## 졸업논문청구논문

# R- 과 S- Etodolac의 거울상 이성질체의 (1R)-(-)-Menthyl Chloroformate의 유도체화를 통한 HPLC-FLD로 분리

Separation of R- and S- Etodolac Enantiomers by High Performance Liquid Chromatography - Florence Detector after Derivatization with (1R)-(-)-Menthyl Chloroformate

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A thesis submitted to the Gyeonggi Science Highschool in partial fulfillment of the requirements for the graduation. The study was conducted in accordance with Code of Research Ethics<sup>1</sup>.

2015. 6. 19. Approved by Teacher Jeong, Najin (sig-

nature)

[Thesis Advisor]

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## 강 한 필

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# Separation of R- and S- Etodolac Enantiomers by High Performance Liquid Chromatography -Florence Detector after Derivatization with (1R)-(-)-Menthyl Chloroformate

### Hanpil Kang

#### Abstract

Etodolac, one of nonsteroidal anti-inflammatory drugs(NSAIDs) in R/S-form are shown to be have different pharmacodynamic and pharmacokinetic properties. R- contreats Leukemia, S- treats the symptoms of pain and inflammation. In this research, (1R)-(-)-Menthyl Chloroformate is used to derivate R/S- Etodolac, reacts with Carboxyl group in pyridine catalyst. High Performance Liquid Chromatography - Florence Detector (HPLC-FLD) is used to qualificate two enantiomer of Etodolac, resulting resolution over 1 in standard and serum sample.

# R- 과 S- Etodolac의 거울상 이성질체의 (1R)-(-)-Menthyl Chloroformate의 유도체화를 통한 HPLC-FLD로 분리

#### 초 록

비스테로이드성 진통제(NSAIDs)의 일종인 에토돌락(Etodolac)의 두 광학이성질체는 약역학과 약물동태학적으로 다른 성질을 가진다. R-의 형태는 백혈병을 치료에 효과가 있고, S-의 형태는 진통소염 작용을 한다. 이 연구에서는 피리딘 촉매 하에서 (1R)-(-)-멘틸 클로로포메이트를 R/S- 에토돌락의 카르복실기와 반응 시킨다. 고성능 액체 크로마토그래피 – 형광 검출기(HPLC-FLD)가 두 광학 이성질체를 분리하는데 사용되었으며 해상도 1 이상으로 정성할 수 있다.

# Contents

Ι	Introduction	
II	Experimental	
	II.1 Chemicals and Reagents	
	II.2 High-performance Liquid Chromatography - Florence Detector	4
	II.3 Ultra-performance liquid chromatography – Mass Detector	
	II.4 Protocol	
	II.5 In-vitro test	
	II.6 In-vivo test for rats	
III	Results and Discussion	
	III.1 UPLC-MS Data	4
	III.2 HPLC-FLD Data	
	III.3 Protocol Optimization	
	III.3.1 Pyridine Volume	
	III.3.2 Sonication time	
	III.4 In-vitro test	
	III.5 In-vivo test for rats	
Re	eferences	6

# List of Figures

1	Etodolac, (-)-MCF and their products	1
2	BPI chromatogram of Menthyl Chloroformate-derivatized Etodolac	
	product	4
3	Extract ion chromatogram of Menthyl Chloroformate-derivatized	
	Etodolac product, [M+H]=426.29	4
4	Mass fragment of peak at retention time 4.11 minute and 4.37 minute.	5
5	HPLC-FLD data of protocol	5
6	Pyridine Volume and Peak 1's ratio	6
7	Sonication time and Peak 1's ratio	6
8	Chromatogram of Filtrate	7
9	In vivo test result	7

Tier of Tables	List	of	Tab	les
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## I Introduction

Etodolac, one of nonsteroidal anti-inflamatory drugs (NSAIDs) is widely used for treating rheumatic and inflammatory diseases. This drug is used as a racemic mixture but the pharmacodynamic and pharmacokinetic properties of two enantimoers are different. R- contreats Leukemia[1], S- treats the symptoms of pain and inflammation. Menthyl Chloroformate was widely used as derivating secondary amine, but also reacts with carboxyl group when catalyst pyridine exists. High Performance Liquid Chromatography – Florence Detector (HPLC-FLD) and Ultra Performance Liquid Chromatography – Mass spectrometry (UPLC-MS) is powerful machine which can quantify and qualify products. In this research, we used HPLC-FLD to detect products made by derivatization of (1R)-(-)-Menthyl Chloroformate to Etodolac. To check two isomers and its structure, UPLC-MS is used.

Figure 1: Etodolac, (-)-MCF and their products.

## II Experimental

#### II.1 Chemicals and Reagents

R/S-Etodolac was purchased from Tokyo Chemical Industry (Tokyo, Japan). (1R)-(-)-Menthyl Chloroformate, Pyridine, L-Proline was purchased from Sigma-Aldrich Chemie (St. Louis, USA). Acetonitrile (ACN) and Methanol (MeOH) was purchased from Avantor Performance Materials, Inc (USA). NaCl was purchased from Merck KGaA (Darmstadt, Germany).

