Script Command Examples

Commands that have no arguments are not listed.

Part 1 – Module Motion

conveyor_pulse_decode(type, A, B)

Example command:

conveyor_pulse_decode(1, 2, 3)

Parameters in example

type = 1 - is quadrature encoder, input A and B must be square waves with 90 degree offset. Direction of the conveyor can be determined.

A = 2 – Encoder output A is connected to digital input 2

B = 3 – Encoder output B is connected to digital input 3

force_mode(task frame, selection vector, wrench, type, limits)

Example command:

force_mode(p[0.1,0,0,0,0.785],[1,0,0,0,0,0],[20,0,40,0,0,0],2,[.2,.1,.1,.785,.785,1.57])

Parameters in example

Task frame = p[0.1,0,0,0,0.785] – This frame is offset from the base frame 100 mm in the x direction and rotated 45 degrees in the rz direction

Selection Vector = [1,0,0,0,0,0] – The robot is compliant in the x direction of the Task frame above.

Wrench = [20,0,40,0,0,0] – The robot apples 20N in the x direction. It also accounts for a 40N external force in the z direction.

Type = 2 -The force frame is not transformed.

Limits = [.1,.1,.1,.785,.785,1.57] – max x velocity is 100 mm/s, max y deviation is 100 mm, max z deviation is 100 mm, max rx deviation is 45 deg, max ry deviation is 45 deg, max rz deviation is 90 deg.

movec(pose_via, pose_to, a=1.2, v=0.25, r=0)

Example command

movec(p[x,y,z,0,0,0], pose to, a=1.2, v=0.25, r=0.05)

Parameters in example

Note: first position on circle is previous waypoint.

pose_via = p[x,y,z,0,0,0] – second position on circle.

Note rotations are not used so they can be left as zeros.

Note: This position can also be represented as joint angles [j0,j1,j2,j3,j4,j5] then forward kinematics is used to calculate the corresponding pose

 $pose_to = p[x,y,z,rx,ry,rz] - third position on circle.$

Note: This position can also be represented as joint angles [j0,j1,j2,j3,j4,j5] then forward kinematics is used to calculate the corresponding pose

a = 1.2 - acceleration is 1.2 m/s/s

v = 0.25 - velocity is 250 mm/s

r = 0 – blend radius (at pose_to) is 50 mm.

movej(q, a=1.4, v=1.05, t=0, r=0)

Example command

movej([0,1.57,-1.57,3.14,-1.57,1.57], a=1.4, v=1.05, t=0, r=0)

Parameters in example

q = [0,1.57,-1.57,3.14,0,1.57] – base is at 0 deg rotation, shoulder is at 90 deg rotation, elbow is at -90 deg rotation, wrist 1 is at 180 deg rotation, wrist 2 is at -90 deg rotation, wrist 3 is at 90 deg rotation. Note: joint positions (q can also be specified as a pose, then inverse kinematics is used to calculate the corresponding joint positions)

a = 1.4 - acceleration is 1.4 rad/s/s

v = 1.05 - velocity is 1.05 rad/s

t = 0 – the time (seconds) to make move is not specified. If it were specified the command would ignore the a and v values.

r = 0 – the blend radius is zero meters.

```
movel(pose, a=1.2, v=0.25, t=0, r=0)
```

Example Command

movel(pose, a=1.2, v=0.25, t=0, r=0)

Example Parameters

pose = p[0.2,0.3,0.5,0,0,3.14] – position in base frame of x = 200 mm, y = 300 mm, z = 500 mm, rx = 0, ry = 0, rz = 180 deg.

 $a = 1.2 - acceleration of 1.2 m/s^2$

v = 0.25 - velocity of 250 mm/s

t = 0 – the time (seconds) to make the move is not specified. If it were specified the command would ignore the a and v values.

r = 0 – the blend radius is zero meters.

movep(pose, a=1.2, v=0.25, t=0, r=0)

Example Command

movel(pose, a=1.2, v=0.25, t=0, r=0)

Example Parameters

pose = p[0.2,0.3,0.5,0,0,3.14] – position in base frame of x = 200 mm, y = 300 mm, z = 500 mm, rx = 0, ry = 0, rz = 180 deg.

