB File OF-Surv-Inc-2012 81

Pursuant to the National Energy Board (the "Board") letter dated August 14, 2012 to Westcoast's Monty Peterson, Director, Field Services Gathering, enclosed for approval by the Board are the results of Westcoast's pressure test of the Nig Creek Pipeline in application for leave to return the pipeline to service.

Yours truly,

Garth Johnson

Enclosure

cc: Mr. Manuel Kotchounian, TSB

Westcoast Energy Inc., carrying on business as Spectra Energy Transmission ("Westcoast") requests Leave to Open the Nig Creek Pipeline (the "Project").

In accordance with Guide T – Leave to Open of the NEB Filing Manual, Westcoast submits the following information:

#### 1. The Board Order under which the work was carried out;

The Nig Creek Pipeline Rupture Return to Service Plan dated August 7, 2012 as approved by the NEB in a letter dated August 14, 2012.

# 2. A list of standards, specifications and procedures to and under which the replacement pipe were designed and constructed:

- National Energy Board Act
- CSA Z662-11, Oil and Gas Pipeline Systems
- Onshore Pipeline Regulations, 1999
- CSA Z245.1-07, Steel Pipe, April 2007
- TP-CT1.4, Pressure Testing, Westcoast Specification
- NACE MRO175/15156 Petroleum and natural gas industries Materials for use in H<sub>2</sub>S containing environments in oil and gas production
- All applicable OH&S Regulations

The replacement pipe was pre-tested in accordance with CSA Z662-11.

#### 3. Project components not included in this Leave to Open application:

The following components are not included in this Leave to Open application:

- All final tie-in welds to rejoin the tested pipeline to the existing sending and receiving barrels.
- Existing sending and receiving barrels and associated S-bend risers.

#### 4. A description of the pressure-tested facilities:

Nig Creek Pipeline – Approximately 45.4 km of 406.4 mm O.D. pipeline extending from kP 0.0 (a-94-B, 94-H-4) to kP 45.4 (d-93-K, 94-A-11).

The tests of the Project included:

- Original Repair replaced section of pipeline Appendix 1.
- Pre-test of Replacement Pipe backup section pipe Appendix 2
- Flanges deactivated producer tie-ins Appendix 3
- Mainline Retest two separate test sections Appendix 4 and 5

# Test Number FSJ-12-015 – 16" Nig Creek Hydrostatic Retest – Original Repair Pipe

Service: Sour Gas	ding Shop, Fort St. John, B.C.
MOP: 6 895 kPag	
schematic	
Original Repair Pipe FSJ-12-015	
Pipe Specifications	
Line pipe	406.4 mm OD, CSA Z245.1 Grade 359 CAT II 0.375" WT
Line pipe	406.4 mm OD, API 5LX52 0.375" x 0.250"
transition pieces Heavy Wall	N/A – no heavy wall sections were tested
Fabricated	N/A – Fabricated assemblies were not part
	of the pressure tests

# Test Number S1393-2012-01 - 16" Nig Creek Hydrostatic Retest - Pre-test of Replacement Pipe

ervice: Sour Gas	
Schematic	
Test Number	PL-7300-SK002
S1393-2012-01	
Pipe Specifications	
Line pipe	406.4 mm OD, API 5LX52 0.375" WT
Line pipe	406.4 mm OD, API 5LX52 0.375" x 0.250"
transition pieces	WT
Heavy Wall	N/A – no heavy wall sections were tested
Fabricated	N/A - Fabricated assemblies were not part
Assemblies	of the pressure tests

#### Test Number FSJ-12-016 - NPS 6 Cap and NPS 10 Flanges

· · · · · · · · · · · · · · · · · · ·	ding Shop, Fort St. John, B.C.
Service: Sour Gas	
MOP: 6 895 kPag	
Schematic	
Original Repair	N/A
Pipe FSJ-12-016	
Pipe Specifications	
Line pipe	N/A
Heavy Wall	N/A – no heavy wall sections were tested
Fabricated	NPS 6 cap and NPS 10 flanges
Assemblies	The decap and the decapeop
, 150011151150	
Elevation Profile Summ	arv
N/A	<u> </u>
. 1710	l
!5,557m) Location: K.P. 0.0426 to h	2-02 - 16" Nig Creek Hydrostatic Retest - Section 1 (P. 25.6 (a-94-B, 94-H-4 to d-84-E, 94-A-14)
Location: K.P. 0.0426 to K Service: Sour Gas	
Location: K.P. 0.0426 to E Service: Sour Gas MOP: 6 895 kPag	
S,557m)  Location: K.P. 0.0426 to R  Service: Sour Gas  MOP: 6 895 kPag  Schematic	(P. 25.6 (a-94-B, 94-H-4 to d-84-E, 94-A-14)
S,557m)  Location: K.P. 0.0426 to R  Service: Sour Gas  MOP: 6 895 kPag  Schematic  Test Number	
5,557m)  Location: K.P. 0.0426 to k  Service: Sour Gas  MOP: 6 895 kPag  Schematic	(P. 25.6 (a-94-B, 94-H-4 to d-84-E, 94-A-14)
S,557m)  Location: K.P. 0.0426 to K.	(P. 25.6 (a-94-B, 94-H-4 to d-84-E, 94-A-14)
5,557m)  Location: K.P. 0.0426 to K. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number \$1393-2012-02	PL-7300-SK002
5,557m)  Location: K.P. 0.0426 to K.	PL-7300-SK002  406.4 mm OD, API 5LX52 0.250" WT
5,557m)  Location: K.P. 0.0426 to K. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number \$1393-2012-02	PL-7300-SK002  PL-7300-SK002  406.4 mm OD, API 5LX52 0.250" WT 406.4 mm OD, CSA Z245.1 Grade 290,
Schematic Test Number S1393-2012-02  Pipe Specifications Line pipe Heavy Wall	PL-7300-SK002  PL-7300-SK002  406.4 mm OD, API 5LX52 0.250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE
Location: K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number \$1393-2012-02  Pipe Specifications Line pipe Heavy Wall  Fabricated	PL-7300-SK002  PL-7300-SK002  406.4 mm OD, API 5LX52 0 250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE  N/A – Fabricated assemblies were not part
5,557m)  Location: K.P. 0.0426 to K. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number S1393-2012-02  Pipe Specifications Line pipe Heavy Wall	PL-7300-SK002  PL-7300-SK002  406.4 mm OD, API 5LX52 0.250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE
Location: K.P. 0.0426 to K.P. 0.0426	PL-7300-SK002  406.4 mm OD, API 5LX52 0 250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE  N/A – Fabricated assemblies were not part of the pressure tests
Location: K.P. 0.0426 to K.P. 0.0426	PL-7300-SK002  406.4 mm OD, API 5LX52 0 250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE  N/A – Fabricated assemblies were not part of the pressure tests
Location: K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number \$1393-2012-02  Pipe Specifications Line pipe Heavy Wall Fabricated Assemblies  Elevation Profile Summ 880.9m	PL-7300-SK002  406.4 mm OD, API 5LX52 0 250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE  N/A - Fabricated assemblies were not part of the pressure tests  ary  Test Section Begin Point - K.P. 0.0426
Location: K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. 0.0426 to K.P. Service: Sour Gas MOP: 6 895 kPag  Schematic Test Number \$1393-2012-02  Pipe Specifications Line pipe Heavy Wall Fabricated Assemblies  Elevation Profile Summ 880.9m 794.0m	PL-7300-SK002    406.4 mm OD, API 5LX52 0.250" WT
Location: K.P. 0.0426 to K.P. 0.0426	PL-7300-SK002  406.4 mm OD, API 5LX52 0 250" WT 406.4 mm OD, CSA Z245.1 Grade 290, 0.375" WT, CAT II, FBE  N/A - Fabricated assemblies were not part of the pressure tests  ary  Test Section Begin Point - K.P. 0.0426

# Test Number \$1393-2012-03 - 16" Nig Creek Hydrostatic Retest - Section 2 (19,890m)

	. 45.49 (d-84-E, 94-A-14 to d-93-K, 94-A-11)
Service: Sour Gas	
MOP: 6 895 kPag	
<u> </u>	· · · · · · · · · · · · · · · · · · ·
Test Number S1393-2012-03	PL-7300-SK002
Pipe Specifications	406.4 mm OD, API 5LX52 0.250" WT,
Line pipe	
Heavy Wall	406.4 mm OD, API 5LX52 0.500" WT 406.4 mm OD, ASTM A333 Gr. 6 0.500" WT 406.4 mm OD, CSA Grade 359 CAT II 0.257" WT 406.4 mm OD, ASTM A53 Gr. B 0.500" WT 406.4 mm OD, API 5L Gr. B 0.344" WT 406.4 mm OD, ASTM A53 Gr. B 0.656" WT 406.4 mm OD, ASTM A333 Grade 6 CAT II 0.500" WT
Fabricated	N/A - Fabricated assemblies were not part
Assemblies	of the pressure tests
Elevation Profile Summ	ary
804.7m	Test Section Begin Point - K.P. 25.6 -
786.4m	Governing Low Point - K.P. 45.2
855.0m	High Point - K.P 29.3
798.6m	Test Section End Point - K.P. 45.49

# 5. A summary of continuous pressure and temperature readings over the test period, including:

 Date, pressure, and temperature readings of the piping are attached in the Appendices.

Mainline	Date	Test	Minimum Allowable	Pressure
Test Number		Medium	Test Pressure (kPag)	Deviation Noted
FSJ-12-015	July 11, 2012	Water	8 619	None
S1393-2012-1	August 17, 2012	Water	8 619 (Strength test) 7 585 (Leak test)	None
FSJ-12-016	July 28, 2012	Water	8 619	None
S1393-2012-3	August 27, 2012	Water	8 619 (Strength test) 7 585 (Leak test)	None
S1393-2012-2	August 30, 2012	Water	8 619 (Strength test) 7 585 (Leak test)	None

A statement that all control and safety devices were or will be inspected and tested for functionality:

All control and safety devices will be inspected and tested for functionality.

7. Confirmation that all field joints were non-destructively examined:

All field joints have been 100% non-destructively examined. Final tie-in welds will be 100% non-destructively examined by radiographic methods. Westcoast will confirm the acceptability of the final tie-in welds prior to returning the pipeline to service.

Confirmation that any permits required for the use and disposal of water were obtained:

All permits required for the use and disposal of water were obtained.

9. Test equipment calibration certificates:

Copies of the test equipment calibration certificates are included in the attached test reports.

 Confirmation that pressure testing was performed under the direct supervision of a company representative:

The pressure testing of the piping was performed under the direct supervision of a Westcoast representative.

11. All logs, test charts and other test records, signed and dated by the company representative:

All logs and other test records were signed and dated by the company representative.

12. Confirmation that the test pressure did not fall below 97.5 percent of the minimum strength test pressure:

The test pressure did not fall below 97.5 percent of the minimum strength test pressure for all tests.

13. Details regarding any unsuccessful tests, including the cause if the test failure.

There were no unsuccessful pressure tests.

