umbering	Main Automatic	Number	1		Туре	ОВ	Language	LAD
nformation itle	"Main Program Sweep (cle)"				Comment		Family	
ersion lain	0.1	User-defined						
Input		Data typ	e	Default value		Comment		
Initial_Ca Remaner Temp		Bool Bool				Initial call of this OB =True, if remanent da	ta are available	
Constant								
letwork 1:								
			<b>%l1.1</b> "Start"	<b>%l1.2</b> "Stop"		<b>%M0.0</b> "Tag_6"		
			%M0.0	<del>                                     </del>		( )		
		-	"Tag_6"					
1_4,								
letwork 2:								
			<b>%M0.0</b> "Tag_6"			<b>%M0.5</b> "Tag_4"		
			<b>—</b>		%DB1 "T1"	( )		
				IN	TON Time			
				T#30s — PT				
letwork 3:		<u>'</u>						
			<b>%M0.5</b> "Tag_4"	"T1".Q		<b>%Q0.6</b> "Quay_thuan"		
						. ,		
letwork 4:								
		1		%DB2				
			"T1".Q	%DB2 "T2" TON Time		<b>%Q0.7</b> "Quay_nguoc"		
			T#5	IN Q FT ET T#0m	s	( }		
1-A								
letwork 5:								