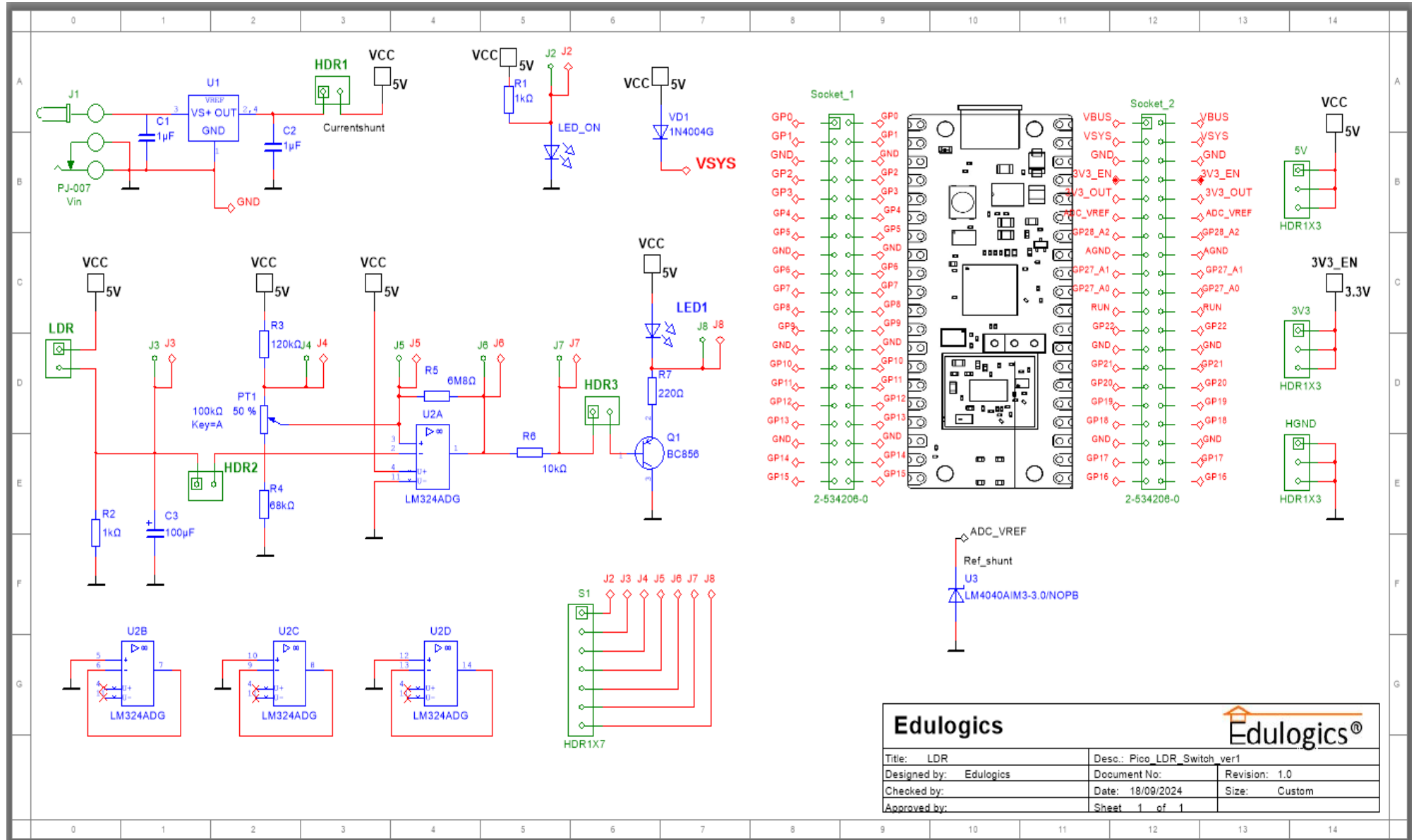
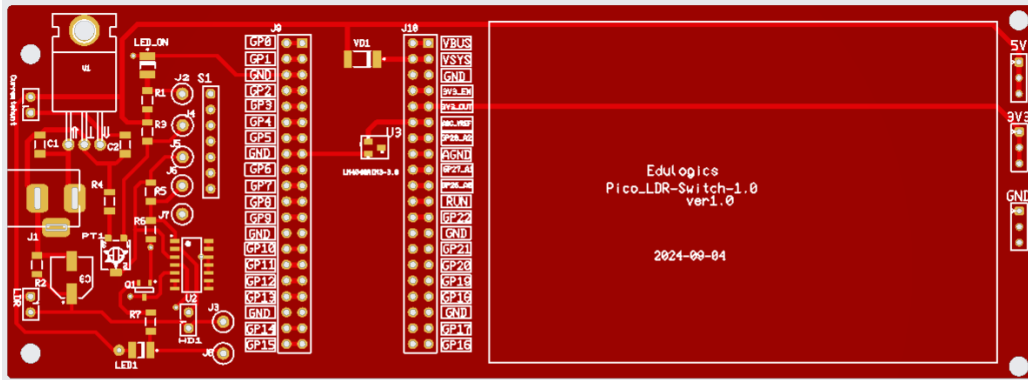


Schematic

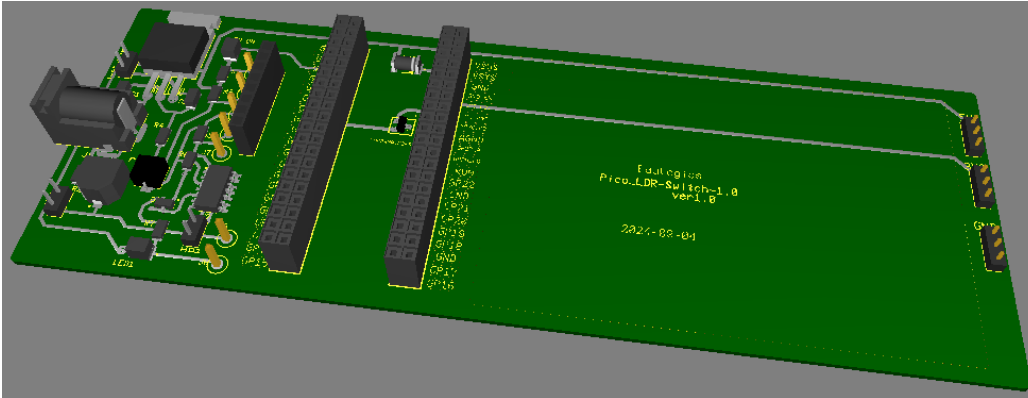


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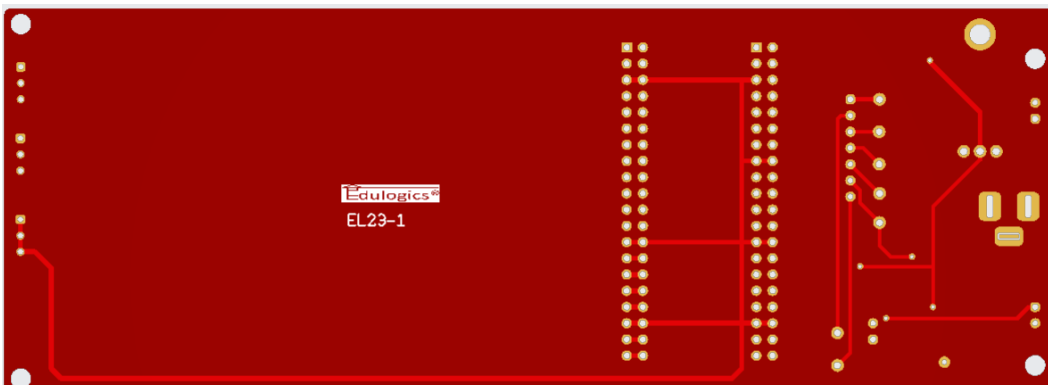
Lay out