Alvin T. Kwan Project Engineer September 7, 2012

Sept. 7, 2017

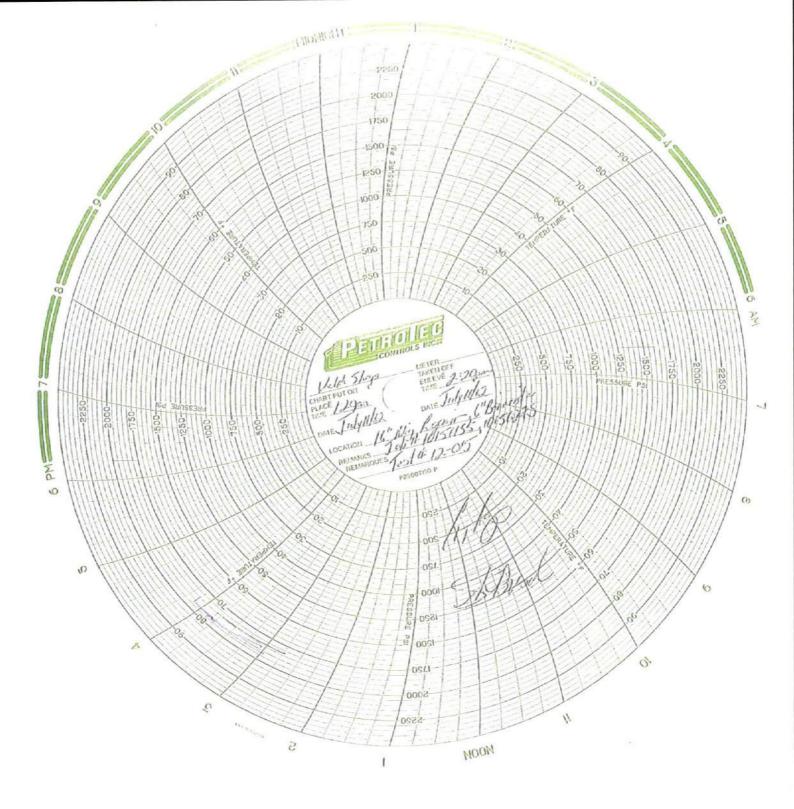
# Appendix 1

# Supporting Documentation for Original Repair Pipe

Spending FORT ST. JOHN FIELD SERVICES Energy

## PRESSURE TEST REPORT

DATE:	July 11/1	2	TEST No. : FSJ - 12 - 0/5				LOCATION: Well Strop
	num Test i		Maximum Test Pressure				Selected Test Pressure
·············	<u> </u>			SSURES	*		
TIME (LOCAL)	CHART PRESSURE	DEADWEIGHT PRESSURE	PIPE TEMP.	AMBIENT TEMP.	GROUND TEMP.		COMMENTS
1:20	(PSIG)	(PSIG) 1544/4	7/	7/5	o <sub>F</sub>		17/19
135	1548	1551.3	71	715			
1.50	1549	1558.6		71	ļ	Jy	# 10156135 16" Mig # 10156273 6" Bennerista
2:05	1550 1550.5	1574.5	70.5	71	<del> </del> -	Jus	4 10156273 6" Benneresta
2:20	<u>, 10 00 01</u>	10.19.3	71.0	11.5		105	ted nice For 16" Nin
		· · · · · · · · · · · · · · · · · · ·				Report.	Fred pipe For 16" Ning
						6"	Bonarsta
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			[_			<del></del>	Page of





10911 Alaska Road Fort St. John, BC

VLJ 623

PH: (250) 785-2849 Fax: (250) 785-5056

Dead Weight S/N 24453

Spectral Energy

RANGE STATIC

TEMP.

NIACE Cal			After Calibration		Before C	alibration	After C	After Calibration	
hermometer	Pen	Thermometer	Pen		Dwg.	Pen	Dwg.	Pen	
			,	••	0		0	0	
36°	36°	36°	36°				500	500	
					ļ		1000	1000	
7	(00						1500	1500	
52°	62°	62°	62°			/	2000	2000	
		<u> </u>	-			<u>/</u>	2500	2500	
2/0	0/4		<del>-</del>		/		1250	1250	
76°	96°	96°	96°	,			Ø	9	
IARKS:	:- <u></u> -						1		

Temp 1+2 Zero Adjustment Required.

## Certificate of Calibration



For Instrument:

Druck DPI 601 Pressure Calibrator

Serial Number:

6012383203

Job Number:

N1439

**CUSTOMER:** 

Petrotec Controls Ltd

10911 Alaska Road

Fort St John 8C V1J 6P3

BHD Calibration Laboratories Ltd. certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure (unless otherwise noted). It has been calibrated using measurement standards traceable to the *National Institute of Standards and Technology (NIST)*, or to **NIST** accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques.

This report may not be reproduced, except in full, unless permission for the publication of an approved abstract is obtained in writing from the calibration organization issuing this report.

#### CALIBRATION INFORMATION

Cal Date:

Next Cal Due:

1 Nov 2011 31 Oct 2012 Temperature 23,0°C

Hamildity 35%

Pass Y

Sonia OK

As found / As left:

In Tolerance

Cal Procedure

Druck DPI 601 (200V) : [1 year] CAL VER /5520/with pressure

Revision

Revision: 1.0

Performed by

sensor Roger Draves

STANDARDS USE	STANDARDS USED FOR CALIBRATION								
Assot Number	Description	Sorial Number	Col. Date	Que Date					
CL101	Fluke 5520A Primary Calibrator	7730004	25 Aug 2011	24 Aug 2012					
CL108	DHI PG7302 Deadweight Tester	240	02 Sep 2011	02 Sep 2013					

Signed:

SERIAL NUMBER:

6012383203

ASSET NUMBER:

N1439

PRINTED ON:

1 Nov 2011

Certificate of Calibration or Failed Calibration Report

Page 1 of 1

Calibration Cartificate V3.1 May 2011

## Appendix 2

Supporting Documentation for Pre-Test of Replacement Pipe 16" PRETEST



#### SPECTRA ENERGY NIG CREEK 16" RE-TEST PIPELINE PROJECT



#### HYDROSTATIC PRESSURE TEST RECORD

DATE	August 17, 2012	FF	ROM		PIPE DIAMETER	16" NPS
_			то		WALL THICKNESS	12.7mm - 6.3mm
SECTION_	1	LEN	GTH 1			
VOLUME	16	m³1	,600 psi M	AVIMUM	RECORDER 5/N #'s	R.15 / R.39
TEST PRESSURE	11,035	kPa 1	,450 psi M	NIMUM	DEADWEIGHT S/N #'s	DG.21
_	10,000	kPa				
TEST LOCATION	MACRO YARD					
	DEADWEIGHT	TEMPERA	ATURE	VOLUME		
TIME	PRESSURE (kPa) (Psi)	AMBIENT (YC)	GROUND (°C)	m <sup>2</sup>	NOTES	
14:15					Hold safety meeting prior to pressure.	
14:30	0	25	20	19	Begin pressure.	
14:35	500	25	20	19.2	Leak on test tree and depressurize.	
14:39	0	25	20	19	Begin second squeeze.	
14:42	500	25	20	19.2	Reached 500 psi and performed leak check #1.	
14:45	500	25	20	19.2	Begin pressure stage #2.	
14:50	1000	25	20	19.3	Leak on fitting, depressurize	
15:02	0	25	20	19	Begin pressure.	
15:07	1000	25	20	19.3	Reached 1000 psi and performed leak.	
15:16	1525	25	20	19.4	Test on. Pressure 1525 psi. No leaks.	
15:20	1525	25	20	19.4	Begin 1 hour pre-test.	
15:30	1530	25	20	19.4	Slight pressure increase	
15:45	1535	25	20	19.4	Bleed off pressure thru needle valve.	
16:00	1530	25	20	19.4	No leaks.	
16:15	153C	25	20	19.4	No leaks.	
14:29	1530	25	20	19.4	No leaks. Successful 1 hour test. Begin	n depressure
			2			

PREPENSE REPRESENTATIVE (Please Print)

(Signature)

-Im ByRD

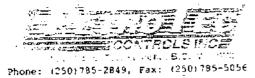
(Signature)





#### HYDROSTATIC PRESSURE TEST RECORD

DATE	August 17, 2012		FROM		PIPE DIAMETER	16" NPS	
			то		WALL THICKNESS	9.5mm - 6.3mm	
SECTION_	2		ENGTH				
VOLUME	19	m³	1,600 psi !	MUMIXAN	RECORDER S/N #'s	R.2 / R.37	
TEST PRESSURE	11,035	kPa	1,450 psi 1	MUMININ	DEADWEIGHT S/N #'s	DG.43	
	10,000	kPa					
TEST LOCATION	MACRO YARD	_					
//CONTENT/AM	DEADWEIGHT	The second second second second second	ERATURE				
TIME	PRESSURE (kPa) (Psi)	AMBIENT (YC)	GROUND (°C)	VOLUME	NOTES		
13:30	(KF8) (F31)	(10)	10/		Hold safety meeting prior to pressure.		
13:36	0	25	20	19	Begin pressure.		
13:40	500	25	20	19.2	No leaks, hold stage #1.		
13:50	500	25	20	19.3	Reached 1000 psi pressure. Leak check	,	
14:06	1000	25	20	19.3	Begin pressure to target test pressure.		
14:08	1525	25	20	19.4	Reached 1525 psi test pressure. Leak c	5 III	
14:10	1525	25	20	19.4	No Leaks. Begin 1 hour pre-test.	Trees.	
14:30	1550	25	20	19.4	No Leaks		
14:45	1580	25	20	19.4	No Leaks.		
15:00	1600	25	20	19.4	Pressure rising, bleed off to 1595 psi.		
15:15	1596	25	20	19.4	No Leaks.		
15:20	1598	25	20	19.4	Successful test. Slight pressure increas	e.	
			12				
					Jim ByRI	>	
PREPE	NSE REPRESENTATIVE	(Please Print)			CLIENT REPRÉSENTATIVE (PI	ease Print)	
					Jon By	1	



LJSTOMER:	Sental .	
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DATE: Avalb/12

# RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

NIT NUMBER - R-Z

RANGE STATIC 0 - 300 PSi

TEMP. 0 - 100 NF

TEMPERATURE STATIC

Before Ca	Before Calibration		After Calibration		Before Calil	bration	After Calibration	
Thermometer	Pen	Thermometer	Pen		Dwg.	Pen	Dwg.	Pen
					0	/	0	ຽ
	-/	340	340				boo	600
	<del>/</del> _						1700	1200
	/						1800	1500
		62°	620				Z400	2400
							3000	3000
							1500	1500
		ab°	96°				Ø	Qr_
				] '			<u> </u>	<u> </u>

REMARKS:

Showh Meter Technician



.one: {250}785-2849, Fax: (250)785-5056

OMER: U.

## RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

R 39 UNIT NUMBER RANGE STATIC 0 - 3000 psi TEMP. 0 - 100 MF

TEMPERATURE STATIC

Before Ca	libration	After Cali	bration	Before Cal	ibratios	After Ca	libration
Thermometer	Pen	Thermometer	Pen	Dwg.	Pen	Dwg.	Pen
	· · ·			. 0		0	0
		32°	3a°			ьоо	600
						1200	(900
		59°	590			1800	1800
						2400	2400 3000
		93	93°			3000	3000
/]						0	0
,			<u> </u>				
						<del> </del>	

REMARKS:

Meter Technician

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1671 Aldo Rod R. S. 165, SC, VII 65 75, 250, Ro 250, SS

DATE Aug 15/17

## **GAUGE CALIBRATION REPORT**

Calibrated to National Standards LNLM.S.# MS-214-B. Dead Weight S/N 24453

CUSTOMER:	hental		<u>.</u>
TYPE	XPZI	cysterl	1-avec
UNIT NUMBER	DG-43		
MODEL #	XPZT	<u> </u>	<del></del>
GAUGE RANGE	0 - <u>Sow (PSI</u> NTA		

Deltar Andrews	GAU	After Calibration	
Beinge Calibration Date	Gauge	Dep.	Gauge
0	/	0	0
		(000	000
		7,000	2000
		30W	3000
	/	4000	4000
	/	5000	5600
		2500	2500
		Ø	6
<del></del>			

Remarks:



LISTOMER: Rental

DATE: Aug 16/17

# RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

UNIT NUMBER - <u>R15</u>

RANGE STATIC 0 - <u>3000</u> psi

TEMP. 0 - <u>[00]</u> NF

TEMPERATURE STATIC

Before Ca	libration	After Cali	After Calibration		Before Calib	ration	After Calibration	
Thermometer	Pen	Thermometer	Pen		Dwg.	Pen	Dwg.	Pen
1 oct money					0		.0	0
		32°	320				bao	600
	$-\!\!\!/-$						1200	1200
	/	68°	680			/	1600	1800
							7400	2400
							3000	3000
		920	920		/!		1500	1500
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REMARKS:

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Á.

Phone: (250)785-2849, Fax: (250)785-5056

JSTOMER: Rental

## RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

UNIT NUMBER - <u>R-37</u>

RANGE STATIC 0 - 3000 psi

TEMP.

TEMPERATURE STATEC

Before Ca	libration	After Cali	ibration	_	Before Calib	ration	After Ca	libration
Thermometer	Pen	Thermometer	Pen		Dwg.	Pen	Dwg.	Pen
	/				0		0	<u> </u>
		32°	32°			_/_	600	600
	7 .						1200	1200
		63°	63°	_			180c	1800
/						<u> </u>	2400	2400
		960	96°			_	3000	3000
							1500	1500
							0	0
<del>-                                    </del>					_/			

REMARKS:



1091 Abdolind It S. 164 BJ VIJOS 2045 ABD Rec 2040 ABD

DATE July 25/12

## **GAUGE CALIBRATION REPORT**

Calibrated to National Standards LN.M.S.# MS-214-8. Dead Weight S/N 24453

CUSTOMER:	Rental
TYPE	Cryste 1
UNIT NUMBER	DG-21
MODEL#	YPZ
GAUGE RANGE	0 <u>5000</u> (PSI) (PA

Gali	GE	
	After Calibration	
Gauge	Den.	Gauge
	0	6
	000	iovo
	2.000	2000
		3000
· /·	12 4000	4000
		5000
		7,500
	- 0	06
	<del></del>	77
<del></del>	<del> </del>	<del></del>
<u> </u>		
		Deg     Deg

Remarks:

Meter Technician

CSFERIORE Franciscope Colleges (Copplete)

SECTION #2

21/2 0

Aug. 17-12

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## Appendix 3

# Supporting Documentation for NPS 6 and NPS 10 Producer Tap Cap Pre-test



## FOUT ST. JOHN FIELD SERVICES

## PRESSURE YEST REPORT

DATE: JULY 26, 2012	TEST No. : FS	1-12-016	LOCATION: FST Shop
Minimum Test Pressure		Maximum Test Pressure Selected I	
LOG	OF PRESSURE	S and TEMPER/	atures
TIME CHART DEADWEIGHT PRESSURE (PSIG) (PSIG)	PIPE AMBIEN TEMP. TEMP. OF OF	TEMP.	COMMENTS
0:30 1552 1567 0:45 1558 1568 1:00 1568 1578	76° 72° 74° 72° 72° 72°	(C)"	Flances 26" Caps
1.10 1.167 1.585	736 736		<u>25.4 10156.565</u>
		797)	inkpatrick Page of

Tes# 153-12016

10:15am

11:15000

JUYZZIA

Ichalbhicz.