 $a = 1.2 - acceleration of 1.2 m/s^2$

v = 0.25 - velocity of 250 mm/s

r = 0 – the blend radius is zero meters.

position_deviation_warning(enabled, threshold)

Example Command

Position_deviation_warning(True, 0.8)

Example Parameters

Enabled = True - Logging of warning is turned on

Threshhold = 0.8 - 80% of deviation that causes a protective stop causes a warning to be logged in the log history file.

reset_revolution_counter(qNear=[0.0, 0.0, 0.0, 0.0, 0.0, 0.0])

Example Command

reset revolution counter(qNear=[0.0, 0.0, 0.0, 0.0, 0.0, 0.0])

Example Parameters

qNear = [0.0, 0.0, 0.0, 0.0, 0.0, 0.0] – Optional parameter, resets the revolution counter of wrist 3 to zero on UR3 robots to the nearest zero location to joint rotations represented by qNear.

servoc(pose, a=1.2, v=0.25, r=0)

Example Command

Servoc(p[0.2,0.3,0.5,0,0,3.14],a=1.2,v=0.25,r=0)

pose = p[0.2,0.3,0.5,0,0,3.14] – position in base frame of x = 200 mm, y = 300 mm, z = 500 mm, rx = 0, ry = 0, rz = 180 deg.

 $a = 1.2 - acceleration of 1.2 m/s^2$

v = 0.25 - velocity of 250 mm/s

r = 0 – the blend radius at the target position is zero meters.

servoj(q, a, v, t=0.008, lookahead_time=0.1, gain=300)

Example Commands

servoj([0.0,1.57,-1.57,0,0,3.14], t=0.1, lookahead_time=0.1, gain=300)

or

servoj([0.0,1.57,-1.57,0,0,3.14], 0, 0, 0.1, 0.1, 300)

q = [0.0,1.57,-1.57,0,0,3.14] – joint angles in radians representing rotations of base=0°, shoulder=90°, elbow=-90°, wrist1=0°, wrist2=0°, wrist3= 180°

a = 0 not used in current version

v = 0 not used in current version

t=.1 time where the command is controlling the robot. The function

is blocking for time t [S]

lookahead time=.1 time [S], range [0.03,0.2] smoothens the trajectory with this

lookahead time

gain=300 proportional gain for following target position, range [100,2000]

set conveyor tick count(tick count, absolute encoder resolution=0)

Example Command

Set_conveyor_tick_count(24543,0)

Tick count = 24543 which is a value read from a MODBUS register being updated by the absolute encoder

Absolute encoder resolution = 0. 0 is a 32 bit signed encoder, range [-2147483648; 2147483647] (default)

Set_pos(q)

Example Command

set_pos([0.0,1.57,-1.57,0,0,3.14])

q = [0.0,1.57,-1.57,0,0,3.14] —the position of the simulated robot with joint angles in radians representing rotations of base=0°, shoulder=90°, elbow=-90°, wrist1=0°, wrist2=0°, wrist3= 180°

speedj(qd, a, t)

This is the equivalent of a joint jog command. Robot moves as directed for time t.

Example Command

speedj([0.2,0.3,0.1,0.05,0,0], 0.5, 0.5)

- qd Joint speeds of base = 0.2 rad/s, shoulder = 0.3 rad/s, elbow=0.1 rad/s, wrist1=0.05 rad/s, wrist2 and wrist 3 = 0 rad/s
- a acceleration of 0.5 rad/s² of the leading axis (shoulder is this case)
- t time of 0.5 s time before the function returns

speedl(xd, a, t, aRot='a')

This is the equivalent of a linear jog command. Robot moves as directed for time t.

