Totally Integrated
Automation Portal

Tram1_full / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main_1 [OB123]

Main_1 Properties									
General									
Name	Main_1	Number	123	Туре	ОВ	Language	LAD		
Numbering	Automatic								
Information									
Title	"Main Program Sweep (Cy-cle)"	Author		Comment		Family			
Version	0.1	User-defined ID							

Main_1								
Name	Data type	Default value	Comment					
▼ Input								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
Temp								
Constant								

Network 1:

```
%M0.0
"Tag_8"
—( )—
                              %I0.2
"STOP"
                                                           %M0.2
"Tag_7"
                                <del>1</del>/|-
  \dashv \vdash
%M0.0
"Tag_8"
                                                                                                                      %Q9.7
"RED"
                                                                                                                     %Q9.6
"GREEN"
                                                                                                                        \leftarrow
%M0.0
"Tag_8"
                               %I0.5
"SQ1"
                                                           %I0.2
"STOP"
                                                                                        %M0.2
"Tag_7"
                                                                                                                      %M0.1
"Tag_6"
  +
                                                                                            <del>1</del>/}
                                                                                                                        ⊣ ⊢
<mark>%M0.1</mark>
"Tag_6"
                                                                                                                      %Q9.2
"Motor"
%M0.1
"Tag_6"
                                                            %I0.7 "SQ3"
                                                                                                                      %Q9.3
"CLY1"
                               %I0.6
"SQ2"
  \dashv \vdash
                              %Q9.3
"CLY1"
                                                                                         %DB2
"C1"
                                                                                                                                                                                  %DB3
"T2"
                                                                                          CTU
Int
                                                                                                                                                                                 TON
Time
                                                                                                                                                                                                             %M0.2
"Tag_7"
                                                                                                   Q ____0
                                                                                                                                                               T#2S — PT ET — T#0ms
%l0.2
"STOP"
                                                                            3 — PV
```

Network 2:

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