BJ. Shop Jos # 1015 G565 1018 AG"CCPS for Nig

## Appendix 4

Supporting Documentation for Hydrostatic Testing of Section 1





#### HYDROSTATIC PRESSURE TEST CHECKLIST

	•	II DAGO	INITO LEGISORE	ILGI OHLOM	1243 4		
DATE	August 30, 2012	_		FROM	Station 25+5	50	
TEST LOCATION	Road #7 Mid Point	<del>_</del>		TO	Station 0+05	0	
SECTION a	1	_		LENGTH	25500 m		
VOLUME	3132	m³					
TEST PRESSURE	8966	Kpa	1300	MUMUKAM izo			
	8621	Kpa	1250	psi MINIMUM			
			TEST SAFETY CHE	CKLIST			
No.			Description			ąc	Fareman
1	Pipe Material: Schedule ar	d Grade are sui	table for the specification?				
2	Flanges: Rating, schedule :	and material spe	ecification are correct.				1
3	Fittings (Tees, bends, reduc	ers, couplings)	Correct Schedule and Materia	specification			
4	Valves: Identification, Mar		<del></del>				
	Valves: Installed correctly, adequate.	flow direction,	accesses, valve free from obstr	uctions, clearance for rem	noval		/
6	Lubrication fittings, drains,						
7	Bolts, Studs, Nuts Length exposure beyond but at lea		rrect: Torque satisfactory? \$tu	ds at least flush with hear	ds:/{min.		
8	Gaskets are correct materia	ıl, size, thicknes	s?			_	1
9	All deficiencies located on l	unchlist?					ļ
10	Test Procedure reviewed o	site by testing	crew and only designated crev	y on working site?	<u> </u>		1
	All connections, bolt up, an	d instrumentati	on were pre-checked and conf	imed acceptable for high	pressure testing	<u> </u>	
NOTES	Pressure lines received an i	nitial burst test	rated at 1.5 times the desired t	est pressure.			
LL	DE CORB-	/			Tim	BURE	>
		(Please Print)			LIENT REPRESENTA	TIVE (Please I	Print)





#### HYDROSTATIC PRESSURE TEST CHECKLIST

DATE	August 30, 2012			FROM	Station 25+5	50	
TEST LOCATION	Nig Creek Station	_		то	Station 0+05	<u></u>	
SECTION #	1	. <del>-</del>		LENGTH	25500 m		
VOLUME	3132	m³					
TEST PRESSURE	8966	Кра	1300	psi MAXIMUM			
	8621	<u>—</u> Кра	1250	psi MINIMUM			
			TEST SAFETY CH	ECKLIST			- 1
No.			Description	<del></del> .		Q¢	Foreman
1	Pipe Material: Schedule a	ind Grade are sui	itable for the specification?				
2	Fianges: Rating, schedule	and material spe	eclfication are correct.				·
3	Fittings (Tees, bends, redu	.cers. couplings)	Correct Schedule and Materi	al specification.			
4	Valves: Identification, Ma						
	Valves: Installed correctly adequate.	, flow direction,	accesses, valve free from obst	ructions, clearance for ren	noval		/
. 6	Lubrication fittings, drains		<del></del>	¬			,
	Bolts, Studs, Nuts: Length exposure beyond nut at le		rrect: Torque satisfactory? St	uds at least flush with hea —	ds? (min.		
	Gaskets are correct mater	iał, size, thickn <u>es</u>	s?				
9	All deficiencies located on	Punchtist?					
10	Test Procedure reviewed o	on site by testing	crew and only designated cre	w on working site?			
ſ	All connections, boilt up, a	nd instrumentati	ion were pre-checked and con	firmed acceptable for high	pressure testing.		
NOTES	Pressure lines received an	initial burst test	rated at 1.5 times the desired	test pressure.			. <del></del> .
				<del></del>			
	11 DE GRE				4	77	
<i>Q</i>	MACRO QC REPRESENTATIVE	(Please Print)	<del></del> _		LIENT REPRESENTA	TIVE (Please P	rint)
1	1200	1			1: 5	2.1	
<del>- //</del>	Names are	<u>- 9</u>	<del></del>	<del></del>	1777	syrcs.	···



# NIG CREEK 16" RE-TEST PIPELINE PROJECT



#### HYDROSTATIC PRESSURE TEST RECORD

		3252	6	tt	1281	14:00
		3252	6	15	1281	13:45
		3252	6	15	1581	13:30
		2252	6	75	1281	73:30
		3252	. 6	77	1281	SI:EI
		3252	6	13	1281	13:00
	Begin Four Hour Leak Test	3252	6	71	1281	17:40
	Shut In for Leak Test	3252	6	tt	1284	3E:EI
M for Leak Test	End Strength Test, and Begin to Bleed C	3252	6	II	1404	15:32
	Jest Atgnent2 nige8	3252	6	II	1404	15:30
		3520	6	OI	TOEL	12:12
		3249	6	10	1208	12:00
		3247	6	Ož	1159	20:11
		3545	6	10	1013	11:30
		3244	6	OI	916	SI:II
		3242	6	ot	618	11:00
		3240	6	ot	732	10:45
		8EZE	6	10	<b>†19</b>	10:30
		3237	6	10	815	51:01
		3526	6	OI	355	10:00
		3234	6	OI.	587	51:6
	Start Squeeze Pumping	EEZE	6	01	364	₹5:5
		3232	6	OI		08:6
	Pre-pack On Line				764	500
	SELON	NOTOME	(°C)	TN3I8MA (2°)	(KPA) [PSI]	3MIT
			3AUTA9		DEADWEIGHT	
S to I ageq				_	Inia9 biM \# bea8	EST LOCATION
				KPA	8621	_
12.00	DEADWEIGHT S/N #'s	MUMINI	IN ISO DSZT	KbV	9968	EST PRESSURE
2E.8/1E.8	BECORDER 5/N #,?	MUMBA	1300 PSI W	£ W	3132	NOTOWE
		w 009	SSZ HLDN	-	I	NOIL133S
nm7.51 - mm£.8	WALL THICKNESS	050+0	TO Station			
16" NPS	PIPE DIAMETER	055+52	ROM Station	-	August 30, 2012	- STAG