Example Command

speedl([0.5,0.4,0.0,0.,1.57,0,0], 0.5, 0.5)

- qd Tool speeds of -x = 500 mm/s, y = 400 mm/s, rx=90 deg/s, ry and rz=0 mm/s
- a acceleration of 0.5 m/s² of the leading axis (shoulder is this case)
- t time of 0.5 s time before the function returns

stop conveyor tracking(a=15, aRot='a')

Example Command

stop conveyor tracking(a=15)

a tool acceleration of 15 m/s²

stopj(a)

Example Command

Stopj(2)

a = 2 rad/s^2 rate of deceleration of the leading axis.

stopl(a, aRot='a')

Example Command

Stopj(20)

a = 20 m/s^2 - rate of deceleration of the tool

aRot: tool deceleration [rad/s^2] (optional), if not defined a, position acceleration, is used. i.e. it supersedes the "a" deceleration.

track conveyor circular(center, ticks per revolution, rotate tool)

Example Command

track conveyor circular(p[0.5,0.5,0,0,0,0],500.0, false)

center = p[0.5,0.5,0,0,0,0] – location of the center of the conveyor

ticks per revolution = 500.0 – the number of ticks the encoder sees when the conveyor moves one revolution.

rotate tool = false - the tool should not rotate with the conveyor, but stay in the orientation specified by the trajectory (movel() etc.).

track conveyor linear(direction, ticks per meter)

Example Command

track conveyor linear(p[1,0,0,0,0,0],1000.0)

direction = p[1,0,0,0,0,0] - Pose vector that determines the direction of the conveyor in the base coordinate system of the robot

ticks per meter = 1000. - How many ticks the encoder sees when the conveyor moves one meter.

Part 2 - Module Internals

get_inverse_kin(x, qnear, maxPositionError=1e-10, maxOrientationError=1e-10)

Example Command

get_inverse_kin(p[.1,.2,.2,0,3.14,0], [0.,3.14,1.57,.785,0,0])

x pose with position of x=100mm, y=200mm, z=200mm and rotation vector of rx=0 deg., ry=360 deg, rz=0 deg.

qnear solution should be near to joint angles of j0=0 deg, j1=360 deg, j2=180 deg, j3=90 deg, j4=0 deg, j5=90 deg.

maxPositionError is 1e-10 m

maxOrientationError is 1e-10 rad

is_within_safety_limits(pose)

Example Command

is_within_safety_limits(p[.1,.2,.2,0,3.14,0])

pose target pose with position of x=100mm, y=200mm, z=200mm and rotation vector of rx=0 deg., ry=360 deg, rz=0 deg.

popup(s, title='Popup', warning=False, error=False, blocking=False)

Example Command

popup("here I am", title="Popup #1",blocking=True)

s popup text is "here I am"

title popup title is "Popup #1"

blocking is True so the popup must be cleared before other actions will be performed.

set_gravity(d)

Example Command

```
set_gravity(0,9.82,0)
```

d is vector with a direction of y (direction of the robot cable) and a magnitude of 9.82 m/s^2 (1g).

set_payload(m,CoG)

Example Command

```
set_payload(3., [0,0,.3])
```

m mass is set to 3 kg payload

CoG Center of Gravity is set to x=0 mm, y=0 mm, z=300mm from the center of the tool mount in tool coordinates

set_payload_cog(CoG)

Example Command

```
set_payload([0,0,.3])
```

CoG is set to x=0 mm, y=0 mm, z=300mm from the center of the tool mount in tool coordinates

set_payload_mass(m)

Example Command

set_payload(3.)

m mass is set to 3 kg payload

set_tcp(pose)

Example Command

```
set_tcp(p[0.,.2,.3,0.,3.14,0.])
```

pose tool center point is set to x= 0mm, y= 200mm, z=300mm, rotation vector is rx=0 deg, ry=180 deg, rz=0 deg. In tool coordinates

sleep(t)

Example Command

sleep(3.)

textmsg(s1, s2=' ')

Example Command

```
textmsg("value = ", 3)
```

- s1 set first part of message to "value = "
- set second part of message to 3

message in the log is "value = 3"