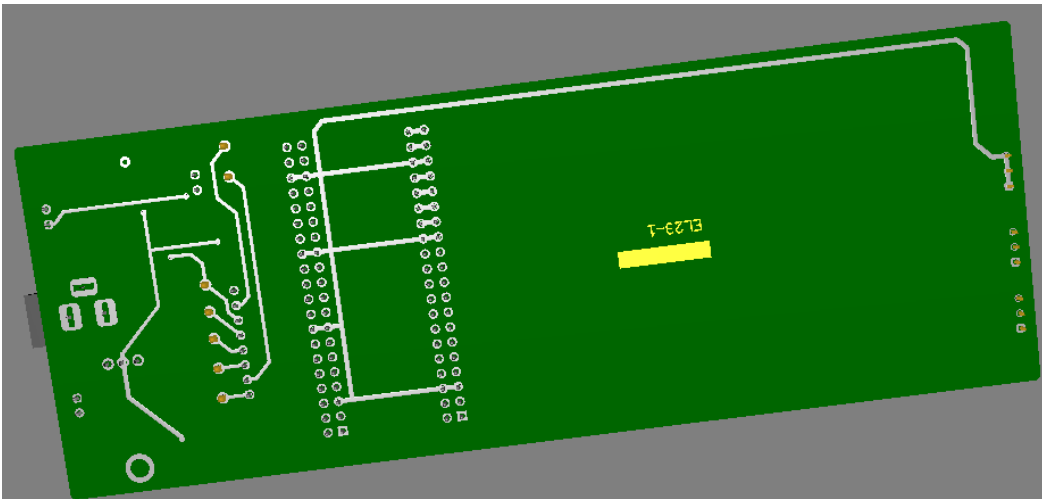
TOP Side



Note:
Solder the LDR
directly into the pcb
or to the header



Bottom Side

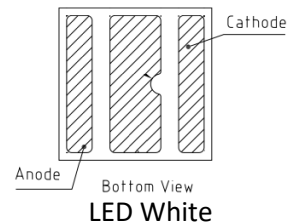
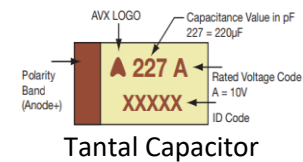
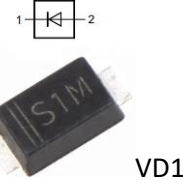
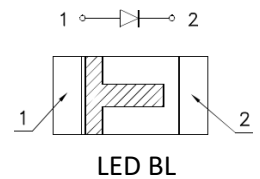
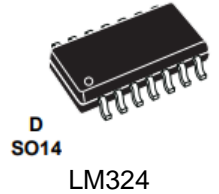
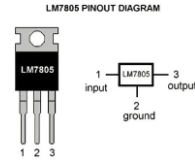


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Bill of Material

Design Name : Pico LDR switch - Bill of materials

Quantity	Description	RefDes
1	POWER, PJ-007	J1
1	LED_red	LED1
2	RESISTOR, 1kOhm	R1, R2
1	RESISTOR, 68kOhm	R4
1	RESISTOR, 220Ohm	R7
2	CAPACITOR, 1uF	C1, C2
1	CAPACITOR, 10uF	C3
1	LED_blue	LED_ON
1	RESISTOR, 120kOhm	R3
1	VOLTAGE_REG, NCP1117STAT3	U1
1	POTENTIOMETER, 100kOhm	PT1
4	HEADERS_TEST, HDR1X2	HDR1, HDR2, HDR3, LDR
1	DIODE, 1N4004G	VD1
1	RESISTOR, 6M80hm	R5
1	RESISTOR, 10kOhm	R6
1	OPAMP, LM324ADG	U2
1	VOLTAGE_REF, LM4040AIM3-3.0/NOPB	U3
1	BJT_PNP, BC856	Q1
3	HDR1X3	3V3, 5V, HGND
2	2-534206-0	Socket_1, Socket_2
1	HDR1X7	S1
7	TEST_PT_THT	J2, J3, J4, J5, J6, J7, J8