CLIENT REPRESENTATIVE





#### HYDROSTATIC PRESSURE TEST RECORD

DATE	August 30, 2012		FROM	Station	25+550	PIPE DIAMETER	16" NPS
_	(60		то_	Station	0+050	WALL THICKNESS	6.3mm - 12.7mm
SECTION	1	_	LENGTH_	25	500 m		
VOLUME	3132	m <sup>3</sup>	1300	PSI MAXIMUM PSI MINIMUM		RECORDER 5/N #'s	R.37 /R.35
	8966		1250			DEADWEIGHT S/N #'s	DG.21
_	8621	KPA					
TEST LOCATION _	Road #7 Mid Point						Page 2 of 2
	DEADWEIGHT		MPERATURE				rage 2 ui 2
TIME	PRESSURE	AMBIENT	GR(	OUND	VOLUME	NOTES	
14.15	(KPA) (PSI)	11		9	3252		
14:15	1281	11		9	3252		
14:30				_	000000		
14:45	1281	11		9	3252		
15:00	1281	11		9	3252		
15:15	1281	11	-	9	3252		
15:30	1281	11	-	9	3252		
15:45	1280	10	_	9	3252		
16:00	1280	10		9	3252		
16:15	1280	10		9	3252		
16:30	1280	10		9	3252		
16:40	1280	10		9	3252	End Leak Test, Begin Bleed Off	
		1	_				
			_				
			+				
-			-				
			-	-			
JJ	DE CORB	/				Jim_B	IRD
MAC	CRO REPRESENTATIVE	(Please Print)				CLIENT REPRESENTATIVE/IP	lease Print)
$\cap$	0/1/					1. 1/2	2 /
Y	1/160	y			_	Jim 1	4101

puke Rend, Ferri St. John, B.C., Vita 693 Phone: (250)785-2849, Fax: (250)785-5056

CUSTOMER:

## RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

UNIT NUMBER

- R-37

RANGE STATIC 0 - 3000 psi

TEMP.

TEMPERATURE STATEC

Before Calibration		After Calibration		J	Before Calibration		After Calibration	
Thermometer	Pen	Thermometer	Pen		Dwg.	Реп	Dwg.	Pen
<u>-</u> .			ļ		0		0	
		32°	32°				600	600
	_/						1200	1200
		63°	63°			/	1800	1800
					/	[	2400	2400
/	- <u> </u>	96 °	96°				3000	3000
/_		<u> </u>		į			1500	1500
							0	0
′ [					/			

REMARKS:



10°11 Abduloni R. D. 100'1 BC, VII 623 20-755-250, Ra-250-255-665

DATE July 25/12

Shirt

## **GAUGE CALIBRATION REPORT**

Calibrated to National Standards LNLM.S.# MS-214-8. Dead Weight S/N 24453

CUSTOMER:

Rental

Crystal

UNIT NUMBER

DG-ZI

MODEL#

YPZ

GAUGE RANGE

0-5000 PSIRPA

Beiore Calibration After Calibration Date Gauge Gauge Deg. 1000 laco 2000 3000 77 4000 4000 5000 8000 7500

Remerks

Meta Tedarician

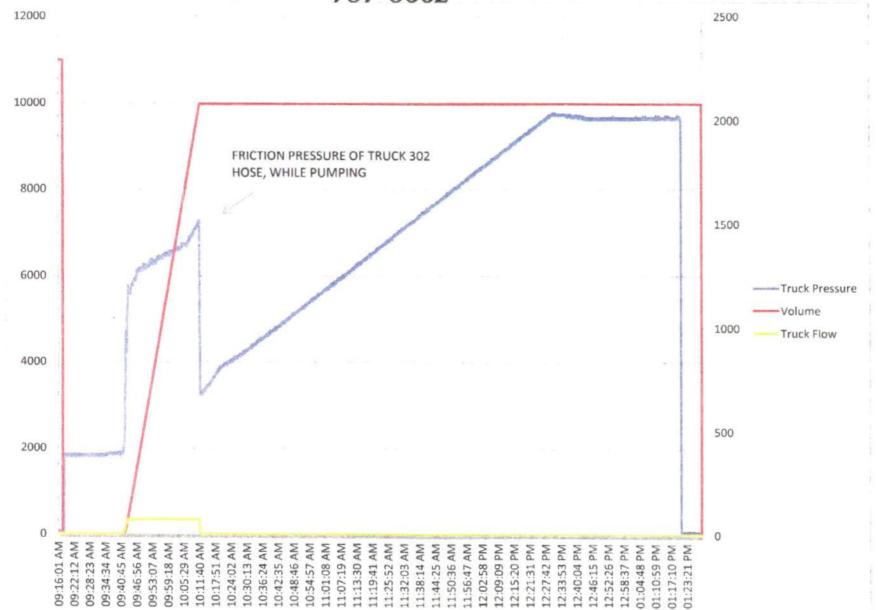
Company: MACRO INDUSTRIES Location: 16 Inch NIG CREEK

Rig #:

Date: AUG 30 2012



Unit Number: 302 AND 303 Operator: Section 1 of 2 Test Type: PIPELINE RETEST Test Number: Section 1 of 2



VISA KAI

# Appendix 5

Supporting Documentation for Hydrostatic Testing of Section 2





#### HYDROSTATIC PRESSURE TEST CHECKLIST

	•		, <b>3.2.1.4 1.3.2.1.</b> 3.2.4	-	
DATE	August 27, 2012		FROM	Station 45+520	
TEST LOCATION	Burck Creek Station	_	το	Station 25+550	_ <del>_</del>
SECTION #	2		LENGTH	19970 m	
	2439	 m³			
TEST PRESSURE	8276	Kpa Kpa	1200 psi MAXIMUM		
	7759	Кра	2125 psi MINIMUM		
<u> </u>			TEST SAFETY CHECKLIST		-
No.			Description		QC Foreman
1	Ding Material: Schoolife a	nd Grade are s	uitable for the specification?		
2	Flanges: Rating schedule		- <del>-</del>		
3			s): Correct Schedule and Material specification.		/
		_			1
		, flow direction	n, accesses, valve free from obstructions, clearance fo	r removal	4
5	adequate.				,
6	Lubrication fittings, drains Bolts, Studs, Nuts: Length	, etc. installed and material	as required. correct: Torque satisfactory? Studs at least flush with	heads? (min.	
, ,	exposure beyond out at le				
	Gaskets are correct mater	ial, size, thickn	ess?		
_ 9	All deficiencies located on	Punchlist?			
10	Test Procedure reviewed	on site by testi	ng crew and only designated crew on working site?		
	All connections, bolt up, a	nd instrument	ation were pre-checked and confirmed acceptable for	high pressure testing.	
NOTES	Pressure lines received an	initial burst te	est rated at 1.5 times the desired test pressure.		
			····		
	<del>-</del>				
1 1	D- C			1422	Bues
	MACHO OC REPRESENTATIV		<del></del> .	CLIENT REPRESENTATI	VE (Please Print)
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	11/11/2010	IN		(/ 1	174.00





