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Entering Machine and Process Parameter Values. Plastic injection molding machine and process parameters have to be specified before the press can be used to produce parts. Many of the parameters are related to the machine itself, e.g., die height which is explained below.

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injection molding machines of different sizes require different injection pressures. The injection pressure needs to be maintained during injection, combined with optimum axial speed and injection and screw advance speed. The injection speed and injection pressure yield a theoretical injection capacity that forms

#### Friedrich Johannaber Injection Molding Machines

1. Injection molding machine As for the injection molding machine, several types such as plunger type, plunger preplasticating type, screw preplasticating type and in-line screw type, etc. have been developed so far, but presently the in-line screw type injection molding machine as shown in Figure  $1\Box 1-1$  has become the main type.

## **CONTENTS 1. Injection Molding Machine - MEP**

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