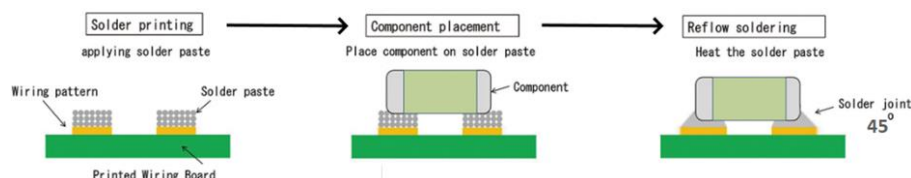


WORKING ORDER:

1. Solder Pasta Placing
2. SMD Placing
3. SMD Soldering (Oven)
4. THD soldering
5. Testing main power circuit
6. Testing sub power circuits

Mounting Process:

Surface Mounting Process



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Fig. 4 Surface mounting process

Using Pick and Place Machine

1. Pick a component with a vacuum nozzle

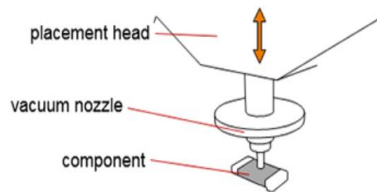


Fig. 5 Pick a component

2. Rotating the component to proper orientation

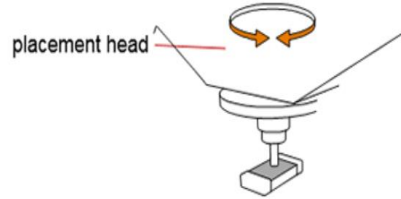


Fig. 6 Rotate component

3. Positioning the component, to its location on the circuit board, placing the component into the solder paste

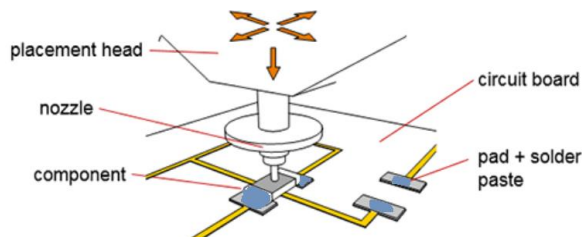


Fig. 7 Positioning and placing the component

Through-Hole Soldering:

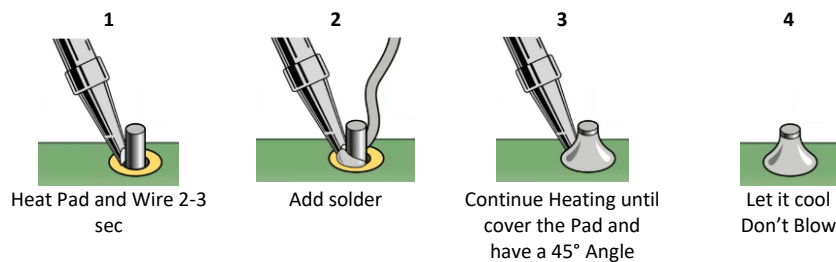
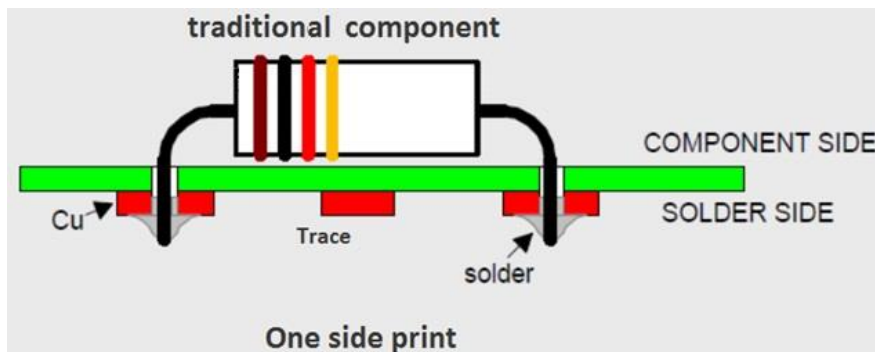


Fig. 7 Soldering THD



Fig. 8 Perfect Soldering