# II.2 High-performance Liquid Chromatography - Florence Detector

High-performance liquid chromatography (HPLC) is widely used in analytic chemistry, used to separate, identify or quantify each components in the mixture. Gemini C18 Column was used at flow rate 1.0 mL/min, temperature 25'C used with 86.5Florence Detector is used at wavelength  $\lambda \text{ex} = 235 \text{ nm}$ ;  $\lambda \text{ em} = 345 \text{ nm}$ .

Chemstation Software was used for the system control and data processing.

# II.3 Ultra-performance liquid chromatography – Mass Detector

Ultra-performance liquid chromatography – Mass Spectrometer (UPLC-MS) is widely used in analytic chemistry, used to separate, identify or quantify each components in the mixture by Mass detection. A mass spectrum is a plot of the ion signal as a function of the mass-to-charge ratio. The spectra are used to determine the elemental or isotopic signature of a sample, the masses of particles and of molecules, and to elucidate the chemical structures of molecules, such as peptides and other chemical compounds UPLC BEH C18 Column (2.1 x 50mm, 1.7um) was used at flow rate 0.3mL/min, Column temperature was 45°C. Elution conditon follows [Table 1]. MassLynx Software was used for the system control and data processing.

#### II.4 Protocol

Protocol follows. Add 50uL 50mM etodolac soluted in ACN in 50uL urine. Vortex mixture slightly. Add 900uL of ACN and vortex for 3minute. Centrifuge for 5 minute 13500 round per minute. Take 950uL of upper Layer and evaporate in 40°C in gentle nitrogen stream. Add 160ul 100mM MCF soluted in ACN and 15uL pyridine and 25uL ACN in residue. Sonicate for 10 minute. Add 160uL 100mM proline soluted in distilled water for finalize derivatization. Vortex for 3 minute

Table 1: Elution Condition of UPLC-MS.

Time(min)	Water(0.1% Formic Acid)	Methanol (0.1% Formic Acid)
0	20	80
9	10	90
11	0	100
13	0	100
15	20	80
17	20	80

and place 20 minute at room teperature. Add 28.7mg of NaCl for Liquid-Liquid Extraction and take organic layer and filter. Optimization process is done with this protocol.

#### II.5 In-vitro test

S-etodolac binds well to Albumin than R-etodolac.[4] We tried to identify of etodolac enantiomers using stereoselective binding difference of etodolac to albumin. Protocol follows. Add 100uL 50ppm Etodolac. Evaporate in 40°C in gentle nitrogen stream. Add 100uL 50ppm Albumin in pH 7.4 phosphate buffer. Albumin purification was done to separate unbound Etodolac. We used Vivaspin 500 to separate protein. Protocol follows. In Vivaspin 500 add 100uL diluted water and centrifuge in 10000g for 5 minute. Add 100uL albumin and Etodolac mixture and centrifuge in 10000g for 3 minute. Filter 50uL and add 100 uL buffer and centrifuge in 10000g for 5 minute. Repeat 4 times filtering 100uL and adding 100uL buffer and centrifuge in 100g for 5 minute. Transfer concentrate and collect filtrate.

#### II.6 In-vivo test for rats

C57BL/6 mouse (male; 7 w) serum is used for Chrial determination of etodolac. Weight of mouse was 20g. Concentration of S-(+)-etodolac is lower than R-(-)-etodolac when injected 20mg/kg from 0 through 70 hour.[2] Protocol follows. Add 10mg etodolac to 50uL ethanol and vortex for 20s. Add 300uL Tween 80 and vortex for 1 minute and sonicate for 1 minute. After centrifuging 3 seconds, add saline to 10mL. Inject etodolac to mouse. 200uL was injected to C57 mouse when the weight was 20g.

## III Results and Discussion

#### III.1 UPLC-MS Data

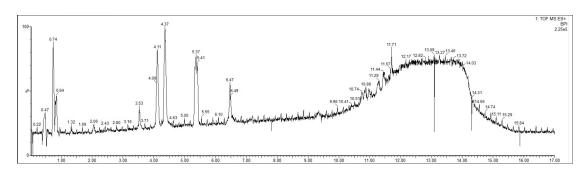


Figure 2: BPI chromatogram of Menthyl Chloroformate-derivatized Etodolac product

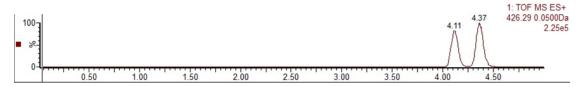


Figure 3: Extract ion chromatogram of Menthyl Chloroformate-derivatized Etodolac product, [M+H]=426.29

In [Figure 4], mass fragment of peak at 4.11 and 4.37 equals. It means they are not geometric isomer. But they appears at different peak. Mass at 172.1 and 287.15 shows that they have structure of etodolac.[3] So we can conclude that they are derivated etodolac.

