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### **Appendix A: Communication Function Explanation A-1**

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DVP-ES2/EX2/SS2/SA2/SX2 Operation Manual - Programming 2-2 2.1 ES2/EX2 Memory Map Specifications Control Method Stored program, cyclic scan system

### **2.1 ES2/EX2 Memory Map - infoPLC**

To meet users' needs for DVP-PLC programming examples, we provide examples of basic instructions including sequential/position control, timed counting and input/output control in DVP-PLC Application Examples. In addition, in this manual we also provides examples of advanced instructions including elementary arithmetic operations, data

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PLC operations, you have to convert them into digital values first. ... using FROM/TO instructions or D9900~D9999 in the program. You can select voltage input or current input by the wiring. Range for voltage input:  $\pm 10V$  ( $\pm 32,000$ ). ... 1-2 DVP-ES2 Module Manual: 1 Analog Input Module DVP04AD-E2 1.5 Specifications DVP04AD-E2 :

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