Part 3 – Module urmath

```
acos(f)
        Example Command
               acos(0.707)
                       is the cos of 45 deg. (.785 rad)
               Returns .785
asin(f)
        Example Command
               asin(0.707)
                       is the sin of 45 deg. (.785 rad)
               Returns .785
atan(f)
        Example Command
               atan(1.)
                       is the tan of 45 deg. (.785 rad)
               Returns .785
atan2(x,y)
        Example Command
               atan2(.5,.5)
                       is the one side of the triangle
                       is the second side of a triangle
               Returns atan(.5/.5) = .785
binary_list_to_integer(I)
        Example Command
               binary_list_to_integer([True,False,False,True])
```

```
represents the binary values 1001
               Returns 9
ceil(f)
       Example Command
               ceil(1.43)
               Returns 2
cos(f)
       Example Command
               cos(1.57)
                      is angle 1.57 rad (90 deg)
               Returns 0.0
d2r(d)
       Example Command
               d2r(90)
                       angle in degrees
               returns 1.57 angle in radians
floor(f)
       Example Command
               floor(1.53)
               returns 1
get_list_length(v)
       Example Command
               get_list_length([1,3,3,6,2])
                       is the list 1,3,3,6,2
```

```
returns 5
```

```
integer_to_binary_list(i)
```

```
Example Command
```

integer_to_binary_list(57)

I integer 57

Returns binary list

interpolate_pose(p_from,p_to, alpha)

Example Command

interpolate_pose(p[.2,.2,.4,0,0,0],p[.2,.2,.6,0,0,0],.5)

p_from p[.2,.2,.3,0,0,0] p_to p[.2,.2,.5,0,0,0]

alpha .5 is 50% of the way in between p_from and p_to

Returns p[.2,.2,.4,0,0,0]

length(v)

Example Command

length("here I am")

v equals string "here I am"

Returns 9

log(b,f)

Example Command

log(10.,4.)

b base 10 f log of 4

Returns 0.60206

norm(a)

Examples of Command

```
norm(-5.3) Returns 5.3
```

norm(-8) Returns 8

norm(p[-.2,.2,-.2,-1.57,0,3.14]) Returns 3.52768

point_dist(p_from,p_to)

Example Command

point_dist(p[.2,.5,.1,1.57,0,3.14], p[.2,.5,.6,0,1.57,3.14])

p_from is first point p[.2,.5,.1,1.57,0,3.14] p_to is second point p[.2,.5,.6,0,1.57,3.14]

Returns distance between the points regardless of rotation or 500 mm

pose_add(p_1,p_2)

Example Command

pose_add(p[.2,.5,.1,1.57,0,0], p[.2,.5,.6,1.57,0,0])

p_1 is first point p[.2,.5,.1,1.57,0,0] p_2 is second point p[.2,.5,.6,1.57,0,0]

Returns p[0.4,1.0,0.7,3.14,0,0]

pose_dist(p_from,p_to)

Example Command

pose_dist(p[.2,.5,.1,1.57,0,3.14], p[.2,.5,.6,0,1.57,3.14])

p_from is first point p[.2,.5,.1,1.57,0,3.14] p_to is second point p[.2,.5,.6,0,1.57,3.14]

Returns distance between the points regardless of rotation or 500 mm

pose_inv(p_from)

Example Command

pose_inv(p[.2,.5,.1,1.57,0,3.14])

p from is point p[.2,.5,.1,1.57,0,3.14]

Returns p[0.19324,0.41794,-0.29662,1.23993,0.0,2.47985]

pose_sub(p_1,p_2)

Example Command

pose_sub(p[.2,.5,.1,1.57,0,0], p[.2,.5,.6,1.57,0,0])

p_1 is first point p[.2,.5,.1,1.57,0,0] p_2 is second point p[.2,.5,.6,1.57,0,0]

Returns p[0.0,0.0,-0.5,0.0,.0.,0.0]

pose_trans(p_1,p_2)

Example Command

pose_trans(p[.2,.5,.1,1.57,0,0], p[.2,.5,.6,1.57,0,0])

p_1 is first point p[.2,.5,.1,1.57,0,0] p_2 is second point p[.2,.5,.6,1.57,0,0]

Returns p[0.4,-0.0996,0.60048,3.14,0.0,0.0]

pow(base, exponent)

Example Command

pow(5.,3)

base 5

exponent 3

Returns 125.

r2d(r)

Example Command

r2d(1.57)

r 1.5707 rad

Returns 90 deg

rotvec2rpy(rotation_vector)

Example Command

rotvec2rpy([3.14,1.57,0])

```
Returns
                                     [2.80856, .16202, 0.9] roll=2.80856, pitch =.16202, yaw=0.9
rpy2rotvec(rpy_vector)
       Example Command
               rpy2rotvec([3.14,1.57,0])
               rpy_vector
                              [3.14,1.57,0]
                                                            roll=3.14, pitch=1.57, yaw=0
                              [2.22153, 0.00177, -2.21976] rx=2.22153, ry =0.00177, rz=-2.21976
               Returns
sin(f)
       Example Command
               sin(1.57)
                      angle of 1.57 radians (90 deg)
               Returns 1.0
sqrt(f)
       Example Command
               sqrt(9)
               f
                      9
               Returns 3
tan(f)
       Example Command
               tan(.7854)
                      angle of 0.7854 radians (45 deg)
               Returns 1.0
```

rotation_vector

[3.14,1.57,0]

rx=3.14, ry=1.57, rz=0

Part 4 – Module interfaces

```
(obsolete but operational function)
get_analog_in(n)
       Example Command
               get_analog_in(1)
               n
                      analog input 1
               Returns value of analog input #1
get_analog_out(n)
                      (obsolete but operational function)
       Example Command
               get_analog_out(1)
                       analog output 1
               n
               Returns value of analog output #1
get_configurable_digital_in(n)
       Example Command
               get_configurable_digital_in(1)
                       configurable digital input 1
               Returns True or False
get_configurable_digital_out(n)
       Example Command
               get_configurable_digital_out(1)
                       configurable digital output 1
               Returns True or False
get_digital_in(n)
       Example Command
```

```
get_digital_in(1)
                      digital input 1
              Returns True or False
get_digital_out(n)
       Example Command
              get_digital_out(1)
                      digital output 1
              Returns True or False
get_euromap_input(port_number)
       Example Command
              get_euromap_input(1)
              port_number euromap digital input on port 1
              Returns True or False
get_euromap_output(n)
       Example Command
              get_euromap_output(1)
              port_number euromap digital output on port 1
              Returns True or False
get_configurable_digital_in(n)
       Example Command
              get_configurable_digital_in(1)
                      configurable digital input 1
              n
              Returns True or False
get_flag(n)
       Example Command
```

```
value of flag 1
               Returns True or False
get_standard_analog_in(n)
       Example Command
               get_standard_analog_in(1)
                      standard analog input 1
               Returns value of standard analog input #1
get_standard_analog_out(n)
       Example Command
               get_standard_analog_out(1)
                      standard analog output 1
               n
               Returns value of standard analog output #1
get_standard_digital_in(n)
       Example Command
               get_standard_digital_in(1)
                      standard digital input 1
               n
               Returns True or False
get_standard_digital_out(n)
       Example Command
               get_standard_digital_out(1)
                      standard digital output 1
               Returns True or False
get_tool_analog_in(n)
```

get_flag(1)

```
Example Command
               get_tool_analog_in(1)
                      tool analog input 1
               Returns value of tool analog input #1
get_tool_digital_in(n)
       Example Command
               get_tool_digital_in(1)
                      tool digital input 1
               Returns True or False
get_tool_digital_out(n)
       Example Command
               get_tool_digital_out(1)
                      tool digital output 1
               Returns True or False
modbus_add_signal(IP, slave number, signal address, signal type, signal name))
       Example Command
               modbus_add_signal("172.140.17.11", 255,5,1,"output1")
                              IP address 172.140.17.11
               IΡ
               Slave number 255
               Signal address 5
               Signal type
                              1 digital output
               Signal name
                              output1
modbus_delete_signal(signal name))
       Example Command
               modbus_delete_signal("output1")
```

Signal name

output1

modbus_get_signal_status(signal name,is_secondary_program)

Example Command

modbus_get_signal_status("output1",False)

Signal name output1

Is_secondary_program False (NOTE: must be set to False)

modbus_send_custom_command(IP, slave_number, function_code, data)

Example Command

modbus send custom command("172.140.17.11",103,6,[17,32,2,88])

IP IP address 172.140.17.11

Slave number 103 Function code 6

Data [17,32,2,88]

Function code and data are specified by the manufacturer of the slave Modbus device connected to the UR controller

modbus_set_output_register(signal name, register_value, is_secondary_program)

Example Command

modbus_set_output_register("output1", 300, False)

Signal name output1 Register value 300

Is_secondary_program False (NOTE: must be set to False)

modbus_set_output_signal(signal name, digital_value, is_secondary_program)

Example Command

modbus_set_output_signal("output1", True, False)

Signal name output1
Digital value True

Is_secondary_program False (NOTE: must be set to False)

modbus_set_runstate_dependnet_choice(signal name, runstate_choice)

Example Command

modbus_set_runstate_dependent_choice("output2", 1)

Signal name output2

Runstate dependent choice 1 set low when a program is not running

modbus_set_signal_update_frequency(signal name, update_frequency)

Example Command

modbus_set_signal_update_frequency("output2", 20)

Signal name output2
Signal update frequency 20 Hz

read_input_boolean_register(address)

Example Command

read input boolean register(3)

address input boolean register 3

read_input_float_register(address)

Example Command

read input float register(3)

address input float register 3

read_input_integer_register(address)

Example Command

read input integer register(3)

address output integer register 3

read_output_boolean_register(address)

Example Command

read output boolean register(3)

address output boolean register 3

read_output_float_register(address)

Example Command

```
read output float register(3)
                              output float register 3
               address
read_output_integer_register(address)
       Example Command
               read output integer register(3)
               address
                              output integer register 3
read_port_bit(address)
       Example Command
               read port bit(3)
               address
                              port bit 3
read_port_register(address)
       Example Command
               read port register(3)
               address
                              port register 3
rpc_factory(type,url)
       Example Command
               rpc factory("xmlrpc", "http://127.0.0.1:8080/RPC2")
                      xmlrpc
               type
                      http://127.0.0.1:8080/RPC2
               url
rtde_set_watchdog(variable_name, min_frequency, action='pause)
       Example Command
               rtde set watchdog("input int register 0", 10, "stop")
               variable name input int register 0
               min frequency 10 Hz
```

stop the program

(obsolete but operational function)

action

set_analog_inputrange(port,range)

```
Example Command
```

```
set_analog_inputrange(1,0)
```

port analog input port 1 (on controller)

range 0 0-5V

set_analog_out(n,f) (obsolete but operational function)

Example Command

set_analog_out(1,2)

n analog output port 1 (on controller)

f 2 volts

set_analog_output_domain(port,domain)

Example Command

```
set_analog_output_domain(1,1)
```

port analog output port 1 (on controller) domain 1 (0-10 volts)

set_configurable_digital_out(n,b)

Example Command

set_configurable_digital_out(1,True)

n configurable digital output 1

b True

set_digital_out(n,b)

Example Command

set_digital_out(1,True)

n digital output 1

b True

set_euromap_output(port_number, signal_value)

Example Command

set_euromap_output(1,True)

```
signal_value
set_euromap_runstate_dependent_choice(port_number, runstate_choice)
       Example Command
              set_euromap_runstate_dependent_choice(1,1)
               port_number euromap digital output on port 1
              runstate choice 0 = set low when a program is not running
set_flag(n,b)
       Example Command
              set_flag(1,True)
               n
                      value of flag 1
set_runstate_configurable_digital_output_to_value(outputid, state)
       Example Command
               Set_runstate_configurable_digital_output_to_value(5, 2)
                              configurable digital output on port 5
               runstate choice 2 = High when program is not running
set_runstate_gp_boolean_output_to_value(outputid, state)
       Example Command
              set_runstate_gp_boolean_output_to_value(5, 2)
               outputid
                              configurable digital output on port 5
               runstate choice 2 = High when program is not running
set_runstate_standard_analog_output_to_value(outputid, state)
       Example Command
               set_runstate_standard_analog_output_to_value(1, 2)
                              configurable digital output on port 1
               outputid
               runstate choice 2 = Max when program is not running
```

port_number euromap digital output on port 1

```
set_runstate_standard_digital_output_to_value(outputid, state)
```