#### III.2 HPLC-FLD Data

In [Figure 5], two peak appears at 13.115, 14.196 minute. Two are enantiomer of etodolac derivatized by Menthyl Chlroforomate. We will call first peak and second peak as peak 1, peak 2. resolution was 1.03.

## III.3 Protocol Optimization

Protocol was optimizated in pyridine volume and sonication time. Peak 2 reacts faster than peak 1. Therefore, we used ratio of peak 1 to verify reaction is almost completed.

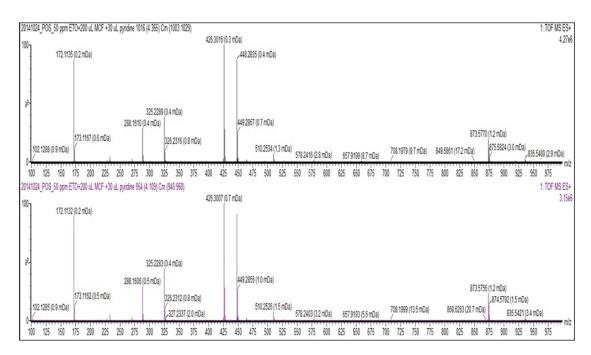


Figure 4: Mass fragment of peak at retention time 4.11 minute and 4.37 minute.

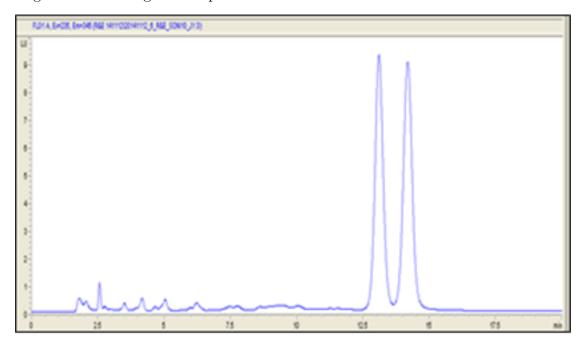


Figure 5: HPLC-FLD data of protocol

#### III.3.1 Pyridine Volume

In [Figure 6], 5uL and 25uL of pyridine volume was significant by t-test. Optimized value was median of not significant pyridine volume, 15uL.

# Pyridine Volume and Peak 1's ratio

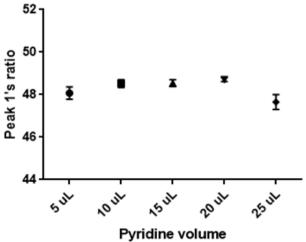


Figure 6: Pyridine Volume and Peak 1's ratio

## III.3.2 Sonication time

#### Sonication time and Peak 1's ratio

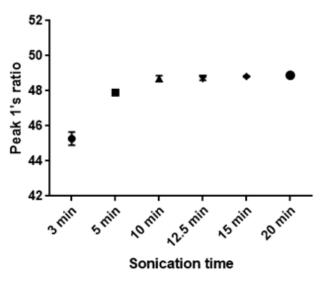


Figure 7: Sonication time and Peak 1's ratio

In [Figure 7], 3min and 5min was significant by t-test. Optimized value was first not significant time, 10min.

### III.4 In-vitro test

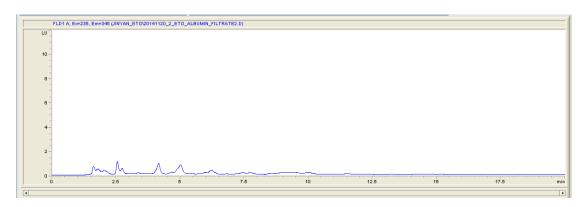


Figure 8: Chromatogram of Filtrate

In vitro test failed. Both Etodolac enantiomers were well binded with protein in short time.

#### III.5 In-vivo test for rats

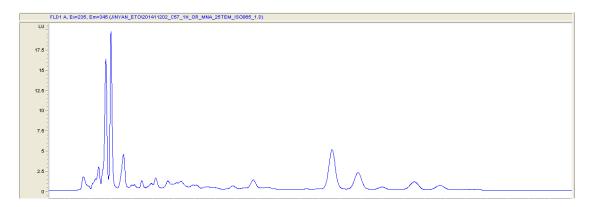


Figure 9: In vivo test result

In [Figure 9], 1 hour after injection, peak area of Peak 1 is 0.4676 while peak area of Peak 2 is 0.0694. S-etodolac binds faster and Peak 2 has less peak area, which means, Peak 2 is S-etodolac and Peak 1 is R-etodolac.

## References

- [1] Brocks, D. R., Jamali, F., J. Pharm. Sci. 1991, 80, 1058–1061.
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- [3] Clin Pharmacokinet. Joseph P. Boni, Joan M. Korth-Bradely, Lyette S. Richards, Soong T Chiang, David R. Hicks, Leslie Z. Benet. 2000 Dec, 39(6) 459-469
- $[4]\,$  Chang-Chuan Guo et al. / Journal of Pharmaceutical Analysis 2011;1(3):184-190