#### HYDROSTATIC PRESSURE TEST CHECKLIST

DATE	August 27, 2012	_		FROM	Station 45+52	<u>'0</u>	
TEST LOCATION	Road #7 Mid Point	_		٥٢	Station 25+55	.0	
SECTION O	2	<u>-</u>		LENGTH	19970 m		
VOLUME	2439	m³					
TEST PRESSURE	<u>82</u> 76	Kpa	1200	psi MAXIMUM			
	7759	Kpa	1125	psi MINIMUM			
			TEST SAFETY CHECK	CLIST			
No.	-		Description			ąc	Foreman
1	Pipe Material: Schedule ai	nd Grade are sui	itable for the specification?				
2	Flanges Rating, schedule						*
3			Correct Schedule and Material sp	ecification.			,
				<u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>	-		
5	Valves Identification, Ma Valves: Installed correctly adequate.	, flow direction,	accesses, valve free from obstructi	ions, clearance for rem	ioval		
6	tubrication fittings, drains	, etc. înstalled a:	s required				
	Boits, Studs, Nuts: Length exposure beyond nut at le	and material co	rrect: Torque satisfactory? Studs a	at least flush with head	ts? (min.		,
8	Gaskets are correct materi	ial, size, thicknes	ss?				
9	All deficiencies located on						
10			crew and only designated crew or	n working site?			*
	Ali connections, bolt up, a	nd instrumentat	on were pre-checked and confirm	ed acceptable for high	pressure testing	,	
NOTES	,		rated at 1.5 times the desired test				
	11 DE CORB	_/			Tim	Busi	0
	MACRO QC REPRESENTATIVI	E (Please Print)	<u> </u>	c	LIENT REPRESENTA	TIVE Please	Print)
	$M \cap Z$				1.	$\mathcal{D}$	/





#### HYDROSTATIC PRESSURE TEST RECORD

DATE	August 27, 2012		FROM	45+520	PIPE DIAMETER	16" NPS
			TO	25+550	WALL THICKNESS	6.3mm - 12.7mm
SECTION_	2	-	LENGTH	19970 m		
VOLUME	2439	m³	1,200	PSI MAXIMUM	RECORDER S/N #'s	R.37 / R.35
TEST PRESSURE	8276	KPA	1,125	PSI MINIMUM	DEADWEIGHT S/N #'s	DG 21
	7759	KPA				
TEST LOCATION	Road #7 Mid Point					Base 1 of 2
T	DEADWEIGHT	TEN	MPERATURE			Page 1 of 2
TIME	PRESSURE	AMBIENT		UND VOLUME	NOTES	
	(KPA) (PSI)	(°C)	(°C	5)		
13:00	88	26	10	2491	Pre-pack On Line	
13:20	88	26	10	0 2491	Start squeeze pumping.	
13:30	101	26	10	0 2493		
13:45	201	26	10	0 2497		
14:00	434	26	10	2501		
14:15	570	27	10	2503		
14:30	665	28	10	0 2504		
14:45	767	28	10	0 2506		
15:00	872	28	10	0 2507		
15:15	974	28	10	2509		
15:30	1082	28	10	2510		
15:45	1186	27	10	2511		-
16:00	1295	27	10	2512		
16:04	1322	27	10	2513	Begin Strength Test.	
16:09	1322	27	10	2513	End Strength Test.	
16:10	1322	27	10	2513	Begin Bleed Off to Leak Test.	
16:15	1278	27	10	2513		
16:29	1172	27	10	2511	Begin Leak Test	
16:45	1172	27	10	2511		
17:00	1172	27	10	2511		
17:15	1172	26	10	2511		
17:30	1172	25	10	2511		
17.45	4577	74	10	2511		

MACRO REPRESENTATIVE (Please Print)

1 0 /

(Signature)

Jim ByRD

CLIENT REPRESENTATIVE (Please Print)

(Signature)





#### HYDROSTATIC PRESSURE TEST RECORD

DATE	August 27, 2012		FROM	45+520	PIPE DIAMETER	16" NP5
			-	25+550	WALL THICKNESS	6.3mm - 12.7mm
SECTION_	2		LENGTH	19970 n	n	
VOLUME	2439	m <sup>3</sup>	1.200	PSI MAXIMUM	RECORDER S/N #'s	R.37 / R.35
	8276			PSI MINIMUM	DEADWEIGHT S/N #'s	
	7759					
TEST LOCATION	Road #7 Mid Point					See 3 of 3
	DEADWEIGHT	TEN	PERATURE			Page 2 of 2
TIME	PRESSURE	AMBIENT	147	Principal III Control Principal	NOTES	
	(KPA) (PSI)	(YC)	(°C			
18:00	1172	24	10	0 2511		
18:15	1172	23	10	0 2511		
18:30	1172	23	10	0 2511		
18:45	1171	22	10	0 2511		
19:00	1171	21	10	0 2511		
19:15	1171	21	10	0 2511		
19:30	1171	20	10	0 2511		
19:45	1171	20	10	0 2511		
20:00	1170	19	10	0 2511		
20:15	1170	19	1	0 2511		
20:30	1170	19	1	0 2511		
20:35	1170	19	1	0 2511	End Leak Test, Begin Bleed Off.	
			_			
				3.		
			-			
			-			
			_			
						_
1	DECGRB	V			Jim J	SVED
MA	CRO REPRESENTATIVE	region recommendation of the contract of the c		-	CLIENT REPRESENTATIVE	(Please Print)
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<u> </u>	1/2 le Cali	1	<u> </u>		Jim 1	Syrol.

CONTROLS INC.

100 Audiu Rozd, Fort St. John, B.C. VIJ 899

100 (250) 785-2849, Fax: (250) 785-5056

JULIOMER: Kentel

DATE: 1/48/12

# RECORDER CALIBRATION REPORT

Dead Weight S/N 24453

TEMPERATURE STATIC

Before Calibration		After Calibration		Before Calibration		After Calibration	
Thermometer	Pen	Thermometer	Pen	Dwg.	Рев	Dwg.	Pen
				£ 0		0	0_
		32°	3a°			600	600
	1					1200	1900
		59°	59°			1800	1800
<u> </u>						2400	2400
	· · · · · · · · · · · · · · · · · · ·	93	93°			3000	3000
					_	0	٥
·							
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REMARKS:



1071 Ambrosi R. S. 100, SC, VII (23 20-75-200, Re-150-75-506

DATE July 25/12

## **GAUGE CALIBRATION REPORT**

Calibrated to National Standards LNLMLS#MS-214-8. Dead Weight S/N 24453

CUSTOMER:	Rental
TYPE	Crystal.
UNIT NUMBER	DG-21
MODEL #	YPZ
GAUGE RANGE	0- 5000 PSUKPA

GALIGE								
Belone Calibration		After Calibration						
Diam.	Gauge	Deg	Gauge					
O		0	· 6					
		- 1000	1000					
		2.000	2000					
· .		3000	3000					
	. /	37 4000	4000					
		. S000	8000					
		2500	7,500					
		9	0					
	,							
	<u> </u>							
	1	· · · · · · · · · · · · · · · · · · ·						
	<del></del>							

