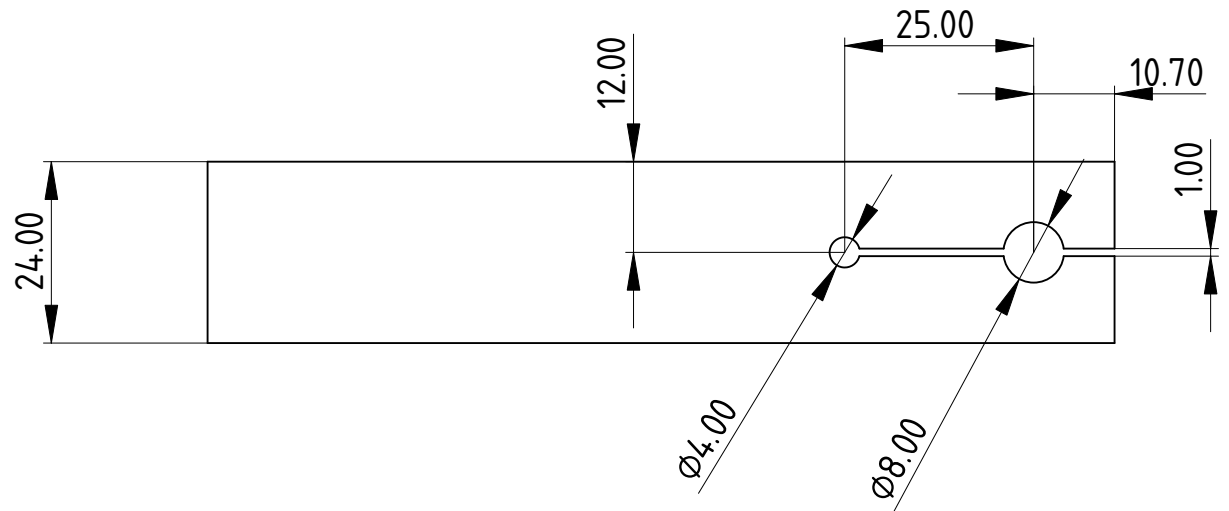


Use 3.3mm drill all through,
tap for M4 half way
and then drill the bottom 12mm out
to 4mm



Date
2022/08/24

Author
HobbyMachinist

Note
Based on design in <http://www.homemetalshopclub.org/news/14/newsletter1401.pdf#page=4>