Example Command

Set_runstate_standard_digital_output_to_value(5, 2)

outputid standard digital output on port 5 runstate choice 2 = High when program is not running

set_runstate_tool_digital_output_to_value(outputid, state)

Example Command

Set_runstate_tool_digital_output_to_value(1, 2)

outputid tool digital output on port 1 runstate choice 2 = High when program is not running

set_standard_analog_input_domain(port, domain)

Example Command

set_standard_analog_input_domain(1,0)

port analog input port 1 domain 1 (0-10 volts)

set_standard_analog_out(n,f)

Example Command

set_standard_analog_out(1,4)

n standard analog output 1

f 4 volts (or mA depending on domain setting)

set_standard_digital_out(n,f)

Example Command

set_standard_digital_out(1,True)

n standard digital output 1

f True

set_tool_analog_input_domain(port,domain)

Example Command

```
set_tool_analog_input_domain(1,1)
              port
                             tool analog input 1
                             1 = 0-10 V
              domain
set_tool_digital_out(n,b)
       Example Command
              set_tool_digital_out(1,True)
                      tool digital output 1
              b
                      True
set_tool_voltage(voltage)
       Example Command
              set_tool_voltage(24)
              voltage
                             24 volts
socket_close(socket_name='socket_0')
       Example Command
              socket_close(socket_name="socket_0")
              socket_name socket_0
socket_get_var(name, socket_name='socket_0')
       Example Command
              socket_get_var("POS.X", socket_name="socket_0")
              socket name socket 0
socket_open(address, port, socket_name='socket_0')
       Example Command
              socket_open("192.168.5.1", 50000, "socket_10")
              address
                             192.168.5.1
              socket
                             50000
              socket name socket 10
socket_read_ascii_float(number, socket_name='socket_0')
```

```
Example Command
```

```
socket_read_ascii_float(4,"socket10")
```

Number 4 Number of floats to read

socket_name socket_10

socket_read_binary_integer(number, socket_name='socket_0')

Example Command

```
socket_read_ascii_float(4,"socket10")
```

Number 4 Number of integers to read

socket_name socket_10

socket_read_byte_list(number, socket_name='socket_0')

Example Command

```
socket_read_ascii_float(4,"socket10")
```

Number 4 Number of byte variables to read

socket_name socket_10

socket_read_line(socket_name='socket_0')

Example Command

```
socket_read_line("socket10")
```

socket_name socket_10

socket_read_string(socket_name='socket_0',prefix=' ', suffix=' ')

Example Command

```
socket_read_string("socket10",prefix=">",suffix="<")</pre>
```

socket_name socket_10

socket_send_byte(value,socket_name='socket_0')

Example Command

```
socket_send_byte(2,"socket10")
```

value 2

socket_name socket_10

```
Returns True or False (sent or not sent)
```

socket_send_int(value,socket_name='socket_0')

Example Command

socket_send_int(2,"socket10")

2

value

socket_name socket_10

Returns True or False (sent or not sent)

socket_send_line(str,socket_name='socket_0')

Example Command

socket_send_int("hello","socket10")

str hello socket_name socket_10

Returns True or False (sent or not sent)

socket_send_string(str,socket_name='socket_0')

Example Command

socket_send_int("hello","socket10")

str hello socket_name socket_10

Returns True or False (sent or not sent)

socket_set_var_name(name,value,socket_name='socket_0')

Example Command

socket_set_var_name("POS_Y",2200,"socket10")

name POS_Y value 2

socket_name socket_10

write_output_boolean_register(address, value)

Example Command

write_output_boolean_register(3,True)

address 3 value True

write_output_float_register(address, value)

Example Command

write_output_float_register(3,37.68)

address 3 value 37.68

write_output_integer_register(address, value)

Example Command

write_output_integer_register(3,12)

address 3 value 12

write_port_bit(address, value)

Example Command

write_port_bit(3,True)

address 3 value True

write_port_register(address, value)

Example Command

write_port_bit(3,100)

address 3 value 100