Remarks:

Company: MACRO INDUSTRIES

Location: NIG CREEK

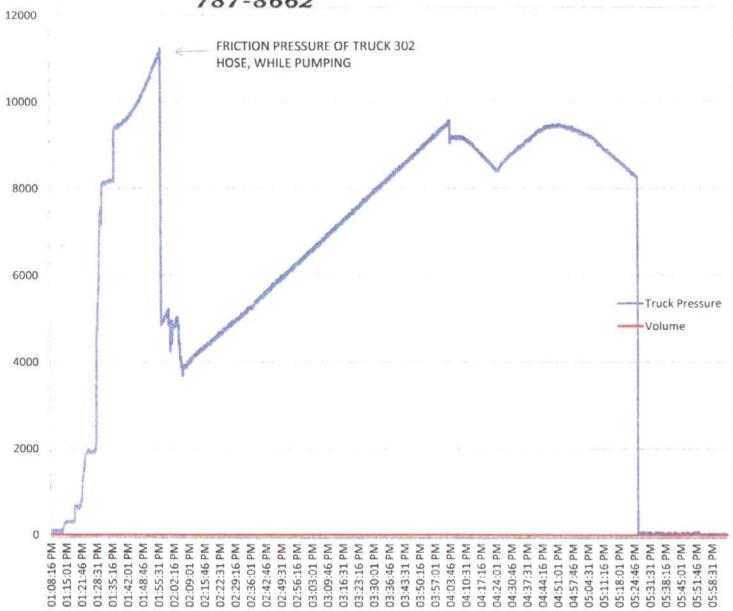
Rig #: NA

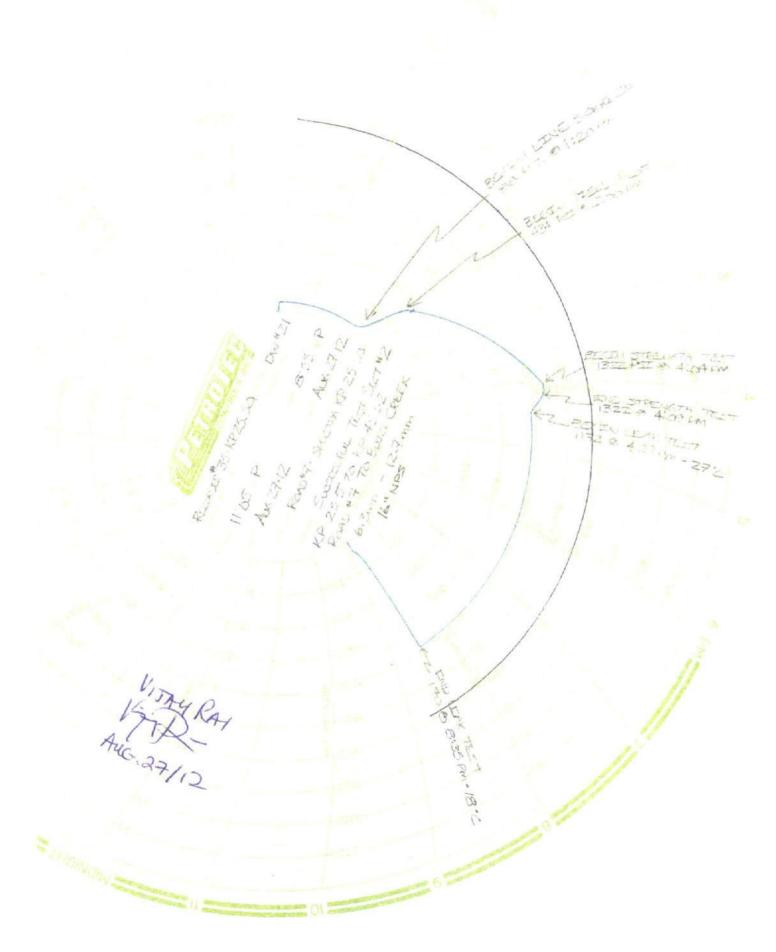
Date: AUG 27 2012

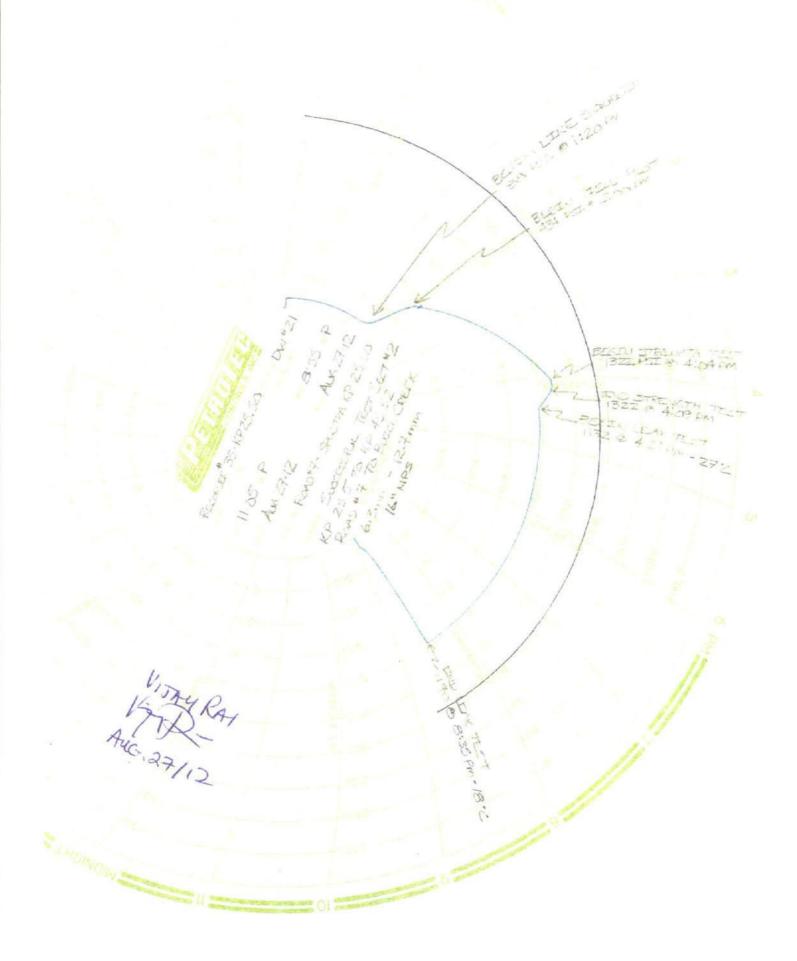


Unit Number: 302 AND 303 Operator: SECTION 2 OF 2 Test Type: 16 Inch PIPELINE RETEST

Test Number: SECTION 2 OF 2







Appendix 6

Reference Drawing

