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Bai 7 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties									
General									
Name	Main	Number	1	Туре	ОВ	Language	LAD		
Numbering	Automatic								
Information									
Title	"Main Program Sweep (Cy-cle)"	Author		Comment		Family			
Version	0.1	User-defined ID							

Main								
Name	Data type	Default value	Comment					
▼ Input								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
Temp								
Constant								

Network 1:

```
%I0.0 %I0.1 %M0.0 "Tag_6"

%M0.0 "Tag_6"
```

Network 2:

Network 3:

```
%DB1
"T1"
                                                                                        TON
Time
<mark>%M0.0</mark>
"Tag_6"
                     %M0.2
"Tag_13"
                                                                  %M0.6
"Tag_7"
                                                                                                                                     %I0.3 "SQ1"
                                                                                                                                                          %M0.7
                                             "T3".Q
                                                                                                                                                          "Tag_14"
                                                                           T#2S — PT
                                                                                                ET — T#0ms
                                                                                                                                                           %DB6
"T6"
                     %M0.7 "Tag_14"
                                                                                        %M0.3 "Tag_16"
                                                                                                                                                           TOF
                                                                                                                                     %I0.3 "SQ1"
                                                                                                                                                                                %M1.2
"Tag_9"
                                                                                                                                                          Time
                                                                                                                                     T#500MS PT
                                                                                                                                                                   Q-
                                                                                                                                                                  ET — T#0ms
                                                                   %DB2
"T2"
                                                                    TON
                                                                                        %M0.4 "Tag_17"
                                                     T#2S — PT
                                                                          ET — T#0ms
```

Network 4:

