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Cach1 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties								
General								
Name	Main	Number	1	Туре	ОВ	Language	LAD	
Numbering	Automatic							
Information								
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family		
Version	0.1	User-defined ID						

Main								
Name	Data type	Default value	Comment					
▼ Input								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
Тетр								
Constant								

Network 1:

```
%M0.6

%I0.1

"Stop"

| | | ( ) | ( )
```

Network 2:

```
%M0.6
"Bien phu dieu
khien Stop"
                                              %M0.1
"Ngat YV1"
                           %10.0
                                                                                            %M0.0
                          "Start"
                                                                                         "Giu Timer 1"
                                                                      %DB1
"T1"
                         %M0.0
                      "Giu Timer 1"
                                                                      TON
Time
                           + +
                                                                               Q-
                                                                  · IN
                                                                             ET — T#0ms
                                                         T#2s — PT
                      %M0.0
"Giu Timer 1"
                                                                                            %Q9.1
"YV1"
                          %10.3
"LQ2"
                                              %M0.4
"Ngat hut"
                                                                                          %M0.3
"Bien hut"
                                                                                             %M0.3
                        "Bien hut"
                          %I0.6
"SQ3"
                                                                                            %M0.2
                                                                                        "Day YV2-4 ve"
                                                                                            %M0.1
                                                                                          "Ngat YV1"
                                                                                             \leftarrow
                                                                                                                   %DB2
"T2"
                                                                      %l0.2
"LQ1"
                                                                                                                    TON
                          %M0.2
                                                                                                                                        %M0.4
                      "Day YV2-4 ve"
                                              "Ngat YV1"
                                                                                                                   Time
                                                                                                                                       "Ngat hut"
                                                                                                              - IN
                                                                                                                          ET — T#0ms
                                                                                                     T#2s — PT
                        "Ngat hut"
                                                                                            %Q9.6
"YV6"
                         %M0.4
                        "Ngat hut"
                                                                                            %Q9.3
"YV3"
                         "T1".Q
                           \dashv \vdash
                        %M0.4
"Ngat hut"
                          \dashv \vdash
```

Network 3:

