

Bai 4 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

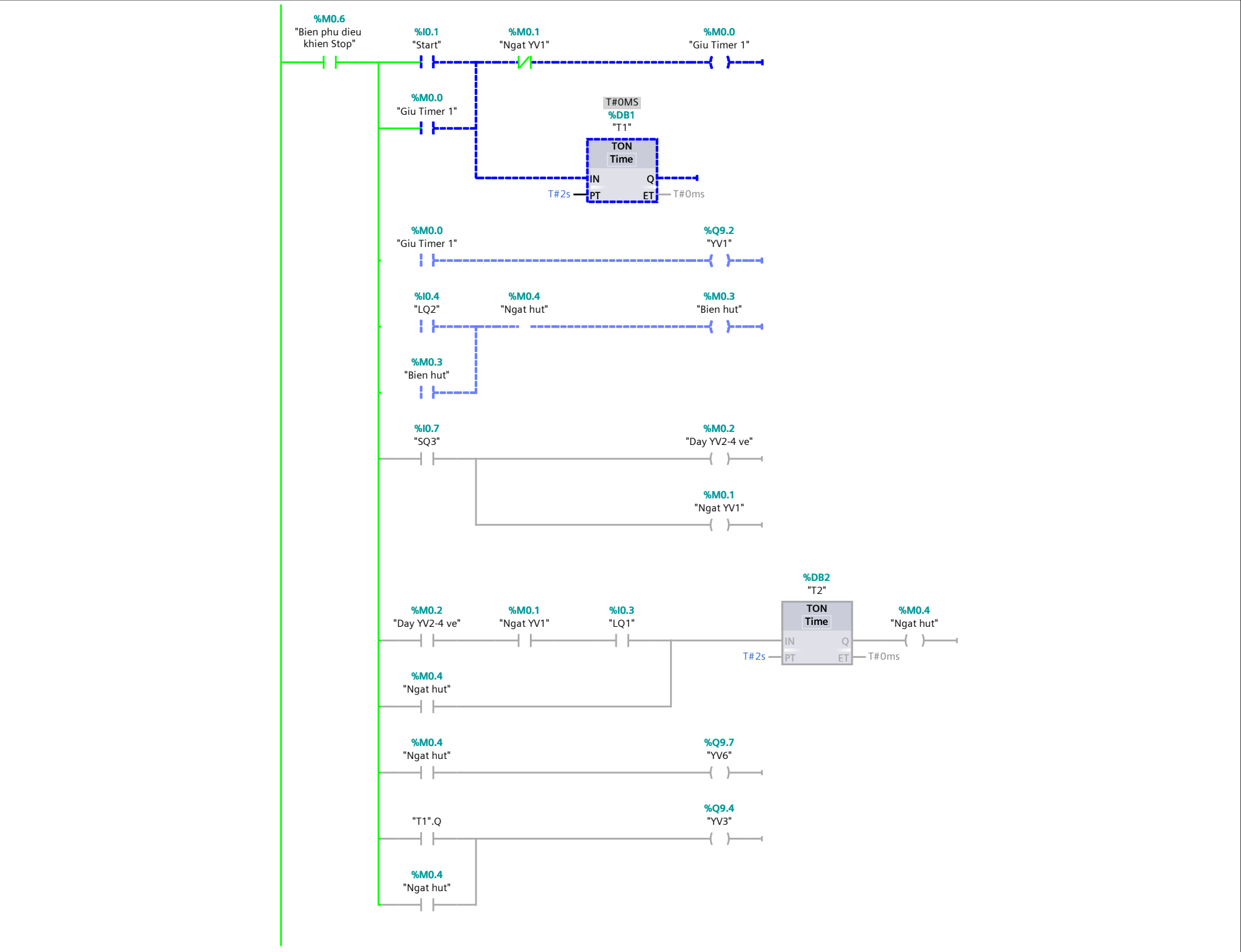
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:



Network 2:



Network 3:

Totally Integrated Automation Portal		
<div><div></div><div><div><div><div><div>%M0.2</div><div>"Day YV2-4 ve"</div></div><div><div>%I0.2</div><div>"Stop"</div></div><div><div>%M0.3</div><div>"Bien hut"</div></div></div><div><div><div><div>%Q9.3</div><div>"YV2"</div></div><div><div>%Q9.5</div><div>"YV4"</div></div><div><div>%Q9.6</div><div>"YV5"</div></div></div></div></div></div></div>		