combination of springs and elastomer stack damper to your Brake unit elastomers Insert the piston Remove the 2 hex bolts on Twist the damper Damper shaft into the hole the sides, push the pedal into the large 3 combination are recommended: arm backwards and slide the and tighten with threaded hole blue bumpstop downwards the grub screw Option 1: 2.5mm spring + 2 3D printed elastomers spacer Option 2: 3mm spring + 2 elastomers M5x4 plasticheaded grub screw Option 3: 2.5mm spring + 3mm spring + 1 elastomer M5x6 flatheaded grub screw **Step 9: Adjust the height** Step 8: Re-install the Step 7: Re-install the Step 6: Tighten the damper Step 5: Adjust the damper of the pedal face elastomer stack bumpstop. and remove the spacer Step 6.1: Fix the damper in place by Step 5.2: Tighten the whole damper screwing in the plastic- headed grub screw until it touches the spacer Reinstall the stack and adjust (a) the preload to your liking. 0 Step 6.2: Remove Step 5.1: Insert the 3D

Step 2: Choose a suitable

Parts needed to install the

Step 1: Remove the

**Step 3: Remove the bumpstop** 

the spacer.

Step 4: Install the damper

printed spacer.